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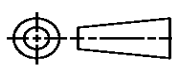
REVISIONS

| P | LTR | DESCRIPTION   | DATE      | DWN | APVD |
|---|-----|---------------|-----------|-----|------|
|   | E1  | ECR-14-003118 | 04MAR2014 | GK  | HMR  |
|   |     |               |           |     |      |
|   |     |               |           |     |      |
|   |     |               |           |     |      |

REPLACED BY OCEAN STYLE APPLICATOR PART  
NUMBER 2151486-2

FOR REPLACEMENT PARTS FOR APPLICATOR 1528296  
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)  
WILL REMAIN AVAILABLE.

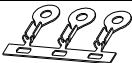
THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE  
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR  
1528296

|                                                                                       |  |                      |  |                                                                                                       |           |                       |               |
|---------------------------------------------------------------------------------------|--|----------------------|--|-------------------------------------------------------------------------------------------------------|-----------|-----------------------|---------------|
| THIS DRAWING IS A CONTROLLED DOCUMENT.                                                |  | DWN GOPALAKRISHNA HV |  |  TE Connectivity |           |                       |               |
| DIMENSIONS:                                                                           |  | CHK RAGHAVENDRA      |  |                                                                                                       |           |                       |               |
|  |  | APVD RAGHAVENDRA     |  | NAME FINE ADJ SIDE FD HD-I APPL                                                                       |           |                       |               |
|                                                                                       |  | PRODUCT SPEC         |  |                                                                                                       |           |                       |               |
|                                                                                       |  | APPLICATION SPEC     |  |                                                                                                       |           |                       |               |
| MATERIAL                                                                              |  | WEIGHT               |  | SIZE A3                                                                                               | CAGE CODE | DRAWING NO C= 1528296 | RESTRICTED TO |
| FINISH                                                                                |  | CUSTOMER DRAWING     |  | SCALE                                                                                                 |           | SHEET 1 OF 2          | REV E1        |

THIS DRAWING IS A CONTROLLED DOCUMENT

DRAWING MADE IN THIRD ANGLE PROJECTION

| PART NUMBER  | REV | FIRST USED | TERMINATOR | FEED TYPE      | DESCRIPTION        |
|--------------|-----|------------|------------|----------------|--------------------|
| 1528296 -1   | E   | -          | LEADMAKER  | MECH POST FEED | CUTS CARRIER       |
| 1528296 -2   | E   | -          | BENCH      | MECH PRE FEED  | CUTS CARRIER       |
| 1528296 -6   | E   | -          | LEADMAKER  | MECH POST FEED | CONTINUOUS CARRIER |
| 7-1528296 -1 | E   | -          | LEADMAKER  | MECH POST FEED | -1 AND SPARE PARTS |
| 7-1528296 -2 | E   | -          | BENCH      | MECH PRE FEED  | -2 AND SPARE PARTS |
| 7-1528296 -6 | E   | -          | LEADMAKER  | MECH POST FEED | -6 AND SPARE PARTS |
| 7-1528296 -7 | A   | -          | -          | -              | SPARE PARTS KIT    |

| CRIMP DATA (AMP TERMINAL)                                                         |                 |                     |                                                                                   |                                                                                   |
|-----------------------------------------------------------------------------------|-----------------|---------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|
| TERMINAL NAME: TAB 5.8 x 0.8                                                      |                 |                     |                                                                                   |                                                                                   |
| CRIMP                                                                             | SIZE            | TYPE                | RANGE                                                                             |                                                                                   |
| WIRE                                                                              | 1.78 [0.070 IN] | F                   | 0.20 - 0.50mm <sup>2</sup>                                                        |                                                                                   |
| INSUL                                                                             | 2.29 [0.090 IN] | 0                   | 1.15-1.60 [0.045-.063 IN]                                                         |                                                                                   |
| WIRE STRIP LENGTH                                                                 |                 | APPL INSTRUCTION    |                                                                                   |  |
| 3.00-3.60 [0.118-.142 IN]                                                         |                 | 408-8322 & 408-8490 |                                                                                   |                                                                                   |
| TERMINAL                                                                          |                 | -                   |  | FEED                                                                              |
| APPL SPEC 114-18052                                                               |                 | -                   |                                                                                   | 19.50 [0.768 IN]                                                                  |
| TERMINALS APPLIED                                                                 |                 |                     |                                                                                   |                                                                                   |
| 969007                                                                            | -               | -                   | -                                                                                 | -                                                                                 |
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1. RECOMMENDED SPARE PARTS.
2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

| VIEW B ROTATED 180°    |                        |                       |                       |
|------------------------|------------------------|-----------------------|-----------------------|
| POST FEED 40 mm STROKE | POST FEED 30 mm STROKE | PRE FEED 30 mm STROKE | PRE FEED 40 mm STROKE |
|                        |                        |                       |                       |
| LOC A                  |                        |                       |                       |
| DIST 66                |                        |                       |                       |

\* WARNING:

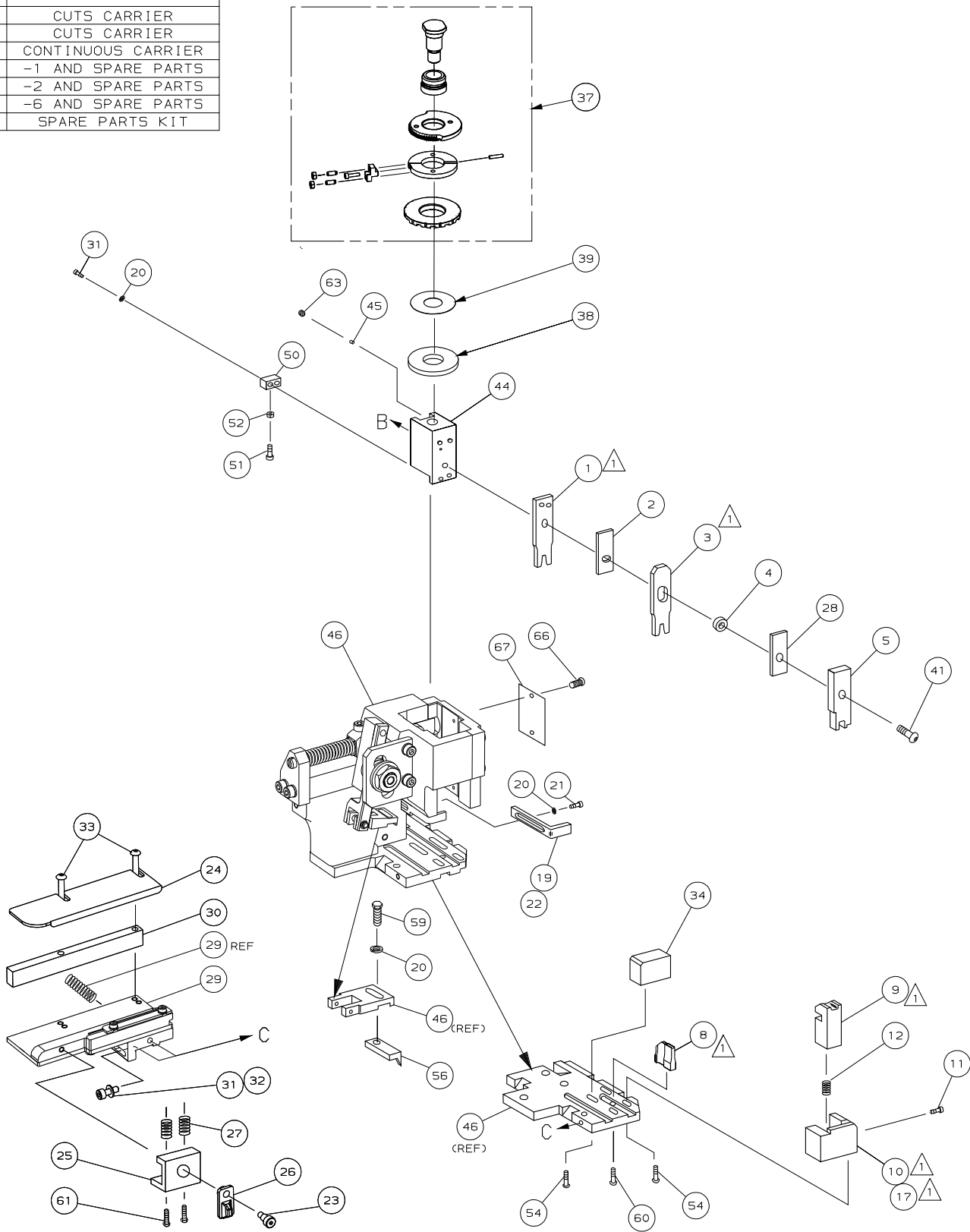
ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

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|     |     |     |     |    |    |    |             |                                  |         |
|-----|-----|-----|-----|----|----|----|-------------|----------------------------------|---------|
| -   | 1   | 1   | 1   | 1  | 1  | 1  | 1528296     | PRINT, APPLICATOR LOG SHEET      | 73      |
| -   | 1   | 1   | 1   | 1  | 1  | 1  | 1338705-3   | DOCUMENTATION PACKAGE            | 71      |
|     |     |     |     |    |    |    |             |                                  | 70      |
|     |     |     |     |    |    |    |             |                                  | 69      |
|     |     |     |     |    |    |    |             |                                  | 68      |
| -   | 1   | 1   | 1   | 1  | 1  | 1  | 461264-5    | PLATE, IDENTIFICATION            | 67      |
| -   | 2   | 2   | 2   | 2  | 2  | 2  | 21017-2     | SCR, DRIVE (#2x.19) ID PLATE     | 66      |
|     |     |     |     |    |    |    |             |                                  | 65      |
| -   | 1   | 1   | 1   | 1  | 1  | 1  | 3-18031-0   | SCR, SKT SET (M6X6) RAM          | 64      |
|     |     |     |     |    |    |    |             |                                  | 63      |
| -   | 2   | 2   | 2   | 2  | 2  | 2  | 2-18032-5   | SCR, SET (M5X20) DRAG            | 62      |
| -   | 1   | 1   | 1   | 1  | 1  | 1  | 18024-7     | SCR, BHC (M4X10) ANVIL           | 61      |
| -   | 1   | 1   | 1   | 1  | 1  | 1  | 5-18022-2   | SCR, HEX (M4X8) FEED FINGER      | 60      |
|     |     |     |     |    |    |    |             |                                  | 59      |
|     |     |     |     |    |    |    |             |                                  | 58      |
|     |     |     |     |    |    |    |             |                                  | 57      |
| -   | 1   | 1   | 1   | 1  | 1  | 1  | 1338685-1   | PAWL, FEED                       | 56      |
|     |     |     |     |    |    |    |             |                                  | 55      |
| -   | 4   | 4   | 4   | 4  | 4  | 4  | 18024-8     | SCR, BHC (M4x12) SHEAR HOLDER    | 54      |
|     |     |     |     |    |    |    |             |                                  | 53      |
| -   | 1   | 1   | 1   | 1  | 1  | 1  | 18030-1     | NUT, HEX (M3) HOLD DOWN          | 52      |
| -   | 1   | 1   | 1   | 1  | 1  | 1  | 811242-6    | BUMPER, HOLDDOWN                 | 51      |
| -   | 1   | 1   | 1   | 1  | 1  | 1  | 690753-2    | SPACER, TONKER                   | 50      |
| -   | 1   | 1   | 1   | 1  | 1  | 1  | 18024-3     | SCR, BHC (M3X10) CAM             | 49      |
| -   | -   | 1   | -   | -  | 1  | -  | 1338675-1   | CAM, PRE FEED 30 & 40 mm ST      | 48      |
| -   | 1   | -   | 1   | 1  | -  | 1  | 1338676-1   | CAM, POST FEED 30 & 40 mm ST     | 47      |
| -   | 1   | 1   | 1   | 1  | 1  | 1  | 1320999-3   | APPLICATOR BASIC SUBASSY         | 46      |
| -   | 1   | 1   | 1   | 1  | 1  | 1  | 690191-1    | PLUG, NYLON                      | 45      |
| -   | 1   | 1   | 1   | 1  | 1  | 1  | 1338660-1   | RAM                              | 44      |
|     |     |     |     |    |    |    |             |                                  | 43      |
|     |     |     |     |    |    |    |             |                                  | 42      |
| -   | 1   | 1   | 1   | 1  | 1  | 1  | 2-18024-6   | SCR, BHC (M8X25) RAM             | 41      |
|     |     |     |     |    |    |    |             |                                  | 40      |
| -   | 1   | 1   | 1   | 1  | 1  | 1  | 690125-1    | SHIM SUBASSY                     | 39      |
| -   | 1   | 1   | 1   | 1  | 1  | 1  | 469367-9    | SPACER, FINE ADJUST              | 38      |
| -   | 1   | 1   | 1   | 1  | 1  | 1  | 879103-3    | FINE ADJUST HEAD SUBASSY         | 37      |
|     |     |     |     |    |    |    |             |                                  | 36      |
|     |     |     |     |    |    |    |             |                                  | 35      |
| -   | 1   | 1   | 1   | 1  | 1  | 1  | 2-1320934-8 | SUPPORT, TERMINAL                | 34      |
| -   | 2   | 2   | 2   | 2  | 2  | 2  | 1-18024-0   | SCR, BHC (M4X20) STRIP GUIDE     | 33      |
| -   | 1   | 1   | 1   | 1  | 1  | 1  | 18027-2     | WASHER, FLAT (M4)                | 32      |
| -   | 3   | 3   | 3   | 3  | 3  | 3  | 1-18023-2   | SCR, SKT CAP (M4X12) MOUNT BLOCK | 31      |
| -   | 1   | 1   | 1   | 1  | 1  | 1  | 1320908-3   | SPACER, STRIP GUIDE              | 30      |
| -   | 1   | 1   | 1   | 1  | 1  | 1  | 1633073-2   | STRIP GUIDE PLATE ASSY           | 29      |
| -   | 1   | 1   | 1   | 1  | 1  | 1  | 1-455888-7  | SPACER, FRONT SHEAR DEP          | 28      |
| -   | 2   | 2   | 2   | 2  | 2  | 2  | 1-22284-0   | SPRING, DRAG                     | 27      |
| -   | 1   | 1   | 1   | 1  | 1  | 1  | 356835-1    | LEVER, DRAG RELEASE              | 26      |
| -   | 1   | 1   | 1   | 1  | 1  | 1  | 240792-1    | DRAG, TERMINAL                   | 25      |
| -   | 1   | 1   | 1   | 1  | 1  | 1  | 1320928-2   | PLATE, STRIP GUIDE               | 24      |
| -   | 1   | 1   | 1   | 1  | 1  | 1  | 980371-4    | SCR, SHC SHLD                    | 23      |
| -   | 1   | -   | 1   | 1  | -  | 1  | 690472-2    | STRIPPER                         | 22      |
| -   | 1   | 1   | 1   | 1  | 1  | 1  | 1-18023-1   | SCR, SHC (M4X10) STRIPPER        | 21      |
| -   | 4   | 4   | 4   | 4  | 4  | 4  | 18025-2     | WASHER, LOCK (M4) STRIPPER       | 20      |
| -   | -   | 1   | -   | -  | 1  | -  | 690472-1    | STRIPPER                         | 19      |
|     |     |     |     |    |    |    |             |                                  | 18      |
|     |     |     |     |    |    |    |             |                                  | 17      |
|     |     |     |     |    |    |    |             |                                  | 16      |
|     |     |     |     |    |    |    |             |                                  | 15      |
|     |     |     |     |    |    |    |             |                                  | 14      |
|     |     |     |     |    |    |    |             |                                  | 13      |
| -   | 1   | 1   | 1   | 1  | 1  | 1  | 3-22280-3   | SPRING, SHEAR                    | 12      |
| -   | 1   | 1   | 1   | 1  | 1  | 1  | 356885-4    | STOP, SHEAR                      | 11      |
| -   | -   | 1   | 1   | -  | 1  | 1  | 1320921-1   | HOLDER, SHEAR, FRONT (CUT)       | 10      |
| -   | 1   | 1   | 1   | 1  | 1  | 1  | 454276-1    | SHEAR, FLOAT (FRONT)             | 9       |
| 1   | 2   | 2   | 2   | 1  | 1  | 1  | 1333203-3   | ANVIL                            | 8       |
|     |     |     |     |    |    |    |             |                                  | 7       |
|     |     |     |     |    |    |    |             |                                  | 6       |
| -   | 1   | 1   | 1   | 1  | 1  | 1  | 1-455889-4  | DEPRESSOR, SHEAR (FRONT)         | 5       |
| -   | 1   | 1   | 1   | 1  | 1  | 1  | 238011-9    | SPACER, BLOCK CRIMPER            | 4       |
| 1   | 2   | 2   | 2   | 1  | 1  | 1  | 8-456135-0  | CRIMPER, INSULATION              | 3       |
| -   | 1   | 1   | 1   | 1  | 1  | 1  | 1-455888-1  | SPACER, CRIMPER                  | 2       |
| 1   | 2   | 2   | 2   | 1  | 1  | 1  | 456404-5    | CRIMPER, WIRE                    | 1       |
| -77 | -76 | -72 | -71 | -6 | -2 | -1 |             | PART NO                          | ITEM NO |

| QTY REQD PER ASSY                        |  |  |  | PARTS LIST                    |  |  |  |
|------------------------------------------|--|--|--|-------------------------------|--|--|--|
| DO NOT SCALE PRINT.                      |  |  |  | MATERIAL                      |  |  |  |
| TOLERANCES UNLESS OTHERWISE SPECIFIED:   |  |  |  | HT TR                         |  |  |  |
| 1 PLC DEC ±0.5 [0.02 IN]                 |  |  |  | FIN                           |  |  |  |
| 2 PLC DEC ±-                             |  |  |  |                               |  |  |  |
| 3 PLC DEC ±-                             |  |  |  |                               |  |  |  |
| ANGLES ±-                                |  |  |  |                               |  |  |  |
| SURF TEXTURE:                            |  |  |  |                               |  |  |  |
| REMOVE BURRS, BREAK SHARP EDGES 0.38 MAX |  |  |  |                               |  |  |  |
| ONE USE                                  |  |  |  |                               |  |  |  |
| 00779                                    |  |  |  | CUSTOMER AND ASSEMBLY DRAWING |  |  |  |
|                                          |  |  |  | RESTRICTED TO                 |  |  |  |

Компания «Life Electronics» занимается поставками электронных компонентов импортного и отечественного производства от производителей и со складов крупных дистрибьюторов Европы, Америки и Азии.

С конца 2013 года компания активно расширяет линейку поставок компонентов по направлению коаксиальный кабель, кварцевые генераторы и конденсаторы (керамические, пленочные, электролитические), за счёт заключения дистрибьюторских договоров

Мы предлагаем:

- Конкурентоспособные цены и скидки постоянным клиентам.
- Специальные условия для постоянных клиентов.
- Подбор аналогов.
- Поставку компонентов в любых объемах, удовлетворяющих вашим потребностям.
- Приемлемые сроки поставки, возможна ускоренная поставка.
- Доставку товара в любую точку России и стран СНГ.
- Комплексную поставку.
- Работу по проектам и поставку образцов.
- Формирование склада под заказчика.
- Сертификаты соответствия на поставляемую продукцию (по желанию клиента).
- Тестирование поставляемой продукции.
- Поставку компонентов, требующих военную и космическую приемку.
- Входной контроль качества.
- Наличие сертификата ISO.

В составе нашей компании организован Конструкторский отдел, призванный помогать разработчикам, и инженерам.

Конструкторский отдел помогает осуществить:

- Регистрацию проекта у производителя компонентов.
- Техническую поддержку проекта.
- Защиту от снятия компонента с производства.
- Оценку стоимости проекта по компонентам.
- Изготовление тестовой платы монтаж и пусконаладочные работы.



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