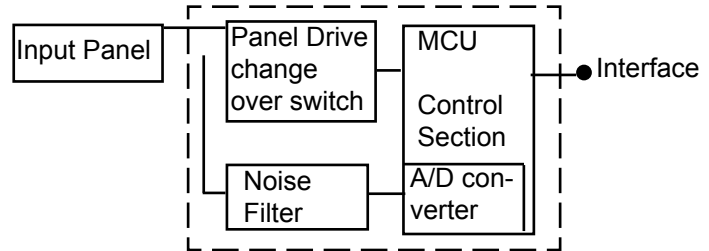


# STANDARD

## Resistive Touch Panel Specification 554 4-Wire Series

**RoHS compliant**



### ■ FEATURES

- Superior quality standard 4 wire resistive analog touch panel
- Excellent specification and high quality
  - Anti Newton ring technology
  - High reliability materials
- Pen/finger type
- Transparency - 80% typical
- RoHS compliant

### ■ PART NUMBERS

Touch Panels:

Part Number	Size	Type	Part Number	Size	Type
T010-1201-T200	17.0"	Pen/Finger	T010-1301-T320	7.0"	Pen/Finger (82%, AS)
N010-0554-T902	15.0"	Pen/Finger	N010-0514-T003	6.5"	Pen/Finger (W 16:9, Automotive, 82%, AS)
N010-0554-T813	12.1"	Pen/Finger (AS, DPET)	N010-0514-T005	6.5"	Pen/Finger (W 16:9, Automotive, 88%, AS)
N010-0554-T814	12.1"	Pen/Finger	T010-1301-T350	6.5"	Pen/Finger (W 16:9)
N010-0554-T805	12.1"	Pen/Finger	N010-0518-T342	6.4"	Pen/Finger (78% polarized)
N010-0554-T351	10.4"	Pen/Finger (86%, AS)	N010-0554-T048	6.4"	Pen/Finger (86% clear)
N010-0554-T352	10.4"	Pen/Finger (82%, AS)	N010-0554-T043	6.4"	Pen/Finger (80%, AG)
N010-0554-T347	10.4"	Pen/Finger	N010-0554-T009	5.7"	Pen/Finger
N010-0516-T104	10.4"	Pen/Finger (86%, Clear)	N010-0554-T015	5.7"	Pen/Finger
N010-0519-T742	8.4"	Pen/Finger (86% Clear)	N010-0554-T241	4.3"	Pen Finger (86%, AS, DPET)
N010-0554-T504	8.4"	Pen/Finger (0.7mm glass)	N010-0556-T408	3.9"	Pen/Finger (86% Clear)
N010-0554-T511	8.4"	Pen/Finger (1.1mm glass)	N010-0554-T703	3.8"	Pen/Finger
N010-0516-T947	8.1"	Pen/Finger (1.1mm glass)	N010-0516-T407	3.7"	Pen/Finger (0.7mm glass)
N010-0514-T101	7.0"	Pen/Finger (W 16:9, Automotive, 82%, AS, 50mm tail)			

### ■ PART NUMBERS

Controller Boards:

Part Number	Type
N16B-0558-B270	4-Wire, RS232
N16B-0558-B730	4-Wire, USB

### ■ PART NUMBERS

Interface Controller Chips:

Part Number	Type
N010-0559-V036	4-Wire, RS232
NC41120-0018	4-Wire, USB



## ■ 5.3 ELECTRICAL

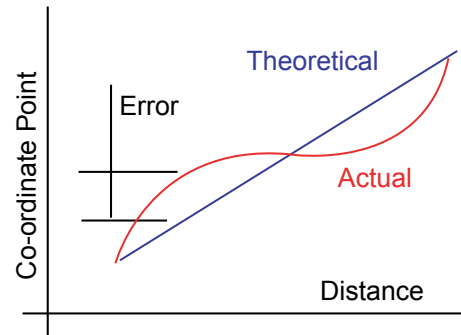
<b>Rated Voltage:</b>	DC 7V max.
<b>Resistance X axis:</b>	300 to 850 $\Omega$ (at the connector)
<b>Resistance Y axis:</b>	100 to 600 $\Omega$ (at the connector)
<b>Switch Bounce (Chattering):</b>	20ms min when using the silicon rubber measurement rod
<b>Insulation resistance:</b>	10M $\Omega$ minimum at 25KV DC
<b>Dielectric Strength:</b>	No problems when at 25KV DC for 1 minute
<b>Linearity:</b>	2% max.

### Note 1:

Measurement condition of linearity is corrected within the control IC. In general the location accuracy is specified as follows:

**Actual co-ordinate point - theoretical co-ordinate point = location accuracy.**

In general a 9 point co-ordinate calibration system is used to adjust the micro controller accuracy. (20 point can be used in combination with an EEPROM design).



## ■ 5.4 ENVIRONMENTAL

<b>Operating Temperature (*):</b>	-5°C to 60°C
<b>Storage Temperature:</b>	-20°C to 70°C
<b>Operating Humidity:</b>	20% to 85% RH with a Maximum wet bulb temperature of 38°C
<b>Storage Humidity:</b>	10% to 90% RH with a Maximum wet bulb temperature of 38°C
<b>Chemical Resistance:</b>	Coating with the following chemicals and storing at room temperature for 2 hours gives no problems. 10% NaCl-water solution, ethyl-acetate, ethyl-alcohol, toluene, methyl-ethyl-ketone
<b>Low Air Pressure:</b>	No issues down to 0.5 x Normal Air pressure

## ■ 5.5 PEN LIFE

<b>Note taking life:</b>	100,000 words minimum
<b>Input life :</b>	1,000,000 times minimum

### Note 1:

Words are written in the notes area and the size of the word is 7.5mm x 6.75mm. A word is any Alphabet / Number / Mark. The pen is as shown below and applies a force of 250g. A failure is judged to happen when the current consumption or insulation resistance or dielectric strength are not met as shown in 5.3. The location accuracy with 9 point calibration must be  $\pm 4.4$  mm max.



## ■ 5.6 FINGER LIFE



A finger is simulated by a silicon rubber plunger R8 (Round type 8mm size) hardness 60°C at 200g at frequency 5Hz.

A failure is judged to happen when the current consumption or insulation resistance or dielectric strength are not met as shown in 5.3. The location accuracy with 9 point calibration must be  $\pm 4.4$  mm max. Operating force is 150g max.



## ■ 5.7 INFORMATION ON THE PANEL

Production year 99 00 etc.

9 0 1      The left side number shows production year, eg 1999

0 1 2      The left side number shows production year, eg 2000

[ . . . . . ]      The first dot after the space shows production month, eg May

[ . . . . . ]      The first dot after the space shows production month, eg June

## ■ 6 PACKAGING

### ■ 6.1 PACKING SPECIFICATION

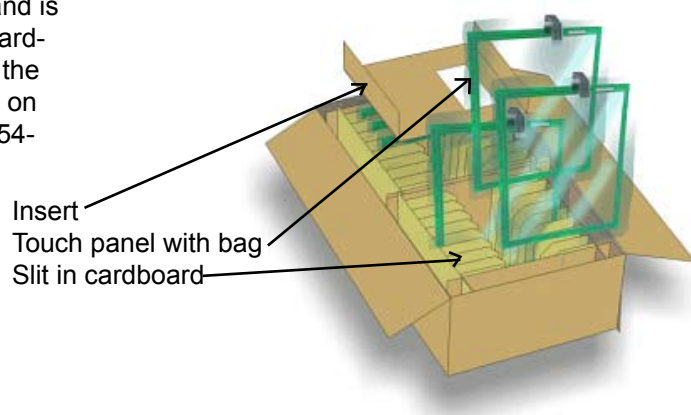
Vibration:                      10~55 Hz at 1 Octave per minute 10G 20 cycles with one side 0.75mm

Drop test:                      60cm Drop 1 corner, 3 crease lines and 6 faces. 1 each 1 time

After the test no glass:      flaw or crack is seen, and no dent or scratch on the film.  
Also glass and film must not separate.

### ■ 6.1 PACKING DETAILS

Each touch panel is placed into a plastic bag and is held in place by a slit cut into the side of the cardboard. A second insertion piece is placed into the carton to again add stability. The qty is written on the side of the box. For example the N010-0554-T001 has 80 pieces per box.



550 Type panel illustrated (554 type packed a similar way)

## ■ 7.0 REJECT CRITERIA

Description		Reject Criteria	
Film Dent		Area $\geq 0.1\text{mm}^2$ Area $\geq 0.05\text{mm}^2$ & area $< 0.1\text{mm}^2$ Area $< 0.05\text{mm}^2$	: to be zero : to be max. 5 points : none specified
Foreign material between glass and film	Dot type	Area $> 0.1\text{mm}^2$ Area $\geq 0.05\text{mm}^2$ & area $< 0.1\text{mm}^2$ Area $< 0.05\text{mm}^2$	: to be zero : to be max. 5 points : none specified
	Line type	Area $> 0.1\text{mm}$ Area $\geq 0.03\text{mm}$ & width $< 0.1\text{mm}$ and length $< 10\text{mm}$ Area $< 0.05\text{mm}$	: to be zero : to be max. 1 point : none specified
Scratch		Area $\geq 0.1\text{mm}$ Area $\geq 0.03\text{mm}$ & width $< 0.1\text{mm}$ with length $< 80\text{mm}$ Area $< 0.03\text{mm}$ & width $< 0.1\text{mm}$ with length $< 30\text{mm}$	: to be zero : to be max. 1 point : none specified
Dot blur or hard coat missing		Area $\geq 0.5\text{mm}^2$ Area $\geq 0.03\text{mm}^2$ & area $< 0.5\text{mm}^2$ Area $< 0.05\text{mm}^2$	: to be zero : to be max. 5 points : none specified
Newton Ring		These must not be seen from Panel film side under a fluorescent lamp (3 wavelength type lamp). Not to be verified form glass side.	
Glass flaw		To be no flaw which is bigger than that shown in the following diagram. The number of flaws is not specified.	



## ■ 8.0 GENERAL POINTS OF CAUTION

Touch panels are made of glass, so care must be taken in handling them. Do not stress, pile, bend, lift by the cable or put any stress on the film, for example moving by film face vacuum. In order to clean wring dry a cloth which has been emersed in a natural detergent. DO NOT use any organic solvent, acid or alkali solution. Watch the edge of the panel when cleaning, again for safety reasons.

## ■ 9.0 CONNECTION AND MOUNTING

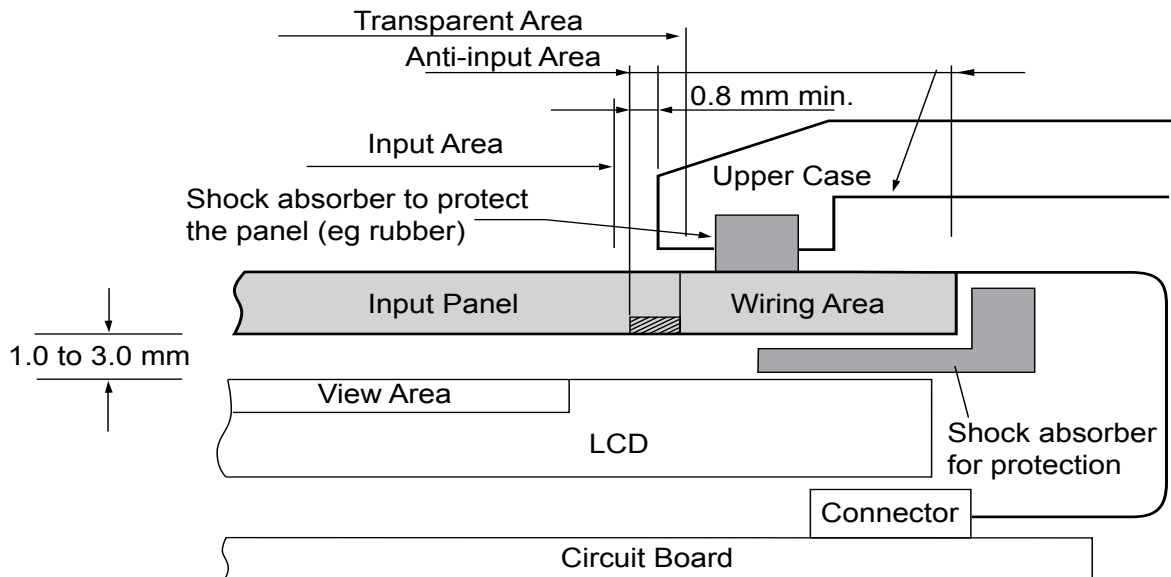
The details below indicate the recommended mounting structure for panel and enclosure. The enclosure support to fix the touch panel must be over 1.0mm width and must be outside the view (Transparent area). Also ensure that the enclosure does not cause miss input by touching the view area.

The following diagram shows that the enclosure edge must be between the View area and the guaranteed active area. Ensure space is allocated for the diodes, and we recommend that the material to fix the panel and enclosure is elastic. Special design would be required to stop water ingress. The corners of the touch panel are conductive so do not touch any metal parts after mounting.



(Drawing) with conductive connector and glass side down. See page 1 for detail of connector exit side which is left.

(Mating connector type FCI or equivalent SFW4R-1STAE1-LF: for FPC)



## ■ 10.0 PANEL THICKNESS (typical)



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