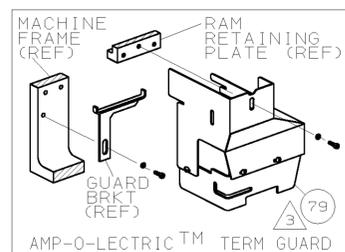
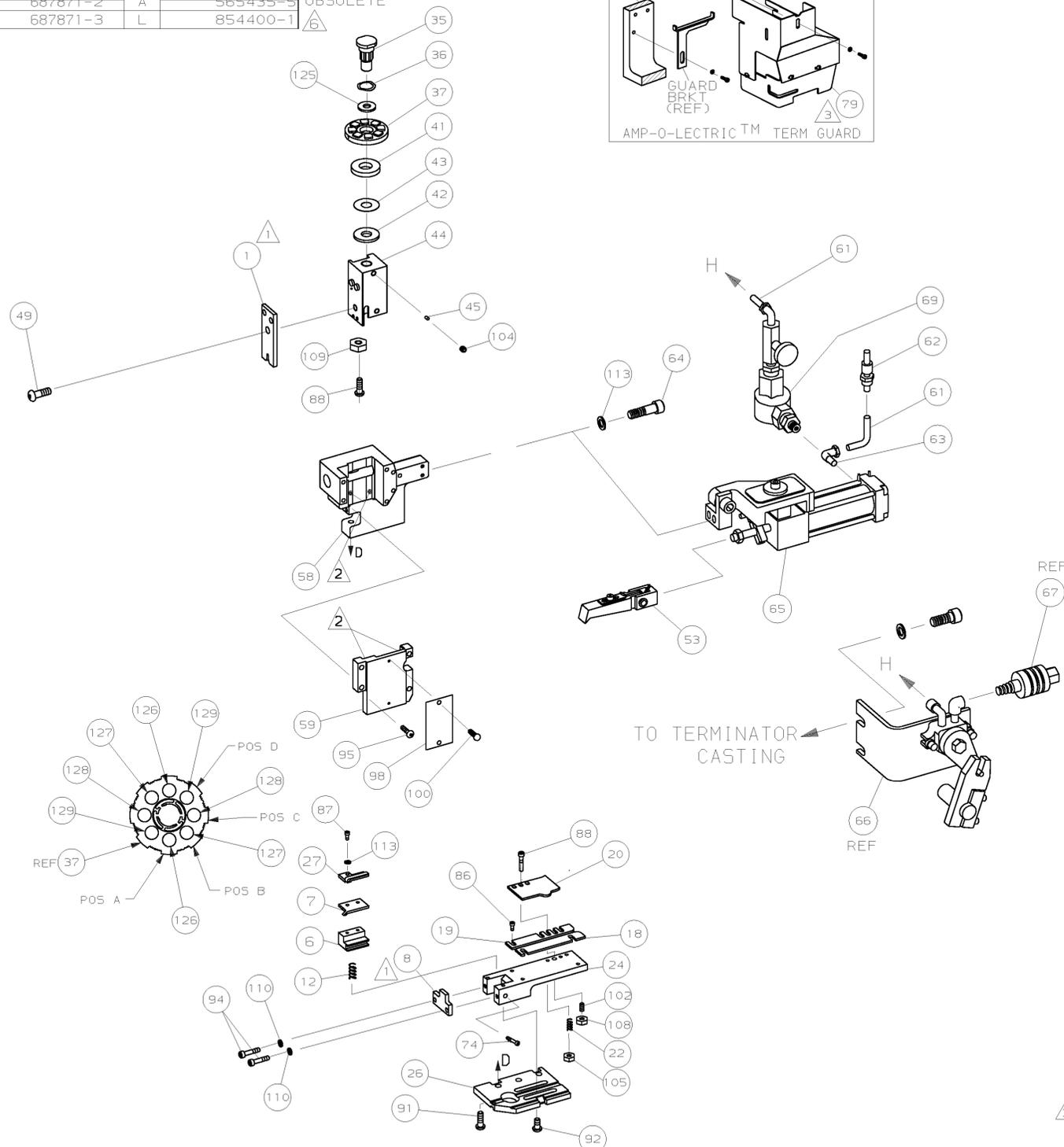


| PART NUMBER | REV | FIRST USED |
|-------------|-----|------------|
| 687871-1 | M | 565435-5 |
| 687871-2 | A | 565435-5 |
| 687871-3 | L | 854400-1 |

OBSOLETE



AMP-0-LECTRIC™ TERM GUARD



- 1 RECOMMENDED SPARE PARTS.
- 2 GREASE LIGHTLY.
- 3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
- 4 SEE DRAWING FOR COMPONENTS
- 5. SET UP WIRE ONLY.
 PAD A, (2) 16AWG.
 PAD B, (1) 16AWG + (1) 18AWG.
 PAD C, (2) 18AWG.
 PAD D, (2) 20AWG.
- 6 SINGLE WIRE ONLY

| TERMINAL NAME: THRU SPLICE | | CRIMPING DATA | | | |
|-------------------------------|--------|----------------|--------------|-------------------|---------------|
| | | PAD LTR | CRIMP HEIGHT | WIRE SIZE | |
| | 40504 | A | .087 ±.002 | 5000-5400 CMA | |
| | 40868 | B | .082 ±.002 | 4000-4800 CMA | |
| | 40881 | C | .077 ±.002 | 3000-3800 CMA | |
| | 40933 | D | .072 ±.002 | 2000-2800 CMA | |
| | 41132 | CRIMP | SIZE | TYPE | RANGE |
| | 41397 | WIRE | .120 | F | 2048-5250 CMA |
| | 42262 | INSUL | - | - | - |
| | 42931 | FEED | APPL INST | SET UP GAGE | LAYOUT |
| | 61492 | .202 | 408-8039 | 458638-1 | - |
| | 281174 | TERM APPL SPEC | 114-2088 | WIRE STRIP LENGTH | .192-.232 |

| QTY | REV | U/M | DESCRIPTION | ITEM NO | | | |
|-----|-----|-----|-------------|---------|------------|--------------------------------------|-----|
| 2 | - | 2 | - | C | 8-354778-5 | PIN, WIRE DISC (.2920)D | 129 |
| 2 | - | 2 | - | C | 7-354778-5 | PIN, WIRE DISC (.2870)C | 128 |
| 2 | - | 2 | - | C | 6-354778-5 | PIN, WIRE DISC (.2820)B | 127 |
| 2 | - | 2 | - | C | 5-354778-5 | PIN, WIRE DISC (.2770)A | 126 |
| 1 | - | 1 | - | A | 986950-1 | WASHER, FLAT PRECISION | 125 |
| | | | | | | | 124 |
| | | | | | | | 123 |
| | | | | | | | 122 |
| | | | | | | | 121 |
| | | | | | | | 120 |
| | | | | | | | 119 |
| | | | | | | | 118 |
| | | | | | | | 117 |
| | | | | | | | 116 |
| | | | | | | | 115 |
| | | | | | | | 114 |
| 2 | - | 2 | - | A | 21024-3 | WASHER, LOCK (NO 6) STRIPPER & SHEAR | 113 |
| | | | | | | | 112 |
| | | | | | | | 111 |
| 2 | - | 2 | - | A | 21024-4 | WASHER, LOCK (NO. 8) SHEAR BL | 110 |
| 1 | - | 1 | - | A | 21019-1 | NUT, HEX (1/4-20) RAM | 109 |
| 2 | - | 2 | - | A | 21018-6 | NUT, HEX (8-32) DRAG | 108 |
| | | | | | | | 107 |
| | | | | | | | 106 |
| 1 | - | 1 | - | A | 21022-4 | NUT, HEX (1/4-20) DRAG | 105 |
| 1 | - | 1 | - | A | 21009-2 | SCR, SKT SET (1/4-20X.25) RAM | 104 |
| | | | | | | | 103 |
| 2 | - | 2 | - | A | 5-21061-5 | SCR, SKT SET (8-32X.88) DRAG | 102 |
| | | | | | | | 101 |
| 2 | - | 2 | - | A | 21017-2 | SCR, DRIVE (#2x.19) ID PLATE | 100 |
| | | | | | | | 99 |
| 1 | - | 1 | - | B | 464249-1 | PLATE, IDENTIFICATION | 98 |
| | | | | | | | 97 |
| | | | | | | | 96 |
| 4 | - | 4 | - | A | 3-21000-9 | SCR, SHC (10-32X1.00) | 95 |
| 4 | - | 4 | - | A | 2-21000-9 | SCR, SHC (8-32X.75) CAP | 94 |
| | | | | | | | 93 |
| 2 | - | 2 | - | A | 3-21002-3 | SCR, BHC (1/4-20X.50) ST 6D PL | 92 |
| 3 | - | 3 | - | A | 2-22733-8 | SCR, BHC (1/4-20X.62) H5G | 91 |
| | | | | | | | 90 |
| | | | | | | | 89 |
| 2 | - | 2 | - | A | 21001-7 | SCR, SHC (1/4-20X 1.25) DRAG | 88 |
| 2 | - | 2 | - | A | 2-21000-0 | SCR, SHC (6-32X.50) SLUG BLADE | 87 |
| 4 | - | 4 | - | A | 1-21002-6 | SCR, SHC (6-32X.25) STRIP GUIDE | 86 |
| | | | | | | | 85 |
| | | | | | | | 84 |
| | | | | | | | 83 |
| | | | | | | | 82 |
| | | | | | | | 81 |
| | | | | | | | 80 |
| - | - | 1 | - | A | 463924-1 | GUARD ASSY | 79 |
| | | | | | | | 78 |
| | | | | | | | 77 |
| | | | | | | | 76 |
| | | | | | | | 75 |
| 1 | - | 1 | - | A | 690461-4 | SCREW, SHEAR STOP | 74 |
| | | | | | | | 73 |
| | | | | | | | 72 |
| | | | | | | | 71 |

| QTY | REV | U/M | DESCRIPTION | ITEM NO |
|---------------------------------------------------------|-----|-----|-------------|----------|
| -3 | -2 | -1 | U/M | DWG SIZE |
| REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION) | | | | |
| PARTS LIST | | | | |

| QTY | REV | U/M | DESCRIPTION | ITEM NO | | | |
|-----|-----|-----|-------------|---------|------------|-----------------------------|----|
| -1 | - | 1 | - | C | 692655-5 | AIR FEED VALVE ASSY | 70 |
| -2 | - | 2 | - | C | 692655-6 | AIR FEED VALVE ASSY | 68 |
| -3 | - | 3 | - | C | 692655-5 | AIR FEED VALVE ASSY | 67 |
| | | | | | | | 66 |
| | | | | | | | 65 |
| | | | | | | | 64 |
| | | | | | | | 63 |
| | | | | | | | 62 |
| | | | | | | | 61 |
| | | | | | | | 60 |
| | | | | | | | 59 |
| | | | | | | | 58 |
| | | | | | | | 57 |
| | | | | | | | 56 |
| | | | | | | | 55 |
| | | | | | | | 54 |
| 1 | - | 1 | - | B | 460680-1 | FEED FINGER ASSY | 53 |
| | | | | | | | 52 |
| | | | | | | | 51 |
| | | | | | | | 50 |
| 1 | - | 1 | - | A | 7-21002-7 | BOLT, CRIMPER (5/16-24X.75) | 49 |
| | | | | | | | 48 |
| | | | | | | | 47 |
| | | | | | | | 46 |
| | | | | | | | 45 |
| 1 | - | 1 | - | A | 690191-1 | PLUG, NYLON | 44 |
| 1 | - | 1 | - | C | 458413-1 | RAM | 43 |
| 1 | - | 1 | - | A | 690125-1 | WASHER, LAMINATED | 42 |
| 1 | - | 1 | - | A | 690124-1 | WASHER, RAM | 41 |
| 1 | - | 1 | - | A | 690223-2 | SPACER, INSULATION DISC | 40 |
| | | | | | | | 39 |
| | | | | | | | 38 |
| 1 | - | 1 | - | D | 354777-1 | WIRE DISC, PLASTIC | 37 |
| 1 | - | 1 | - | A | 22480-5 | WASHER, SPRING | 36 |
| 1 | - | 1 | - | B | 690212-1 | POST, RAM | 35 |
| | | | | | | | 34 |
| | | | | | | | 33 |
| | | | | | | | 32 |
| | | | | | | | 31 |
| | | | | | | | 30 |
| | | | | | | | 29 |
| | | | | | | | 28 |
| 1 | - | 1 | - | A | 458405-1 | STRIPPER | 27 |
| 1 | - | 1 | - | D | 458411-1 | PLATE, BASE | 26 |
| | | | | | | | 25 |
| 1 | - | 1 | - | B | 458412-1 | PLATE, STRIP GUIDE | 24 |
| | | | | | | | 23 |
| 1 | - | 1 | - | A | 2-22283-9 | SPRING, DRAG | 22 |
| | | | | | | | 21 |
| 1 | - | 1 | - | A | 458403-1 | DRAG, STOCK | 20 |
| 1 | - | 1 | - | B | 458406-2 | GUIDE, STRIP (REAR) | 19 |
| 1 | - | 1 | - | C | 458404-2 | GUIDE, STRIP (FRONT) | 18 |
| | | | | | | | 17 |
| | | | | | | | 16 |
| | | | | | | | 15 |
| | | | | | | | 14 |
| | | | | | | | 13 |
| 1 | - | 1 | - | A | 6-22282-8 | SPRING, SHEAR HOLDER | 12 |
| | | | | | | | 11 |
| | | | | | | | 10 |
| | | | | | | | 9 |
| 1 | - | 1 | - | D | 458407-2 | ANVIL | 8 |
| 1 | - | 1 | - | B | 458410-2 | BLADE, SLUG | 7 |
| 1 | - | 1 | - | D | 458409-2 | HOLD DOWN, TERMINAL | 6 |
| | | | | | | | 5 |
| | | | | | | | 4 |
| | | | | | | | 3 |
| | | | | | | | 2 |
| 1 | - | 1 | - | C | 1-456409-0 | CRIMPER, WIRE | 1 |

| QTY | REV | U/M | DESCRIPTION | ITEM NO |
|---------------------------------------------------------|-----|-----|-------------|----------|
| -3 | -2 | -1 | U/M | DWG SIZE |
| REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION) | | | | |
| PARTS LIST | | | | |

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 AMP 1756 REV 3-92
 20-MAY-04 09:35:22 us016926
 LOC A
 66

DIMENSIONS IN INCHES.
 DO NOT SCALE PRINT.
 TOLERANCES UNLESS OTHERWISE SPECIFIED:
 2 PLC DEC ±.25
 3 PLC DEC ±.125
 4 PLC DEC ±.0625
 ANGLES ±.5
 SURF TEXTURE: ✓
 REMOVE BURRS, BREAK SHARP EDGES R.015 MAX

MATL - HT TR - FIN -
 DR 6/28/94 APP 6-28-94 T.BEDDICK
 D.SALTZER
 CHK 6-28-94 REL 7/13/94
 C.ERISMAN B. MORGAN

AMP Incorporated
 Harrisburg, PA 17105-3608

NAME END FEED HDM APPLICATOR MACHINE REF MINI APPL
 SCALE - DWG NO 687871 SHEET 1 OF 1 REV M

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- Подбор аналогов.
- Поставку компонентов в любых объемах, удовлетворяющих вашим потребностям.
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- Работу по проектам и поставку образцов.
- Формирование склада под заказчика.
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- Техническую поддержку проекта.
- Защиту от снятия компонента с производства.
- Оценку стоимости проекта по компонентам.
- Изготовление тестовой платы монтаж и пусконаладочные работы.



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