

## OMRON

## Smart Sensors ZS Series

2D CMOS Laser Type

### High-precision Displacement Measurement Sensors Bringing Smart Sensors into New Fields.





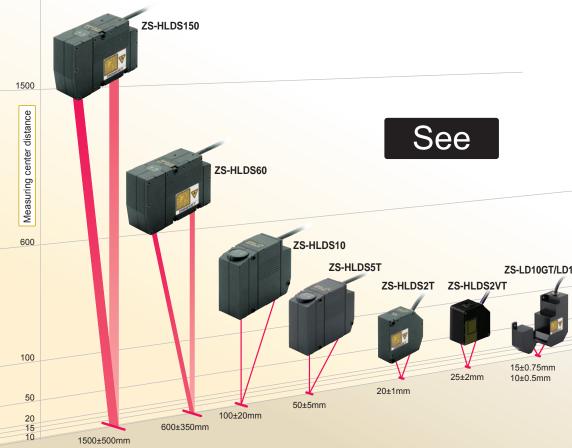
## **ZS-HL** Series

More P.6

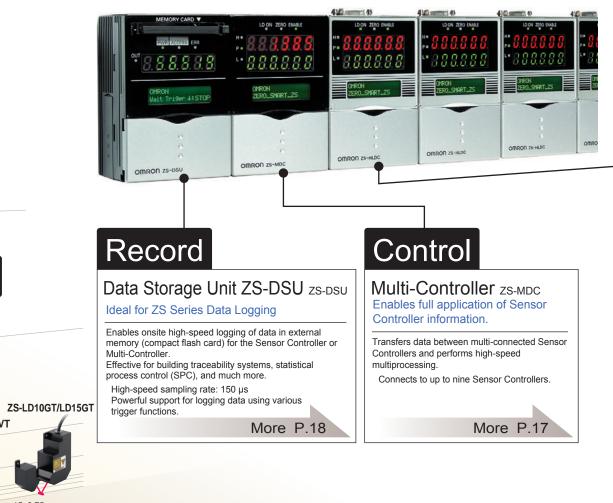
## Very High-performance Sensors that Support Core Quality from Very Long-range to Extremely Precise Measurements

Range of models with measuring center distance of 20 to 1,500 mm.

- •Achieves maximum resolution of 0.25  $\mu$ m.
- $\blacksquare$  Maximum response speed of 110  $\mu s.$
- Parallel output supported.



## Highly Advanced Sensing Fu

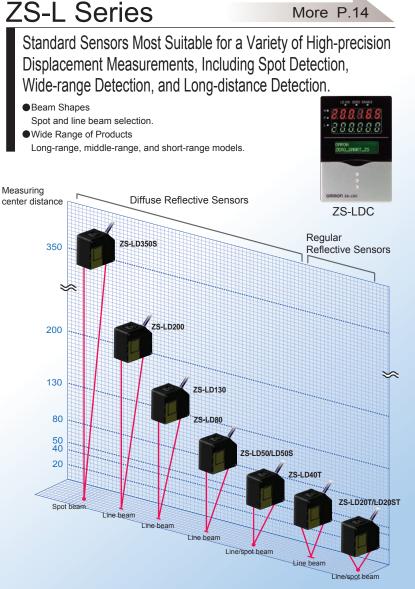


Advanced technology is carried

## nctions in a Compact Package

Rueineee card eize

#### • OMRON USB OMPOR 25-HUR Monitor Manipulate Sensor Controllers ZS-HLDC/LDC SmartMonitor Enable maximum sensing performance with fully digital Professional ZS-SW11E V3 processing. Setting Software for the ZS Series Culmination of OMRON's lead-edge digital technology. Enables easy utilization of the ultimate in measurement performance. Meets a wide range of logging needs. Supports high-speed simultaneous multichannel waveform Business card size graphs. USB provided as a standard feature. Excel macros provided for simple analysis. More P.12 More P.19



## Main Applications

**ZS-HL Series** 

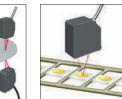
### High Performance Very High-performance Sensors that Support Core Quality from Very Long-range to **Extremely Precise Measurements**



ZS-LD10GT/LD15GT

Ideal for measuring Ideal for measuring and controlling the thickness of silidispenser nozzle gaps cone or compound when applying sealer. semiconductor wafers in polishing and testing

#### **ZS-HLDS2T ZS-HLDS2VT**



Ideal for measuring the potting resin height for electronic components.

**ZS-HLDS5T** 

Ideal for measuring liquid gasket (FPIG) application amounts. Prevents defects such

as insufficient seal

Ideal for confirming positioning and repeatability accuracy of XY stages.

**ZS-HLDS10** 

Ideal for level detection for liquid crystal coaters and PDP fluorescent substances.

**ZS-HLDS60** 

ZS-HLDS150



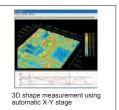
Protruding objects and steps can be measured from a distance for measurement objects that cannot be accessed easily.

Standard **ZS-L** Series



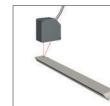
04

#### **ZS-LD20ST**



Ideal for measurements requiring discrimination between minute parts or

#### **ZS-LD50/LD80**



Standard Sensors Ideal for a Variety of High-precision Displacement Measurements,

Ideal for measuring the warp of resin blades in copy machine toners.

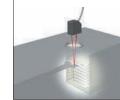
#### **ZS-LD200**

Ideal for checking the

precision of door

installations.





**ZS-LD350S** 

Ideal for checking the flatness of robot arms that transport wafers in load ports.

processes.

fine shape repeatability.

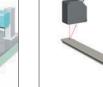
## **ZS-LD40T**

Ideal for measuring glass

gaps when coating glass

thickness and nozzle

with resist or sealer.



## Including Spot Detection, Wide-range Detection, and Long-distance Detection



Advanced technology is carried

## Applications by Industry

#### Automobile and Automotive Parts







#### Semiconductors







#### LCDs and PDPs



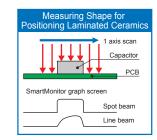




#### **Electronic Components**







#### Household Appliances and Audio-visual







#### Rubber, Resin, and Film

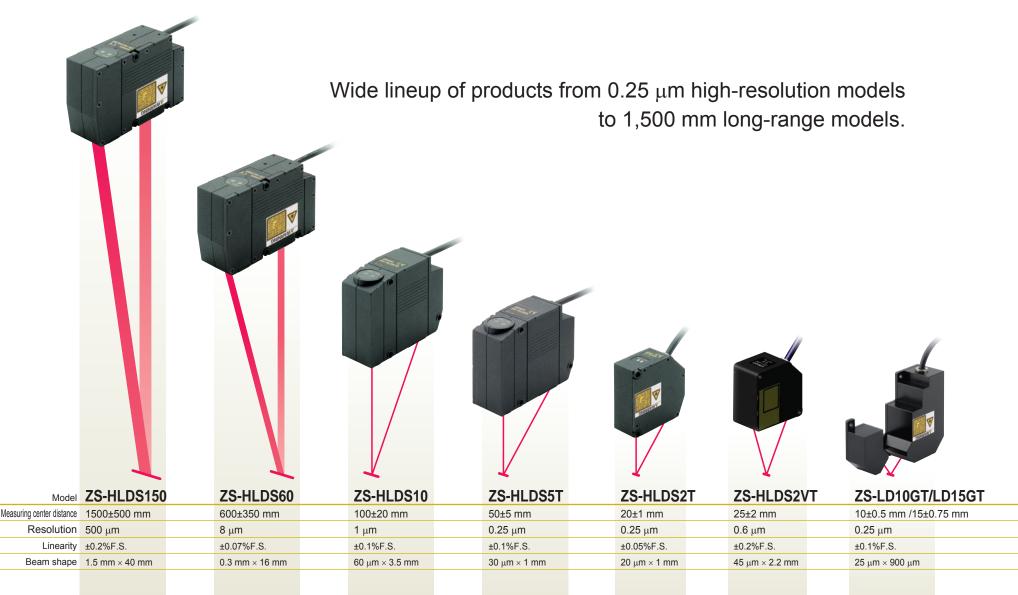






## ZS-HL Series Product Lineup 2D CMOS High-end Displacement Sensors

Advanced sensing technology packed into the best Sensor Head for the highest sensing precision

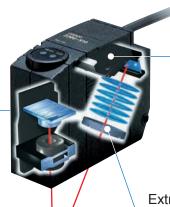


Advanced technology is carried

## All Models Are Class 2 Lasers.

#### **Digital Sensing**

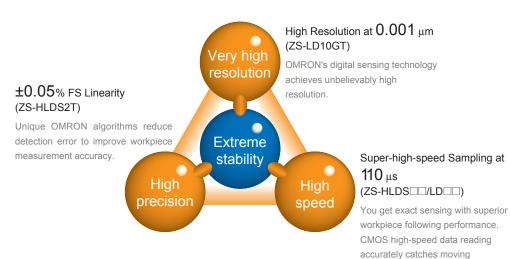
Totally reliable measurements with completely digital sensing.



#### 2D CMOS Laser Image Sensing Element

The three basics of sensing precision, speed, and sensitivity - can be balanced because ideal measurement settings can be made for light reception area.

**Extremely Sensitive Lenses** 



### **Extreme Stability**

#### Ideal Size and Stability Head Size

Complete sensing stability with optimum Sensor Head size for best performance and holding mechanism secured at 3 points. (See note.)



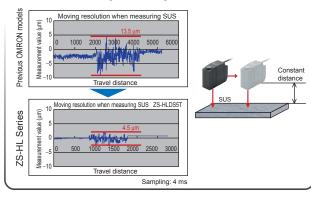
ZS-HLDS2T ZS-HLDS5T/ HLDS10

Note: ZS-HLDS2T not applicable

ZS-HLDS60/HLDS150

## Superior Moving Resolution

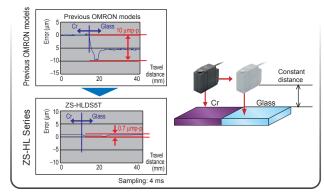
Moving resolution (error based on workpiece surface position) has been reduced dramatically by optimizing the optical system with increased sensitivity and resolution of the light receiving lenses.



## Reduced Error for Different Materials 2D CMOS

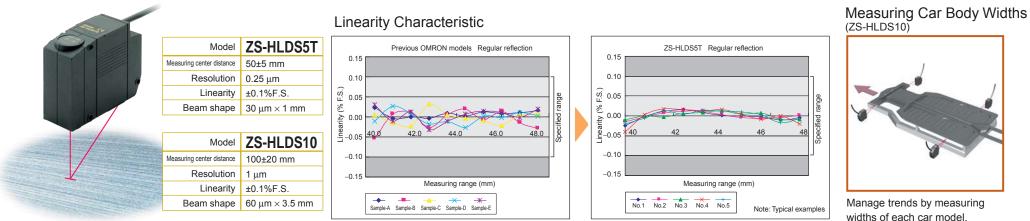
workpieces inline.

With a CCD, the charge overflows to the next pixel when excessive light is received. This phenomenon does not occur with CMOS, so there are no effects from light fluctuations from different materials or excessive light reception.

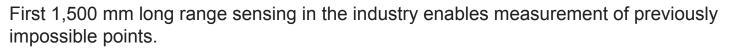


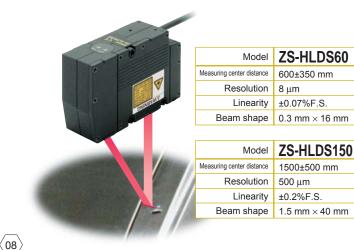
## **ZS-HLDS5T/HLDS10** Detect Essentially Any Object

Reduced Variation in Linearity between Different Objects, and Linearity Determines Measurement Accuracy. Makes it easier to introduce a variety of detection objects.

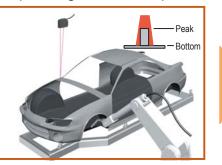


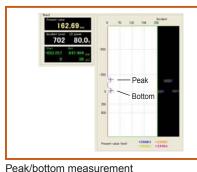
## **ZS-HLDS60/HLDS150** A Long Range That Handles Essentially Any Installation Site





Simple Long-distance Step Measurement



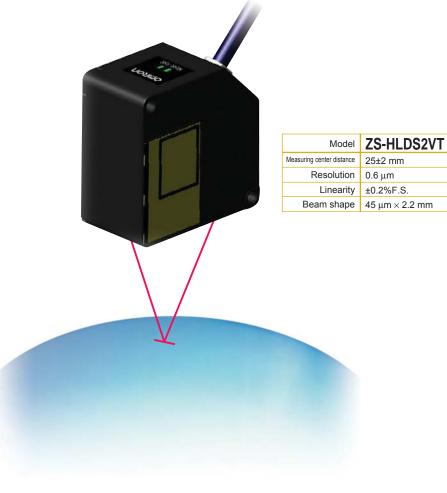


Note: This function may not be applicable in bright surrounds.



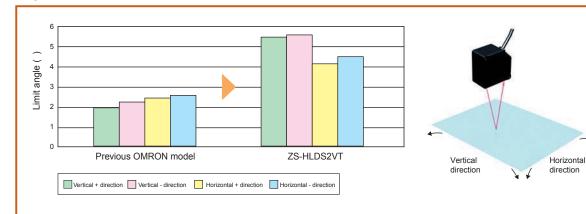
## **ZS-HLDS2VT** *NEW* Ideal for Measuring the Height and Thickness of Transparent Objects

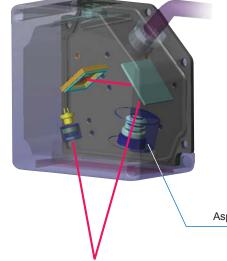
Tilted and moving workpieces can also be stably measured.



A special aspherical lens was developed for the ZS-HLDS2VT, and the design of the optical structure was optimized for regular-reflective workpieces. This has greatly increased the allowable degree of tilt and improved stability for measuring transparent and regularreflective workpieces.

#### Angle Characteristics





Aspherical lens (newly developed)

## **ZS-HLDS2T/ZS-LD10GT/LD15GT** The Only Way to Very High-precision Measurements

Superior Features for Semiconductor Wafer, Glass, and Other Measurements Requiring Precision

| Slim<br>26.4 mm          |                           |                        | Simultaneous Measuring of Touch Panel Fi | m Thickness and Gap   |
|--------------------------|---------------------------|------------------------|--|---|
|                          |                           |                        |  | 100<br>95<br>90<br>85<br>80<br>90<br>90<br>90<br>90<br>90<br>90<br>90<br>90<br>90<br>90<br>90<br>90<br>90 |
|                          | Model                     | ZS-HLDS2T              |  | Š         75  |
|                          | Measuring center distance | 20±1 mm                |  |   |
|                          | Resolution                | 0.25 μm                | Thickness                                | 60  |
|                          | Linearity                 | ±0.05%F.S.             | Film                                     | 0 0.2 0.2 0.4 0.6 0.8 1 0 0.2 0.4 0.6 0.8 1<br>Travel distance (mm) Travel distance (mm)                  |
| The same land, which the | Beam shape                | $20~\mu m \times 1~mm$ | Glass     Gap                            |   |
| THE R. LEWIS CO., Name   |                           |                        |  | Simultaneous measurement of transparent object thickness and gap  |

An unbelievable stationary measurement precision of 0.25  $\mu$ m, the highest in this product class.

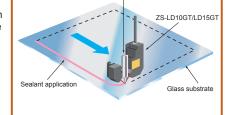


| Model                     | ZS-LD10GT/LD15GT     |
|---------------------------|----------------------|
| Measuring center distance | 10±0.5 mm/15±0.75 mm |
| Resolution                | 0.25 μm              |
| Linearity                 | ±0.1%F.S.            |
| Beam shape                | $25	imes900~\mu m$   |
|                           |                      |

Ideal for Measuring Nozzle Gaps!

- Reduced pattern influence for moving measurement, the best in the moving resolution industry.
- Possible to match nozzle drip point and measurement point then measure.
- Sensor Head with separate light emission and reception in one unit to create nozzle space.

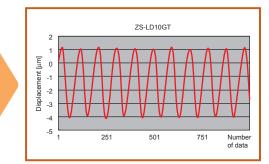
Nozzle Gap Sensor



Sealant supply nozzle

Height Control of Sealant Dispensers Inspection of Disk Play on HDD Motor Rotating Plate





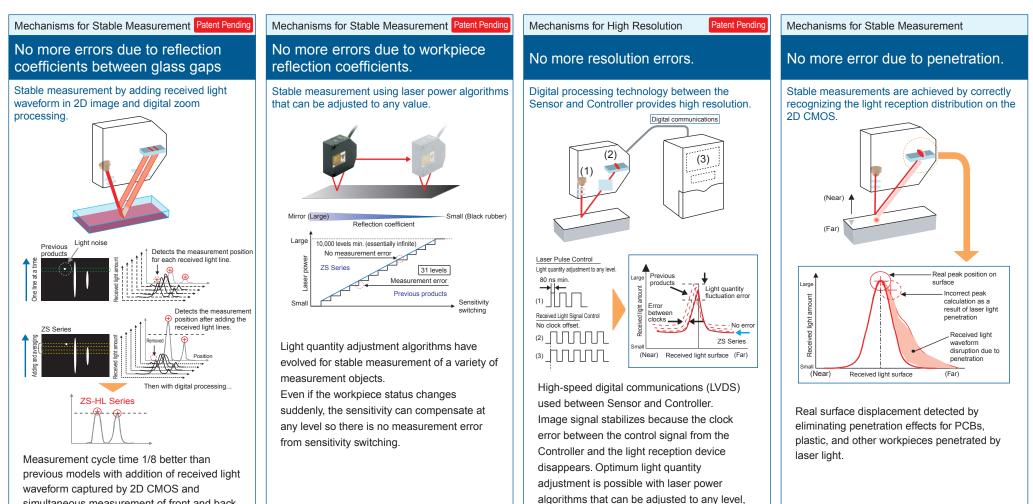
Measures amplitude undulations of 5  $\mu$ m.

## Technology

simultaneous measurement of front and back

glass surfaces with separate sensitivities.

With OMRON's sensing technology and newly developed algorithms, stable, high-precision measurement is possible of workpieces that were difficult to measure using laser displacement meters due to laser light penetration, transmission, excessive reflection, or insufficient light.



which facilitates super high resolution.

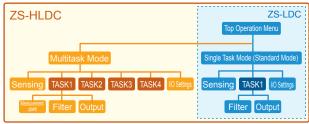
High-performance Sensors

Enables maximum sensing performance with fully digital processing and multitasking functions.

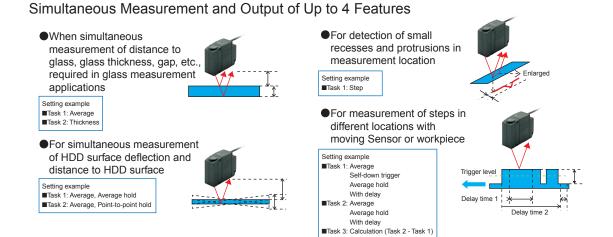
A controller the size of a business card filled with OMRON's leading-edge digital technology. Enables easy utilization of the ultimate in measurement performance.



#### **Outline of Functions**



#### High-performance Sensing (Multitasking)



Simultaneous Control in 2 Systems of Data Confirmation and Analysis and Data Collection, Control, and Changeovers



Improved Total Cycle Time with 1-second High-speed Bank Switching

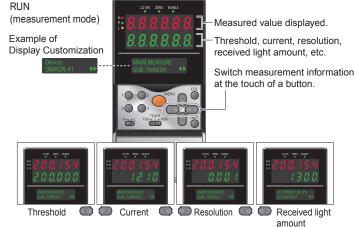


Advanced technology is carried

#### Easy Sensing with an HMI That Couldn't Be Easier to Use (Common Functions)

#### Information at the Touch of a Button

In RUN (measurement) Mode, measured values and information are displayed using 2 rows of 8-segment LEDs. The large LED display improves visibility. Measurement information includes the threshold, current, resolution, and received light amount and is available with simple key operations. LCD screens can be customized to change the display of desired information to easier-to-understand terminology.



Mount to DIN Track or directly to control panels.



#### Set Sensing Directly Patent Pending

In FUN (setting) Mode, setting menus are displayed on the 2 rows of the LCD. Easy-to-understand guidance simplifies setting the many display capabilities of the LCD. Function keys correspond to displayed menu items for intuitive setting of measurement conditions and other parameters. You can also easily switch between Japanese and English displays. Communication with the operator is better than ever before.



#### Connect directly to a PC using USB.

USB 2.0 and RS-232C provided as standard features. LVDS, a new-generation digital high-speed communications interface, is used between the Sensor Head and Controller, an industry first. If USB is used to connect to the computer, high-speed all digital measurement data transfer is possible. Firmware can be updated easily using the SmartMonitor WarpEngine.





### **ZS-LDC** Single Task Controller

Simple Operation Reasonable Price

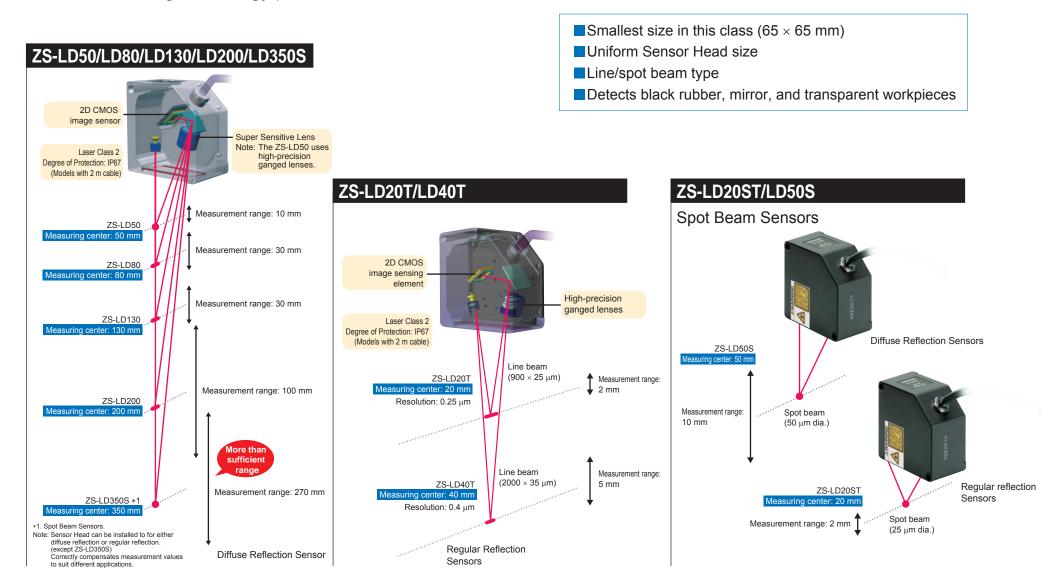
Panel Mounting Adapter (Option, Sold Separately)

## **Standard Sensors**

Standard

## ZS-L Series Product Lineup 2D CMOS Low-end Displacement Sensors

Advanced sensing technology packed into the smallest Sensor Heads in this class.



## Smart Sensor Advanced technology is carried

### Stable Measurements for PCBs, Black Resin, and Metal

All you need to do is select the proper mode to achieve stable sensing of PCBs, resins, black rubber, and other light-penetrating workpieces (these could not be easily handled with previous reflective laser displacement meters.)

#### ZS-LD80

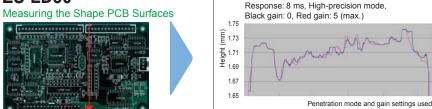




Gain setting: 5 15.000 0 10.000 (mm 10 5.000 20 ight 0.000 - 30 ę -5.000 40 -10.000 -15 000 Number of data

Complete measurement data will be obtained at angles of up to 40°.

### ZS-LD50

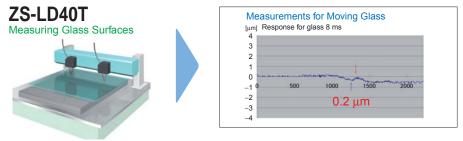


PCB shapes can be measured without burs or waveform disruptions.

### Stable Measurements for Glass

Stably measure height and undulations in transparent, coated, or colored glass on work tables. Stable detection at 40 mm with a line beam of 2 mm.

A 2-mm line beam reduces the influence of black and white patterns on granite work tables to achieve stable measurements.

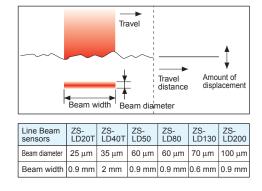


Ideal for measuring glass thickness and slit nozzle gaps when coating glass with resist or sealer.

### Line Beam Sensors for Emphasis on Stable Measurement

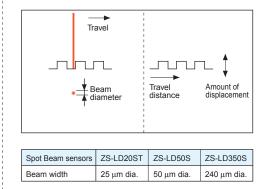
Line beams produce an averaging affect that is less likely to be affected by surface irregularities, creating stable measurements.

Ideal for stable measurements that do not rely on the surface of the target workpiece.



## Spot Beam Sensors Ideal for Minute Workpieces and Shape Measurement

Ideal for measurements requiring minute shape repeatability while matching laser beam position with a minute target measurement area.



### Easy Sensing with an HMI That Couldn't Be Easier to Use

Just select High-precision Mode to stably measure black rubber.

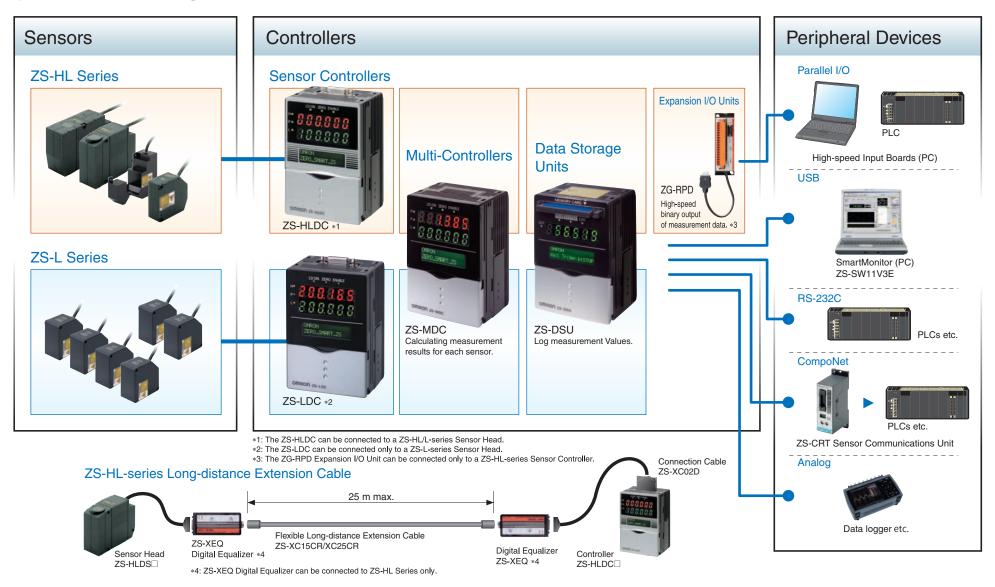
Just select Penetration Mode to stably measure PCBs or black resin.

Set Sensing Directly



Direct setting with function keys.

## System Configuration



Advanced technology is carried

## Multi-Controller **ZS-MDC**

### Centralized Controller Information Calculations

Transfers data between multi-connected Controllers and performs high-speed multiprocessing.

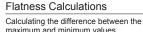
#### High-speed Connections for Up To 9 Controllers

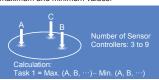
See the difference in applications requiring multipoint measurement, such as thickness, steps, and flatness measurements. Connect up to 9 Controllers with the fastest high-speed bus in the industry. Digital processing prevents data dropouts to provide the capability to measure exactly what is seen.

Sampling speed with 3 Controllers connected: 110 µs, Sampling speed with 9 Controllers connected: 380 µs Note: When using communications commands.



#### Processing Enabled by the Multi-Controller





Multipoint Thickness Calculations

Calculating the difference between pairs of points.

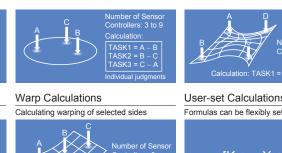
Number of Sensor

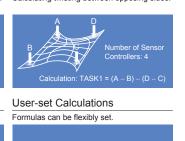
ASK1 = K – (A + B

**Reference Step Calculations** Calculating the difference between a reference point (A) and other points.

**Relative Step Calculations** 

**Twisting Calculations** Calculating the difference between all points. Calculating twisting between opposing sides.









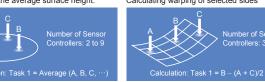
Multipoint measurement

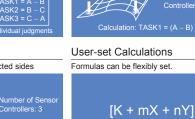
High-speed data transfer





#### Average Height Calculations Calculating the average surface height





## Data Storage Unit **zs-Dsu**

Logging Software for Onsite Installed



### Multipoint data collection

#### Traceability

#### Changeover Unit

Efficiently stores sensing data using a variety of logging functions.

High-speed, long term logging settings can be used to precisely process the required sensing data, which can be reliably and completely collected using USB and an all-digital bus. Sensor setting data can also be stored.

Data for up to 128 banks can be stored and transferred to the Master Unit for changeovers.

#### •High-speed sampling rate: 150 μs max.

\*1) For One-shot Mode

channels

Connected to ZS-LDC
 Number of Min.com

Min. sampling interval

150 µs

200 µs

350 µs

650 µs

Longest logging time

10 min

6.5 min

5.5 min

4.5 min

Typical examples

Powerful support for logging data using various trigger functions.

|                  | Number of               | 10 max. (ZS-MDC: 1, ZS-HLDC/LDC: 9 max.)  |
|------------------|-------------------------|---|
| Config-          | connectable Controllers |   |
| uration          | Connectable Controllers | $ZS	ext{-HLDC}$ , $ZS	ext{-LDC}$ , $ZS	ext{-MDC}$   |
|                  | Data resolution         | 32 bits   |
| Perform-<br>ance | Sampling rate           | <ul> <li>Shortest high-speed logging mode (One-shot Mode) *1</li> <li>Long-term logging mode (Repeat Mode) *2</li> <li>Sampling period: 10 ms to 1 h (at 1-ms intervals)</li> </ul> |
|                  | Trigger functions       | Start and end triggers can be set separately.<br>External trigger/data trigger (self-trigger)<br>Time triggers  |
| Functions        | Other functions         | <ul> <li>External bank function</li> <li>Alarm output function</li> <li>Saved data format customization function</li> <li>Time function (timestamps)</li> </ul>                     |
|                  | Software (included)     | <ul> <li>CSV file generation Software</li> <li>Excel macros for simple analysis<br/>(Equivalent to software provided with SmartMonitor Professional.)</li> </ul>                    |

\*2) For Repeat Mode (Logging time depends on capacity of Memory Card.)

| Number of<br>channels | Longest logging time |               |
|-----------------------|----------------------|---------------|
| 1                     | 10 ms                | 20 h          |
| 2                     | 10 ms                | 10 h          |
| 4                     | 10 ms                | 5 h           |
| 9                     | 10 ms                | 2 h           |
|                       |                      | Typical examp |



Data Storage Unit

23-030

| <ul> <li>Connecte</li> </ul> | Connected to ZS-MDC    |                      |  |  |  |  |  |
|------------------------------|------------------------|----------------------|--|--|--|--|--|
| Number of<br>channels        | Min. sampling interval | Longest logging time |  |  |  |  |  |
| 1                            | 350 µs                 | 20 min               |  |  |  |  |  |
| 2                            | 400 µs                 | 12 min               |  |  |  |  |  |
| 4                            | 500 µs                 | 8 min                |  |  |  |  |  |
| 9                            | 700 µs                 | 5 min                |  |  |  |  |  |
|                              |                        | Typical example      |  |  |  |  |  |

Advanced technology is carried

## Setting Software for ZS Series SmartMonitor V3 Professional ZS-SW11V3E

Use a Computer for Everything from Ideal ZS Settings to Powerful Support of Data Collection and Analysis. Easy Settings Using USB.

#### More Powerful Setting Support

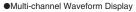
The CMOS light reception image and the received light waveform can be displayed. The real power of the SmartMonitor is seen when measuring transparent objects and other workpieces that create multiple received light waveforms.

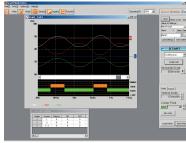
Checking in the set of the set

#### High-speed simultaneous multichannel waveform graphs.

High-speed display: 2-ms interval at max. speed (see note); Simultaneous multichannel waveform display: Up to 9 waveforms can be displayed.

Note: Data may be skipped, depending on the computer system. Use a computer that meets the recommended system requirements.





#### Meets a wide range of logging needs.

Log measurement results at various times to leave judgment and inspection results. The fastest sampling interval is 500  $\mu s$  (see note).

Note: Data may be skipped, depending on the computer system. Use a computer that meets the recommended system requirements.

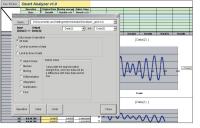
#### ●Logging

|                 | Gaaph 📴 Senang  | Legging  |    |       | ×    | Opera | иран Гоон 💌 | Smart Monitor Zer          |
|-----------------|-----------------|----------|----|-------|------|-------|-------------|----------------------------|
| n of Logging    |                 |          |    |       |      |       |             | None of Settings :         |
| 000018          | Logging adda    |          |    |       |      |       | ×           | Beel Ormed                 |
| 016077          | TAING (         |          |    |       |      |       | _           | Deek: 1 Dark Clea          |
|                 | TABCI (         | 998 (00) |    |       |      | -     | _           | Bank1 ·                    |
|                 | read            |          |    |       |      |       |             | Loss Settings Save Setting |
| igger of Log    |                 |          |    |       |      |       |             |                            |
| gger of Log     | Sating          |          |    |       |      |       |             |                            |
| en et IO        | frigger bargett |          |    |       |      |       |             |                            |
| Shipe<br>Mindow | Clabop          |          |    |       |      |       |             |                            |
| irelax          | S DOWD BY       |          |    |       |      |       |             |                            |
|                 | - contry        |          |    |       |      |       |             |                            |
|                 | - Delay Trigger | **       |    |       |      |       |             |                            |
|                 | -0090me to 9    |          |    |       |      |       | _           |                            |
|                 |                 |          |    |       |      |       |             |                            |
| o hternal       | Complete Stor   |          |    |       |      | _     | _           |                            |
| 990.9mc         | G Report too    | n        |    |       |      |       |             |                            |
| 1~ -            | C Deposite      |          |    |       |      |       |             |                            |
|                 | 1.14            |          |    |       |      |       |             |                            |
|                 |                 |          |    |       |      |       |             |                            |
|                 |                 |          |    | 2     | 3    | 4     |             |                            |
| _               |                 | Her plot | 54 | 10 Th | 5145 | \$100 | 21102710    |                            |
|                 |                 |          |    |       |      |       |             |                            |

#### Excel macro provided for simple analysis.

Data collected by logging can be processed with an Excel macro using filters, slope compensation, filter median transitions, differentiation, integration, and arithmetic functions and then used for nominal judgments and other determinations.

Analysis



Recommended System Requirements SmartMonitor Professional

OS: Windows 10 (32-bit/64-bit version)

Windows 7 (32-bit/64-bit version)

Windows XP (Service Pack3 or higher, 32-bit version) CPU: Intel Pentium III 1 GHz or faster (2 GHz min. recommended.) Memory: 1 GB min.

Available hard disk space: 50 MB min.

Display screen: 1,024 × 768 dots min., 16 million colors min.

Note: If the recommended system requirements are not met, data may be interrupted and waveforms not displayed correctly when using the logging, high-speed graph drawing, and

multi-channel waveform drawing functions.

SmartAnalyzer Macro Edition

For Microsoft Excel Macro Programming Microsoft Excel 2000 or later required.

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## Ordering Information

#### **ZS-HL-series Sensor Heads**

| Optical system        | Sensing distance | Beam shape  | Beam diameter                            | Resolution (see note) | Cable length | Model           |
|-----------------------|------------------|-------------|--|-----------------------|--------------|-----------------|
|                       | 20+1 mm          | Line beam   | 1.0 mm × 20 μm                           | 0.25 μm               | 2 m          | ZS-HLDS2T 2M    |
| Regular<br>Reflective | 20111111         | Line beam   | 1.0 mm × 20 µm                           | 0.25 µm               | 0.5 m        | ZS-HLDS2T 0.5M  |
| Models                | 25+2 mm          | Line beam   | 2.2 mm × 45 μm                           | 0.6 µm                | 2 m          | ZS-HLDS2VT 2M   |
| modelo                | 25±2 11111       | Line beam   | 2.2 mm x 45 µm                           | 0.6 µm                | 0.5 m        | ZS-HLDS2VT 0.5M |
|                       | 50+5 mm          | Line beam   | $1.0 \text{ mm} 	imes 30 \ \mu \text{m}$ | 0.25 μm               | 2 m          | ZS-HLDS5T 2M    |
|                       | 50±5 mm          | Line beam   |  |                       | 0.5 m        | ZS-HLDS5T 0.5M  |
| Diffuse               | 100+20 mm        | Line beam   | 0.5 mm                                   | 1 µm                  | 2 m          | ZS-HLDS10 2M    |
| Beflective            | 100±20 mm        | Line beam   | 3.5 mm × 60 μm                           |                       | 0.5 m        | ZS-HLDS10 0.5M  |
| Models                | 600±350 mm       |             | 10 00                                    |                       | 2 m          | ZS-HLDS60 2M    |
|                       | 600±350 mm       | Line beam   | 16 mm × 0.3 mm                           | 8 µm                  | 0.5 m        | ZS-HLDS60 0.5M  |
|                       | 4500.500         | Line hereit | 10                                       | 500                   | 2 m          | ZS-HLDS150 2M   |
|                       | 1500±500 mm      | Line beam   | 40 mm × 1.5 mm                           | 500 μm                | 0.5 m        | ZS-HLDS150 0.5M |

Note : Refer to the table of ratings and specifications for details.

#### ZS-HL-series Sensor Heads (For Nozzle Gaps)

| Optical system        | Sensing distance | Beam shape  | Beam diameter         | Resolution (see note) | Cable length | Model          |
|-----------------------|------------------|-------------|-----------------------|-----------------------|--------------|----------------|
|                       | 10+0.5 mm        | Line beam   | 900 × 25 μm           | 0.25 μm               | 2 m          | ZS-LD10GT 2M   |
| Regular<br>Reflective | 10±0.5 mm        | Line beam   | 500 × 25 μm           | 0.20 µm               | 0.5 m        | ZS-LD10GT 0.5M |
| Models                | 15±0.75 mm       | Line beam   | 900 × 25 μm           | 0.25 um               | 2 m          | ZS-LD15GT 2M   |
|                       | 15±0.75 11111    | Line Dealli | Line beam 900 x 25 µm |                       | 0.5 m        | ZS-LD15GT 0.5M |

Note : Refer to the table of ratings and specifications for details.

#### **ZS-L-series Sensor Heads**

| Optical system                  | Sensing distance | Beam shape | Beam diameter | Resolution (see note) | Cable length | Model          |
|---------------------------------|------------------|------------|---------------|-----------------------|--------------|----------------|
|                                 |                  | Line beam  | 900 × 25 μm   | 0.25 μm               | 2 m          | ZS-LD20T 2M    |
| Regular                         | 20+1 mm          | Line beam  | 300 × 23 µm   | 0.20 µm               | 0.5 m        | ZS-LD20T 0.5M  |
|                                 | 20111111         | Spot beam  | 25 μm dia.    | 0.25 μm               | 2 m          | ZS-LD20ST 2M   |
| Reflective<br>Models            |                  | opor beam  | 25 µm dia.    | 0.20 µm               | 0.5 m        | ZS-LD20ST 0.5M |
| WOUCHS                          |                  |            |               |                       | 4 m          | ZS-LD40T 4M    |
|                                 | 40±2.5 mm        | Line beam  | 2000 × 35 μm  | 0.4 μm                | 2 m          | ZS-LD40T 2M    |
|                                 |                  |            |               |                       | 0.5 m        | ZS-LD40T 0.5M  |
| Diffuse<br>Reflective<br>Models |                  | Line beam  | 900 × 60 μm   | 0.8 µm                | 2 m          | ZS-LD50 2M     |
|                                 | 50±5 mm          | Eine beam  | 000 × 00 µm   |                       | 0.5 m        | ZS-LD50 0.5M   |
|                                 |                  | Spot beam  | 50 μm dia.    | 0.8 µm                | 2 m          | ZS-LD50S 2M    |
|                                 |                  | Spot beam  | 50 µm uia.    |                       | 0.5 m        | ZS-LD50S 0.5M  |
|                                 | 80±15 mm         | Line beam  | 900 × 60 μm   | 2 µm                  | 2 m          | ZS-LD80 2M     |
|                                 |                  |            |               |                       | 1 m          | ZS-LD80 1M     |
|                                 |                  |            |               |                       | 0.5 m        | ZS-LD80 0.5M   |
|                                 | 130±15 mm        | Line beam  | 600 × 70 μm   | 3 µm                  | 2 m          | ZS-LD130 2M    |
|                                 | 130±13 11111     | Line beam  | 000 x 70 μm   |                       | 0.5 m        | ZS-LD130 0.5M  |
|                                 | 200+50 mm        | Line beam  | 900 × 100 μm  | 5 µm                  | 2 m          | ZS-LD200 2M    |
|                                 | 200±50 mm        | Line Deam  | 900 x 100 µm  | σμm                   | 0.5 m        | ZS-LD200 0.5M  |
|                                 | 350±135 mm       | Spot beam  | 240 um dia    | 20 µm                 | 2 m          | ZS-LD350S 2M   |
|                                 | 350±135 mm       | Spot beam  | 240 μm dia.   | 20 μΠ                 | 0.5 m        | ZS-LD350S 0.5M |

Note : No. of samples to average: 128 when set to High-precision Mode.

#### **ZS-HL-series Sensor Controllers**

| Shape                | Supply voltage | Control outputs | Model     |
|----------------------|----------------|-----------------|-----------|
| - 888988<br>- 988888 | 24 VDC         | NPN outputs     | ZS-HLDC11 |
|                      | 24 VDC -       | PNP outputs     | ZS-HLDC41 |

#### ZS-L-series Sensor Controllers

| Shape  | Supply voltage | Control outputs | Model    |
|--------|----------------|-----------------|----------|
| 200050 |                | NPN outputs     | ZS-LDC11 |
|        | 24 VDC         | PNP outputs     | ZS-LDC41 |

#### Multi-Controllers

| Shape                        | Supply voltage | Control outputs | Model    |
|------------------------------|----------------|-----------------|----------|
| - 2 8 8 8 9<br>- 2 8 8 8 8 9 |                | NPN outputs     | ZS-MDC11 |
|                              | 24 VDC         | PNP outputs     | ZS-MDC41 |

#### Data Storage Units

| Shape           | Supply voltage | Control outputs | Model    |
|-----------------|----------------|-----------------|----------|
| ₹ <u>3553</u> 9 |                | NPN outputs     | ZS-DSU11 |
| and a set       | 24 VDC         | PNP outputs     | ZS-DSU41 |

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#### Accessories (Sold Separately)

Controller Link Unit

| Shape  | Model  |
|--------|--------|
| an and | ZS-XCN |

#### Panel Mount Adapter

| Shape | Model   |   |  |
|-------|---------|---|--|
|       | ZS-XPM1 | For 1st Controller                        |  |
|       | ZS-XPM2 | For expansion<br>(from 2nd Controller on) |  |

#### RS-232C Cables

| Connected to               | Model   | Qty |
|----------------------------|---------|-----|
| Personal computer<br>(2 m) | ZS-XRS3 | 1   |
| PLC/PT<br>(2 m)            | ZS-XPT3 | 1   |

#### Extension Cables for Sensor Heads

| Cable length | Model            | Qty |  |  |  |
|--------------|------------------|-----|--|--|--|
| 1 m          | ZS-XC1A          | 1   |  |  |  |
| 4 m          | ZS-XC4A          | 1   |  |  |  |
| 5 m          | ZS-XC5B (*1, *2) | 1   |  |  |  |
| 8 m          | ZS-XC8A          | 1   |  |  |  |
| 10 m         | ZS-XC10B (*1)    | 1   |  |  |  |

\*1. Up to two ZS-XC B Cables can be connected. (22 m max.)

\*2. A Robot Cable (ZS-XC5BR) is also available.

#### Long Extension Cables for Sensor Heads (Used with a Digital Equalizer for ZS-HL Series)

| Name   | Model     | Qty |
|--|-----------|-----|
| Digital Equalizer (Relay)                            | ZS-XEQ    | 1   |
| Extension Cable (long distance, flexible 15 m cable) | ZS-XC15CR | 1   |
| Extension Cable (long distance, flexible 25 m cable) | ZS-XC25CR | 1   |
| Digital Equalizer Connection Cable (0.2 m)           | ZS-XC02D  | 1   |

#### Logging Software

| 33 3                      |            |
|---------------------------|------------|
| Name                      | Model      |
| SmartMonitor Professional | ZS-SW11V3E |

#### Realtime Parallel Output Unit (for ZS-HL Series)

| Shape | Control outputs | Model      |  |
|-------|-----------------|------------|--|
|       | NPN outputs     | ZG-RPD11-N |  |
| Ū     | PNP outputs     | ZG-RPD41-N |  |

CompoNet-compatible Sensor Communications Unit.

| Shape | Model  |
|-------|--------|
|       | ZS-CRT |

#### Memory Cards

| Model     | Capacity |
|-----------|----------|
| HMC-EF283 | 256 MB   |
| HMC-EF583 | 512 MB   |

#### Quick Reference for Extension Cable Connections

| E         | Extension Cable Sensor Head |                | Con                 | troller  | Davida |         |   |
|-----------|-----------------------------|----------------|---------------------|--|--------|---------|---|
| Model     | Length                      | Bend resistant | ZS-LD□<br>ZS-HLDS2V | ZS-HLDS2/<br>-HLDS5/-HLDS10/<br>-HLDS60/-HLDS150 | ZS-LDC | ZS-HLDC | Remarks   |
| ZS-XC1A   | 1m                          |                | 0                   | 0  | 0      | 0       |   |
| ZS-XC4A   | 4m                          |                | 0                   | 0  | 0      | 0       | Only one Extension Cable can be used.           |
| ZS-XC8A   | 8m                          |                | 0                   | 0  | 0      | 0       |   |
| ZS-XC5B   | 5m                          |                | 0                   | 0  | 0      | 0       | Up to two Extension Cables can be used.         |
| ZS-XC10B  | 10m                         |                | 0                   | 0  | 0      | 0       | (The maximum length is 22 m.)                   |
| ZS-XC5BR  | 5m                          | 0              | 0                   | 0  | 0      | 0       |   |
| ZS-XC15CR | 15m                         | 0              |                     | 0  |        | 0       | A ZS-XEQ Digital Equalizar and ZS-XC02D         |
| ZS-XC25CR | 25m                         | 0              |                     | 0  |        | 0       | Digital Equalizar Connecting Cable are requied. |

## **Ratings and Specifications**

#### ZS-HL/L-series Sensor Controllers

| Item                 |   | Model ZS-HLDC11/LDC11 ZS-HLDC41/LDC41 |  | ZS-HLDC41/LDC41  |  |  |
|----------------------|---|---------------------------------------|--|--|--|--|
| No. of samples to av | /erage  |                                       | 1, 2, 4, 8, 16, 32, 64, 128, 256, 512, 1,024, 2,048, or 4,096  |  |  |  |
| Number of mounted    | Sensors   |                                       | 1 per Sensor Controller  |  |  |  |
| Connection method    |   |                                       | Serial I/O: connector, Other: pre-w  | vired (Standard cable length: 2 m)   |  |  |
| USB 2.0              |   | USB 2.0                               | 1 port, Full Speed (12   | 2 Mbps max.), MINI-B   |  |  |
|                      | Serial I/O  | RS-232C                               | 1 port, 115,2  | 00 bps max.  |  |  |
|                      |   | Judgment                              | HIGH/PASS/LOW 3 outputs  | HIGH/PASS/LOW: 3 outputs   |  |  |
| External interface   |   | output                                | NPN open collector, 30 VDC, 50 mA max., residual voltage 1.2 V max.  | PNP open collector, 50 mA max., residual voltage 1.2 V max.                                |  |  |
| External intenace    | Output  | Linner                                | Selectable from 2 types of output, voltage or  | current (selected by slide switch on bottom).  |  |  |
|                      |   | Linear<br>output                      | <ul> <li>Voltage output: -10 to 1</li> </ul>   | 10 V, output impedance: 40 $\Omega$  |  |  |
|                      |   |                                       | Current output: 4 to 20  | mA, maximum load resistance: 300 $\Omega$  |  |  |
|                      | Innute  | Laser OFF, ZERO reset timing,         | ON: Short-circuited with 0 V terminal or 1.5 V or less   | ON: Short-circuited to supply voltage or within 1.5 V of supply voltage.                   |  |  |
|                      | Inputs  | RESET                                 | OFF: Open (leakage current: 0.1 mA max.)   | OFF: Open (leakage current: 0.1 mA max.)   |  |  |
| Functions            | Display:       Measured value, threshold value, voltage/current, received light amount, and resolution/terminal block output *2         Sensing:       Mode, gain, measurement object, head installation         Measurement point *1:       Average, peak, bottom, thickness, step, and calculations         Filter:       Smooth, average, and differentiation         Outputs:       Scaling, various hold values, and zero reset         I/O settings:       Linear (focus/correction), judgments (hysteresis and timer), non-measurement, and bank (switching and clear) *2         System:       Save, initialization, measurement information display, communications settings, key lock, language, and data load         Task:       ZS-HLDC[1: Single task resultask (up to 4) |                                       | llation<br>calculations<br>sis and timer), non-measurement, and bank (switching and clear) *2<br>display, communications settings, key lock, language, and data load |  |  |  |
| Status indicators    |   |                                       | HIGH (orange), PASS (green), LOW (orange), LDC   | HIGH (orange), PASS (green), LOW (orange), LDON (green), ZERO (orange), and ENABLE (green) |  |  |
| Segment display      |   | Main digital                          | 8-segment red LED, 6 digits  |  |  |  |
| Segment display      |   | Sub-digital                           | 8-segment gree   | n LEDs, 6 digits   |  |  |
| LCD                  |   |                                       | 16 digits x 2 rows, Color of characters: green   | n, Resolution per character: 5 x 8 pixel matrix  |  |  |
| Setting inputs       |   | Setting keys                          | Direction keys (UP, DOWN, LEFT, and RIGHT), SET key, ESC key, MENU key, and function keys (1 to 4)   |  |  |  |
| Octaing inputs       |   | Slide switch                          | Threshold switch (2 states: High/Low), mode switch (3 states: FUN, TEACH, and RUN)   |  |  |  |
| Power supply voltag  | e   |                                       | 21.6 V to 26.4 VDC   | C (including ripple)   |  |  |
| Current consumptio   | n   |                                       | 0.5 A max. (when Sensor Head is connected)   |  |  |  |
| Ambient temperature  |   |                                       | Operating: 0 to 50°C, Storage: -15 to +60°C (with no icing or condensation)  |  |  |  |
| Ambient humidity     |   |                                       | Operating and storage: 35% to 85% (with no condensation)   |  |  |  |
| Degree of protection |   |                                       | IP20 (IEC60529)  |  |  |  |
| Materials            |   |                                       | Case: Polycarbonate (PC)   |  |  |  |
| Cable length         |   |                                       | 2 m  |  |  |  |
| Weight               |   |                                       | Approx. 280 g (excluding packing materials and accessories)  |  |  |  |
| Accessories          |   |                                       | Ferrite core (1), instruction sheet  |  |  |  |

\*1. Can be used with ZS-HLDC□1 when Multitask Mode selected. \*2. Terminal block output is a function of the ZS-HLDC□1.

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### **Ratings and Specifications**

#### **ZS-HL-series Sensor Heads**

| Item Model             |                 | ZS-HL   | DS2T   | ZS-HLDS2VT   | ZS-H                     | ZS-HLDS5T ZS-HLDS10   |                                      | .DS10               | ZS-HLDS60   | ZS-HLDS150   |  |
|------------------------|-----------------|---|--|--|--------------------------|---|--------------------------------------|---------------------|---|--|--|
| Applicable Controllers |                 |   |  |  |                          |   | ZS-HLDC series                       |                     |   |  |  |
| Optical system         |                 | Regular reflection  | Diffuse reflection   | Regular reflection   | Diffuse reflection       | Regular reflection  | Diffuse reflection                   | Regular reflection  | Diffuse reflection  | Diffuse reflection   |  |
| Measuring center       | r distance      | 20 mm   | 5.2 mm   | 25 mm  | 50 mm                    | 44 mm   | 100 mm                               | 94 mm               | 600 mm  | 1500 mm  |  |
| Measuring range        | ł               | ±1 mm   | ±1 mm  | ±2 mm  | ±5 mm                    | ±4 mm   | ±20 mm                               | ±16 mm              | ±350 mm   | ±500 mm  |  |
| Light source           |                 |   | Visible se   | emiconductor laser (   | wavelength: 650 nm       | , 1 mW max., JIS Cl   | ass 2)                               |                     | Visible semiconductor laser (wavelen  | gth: 658 nm, 1 mW max., JIS Class 2)   |  |
| Beam shape             |                 |   |  |  |                          |   | Line beam                            |                     |   |  |  |
| Beam diameter *        | :1              | 1.0 mm ×  | 20 μm  | $2.2 \text{ mm} \times 45 \ \mu\text{m}$   | 1.0 mm × 30 μm           |   | $3.5~\text{mm} 	imes 60~\mu\text{m}$ |                     | 16 × 0.3 mm (at 500 mm)   | 40 × 1.5 mm (at 1,500 mm)  |  |
| Linearity *2           |                 | ±0.05%  | %F.S.  | ±0.2%F.S.  |                          | ±0.19   | %F.S.                                |                     | $\pm 0.07\% F.S.$ (250 to 750 mm), $\pm 0.1\% F.S.$ (750 to 950 mm)                                       | ±0.2%F.S.  |  |
| Resolution *3          |                 | 0.25 μm (No. of sample  | es to average: 256)  | 0.6 µm<br>(No. of samples to average: 128)   | 0.25 $\mu m$ (No. of san | nples to average: 512)  | 1 μm (No. of samp                    | les to average: 64) | 8 $\mu m$ (No. of samples to average: 64 at 250 mm), 40 $\mu m$ (No. of samples to average: 64 at 600 mm) | 500 $\mu m$ (No. of samples to average: 64)                                    |  |
| Temperature cha        | racteristic *4  | 0.01%F.   | .S./°C   | 0.1%F.S./°C  |                          |   | F.S./°C                              |                     |   |  |  |
| Sampling cycle         |                 | 110 µs (High-speed Mode), 500 µs (Standard Mode), 2.2 µs (High-precision Mode), 4.4 µs (High-sensitivity Mode)  |  |  |                          |   |                                      |                     |   |  |  |
|                        | NEAR indicator  | Lights near the measuring center distance, and closer than the measuring center distance inside the measuring range.  |  |  |                          |   |                                      |                     |   |  |  |
| LED Indicators         |                 |   | Flashes when the measurement target is outside of the measuring range or when the received light amount is insufficient. |  |                          |   |                                      |                     |   |  |  |
|                        | FAR indicator   | Lights near the measuring center distance, and farther than the measuring center distance inside the measuring range.<br>Flashes when the measurement target is outside of the measuring range or when the received light amount is insufficient. |  |  |                          |   |                                      |                     |   |  |  |
| Operating ambier       | nt illumination | Illumination on received light surface: 3000 lx or less (incandescent light) Illumination on received light surface: 1000 lx or less (incandescent light) 500 lx or less (incandescent light)   |  |  |                          |   |                                      |                     |   | Illumination on received light surface:<br>500 lx or less (incandescent light) |  |
| Ambient tempera        | ature           | Operating: 0 to 50°C, Storage: -15 to 60°C (with no icing or condensation)  |  |  |                          |   |                                      |                     |   |  |  |
| Ambient humidity       | /               | Operating and storage: 35% to 85% (with no condensation)  |  |  |                          |   |                                      |                     |   |  |  |
| Degree of protect      | tion *5         | IP6   | 64   | IP67   | Cable                    | length 0.5 m: IP66, c   | able length 2 m: IP6                 | 7                   | IP66 *6   |  |  |
| Materials              |                 | Case: Aluminum die-cast, Front cover: Glass   |  |  |                          |   |                                      |                     |   |  |  |
| Cable length           |                 | 0.5 m,  | 2 m  | 2 m  | 0.5 m                    |   |                                      |                     | n, 2 m  |  |  |
| Weight                 |                 |   | Approx. 350 g  |  |                          | Approx. 600 g   |                                      |                     | Approx. 800 g   |  |  |
| Accessories            |                 | Laser labels (1 each for JIS ferrite cores (4), insure lock   | . ,.   | Laser labels (1 each for JIS/EN),<br>ferrite cores (2), insure locks (2),<br>instruction sheet |                          | Laser labels (1 each for JIS/EN, 3 for FDA), ferrite cores (4), insure locks (2), instruction |                                      |                     | rite cores (4), insure locks (2), instruction sh  | ieet   |  |

\*1. Defined as 1/e2 (13.5%) of the center optical intensity at the actual measuring center distance (effective value). The beam diameter is sometimes influenced by the ambient conditions of the workpiece, such as leaked light from the main beam.

\*2. This is the error in the measured value with respect to an ideal straight line. Linearity may change according to the workpiece.

The following options are available.

| Model             | Diffuse reflection    | Mirror reflection |  |
|-------------------|-----------------------|-------------------|--|
| ZS-HLDS2T         | SUS block             | Glass             |  |
| ZS-HLDS2VT        |                       | Glass             |  |
| ZS-HLDS5T         | White alumina ceramic | Glass             |  |
| ZS-HLDS10         | White alumina         | ceramic           |  |
| ZS-HLDS60/HLDS150 | White alumina ceramic |                   |  |

\*3. This is the peak-to-peak displacement conversion value in the displacement output at the measuring center distance in high-precision mode when the number of samples to average is set to within the graph. The maximum resolution at 250 mm is also shown for the ZS-HLDS60. The following options are available.

 Model
 Diffuse reflection
 Mirror reflection

 ZS-HLDS2T
 SUS block
 Glass

 ZS-HLDS2VT
 --- Glass

 ZS-HLDS5T
 White alumina ceramic
 Glass

 ZS-HLDS10
 White alumina ceramic
 ZS-HLDS10

- \*4. This is the value obtained at the measuring center distance when the Sensor and workpiece are fixed by an aluminum jig. (typical example)
- \*5. Protection structure of connector area is IP40.
  \*6. Ask your OMRON representative about Sensor Heads with
- \*6. Ask your OMHON representative about Sensor Heads with IP67 protection.

### **Ratings and Specifications**

#### ZS-L-series Sensor Heads

| Item Model              |                 | ZS-LD20T   |  | ZS-LD20ST          |                    | ZS-LD40T                |                       | ZS-LD10GT          | ZS-LD15GT |  |  |
|-------------------------|-----------------|--|--|--------------------|--------------------|-------------------------|-----------------------|--------------------|-----------|--|--|
| Applicable Controllers  |                 | ZS-HLDC/LDC Series   |  |                    |                    |                         |                       |                    |           |  |  |
| Optical system          |                 | Regular reflection   | Diffuse reflection   | Regular reflection | Diffuse reflection | Regular reflection      | Diffuse reflection    | Regular reflection |           |  |  |
| Measuring center        | distance        | 20 mm  | 6.3 mm   | 20 mm              | 6.3 mm             | 40 mm                   | 30 mm                 | 10 mm              | 15 mm     |  |  |
| Measuring range         |                 | ±1 mm  | ±1 mm  | ±1 mm              | ±1 mm              | ±2.5 mm                 | ±2 mm                 | ±0.5 mm            | ±0.75 mm  |  |  |
| Light source            |                 |  |  |                    | Visible semice     | onductor laser (wavelen | gth: 650 nm, 1 mW max | ., JIS Class 2)    |           |  |  |
| Beam shape              |                 | Line b   | beam   | Spot               | beam               |                         |                       | Line beam          |           |  |  |
| Beam diameter *         | 1               | 900 × 3  | 25 µm  | 25 μr              | n dia.             | 2000 ×                  | 35 μm                 | Approx. 25         | ×900 μm   |  |  |
| Linearity *2            |                 |  |  |                    |                    | ±0.1%                   | 6 FS                  |                    |           |  |  |
| Resolution *3           |                 | 0.25   | iμm  | 0.25               | 5 μm               | 0.4                     | μm                    | 0.25 μm            | 0.25 μm   |  |  |
| Temperature char        | acteristic *4   | 0.04%  | FS/°C  | 0.04%              | FS/°C              | 0.02% FS/°C             |                       | 0.04% FS/°C        |           |  |  |
| Sampling cycle          |                 | 110 µs (High-speed Mode), 500 µs (Standard Mode), 2.2 ms (High-precision Mode), 4.4 ms (High-sensitivity Mode)           |  |                    |                    |                         |                       |                    |           |  |  |
|                         | NEAR indicator  | Lights near the measuring center distance, and closer than the measuring center distance inside the measuring range.     |  |                    |                    |                         |                       |                    |           |  |  |
| LED Indicators          | NEAR Indicator  | Flashes when the measurement target is outside of the measuring range or when the received light amount is insufficient. |  |                    |                    |                         |                       |                    |           |  |  |
|                         | FAR indicator   | Lights near the measuring center distance, and farther than the measuring center distance inside the measuring range.    |  |                    |                    |                         |                       |                    |           |  |  |
|                         | Artificator     | Flashes when the measurement target is outside of the measuring range or when the received light amount is insufficient. |  |                    |                    |                         |                       |                    |           |  |  |
| Operating ambien        | nt illumination | Illumination on received light surface: 3000 lx or less (incandescent light)   |  |                    |                    |                         |                       |                    |           |  |  |
| Ambient temperat        | ture            | Operating: 0 to 50°C, Storage: -15 to 60°C (with no icing or condensation)   |  |                    |                    |                         |                       |                    |           |  |  |
| Ambient humidity        |                 | Operating and storage: 35% to 85% (with no condensation)   |  |                    |                    |                         |                       |                    |           |  |  |
| Degree of protection *5 |                 | Cable length 0.5 m: IP66, cable length 2 m: IP67 IP40  |  |                    |                    |                         |                       |                    |           |  |  |
| Materials               |                 | Case: Aluminum die-cast, Front cover: Glass  |  |                    |                    |                         |                       |                    |           |  |  |
| Cable length            |                 |  | 0.5 m, 2 m   |                    |                    |                         |                       |                    |           |  |  |
| Weight                  |                 |  |  | Approx             | Approx. 400 g      |                         |                       |                    |           |  |  |
| Accessories             |                 |  | Laser labels (1 each for JIS/EN, 3 for FDA), ferrite cores (2), insure locks (2), instruction sheet Laser safety labels (1 each for JIS/EN), ferrite cores (2), insure locks (2) |                    |                    |                         |                       |                    |           |  |  |

\*1. Defined as 1/e<sup>2</sup> (13.5%) of the center optical intensity at the actual measuring center distance (effective value). The beam diameter is sometimes influenced by the ambient conditions of the workpiece, such as leaked light from the main beam.

\*2. This is the error in the measured value with respect to an ideal straight line. The standard workpiece is white aluminum ceramics and glass in the regular reflection mode. Linearity may change according to the workpiece.

\*3. This is the peak-to-peak displacement conversion value in the displacement output at the measuring center distance in high-precision mode when the number of samples to average is set to 128 and the measuring mode is set to the high-resolution mode. The standard workpiece is white aluminum ceramics and glass in the regular reflection mode.

\*4. This is the value obtained at the measuring center distance when the Sensor and workpiece are fixed by an aluminum jig. (typical example)

\*5. Protection structure of connector area is IP40.

Advanced technology is carried

**Smart Sensor** 

### **Ratings and Specifications**

#### ZS-L-series Sensor Heads

| Item Model             |                   | ZS-LD50  |   | ZS-LD50S           |                    | ZS-LD80            |                    | ZS-LD130           |   | ZS-LD200           |                    | ZS-LD350S                            |  |
|------------------------|-------------------|--|---|--------------------|--------------------|--------------------|--------------------|--------------------|---|--------------------|--------------------|--------------------------------------|--|
| Applicable Controllers |                   | ZS-HLDC/LDC Series   |   |                    |                    |                    |                    |                    |   |                    |                    |                                      |  |
| Optical system         | l                 | Diffuse reflection   | Regular reflection  | Diffuse reflection | Regular reflection | Diffuse reflection | Regular reflection | Diffuse reflection | Regular reflection  | Diffuse reflection | Regular reflection | Diffuse reflection                   |  |
| Measuring cen          | ter distance      | 50 mm  | 47 mm   | 50 mm              | 47 mm              | 80 mm              | 78 mm              | 130 mm             | 130 mm  | 200 mm             | 200 mm             | 350 mm                               |  |
| Measuring rang         | ge                | ±5 mm  | ±4 mm   | ±5 mm              | ±4 mm              | ±15 mm             | ±14 mm             | ±15 mm             | ±12 mm  | ±50 mm             | ±48 mm             | ±135 mm                              |  |
| Light source           |                   |  | Visible semiconductor laser (wavelength: 650 nm, 1 mW max., JIS Class 2)                            |                    |                    |                    |                    |                    |   |                    |                    |                                      |  |
| Beam shape             |                   | Line I   | beam  | Spot               | beam               | Line I             | beam               | Line I             | beam  | Line               | beam               | Spot beam                            |  |
| Beam diameter          | r *1              | 900 ×  | 60 µm   | 50 μn              | n dia.             | 900 ×              | 60 µm              | 600 ×              | 70 µm   | 900 × <sup>-</sup> | 100 µm             | 240 µm dia.                          |  |
| Linearity *2 ±0        | 0.1% FS           |  |   |                    | ±0.1% FS           |                    |                    |                    | ±0.25% FS   | ±0.1% FS           | ±0.25% FS          | ±0.1% FS                             |  |
| Resolution *3          |                   | 0.8 μm 0.8 μm  |   | 2 µm               |                    | 3 µm               |                    | 5 μm               |   | 20 µm              |                    |                                      |  |
| Temperature ch         | haracteristic *4  | 0.02%  | FS/°C   | 0.02% FS/°C        |                    | 0.01% FS/°C        |                    | 0.02% FS/°C        |   | 0.02% FS/°C        |                    | 0.04% FS/°C                          |  |
| Sampling cycle         | 9                 | 110 μs (High-speed Mode), 500 μs (Standard Mode), 2.2 ms (High-precision Mode), 4.4 ms (High-sensitivity Mode)           |   |                    |                    |                    |                    |                    |   |                    |                    |                                      |  |
|                        | NEAR indicator    | Lights near the measuring center distance, and closer than the measuring center distance inside the measuring range.     |   |                    |                    |                    |                    |                    |   |                    |                    |                                      |  |
| LED Indicators         |                   | Flashes when the measurement target is outside of the measuring range or when the received light amount is insufficient. |   |                    |                    |                    |                    |                    |   |                    |                    |                                      |  |
| LED Indicators         | FAR indicator     | Lights near the measuring center distance, and farther than the measuring center distance inside the measuring range.    |   |                    |                    |                    |                    |                    |   |                    |                    |                                      |  |
|                        | FAN INUICAIOI     | Flashes when the measurement target is outside of the measuring range or when the received light amount is insufficient. |   |                    |                    |                    |                    |                    |   |                    |                    |                                      |  |
| Operating amb          | ient illumination | Illumination on received light surface: 3000 lx or less (incandescent light)   |   |                    |                    |                    |                    |                    | Illumination on received light surface:<br>2000 lx or less (incandescent light) Illumination on received light surface: 3000 lx or less |                    |                    | 3000 lx or less (incandescent light) |  |
| Ambient tempe          | erature           | Operating: 0 to 50°C, Storage: -15 to 60°C (with no icing or condensation)   |   |                    |                    |                    |                    |                    |   |                    |                    |                                      |  |
| Ambient humid          | lity              | Operating and storage: 35% to 85% (with no condensation)   |   |                    |                    |                    |                    |                    |   |                    |                    |                                      |  |
| Degree of prote        | ection *5         | Cable length 0.5 m: IP66, cable length 2 m: IP67   |   |                    |                    |                    |                    |                    |   |                    |                    |                                      |  |
| Materials              |                   | Case: Aluminum die-cast, Front cover: Glass  |   |                    |                    |                    |                    |                    |   |                    |                    |                                      |  |
| Cable length           |                   | 0.5 m, 2 m   |   |                    |                    |                    |                    |                    |   |                    |                    |                                      |  |
| Weight                 |                   |  |   |                    |                    |                    | Approx. 350g       |                    |   |                    |                    |                                      |  |
| Accessories            |                   |  | Laser labels (1 each for JIS/EN, 3 for FDA), ferrite cores (2), insure locks (2), instruction sheet |                    |                    |                    |                    |                    |   |                    |                    |                                      |  |

\*1. Defined as 1/e<sup>2</sup> (13.5%) of the center optical intensity at the actual measuring center distance (effective value). The beam diameter is sometimes influenced by the ambient conditions of the workpiece, such as leaked light from the main beam.

\*2. This is the error in the measured value with respect to an ideal straight line. The standard workpiece is white aluminum ceramics and glass in the ZS-LD50/LD50S regular reflection mode. Linearity may change according to the workpiece.

\*3. This is the peak-to-peak displacement conversion value in the displacement output at the measuring center distance in high-precision mode when the number of samples to average is set to 128 and the measuring mode is set to the high-resolution mode.

The standard workpiece is white aluminum ceramics and glass in the ZS-LD50/LD50S regular reflection mode.

\*4. This is the value obtained at the measuring center distance when the Sensor and workpiece are fixed by an aluminum jig.

\*5. Protection structure of connector area is IP40.

## **Ratings and Specifications**

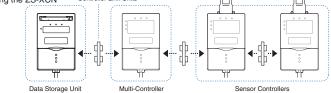
#### ZS-MDCD1 Multi-Controllers

Basic specifications are the same as those for the ZS-LDC I Sensor Controllers. The following points, however, are different. 1. Sensor Heads cannot be connected.

- 2. Control Link Units are required to connect up to 9 Controllers. Control Link Units are required to connect Controllers.
- 3. Processing functions between Controllers: Arithmetic functions

#### Controller Link Units





#### ZS-DSUD1 Data Storage Unit

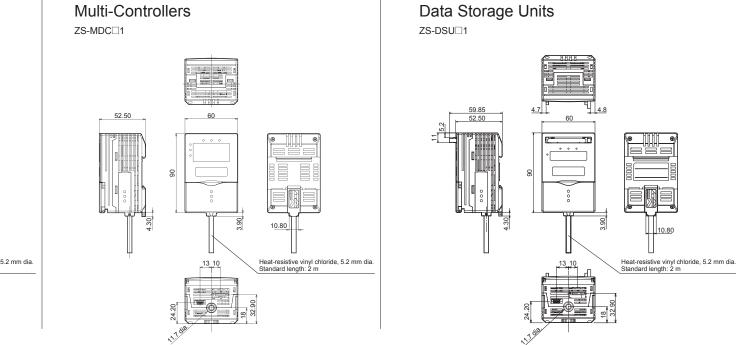
| Item                              |                       | Model        | ZS-DSU11   | ZS-DSU41  |  |  |  |  |  |
|-----------------------------------|-----------------------|--------------|--|---|--|--|--|--|--|
| Number of mounted Sensor Heads    |                       |              | Cannot be connected  |   |  |  |  |  |  |
| Number of connectable Controllers |                       |              | 10 max. (ZS-MDC: 1, ZS-HLDC/LDC: 9 max.) *1  |   |  |  |  |  |  |
| Connectable Control               | lers                  |              | ZS-HLDC , ZS-L   |   |  |  |  |  |  |
|                                   | Connection method     |              | Serial I/O: connector, Other: pre-v  | vired (standard cable length: 2 m)  |  |  |  |  |  |
|                                   | Serial I/O            | USB 2.0      | 1 port, Full Speed (12 Mbps max.), MINI-B  |   |  |  |  |  |  |
| External interface                | Senar I/O             | RS-232C      | 1 port, 115,2  | 200 bps max.  |  |  |  |  |  |
|                                   | Output                |              | 3 outputs: HIGH, PASS, and LOW; NPN open-collector, 30 VDC, 50 mA max., residual voltage: 1.2 V max.                             | 3 outputs: HIGH, PASS, and LOW; PNP open-collector, 50 mA max., residual voltage: 1.2 V max.                      |  |  |  |  |  |
|                                   | Inputs                |              | ON: Short-circuited with 0 V terminal or 1.5 V or less; OFF: Open (leakage current: 0.1 mA max.)                                 | ON: Short-circuited to supply voltage or within 1.5 V of supply voltage; OFF: Open (leakage current: 0.1 mA max.) |  |  |  |  |  |
| Data resolution                   |                       |              | 32   | bits  |  |  |  |  |  |
| Functions                         | Logging trigger funct | ions         | Start and stop triggers can be set separately; external triggers, data triggers (self-triggers), and time triggers               |   |  |  |  |  |  |
| Functions                         | Other functions       |              | External banks, alarm outputs, saved data format customization, and clock  |   |  |  |  |  |  |
| Status indicators                 |                       |              | OUT (orange), PWR (green), ACCESS (orange), and ERR (red)  |   |  |  |  |  |  |
| Segment display                   |                       |              | 8-segment green LEDs, 6 digits   |   |  |  |  |  |  |
| LCD                               |                       |              | 16 digits x 2 rows, Color of characters: green, Resolution per character: 5 × 8 pixel matrix                                     |   |  |  |  |  |  |
| Setting inputs                    |                       | Setting keys | Direction keys (UP, DOWN, LEFT, and RIGHT), SET key, ESC key, MENU key, and function keys (1 to 4)                               |   |  |  |  |  |  |
| Setting inputs                    |                       | Slide switch | Threshold switch (2 states: High/Low), mode switch (3 states: FUN, TEACH, and RUN)   |   |  |  |  |  |  |
| Power supply voltage              | e                     |              | 21.6 V to 26.4 VDC (including ripple)  |   |  |  |  |  |  |
| Current consumption               | 1                     |              | 0.5 A max.   |   |  |  |  |  |  |
| Ambient temperature               | 9                     |              | Operating: 0 to 50°C, Storage: 0 to 60°C (with no icing or condensation)   |   |  |  |  |  |  |
| Ambient humidity                  |                       |              | Operating and storage: 35% to 85% (with no condensation)   |   |  |  |  |  |  |
| Degree of protection              |                       |              | IP20 (IEC60529)  |   |  |  |  |  |  |
| Materials                         |                       |              | Case: Polycarbonate (PC)   |   |  |  |  |  |  |
| Weight                            |                       |              | Approx. 280 g (excluding packing materials and accessories)  |   |  |  |  |  |  |
| Accessories                       |                       |              | Ferrite core (1), instruction sheet for Data Storage Unit: CSV File Converter for Data Storage Unit/Smart Analyzer Macro Edition |   |  |  |  |  |  |

\*1. Control Link Units are required to connect Controllers.

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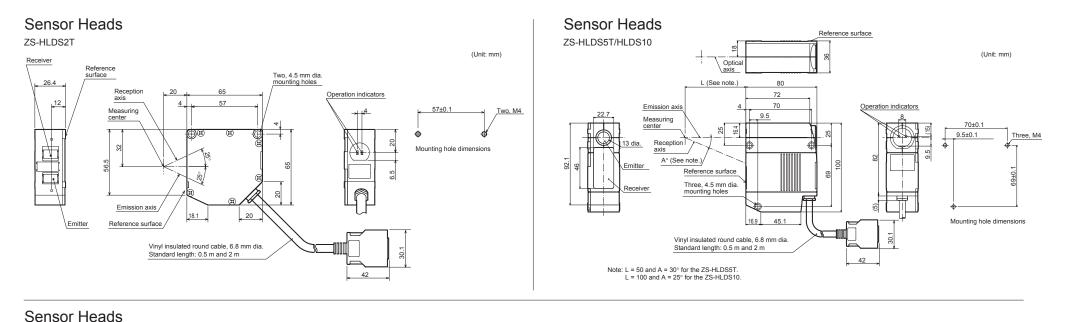
## Dimensions

Sensor Controllers

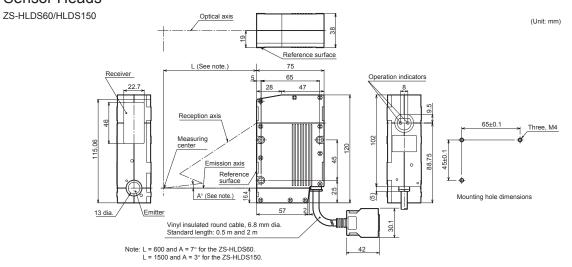


Ratings and Specifications

## **Dimensions**

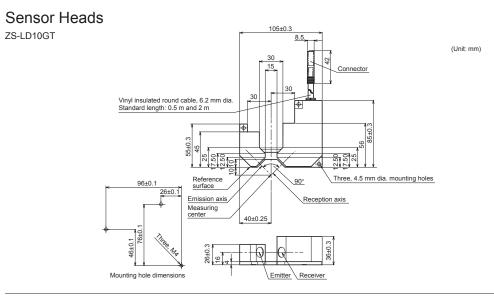


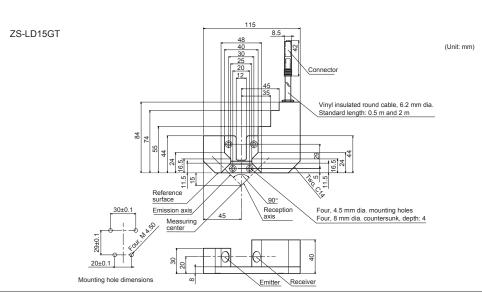
# Ratings and Specifications



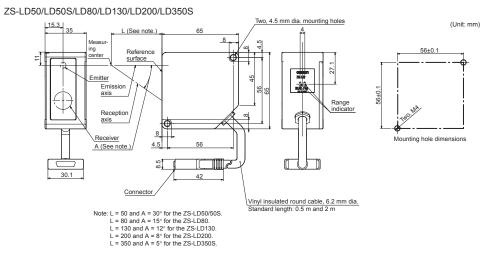
Advanced technology is carried

### Dimensions

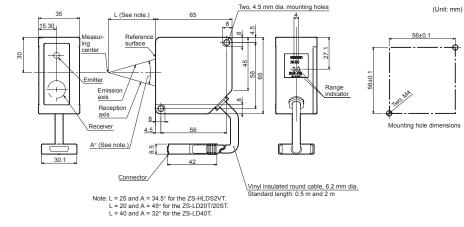




#### Sensor Heads

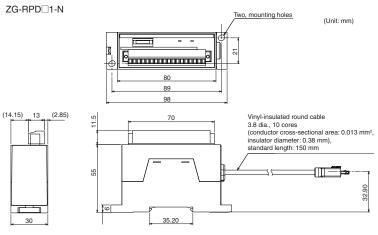


#### ZS-HLDS2VT/LD20T/LD20ST/LD40T



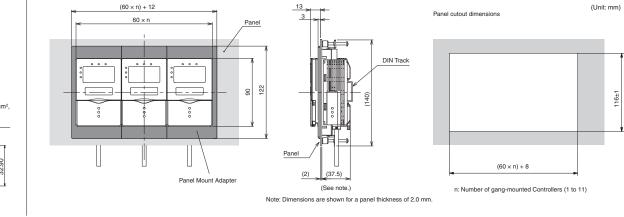
## Dimensions

#### Realtime Parallel Output Unit



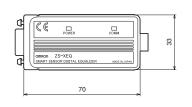
#### Panel Mount Adapter

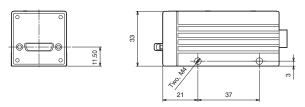
ZS-XPM1/XPM2 (Dimensions for Panel Mounting)

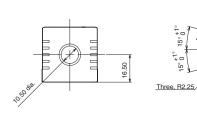


# Ratings and Specifications

#### **Digital Equalizer** ZS-XEQ







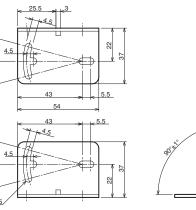


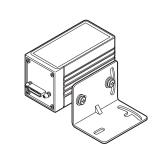
15°<sup>+1°</sup>

°+0

15°<sup>+1</sup>

ŝ





(Unit: mm)

Advanced technology is carried

#### Safety Precautions for Using Laser Equipment

#### 

Do not expose your eyes to the laser radiation either directly or indirectly (i.e., after reflection from a mirror or shiny surface). The laser radiation has a high power density and exposure may result in loss of sight. Laser Label Indications Attach the following warning label to the side of the ZS series Sensor Head.



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This document provides information mainly for selecting suitable models. Please read the manual carefully for information that the user must understand and accept before purchase, including information on warranty, limitations of liability, and precautions.

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### **Mouser Electronics**

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