

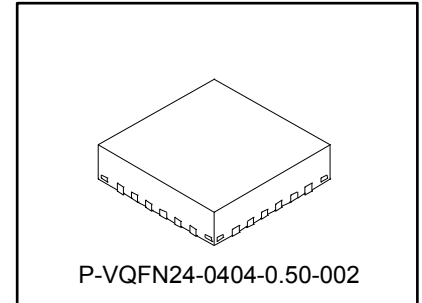
TOSHIBA CMOS Integrated Circuit Silicon Monolithic

# TC78B025FTG

1-hall sine-wave PWM driver for 3-phase brushless DC motors

## 1. Outline

The TC78B025FTG is a 1-hall sine-wave PWM driver for 3-phase brushless DC motors. DMOS is used in output stages, realizing low-on-resistance of  $0.2\ \Omega$  (total of high and low sides). A non-volatile memory (NVM) and a closed loop speed control function are incorporated. Cost can be suppressed without using microcomputers.



Weight: 0.04g (typ.)

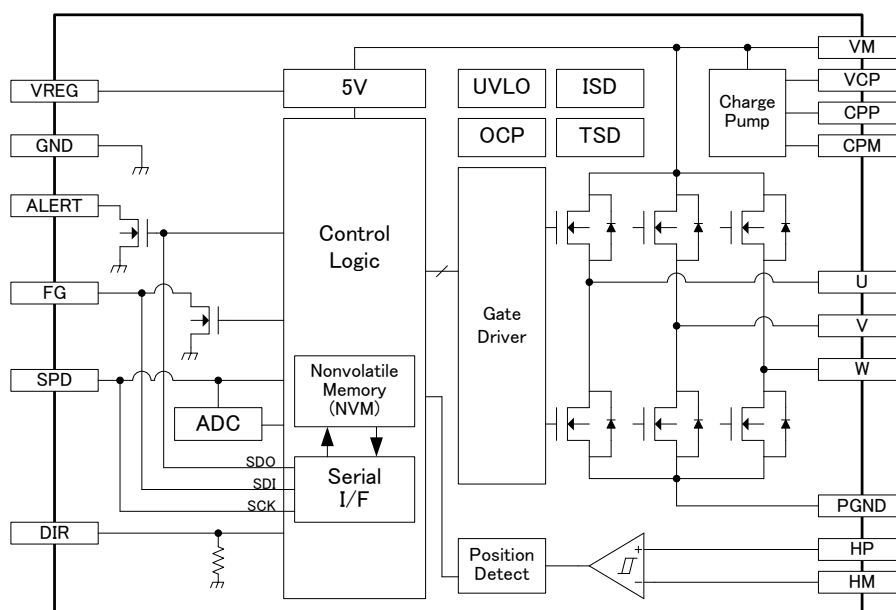
## 2. Applications

Fan motors

## 3. Features

- 1-hall sine-wave PWM drive
- Built-in closed loop speed control, configurable speed curve
- Low on resistance:  $R_{DS(H+L)}=0.2\ \Omega$  (typ.)
- Driving current: 3.5 A max (peak)
- Operating voltage range: 4.5 to 16 V
- Serial interface
- Standby mode
- Soft start
- Built-in protection circuits:  
Thermal shutdown (TSD), Under voltage lockout (UVLO), Over voltage protection (OVP), Under voltage protection for charge pump, Over current protection (ISD), Output current limit protection (OCP), and Lock detection protection.

## 4. Block Diagram



**Figure 4.1 Block Diagram**

Note: Some of the functional blocks, circuits, or constants in the block diagram may be omitted or simplified for explanatory purposes.

## 5. Absolute Maximum Ratings

**Table 5.1 Absolute Maximum Ratings (Unless otherwise specified,  $T_a = 25^\circ\text{C}$ )**

Characteristics		Symbol	Rating	Unit
Power supply voltage		$V_M$	18	V
		$V_{REG}$	6 (Note 1)	
		$V_{CP}$	$V_M + 6$ (Note 1)	
Input voltage	HP, HM, DIR, FG	$V_{IN}$	-0.3 to 6	V
	SPD		-0.3 to 18	
Output voltage	U, V, W, FG, ALERT	$V_{OUT}$	18	V
Output current	FG, ALERT	$I_{OUT1}$	10	mA
	VREG	$I_{OUT2}$	10	
Power dissipation		$P_D$	1.7 (Note 2)	W
Operating temperature		$T_{opr}$	-40 to 105	$^\circ\text{C}$
Storage temperature		$T_{stg}$	-55 to 150	$^\circ\text{C}$
Junction temperature		$T_{j(MAX)}$	150	$^\circ\text{C}$

Note: The absolute maximum ratings of a semiconductor device are a set of ratings that must not be exceeded, even for a moment. Do not exceed any of these ratings. Exceeding the ratings may cause the device breakdown, damage or deterioration, and may result injury by explosion or combustion. Please use the IC within the specified operating ranges.

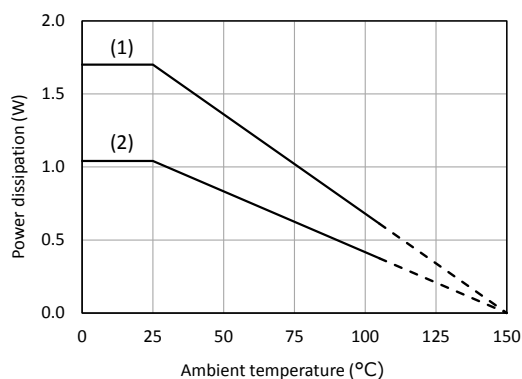
Note: Output current may be limited by the ambient temperature or the device implementation.

The maximum junction temperature ( $T_{j(MAX)}$ ) should not exceed  $150^\circ\text{C}$ .

Note 1:  $V_{REG}$  and  $V_{CP}$  pin voltage are generated in the IC. Do not apply voltage externally.

Note 2: When mounted on a board, (JEDEC 2-layer board,  $R_{\theta ja} = 73.5^\circ\text{C/W}$ )

## 5.1. Power Dissipation



Note 1: JEDEC 2-layer board,  $R_{\theta ja}=73.5^{\circ}\text{C/W}$

Note 2:  $\Phi 22$  mm, 2-layer doughnut type board,  $R_{\theta ja}=120^{\circ}\text{C/W}$

**Figure 5.1 Power Dissipation Characteristics**

## 6. Operating Range

**Table 6.1 Operating Range**

Characteristics		Symbol	Min	Typ.	Max	Unit
VM pin power supply voltage 1		$V_{M(opr1)}$	5.5	12	16	V
VM pin power supply voltage 2 (Note 1)		$V_{M(opr2)}$	10.8	12	16	
VM pin power supply voltage 3 (Note 2)		$V_{M(opr3)}$	(4.5)	—	(5.5)	
Input PWM command frequency		$f_{TSP}$	1	—	100	kHz
Input SPI CLK frequency		$f_{SCK}$	15	—	500	kHz
Input voltage	HP, HM	$V_{IN}$	0.1	—	$V_{REG}-2.0$	V
	DIR, SPD, FG		-0.3	—	5.5	

Note 1: For NVM writing

Note 2: Electrical characteristics are only for reference because the variation of electrical characteristics becomes large.

**Table 6.2 NVM Characteristics**

Characteristics	Conditions	Min	Max	Unit
Program/Erase cycles	$T_j=0$ to $90^{\circ}\text{C}$	10	—	Cycle
Program/Erase period	On execution of NVM_SAVE	—	1	s

## 7. Pin Assignment(Top View)

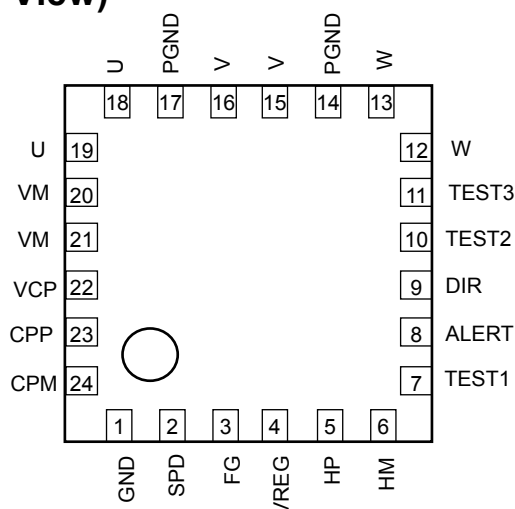


Figure 7.1 Pin Assignment

## 8. Pin Description

Table 8.1 Pin Description

Pin No.	Pin name	Input / output	Pin description
1	GND	—	GND pin
2	SPD	IN	Input pin for speed command, Serial I/F clock input pin
3	FG	I/O	Output pin for rotation number signal, Serial I/F data I/O pin
4	VREG	—	5 V reference voltage output pin
5	HP	IN	Hall signal input (+) pin
6	HM	IN	Hall signal input (-) pin
7	TEST1	—	TEST pin (50 kΩ pull-down)
8	ALERT	OUT	Output pin for alert signal, Serial I/F data output pin
9	DIR	IN	Rotation direction set pin (50 kΩ pull-down)
10	TEST2	—	TEST pin (50 kΩ pull-down)
11	TEST3	—	TEST pin (50 kΩ pull-down)
12	W	OUT	W phase output pin
13	W	OUT	W phase output pin
14	PGND	—	Power GND pin
15	V	OUT	V phase output pin
16	V	OUT	V phase output pin
17	PGND	—	Power GND pin
18	U	OUT	U phase output pin
19	U	OUT	U phase output pin
20	VM	—	Power supply pin
21	VM	—	Power supply pin
22	VCP	—	Connect pin for accumulation capacitor of charge pump
23	CPP	—	Connect pin for pumping capacitor of charge pump
24	CPM	—	Connect pin for pumping capacitor of charge pump

Note: TEST pin must be connected to GND.

Note: SPD pin should not be left open state.

Note: Though GND and PGND pins are connected through bidirectional diodes in the IC, each pin should be connected to the GND line. Please refer to "Reference Layout" for details.

Note: Because each U, V, W and VM signal has two pins, short out these two pins at the external pattern respectively.

## 9. I/O Equivalent Circuits

Pin name	Description	Equivalent circuit
HP HM	Hall signal input pin	
VREG	5 V reference voltage output pin	
ALERT	Output pin for alert signal Open drain  Serial I/F data output pin	
FG	Output pin for rotation number signal Open drain  Serial I/F data I/O pin	
SPD	Input pin for speed command  Serial I/F clock input pin	
DIR	Input pin for rotation direction signal 50 kΩ pull-down	

Pin name	Description	Equivalent circuit
VCP CPP CPM	Charge pump	
U V W	Motor output pin	
GND PGND	GND pin	
TEST1 TEST2	TEST pin 50 kΩ pull-down	
TEST3	TEST pin 50 kΩ pull-down	

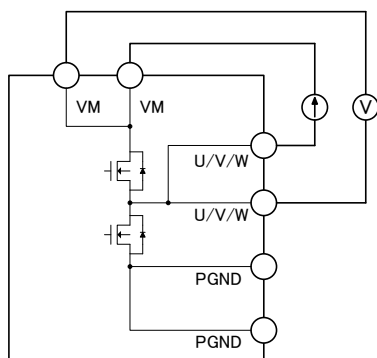
## 10. Electrical Characteristics

Table 10.1 Electrical Characteristics (Unless otherwise specified, VM = 12 V and Ta = 25°C)

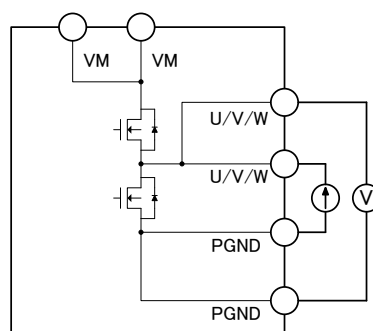
Characteristics		Symbol	Test conditions	Min	Typ.	Max	Unit
Power supply current		I <sub>VM</sub>	VM=12 V, VREG=OPEN Hall signal input=100 Hz, Output=OPEN	—	10	12	mA
		I <sub>STBY</sub>	VM=12 V, Standby mode	—	0.33	0.5	
VREG pin voltage		V <sub>REG</sub>	VM=12 V, I <sub>VREG</sub> =0 to 10 mA	4.5	5	5.5	V
Charge pump voltage		—	VM=12 V, VCP-VM	4.2	4.7	5.0	V
Hall input signal	Common phase input voltage range	V <sub>HCMR</sub>	—	0.1	—	V <sub>REG</sub> -2.0	V
	Input amplitude range	V <sub>H</sub>	—	40	—	—	mV
	Input current	I <sub>HIN</sub>	—	—	—	1	μA
	Hysteresis(+) voltage	V <sub>HHYS+</sub>	—	—	8	—	mV
	Hysteresis (-) voltage	V <sub>HHYS-</sub>	—	—	-8	—	
SPD pin	Standby mode control voltage	V <sub>STBY(L)</sub>	Standby mode switching voltage	1	1.15	—	V
		V <sub>STBY(H)</sub>	Standby mode releasing voltage	—	1.25	1.4	V
		V <sub>STBY(hys)</sub>	Hysteresis voltage	—	100	—	mV
	Input current	I <sub>SPD</sub>	V <sub>SPD</sub> =0 to V <sub>REG</sub>	—	—	1	μA
SPD pin During PWM duty input	Input voltage	V <sub>TSP(H)</sub>	High voltage	2.0	—	5.5	V
		V <sub>TSP(L)</sub>	Low voltage	-0.3	—	1.0	V
		V <sub>TSP(hys)</sub>	Hysteresis voltage	—	200	—	mV
	Input frequency	f <sub>TSP</sub>	—	1	—	100	kHz
	100 % duty detection time	T <sub>duty(100)</sub>	—	—	1.5	—	ms
	0 % duty detection time	T <sub>duty(0)</sub>	—	—	100	—	
SPD pin During analog voltage input	Input voltage	V <sub>VSP(H)</sub>	ADC=512 (100 %)	3.9	4.0	4.1	V
		V <sub>VSP(L)</sub>	ADC=0 (0 %)	1.4	1.5	1.6	V
	ADC response time	t <sub>ADC</sub>	—	—	—	10	ms
DIR pin	Input voltage	V <sub>DIR(H)</sub>	High voltage	2.0	—	5.5	V
		V <sub>DIR(L)</sub>	Low voltage	-0.3	—	1.0	V
		V <sub>DIR(hys)</sub>	Hysteresis voltage	—	200	—	mV
	Input current	I <sub>SPD(H)</sub>	V <sub>DIR</sub> =5 V	80	100	120	μA
		I <sub>SPD(L)</sub>	V <sub>DIR</sub> =0 V	—	—	1	
Output-on-resistance		R <sub>DS(H+L)</sub>	I <sub>OUT</sub> =0.2 A, T <sub>J</sub> =25 to 105°C (Note)	—	0.2	0.3	Ω
Internal OSC frequency		f <sub>OSC</sub>	—	11.64	12	12.36	MHz
Output PWM frequency		f <sub>PWM(1)</sub>	f <sub>OSC</sub> =12 MHz, PWMSEL[2:0]=000	—	23.4	—	kHz
		f <sub>PWM(2)</sub>	f <sub>OSC</sub> =12 MHz, PWMSEL[2:0]=011	—	187.5	—	kHz
FG pin	Output low voltage	—	I <sub>FG</sub> =5 mA	—	0.15	0.3	V
	Output leakage current	—	V <sub>FG</sub> =18 V	—	1.5	5	μA
ALERT pin	Output low voltage	—	I <sub>ALERT</sub> =5 mA	—	0.15	0.3	V
	Output leakage current	—	V <sub>ALERT</sub> =18 V	—	—	1	μA
Output current limit		I <sub>OCL</sub>	In setting the current of 1.5 A, Difference to the target.	-20	—	20	%
Over current protection	Shutdown current	I <sub>ISD</sub>	(Design value)	4.5	5.5	6.5	A

Characteristics		Symbol	Test conditions	Min	Typ.	Max	Unit
Thermal shutdown	Shutdown temperature	$T_{TSD}$	In rising temperature (Design value)	—	170	—	°C
	Release hysteresis temperature	$\Delta T_{TSD}$	In falling temperature (Design value)	—	40	—	°C
	Release temperature	—	In falling temperature (Design value)	—	130	—	°C
Over voltage protection	Switching voltage (from sine-wave drive to 150° commutation)	—	In VM rising	16.5	17.2	17.9	V
	Recovery hysteresis voltage (from 150° commutation to sine-wave drive)	—	In VM falling	—	400	—	mV
	Recovery voltage (from 150° commutation to sine-wave drive)	—	In VM falling	16.1	16.8	17.5	V
Under voltage protection	UVLO operating voltage	—	In VM falling	3.7	3.9	4.1	V
	UVLO hysteresis voltage	—	In VM rising	—	300	—	mV
	UVLO release voltage	—	In VM rising	4.0	4.2	4.4	V
	UVLO operating voltage	—	In VREG falling	—	3.7	—	V
	UVLO hysteresis voltage	—	In VREG rising	—	300	—	mV
	UVLO release voltage	—	In VREG rising	—	4.0	—	V
Under voltage protection for charge pump	Under voltage protection operating voltage	—	In the voltage between VCP pin and VM pin falling	—	3.3	—	V
	Under voltage protection hysteresis voltage	—	In the voltage between VCP pin and VM pin rising	—	300	—	mV
	Under voltage protection release voltage	—	In the voltage between VCP pin and VM pin rising	—	3.6	—	V

Note: Test circuit for output on resistance.



High-side test circuit

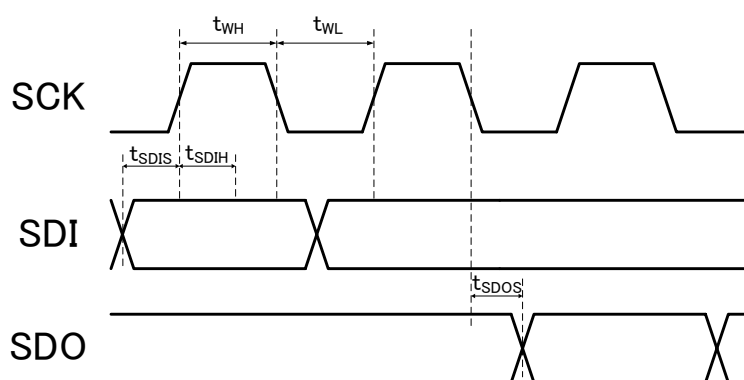


Low-side test circuit



**Table 10.2 Serial Interface (Unless otherwise specified,  $V_M = 12\text{ V}$  and  $T_a = 25^\circ\text{C}$ )**

Characteristics		Symbol	Test conditions	Min	Typ.	Max	Unit
SCK	Input voltage	$V_{\text{SCK(H)}}$	High voltage	2.0	—	5.5	V
		$V_{\text{SCK(L)}}$	Low voltage	-0.3	—	1.0	V
		$V_{\text{SCK(hys)}}$	Hysteresis voltage	—	100	—	mV
	Input frequency	$f_{\text{SCK}}$	—	15	—	500	kHz
	High period	$t_{\text{WH}}$	—	1	—	—	$\mu\text{s}$
	Low period	$t_{\text{WL}}$	—	1	—	—	
SDI	Setup period	$t_{\text{SDIS}}$	—	1	—	—	$\mu\text{s}$
	Hold period	$t_{\text{SDIH}}$	—	500	—	—	ns
SDO	Setup period	$t_{\text{SDOS}}$	—	—	—	500	ns



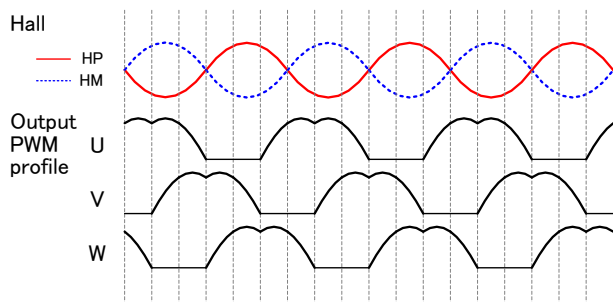
## 11. Functional Description

### 11.1. Basic Operation

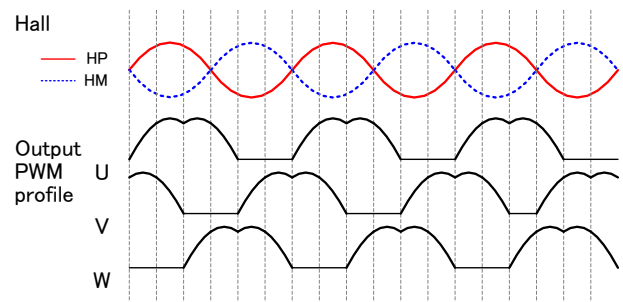
The TC78B025FTG can be operated by 1-hall sine-wave commutation and 1-hall 150° commutation. Also, a closed loop speed control function is implemented without using an external microcomputer. Motor rotation speed can be controlled by inputting PWM duty signal or applying analog voltage to the SPD pin.

The operation moves to the standby mode when a zero cross of the hall signal is not detected for a lock detection period after the voltage of  $V_{STBY(L)}$  or less is applied to the SPD pin. In the standby mode, the IC power consumption is reduced by powering off its internal 5-V regulator. In case that the hall element is power supplied by the IC's 5-V regulator, the power consumption of the whole motor system can be reduced. In case that motor is configured as not stop when the voltage of SPD pin is  $V_{STBY(L)}$  or less, standby mode is disabled.

#### 1-hall sine-wave drive

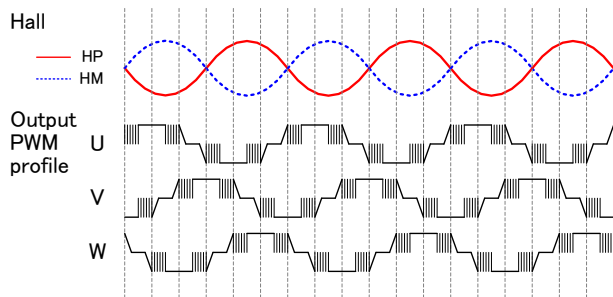


CW lead angle=0°

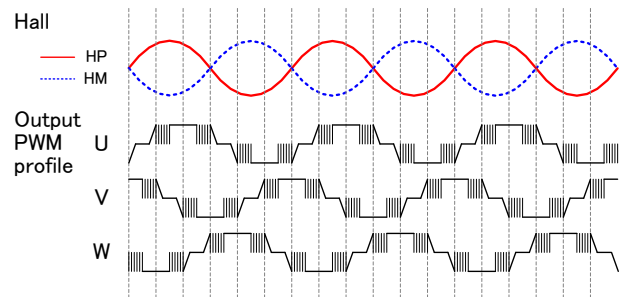


CCW lead angle=0°

#### 1-hall 150° drive



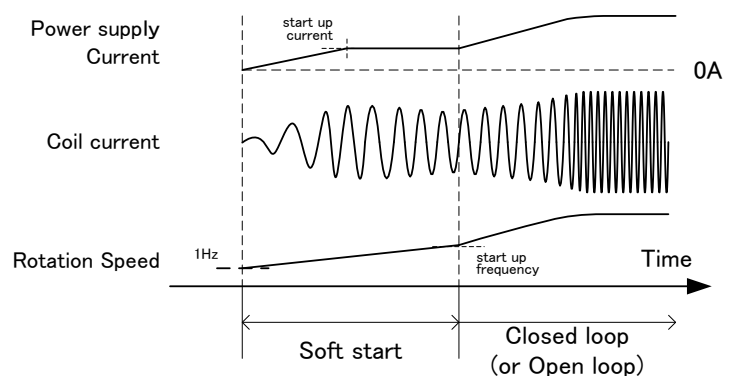
CW lead angle=0°



CCW lead angle=0°

### 11.2. Soft Start

Soft start operates when the motor starts from the stop state to prevent rush current. Soft start increases the output duty gradually from 0 % until the output current reaches the startup current. The rotation frequency increases from 1 Hz. Soft start is finished and switches to the closed loop speed control or the open loop speed control when the rotation frequency reaches the switching frequency (startup frequency).



## 11.3. Input/Output Signals

### 11.3.1. SPD

SPD pin controls the motor start, the motor stop, and the rotation speed.

PWM duty signal input or analog voltage signal input can be configured by the register. Also, the polarity of the signal can be configured by the register.

In case of analog voltage input, the resolution is 9 bits in the voltage range of  $V_{VSP(L)}$  to  $V_{VSP(H)}$ .

In case of PWM duty input, its frequency range is from 1 kHz to 100 kHz. When the frequency range is from 1 kHz to 20 kHz, the resolution is 9 bits. And when it is 20 kHz or more, the resolution decreases. For example, in case of 40 kHz, the resolution is 8 bits, and in case of 100 kHz, it becomes 7 bits.

In addition, the SPD pin can be also used as the clock input pin for the serial interface (for SCK signal).

### 11.3.2. DIR

DIR pin controls the motor rotation direction; forward rotation (CW) and reverse rotation (CCW).

Relation of DIR pin polarity and the rotation direction is configured by the register.

### 11.3.3. ALERT

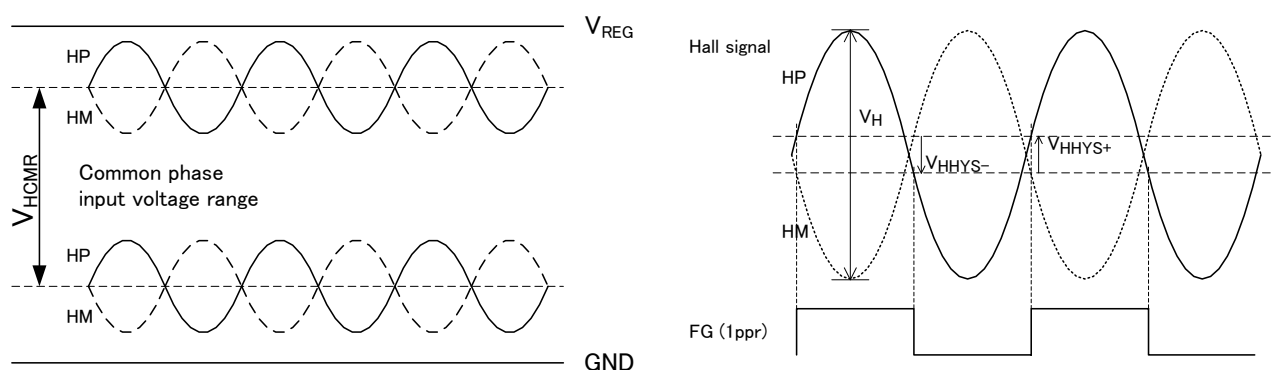
ALERT pin is an open drain type output pin. When an abnormal state (over current, over temperature, motor lock, or under voltage for charge pump) is detected, this pin outputs low level signal.

In addition, this pin can be also used as the data output pin for serial interface (for SDO signal).

### 11.3.4. HP, HM

Pins of HP and HM input hall signals.

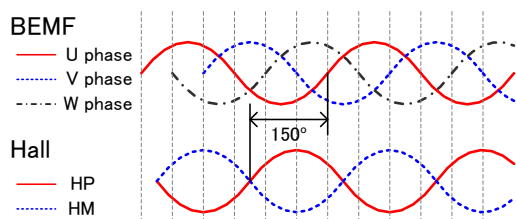
In case of using hall element, please input signals whose characteristics are shown below.



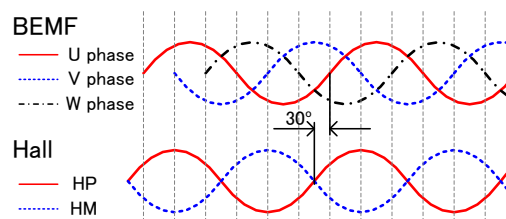
In case of using hall IC, always input the hall signal to HP pin. Voltage of HM pin should be fixed.

As default, please align the hall sensor so that the relationship between hall signals and induced voltage is as below charts.

#### Forward rotation (CW)



#### Reverse rotation (CCW)



When the hall sensor is off the default position, offset is possible by using the resister.

## 11.3.5. FG

FG pin is an open drain type output pin. It outputs the rotation speed signal that is obtained from the hall signal. According to the register setting, FG pin can also output RDO signal when motor lock is detected. RDO signal is low level in motor lock detection.

In addition, FG pin can be also used as the data input or input/output pin for serial interface (for SDI or SDIO signal).

**Table 11.1 Relation of FG signal setting and the number of output pulses per one motor cycle**

FGSEL[2:0]	FG signal set	Number of motor poles				
		2 poles	4 poles	6 poles	8 poles	10 poles
000	1 ppr	1	2	3	4	5
001	2/3 ppr	2/3	4/3	2	8/3	10/3
010	1/2 ppr	0.5	1	1.5	2	2.5
011	2 ppr	2	4	6	8	10
100	3 ppr	3	6	9	12	15
101	2.4 ppr	2.4	4.8	7.2	9.6	12
110	1/3 ppr	1/3	2/3	1	4/3	5/3
111	Don't use					

Note: FG pin outputs the signal when the frequency of the hall signal is 1.67 Hz or more.

When the frequency of the hall signal is less than 1.67 Hz, FG signal is fixed to Hi-Z.

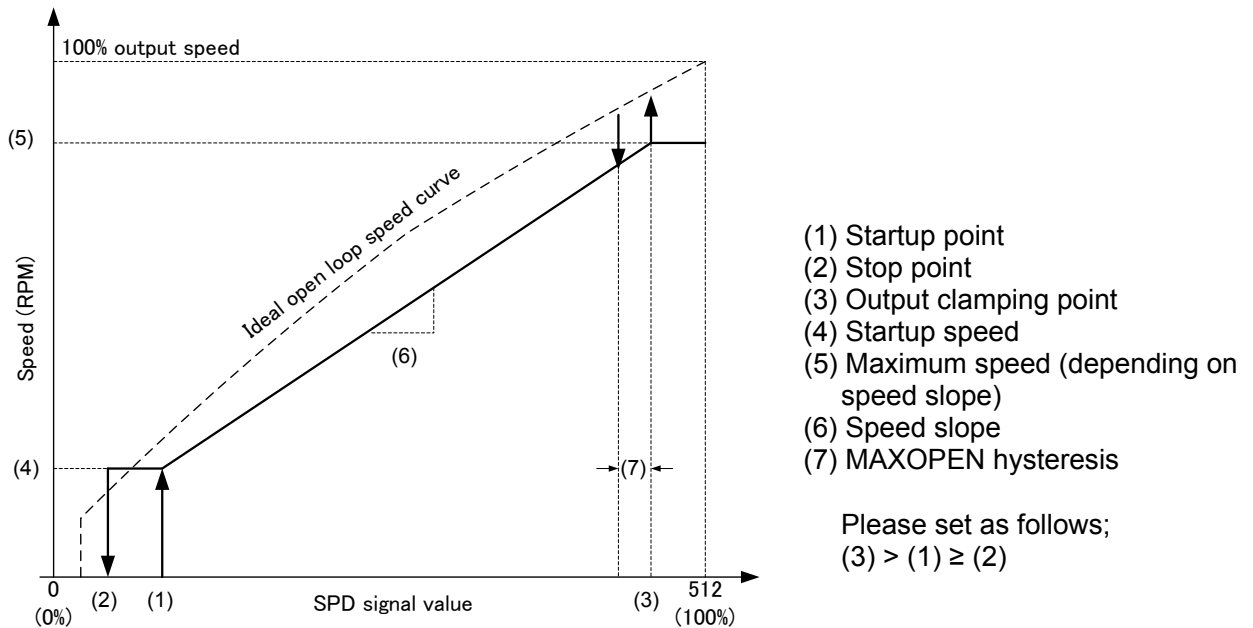
Note: When FG signal is set to 1 ppr, a signal synchronized with the hall signal is output.

When FG signal is set to the others, internal processed result is output.

## 11.4. Speed Control

### 11.4.1. Closed Loop

The basic speed curve (relation between SPD signal value and rotation speed) of closed loop speed control is as follows:



**Figure 11.1 Speed Slope Example in Closed loop speed control**

**(1) Startup point:**

Output is enabled when SPD signal value exceeds the startup threshold. The threshold range is from 0 (0 %) to 255 (49.8 %) with a 0.2 % resolution. It is set by the 8-bit register STARTDUTY.

$$SPD \text{ duty to enable output (\%)} = 100 \times STARTDUTY / 512$$

**(2) Stop point:**

Output is disabled when SPD signal value decreases to the stop threshold. The threshold range is from 0 (0 %) to 254 (49.6 %) with a 0.4 % resolution. It is set by the 7-bit register STOPDUTY.

$$SPD \text{ duty to disable output (\%)} = 200 \times STOPDUTY / 512$$

**(3) Output clamping point and (7) MAXOPEN hysteresis:**

In case MAXDUTY = 0: When SPD signal value exceeds the output clamping threshold, the rotation speed is fixed. The threshold range is from 257 (50.2 %) to 512 (100 %) with a 0.2 % resolution. It is set by the 8-bit register MAXDUTY.

$$SPD \text{ duty to clamp output (\%)} = 100 \times (257 + MAXDUTY) / 512$$

In case MAXOPEN = 1: When SPD signal value exceeds the output clamping threshold, the control switches to open loop speed control. The output duty during open loop speed control corresponds to SPD signal value. The hysteresis of SPD signal value to let the control switch back to closed loop speed control range is from 2 (0.4 %) to 32 (6.25 %) with a 0.4 % resolution. It is set by the 4-bit register MAXDUTYHYS.

$$SPD \text{ duty hys (\%)} = 200 \times (MAXDUTYHYS + 1) / 512$$

**(4) Startup speed:**

The minimum rotation speed in startup is set by the 12-bit register STARTRPM. Setting range is from 0 to 4095 RPM with 1 RPM resolution.

$$Startup \text{ speed (RPM)} = STARTRPM$$

**(5) Maximum speed and (6) Speed slope:**

Maximum speed depends on the speed slope, which is set by the register SPEEDSLOP. It is a 14-bit register.

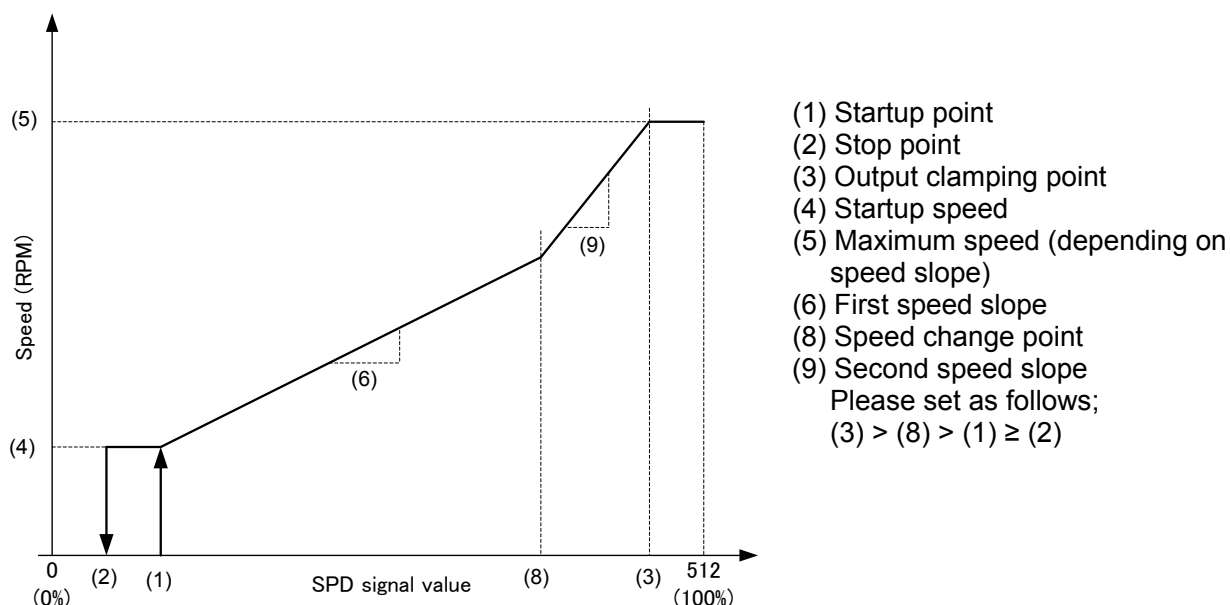
$$SPEEDSLOP = 64 \times (Maximum \text{ speed} - Startup \text{ speed}) / (MAXDUTY + 257 - STARTDUTY)$$

Configurations of MAXOPEN, NOSTOP, and MAXOFF registers determine the behavior when SPD signal value is equivalent to the startup (output enabling) point or less.

**Table 11.2 Rotation Behavior (SPD signal value ≤ Startup point)**

MAXOPEN	NOSTOP	MAXOFF	Target speed		
			SPD = 0 %	0 % < SPD ≤ Startup point	Stop point < SPD ≤ Startup point
0	0	0	0	0	Duty up: 0 Duty down: Startup speed
	0	1	Maximum Speed	0	Duty up: 0 Duty down: Startup speed
	1	0	Startup speed	Startup speed	Startup speed
	1	1	Maximum Speed	Maximum Speed	Startup speed
1	0	0	0	0	Duty up: 0 Duty down: Startup speed
	0	1	100 % Output	0	Duty up: 0 Duty down: Startup speed
	1	0	Startup speed	Startup speed	Startup speed
	1	1	100 % Output	100 % Output	Startup speed

Adding a speed change point to the speed curve is possible.



**Figure 11.2 Speed Slope Example in Closed loop speed control (in case of adding speed change point)**

(8) Speed change point:

The SPD signal value range of the speed change point is from 0 (0.4 %) to 510 (99.6 %) with a 0.4 % resolution. It is set by the 8-bit register CHANGEDUTY.

$$SPD \text{ duty of change point (\%)} = 200 \times CHANGEDUTY / 512$$

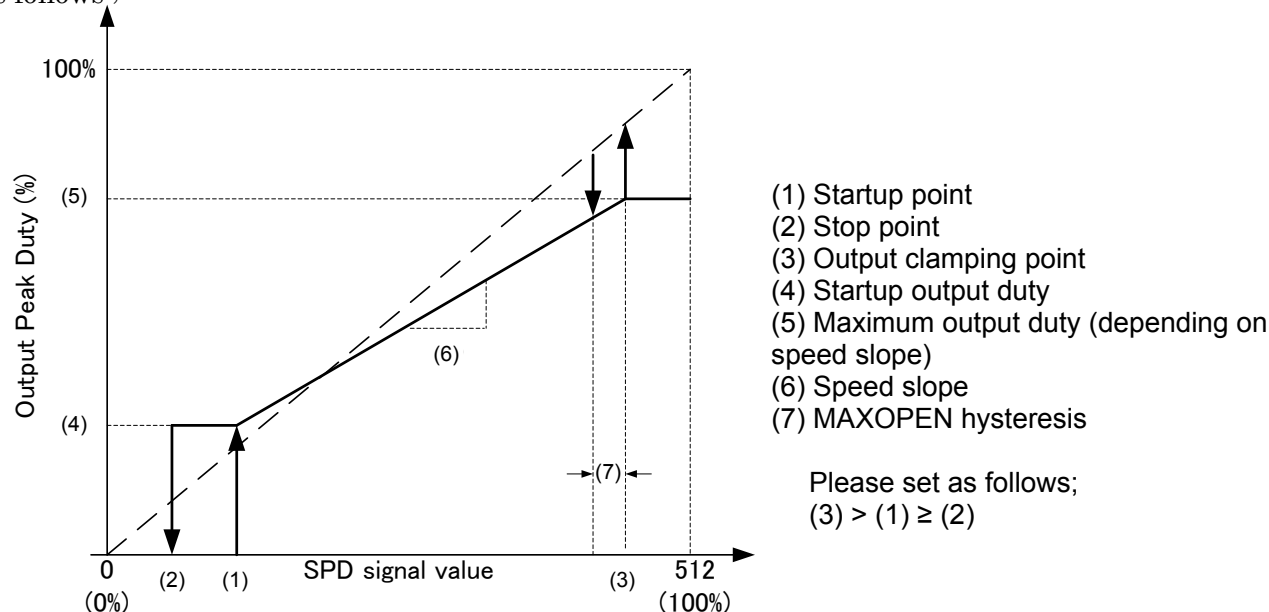
In case of un-using the speed change point, set CHANGEDUTY to 0.

(9) Second speed slope:

After passing the speed change point, the register SPEEDSLOP2 sets the speed slope.

## 11.4.2. Open Loop

The basic speed curve (relation between SPD signal value and output duty) of open loop speed control is as follows ;



**Figure 11.3 Speed Slope Example in Open loop speed control**

### (1) Startup point:

Output is enabled when SPD signal value exceeds the startup threshold. The threshold range is from 0 (0 %) to 255 (49.8 %) with a 0.2 % resolution. It is set by the 8-bit register STARTDUTY.

$$SPD \text{ duty to enable output (\%)} = 100 \times STARTDUTY / 512$$

### (2) Stop point:

Output is disabled when SPD signal value decreases to the stop threshold. The threshold range is from 0 (0 %) to 254 (49.6 %) with a 0.4 % resolution. It is set by the 7-bit register STOPDUTY.

$$SPD \text{ duty to disable output (\%)} = 200 \times STOPDUTY / 512$$

### (3) Output clamping point and (7) MAXOPEN hysteresis:

In case MAXDUTY = 0: When SPD signal value exceeds the output clamping threshold, the output duty is fixed. The threshold range is from 257 (50.2 %) to 512 (100 %) with a 0.2 % resolution. It is set by the 8-bit register MAXDUTY.

$$SPD \text{ duty clamp output (\%)} = 100 \times (257 + MAXDUTY) / 512$$

In case MAXOPEN = 1: When SPD signal value exceeds the output clamping threshold, the output duty becomes corresponding to SPD signal value. The hysteresis range of SPD signal value to let the output return to original speed curve is from 2 (0.4 %) to 32 (6.25 %) with a 0.4 % resolution. It is set by the 4-bit register MAXDUTYHYS.

$$SPD \text{ duty hys (\%)} = 200 \times (MAXDUTYHYS + 1) / 512$$

### (4) Startup output duty:

The minimum output duty in startup is set by an upper 8-bit of the 12-bit register STARTRPM. Setting range is from 0 (0 %) to 255 (49.8 %) with a 0.2 % resolution.

$$Startup \text{ output duty (\%)} = 100 \times STARTRPM[11:4] / 512$$

### (5) Maximum output duty and (6) Speed slope:

Maximum output duty depends on the speed slope, which is set by the register SPEEDSLOP. It is a 14-bit register.

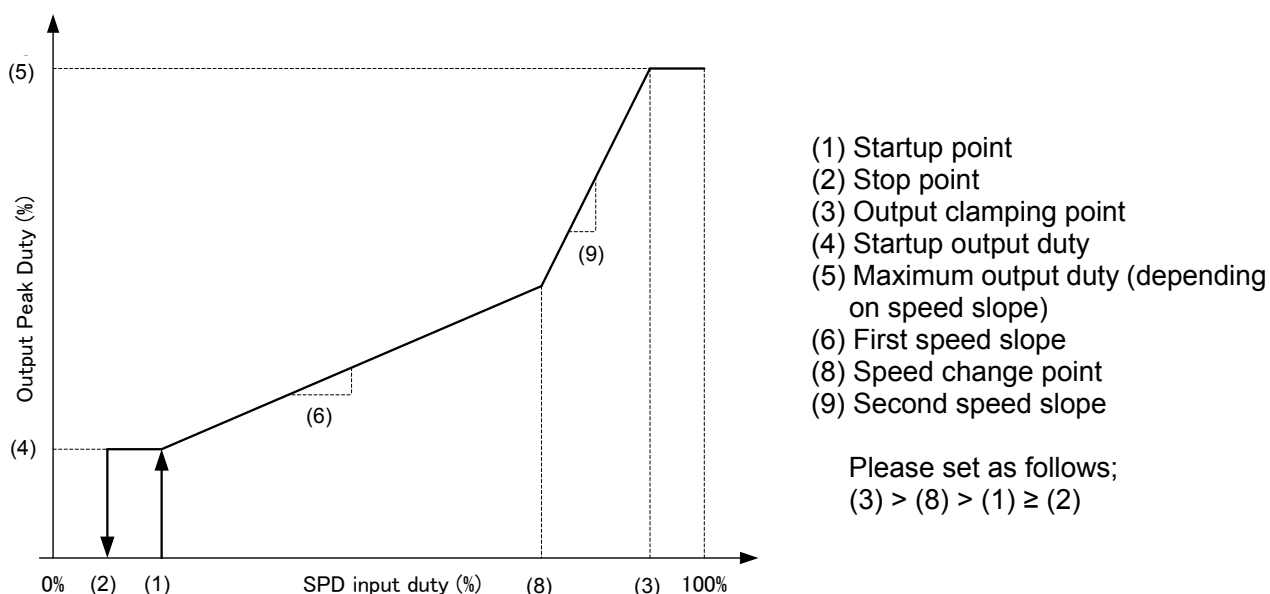
$$SPEEDSLOP = 2^{19} \times (Maximum \text{ output duty (\%)} - Startup \text{ output duty (\%)} ) / (MAXDUTY + 257 - STARTDUTY) / 100$$

Configurations of MAXOPEN, NOSTOP, and MAXOFF registers determine the behavior when SPD signal value is equivalent to the startup (output enabling) point or less.

**Table 11.3 Rotation Behavior (SPD signal value ≤ Startup point)**

MAXOPEN	NOSTOP	MAXOFF	Output duty		
			SPD = 0 %	0 % < SPD ≤ Startup point	Stop point < SPD ≤ Startup point
0	0	0	0	0	Duty up: 0 Duty down: Startup Output
	0	1	Maximum Output	0	Duty up: 0 Duty down: Startup Output
	1	0	Startup Output	Startup Output	Startup Output
	1	1	Maximum Output	Maximum Output	Startup Output
1	0	0	0	0	Duty up: 0 Duty down: Startup Output
	0	1	100 % Output	0	Duty up: 0 Duty down: Startup Output
	1	0	Startup Output	Startup Output	Startup Output
	1	1	100 % Output	100 % Output	Startup Output

Adding a speed change point to the speed curve is possible.



**Figure 11.4 Speed Slope Example in Open loop speed control (in case of adding speed change point)**

**(8) Speed change point:**

The SPD signal value range of the speed change point is from 0 (0.4 %) to 510 (99.6 %) with a 0.4 % resolution. It is set by the 8-bit register CHANGEDUTY.

$$SPD \text{ duty of change point (\%)} = 200 \times CHANGEDUTY / 512$$

In case of unusing the speed change point, set CHANGEDUTY to 0.

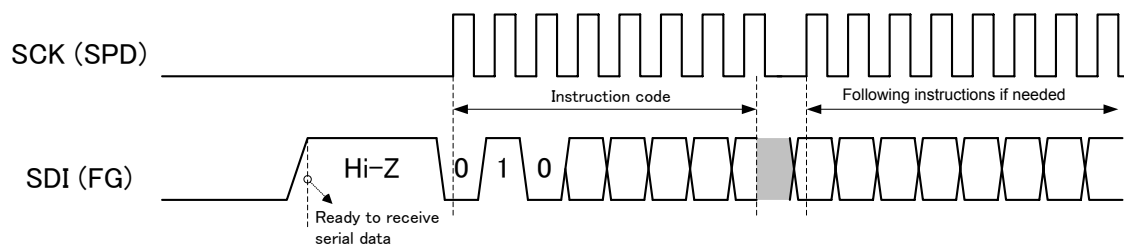
**(9) Second speed slope:**

After passing the speed change point, the register SPEEDSLOP2 sets the speed slope.



## 11.5. Serial Interface and NVM

Data of internal registers and non-volatile memory (NVM) can be configured via serial interface. When FG signal is Hi-Z, receiving serial commands is possible.



### 11.5.1. Serial Commands

**Table 11.4 Serial Commands**

Command	Code	Description	Following data
SR_READ	010 01 001	Read status register	8-bit data out
SR_WRITE	010 01 010	Write status register	8-bit data in
REG_READ	010 10 001	Read normal register	8-bit addr in + 16-bit data out
REG_WRITE	010 10 010	Write normal register	8-bit addr in + 16-bit data in
NVM_LOAD	010 11 001	Load NVM data to normal register	No
NVM_SAVE	010 11 010	Store data of normal register to NVM	No
NVM_ABORT	010 11 100	Terminate NVM writing process forcibly	No

### 11.5.2. Status Register

Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0
—	—	—	CAL_ERR	NVM_WR	WIRE	ENB	BUSY

Name	Description	Detail
BUSY	State of register processing	BUSY=0: Standby BUSY=1: Under processing
ENB	Serial command enable setting	ENB=0: Only SR_READ SR_WRITE is acceptable. ENB=1: All commands are acceptable.
WIRE	Serial communication mode setting	WIRE=0: 3-wire mode (SCK=SPD, SDI=FG, and SDO=ALERT) WIRE=1: 2-wire mode (SCK=SPD and SDIO=FG)
NVM_WR	NVM mode setting	NVM_WR=0: READ enable, WRITE disable NVM_WR=1: READ disable, WRITE enable
CAL_ERR	Result of hall position detection	CAL_ERR=0: Success CAL_ERR=1: Failure

## 11.5.3. Normal Register

**Table 11.5 Register Map**

ADDR	Bit	Name	Description	Default
0	15:0	USERID[15:0]	—	0
1	15	NOSTOP	Non-stop mode (0: disable, 1: enable)	0
	14:8	STOPDUTY[6:0]	Stop duty	0
	7:0	STARTDUTY[7:0]	Startup duty	0
2	15:8	CHANGEDUTY[7:0]	Speed change point duty	0
	7:0	MAXDUTY[7:0]	Maximum duty	0
3	15:4	STARTRPM [11:0]	Rotation speed in startup	0
	3:0	MAXDUTYHYS[3:0]	Recovery hysteresis from open loop to closed loop speed control	0
4	15:2	SPEEDSLOP[13:0]	Speed slope	0
	1	MAXOPEN	Switching to open loop speed control when SPD signal value exceeds the threshold (0: disable, 1: enable)	0
	0	MAXOFF	Rotating with full speed when SPD signal value corresponds to the startup point or less. (0: disable, 1: enable)	0
5	15:2	SPEEDSLOP2[13:0]	Speed slope after passing speed change point	0
	1	REVALERT	ALERT output in reverse detection	0
	0	OPENLOOP	Open loop/Closed loop speed control (0: Closed loop, 1: Open loop)	0
6	15	KIX	To eight times the KI	0
	14:8	KI[6:0]	KI (0 to 127)	0
	7	KPX	To eight times the KP	0
	6:0	KP[6:0]	KP (0 to 127)	0
7	15	STBY	Standby mode (0: disable, 1: enable)	0
	14	DIR	Relation of DIR pin polarity and rotation direction (0: positive, 1: negative)	0
	13:11	POLEPAIR[2:0]	Pair of motor poles	0
	10:9	MAXSPEED[1:0]	Maximum rotation speed	0
	8	HALLINV	Hall signal polarity conversion (0: positive, 1: negative)	0
	7:6	HALLPOS[1:0]	Hall alignment sector	0
	5:0	HALLOFFSET[5:0]	Hall position offset	0
8	15	RDSEL	The signal selection to output FG pin (0: FG signal, 1: RDO signal)	0
	14:12	FGSEL[2:0]	FG signal type setting	0
	11	SPDSEL	SPD command type setting (0: Analog voltage input , 1: PWM duty input)	0
	10	SPDINV	SPD signal polarity conversion (0: positive, 1: negative)	0
	9	REVBRAKE	Reverse startup (0: disable, 1: enable)	0
	8	150DRV	150° commutation (0: sine-wave drive, 1:150° commutation)	0
	7	ISDLATCH	ISD latch (0: disable, 1:enable)	0
	6	OCPMASK	Masking period for current limit	0
	5	OCPDIS	Disable current limit (0: OCP enable, 1: OCP disable)	0
	4:3	OCPLEVEL[1:0]	Current limit threshold setting	0
	2:0	PWMSEL[2:0]	Output PWM frequency setting	0

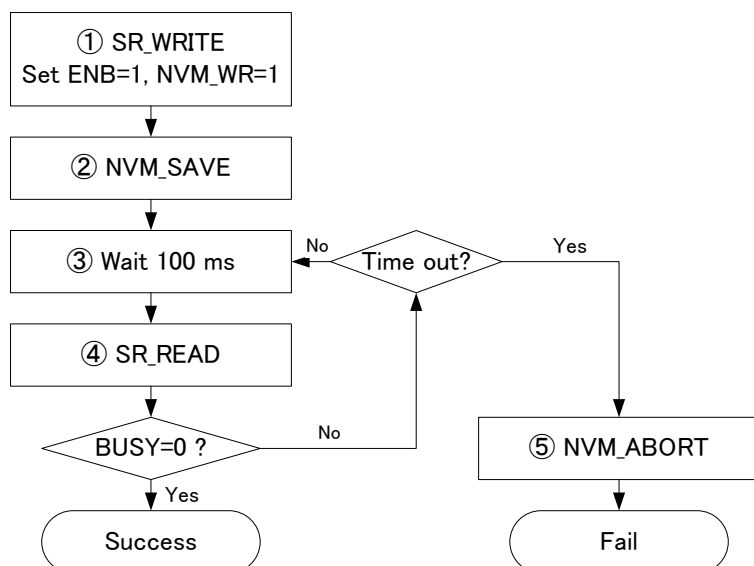
ADDR	Bit	Name	Description	Default
9	15	TON	Lock detection ON period	0
	14	TOFF	Lock detection OFF period	0
	13	LOCKDIS	Disable lock detection	0
	12:10	DUTYCHGLIMIT[2:0]	Duty changing limit	0
	9:8	STARTFREQ[1:0]	Startup switching frequency	0
	7:6	STARTCURRENT[1:0]	Startup current limit	0
	5	LASEL	Lead angle selection	0
	4:0	LATABLE[4:0]	Lead angle table	0
10	15:6	Trq_duty[9:0]	SPD command	0
	5	Unused	Don't care	0
	4:3	Hall off.Freq[1:0]	Hall position detection (Forced commutation frequency)	0
	2:1	Hall cal.Freq[1:0]	Hall position detection (Detection starting frequency)	0
	0	Hall cal.	Hall position detection	0

Note: Data of ADDR 0 to 9 can be stored in NVM.

ADDR	D15	D14	D13	D12	D11	D10	D9	D8	D7	D6	D5	D4	D3	D2	D1	D0		
0	USERID [15:0]																	
1	NOSTOP	STOPDUTY [6:0]							STARTDUTY [7:0]									
2	CHANGEDUTY [7:0]							MAXDUTY [7:0]										
3	STARTRPM [11:0]											MAXDUTYHYS [3:0]						
4	SPEEDSLOP[13:0]														MAXOPEN	MAXOFF		
5	SPEEDSLOP2[13:0]														REVALERT	OPENLOOP		
6	KIX	KI [6:0]						KPX	KP [6:0]									
7	STBY	DIR	POLEPAIR [2:0]			MAXSPEED [1:0]		HALLINV	HALLPOS [1:0]		HALLOFFSET [5:0]							
8	RSEL	FGSEL [2:0]			SPDSEL	SPDINV	REVBRAKE	150DRV	ISDLATCH	OCPMASK	OCPLDIS	OCPLEVEL [1:0]		PWMSEL [2:0]				
9	TON	TOFF	LOCKDIS	DUTYCHGLIMIT [2:0]			STARTFREQ [1:0]		STARTCURRENT[1:0]		LASEL	LATABLE [4:0]						
10	Tra_duty[9:0]												Hall off Freq [1:0]		Hall cal Freq [1:0]		Hall cal	

## 11.5.4. Write Non-Volatile Memory (NVM)

Flow chart of NVM write is as follows;



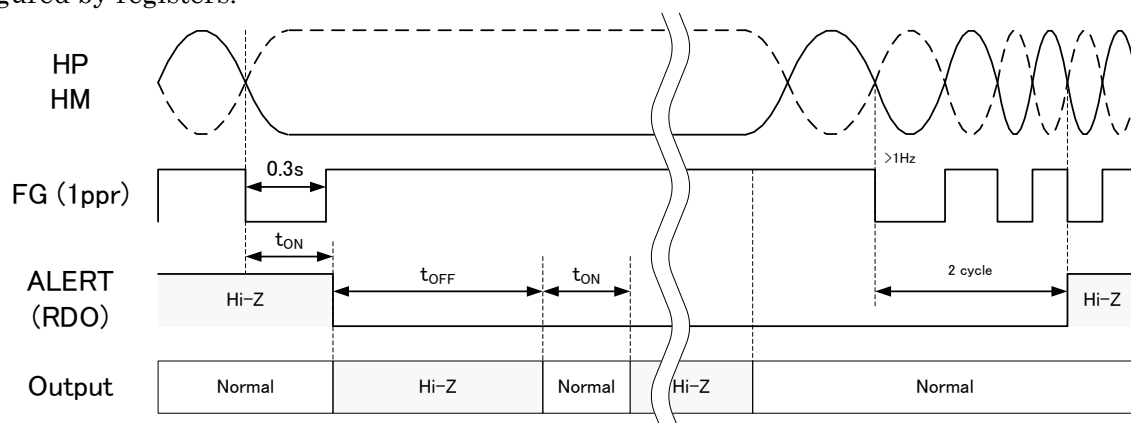
Writing period may be longer according to the operating conditions. In case BUSY does not return to 0 over 1 s, it is supposed to be a writing error. Please terminate the writing process forcibly by NVM\_ABORT command.

After NVM writing process has completed, always return NVM\_WR setting to 0.

## 11.6. Protection Functions

### 11.6.1. Lock Detection Protection

It is recognized as a lock state if the zero cross of the hall signal is not detected for a certain period (t<sub>ON</sub>). While this function is activated, ALERT pin outputs a low level signal. In this case, the output is turned off for a certain period (t<sub>OFF</sub>). Then, the IC output is recovered automatically. During output OFF period, the FG signal is fixed to Hi-Z state. Lock detection period and output OFF period can be configured by registers.



### 11.6.2. Output Current Limit Protection (OCP)

This function is incorporated to limit the motor current. It monitors the current of the IC's output stage without using an external shunt resistor.

In case of sine-wave drive, when the output current exceeds the current limit detection threshold, driving mode is switched from sine-wave drive (synchronous rectification) to 150° commutation (upper PWM drive). After switching to 150° commutation, the current is limited for every PWM cycle. Current limit control value is 500 mA lower than the current limit detection threshold. After no more current hits the current limit control value, 150° commutation will continue 2 more cycles before driving mode returns to the sine-wave drive.

In case of 150° commutation mode, the current limit detection threshold is as same as the current limit control value. Current is limited for every PWM cycle.

OCPLEVEL [1:0]	Sine-wave drive mode		150° commutation mode	
	Current limit detection threshold	Current limit control value	Current limit detection threshold	Current limit control value
00	1.5 A	1 A	1 A	1 A
01	2 A	1.5 A	1.5 A	1.5 A
10	2.5 A	2 A	2 A	2 A
11	3.5 A	3 A	3 A	3 A

### 11.6.3. Over Voltage Protection (OVP)

This function is incorporated to prevent VM voltage from rising during motor deceleration. In case of sine-wave drive, driving mode is switched from sine-wave drive (synchronous rectification) to 150° commutation (upper PWM drive) when the VM voltage becomes 17.2 V (typ.) or more. After VM voltage falls to 16.8 V (typ.) or less, 150° commutation continues 2 more cycles before driving mode is switched back to the sine-wave drive.

In case of 150° commutation mode, the over voltage protection is invalid.

#### 11.6.4. Under Voltage Lockout (UVLO)

When the power supply voltage is less than the IC operation voltage, this function turns off the IC operation to avoid malfunction.

It monitors both VM voltage and VREG voltage. When VM voltage is 3.9 V (typ.) or less, or VREG voltage is 3.7 V (typ.) or less, this function is activated. It has a hysteresis of 0.3 V (typ.). IC is resumed to normal operation when VM voltage is over 4.2 V (typ.), and VREG voltage is over 4.0 V (typ.).

**11.6.5. Under Voltage Protection for Charge Pump**

When the voltage difference between VCP and VM is 3.3 V (typ.) or less, motor outputs are turned off (as high impedance state). It has a hysteresis of 0.3 V (typ.). Motor is resumed to the normal operation when the voltage difference is over 3.6 V (typ.). While this function operates, ALERT pin outputs a low level signal.

**11.6.6. Over Current Protection (ISD)**

This function monitors the current of the output power transistor individually and turns off all output stages when the current value exceeds the detection threshold. It prevents the IC from flowing over current continuously. While this function is activated, ALERT pin outputs a low level signal.

Automatic recovery or latch can be selected by using the register. In the case of automatic recovery, output resumes automatically after the output OFF period ( $t_{OFF}$ ) has passed. If the over current condition continues, the protection cycle repeats. If it repeats 8 times in a row, output will not recover, and all output power transistors keep in off-state. This state is released by re-applying SPD signal or turning on the power again.

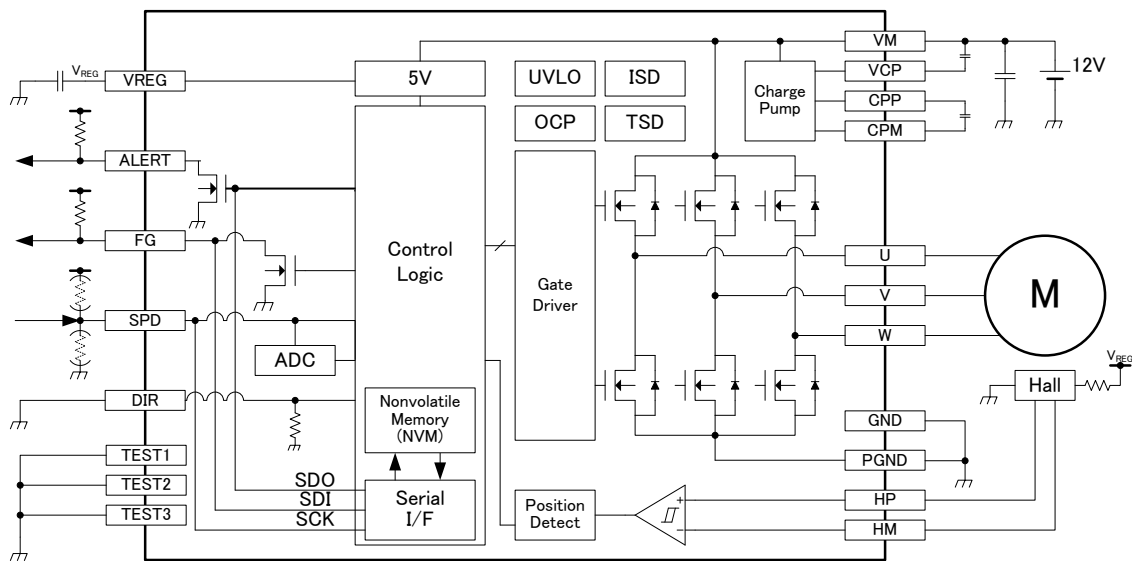
In the case of the latch method, output power transistors keep in the off-state after the over current is detected. This state is released by re-applying SPD signal or turning on the power again.

**11.6.7. Thermal shutdown (TSD)**

Thermal shut down (TSD) is incorporated.

It operates when IC's junction temperature ( $T_j$ ) exceeds 170°C (typ.). All outputs are turned off. It has a hysteresis of 40°C (typ.). When IC's junction temperature becomes 130°C (typ.) or less, the operation returns automatically. While this function is activated, ALERT pin outputs a low level signal.

## 12. Application Circuit Example



Note: TEST pin should be connected to GND pin.

Note: SPD pin should never be left open.

Note: PGND pin and GND pin should be connected to the GND line on the board.

Please refer to "Reference Layout" for details.

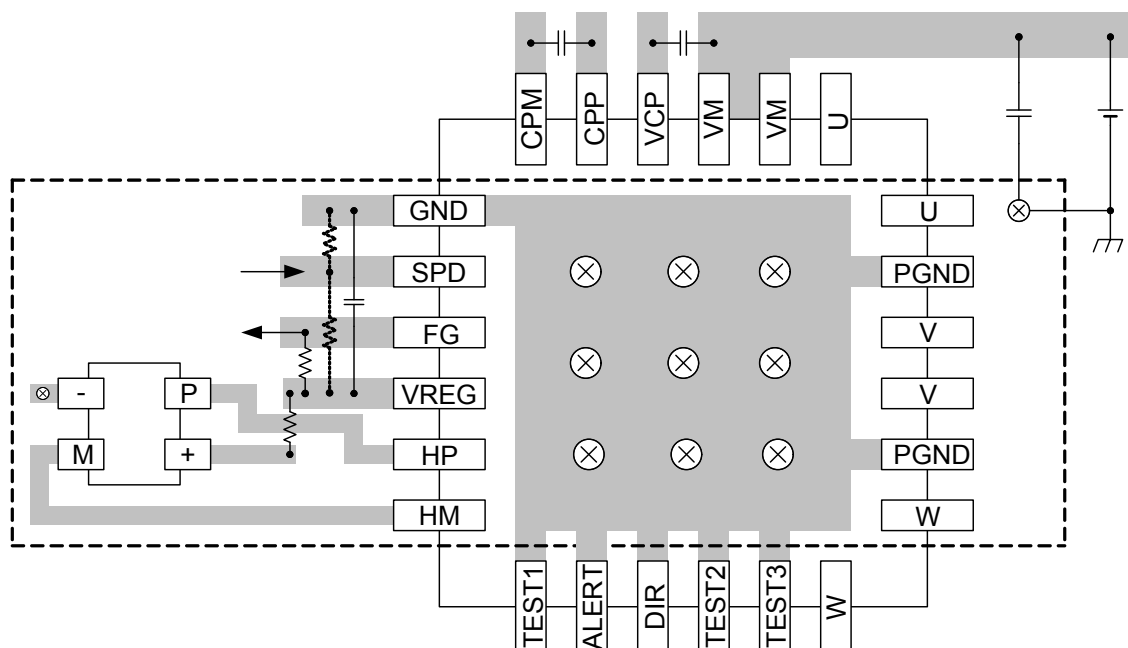
Note: A ceramic capacitor of 0.1  $\mu\text{F}$  to 1  $\mu\text{F}$  should be connected to VREG pin. 0.1  $\mu\text{F}$  is recommended.

Note: Recommended capacitor between CPP pin and CPM pin: Ceramic capacitor of 0.01  $\mu\text{F}$ .

Recommended capacitor between VCP pin and VM pin: Ceramic capacitor of 0.1  $\mu\text{F}$ .

**Figure 12.1 Application Circuit Example**

## 13. Reference Layout



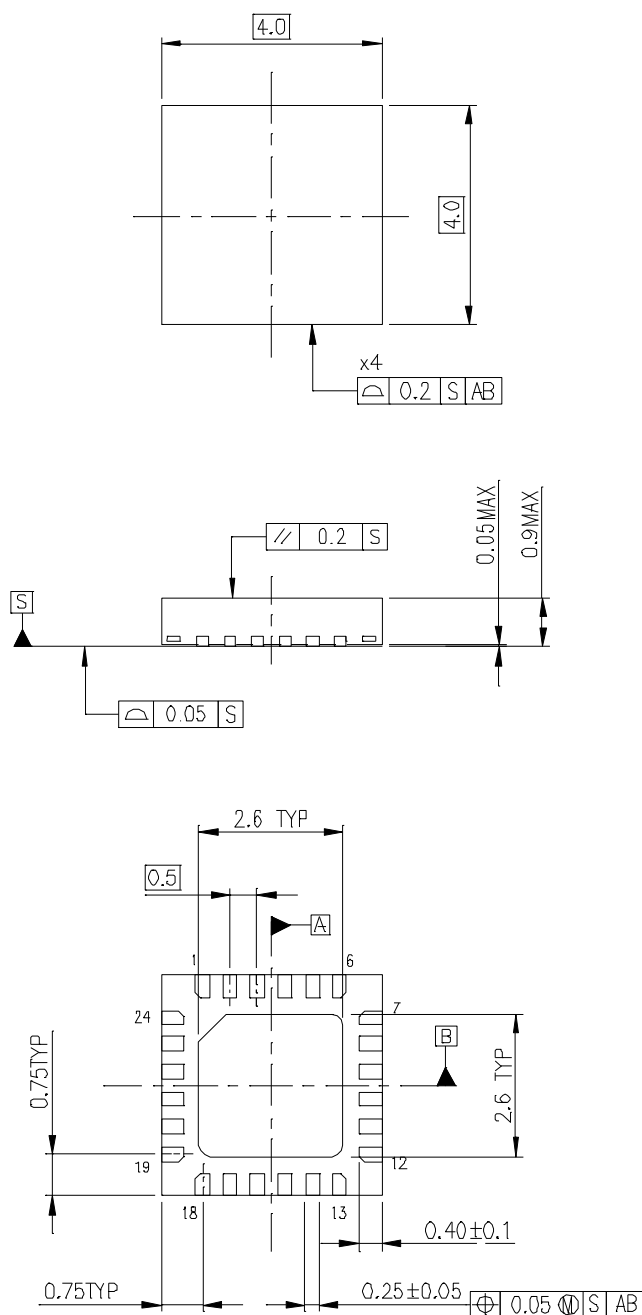
Note: example of ALERT pin is not used

**Figure 13.1 Reference Layout**

## 14. Package Dimensions

P-VQFN24-0404-0.50-002

Unit: mm



Weight: 0.04 g (typ.)

**Figure 14.1 Package Dimensions**

## 15. IC Usage Considerations

### 15.1. Notes on handling of ICs

- [1] The absolute maximum ratings of a semiconductor device are a set of ratings that must not be exceeded, even for a moment. Do not exceed any of these ratings.  
Exceeding the rating(s) may cause the device breakdown, damage or deterioration, and may result injury by explosion or combustion.
- [2] Use an appropriate power supply fuse to ensure that a large current does not continuously flow in case of over current and/or IC failure. The IC will fully break down when used under conditions that exceed its absolute maximum ratings, when the wiring is routed improperly or when an abnormal pulse noise occurs from the wiring or load, causing a large current to continuously flow and the breakdown can lead smoke or ignition. To minimize the effects of the flow of a large current in case of breakdown, appropriate settings, such as fuse capacity, fusing time and insertion circuit location, are required.
- [3] If your design includes an inductive load such as a motor coil, incorporate a protection circuit into the design to prevent device malfunction or breakdown caused by the current resulting from the inrush current at power ON or the negative current resulting from the back electromotive force at power OFF. IC breakdown may cause injury, smoke or ignition.  
Use a stable power supply with ICs with built-in protection functions. If the power supply is unstable, the protection function may not operate, causing IC breakdown. IC breakdown may cause injury, smoke or ignition.
- [4] Do not insert devices in the wrong orientation or incorrectly.  
Make sure that the positive and negative terminals of power supplies are connected properly.  
Otherwise, the current or power consumption may exceed the absolute maximum rating, and exceeding the rating(s) may cause the device breakdown, damage or deterioration, and may result injury by explosion or combustion.  
In addition, do not use any device that is applied the current with inserting in the wrong orientation or incorrectly even just one time.

### 15.2. Points to remember on handling of ICs

- (1) Over current Protection Circuit  
Over current protection circuits (referred to as current limiter circuits) do not necessarily protect ICs under all circumstances. If the over current protection circuits operate against the over current, clear the over current status immediately.  
Depending on the method of use and usage conditions, such as exceeding absolute maximum ratings can cause the over current protection circuit to not operate properly or IC breakdown before operation. In addition, depending on the method of use and usage conditions, if over current continues to flow for a long time after operation, the IC may generate heat resulting in breakdown.
- (2) Thermal Shutdown Circuit  
Thermal shutdown circuits do not necessarily protect ICs under all circumstances. If the thermal shutdown circuits operate against the over temperature, clear the heat generation status immediately.  
Depending on the method of use and usage conditions, such as exceeding absolute maximum ratings can cause the thermal shutdown circuit to not operate properly or IC breakdown before operation.
- (3) Others  
Utmost care is necessary in the design of power supply line, GND line, and output line since the IC may be destroyed and occur smoke and fire in some cases by short-circuiting between outputs, to the power supply or ground, or between contiguous pins.



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