Lock All Fields

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LOC	DIST

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	C1	ECR-14-003124	04MAR2014	GK	HMR

REPLACED BY OCEAN STYLE APPLICATOR PART NUMBER 2151562-1

FOR REPLACEMENT PARTS FOR APPLICATOR 1426151
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR 1426151

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS:

TOLERANCES UNLESS OTHERWISE SPECIFIED:
0 PLC ±
1 PLC ±
2 PLC ±
3 PLC ±
4 PLC ±
ANGLES ±

MATERIAL

FINISH

DWN GOPALAKRISHNA HV
CHK RAGHAVENDRA
APVD RAGHAVENDRA
PRODUCT SPEC
APPLICATION SPEC
WEIGHT

TE Connectivity

NAME SIDE FEED HD-I APPLICATOR

SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
A3		C- 1426151	

CUSTOMER DRAWING | SCALE | SHEET 1 OF 2 | REV C1

DRAWING MADE IN THIRD ANGLE PROJECTION

1426151 ⇔ 1426151

/home/us052641/edmmod

PART NUMBER	REV	FIRST USED	TERMINATOR	FEED TYPE	DESCRIPTION
1426151-1	C	–	LEADMAKER	MECH POST FEED	CUTS CARRIER
1426151-2	C	–	BENCH	MECH PRE FEED	CUTS CARRIER
1426151-6	C	–	LEADMAKER	MECH POST FEED	CONTINUOUS CARRIER
7-1426151-1	C	–	LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7-1426151-2	C	–	BENCH	MECH PRE FEED	-2 AND SPARE PARTS
7-1426151-6	C	–	LEADMAKER	MECH POST FEED	-6 AND SPARE PARTS
7-1426151-7	B	–	–	–	SPARE PARTS KIT

CRIMP DATA AMP TERMINAL AMP CRIMP SPECS

TERMINAL NAME: 4.8MM TAB WITH DOUBLE LOCKING LANCE.

CRIMP	SIZE	TYPE	RANGE
WIRE	2.79 [.110 IN]	F	>1.0mm² - 2.5mm²
INSUL	3.56 [.140 IN]	0	2.10-2.90 [.083-.114 IN]

WIRE STRIP LENGTH 4.80-5.60 [.189-.220 IN]

APPL INSTRUCTION 408-8322

TERMINAL – – FEED ⑤

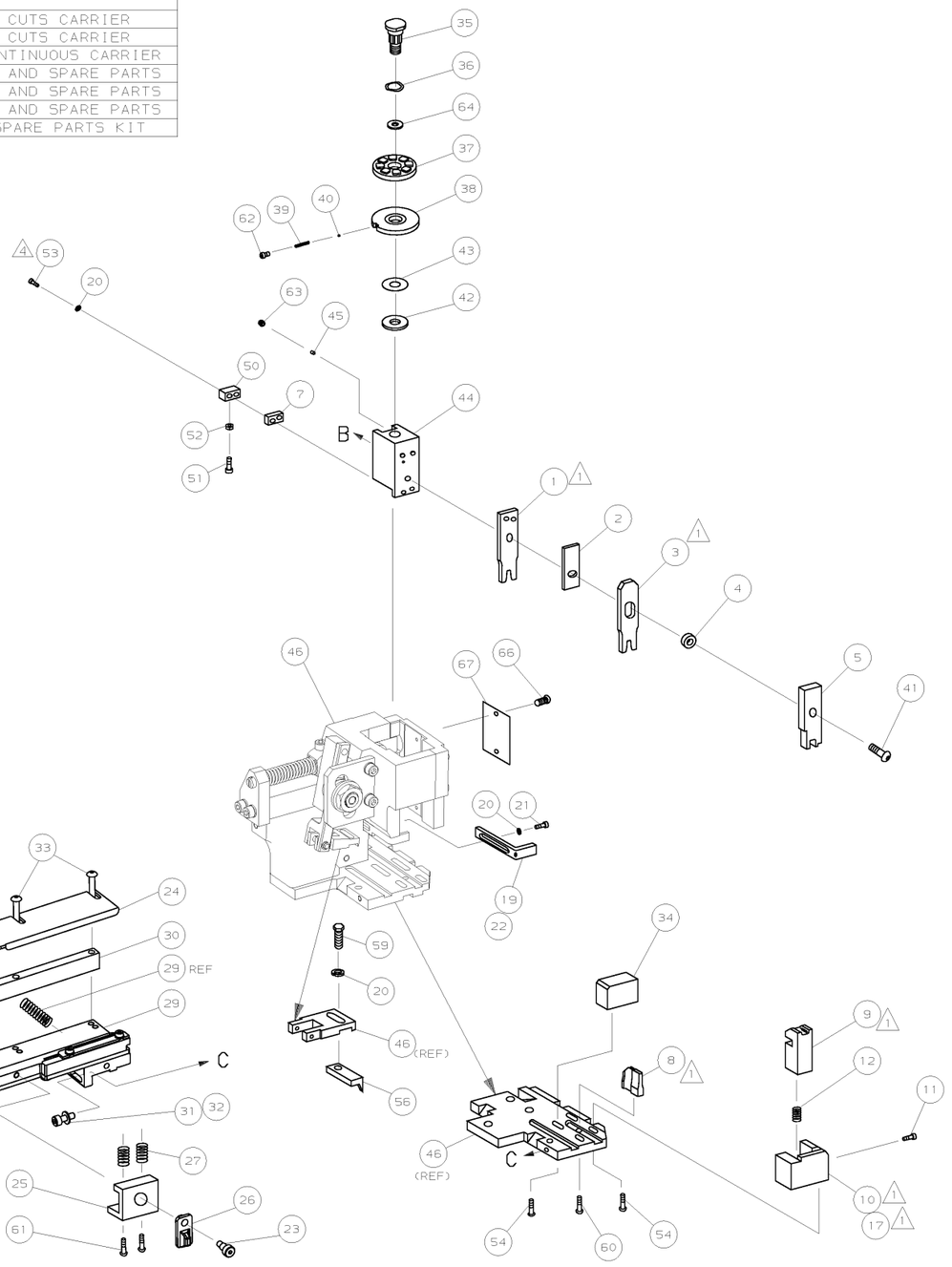
APPL SPEC 114-18022 – 14.50 [.571 IN]

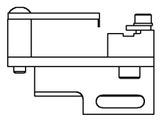
TERMINALS APPLIED

962904	–	–	–	–
962884	–	–	–	–
–	–	–	–	–
–	–	–	–	–
–	–	–	–	–
–	–	–	–	–
–	–	–	–	–
–	–	–	–	–

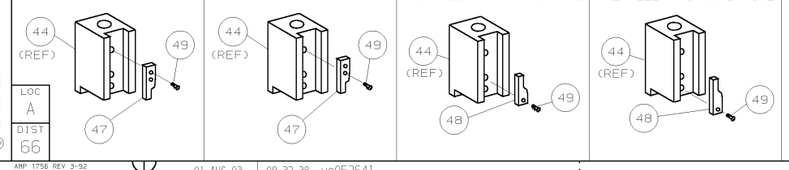
WIRE SIZE mm² AWG	CRIMP HEIGHT	PIN PN & LENGTH [IN]
2.50mm²	1.97 ±0.05 [.078 ±.002 IN]	6-354778-9 [.2840]
2.00mm²	1.83 ±0.05 [.072 ±.002 IN]	8-354778-2 [.2905]
1.50mm²	1.69 ±0.05 [.067 ±.002 IN]	9-354778-2 [.2955]
–	–	–
–	–	–
–	–	–
–	–	–
–	–	–
–	–	–
–	–	–
–	–	–
–	–	–
–	–	–
–	–	–
–	–	–

1. RECOMMENDED SPARE PARTS.
2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
4. CUT TO LENGTH AT ASSY.
5. IF MORE THAN ONE TERMINAL P/N IS APPLIED BY THIS APPLICATOR, FEED MAY REQUIRE ADJUSTMENT WHEN CHANGING FROM ONE TO ANOTHER





VIEW B ROTATED 180°



									73
–	1	1	1	1	1	1	1426151	PRINT, APPLICATOR LOG SHEET	72
–	1	1	1	1	1	1	1338705-1	DOCUMENTATION PACKAGE	71
									70
									69
									68
–	1	1	1	1	1	1	461264-1	PLATE, IDENTIFICATION	67
–	2	2	2	2	2	2	21017-2	SCR,DRIVE(#2x.19)ID PLATE	66
									65
–	1	1	1	1	1	1	986950-1	WASHER, FLAT PRECISION	64
–	1	1	1	1	1	1	3-18031-0	SCR,SKT SET(M6X6)RAM	63
–	1	1	1	1	1	1	18023-9	SCR,SHC(M4X6)INS DISC	62
–	2	2	2	2	2	2	1-18024-5	SCR,BHC(M5X25)DRAG	61
–	1	1	1	1	1	1	18024-7	SCR,BHC(M4X10)ANVIL	60
–	1	1	1	1	1	1	5-18022-2	SCR,HEX(M4X8)FEED FINGER	59
									58
									57
–	1	1	1	1	1	1	1338685-1	PAWL, FEED	56
									55
–	4	4	4	4	4	4	18024-8	SCR,BHC(M4x12)SHEAR HOLDER	54
④ –	2	2	2	2	2	2	1-18023-4	SCR,SHC(M4x20)TERM HLD DWN	53
–	1	1	1	1	1	1	18030-1	NUT,HEX(M3)HOLD DOWN	52
–	1	1	1	1	1	1	811242-5	BUMPER, HOLDDOWN	51
–	1	1	1	1	1	1	690753-2	SPACER, TONKER	50
–	1	1	1	1	1	1	18024-3	SCR,BHC(M3X10)CAM	49
–	–	1	–	–	1	–	1338675-1	CAM, PRE FEED 30 & 40 mm ST	48
–	1	–	1	1	–	1	1338676-1	CAM, POST FEED 30 & 40 mm ST	47
–	1	1	1	1	1	1	1320999-3	APPLICATOR BASIC SUBASSY	46
–	1	1	1	1	1	1	690191-1	PLUG, NYLON	45
–	1	1	1	1	1	1	1338660-1	RAM	44
–	1	1	1	1	1	1	690125-1	WASHER, LAMINATED	43
–	1	1	1	1	1	1	690124-1	WASHER, RAM	42
–	1	1	1	1	1	1	2-18024-6	SCR,BHC(M8X25)RAM	41
–	1	1	1	1	1	1	23241-1	BALL, STEEL	40
–	1	1	1	1	1	1	2-22278-7	SPRING, COMPRESSION	39
–	1	1	1	1	1	1	1320922-1	DISC, INSULATION	38
–	1	1	1	1	1	1	354777-1	WIRE DISC, PLASTIC	37
–	1	1	1	1	1	1	22480-5	WASHER, SPRING	36
–	1	1	1	1	1	1	690212-1	POST, RAM	35
–	1	1	1	1	1	1	1320934-6	SUPPORT, TERMINAL	34
–	2	2	2	2	2	2	1-18024-0	SCR,BHC(M4X20)STRIP GUIDE	33
–	1	1	1	1	1	1	18027-2	WASHER, FLAT(M4)	32
–	1	1	1	1	1	1	1-18023-2	SCR,SKT CAP(M4X12)MOUNT BLOCK	31
–	1	1	1	1	1	1	1320908-8	SPACER, STRIP GUIDE	30
–	1	1	1	1	1	1	1633073-2	STRIP GUIDE PLATE ASSY	29
									28
–	2	2	2	2	2	2	1-22284-0	SPRING, DRAG	27
–	1	1	1	1	1	1	356835-1	LEVER, DRAG RELEASE	26
–	1	1	1	1	1	1	240792-1	DRAG, TERMINAL	25
–	1	1	1	1	1	1	1320928-1	PLATE, STRIP GUIDE	24
–	1	1	1	1	1	1	980371-4	SCR,SHC SHLD	23
–	1	–	1	1	–	1	690472-2	STRIPPER	22
–	1	1	1	1	1	1	1-18023-1	SCR,SHC(M4X10)STRIPPER	21
–	4	4	4	4	4	4	18025-2	WASHER,LOCK(M4)STRIPPER	20
–	–	1	–	–	1	–	690472-1	STRIPPER	19
									18
① –	1	–	–	1	–	–	1338684-1	HOLDER, SHEAR, FRONT (NO-CUT)	17
									16
									15
									14
									13
–	1	1	1	1	1	1	5-22280-0	SPRING, SHEAR	12
–	1	1	1	1	1	1	356885-4	STOP, SHEAR	11
① –	–	1	1	–	1	1	1320921-1	HOLDER, SHEAR, FRONT (CUT)	10
① –	1	1	1	1	1	1	454276-1	SHEAR, FLOAT (FRONT)	9
① 1	2	2	2	1	1	1	1333207-7	ANVIL	8
–	1	1	1	1	1	1	2-240641-5	SPACER, DEPRESSOR (REAR)	7
									6
–	1	1	1	1	1	1	2-455889-0	DEPRESSOR, SHEAR (FRONT)	5
–	1	1	1	1	1	1	3-238011-1	SPACER, BLOCK CRIMPER	4
① 1	2	2	2	1	1	1	4-683454-8	CRIMPER, INSULATION	3
–	1	1	1	1	1	1	455888-9	SPACER, CRIMPER	2
① 1	2	2	2	1	1	1	2-456408-0	CRIMPER, WIRE	1
	-77	-76	-72	-71	-6	-2	-1	PART NO	DESCRIPTION	ITEM NO
								← REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)		
	QTY REQD PER ASSY							PARTS LIST		

C	ECN 0150-0811-03	CMR	JUL03
B	ECN 0150-0150-02	TE	2-02
A	SEE ECN 015A-0220-01	MC	MAR01
01	1.35mm² WIRE DELETED	LJL	FEB01
P F	LTR REVISION RECORD	APP	DATE

DIMENSIONS: mm [INCHES]
DO NOT SCALE PRINT.
TOLERANCES UNLESS OTHERWISE SPECIFIED:
1 PLC DEC ±0.5 [.02 IN]
2 PLC DEC ±-
3 PLC DEC ±-
ANGLES ± -
SURF TEXTURE, √
REMOVE BURRS, BREAK SHARP EDGES R0.38 MAX

MATL – HT TR – FIN –

DR 30JAN01 L.LOFTHOUSE
APP 30JAN01 F.BACKHURST
CHK – –
REL 09-03-01 M.CLIFFORD

AMP Incorporated Harrisburg, PA 17105-3608

NAME SIDE FEED HD-I APPLICATOR
MACHINE REF HD-I APPL
SCALE – D DWG NO 1426151 SHEET 1 OF 1 REV. C

CAGE CODE 00779 CUSTOMER AND ASSEMBLY DRAWING
RESTRICTED TO –

LAYOUT L1426151
SET UP GAGE 458637-3

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AMP 1756 REV 3-92 01-AUG-03 09:32:38 us052641

CUSTOMER DRAWING

DRAWING NUMBER - 1426151 SHEET 2 OF 2 REV. C1

LifeElectronics
Живое партнерство

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ИНН 7805602321 КПП 780501001 Р/С 40702810122510004610 ФАКБ "АБСОЛЮТ БАНК" (ЗАО) в г.Санкт-Петербурге К/С 30101810900000000703 БИК 044030703

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