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LOC DIST

REVISIONS

| P | LTR | DESCRIPTION | DATE | DWN | APVD |
|---|-----|-------------|------|-----|------|
| | | | | | |
| | | | | | |
| | | | | | |
| | | | | | |

REPLACED BY OCEAN STYLE APPLICATOR PART NUMBER

FOR REPLACEMENT PARTS FOR APPLICATOR REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED) WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR

| | | | | | |
|---|--------|------------------|---|-----------|------------|
| THIS DRAWING IS A CONTROLLED DOCUMENT. | | DWN |  TE Connectivity | | |
| DIMENSIONS: | | CHK | | | |
| TOLERANCES UNLESS OTHERWISE SPECIFIED: | | APVD | NAME | | |
|  <ul style="list-style-type: none"> 0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ± | | PRODUCT SPEC | RESTRICTED TO | | |
| | | APPLICATION SPEC | SIZE | CAGE CODE | DRAWING NO |
| MATERIAL | FINISH | WEIGHT | A3 | C- | |
| | | SCALE | SHEET | OF | REV |

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| LOC | | DIST | | REVISIONS | | | |
|-----|-----|---------------|--------|-----------|-----|--|--|
| P | LTR | DESCRIPTION | DATE | DWN | APD | | |
| A | 66 | ECR-07-013075 | 6-2007 | MY | GB | | |

| PART NUMBER | REV | FIRST USED | TERMINATOR | FEED TYPE | DESCRIPTION |
|-------------|-----|------------|------------|----------------|--------------------|
| 1426128-1 | C | - | LEADMAKER | MECH POST FEED | CUTS CARRIER |
| 1426128-2 | C | - | BENCH | MECH PRE FEED | CUTS CARRIER |
| 1426128-6 | C | - | LEADMAKER | MECH POST FEED | CONTINUOUS CARRIER |
| 7-1426128-1 | C | - | LEADMAKER | MECH POST FEED | -1 AND SPARE PARTS |
| 7-1426128-2 | C | - | BENCH | MECH PRE FEED | -2 AND SPARE PARTS |
| 7-1426128-6 | C | - | LEADMAKER | MECH POST FEED | -6 AND SPARE PARTS |
| 7-1426128-7 | A | - | - | - | SPARE PARTS KIT |

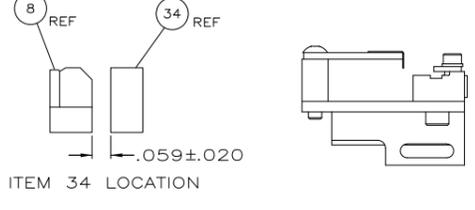
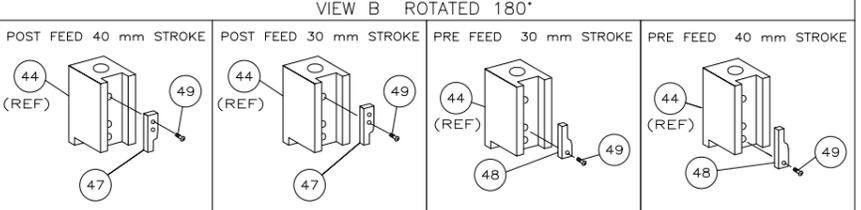
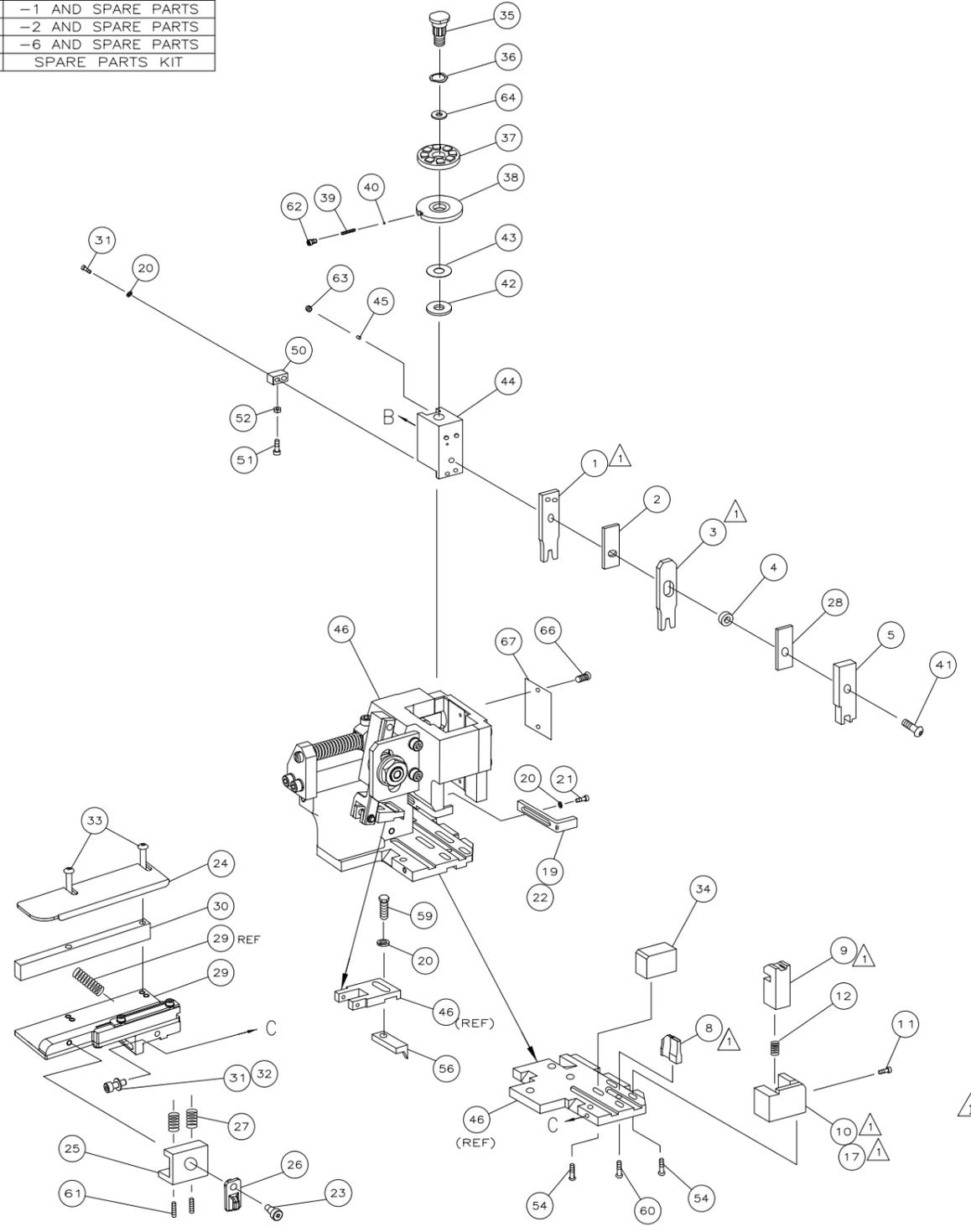
| CRIMP DATA AMP TERMINAL AMP CRIMP SPECS | | | |
|---|----------------|------------------|--|
| TERMINAL NAME: RECEPT TERM 1.5MM SERIES OBD CONNECTOR | | | |
| CRIMP | SIZE | TYPE | RANGE |
| WIRE | 1.78 [.070 IN] | F | 0.3mm ² -0.8mm ² (22-18 AWG) |
| INSUL | 2.54 [.100 IN] | 0 | 1.10-2.00 [.043-.079 IN] |
| WIRE STRIP LENGTH | | APPL INSTRUCTION | |
| 3.20-3.95 [.126-.156 IN] | | 408-8322 | |
| TERMINAL | - | - | FEED |
| APPL SPEC | 114-2136 | - | 10.5 [.413 IN] |

| TERMINALS APPLIED | | | |
|-------------------|---|---|---|
| 776001 | - | - | - |
| - | - | - | - |
| - | - | - | - |
| - | - | - | - |
| - | - | - | - |
| - | - | - | - |
| - | - | - | - |
| - | - | - | - |
| - | - | - | - |
| - | - | - | - |

| WIRE SIZE | CRIMP HEIGHT | PIN PN AND LENGTH [IN] |
|-----------------------------|----------------------------|------------------------|
| mm ² AWG | | |
| 0.8mm ² OR 18AWG | 1.24 ±0.05 [.049 ±.002 IN] | 2-354779-3 [.3105] |
| 0.5mm ² OR 20AWG | 1.14 ±0.05 [.045 ±.002 IN] | 3-354779-1 [.3145] |
| 0.3mm ² OR 22AWG | 1.07 ±0.05 [.042 ±.002 IN] | 3-354779-9 [.3185] |

| SET UP GAGE | LAYOUT |
|-------------|----------|
| 458637-3 | L1426128 |

- RECOMMENDED SPARE PARTS.
- GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
- LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- THE INSULATION RANGE HAS BEEN RESTRICTED TO ENABLE APPL SPEC TO BE MET REF MAX INS CRIMP HEIGHT.



| QTY | REQD | PER ASSY | PART NO | DESCRIPTION | ITEM NO | | | |
|-----|------|----------|---------|-------------|---------|-------------|-------------------------------|----|
| - | 1 | 1 | 1 | 1 | 1 | 1426128 | PRINT, APPLICATOR LOG SHEET | 73 |
| - | 1 | 1 | 1 | 1 | 1 | 1338705-1 | DOCUMENTATION PACKAGE | 71 |
| - | 1 | 1 | 1 | 1 | 1 | | | 70 |
| - | 1 | 1 | 1 | 1 | 1 | | | 69 |
| - | 1 | 1 | 1 | 1 | 1 | | | 68 |
| - | 1 | 1 | 1 | 1 | 1 | 461264-1 | PLATE, IDENTIFICATION | 67 |
| - | 2 | 2 | 2 | 2 | 2 | 21017-2 | SCR,DRIVE(#2x.19)ID PLATE | 66 |
| - | 1 | 1 | 1 | 1 | 1 | | | 65 |
| - | 1 | 1 | 1 | 1 | 1 | 986950-1 | WASHER, FLAT PRECISION | 64 |
| - | 1 | 1 | 1 | 1 | 1 | 3-18031-0 | SCR,SKT SET(M6X6)RAM | 63 |
| - | 1 | 1 | 1 | 1 | 1 | 18023-9 | SCR,SHC(M4X6)INS DISC | 62 |
| - | 2 | 2 | 2 | 2 | 2 | 2-18032-5 | SCR,SET(M5X20)DRAG | 61 |
| - | 1 | 1 | 1 | 1 | 1 | 18024-7 | SCR,BHC(M4X10)ANVIL | 60 |
| - | 1 | 1 | 1 | 1 | 1 | 5-18022-2 | SCR,HEX(M4X8)FEED FINGER | 59 |
| - | 1 | 1 | 1 | 1 | 1 | | | 58 |
| - | 1 | 1 | 1 | 1 | 1 | | | 57 |
| - | 1 | 1 | 1 | 1 | 1 | 1338685-1 | PAWL, FEED | 56 |
| - | 1 | 1 | 1 | 1 | 1 | | | 55 |
| - | 4 | 4 | 4 | 4 | 4 | 18024-8 | SCR,BHC(M4x12)SHEAR HOLDER | 54 |
| - | 1 | 1 | 1 | 1 | 1 | | | 53 |
| - | 1 | 1 | 1 | 1 | 1 | 18030-1 | NUT,HEX(M3)HOLD DOWN | 52 |
| - | 1 | 1 | 1 | 1 | 1 | 811242-5 | BUMPER, HOLDDOWN | 51 |
| - | 1 | 1 | 1 | 1 | 1 | 690753-2 | SPACER, TONKER | 50 |
| - | 1 | 1 | 1 | 1 | 1 | 18024-3 | SCR,BHC(M3X10)CAM | 49 |
| - | 1 | 1 | 1 | 1 | 1 | 1338675-1 | CAM, PRE FEED 30 & 40 mm ST | 48 |
| - | 1 | 1 | 1 | 1 | 1 | 1338676-1 | CAM, POST FEED 30 & 40 mm ST | 47 |
| - | 1 | 1 | 1 | 1 | 1 | 1320999-3 | APPLICATOR BASIC SUBASSY | 46 |
| - | 1 | 1 | 1 | 1 | 1 | 690191-1 | PLUG, NYLON | 45 |
| - | 1 | 1 | 1 | 1 | 1 | 1338660-1 | RAM | 44 |
| - | 1 | 1 | 1 | 1 | 1 | 690125-1 | WASHER, LAMINATED | 43 |
| - | 1 | 1 | 1 | 1 | 1 | 690124-1 | WASHER, RAM | 42 |
| - | 1 | 1 | 1 | 1 | 1 | 2-18024-6 | SCR,BHC(M8X25)RAM | 41 |
| - | 1 | 1 | 1 | 1 | 1 | 23241-1 | BALL, STEEL | 40 |
| - | 1 | 1 | 1 | 1 | 1 | 2-22278-7 | SPRING, COMPRESSION | 39 |
| - | 1 | 1 | 1 | 1 | 1 | 1320922-1 | DISC, INSULATION | 38 |
| - | 1 | 1 | 1 | 1 | 1 | 354777-1 | WIRE DISC, PLASTIC | 37 |
| - | 1 | 1 | 1 | 1 | 1 | 22480-5 | WASHER, SPRING | 36 |
| - | 1 | 1 | 1 | 1 | 1 | 690212-1 | POST, RAM | 35 |
| - | 1 | 1 | 1 | 1 | 1 | 1320934-1 | SUPPORT, TERMINAL | 34 |
| - | 2 | 2 | 2 | 2 | 2 | 1-18024-0 | SCR,BHC(M4X20)STRIP GUIDE | 33 |
| - | 1 | 1 | 1 | 1 | 1 | 18027-2 | WASHER, FLAT(M4) | 32 |
| - | 3 | 3 | 3 | 3 | 3 | 1-18023-2 | SCR,SKT CAP(M4X12)MOUNT BLOCK | 31 |
| - | 1 | 1 | 1 | 1 | 1 | 1320908-1 | SPACER, STRIP GUIDE | 30 |
| - | 1 | 1 | 1 | 1 | 1 | 1633073-1 | STRIP GUIDE PLATE ASSY | 29 |
| - | 1 | 1 | 1 | 1 | 1 | 1-455888-0 | SPACER, FRONT SHEAR DEP | 28 |
| - | 2 | 2 | 2 | 2 | 2 | 1-22284-0 | SPRING, DRAG | 27 |
| - | 1 | 1 | 1 | 1 | 1 | 356835-1 | LEVER, DRAG RELEASE | 26 |
| - | 1 | 1 | 1 | 1 | 1 | 240792-1 | DRAG, TERMINAL | 25 |
| - | 1 | 1 | 1 | 1 | 1 | 1320928-1 | PLATE, STRIP GUIDE | 24 |
| - | 1 | 1 | 1 | 1 | 1 | 980371-4 | SCR,SHC SHLD | 23 |
| - | 1 | 1 | 1 | 1 | 1 | 690472-2 | STRIPPER | 22 |
| - | 1 | 1 | 1 | 1 | 1 | 1-18023-1 | SCR,SHC(M4X10)STRIPPER | 21 |
| - | 4 | 4 | 4 | 4 | 4 | 18025-2 | WASHER,LOCK(M4)STRIPPER | 20 |
| - | 1 | 1 | 1 | 1 | 1 | 690472-1 | STRIPPER | 19 |
| - | 1 | 1 | 1 | 1 | 1 | | | 18 |
| - | 1 | 1 | 1 | 1 | 1 | 1338684-1 | HOLDER, SHEAR, FRONT (NO-CUT) | 17 |
| - | 1 | 1 | 1 | 1 | 1 | | | 16 |
| - | 1 | 1 | 1 | 1 | 1 | | | 15 |
| - | 1 | 1 | 1 | 1 | 1 | | | 14 |
| - | 1 | 1 | 1 | 1 | 1 | | | 13 |
| - | 1 | 1 | 1 | 1 | 1 | 3-22280-3 | SPRING, SHEAR | 12 |
| - | 1 | 1 | 1 | 1 | 1 | 356885-4 | STOP, SHEAR | 11 |
| - | 1 | 1 | 1 | 1 | 1 | 1320921-1 | HOLDER, SHEAR, FRONT (CUT) | 10 |
| - | 1 | 1 | 1 | 1 | 1 | 462006-1 | SHEAR, FLOAT (FRONT) | 9 |
| - | 1 | 2 | 2 | 2 | 2 | 1-1333203-4 | ANVIL | 8 |
| - | 1 | 1 | 1 | 1 | 1 | | | 7 |
| - | 1 | 1 | 1 | 1 | 1 | | | 6 |
| - | 1 | 1 | 1 | 1 | 1 | 2-455889-0 | DEPRESSOR, SHEAR (FRONT) | 5 |
| - | 1 | 1 | 1 | 1 | 1 | 2-238011-2 | SPACER, BLOCK CRIMPER | 4 |
| - | 1 | 2 | 2 | 2 | 2 | 5-456135-2 | CRIMPER, INSULATION | 3 |
| - | 1 | 1 | 1 | 1 | 1 | 455888-6 | SPACER, CRIMPER | 2 |
| - | 1 | 2 | 2 | 2 | 2 | 1-456404-0 | CRIMPER, WIRE | 1 |

| DIMENSIONS: | | TOLERANCES UNLESS OTHERWISE SPECIFIED: | |
|-------------|--|--|--------|
| INCHES | | 0 FLG | ± .005 |
| | | 1 FLG | ± .005 |
| | | 2 FLG | ± .005 |
| | | 3 FLG | ± .005 |
| | | 4 FLG | ± .005 |
| | | ANGLES | ± .005 |
| | | FINISH | ± .005 |

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- Техническую поддержку проекта.
- Защиту от снятия компонента с производства.
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Тел: +7 (812) 336 43 04 (многоканальный)

Email: org@lifeelectronics.ru