

Description

The 8310A *Conformal Coating Stripper—Gel* removes most reworkable conformal coatings and readily removes thermoplastic (non-cross linked) acrylics, urethanes, and silicones based conformal coatings. It also facilitates the removal of some thermoset coatings like cross-linked silicones and polyurethanes by softening or swelling the coat to aid with mechanical removal.

This stripper is safe for most types of PCB components. It is fully biodegradable and environmentally safe.

The primary applications of the 8310A are for PCB maintenance and repairs. It also works well for removing conductive ink lacquers.

Benefits and Features

- **Strips acrylics, polyurethanes, and silicones**
- **Ideal for spot removal**
- **Safe on metals**
- **Contains no SVHC's**
- **Biodegradable**

ENVIRONMENT

- ✓ RoHS
- ✓ CARB Category and Limits: Paint Remover 50%

Usage Parameters

<i>Properties</i>	<i>Value</i>
Shelf Life	5 y
Storage Temperature Limits	-10 to 40 °C [14 to 104 °F]

Properties

<i>Physical Properties</i>	<i>Method</i>	<i>Value</i>
Color	Visual	Colorless
Odor		Ketone-like
Density @25 °C [77 °F]	Closed cup value	0.89 g/mL
Viscosity		<20.5 mm ² /s
Boiling Point		42 °C [107 °F]
Flash Point		-30 °C [-22 °F]

Compatibility

Although this stripper is safe for most materials found on printed circuit boards, always carry out a suitability test on similar substrates prior to use. Protect areas not being stripped and avoid excessive exposure time.



Conformal Coating Stripper—Gel 8310A Technical Data Sheet

ISO 9001:2008 Registered Quality System. Burlington, Ontario, CANADA SAI Global File: 004008

8310A

Storage

Store in an area above freezing temperature but below 30 °C [86 °F]. Ensure that storage area is dry and away from sunlight. Store in a well-ventilated area and keep cool. Do not store next to strong oxidizers, acids, or bases.

Health and Safety

Please see the 8310A-Liquid **Safety Data Sheet** (SDS) for more details on transportation, storage, handling and other security guidelines.

Application Instructions

Follow the procedure below for best results. Because it is a gel, you may rework only specific areas of the printed circuit board. If necessary, mask areas not being stripped.

Material & Equipment

- Wiping cloth
- Non-abrasive brush
- Solvent-based PCB Cleaner (824 Isopropyl Alcohol)
- Gloves and eye protection

To remove the conformal coating

1. Apply a liberal amount of stripper to the coating.
2. Let sit about 1–2 hours or until the coat has softened.
3. (Optional) Use a non-abrasive brush or tool to remove most of the stripper, and then gently wipe surface with a clean cloth dampened with an organic PCB cleaner.
4. Rinse with a PCB cleaner or isopropyl alcohol to remove the remaining stripper.
5. Repeat steps 1 to 4 if necessary.

Packaging and Supporting Products

<i>Cat. No.</i>	<i>Packaging</i>	<i>Net Volume</i>		<i>Net Weight</i>	
8310A-55ML	Bottle	55 mL	1.86 fl oz	48.3 g	1.70 oz
8310A-225ML	Can	225 mL	7.60 fl oz	197 g	6.97 oz
8310A-850ML	Can	850 mL	1.79 pt	747 g	1.64 lb

Supporting Products

- *Isopropyl Alcohol*: Cat. No. 824
- *Cleaning Brushes (non-abrasive)*: Cat. No. 852, 853, 859, 855, 856, or 857



Conformal Coating Stripper—Gel 8310A Technical Data Sheet

ISO 9001:2008 Registered Quality System. Burlington, Ontario, CANADA SAI Global File: 004008

8310A

Technical Support

Contact us regarding any questions, improvement suggestions, or problems with this product. Application notes, instructions, and FAQs are located at www.mgchemicals.com.

Email: support@mgchemicals.com

Phone: 1-800-340-0772 (Canada, Mexico & USA)

1-905-331-1396 (International)

+(44) 1663 362888 (UK & Europe)

Fax: 1-905-331-2862 or 1-800-340-0773

Mailing address:

Manufacturing & Support

1210 Corporate Drive
Burlington, Ontario, Canada
L7L 5R6

Head Office

9347-193rd Street
Surrey, British Columbia, Canada
V4N 4E7

Disclaimer

This information is believed to be accurate. It is intended for professional end users having the skills to evaluate and use the data properly. *M.G. Chemicals Ltd.* does not guarantee the accuracy of the data and assumes no liability in connection with damages incurred while using it.

Компания «Life Electronics» занимается поставками электронных компонентов импортного и отечественного производства от производителей и со складов крупных дистрибьюторов Европы, Америки и Азии.

С конца 2013 года компания активно расширяет линейку поставок компонентов по направлению коаксиальный кабель, кварцевые генераторы и конденсаторы (керамические, пленочные, электролитические), за счёт заключения дистрибьюторских договоров

Мы предлагаем:

- Конкурентоспособные цены и скидки постоянным клиентам.
- Специальные условия для постоянных клиентов.
- Подбор аналогов.
- Поставку компонентов в любых объемах, удовлетворяющих вашим потребностям.
- Приемлемые сроки поставки, возможна ускоренная поставка.
- Доставку товара в любую точку России и стран СНГ.
- Комплексную поставку.
- Работу по проектам и поставку образцов.
- Формирование склада под заказчика.
- Сертификаты соответствия на поставляемую продукцию (по желанию клиента).
- Тестирование поставляемой продукции.
- Поставку компонентов, требующих военную и космическую приемку.
- Входной контроль качества.
- Наличие сертификата ISO.

В составе нашей компании организован Конструкторский отдел, призванный помогать разработчикам, и инженерам.

Конструкторский отдел помогает осуществить:

- Регистрацию проекта у производителя компонентов.
- Техническую поддержку проекта.
- Защиту от снятия компонента с производства.
- Оценку стоимости проекта по компонентам.
- Изготовление тестовой платы монтаж и пусконаладочные работы.



Тел: +7 (812) 336 43 04 (многоканальный)

Email: org@lifeelectronics.ru