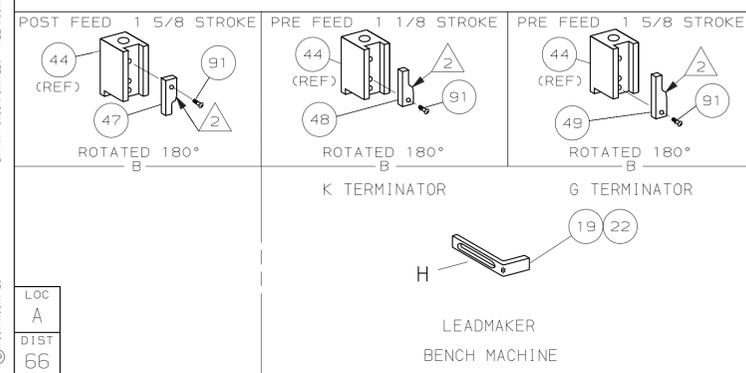
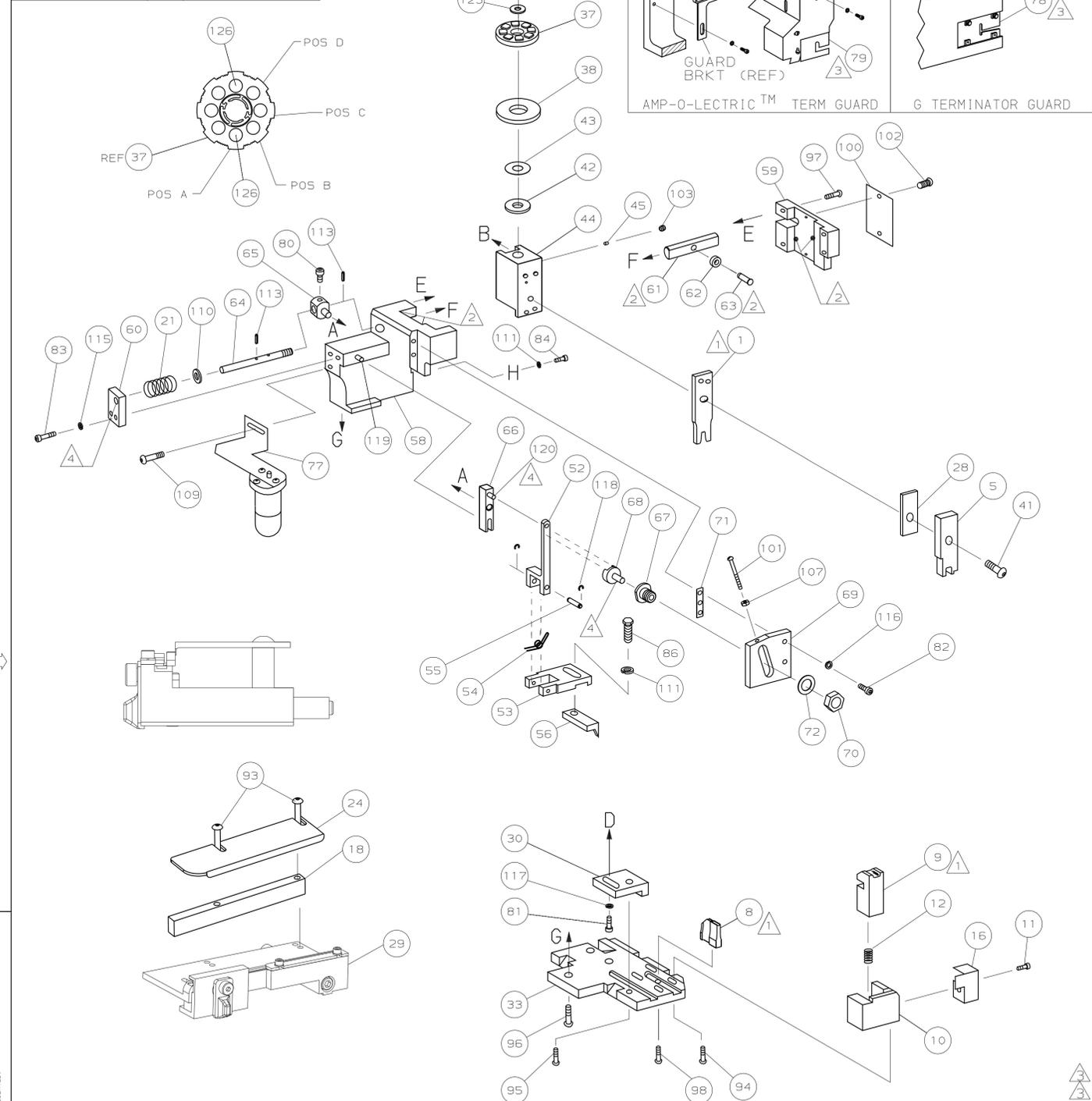


| PART NUMBER | REV | FIRST USED |
|-------------|-----|------------|
| 1852293-1 | A | 122500-1 |
| 1852293-2 | A | 565435-5 |
| 1852293-3 | A | 354500-1 |



- 1 RECOMMENDED SPARE PARTS.
- 2 GREASE LIGHTLY.
- 3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
- 4 LUBRICATE DAILY USING NO. 20 MACHINE OIL.
- 5. ITEMS WITH QTY OF REF SPECIFIED (EXCEPT ITEMS 78 AND 79) ARE USED ON ITEM 46.

| TERMINAL NAME: SPLICE | | AMP TERMINAL | | AMP CRIMP SPECS | |
|-----------------------|--|--------------|---------------------------|-----------------|------------------|
| 63625 | | PAD LTR | CRIMP HEIGHT | WIRE SIZE | |
| | | A | .109 ±.002 [2.77 ±0.05mm] | (5) 18 8,000CMA | |
| | | B | NOT | USED | |
| | | C | NOT | USED | |
| | | D | NOT | USED | |
| | | CRIMP | SIZE | TYPE | RANGE |
| | | WIRE | .180 [4.57mm] | F | 5,000-16,000 CMA |
| | | INSUL | - | - | - |

| QTY | REF | REF | REF | U/M | DWG SIZE | PART NO | DESCRIPTION | ITEM NO |
|-----|-----|-----|-----|-----|----------|------------|---------------------------------|---------|
| 129 | | | | | | | | 129 |
| 128 | | | | | | | | 128 |
| 127 | | | | | | | | 127 |
| 2 | 2 | 2 | - | C | | 2-354779-8 | PIN, WIRE DISC (.3130)A | 126 |
| 1 | 1 | 1 | - | A | | 986950-1 | WASHER, FLAT PRECISION | 125 |
| 1 | 1 | 1 | - | A | | 217238-1 | GENERAL INSTRUCTION PACKAGE | 124 |
| 1 | 1 | 1 | - | - | | 4088040 | SF APPL INST 408-8040 | 123 |
| 122 | | | | | | | | 122 |
| 1 | 1 | 1 | - | A | | 4-21028-0 | PIN,SLT SPR(Ø.093x.75)ST GDE PL | 121 |
| REF | REF | REF | - | A | | 1-21030-1 | PIN,DOWEL(Ø.187x.50)LEVER | 120 |
| REF | REF | REF | - | A | | 1-21030-6 | PIN,DOWEL(Ø.187x1.25)HOUSING | 119 |
| REF | REF | REF | - | A | | 21045-3 | RING,RET "C"(Ø.187)FD FING PIN | 118 |
| 1 | 1 | 1 | - | A | | 21024-5 | WASHER, LOCK (#10)ADJ BLOCK | 117 |
| REF | REF | REF | - | A | | 21024-5 | WASHER,LOCK(#10)ADJ PLATE | 116 |
| REF | REF | REF | - | A | | 21024-5 | WASHER,LOCK(#10)FEED GDE ROD | 115 |
| 2 | 2 | 2 | - | A | | 21024-2 | WASHER,LOCK(#4)FRONT STP GUIDE | 114 |
| REF | REF | REF | - | A | | 5-21028-1 | PIN,SLT SPR(Ø.125x.50)ADJ ROD | 113 |
| 112 | | | | | | | | 112 |
| 2 | 2 | 2 | - | A | | 21024-4 | WASHER, LOCK (#8) STRIPPER | 111 |
| REF | REF | REF | - | A | | 21899-4 | WASHER, FLAT (Ø5/16) SCREW ADJ | 110 |
| - | 1 | - | - | A | | 2-21002-6 | SCR,BHC(10-32x.38)LUBE ASSY | 109 |
| 108 | | | | | | | | 108 |
| REF | REF | REF | - | A | | 21068-5 | NUT, HEX (6-32)FEED ADJ | 107 |
| 106 | | | | | | | | 106 |
| 105 | | | | | | | | 105 |
| 104 | | | | | | | | 104 |
| 1 | 1 | 1 | - | A | | 21009-2 | SCR,SKT SET(1/4-20x.25 LW)RAM | 103 |
| 2 | 2 | 2 | - | A | | 21017-2 | SCR,DRIVE(#2x.19)ID PLATE | 102 |
| REF | REF | REF | - | A | | 6-23715-5 | SCR,PAN HD(6-32x1.50)FEED ADJ | 101 |
| 100 | | | | | | | | 100 |
| 1 | 1 | 1 | - | B | | 461264-1 | PLATE, IDENTIFICATION | 100 |
| 2 | 2 | 2 | - | A | | 3-21002-0 | SCR,BHC(10-32x.88)DRAG | 99 |
| 1 | 1 | 1 | - | A | | 22733-8 | SCR,BHC(8-32x.38 LW)ANVIL | 98 |
| REF | REF | REF | - | A | | 2-21002-9 | SCR,BHC(10-32x.75)CAP | 97 |
| REF | REF | REF | - | A | | 2-22733-8 | SCR,BHC(1/4-20x.62)HOUSING | 96 |
| REF | REF | REF | - | A | | 2-21002-7 | SCR,BHC(10-32x.50)SG ADJ BLOCK | 95 |
| 4 | 4 | 4 | - | A | | 2-21002-2 | SCR,BHC(8-32x.50)TERM H DWN | 94 |
| 2 | 2 | 2 | - | A | | 2-21002-4 | SCR,BHC(8-32x.75)TERM H DWN | 93 |
| 92 | | | | | | | | 92 |
| 1 | 1 | 1 | - | A | | 1-21002-7 | SCR,BHC(6-32x.38)CAM | 91 |
| 90 | | | | | | | | 90 |
| 89 | | | | | | | | 89 |
| 88 | | | | | | | | 88 |
| 87 | | | | | | | | 87 |
| 1 | 1 | 1 | - | A | | 2-22603-0 | SCR,HEX HD(8-32x.31)FEED FINGER | 86 |
| 2 | 2 | 2 | - | A | | 1-21000-3 | SCR,SHC(4-40x.25)FR ST GUIDE | 85 |
| 1 | 1 | 1 | - | A | | 2-21000-7 | SCR,SHC(8-32x.50)STRIPPER | 84 |
| REF | REF | REF | - | A | | 3-21000-7 | SCR,SHC(10-32x.75)FEED ROD GD | 83 |
| REF | REF | REF | - | A | | 3-21000-6 | SCR,SHC(10-32x.62)FD ADJ BLK | 82 |
| 1 | 1 | 1 | - | A | | 3-21000-4 | SCR,SHC(10-32x.38)SG ADJ BL | 81 |
| REF | REF | REF | - | A | | 3-21000-4 | SCR,SHC(10-32x.38)PIVOT BLK | 80 |
| - | REF | - | - | B | | 455749-1 | GUARD, WINDOW | 79 |
| REF | - | - | - | B | | 679532-1 | INSERT, GUARD | 78 |
| - | 1 | - | - | C | | 1-465184-0 | LUBRICATOR ASSY | 77 |
| 76 | | | | | | | | 76 |
| 75 | | | | | | | | 75 |
| 74 | | | | | | | | 74 |
| 73 | | | | | | | | 73 |
| REF | REF | REF | - | A | | 458109-1 | WASHER, SPECIAL | 72 |
| REF | REF | REF | - | A | | 690517-1 | SPACER | 71 |
| 71 | | | | | | | | 71 |
| 70 | | | | | | | | 70 |
| 69 | | | | | | | | 69 |
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| 4 | | | | | | | | 4 |
| 3 | | | | | | | | 3 |
| 2 | | | | | | | | 2 |
| 1 | | | | | | | | 1 |

| QTY | REF | REF | REF | U/M | DWG SIZE | PART NO | DESCRIPTION | ITEM NO |
|-----|-----|-----|-----|-----|----------|-----------|--------------------------|---------|
| 1 | 1 | 1 | - | B | | 458537-4 | PAWL, FEED | 56 |
| REF | REF | REF | - | B | | 240624-1 | PIN, FEED FINGER | 55 |
| REF | REF | REF | - | B | | 691499-1 | SPRING, FEED FINGER | 54 |
| REF | REF | REF | - | B | | 690541-1 | HOLDER, FEED FINGER | 53 |
| REF | REF | REF | - | A | | 455679-1 | LEVER, TERMINAL FEED ARM | 52 |
| 51 | | | | | | | | 51 |
| 50 | | | | | | | | 50 |
| 49 | | | | | | | | 49 |
| 48 | | | | | | | | 48 |
| 47 | | | | | | | | 47 |
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| 36 | | | | | | | | 36 |
| 35 | | | | | | | | 35 |
| 34 | | | | | | | | 34 |
| REF | REF | REF | - | D | | 455675-1 | PLATE, BASE | 33 |
| 32 | | | | | | | | 32 |
| 31 | | | | | | | | 31 |
| 30 | | | | | | | | 30 |
| 29 | | | | | | | | 29 |
| 28 | | | | | | | | 28 |
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| 23 | | | | | | | | 23 |
| 22 | | | | | | | | 22 |
| REF | REF | REF | - | A | | 4-22284-9 | SPRING, FEED RETURN | 21 |
| 20 | | | | | | | | 20 |
| 19 | | | | | | | | 19 |
| 18 | | | | | | | | 18 |
| 17 | | | | | | | | 17 |
| 16 | | | | | | | | 16 |
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| 6 | | | | | | | | 6 |
| 5 | | | | | | | | 5 |
| 4 | | | | | | | | 4 |
| 3 | | | | | | | | 3 |
| 2 | | | | | | | | 2 |
| 1 | | | | | | | | 1 |

REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)

| QTY | REF | REF | REF | U/M | DWG SIZE | PART NO | DESCRIPTION | ITEM NO |
|-----|-----|-----|-----|-----|----------|------------|--------------------------|---------|
| 1 | 1 | 1 | - | C | | 1-456412-1 | CRIMPER, WIRE | 1 |
| 1 | 1 | 1 | - | C | | 2-455889-0 | DEPRESSOR, SHEAR (FRONT) | 5 |
| 4 | | | | | | | | 4 |
| 3 | | | | | | | | 3 |
| 2 | | | | | | | | 2 |

DIMENSIONS IN INCHES. DO NOT SCALE PRINT. TOLERANCES UNLESS OTHERWISE SPECIFIED:
 2 PLC DEC ±
 3 PLC DEC ±
 4 PLC DEC ±
 ANGLES ±
 SURF TEXTURE: ✓
 REMOVE BURRS, BREAK SHARP EDGES R.015 MAX

MATL - HT TR - FIN -

DR B.HIGMAN 19JUN06 APP T.ELBIN 19JUN06
 CHK - REL -

AMP Tyco Electronics Harrisburg, PA 17105-3608

NAME SIDE FEED HDM APPLICATOR MACHINE REF MINI APPL
 SCALE - DWG NO 1852293 SHEET 1 OF 1 REV A

LOC A DIST 66

AMP 1756 REV 3-92 06-JUL-06 14:05:14 us018246 7

00779 CUSTOMER AND ASSEMBLY DRAWING

Компания «Life Electronics» занимается поставками электронных компонентов импортного и отечественного производства от производителей и со складов крупных дистрибьюторов Европы, Америки и Азии.

С конца 2013 года компания активно расширяет линейку поставок компонентов по направлению коаксиальный кабель, кварцевые генераторы и конденсаторы (керамические, пленочные, электролитические), за счёт заключения дистрибьюторских договоров

Мы предлагаем:

- Конкурентоспособные цены и скидки постоянным клиентам.
- Специальные условия для постоянных клиентов.
- Подбор аналогов.
- Поставку компонентов в любых объемах, удовлетворяющих вашим потребностям.
- Приемлемые сроки поставки, возможна ускоренная поставка.
- Доставку товара в любую точку России и стран СНГ.
- Комплексную поставку.
- Работу по проектам и поставку образцов.
- Формирование склада под заказчика.
- Сертификаты соответствия на поставляемую продукцию (по желанию клиента).
- Тестирование поставляемой продукции.
- Поставку компонентов, требующих военную и космическую приемку.
- Входной контроль качества.
- Наличие сертификата ISO.

В составе нашей компании организован Конструкторский отдел, призванный помогать разработчикам, и инженерам.

Конструкторский отдел помогает осуществить:

- Регистрацию проекта у производителя компонентов.
- Техническую поддержку проекта.
- Защиту от снятия компонента с производства.
- Оценку стоимости проекта по компонентам.
- Изготовление тестовой платы монтаж и пусконаладочные работы.



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Email: org@lifeelectronics.ru