

DUAL FREQUENCY VOLTAGE-CONTROLLED CRYSTAL OSCILLATOR (VCXO) 100 kHz TO 250 MHz

Features

- Supports any frequency from 100 kHz to 250 MHz
- Two selectable output frequencies
- Low-jitter operation
- Short lead times: <2 weeks
- AT-cut fundamental mode crystal ensures high reliability/low aging
- High power supply noise rejection
- 1% control voltage linearity
- Available CMOS, LVPECL, LVDS, and HCSL outputs
- Optional 1:2 CMOS fanout buffer
- 3.3 and 2.5 V supply options
- Industry-standard 5x7, 3.2x5, and 2.5x3.2 mm packages
- Pb-free/RoHS-compliant
- Selectable Kv (60, 90, 120, 150 ppm/V)

Applications

- SONET/SDH/OTN
- PON
- Low Jitter PLLs
- xDSL
- Broadcast video
- Telecom
- Switches/routers
- FPGA/ASIC clock generation

Description

The Si516 dual frequency VCXO utilizes Silicon Laboratories' advanced PLL technology to provide any frequency from 100 kHz to 250 MHz. Unlike a traditional VCXO where a different crystal is required for each output frequency, the Si516 uses one fixed crystal and Silicon Labs' proprietary synthesizer to generate any frequency across this range. This IC-based approach allows the crystal resonator to provide enhanced reliability, improved mechanical robustness, and excellent stability. In addition, this solution provides superior control voltage linearity and supply noise rejection, improving PLL stability and simplifying low jitter PLL design in noisy environments. The Si516 is factory-configurable for a wide variety of user specifications, including frequency, supply voltage, output format, tuning slope and stability. Specific configurations are factory-programmed at time of shipment, eliminating long lead times and non-recurring engineering charges associated with custom frequency oscillators.

Functional Block Diagram

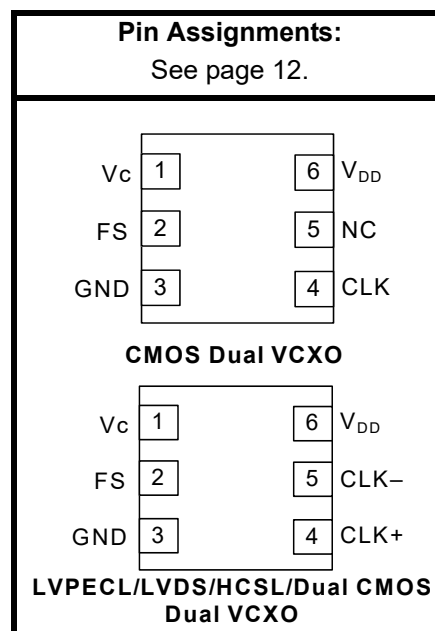
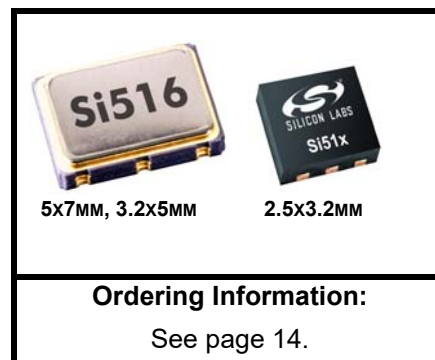
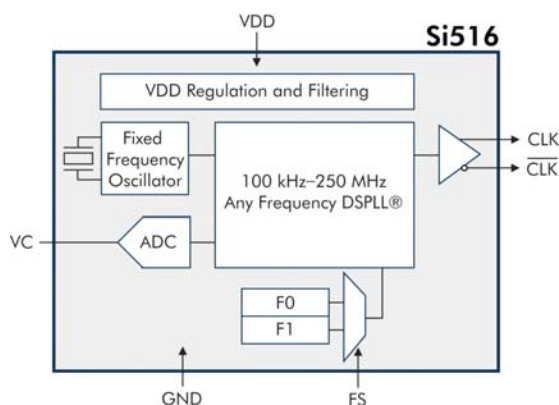


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1. Electrical Specifications

Table 1. Recommended Operating Conditions

$V_{DD} = 2.5$ or 3.3 V $\pm 10\%$, $T_A = -40$ to $+85$ °C

Parameter	Symbol	Test Condition	Min	Typ	Max	Unit
Supply Voltage	V_{DD}	3.3 V option	2.97	3.3	3.63	V
		2.5 V option	2.25	2.5	2.75	V
Supply Current	I_{DD}	CMOS, 100 kHz, single-ended	—	24	29	mA
		LVDS (output enabled)	—	22	26	mA
		LVPECL (output enabled)	—	42	46	mA
		HCSL (output enabled)	—	44	47	mA
		Tristate (output disabled)	—	—	22	mA
FS "1" Setting	V_{IH}		$0.80 \times V_{DD}$	—	—	V
FS "0" Setting	V_{IL}		—	—	$0.20 \times V_{DD}$	V
FS Internal Pull-Up Resistor	R_I		—	45	—	k Ω
Operating Temperature	T_A		-40	—	85	°C

Table 2. Vc Control Voltage Input

$V_{DD} = 2.5 \text{ or } 3.3 \text{ V} \pm 10\%$, $T_A = -40 \text{ to } +85 \text{ }^\circ\text{C}$

Parameter	Symbol	Test Condition	Min	Typ	Max	Unit
Control Voltage Range	V_C		$0.1 \times V_{DD}$	$V_{DD}/2$	$0.9 \times V_{DD}$	V
Control Voltage Tuning Slope (10 to 90% V_{DD})	Kv	Ordering option	60, 90, 120, 150			ppm/V
Kv Variation	Kv_var		—	—	± 10	%
Control Voltage Linearity	L_{VC}	BSL	-5	± 1	+5	%
Modulation Bandwidth	BW		—	10	—	kHz
Vc Input Impedance	Z_{VC}		—	100	—	k Ω

Table 3. Output Clock Frequency Characteristics

$V_{DD} = 2.5 \text{ or } 3.3 \text{ V} \pm 10\%$, $T_A = -40 \text{ to } +85 \text{ }^\circ\text{C}$

Parameter	Symbol	Test Condition	Min	Typ	Max	Unit
Nominal Frequency	F_O	CMOS, Dual CMOS	0.1	—	212.5	MHz
	F_O	LVDS/LVPECL/HCSL	0.1	—	250	MHz
Temperature Stability	S_T	$T_A = -40 \text{ to } +85 \text{ }^\circ\text{C}$	-20	—	+20	ppm
Aging	A	Frequency drift over 10-year life	—	—	± 8.5	ppm
Minimum Absolute Pull Range	APR	Ordering option	$\pm 30, \pm 50, \pm 80, \pm 100$			ppm
Startup Time	T_{SU}	Minimum V_{DD} until output frequency (F_O) within specification	—	—	10	ms
Disable Time	T_D	$F_O \geq 10 \text{ MHz}$	—	—	5	μs
		$F_O < 10 \text{ MHz}$	—	—	40	μs
Enable Time	T_D	$F_O \geq 10 \text{ MHz}$	—	—	20	μs
		$F_O < 10 \text{ MHz}$	—	—	60	μs
Settling Time after FS Change	t_{FRQ}		—	—	10	ms

Table 4. Output Clock Levels and Symmetry $V_{DD} = 2.5$ or 3.3 V $\pm 10\%$, $T_A = -40$ to $+85$ °C

Parameter	Symbol	Test Condition	Min	Typ	Max	Unit
CMOS Output Logic High	V_{OH}		$0.85 \times V_{DD}$	—	—	V
CMOS Output Logic Low	V_{OL}		—	—	$0.15 \times V_{DD}$	V
CMOS Output Logic High Drive	I_{OH}	3.3 V	–8	—	—	mA
		2.5 V	–6	—	—	mA
CMOS Output Logic Low Drive	I_{OL}	3.3 V	8	—	—	mA
		2.5 V	6	—	—	mA
CMOS Output Rise/Fall Time (20 to 80% V_{DD})	T_R/T_F	0.1 to 125 MHz, $C_L = 15$ pF	—	0.8	1.2	ns
		0.1 to 212.5 MHz, $C_L =$ no load	—	0.6	0.9	ns
LVPECL/HCSL Output Rise/Fall Time (20 to 80% V_{DD})	T_R/T_F		—	—	565	ps
LVDS Output Rise/Fall Time (20 to 80% V_{DD})	T_R/T_F		—	—	800	ps
LVPECL Output Common Mode	V_{OC}	$50\ \Omega$ to $V_{DD} - 2$ V, single-ended	—	$V_{DD} - 1.4$ V	—	V
LVPECL Output Swing	V_O	$50\ \Omega$ to $V_{DD} - 2$ V, single-ended	0.55	0.8	0.90	V_{PPSE}
LVDS Output Common Mode	V_{OC}	$100\ \Omega$ line-line, $V_{DD} = 3.3/2.5$ V	1.13	1.23	1.33	V
LVDS Output Swing	V_O	Single-ended $100\ \Omega$ differential termination	0.25	0.38	0.42	V_{PPSE}
HCSL Output Common Mode	V_{OC}	$50\ \Omega$ to ground	0.35	0.38	0.42	V
HCSL Output Swing	V_O	Single-ended	0.58	0.73	0.85	V_{PPSE}
Duty Cycle	DC		48	50	52	%

Table 5. Output Clock Jitter and Phase Noise (LVPECL)V_{DD} = 2.5 or 3.3 V $\pm 10\%$, T_A = -40 to +85 °C; Output Format = LVPECL

Parameter	Symbol	Test Condition	Min	Typ	Max	Unit
Period Jitter (RMS)	J _{PRMS}	10 k samples ¹	—	—	1.3	ps
Period Jitter (PK-PK)	J _{PPKPK}	10 k samples ¹ (brickwall)	—	—	11	ps
Phase Jitter (RMS)	ϕJ	12 kHz to 20 MHz ² (brickwall)	—	0.9	1.3	ps
		1.875 MHz to 20 MHz ² (brickwall)	—	0.25	0.5	ps
Phase Noise, 155.52 MHz	ϕN	100 Hz offset	—	-71	—	dBc/Hz
		1 kHz offset	—	-94	—	dBc/Hz
		10 kHz offset	—	-113	—	dBc/Hz
		100 kHz offset	—	-124	—	dBc/Hz
		1 MHz offset	—	-136	—	dBc/Hz
Additive RMS Jitter Due to External Power Supply Noise ³	J _{PSRR}	100 kHz sinusoidal noise	—	4.0	—	ps
		200 kHz sinusoidal noise	—	3.5	—	ps
		500 kHz sinusoidal noise	—	3.5	—	ps
		1 MHz sinusoidal noise	—	3.5	—	ps
Spurious Performance	SPR	F _O = 156.25 MHz, Offset > 10 kHz	—	-75	—	dBc

Notes:

1. Applies to output frequencies: 74.17582, 74.25, 75, 77.76, 100, 106.25, 125, 148.35165, 148.5, 150, 155.52, 156.25, 212.5, 250 MHz.
2. Applies to output frequencies: 100, 106.25, 125, 148.35165, 148.5, 150, 155.52, 156.25, 212.5, 250 MHz.
3. 156.25 MHz. Increase in jitter on output clock due to spurs introduced by sinewave noise added to VDD (100 mV_{PP}).

Table 6. Output Clock Jitter and Phase Noise (LVDS)

$V_{DD} = 1.8 \text{ V} \pm 5\%$, 2.5 or 3.3 V $\pm 10\%$, $T_A = -40$ to $+85$ °C; Output Format = LVDS

Parameter	Symbol	Test Condition	Min	Typ	Max	Unit
Period Jitter (RMS)	JPRMS	10k samples ¹	—	—	2.1	ps
Period Jitter (Pk-Pk)	JPPKPK	10k samples ¹	—	—	18	ps
Phase Jitter (RMS)	ϕJ	1.875 MHz to 20 MHz integration bandwidth ² (brickwall)	—	0.25	0.55	ps
		12 kHz to 20 MHz integration bandwidth ² (brickwall)	—	0.8	1.1	ps
Phase Noise, 156.25 MHz	ϕN	100 Hz	—	−72	—	dBc/Hz
		1 kHz	—	−93	—	dBc/Hz
		10 kHz	—	−114	—	dBc/Hz
		100 kHz	—	−123	—	dBc/Hz
		1 MHz	—	−136	—	dBc/Hz
Spurious	SPR	LVPECL output, 156.25 MHz, offset > 10 kHz	—	−75	—	dBc
Notes: 1. Applies to output frequencies: 74.17582, 74.25, 75, 77.76, 100, 106.25, 125, 148.35165, 148.5, 150, 155.52, 156.25, 212.5, 250 MHz. 2. Applies to output frequencies: 100, 106.25, 125, 148.35165, 148.5, 150, 155.52, 156.25, 212.5 and 250 MHz.						

Table 7. Output Clock Jitter and Phase Noise (HCSL)

$V_{DD} = 1.8\text{ V} \pm 5\%$, 2.5 or 3.3 V $\pm 10\%$, $T_A = -40$ to $+85\text{ }^{\circ}\text{C}$; Output Format = HCSL

Parameter	Symbol	Test Condition	Min	Typ	Max	Unit
Period Jitter (RMS)	JPRMS	10k samples*	—	—	1.2	ps
Period Jitter (Pk-Pk)	JPPKPK	10k samples*	—	—	11	ps
Phase Jitter (RMS)	ϕJ	1.875 MHz to 20 MHz integration bandwidth* (brickwall)	—	0.25	0.30	ps
		12 kHz to 20 MHz integration bandwidth* (brickwall)	—	0.8	1.0	ps
Phase Noise, 156.25 MHz	ϕN	100 Hz	—	-75	—	dBc/Hz
		1 kHz	—	-98	—	dBc/Hz
		10 kHz	—	-117	—	dBc/Hz
		100 kHz	—	-127	—	dBc/Hz
		1 MHz	—	-136	—	dBc/Hz
Spurious	SPR	LVPECL output, 156.25 MHz, offset > 10 kHz	—	-75	—	dBc
*Note: Applies to an output frequency of 100 MHz.						

Table 8. Output Clock Jitter and Phase Noise (CMOS, Dual CMOS)

$V_{DD} = 1.8\text{ V} \pm 5\%$, 2.5 or 3.3 V $\pm 10\%$, $T_A = -40$ to $+85\text{ }^\circ\text{C}$; Output Format = CMOS, Dual CMOS

Parameter	Symbol	Test Condition	Min	Typ	Max	Unit
Phase Jitter (RMS)	ϕ_J	1.875 MHz to 20 MHz integration bandwidth ² (brickwall)	—	0.25	0.35	ps
		12 kHz to 20 MHz integration bandwidth ² (brickwall)	—	0.8	1.1	ps
Phase Noise, 156.25 MHz	ϕ_N	100 Hz	—	−71	—	dBc/Hz
		1 kHz	—	−93	—	dBc/Hz
		10 kHz	—	−113	—	dBc/Hz
		100 kHz	—	−123	—	dBc/Hz
		1 MHz	—	−136	—	dBc/Hz
Spurious	SPR	LVPECL output, 156.25 MHz, offset > 10 kHz	—	−75	—	dBc
Notes: 1. Applies to output frequencies: 74.17582, 74.25, 75, 77.76, 100, 106.25, 125, 148.35165, 148.5, 150, 155.52, 156.25, 212.5 MHz. 2. Applies to output frequencies: 100, 106.25, 125, 148.35165, 148.5, 150, 155.52, 156.25, 212.5 MHz.						

Table 9. Environmental Compliance and Package Information

Parameter	Conditions/Test Method
Mechanical Shock	MIL-STD-883, Method 2002
Mechanical Vibration	MIL-STD-883, Method 2007
Solderability	MIL-STD-883, Method 2003
Gross and Fine Leak	MIL-STD-883, Method 1014
Resistance to Solder Heat	MIL-STD-883, Method 2036
Contact Pads	Gold over Nickel

Table 10. Thermal Characteristics

Parameter	Symbol	Test Condition	Value	Unit
CLCC, Thermal Resistance Junction to Ambient	θ_{JA}	Still air	110	°C/W
2.5x3.2mm, Thermal Resistance Junction to Ambient	θ_{JA}	Still air	164	°C/W

Table 11. Absolute Maximum Ratings¹

Parameter	Symbol	Rating	Unit
Maximum Operating Temperature	T_{AMAX}	85	°C
Storage Temperature	T_S	–55 to +125	°C
Supply Voltage	V_{DD}	–0.5 to +3.8	V
Input Voltage (any input pin)	V_I	–0.5 to $V_{DD} + 0.3$	V
ESD Sensitivity (HBM, per JESD22-A114)	HBM	2	kV
Soldering Temperature (Pb-free profile) ²	T_{PEAK}	260	°C
Soldering Temperature Time at T_{PEAK} (Pb-free profile) ²	T_P	20–40	sec
Notes: 1. Stresses beyond those listed in this table may cause permanent damage to the device. Functional operation or specification compliance is not implied at these conditions. Exposure to maximum rating conditions for extended periods may affect device reliability. 2. The device is compliant with JEDEC J-STD-020E.			

2. Solder Reflow and Rework Requirements for 2.5x3.2 mm Packages

Reflow of Silicon Labs' components should be done in a manner consistent with the IPC/JEDEC J-STD-20E standard. The temperature of the package is not to exceed the classification Temperature provided in the standard. The part should not be within -5°C of the classification or peak reflow temperature (T_{PEAK}) for longer than 30 seconds. Key to maintaining the integrity of the component is providing uniform heating and cooling of the part during reflow and rework. Uniform heating is achieved through having a preheat soak and controlling the temperature ramps in the process. J-STD-20E provides minimum and maximum temperatures and times for the preheat/Soak step that need to be followed, even for rework. The entire assembly area should be heated during rework. Hot air should be flowed from both the bottom of the board and the top of the component. Heating from the top only will cause un-even heating of component and can lead to part integrity issues. Temperature Ramp-up rate are not to exceed 3°C/second. Temperature ramp-down rates from peak to final temperature are not to exceed 6°C/second. Time from 25°C to peak temperature is not to exceed 8 min for Pb-free solders.

3. Pin Descriptions

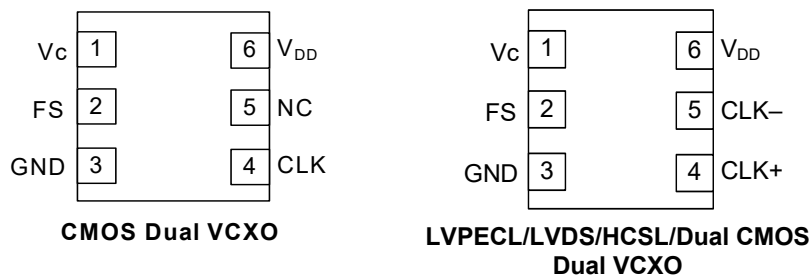


Table 12. Si516 Pin Descriptions (CMOS)

Pin	Name	CMOS Function
1	V _C	Control Voltage Input.
2	FS	Frequency Select. 0 = First frequency selected. 1 = Second frequency selected.
3	GND	Electrical and Case Ground.
4	CLK	Clock Output.
5	NC	No connect. Make no external connection to this pin.
6	V _{DD}	Power Supply Voltage.

Table 13. Si516 Pin Descriptions (LVPECL/LVDS/HCSL/Dual CMOS)

Pin	Name	LVPECL/LVDS/HCSL/Dual CMOS Function
1	V _C	Control Voltage Input.
2	FS	Frequency Select. 0 = First frequency selected. 1 = Second frequency selected.
3	GND	Electrical and Case Ground.
4	CLK+	Clock Output.
5	CLK-	Complementary Clock Output.
6	V _{DD}	Power Supply Voltage.

3.1. Dual CMOS Buffer

Dual CMOS output format ordering options support either complementary or in-phase output signals. This feature enables replacement of multiple VCXOs with a single Si516 device.

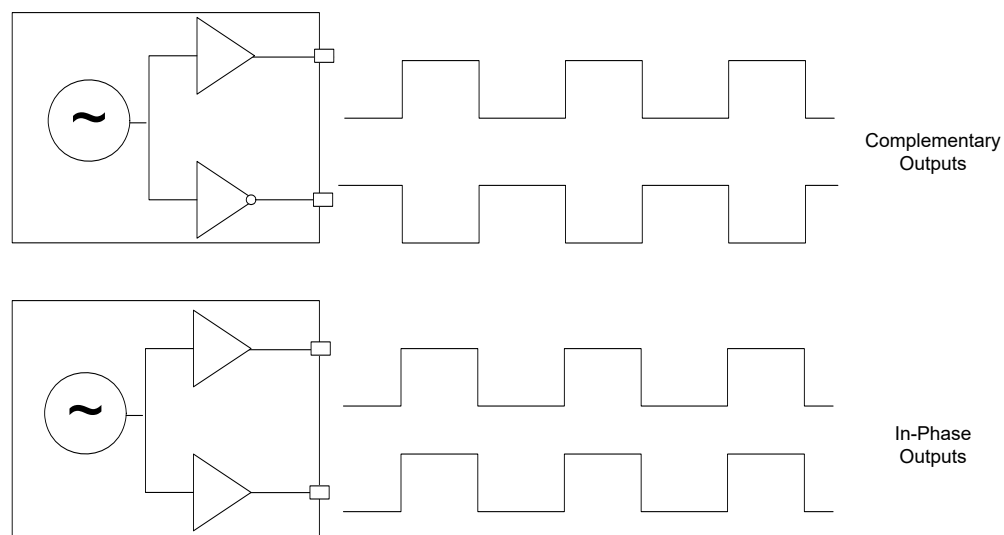


Figure 1. Integrated 1:2 CMOS Buffer Supports Complementary or In-Phase Output

4. Ordering Information

The Si516 supports a variety of options including frequency, minimum absolute pull range (APR), tuning slope, output format, and V_{DD} . Specific device configurations are programmed into the Si516 at time of shipment. Configurations are specified using the Part Number Configuration chart shown below. Silicon Labs provides a web browser-based part number configuration utility to simplify this process. To access this tool refer to www.silabs.com/oscillators and click “Customize” in the product table. The Si516 VCXO series is supplied in industry-standard, RoHS compliant, lead-free, 2.5 x 3.2 mm, 3.2 x 5.0 mm, and 5 x 7 mm packages. Tape and reel packaging is an ordering option.

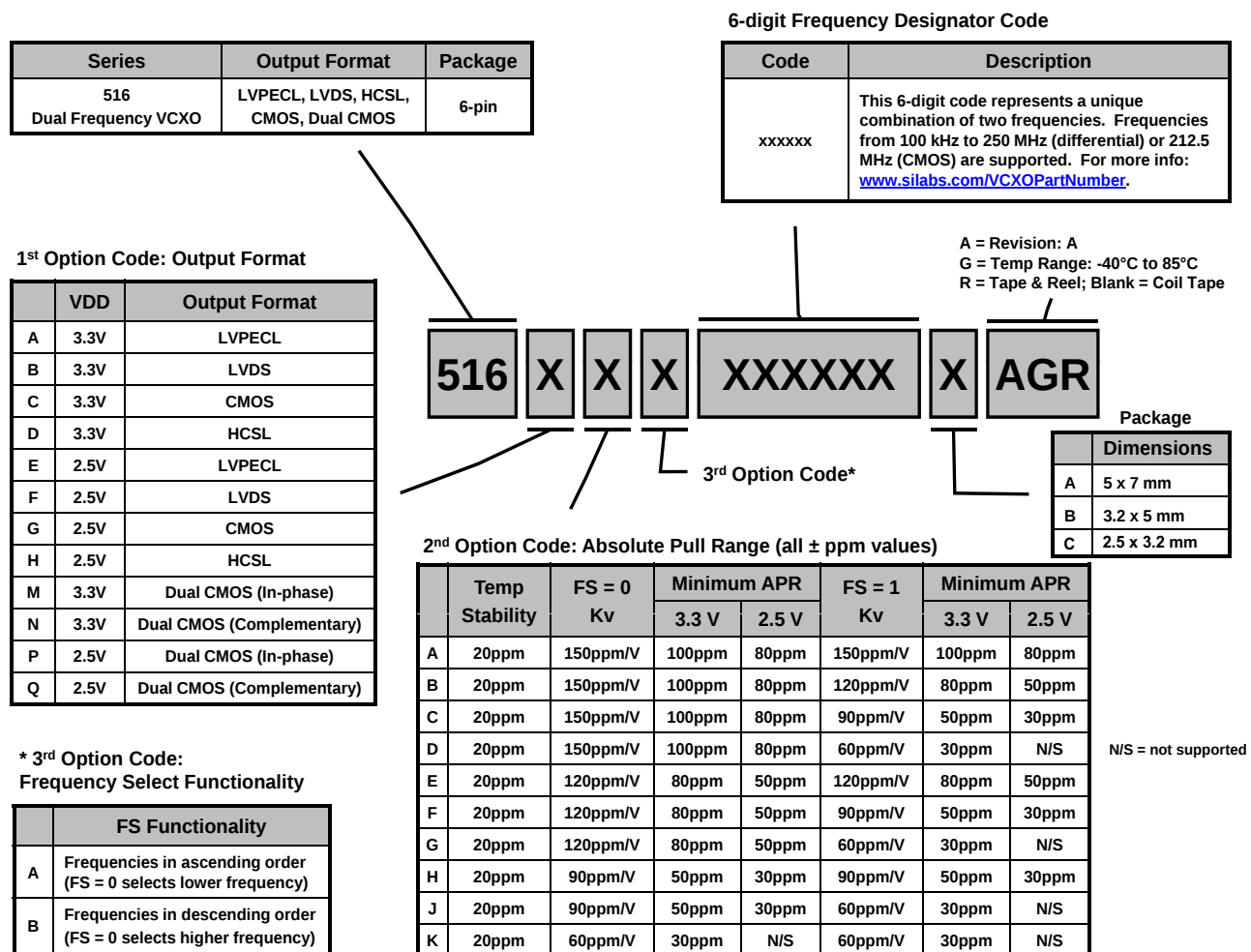


Figure 2. Part Number Convention

Example ordering part number: 516AAB000213AAG.

The series prefix, 516, indicates the device is a dual frequency VCXO.

The 1st option code A specifies the output format is LVPECL and powered from a 3.3 V supply. The Absolute Pull Range code A indicates a temperature stability of ± 20 ppm with a tuning slope of ± 150 ppm/V. The 3rd option code B specifies the frequencies are listed in descending order and FS = 0 selects the higher frequency.

The frequency code is 000213. Per this convention, and as indicated by the part number lookup utility at

www.silabs.com/VCXOPartNumber, the two output frequencies are 156.25 MHz and 125 MHz. The package code A refers to the 5 x 7 mm footprint with six pins. The last A refers to the product revision, G indicates the temperature range (-40 to $+85$ °C), and R specifies the device ships in tape and reel format.

5. Package Outline Diagram: 5 x 7 mm, 6-pin

Figure 3 illustrates the package details for the Si516. Table 14 lists the values for the dimensions shown in the illustration.

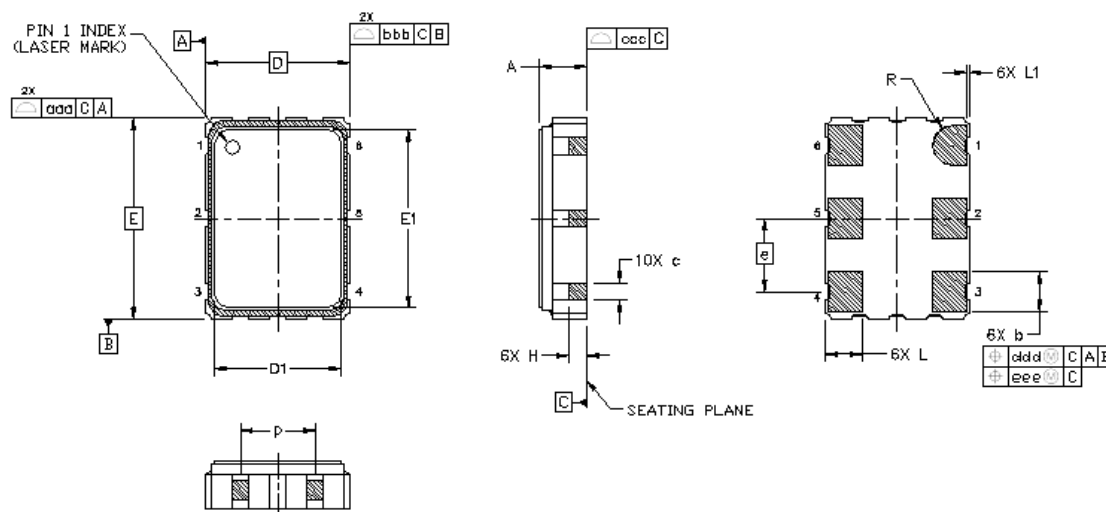


Figure 3. Si516 Outline Diagram

Table 14. Package Diagram Dimensions (mm)

Dimension	Min	Nom	Max
A	1.50	1.65	1.80
b	1.30	1.40	1.50
c	0.50	0.60	0.70
D	5.00 BSC		
D1	4.30	4.40	4.50
e	2.54 BSC		
E	7.00 BSC		
E1	6.10	6.20	6.30
H	0.55	0.65	0.75
L	1.17	1.27	1.37
L1	0.05	0.10	0.15
p	1.80	—	2.60
R	0.70 REF		
aaa	0.15		
bbb	0.15		
ccc	0.10		
ddd	0.10		
eee	0.05		

Notes:

1. All dimensions shown are in millimeters (mm) unless otherwise noted.
2. Dimensioning and Tolerancing per ANSI Y14.5M-1994.

6. PCB Land Pattern: 5 x 7 mm, 6-pin

Figure 4 illustrates the 5 x 7 mm PCB land pattern for the Si516. Table 15 lists the values for the dimensions shown in the illustration.

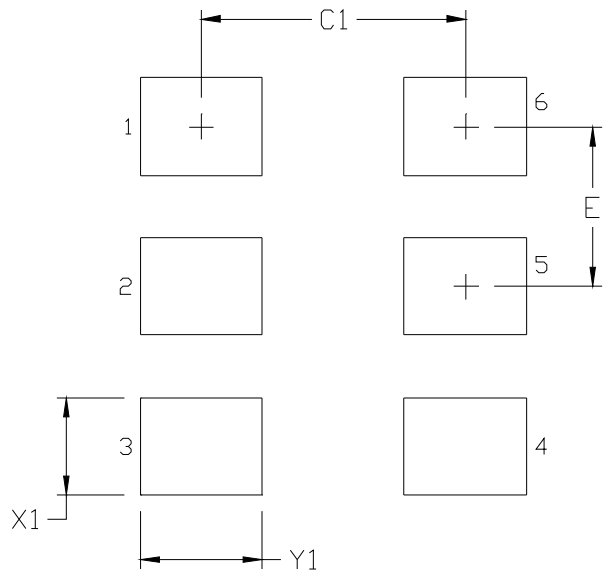


Figure 4. Si516 PCB Land Pattern

Table 15. PCB Land Pattern Dimensions (mm)

Dimension	(mm)
C1	4.20
E	2.54
X1	1.55
Y1	1.95

Notes:

General

1. All dimensions shown are in millimeters (mm) unless otherwise noted.

2. Dimensioning and Tolerancing is per the ANSI Y14.5M-1994 specification.

3. This Land Pattern Design is based on the IPC-7351 guidelines.

4. All dimensions shown are at Maximum Material Condition (MMC). Least Material Condition (LMC) is calculated based on a Fabrication Allowance of 0.05 mm.

Solder Mask Design

5. All metal pads are to be non-solder mask defined (NSMD). Clearance between the solder mask and the metal pad is to be 60 µm minimum, all the way around the pad.

Stencil Design

6. A stainless steel, laser-cut and electro-polished stencil with trapezoidal walls should be used to assure good solder paste release.

7. The stencil thickness should be 0.125 mm (5 mils).

8. The ratio of stencil aperture to land pad size should be 1:1.

Card Assembly

9. A No-Clean, Type-3 solder paste is recommended.

10. The recommended card reflow profile is per the JEDEC/IPC J-STD-020 specification for Small Body Components.

7. Package Outline Diagram: 3.2 x 5.0 mm, 6-pin

Figure illustrates the package details for the 3.2 x 5 mm Si516. Table 16 lists the values for the dimensions shown in the illustration.

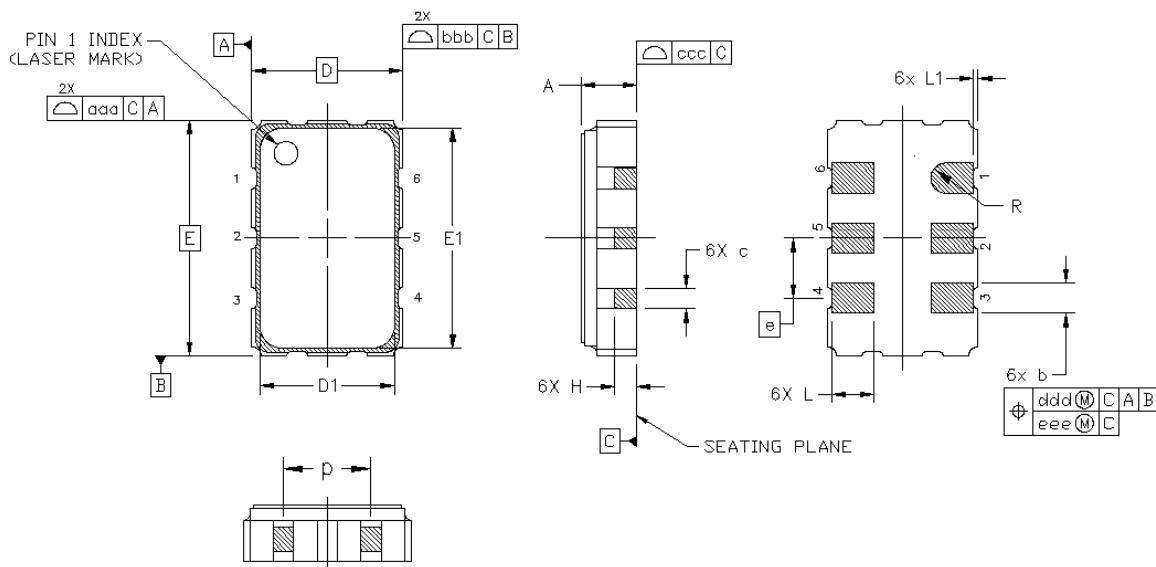


Figure 5. Si516 Outline Diagram

Table 16. Package Diagram Dimensions (mm)

Dimension	Min	Nom	Max
A	1.06	1.17	1.33
b	0.54	0.64	0.74
c	0.35	0.45	0.55
D	3.20 BSC		
D1	2.55	2.60	2.65
e	1.27 BSC		
E	5.00 BSC		
E1	4.35	4.40	4.45
H	0.45	0.55	0.65
L	0.80	0.90	1.00
L1	0.05	0.10	0.15
p	1.17	1.27	1.37
R	0.32 REF		
aaa	0.15		
bbb	0.15		
ccc	0.10		
ddd	0.10		
eee	0.05		
Notes:			
1. All dimensions shown are in millimeters (mm) unless otherwise noted.			
2. Dimensioning and Tolerancing per ANSI Y14.5M-1994.			

8. PCB Land Pattern: 3.2 x 5.0 mm, 6-pin

Figure 6 illustrates the recommended 3.2 x 5 mm PCB land pattern for the Si516. Table 17 lists the values for the dimensions shown in the illustration.

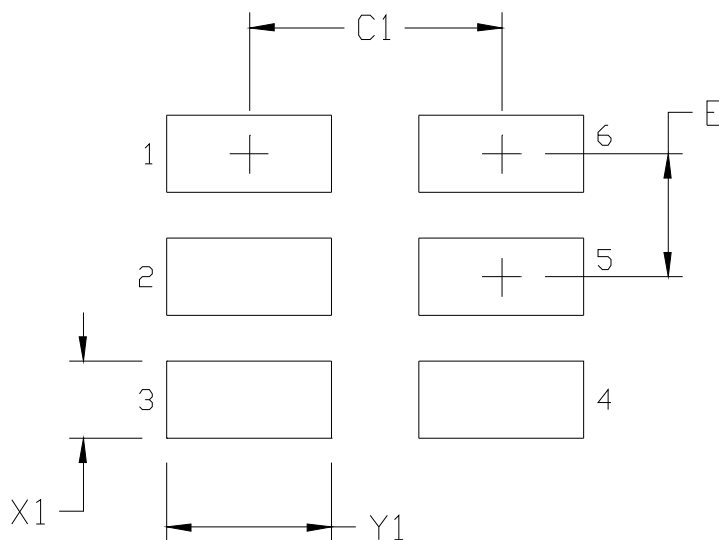


Figure 6. Si516 PCB Land Pattern

Table 17. PCB Land Pattern Dimensions (mm)

Dimension	(mm)
C1	2.60
E	1.27
X1	0.80
Y1	1.70

Notes:

General

1. All dimensions shown are in millimeters (mm) unless otherwise noted.
2. Dimensioning and Tolerancing is per the ANSI Y14.5M-1994 specification.
3. This Land Pattern Design is based on the IPC-7351 guidelines.
4. All dimensions shown are at Maximum Material Condition (MMC). Least Material Condition (LMC) is calculated based on a Fabrication Allowance of 0.05 mm.

Solder Mask Design

5. All metal pads are to be non-solder mask defined (NSMD). Clearance between the solder mask and the metal pad is to be 60 µm minimum, all the way around the pad.

Stencil Design

6. A stainless steel, laser-cut and electro-polished stencil with trapezoidal walls should be used to assure good solder paste release.
7. The stencil thickness should be 0.125 mm (5 mils).
8. The ratio of stencil aperture to land pad size should be 1:1.

Card Assembly

9. A No-Clean, Type-3 solder paste is recommended.
10. The recommended card reflow profile is per the JEDEC/IPC J-STD-020C specification for Small Body Components.

Table 18. Package Diagram Dimensions (mm)

Dimension	Min	Nom	Max
A	—	—	1.1
A1	0.26 REF		
A2	0.7 REF		
W	0.65	0.7	0.75
D	3.20 BSC		
e	1.25 BSC		
E	2.50 BSC		
M	0.30 BSC		
L	0.45	0.5	0.55
D1	2.5 BSC		
E1	1.65 BSC		
SE	0.825 BSC		
aaa	0.1		
bbb	0.2		
ddd	0.08		
Notes:			
1. All dimensions shown are in millimeters (mm) unless otherwise noted.			
2. Dimensioning and Tolerancing per ANSI Y14.5M-1994.			

10. PCB Land Pattern: 2.5 x 3.2 mm, 6-pin

Figure 8 illustrates the 2.5 x 3.2 mm PCB land pattern for the Si516. Table 19 lists the values for the dimensions shown in the illustration.

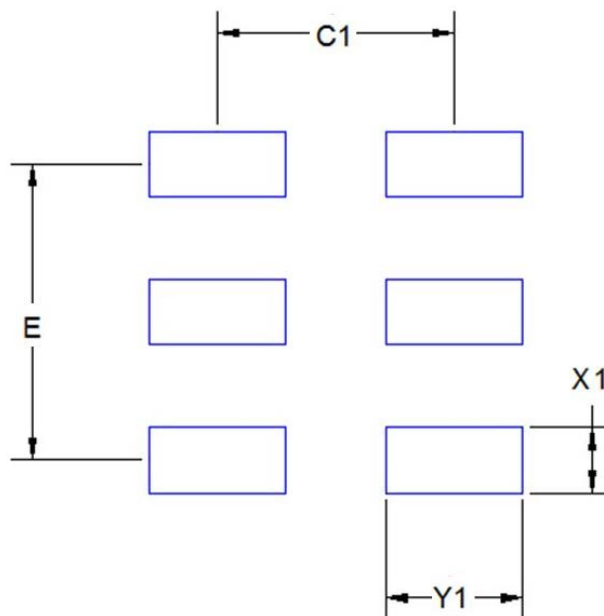


Figure 8. Si516 Recommended PCB Land Pattern

Table 19. PCB Land Pattern Dimensions (mm)

Dimension	(mm)
C1	1.9
E	2.50
X1	0.70
Y1	1.05

Notes:

General

3. All dimensions shown are at Maximum Material Condition (MMC). Least Material Condition (LMC) is calculated based on a Fabrication Allowance of 0.05 mm.
4. This Land Pattern Design is based on the IPC-7351 guidelines.

Solder Mask Design

5. All metal pads are to be non-solder mask defined (NSMD). Clearance between the solder mask and the metal pad is to be 60 µm minimum, all the way around the pad.

Stencil Design

6. A stainless steel, laser-cut and electro-polished stencil with trapezoidal walls should be used to assure good solder paste release.
7. The stencil thickness should be 0.125 mm (5 mils).
8. The ratio of stencil aperture to land pad size should be 1:1 for all perimeter pins.

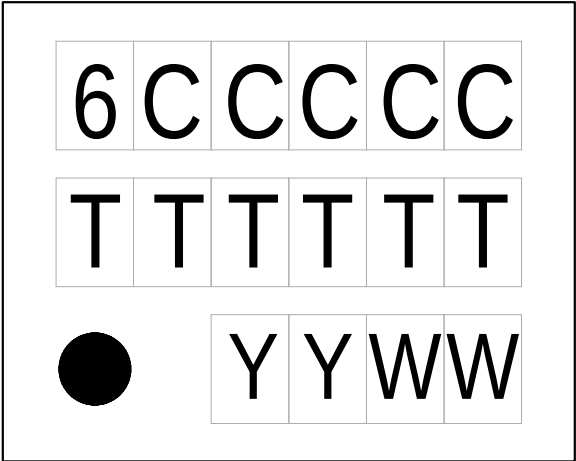
Card Assembly

9. A No-Clean, Type-3 solder paste is recommended.
10. The recommended card reflow profile is per the JEDEC/IPC J-STD-020 specification for Small Body Components.

11. Top Marking

Use the part number configuration utility located at: www.silabs.com/VCXOPartNumber to cross-reference the mark code to a specific device configuration.

11.1. Si516 Top Marking



11.2. Top Marking Explanation

Mark Method:	Laser	
Line 1 Marking:	6 = Si516 CCCCC = Mark Code	6CCCCC
Line 2 Marking:	TTTTTT = Assembly Manufacturing Code	TTTTTT
Line 3 Marking:	Pin 1 indicator.	Circle with 0.5 mm diameter; left-justified
	YY = Year. WW = Work week. Characters correspond to the year and work week of package assembly.	YYWW

REVISION HISTORY

Revision 1.2

June, 2018

- Changed “Trays” to “Coil Tape” in Ordering Guide.

Revision 1.1

December, 2017

- Added 2.5 x 3.2 mm package.

Revision 1.0

- Updated Table 1 on page 3.
 - Updates to supply current typical and maximum values for CMOS, LVDS, LVPECL and HCSL.
 - CMOS frequency test condition corrected to 100 MHz.
 - Updates to OE VIH minimum and VIL maximum values.
- Updated Table 3 on page 4.
 - Dual CMOS nominal frequency maximum added.
 - Disable time maximum values updated.
 - Enable time parameter added.
- Updated Table 4 on page 5.
 - CMOS output rise / fall time typical and maximum values updated.
 - LVPECL/HCSL output rise / fall time maximum value updated.
 - LVPECL output swing maximum value updated.
 - LVDS output common mode typical and maximum values updated.
 - HCSL output swing maximum value updated.
 - Duty cycle minimum and maximum values tightened to 48/52%.
- Updated Table 5 on page 6.
 - Phase jitter test condition, typical and maximum value updated.
 - Phase noise typical values updated.
 - Additive RMS jitter due to external power supply noise typical values updated.
- Added Tables 6, 7, 8 for LVDS, HCSL, CMOS and Dual CMOS operations.
- Added note to Figure 2 clarifying CMOS and Dual CMOS maximum frequency.
- Updated Figure outline diagram to correct pinout.
- Updated “11. Top Marking” section and moved to page 22.

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