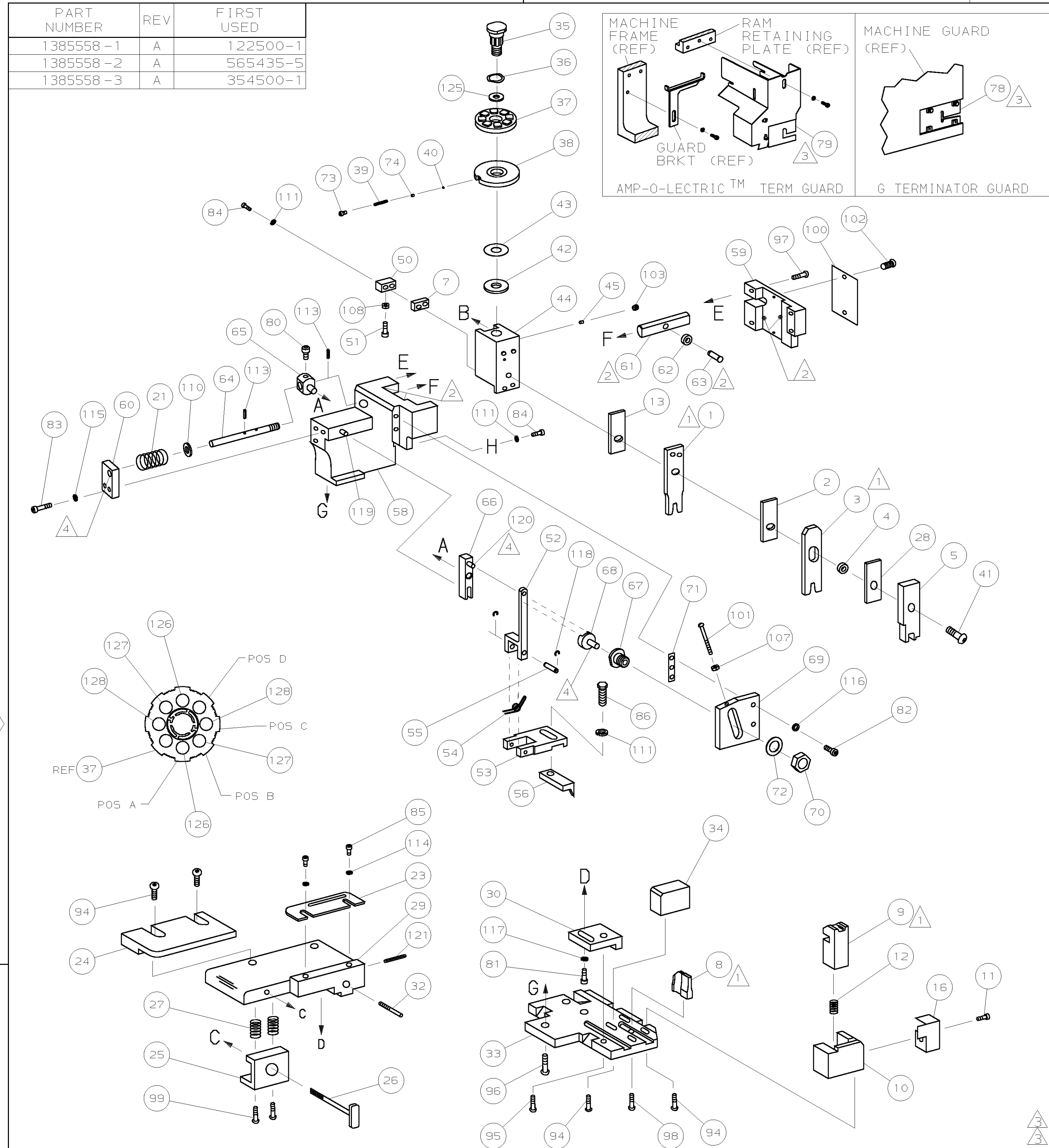


| PART<br>NUMBER | REV | FIRST<br>USED |
|----------------|-----|---------------|
| 1385558 -1     | A   | 122500-1      |
| 1385558 -2     | A   | 565435-5      |
| 1385558 -3     | A   | 354500-1      |



| POST FEED 1 5/8 STROKE | PRE FEED 1 1/8 STROKE | PRE FEED 1 5/8 STROKE |
|------------------------|-----------------------|-----------------------|
| <p>ROTATED 180°</p>    | <p>ROTATED 180°</p>   | <p>ROTATED 180°</p>   |

|                                                                                     |           |              |  |               |  |
|-------------------------------------------------------------------------------------|-----------|--------------|--|---------------|--|
|                                                                                     |           | K TERMINATOR |  | G TERMINATOR  |  |
|  |           |              |  |               |  |
| LOC                                                                                 |           |              |  |               |  |
| A                                                                                   |           |              |  |               |  |
| DIST                                                                                |           |              |  |               |  |
| 66                                                                                  | LEADMAKER |              |  | BENCH MACHINE |  |

1. RECOMMENDED SPARE PARTS.
2. GREASE LIGHTLY.
3. GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
4. LUBRICATE DAILY USING NO. 20 MACHINE OIL.
5. ITEMS WITH QTY OF REF SPECIFIED (EXCEPT ITEMS 78 AND 79) ARE USED ON ITEM 46.

| TERMINAL NAME: BLADE |  |                 |  |                                   |                           |                  |      |             |        |
|----------------------|--|-----------------|--|-----------------------------------|---------------------------|------------------|------|-------------|--------|
| AMP TERM PN          |  | MFR TERM PN     |  | JST TERMINAL CUSTOMER CRIMP SPECS |                           |                  |      |             |        |
| 1572228              |  | SBH5M-002T-P0.5 |  | PAD LTR                           | CRIMP HEIGHT              |                  |      | WIRE SIZE   |        |
|                      |  |                 |  | A                                 | .027 ±.001 [0.69 ±0.03mm] |                  |      | 24          |        |
|                      |  |                 |  | B                                 | .025 ±.001 [0.64 ±0.03mm] |                  |      | 26          |        |
|                      |  |                 |  | C                                 | .023 ±.001 [0.58 ±0.03mm] |                  |      | 28          |        |
|                      |  |                 |  | D                                 | NOT                       |                  |      | USED        |        |
|                      |  |                 |  | CRIMP                             | SIZE                      |                  | TYPE | RANGE       |        |
|                      |  |                 |  | WIRE                              | .055 [1.40mm]             |                  | F    | 28-24       |        |
|                      |  |                 |  | INSUL                             | .055 [1.40mm]             |                  | F    | .049 MAX    |        |
| WIRE STRIP LENGTH    |  | TERM APPL SPEC  |  | FEED                              |                           | APPL INSTRUCTION |      | SET UP GAGE | LAYOUT |
| .087                 |  | NONE            |  | .400                              |                           | 408-8040         |      | 458637-1    | L2779  |

|                   |     |     |     |            |            |                                  |         |
|-------------------|-----|-----|-----|------------|------------|----------------------------------|---------|
| 2                 | 2   | 2   | -   | C          | 7-354779-2 | PIN, WIRE DISC (.3350)C          | 128     |
| 2                 | 2   | 2   | -   | C          | 6-354779-8 | PIN, WIRE DISC (.3330)B          | 126     |
| 2                 | 2   | 2   | -   | C          | 6-354779-4 | PIN, WIRE DISC (.3310)A          | 127     |
| 1                 | 1   | 1   | -   | A          | 986950-1   | WASHER, FLAT PRECISION           | 125     |
| 1                 | 1   | 1   | -   | A          | 217238-1   | GENERAL INSTRUCTION PACKAGE      | 124     |
| 1                 | 1   | 1   | -   | -          | 4088040    | SF APPL INST 408-8040            | 123     |
|                   |     |     |     |            |            |                                  | 122     |
| 1                 | 1   | 1   | -   | A          | 4-21028-0  | PIN,SLT SPR(Ø.093x.75)ST GDE PL  | 121     |
| REF               | REF | REF | -   | A          | 1-21030-1  | PIN,DOWEL (Ø.187x.50)LEVER       | 120     |
| REF               | REF | REF | -   | A          | 1-21030-6  | PIN,DOWEL (Ø.187x1.25)HOUSING    | 119     |
| REF               | REF | REF | -   | A          | 21045-3    | RING,RET "C"(Ø.187)FD FING PIN   | 118     |
| 1                 | 1   | 1   | -   | A          | 21024-5    | WASHER, LOCK (#10)ADJ BLOCK      | 117     |
| REF               | REF | REF | -   | A          | 21024-5    | WASHER, LOCK (#10)ADJ PLATE      | 116     |
| REF               | REF | REF | -   | A          | 21024-5    | WASHER, LOCK (#10)FEED GDE ROD   | 115     |
| 2                 | 2   | 2   | -   | A          | 21024-2    | WASHER, LOCK (#4)FRONT STP GUIDE | 114     |
| REF               | REF | REF | -   | A          | 5-21028-1  | PIN,SLT SPR(Ø.125x.50)ADJ ROD    | 113     |
|                   |     |     |     |            |            |                                  | 112     |
| 4                 | 4   | 4   | -   | A          | 21024-4    | WASHER, LOCK (#8)STRIPPER        | 111     |
| REF               | REF | REF | -   | A          | 21899-4    | WASHER, FLAT (Ø5/16)SCREW ADJ    | 110     |
|                   |     |     |     |            |            |                                  | 109     |
| 1                 | 1   | 1   | -   | A          | 21018-5    | NUT, HEX (NO.6)HOLDDOWN          | 108     |
| REF               | REF | REF | -   | A          | 21068-5    | NUT, HEX (6-32)FEED ADJ          | 107     |
|                   |     |     |     |            |            |                                  | 106     |
|                   |     |     |     |            |            |                                  | 105     |
|                   |     |     |     |            |            |                                  | 104     |
| 1                 | 1   | 1   | -   | A          | 21009-2    | SCR,SKT SET(1/4-20x.25 LW)RAM    | 103     |
| 2                 | 2   | 2   | -   | A          | 21017-2    | SCR,DRIVE (#2x.19)ID PLATE       | 102     |
| REF               | REF | REF | -   | A          | 6-23715-5  | SCR,PAN HD(6-32x1.50)FEED ADJ    | 101     |
| 1                 | 1   | 1   | -   | B          | 461264-1   | PLATE, IDENTIFICATION            | 100     |
| 2                 | 2   | 2   | -   | A          | 3-21002-0  | SCR,BHC (10-32x.88)DRAG          | 99      |
| 1                 | 1   | 1   | -   | A          | 22733-8    | SCR,BHC (8-32x.38 LW)ANVIL       | 98      |
| REF               | REF | REF | -   | A          | 2-21002-9  | SCR,BHC (10-32x.75)CAP           | 97      |
| REF               | REF | REF | -   | A          | 2-22733-8  | SCR,BHC (1/4-20x.62)HOUSING      | 96      |
| REF               | REF | REF | -   | A          | 2-21002-7  | SCR,BHC (10-32x.50)56 ADJ BLOCK  | 95      |
| 6                 | 6   | 6   | -   | A          | 2-21002-2  | SCR,BHC (8-32x.50)TERM H DWN     | 94      |
|                   |     |     |     |            |            |                                  | 93      |
|                   |     |     |     |            |            |                                  | 92      |
| 1                 | 1   | 1   | -   | A          | 1-21002-7  | SCR,BHC (6-32x.38)CAM            | 91      |
|                   |     |     |     |            |            |                                  | 90      |
|                   |     |     |     |            |            |                                  | 89      |
|                   |     |     |     |            |            |                                  | 88      |
|                   |     |     |     |            |            |                                  | 87      |
| 1                 | 1   | 1   | -   | A          | 2-22603-0  | SCR,HEX HD(8-32x.31)FEED FINGER  | 86      |
| 2                 | 2   | 2   | -   | A          | 1-21000-3  | SCR,SHC (4-40x.25)FR ST GUIDE    | 85      |
| 3                 | 3   | 3   | -   | A          | 2-21000-7  | SCR,SHC (8-32x.50)STRIPPER       | 84      |
| REF               | REF | REF | -   | A          | 3-21000-7  | SCR,SHC (10-32x.75)FEED ROD GD   | 83      |
| REF               | REF | REF | -   | A          | 3-21000-6  | SCR,SHC (10-32x.62)FD ADJ BLK    | 82      |
| 1                 | 1   | 1   | -   | A          | 3-21000-4  | SCR,SHC (10-32x.38)56 ADJ BL     | 81      |
| REF               | REF | REF | -   | A          | 3-21000-4  | SCR,SHC (10-32x.38)PIVOT BLK     | 80      |
| -                 | REF | -   | -   | B          | 455749-1   | GUARD, WINDOW                    | 79      |
| REF               | -   | -   | -   | B          | 679532-1   | INSERT, GUARD                    | 78      |
|                   |     |     |     |            |            |                                  | 77      |
|                   |     |     |     |            |            |                                  | 76      |
|                   |     |     |     |            |            |                                  | 75      |
| 1                 | 1   | 1   | -   | A          | 690603-1   | SPRING, ASSIST                   | 74      |
| 1                 | 1   | 1   | -   | A          | 23030-1    | SCR,SHC (6-32x.25 SL)INS DISC    | 73      |
| REF               | REF | REF | -   | A          | 458109-1   | WASHER, SPECIAL                  | 72      |
| REF               | REF | REF | -   | A          | 690517-1   | SPACER                           | 71      |
| -3                | -2  | -1  | U/M | DWG SIZE   | PART NO    | DESCRIPTION                      | ITEM NO |
| QTY RECD PER ASSY |     |     |     | PARTS LIST |            |                                  |         |

| -1  | LEADMAKER     |     |     |             | MECH POST FEED |                             |            |    |
|-----|---------------|-----|-----|-------------|----------------|-----------------------------|------------|----|
| -2  | BENCH MODEL K |     |     |             | MECH PRE FEED  |                             |            |    |
| -3  | BENCH MODEL G |     |     |             | MECH PRE FEED  |                             |            |    |
| REF | REF           | REF | -   | B           | 22594-8        | NUT, HEX (1/2-20)           |            | 70 |
| REF | REF           | REF | -   | B           | 240628-1       | PLATE, ADJUSTMENT           |            | 69 |
| REF | REF           | REF | -   | B           | 240626-1       | SHAFT, PIVOT                |            | 68 |
| REF | REF           | REF | -   | B           | 240633-1       | BUSHING                     |            | 67 |
| REF | REF           | REF | -   | A           | 455680-1       | LEVER, INTERMEDIATE         |            | 66 |
| REF | REF           | REF | -   | B           | 240629-1       | BLOCK, PIVOT                |            | 65 |
| REF | REF           | REF | -   | A           | 240632-2       | SCREW, ADJ FEED ROD         |            | 64 |
| REF | REF           | REF | -   | B           | 240659-3       | PIN, CAM ROLLER             |            | 63 |
| REF | REF           | REF | -   | B           | 240658-1       | ROLLER, CAM                 |            | 62 |
| REF | REF           | REF | -   | B           | 454398-2       | ROD, FEED                   |            | 61 |
| REF | REF           | REF | -   | A           | 454178-1       | GUIDE, FEED ROD             |            | 60 |
| REF | REF           | REF | -   | C           | 454220-1       | CAP, RAM                    |            | 59 |
| REF | REF           | REF | -   | D           | 454485-1       | HOUSING                     |            | 58 |
|     |               |     |     |             |                |                             |            | 57 |
| 1   | 1             | 1   | -   | B           | 690542-2       | PAWL, FEED                  |            | 56 |
| REF | REF           | REF | -   | B           | 240624-1       | PIN, FEED FINGER            |            | 55 |
| REF | REF           | REF | -   | B           | 691499-1       | SPRING, FEED FINGER         |            | 54 |
| REF | REF           | REF | -   | B           | 690541-1       | HOLDER, FEED FINGER         |            | 53 |
| REF | REF           | REF | -   | A           | 455679-1       | LEVER, TERMINAL FEED ARM    |            | 52 |
| 1   | 1             | 1   | -   | A           | 811242-2       | BUMPER, HOLDDOWN            |            | 51 |
| 1   | 1             | 1   | -   | A           | 690753-1       | SPACER, TONKER              |            | 50 |
| 1   | -             | -   | -   | B           | 690602-6       | CAM, PRE-FEED 1 5/8 ST      |            | 49 |
| -   | 1             | -   | -   | B           | 690602-5       | CAM, PRE-FEED 1 1/8 ST      |            | 48 |
| -   | -             | 1   | -   | B           | 690501-4       | CAM, POST-FEED 1 5/8 ST     |            | 47 |
| 1   | 1             | 1   | -   | B           | 459456-1       | APPLICATOR, BASIC (SUBASSY) |            | 46 |
| 1   | 1             | 1   | -   | A           | 690191-1       | PLUG, NYLON                 |            | 45 |
| 1   | 1             | 1   | -   | C           | 455673-1       | RAM                         |            | 44 |
| 1   | 1             | 1   | -   | A           | 690125-1       | WASHER, LAMINATED           |            | 43 |
| 1   | 1             | 1   | -   | A           | 690124-1       | WASHER, RAM                 |            | 42 |
| 1   | 1             | 1   | -   | A           | 7-21002-9      | BOLT, CRIMPER (5/16x1.00)   |            | 41 |
| 1   | 1             | 1   | -   | A           | 23241-6        | BALL, STEEL                 |            | 40 |
| 1   | 1             | 1   | -   | A           | 690170-1       | SPRING, COMPRESSION         |            | 39 |
| 1   | 1             | 1   | -   | C           | 690142-3       | DISC, INSULATION            |            | 38 |
| 1   | 1             | 1   | -   | D           | 354777-1       | WIRE DISC, PLASTIC          |            | 37 |
| 1   | 1             | 1   | -   | A           | 22480-5        | WASHER, SPRING              |            | 36 |
| 1   | 1             | 1   | -   | B           | 690212-1       | POST, RAM                   |            | 35 |
| 1   | 1             | 1   | -   | B           | 1-690786-4     | SUPPORT, TERMINAL           |            | 34 |
| REF | REF           | REF | -   | D           | 455675-1       | PLATE, BASE                 |            | 33 |
| 1   | 1             | 1   | -   | A           | 690432-3       | SCREW, ADJUSTMENT           |            | 32 |
|     |               |     |     |             |                |                             |            | 31 |
| REF | REF           | REF | -   | B           | 455689-1       | BLOCK, STRIP GUIDE ADJ      |            | 30 |
| 1   | 1             | 1   | -   | C           | 455671-8       | PLATE, STRIP GUIDE          |            | 29 |
| 1   | 1             | 1   | -   | C           | 1-455888-0     | SPACER, FRONT SHEAR DEP     |            | 28 |
| 2   | 2             | 2   | -   | A           | 1-22284-0      | SPRING, DRAG                |            | 27 |
| 1   | 1             | 1   | -   | B           | 690546-1       | LEVER, DRAG RELEASE         |            | 26 |
| 1   | 1             | 1   | -   | B           | 240792-1       | DRAG, TERMINAL              |            | 25 |
| 1   | 1             | 1   | -   | D           | 6-690504-4     | GUIDE, STRIP (REAR)         |            | 24 |
| 1   | 1             | 1   | -   | A           | 690438-1       | GUIDE, STRIP (FRONT)        |            | 23 |
| -   | -             | 1   | -   | B           | 690472-8       | STRIPPER                    |            | 22 |
| REF | REF           | REF | -   | A           | 4-22284-9      | SPRING, FEED RETURN         |            | 21 |
|     |               |     |     |             |                |                             |            | 20 |
| 1   | 1             | -   | -   | B           | 1-690472-7     | STRIPPER                    |            | 19 |
|     |               |     |     |             |                |                             |            | 18 |
|     |               |     |     |             |                |                             |            | 17 |
| 1   | 1             | 1   | -   | B           | 318563-1       | GUARD, CHIP, FRONT          |            | 16 |
|     |               |     |     |             |                |                             |            | 15 |
|     |               |     |     |             |                |                             |            | 14 |
| 1   | 1             | 1   | -   | C           | 1-455888-1     | SPACER, CRIMPER             |            | 13 |
| 1   | 1             | 1   | -   | A           | 5-22280-0      | SPRING, SHEAR               |            | 12 |
| 1   | 1             | 1   | -   | B           | 690461-1       | STOP, SHEAR                 |            | 11 |
| 1   | 1             | 1   | -   | C           | 690459-1       | HOLDER, SHEAR (FRONT)       |            | 10 |
| 1   | 1             | 1   | -   | C           | 462006-2       | SHEAR, FLOAT (FRONT)        |            | 9  |
| 1   | 1             | 1   | -   | C           | 1583502-3      | ANVIL                       |            | 8  |
| 1   | 1             | 1   | -   | C           | 2-240641-1     | SPACER, DEPRESSOR (REAR)    |            | 7  |
|     |               |     |     |             |                |                             |            | 6  |
| 1   | 1             | 1   | -   | C           | 2-455889-0     | DEPRESSOR, SHEAR (FRONT)    |            | 5  |
| 1   | 1             | 1   | -   | B           | 3-238011-7     | SPACER, BLOCK CRIMPER       |            | 4  |
| 1   | 1             | 1   | -   | C           | 1424909-7      | CRIMPER, INSULATION         |            | 3  |
| 1   | 1             | 1   | -   | C           | 455888-3       | SPACER, CRIMPER             |            | 2  |
| 1   | 1             |     | -   | C           | 4-456402-4     | CRIMPER, WIRE               |            | 1  |
| -3  | -2            | -1  | U/M | DWG<br>SIZE | PART NO        | DESCRIPTION                 | ITEM<br>NO |    |

|                                              |  |                                                           |  |                                                   |                 |
|----------------------------------------------|--|-----------------------------------------------------------|--|---------------------------------------------------|-----------------|
|                                              |  | ← REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION) |  |                                                   |                 |
| QTY REQD PER ASSY                            |  | PARTS LIST                                                |  |                                                   |                 |
| DIMENSIONS IN INCHES.<br>DO NOT SCALE PRINT. |  | MATL -                                                    |  | HT TR -                                           |                 |
| TOLERANCES UNLESS<br>SPECIFIED:              |  | FIN -                                                     |  | -                                                 |                 |
| 2 PLC DEC ±                                  |  | DR 10FEB03 APP 10FEB03<br>C.ERISMAN TELBIN                |  | AMP Tyco Electronics<br>Harrisburg, PA 17105-3608 |                 |
| 3 PLC DEC ±                                  |  | CHK -                                                     |  | REL -                                             |                 |
| 4 PLC DEC ±                                  |  |                                                           |  |                                                   |                 |
| ANGLES ± -                                   |  | NAME SIDE FEED HDM APPLICATOR                             |  | MACHINE REF<br>MINI APPL                          |                 |
| SURF TEXTURE: ✓                              |  | SCALE -                                                   |  | DWG NO 1385558                                    |                 |
| REMOVE BURRS, BREAK<br>SHARP EDGES R.015 MAX |  | 1                                                         |  | SHEET 1 of 1<br>REV A                             |                 |
| CAGE CODE<br>00779                           |  | CUSTOMER AND ASSEMBLY DRAWING                             |  |                                                   | RESTRICTED TO - |

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- Техническую поддержку проекта.
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