

# Fully Integrated Switch-Mode One-Cell Li-Ion Charger With Full USB Compliance and USB-OTG Support

Check for Samples: [bq24153A](#), [bq24156A](#), [bq24158](#), [bq24159](#)

## FEATURES

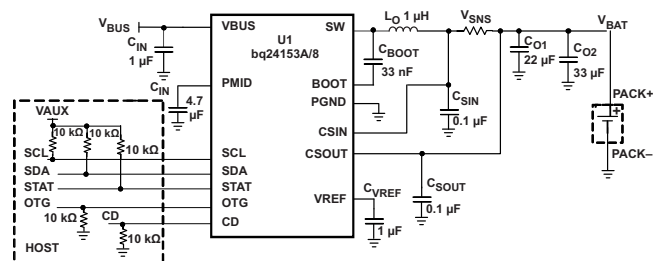
- Charge Faster than Linear Chargers
- High-Accuracy Voltage and Current Regulation
  - Input Current Regulation Accuracy:  $\pm 5\%$  (100 mA and 500 mA)
  - Charge Voltage Regulation Accuracy:  $\pm 0.5\%$  (25°C),  $\pm 1\%$  (0°C to 125°C)
  - Charge Current Regulation Accuracy:  $\pm 5\%$
- Input Voltage Based Dynamic Power Management (VIN DPM)
- Bad Adaptor Detection and Rejection
- Safety Limit Register for Maximum Charge Voltage and Current Limiting
- High-Efficiency Mini-USB/AC Battery Charger for Single-Cell Li-Ion and Li-Polymer Battery Packs
- 20-V Absolute Maximum Input Voltage Rating
- 9-V Maximum Operating Input Voltage-bq24156A/9
- 6-V Maximum Operating Input Voltage-bq24153A/8
- Built-In Input Current Sensing and Limiting
- Integrated Power FETs for Up To 1.5-A Charge Rate-bq24156A/9, 1.25A-bq24153A/8
- Programmable Charge Parameters through I<sup>2</sup>C™ Compatible Interface (up to 3.4 Mbps):
  - Input Current Limit
  - VIN DPM Threshold
  - Fast-Charge/Termination Current
  - Charge Regulation Voltage (3.5 V to 4.44 V)
  - Low Charge Current Mode Enable/Disable
  - Safety Timer with Reset Control
  - Termination Enable/Disable

- Synchronous Fixed-Frequency PWM Controller Operating at 3 MHz With 0% to 99.5% Duty Cycle
- Automatic High Impedance Mode for Low Power Consumption
- Robust Protection
  - Reverse Leakage Protection Prevents Battery Drainage
  - Thermal Regulation and Protection
  - Input/Output Overvoltage Protection
- Status Output for Charging and Faults
- USB Friendly Boot-Up Sequence
- Automatic Charging
- Power Up System without Battery bq24158/9
- Boost Mode Operation for USB OTG: (bq24153A/8 only)
  - Input Voltage Range (from Battery): 2.5 V to 4.5 V
  - Output for V<sub>BUS</sub>: 5.05 V/ 200 mA
- 2.1 mm x 2 mm 20-Pin WCSP Package

## APPLICATIONS

- Mobile and Smart Phones
- MP3 Players
- Handheld Devices

Figure 1. Typical Application Circuit



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These devices have limited built-in ESD protection. The leads should be shorted together or the device placed in conductive foam during storage or handling to prevent electrostatic damage to the MOS gates.

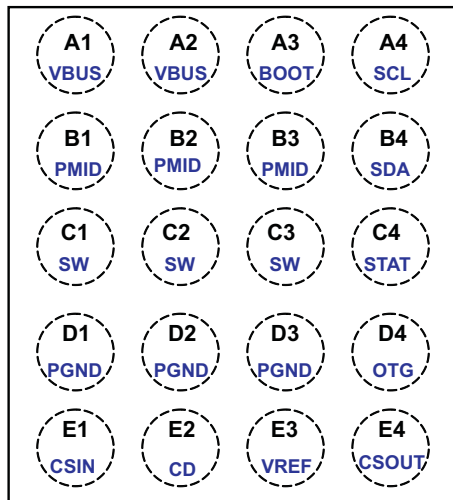
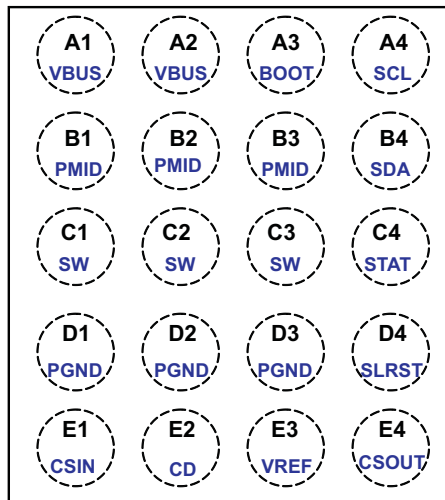
## DESCRIPTION

The bq24153A/6A/8/9 is a compact, flexible, high-efficiency, USB-friendly switch-mode charge management device for single-cell Li-ion and Li-polymer batteries used in a wide range of portable applications. The charge parameters can be programmed through an I<sup>2</sup>C interface. The IC integrates a synchronous PWM controller, power MOSFETs, input current sensing, high-accuracy current and voltage regulation, and charge termination, into a small WCSP package.

The IC charges the battery in three phases: conditioning, constant current and constant voltage. The input current is automatically limited to the value set by the host. Charge is terminated based on battery voltage and user-selectable minimum current level. A safety timer with reset control provides a safety backup for I<sup>2</sup>C interface. During normal operation, The IC automatically restarts the charge cycle if the battery voltage falls below an internal threshold and automatically enters sleep mode or high impedance mode when the input supply is removed. The charge status can be reported to the host using the I<sup>2</sup>C interface. During the charging process, the IC monitors its junction temperature (T<sub>J</sub>) and reduces the charge current once T<sub>J</sub> increases to about 125°C. To support USB OTG device, bq24153A/8 can provide VBUS (5.05V) by boosting the battery voltage. The IC is available in 20-pin WCSP package.

## DEVICE SPINS AND COMPARISONS

PART NUMBER	bq24153A	bq24156A	bq24158	bq24159
VOVP (V)	6.5	9.8	6.5	9.8
D4 Pin Definition	OTG	SLRST	OTG	SLRST
I <sub>CHARGE(MAX)</sub> at POR in 15-minute mode with R <sub>(SNS)</sub> = 68 mΩ and OTG=High on bq24153A/8 (mA)	325	325	325	325
I <sub>CHARGE(MAX)</sub> in HOST mode with R <sub>(SNS)</sub> = 68 mΩ and Safety Limit Register increased from default (A)	1.25	1.55	1.25	1.55
Output regulation voltage at POR (V)	3.54	3.54	3.54	3.54
Boost Function	Yes	No	Yes	No
Input Current Limit in 15Min Mode	100mA (OTG=LOW); 500mA (OTG=High)	500mA	100mA (OTG=LOW); 500mA (OTG=High)	500mA
Battery Detection at Power Up	Yes	Yes	No	No
I2C Address	6BH	6AH	6AH	6AH
PN1 (bit4 of 03H)	1	0	1	0
PN0 (bit3 of 03H)	0	0	0	0
Safety Timer and WD Timer	Enabled	Enabled	Enabled	Enabled

**PIN LAYOUT (20-Bump YFF Package)**
**bq24153A/8**  
**(Top View)**

**bq24156A/9**  
**(Top View)**

**PIN FUNCTIONS**

PIN		I/O	DESCRIPTION
NAME	NO.		
CSOUT	E4	I	Battery voltage and current sense input. Bypass it with a ceramic capacitor (minimum 0.1 $\mu$ F) to PGND if there are long inductive leads to battery.
VBUS	A1, A2	I/O	Charger input voltage. Bypass it with a 1- $\mu$ F ceramic capacitor from VBUS to PGND. It also provides power to the load during boost mode (bq24153A/8 only) .
PMID	B1, B2, B3	I/O	Connection point between reverse blocking FET and high-side switching FET. Bypass it with a minimum of 3.3- $\mu$ F capacitor from PMID to PGND.
SW	C1, C2, C3	O	Internal switch to output inductor connection.
BOOT	A3	I/O	Bootstrap capacitor connection for the high-side FET gate driver. Connect a 33-nF ceramic capacitor (voltage rating $\geq 10$ V) from BOOT pin to SW pin.
PGND	D1, D2, D3		Power ground
CSIN	E1	I	Charge current-sense input. Battery current is sensed across an external sense resistor. A 0.1- $\mu$ F ceramic capacitor to PGND is required.
SCL	A4	I	I <sup>2</sup> C interface clock. Connect a 10-k $\Omega$ pullup resistor to 1.8V rail ( $V_{AUX} = V_{CC\_HOST}$ )
SDA	B4	I/O	I <sup>2</sup> C interface data. Connect a 10-k $\Omega$ pullup resistor to 1.8V rail ( $V_{AUX} = V_{CC\_HOST}$ )
STAT	C4	O	Charge status pin. Pull low when charge in progress. Open drain for other conditions. During faults, a 128- $\mu$ s pulse is sent out. STAT pin can be disabled by the EN_STAT bit in control register. STAT can be used to drive a LED or communicate with a host processor.
VREF	E3	O	Internal bias regulator voltage. Connect a 1 $\mu$ F ceramic capacitor from this output to PGND. External load on VREF is not recommended.
CD	E2	I	Charge disable control pin. CD=0, charge is enabled. CD=1, charge is disabled and VBUS pin is high impedance to GND.
OTG (bq24153A/8 only)	D4	I	Boost mode enable control or input current limiting selection pin. When OTG is in active status, bq24153A/8 is forced to operate in boost mode. It has higher priority over I <sup>2</sup> C control and can be disabled using the control register. At POR while in 15-min mode, the OTG pin is default to be used as the input current limiting selection pin. The I <sup>2</sup> C register is ignored at startup. When OTG=High, $I_{IN\_LIMIT}$ =500mA and when OTG=Low, $I_{IN\_LIMIT}$ =100mA.
SLRST (bq24156A/9 only)	D4	I	Safety limit register reset control. When SLRST=0, bq24156A/9 resets all the safety limits (06H) to default values, regardless of the write actions to safety limits registers (06H). When SLRST=1, bq24156A/9 can program the safety limit register until any write action to other registers locks the programmed safety limits.

**ORDERING INFORMATION <sup>(1)</sup>**

PART NUMBER	MARKING	MEDIUM	QUANTITY
bq24153AYFFR	bq24153A	Tape and Reel	3000
bq24153AYFFT	bq24153A	Tape and Reel	250
bq24156AYFFR	bq24156A	Tape and Reel	3000
bq24156AYFFT	bq24156A	Tape and Reel	250
bq24158YFFR	bq24158	Tape and Reel	3000
bq24158YFFT	bq24158	Tape and Reel	250
bq24159YFFR	bq24159	Tape and Reel	3000
bq24159YFFT	bq24159	Tape and Reel	250

(1) For the most current package and ordering information, see the Package Option Addendum at the end of this document, or see the TI website at [www.ti.com](http://www.ti.com).

**ABSOLUTE MAXIMUM RATINGS <sup>(1) (2)</sup>**

over operating free-air temperature range (unless otherwise noted)

		bq24153A/6A/8/9	UNIT
Supply voltage range (with respect to PGND <sup>(3)</sup> )	VBUS; $V_{PMID} \geq V_{BUS} - 0.3 \text{ V}$	–2 to 20	V
Input voltage range (with respect to PGND <sup>(3)</sup> )	SCL, SDA, OTG, SLRST, CSIN, CSOUT, CD	–0.3 to 7	V
Output voltage range (with respect to PGND <sup>(3)</sup> )	PMID, STAT	–0.3 to 20	V
	VREF	7	V
	SW, BOOT	–0.7 to 20	V
Voltage difference between CSIN and CSOUT inputs ( $V_{(CSIN)} - V_{(CSOUT)}$ )		$\pm 7$	V
Voltage difference between BOOT and SW inputs ( $V_{(BOOT)} - V_{(SW)}$ )		–0.3 to 7	V
Voltage difference between VBUS and PMID inputs ( $V_{(VBUS)} - V_{(PMID)}$ )		–7 to 0.7	V
Voltage difference between PMID and SW inputs ( $V_{(PMID)} - V_{(SW)}$ )		–0.7 to 20	V
Output sink	STAT	10	mA
Output Current (average)	SW	1.55 <sup>(2)</sup>	A
T <sub>A</sub>	Operating free-air temperature range	–30 to 85	°C
T <sub>J</sub>	Junction temperature	–40 to 125	°C
T <sub>stg</sub>	Storage temperature	–45 to 150	°C

- (1) Stresses beyond those listed under *absolute maximum ratings* may cause permanent damage to the device. These are stress ratings only, and functional operation of the device at these or any other conditions beyond those indicated under *recommended operating conditions* is not implied. Exposure to absolute-maximum-rated conditions for extended periods may affect device reliability. All voltage values are with respect to the network ground terminal unless otherwise noted.
- (2) Duty cycle for output current should be less than 50% for 10- year life time when output current is above 1.25A.
- (3) All voltages are with respect to PGND if not specified. Currents are positive into, negative out of the specified terminal, if not specified. Consult Packaging Section of the data sheet for thermal limitations and considerations of packages.

**THERMAL INFORMATION**

THERMAL METRIC <sup>(1)</sup>		YFF	UNITS
		20 PINS	
$\theta_{JA}$	Junction-to-ambient thermal resistance	85	°C/W
$\theta_{JCTop}$	Junction-to-case (top) thermal resistance	25	
$\theta_{JB}$	Junction-to-board thermal resistance	55	
$\psi_{JT}$	Junction-to-top characterization parameter	4	
$\psi_{JB}$	Junction-to-board characterization parameter	50	
$\theta_{JCbott}$	Junction-to-case (bottom) thermal resistance	n/a	

(1) For more information about traditional and new thermal metrics, see the *IC Package Thermal Metrics* application report, [SPRA953](#).

## RECOMMENDED OPERATING CONDITIONS

		MIN	NOM	MAX	UNIT
V <sub>BUS</sub>	Supply voltage, bq24153A/8	4		6 <sup>(1)</sup>	V
V <sub>BUS</sub>	Supply voltage, bq24156A/9	4		9 <sup>(1)</sup>	V
T <sub>J</sub>	Operating junction temperature range	–40		125	°C

(1) The inherent switching noise voltage spikes should not exceed the absolute maximum rating on either the BOOST or SW pins. A *tight* layout minimizes switching noise.

## ELECTRICAL CHARACTERISTICS

Circuit of [Figure 2](#), V<sub>BUS</sub> = 5 V, HZ\_MODE = 0, OPA\_MODE = 0 (CD = 0), T<sub>J</sub> = –40°C to 125°C, T<sub>J</sub> = 25°C for typical values (unless otherwise noted)

PARAMETER		TEST CONDITIONS	MIN	TYP	MAX	UNIT
<b>INPUT CURRENTS</b>						
I <sub>(VBUS)</sub>	VBUS supply current control	VBUS > V <sub>BUS</sub> (min), PWM switching		10		mA
		VBUS > V <sub>BUS</sub> (min), PWM NOT switching			5	
		0°C < T <sub>J</sub> < 85°C, CD=1 or HZ_MODE=1		15	23	μA
I <sub>lgk</sub>	Leakage current from battery to VBUS pin	0°C < T <sub>J</sub> < 85°C, V <sub>(CSOUT)</sub> = 4.2 V, High Impedance mode, V <sub>BUS</sub> = 0 V			5	μA
	Battery discharge current in High Impedance mode, (CSIN, CSOUT, SW pins)	0°C < T <sub>J</sub> < 85°C, V <sub>(CSOUT)</sub> = 4.2 V, High Impedance mode, V = 0 V, SCL, SDA, OTG = 0 V or 1.8 V			23	μA
<b>VOLTAGE REGULATION</b>						
V <sub>(OREG)</sub>	Output regulation voltage programmable range	Operating in voltage regulation, programmable	3.5		4.44	V
	Voltage regulation accuracy	T <sub>A</sub> = 25°C	–0.5%		0.5%	
			–1%		1%	
<b>CURRENT REGULATION (FAST CHARGE)</b>						
I <sub>O(CHARGE)</sub>	Output charge current programmable range	bq24153A/8, V <sub>(SHORT)</sub> ≤ V <sub>(CSOUT)</sub> < V <sub>(OREG)</sub> , V <sub>BUS</sub> > V <sub>(SLP)</sub> , R <sub>(SNS)</sub> = 68 mΩ, LOW_CHG=0, Programmable	550		1250	mA
		bq24156A/9, V <sub>(SHORT)</sub> ≤ V <sub>(CSOUT)</sub> < V <sub>(OREG)</sub> , V <sub>BUS</sub> > V <sub>(SLP)</sub> , R <sub>(SNS)</sub> = 68 mΩ, LOW_CHG=0, Programmable	550		1550	
	Low charge current (default after POR in 15 min mode) for bq24153A/6A/8/9	V <sub>SHORT</sub> ≤ V <sub>CSOUT</sub> < V <sub>OREG</sub> , V <sub>BUS</sub> > V <sub>SLP</sub> , R <sub>SNS</sub> = 68 mΩ, LOW_CHG=1, OTG=High for bq24153A/8		325	350	mA
	Regulation accuracy of the voltage across R <sub>(SNS)</sub> (for charge current regulation) V <sub>(IREG)</sub> = I <sub>O(CHARGE)</sub> × R <sub>(SNS)</sub>	37.4 mV ≤ V <sub>(IREG)</sub> < 44.2 mV	–3.5%		3.5%	
		44.2 mV ≤ V <sub>(IREG)</sub>	–3%		3%	
<b>WEAK BATTERY DETECTION</b>						
V <sub>(LOWV)</sub>	Weak battery voltage threshold programmable range <sup>2(1)</sup>	Adjustable using I <sup>2</sup> C control	3.4		3.7	V
	Weak battery voltage accuracy		–5%		5%	
	Hysteresis for V <sub>(LOWV)</sub>	Battery voltage falling		100		mV
	Deglitch time for weak battery threshold	Rising voltage, 2-mV over drive, t <sub>RISE</sub> = 100 ns		30		ms
<b>CD, OTG and SLRST PIN LOGIC LEVEL</b>						
V <sub>IL</sub>	Input low threshold level				0.4	V
V <sub>IH</sub>	Input high threshold level		1.3			V
I <sub>(bias)</sub>	Input bias current	Voltage on control pin is 5 V			1.0	μA
<b>CHARGE TERMINATION DETECTION</b>						
I <sub>(TERM)</sub>	Termination charge current programmable range	V <sub>(CSOUT)</sub> > V <sub>(OREG)</sub> – V <sub>(RCH)</sub> , V <sub>BUS</sub> > V <sub>(SLP)</sub> , R <sub>(SNS)</sub> = 68 mΩ, Programmable	50		400	mA
	Deglitch time for charge termination	Both rising and falling, 2-mV overdrive, t <sub>RISE</sub> , t <sub>FALL</sub> = 100 ns		30		ms
	Regulation accuracy for termination current across R <sub>(SNS)</sub> V <sub>(IREG_TERM)</sub> = I <sub>O(TERM)</sub> × R <sub>(SNS)</sub>	3.4 mV ≤ V <sub>(IREG_TERM)</sub> ≤ 6.8 mV	–15%		15%	
		6.8 mV < V <sub>(IREG_TERM)</sub> ≤ 17 mV	–10%		10%	
		17 mV < V <sub>(IREG_TERM)</sub> ≤ 27.2 mV	–5.5%		5.5%	

(1) While in 15-min mode, if a battery that is charged to a voltage higher than this voltage is inserted, the charger enters Hi-Z mode and awaits I<sup>2</sup>C commands.

**ELECTRICAL CHARACTERISTICS (continued)**

Circuit of Figure 2, VBUS = 5 V, HZ\_MODE = 0, OPA\_MODE = 0 (CD = 0), T<sub>J</sub> = –40°C to 125°C, T<sub>J</sub> = 25°C for typical values (unless otherwise noted)

PARAMETER		TEST CONDITIONS		MIN	TYP	MAX	UNIT
BAD ADAPTOR DETECTION							
V <sub>IN(min)</sub>	Input voltage lower limit	BAD ADAPTOR DETECTION		3.6	3.8	4.0	V
	Deglitch time for VBUS rising above V <sub>IN(min)</sub>	Rising voltage, 2-mV overdrive, t <sub>RISE</sub> = 100 ns			30		ms
	Hysteresis for V <sub>IN(min)</sub>	Input voltage rising		100		200	mV
I <sub>SHORT</sub>	Current source to GND	During bad adaptor detection		20	30	40	mA
t <sub>INT</sub>	Detection Interval	Input power source detection			2		S
INPUT BASED DYNAMIC POWER MANAGEMENT							
V <sub>IN_DPM</sub>	Input Voltage DPM threshold programmable range			4.2		4.76	V
	VIN DPM threshold accuracy			–3%		1%	
INPUT CURRENT LIMITING							
I <sub>IN_LIMIT</sub>	Input current limiting threshold	I <sub>IN</sub> = 100 mA	T <sub>J</sub> = 0°C – 125°C	88	93	98	mA
			T <sub>J</sub> = –40°C –125°C	86	93	98	
		I <sub>IN</sub> = 500 mA	T <sub>J</sub> = 0°C – 125°C	450	475	500	mA
			T <sub>J</sub> = –40°C –125°C	440	475	500	
VREF BIAS REGULATOR							
V <sub>REF</sub>	Internal bias regulator voltage	VBUS >V <sub>IN(min)</sub> or V <sub>(CSOUT)</sub> > VBUS(min), I <sub>(VREF)</sub> = 1 mA, C <sub>(VREF)</sub> = 1 μF		2		6.5	V
	V <sub>REF</sub> output short current limit				30		mA
BATTERY RECHARGE THRESHOLD							
V <sub>(RCH)</sub>	Recharge threshold voltage	Below V <sub>(OREG)</sub>		100	120	150	mV
	Deglitch time	V <sub>(SCOUT)</sub> decreasing below threshold, t <sub>FALL</sub> = 100 ns, 10-mV overdrive			130		ms
STAT OUTPUTS							
V <sub>OL(STAT)</sub>	Low-level output saturation voltage, STAT pin	I <sub>O</sub> = 10 mA, sink current				0.55	V
	High-level leakage current for STAT	Voltage on STAT pin is 5 V				1	μA
I <sup>2</sup> C BUS LOGIC LEVELS AND TIMING CHARACTERISTICS							
V <sub>OL</sub>	Output low threshold level	I <sub>O</sub> = 10 mA, sink current				0.4	V
V <sub>IL</sub>	Input low threshold level	V <sub>(pull-up)</sub> = 1.8 V, SDA and SCL				0.4	V
V <sub>IH</sub>	Input high threshold level	V <sub>(pull-up)</sub> = 1.8 V, SDA and SCL		1.2			V
I <sub>(BIAS)</sub>	Input bias current	V <sub>(pull-up)</sub> = 1.8 V, SDA and SCL				1	μA
f <sub>(SCL)</sub>	SCL clock frequency					3.4	MHz
BATTERY DETECTION							
I <sub>(DETECT)</sub>	Battery detection current before charge done (sink current) <sup>(2)</sup>	Begins after termination detected, V <sub>(CSOUT)</sub> ≤ V <sub>(OREG)</sub>			–0.5		mA
t <sub>DETECT</sub>	Battery detection time				262		ms
SLEEP COMPARATOR							
V <sub>(SLP)</sub>	Sleep-mode entry threshold, VBUS – V <sub>CSOUT</sub>	2.3 V ≤ V <sub>(CSOUT)</sub> ≤ V <sub>(OREG)</sub> , V <sub>BUS</sub> falling		0	40	100	mV
V <sub>(SLP_EXIT)</sub>	Sleep-mode exit hysteresis	2.3 V ≤ V <sub>(CSOUT)</sub> ≤ V <sub>(OREG)</sub>		140	200	260	mV
	Deglitch time for VBUS rising above V <sub>(SLP)</sub> + V <sub>(SLP_EXIT)</sub>	Rising voltage, 2-mV overdrive, t <sub>RISE</sub> = 100 ns			30		ms
UNDERVOLTAGE LOCKOUT (UVLO)							
UVLO	IC active threshold voltage	V <sub>BUS</sub> rising - Exits UVLO		3.05	3.3	3.55	V
UVLO <sub>(HYS)</sub>	IC active hysteresis	V <sub>BUS</sub> falling below UVLO - Enters UVLO		120	150		mV

(2) Bottom N-channel FET always turns on for ~30 ns and then turns off if current is too low.

## ELECTRICAL CHARACTERISTICS (continued)

Circuit of Figure 2, VBUS = 5 V, HZ\_MODE = 0, OPA\_MODE = 0 (CD = 0), T<sub>J</sub> = –40°C to 125°C, T<sub>J</sub> = 25°C for typical values (unless otherwise noted)

PARAMETER		TEST CONDITIONS	MIN	TYP	MAX	UNIT
<b>PWM</b>						
	Voltage from BOOT pin to SW pin	During charge or boost operation			6.5	V
	Internal top reverse blocking MOSFET on-resistance	I <sub>IN(LIMIT)</sub> = 500 mA, Measured from VBUS to PMID		180	250	mΩ
	Internal top N-channel Switching MOSFET on-resistance	Measured from PMID to SW, V <sub>BOOT</sub> – V <sub>SW</sub> = 4V		120	250	
	Internal bottom N-channel MOSFET on-resistance	Measured from SW to PGND		110	210	
f <sub>(OSC)</sub>	Oscillator frequency			3.0		MHz
	Frequency accuracy		–10%		10%	
D <sub>(MAX)</sub>	Maximum duty cycle			99.5%		
D <sub>(MIN)</sub>	Minimum duty cycle		0			
	Synchronous mode to non-synchronous mode transition current threshold <sup>(3)</sup>	Low-side MOSFET cycle-by-cycle current sensing		100		mA
<b>CHARGE MODE PROTECTION</b>						
V <sub>OVP_IN_USB</sub>	Input VBUS OVP threshold voltage (bq24153A/8)	VBUS threshold to turn off converter during charge	6.3	6.5	6.7	V
	V <sub>(OVP_IN_USB)</sub> hysteresis (bq24153A/8)	VBUS falling from above V <sub>(OVP_IN_USB)</sub>		170		mV
V <sub>OVP_IN_DYN</sub>	Input VBUS OVP threshold voltage (bq24156A)	Threshold over VBUS to turn off converter during charge	9.57	9.8	10	
	V <sub>(OVP_IN_DYN)</sub> hysteresis (bq24156A/9)	VBUS falling from above V <sub>(OVP_IN_DYN)</sub>		140		
V <sub>OVP</sub>	Output OVP threshold voltage	V <sub>(CSOUT)</sub> threshold over V <sub>(OREG)</sub> to turn off charger during charge	110	117	121	%V <sub>OREG</sub>
	V <sub>(OVP)</sub> hysteresis	Lower limit for V <sub>(CSOUT)</sub> falling from above V <sub>(OVP)</sub>		11		
I <sub>LIMIT</sub>	Cycle-by-cycle current limit for charge	Charge mode operation	1.8	2.4	3.0	A
V <sub>SHORT</sub>	Trickle to fast charge threshold	V <sub>(CSOUT)</sub> rising	2.0	2.1	2.2	V
	V <sub>SHORT</sub> hysteresis	V <sub>(CSOUT)</sub> falling below V <sub>SHORT</sub>		100		mV
I <sub>SHORT</sub>	Trickle charge charging current	V <sub>(CSOUT)</sub> ≤ V <sub>SHORT</sub>	20	30	40	mA
<b>BOOST MODE OPERATION FOR V<sub>BUS</sub> (OPA_MODE = 1, HZ_MODE = 0, bq24153A/8 only)</b>						
V <sub>BUS_B</sub>	Boost output voltage (to VBUS pin)	2.5V < V <sub>(CSOUT)</sub> < 4.5 V		5.05		V
	Boost output voltage accuracy	Including line and load regulation	–3%		3%	
I <sub>BO</sub>	Maximum output current for boost	V <sub>BUS_B</sub> = 5.05 V, 2.5 V < V <sub>(CSOUT)</sub> < 4.5 V	200			mA
I <sub>BLIMIT</sub>	Cycle by cycle current limit for boost	V <sub>BUS_B</sub> = 5.05 V, 2.5 V < V <sub>(CSOUT)</sub> < 4.5 V		1.0		A
V <sub>BUSOVP</sub>	Overvoltage protection threshold for boost (VBUS pin)	Threshold over VBUS to turn off converter during boost	5.8	6.0	6.2	V
	V <sub>BUSOVP</sub> hysteresis	VBUS falling from above V <sub>BUSOVP</sub>		162		mV
V <sub>BATMAX</sub>	Maximum battery voltage for boost (CSOUT pin)	V <sub>(CSOUT)</sub> rising edge during boost	4.75	4.9	5.05	V
	V <sub>BATMAX</sub> hysteresis	V <sub>(CSOUT)</sub> falling from above V <sub>BATMAX</sub>		200		mV
V <sub>BATMIN</sub>	Minimum battery voltage for boost (CSOUT pin)	During boosting		2.5		V
		Before boost starts		2.9	3.05	V
	Boost output resistance at high-impedance mode (From VBUS to PGND)	CD = 1 or HZ_MODE = 1	217			kΩ
<b>PROTECTION</b>						
T <sub>SHTDWN</sub>	Thermal trip			165		°C
	Thermal hysteresis			10		
T <sub>CF</sub>	Thermal regulation threshold	Charge current begins to reduce		120		
t <sub>32S</sub>	32 second watchdog (WD) timer	32 Second or HOST mode	15	32		s
t <sub>15M</sub>	15 minute safety timer	15 Minute mode	12		15	m

(3) Bottom N-channel FET always turns on for ~30 ns and then turns off if current is too low.



## TYPICAL APPLICATION CIRCUITS

$V_{BUS} = 5\text{ V}$ ,  $I_{CHARGE} = 1250\text{ mA}$ ,  $V_{BAT} = 3.5\text{ V to } 4.44\text{ V}$  (Adjustable).

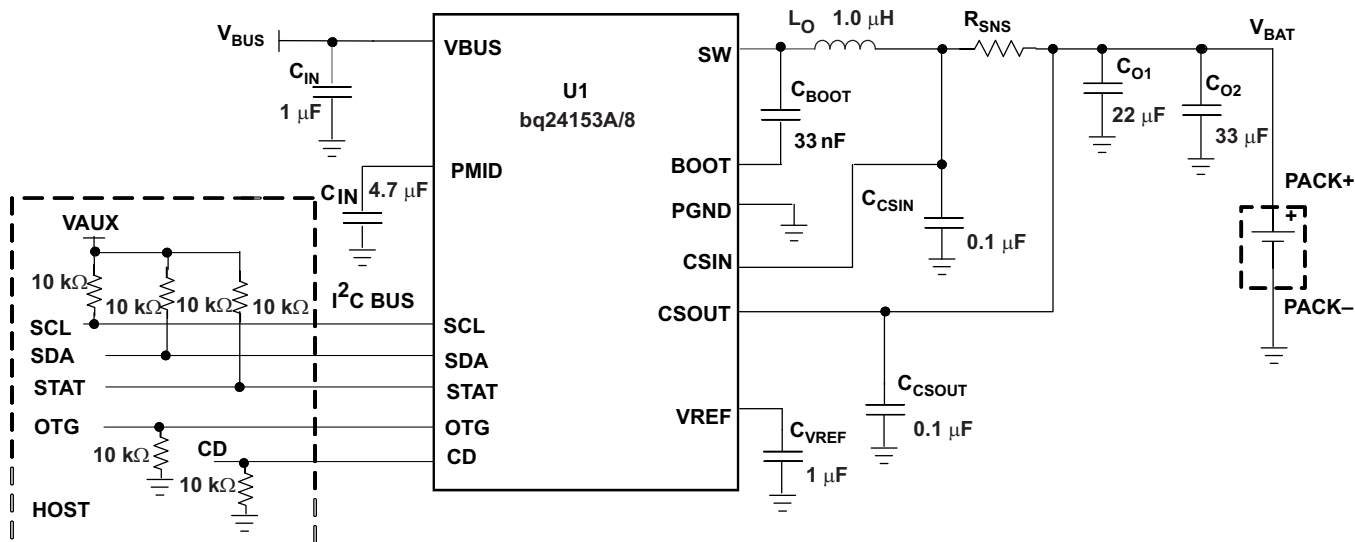


Figure 2. I²C Controlled 1-Cell USB Charger Application Circuit with USB OTG Support.

$V_{BUS} = 5\text{ V}$ ,  $I_{CHARGE} = 1550\text{ mA}$ ,  $V_{bat} = 3.5\text{ V to } 4.44\text{ V}$  (adjustable).

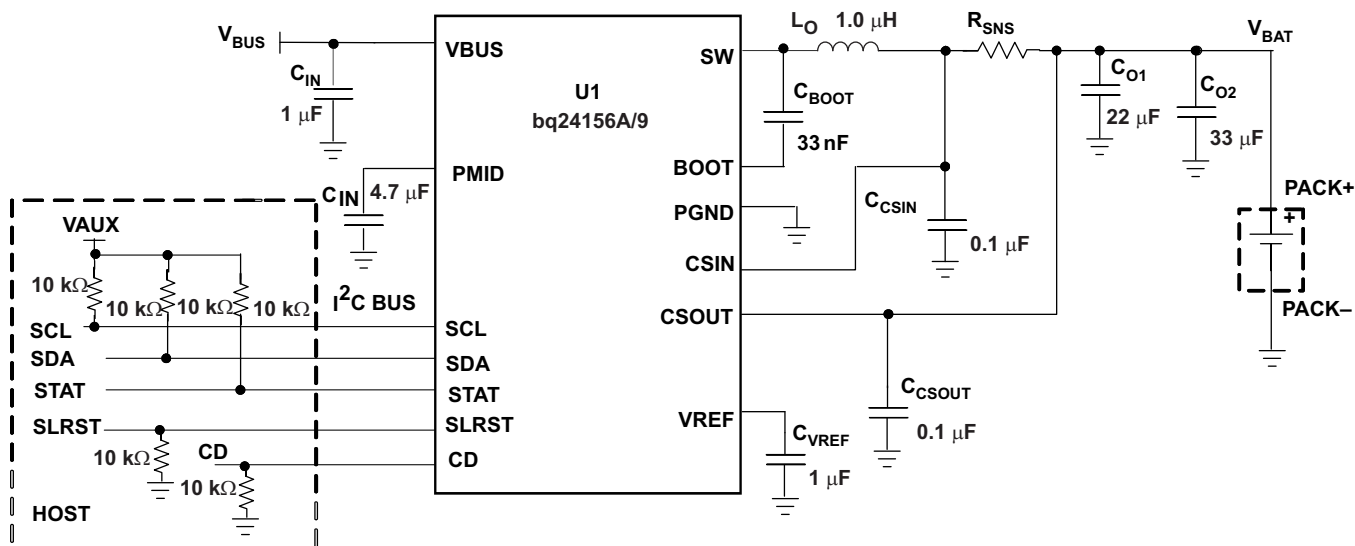
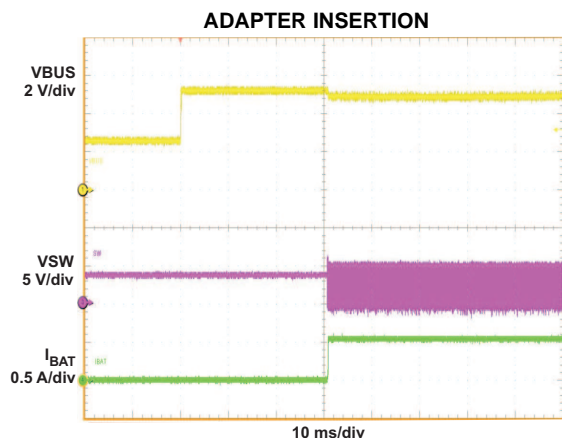


Figure 3. I²C Controlled 1-Cell Charger Application Circuit with External Safety Limit Register Control.

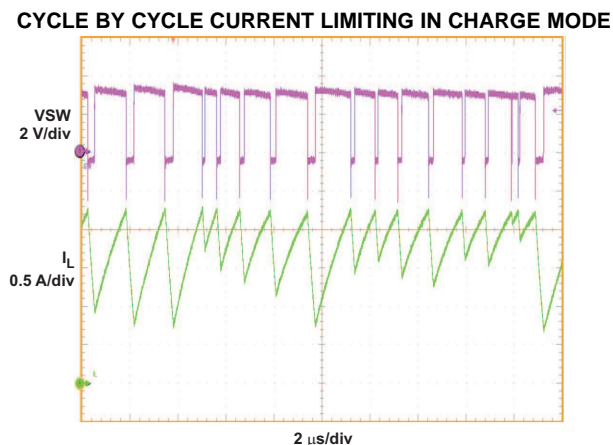


## TYPICAL PERFORMANCE CHARACTERISTICS

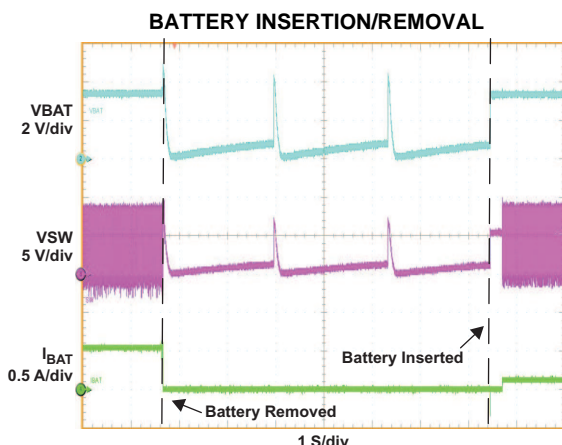
Using circuit shown in [Figure 2](#),  $T_A = 25^\circ\text{C}$ , unless otherwise specified.



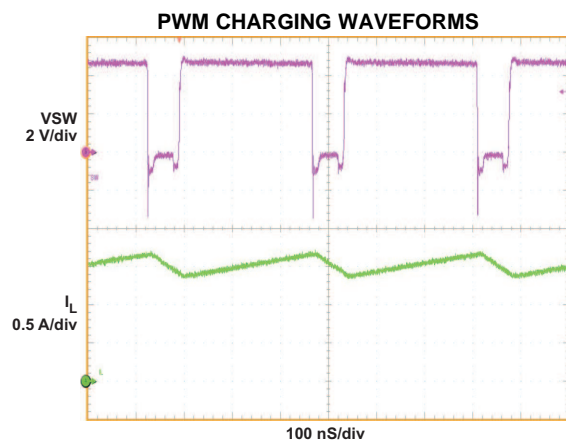
**Figure 4.**  $\text{VBUS} = 0\text{-}5\text{V}$ ,  $\text{lin\_limit} = 500\text{mA}$ ,  $\text{Voreg} = 4.2\text{V}$   
 $\text{VBAT} = 3.5\text{V}$ ,  $\text{I}_{\text{CHG}} = 550\text{mA}$ , 32S mode



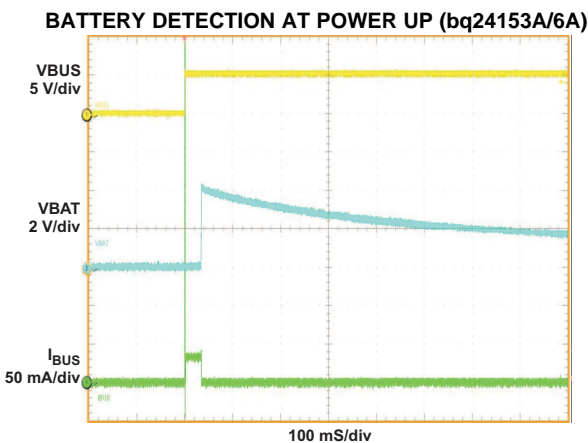
**Figure 5.**  $\text{VBUS} = 5\text{V}$ ,  $\text{V}_{\text{BAT}} = 3.5\text{V}$   
Charge Mode Overload Operation



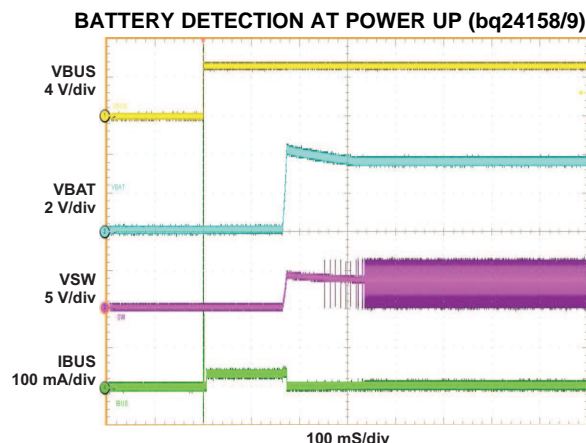
**Figure 6.**  $\text{VBUS} = 5\text{V}$ ,  $\text{V}_{\text{BAT}} = 3.4\text{V}$ ,  $\text{lin\_limit} = 500\text{mA}$   
(32S Mode)



**Figure 7.**  $\text{VBUS} = 5\text{V}$ ,  $\text{V}_{\text{BAT}} = 2.6\text{V}$ ,  $\text{Voreg} = 4.2\text{V}$ ,  
 $\text{I}_{\text{CHG}} = 1550\text{mA}$



**Figure 8.**  $\text{VBUS} = 5\text{V}$ , No Battery Connected



**Figure 9.**  $\text{VBUS} = 5\text{V}$ , No Battery Connected

## TYPICAL PERFORMANCE CHARACTERISTICS (continued)

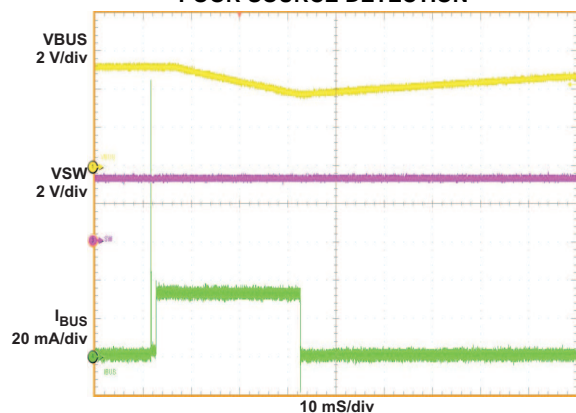


Figure 10.  $V_{BUS} = 5\text{ V}$  at  $8\text{ mA}$ ,  $V_{BAT} = 3.2\text{ V}$ ,  $I_{in\_limit} = 100\text{ mA}$ ,  $I_{CHG} = 550\text{ mA}$

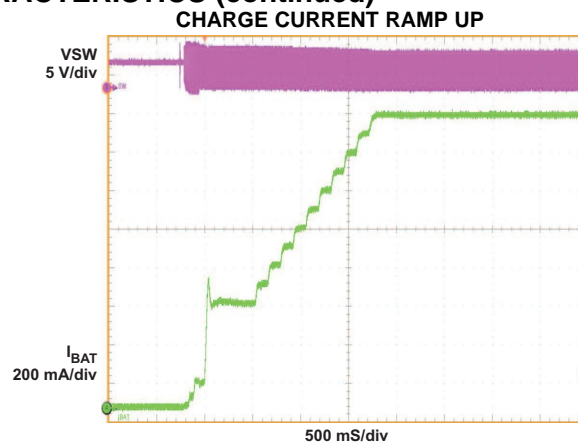


Figure 11.  $V_{in} = 5\text{ V}$ ,  $V_{BAT} = 3.2\text{ V}$ , No Input Current Limit,  $I_{CHG} = 1550\text{ mA}$

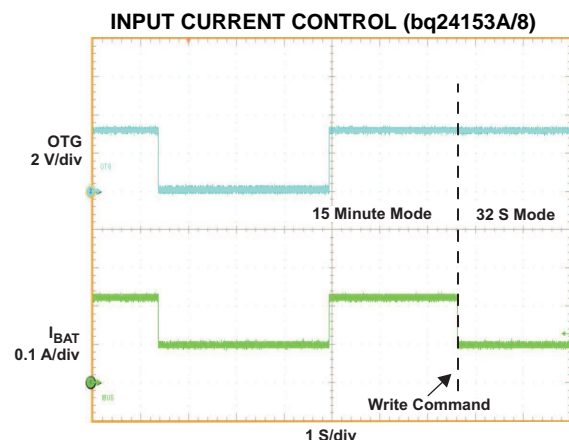


Figure 12.  $V_{BUS} = 5\text{ V}$ ,  $V_{BAT} = 3.1\text{ V}$ ,  $I_{in\_limit} = 100/500\text{ mA}$ , (OTG Control, 15 Minute Mode),  $I_{in\_limit} = 100\text{ mA}$  (I<sup>2</sup>C Control, 32 Second Mode)

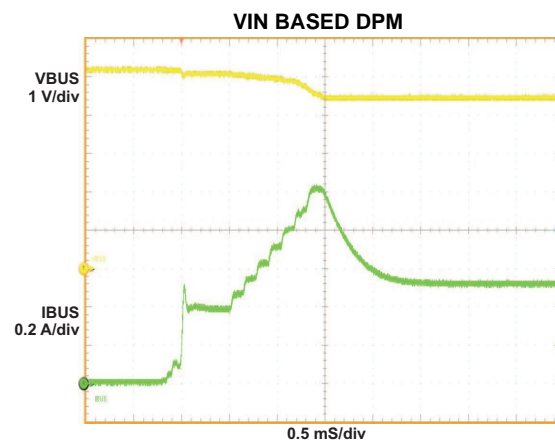


Figure 13.  $V_{BUS} = 5\text{ V}$  at  $500\text{ mA}$ ,  $V_{BAT} = 3.5\text{ V}$ ,  $I_{CHG} = 1550\text{ mA}$ ,  $V_{IN\_DPM} = 4.52\text{ V}$

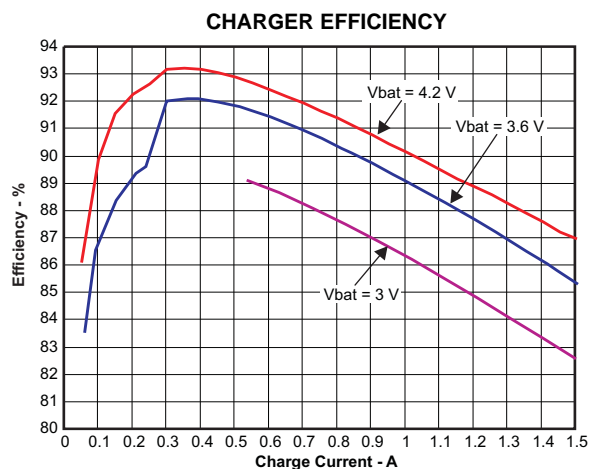


Figure 14.

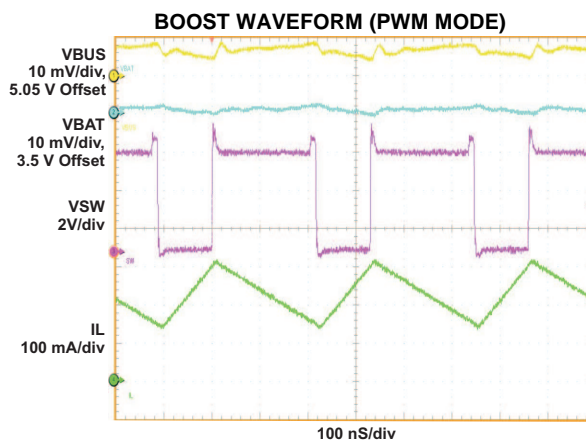


Figure 15.  $V_{BUS} = 5.05\text{ V}$ ,  $V_{BAT} = 3.5\text{ V}$ ,  $I_{BUS} = 217\text{ mA}$

## TYPICAL PERFORMANCE CHARACTERISTICS (continued)

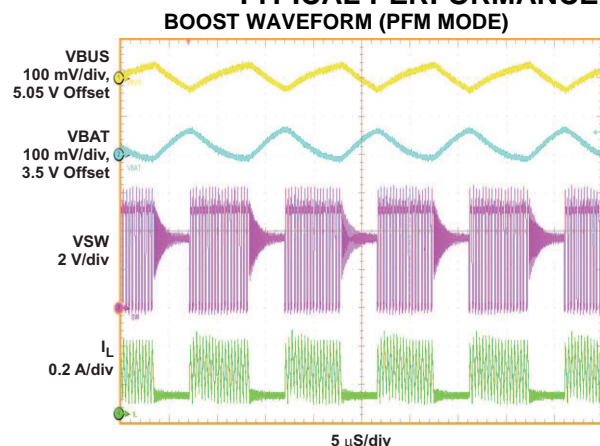


Figure 16.  $V_{BUS} = 5.05\text{ V}$ ,  $V_{BAT} = 3.5\text{ V}$ ,  $I_{BUS} = 42\text{ mA}$

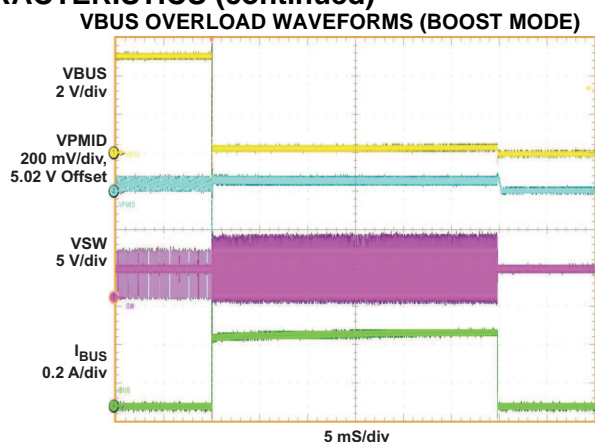


Figure 17.  $V_{BUS} = 5.05\text{ V}$ ,  $V_{BAT} = 3.5\text{ V}$ ,  $R_{LOAD} \text{ (at } V_{BUS}) = 1\text{ k}\Omega \text{ to } 0.5\Omega$

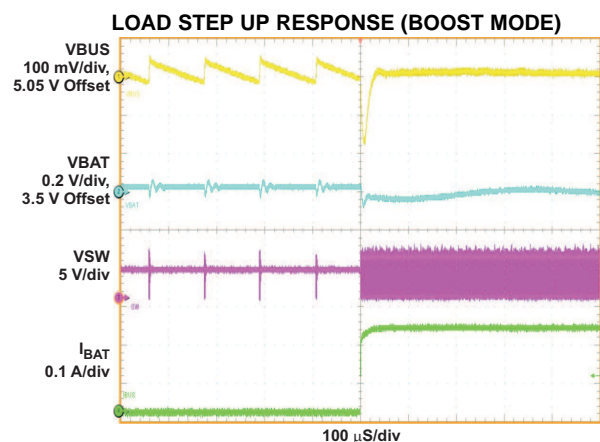


Figure 18.  $V_{BUS} = 5.05\text{ V}$ ,  $V_{BAT} = 3.5\text{ V}$ ,  $I_{BUS} = 0\text{--}217\text{ mA}$

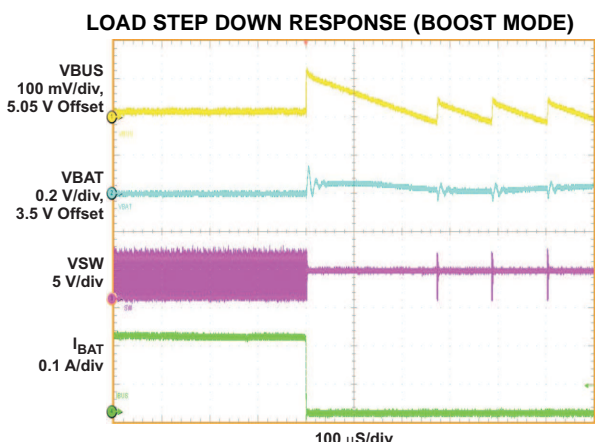


Figure 19.  $V_{BUS} = 5.05\text{ V}$ ,  $V_{BAT} = 3.5\text{ V}$ ,  $I_{BUS} = 217\text{ mA}$

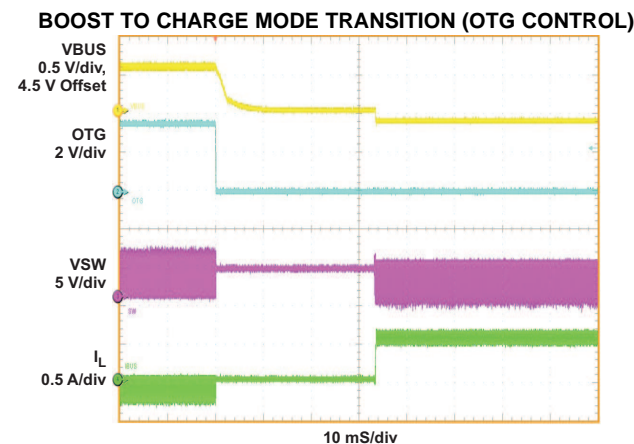


Figure 20.  $V_{BUS} = 4.5\text{ V}$  (Charge Mode) /  $5.1\text{ V}$  (Boost Mode),  $V_{BAT} = 3.5\text{ V}$ ,  $I_{IN\_LIM} = 500\text{ mA}$ , (32S mode)

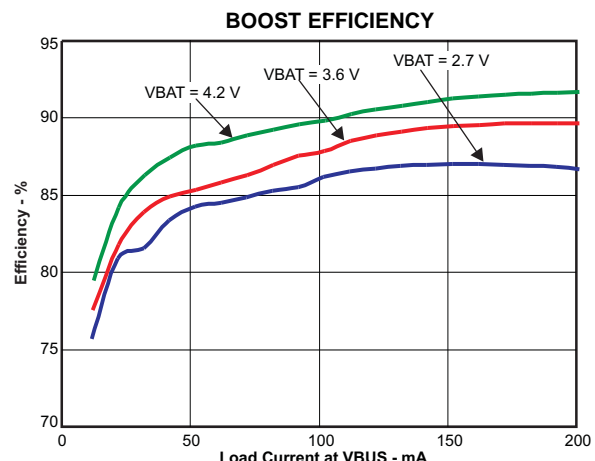
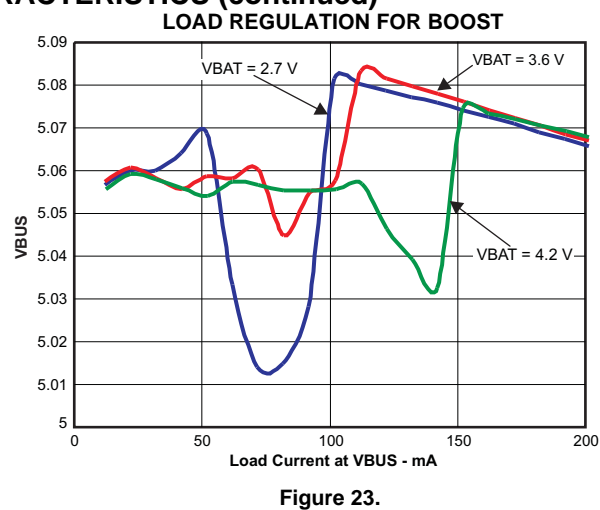
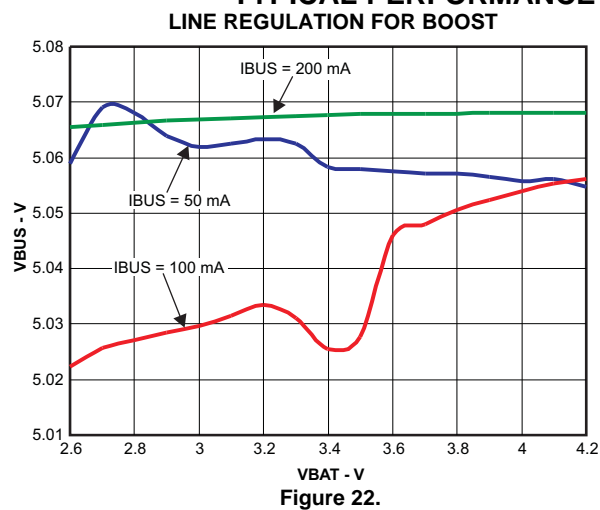


Figure 21.

## TYPICAL PERFORMANCE CHARACTERISTICS (continued)



# FUNCTIONAL BLOCK DIAGRAM (Charge Mode)

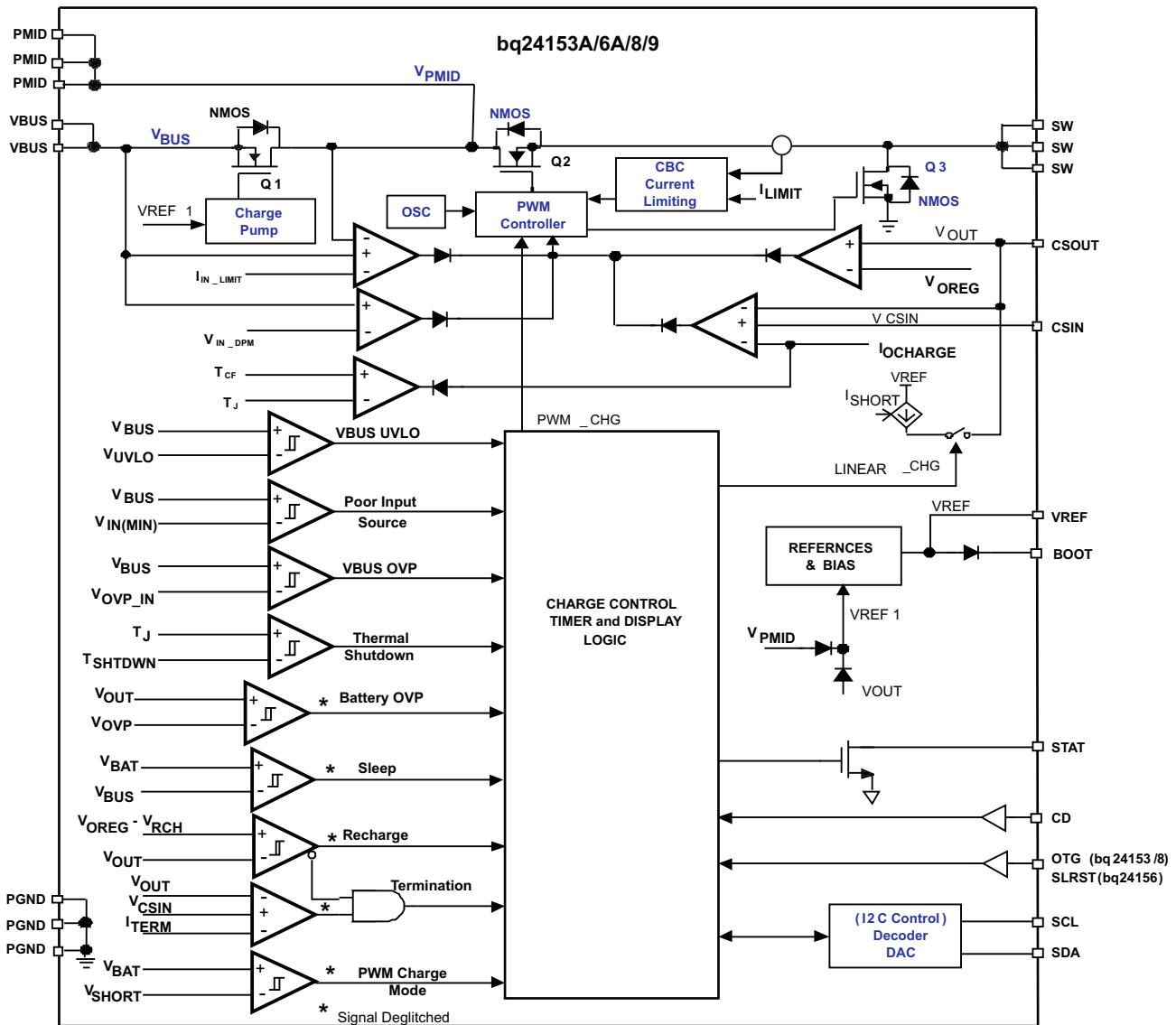


Figure 24. Function Block Diagram of bq2415x in Charge Mode

# FUNCTIONAL BLOCK DIAGRAM (Boost Mode)

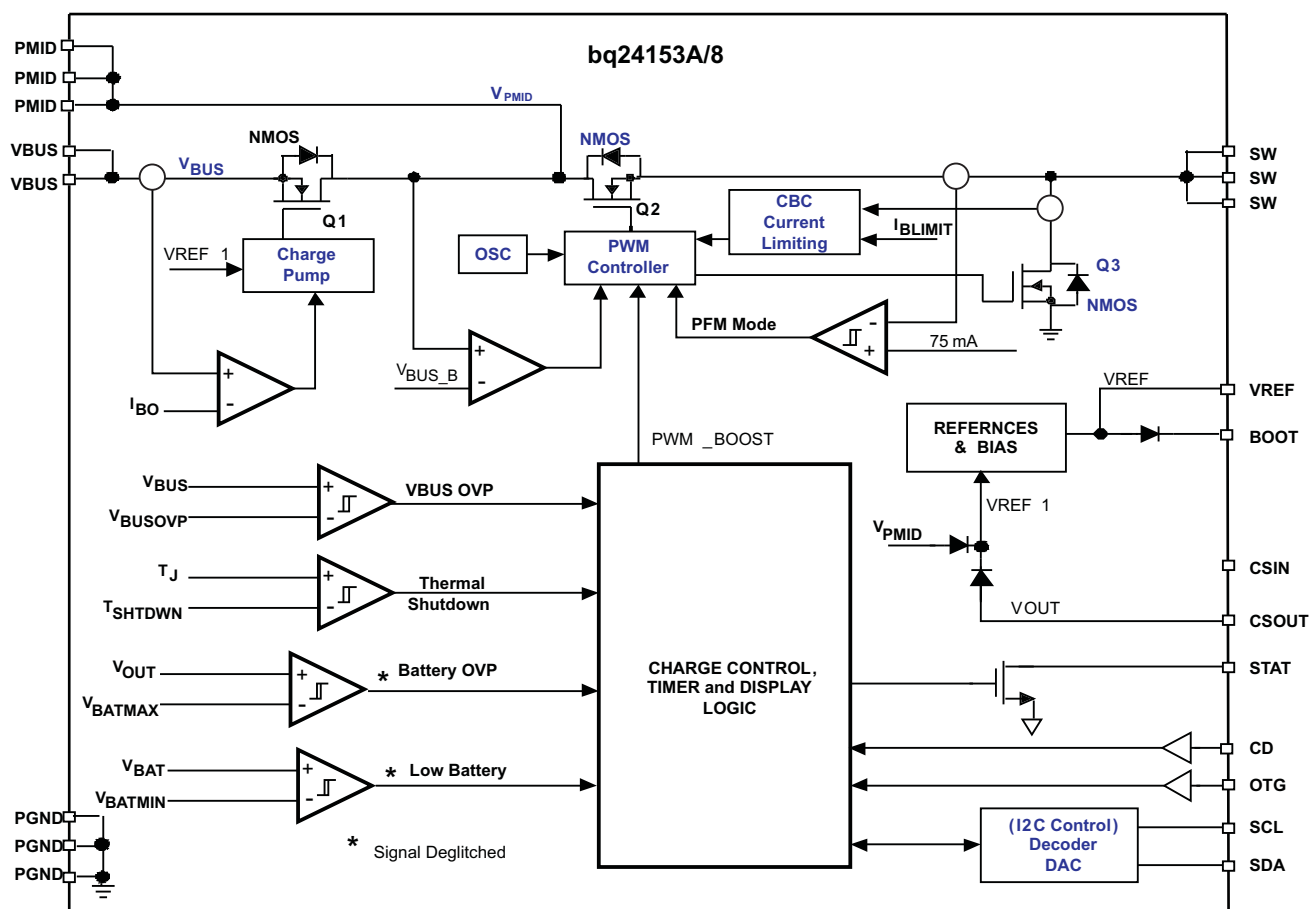
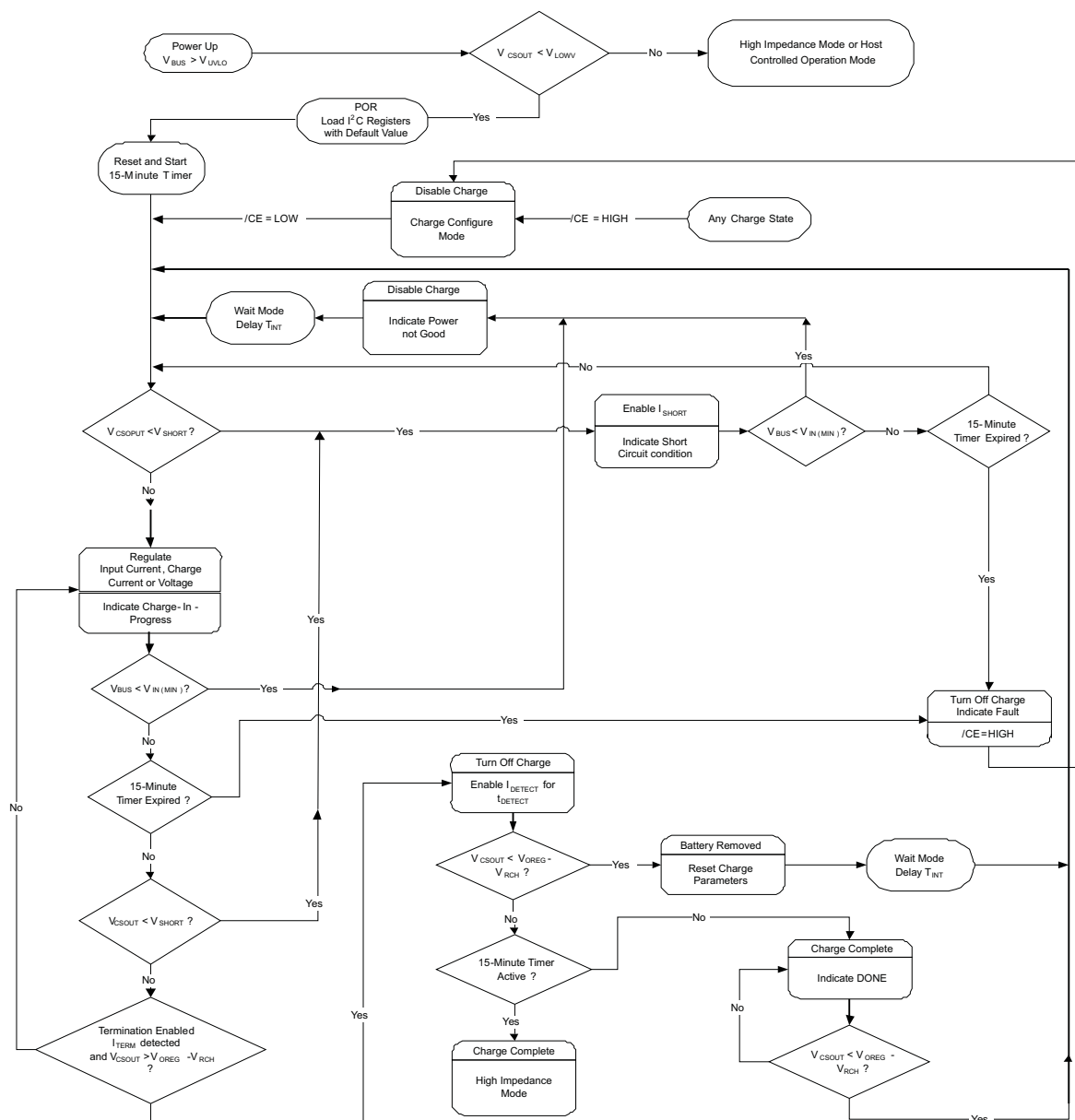


Figure 25. Function Block Diagram of bq2415x in Boost Mode



# **OPERATIONAL FLOW CHART**



**Figure 26. Operational Flow Chart of bq2415x in Charge Mode**



## DETAILED FUNCTIONAL DESCRIPTION

For a current restricted power source, such as a USB host or hub, a high efficiency converter is critical to fully use the input power capacity for quickly charging the battery. Due to the high efficiency for a wide range of input voltages and battery voltages, the switch mode charger is a good choice for high speed charging with less power loss and better thermal management than a linear charger.

The bq24153A/8/9 are highly integrated synchronous switch-mode chargers, featuring integrated FETs and small external components, targeted at extremely space-limited portable applications powered by 1-cell Li-Ion or Li-polymer battery pack. Furthermore, bq24153A/8 also has bi-directional operation to achieve boost function for USB OTG support.

The bq24153A/8 have three operation modes: charge mode, boost mode, and high impedance mode, while the bq24156A/9 only has charge mode and high impedance mode. In charge mode, the IC supports a precision Li-ion or Li-polymer charging system for single-cell applications. In boost mode, the IC boosts the battery voltage to VBUS for powering attached OTG devices. In high impedance mode, the IC stops charging or boosting and operates in a mode with very low current from VBUS or battery, to effectively reduce the power consumption when the portable device is in standby mode. Through I<sup>2</sup>C communication with a host, referred to as "HOST or 32-second" control/mode, the IC achieves smooth transition among the different operation modes. Even when no I<sup>2</sup>C communication is available, the IC starts a 15 minute safety timer and enters "15-minute" (default) mode. During 15-minute operation, the charger will still charge the battery but using each register's default values.

### Input Voltage Protection

#### Input Overvoltage Protection

The IC provides a built-in input overvoltage protection to protect the device and other components against damage if the input voltage (Voltage from VBUS to PGND) goes too high. When an input overvoltage condition is detected, the IC turns off the PWM converter, sets fault status bits, and sends out a fault pulse from the STAT pin. Once V<sub>BUS</sub> drops below the input overvoltage exit threshold, the fault is cleared and charge process resumes.

#### Bad Adaptor Detection/Rejection

Although not shown in Figure 26, at power-on-reset (POR) of VBUS, the IC performs the bad adaptor detection by applying a current sink to VBUS. If the VBUS is higher than V<sub>IN(MIN)</sub> for 30ms, the adaptor is good and the charge process begins. Otherwise, if the VBUS drops below V<sub>IN(MIN)</sub>, a bad adaptor is detected. Then, the IC disables the current sink, sends a send fault pulse in FAULT pin and sets the bad adaptor flag (B2 - B0 = 011 for Register 00H). After a delay of T<sub>INT</sub>, the IC repeats the adaptor detection process, as shown in Figure 27 and Figure 28.

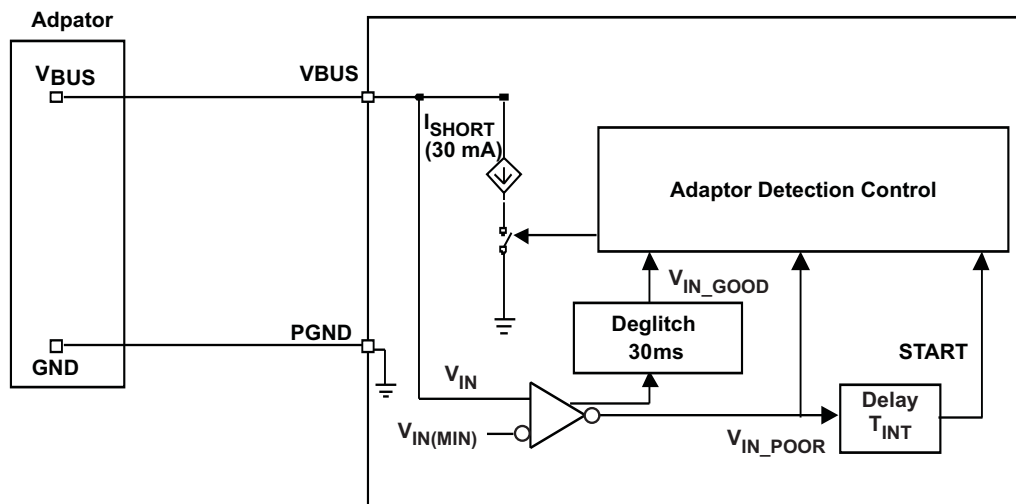


Figure 27. Bad Adaptor Detection Circuit

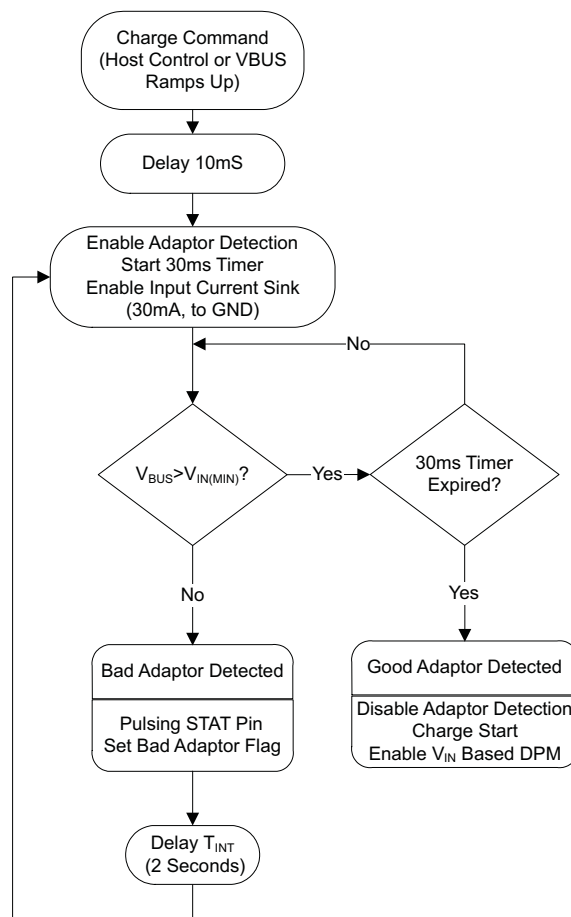


Figure 28. Bad Adaptor Detection Scheme Flow Chart

### Sleep Mode

The IC enters the low-power sleep mode if the VBUS pin voltage falls below the sleep-mode entry threshold,  $V_{CSOUT} + V_{SLP}$ , and VBUS is higher than the bad adaptor detection threshold,  $V_{IN(MIN)}$ . This feature prevents draining the battery during the absence of VBUS. During sleep mode, both the reverse blocking switch Q1 and PWM are turned off.

### Input Voltage Based DPM (Special Charger Voltage Threshold)

During the charging process, if the input power source is not able to support the programmed or default charging current, the VBUS voltage will decrease. Once the VBUS drops to  $V_{IN\_DPM}$  (default 4.52V), the charge current begins to taper down to prevent any further drop of VBUS. When the IC enters this mode, the charge current is lower than the set value and the special charger bit is set (B4 in Register 05H). This feature makes the IC compatible with adapters having different current capabilities.

## BATTERY PROTECTION

### Output Overvoltage Protection

The IC provides a built-in overvoltage protection to protect the device and other components against damage if the battery voltage goes too high, as when the battery is suddenly removed. When an overvoltage condition is detected, the IC turns off the PWM converter, sets fault status bits, and sends out a fault pulse from the STAT pin. Once  $V_{CSOUT}$  drops to the battery overvoltage exit threshold, the fault is cleared and charge process resumes.

### **Battery Short Protection**

During the normal charging process, if the battery voltage is lower than the short-circuit threshold,  $V_{\text{SHORT}}$ , the charger operates in short circuit mode with a lower charge rate of  $I_{\text{SHORT}}$ .

### **Battery Detection at Power Up in 15-minute Mode (bq24153A/6A only)**

bq24153A/6A also have a unique battery detection scheme during the start up of the charger. At VBUS power up, if the timer is in 15-minute mode, bq24153A/6A will start a 262ms timer when exiting from short circuit mode to PWM charge mode. If the battery voltage is charged above the recharge threshold ( $V_{\text{OREG-VRCH}}$ ) when the 262ms timer expired, bq24153A/6A will not consider the battery present; then stop charging, and go to high impedance mode immediately. However, if the battery voltage is still below the recharge threshold when the 262ms timer expires, the charging process will continue as normal battery charging process.

bq24158/9 simply begin regulating the output voltage to their default values (3.54V) at power up while in 15-minute mode.

### **Battery Detection in Host Mode**

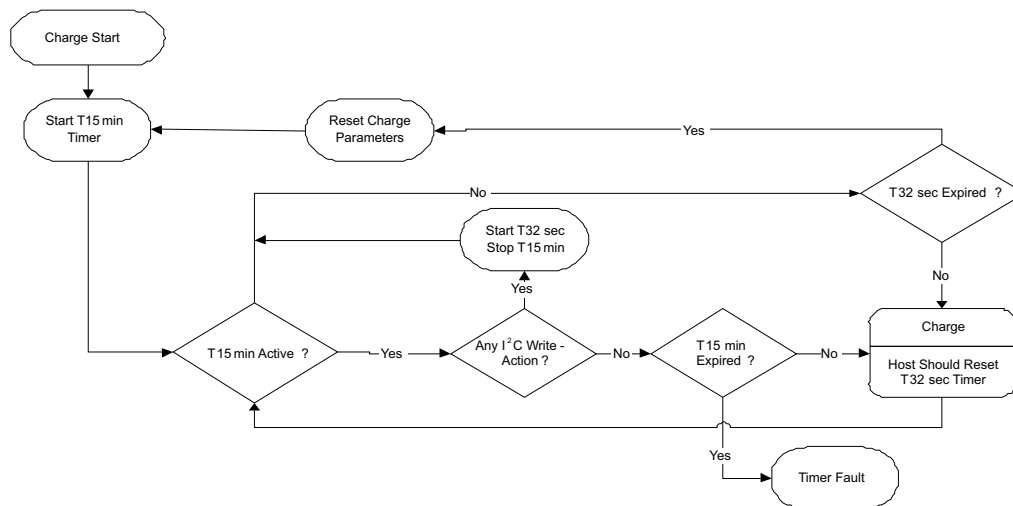
For applications with removable battery packs, the IC provides a battery absent detection scheme to reliably detect insertion or removal of battery packs.

During the normal charging process with host control, once the voltage at the CSOUT pin is above the battery recharge threshold,  $V_{\text{OREG-VRCH}}$ , and the termination charge current is detected, the IC turns off the PWM charge and enables a discharge current,  $I_{\text{DETECT}}$ , for a period of  $t_{\text{DETECT}}$ , (262 ms typical) then checks the battery voltage. If the battery voltage is still above the recharge threshold after  $t_{\text{DETECT}}$ , the battery is present. On the other hand, if the battery voltage is below the battery recharge threshold, the battery is absent. Under this condition, the charge parameters (such as input current limit) are reset to the default values and charge resumes after a delay of  $T_{\text{INT}}$ . This function ensures that the charge parameters are reset whenever the battery is replaced.

### **15-MINUTE SAFETY TIMER AND 32-SECOND WATCHDOG TIMER IN CHARGE MODE**

Once a good adapter and good battery are attached, the IC starts the 15-minute safety timer ( $t_{15\text{min}}$ ) that can be disabled by any write-action performed by host through I<sup>2</sup>C interface. Once the 15-minute timer is disabled, a 32-second watchdog timer ( $t_{32\text{sec}}$ ) is automatically started. The 32-second timer can be reset by the host using I2C interface. Writing "1" to reset the TMR\_RST bit in the control register will reset the 32-second timer and TMR\_RST is automatically set to "0" after the 32-second timer is reset. If the 32-second timer expires, the charge is terminated and charge parameters are reset to default values. Then the 15-minute timer starts and the charge resumes in 15-minute mode.

During normal charging process, the IC is usually in 32-second mode with host control and 15-minute mode without host control using I<sup>2</sup>C interface. The above process repeats until the battery is fully charged. If the 15-minute timer expires, the IC turns off the charge, enunciates FAULT on the STATx bits of status register, and sends the 128μs interrupt pulse. This function prevents battery over charge if the host fails to reset the safety timer. The 15-minute charge, with default parameters, allows time for a discharged battery to charge sufficiently to be able to power the host and start communication. The safety timer flow chart is shown in [Figure 29](#). Fault condition is cleared by POR and fault status bits can only be updated after the status bits are read by the host.



**Figure 29. Timer Flow Chart for bq24153A/6A/8/9**

## USB FRIENDLY POWER UP

Prior to POR, if the host continues to write the TMR\_RST bit to 1, to stay in 32-second mode, then at POR, the charger enters normal charge mode (using the desired control bits). If not in 32-second mode at POR, the charge will operate with default bit values, in 15 minute mode, until the host updates the control registers.

If the battery voltage is above the  $V_{LOWV}$  threshold while in 15 minute mode, the charger will be in the high impedance state. The default control bits set the charging current and regulation voltage low as a safety feature to avoid violating USB spec and over-charging any of the Li-Ion chemistries, while the host has lost communication. The input current limiting is described below.

## INPUT CURRENT LIMITING AT POWER UP

The input current sensing circuit and control loop are integrated into the IC. When operating in 15-minute mode, for bq24153A/8, the OTG pin logic level sets the input current limit to 100mA for a logic low and 500mA for a logic high, whereas the bq24156A/9 defaults to 500mA. In 32 second mode, the input current limit is set by the programmed control bits in register 01H.

## CHARGE MODE OPERATION

### Charge Profile

Once a good battery with voltage below the recharge threshold has been inserted and a good adapter is attached, the bq2415x enters charge mode. In charge mode, the IC has five control loops to regulate input voltage, input current, charge current, charge voltage and device junction temperature. During the charging process, all five loops are enabled and the one that is dominant takes control. The IC supports a precision Li-ion or Li-polymer charging system for single-cell applications. Figure 30 (a) indicates a typical charge profile without input current regulation loop. It is the traditional CC/CV charge curve, while Figure 30(b) shows a typical charge profile when input current limiting loop is dominant during the constant current mode. In this case, the charge current is higher than the input current so the charge process is faster than the linear chargers. For bq24153A/6A/8/9, the input voltage threshold for DPM loop, input current limits, the charge current, termination current, and charge voltage are all programmable using I<sup>2</sup>C interface.

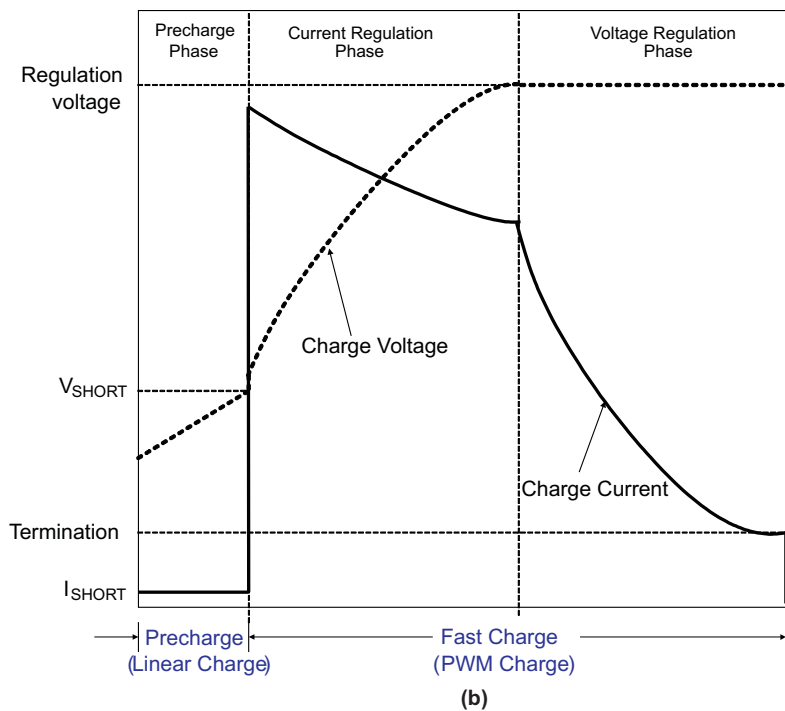
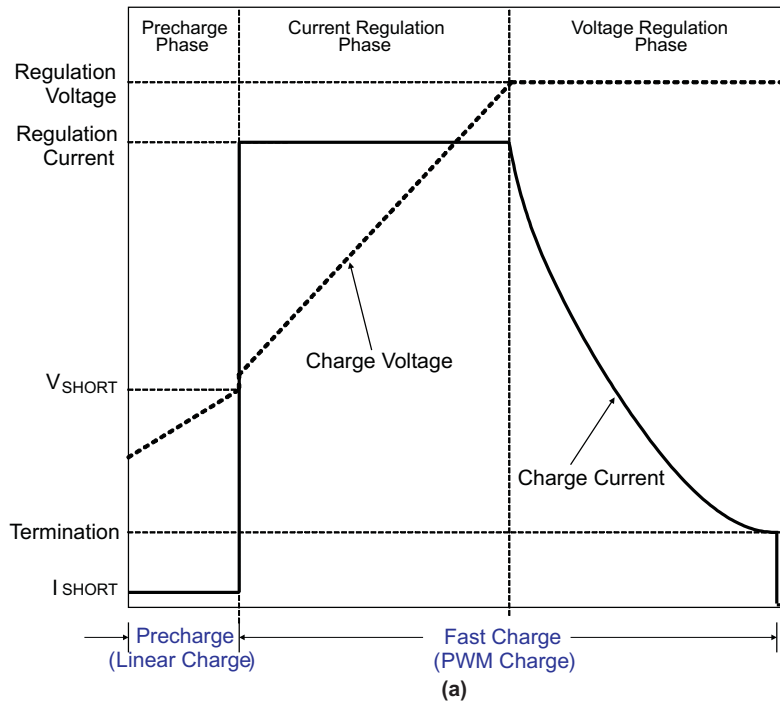


Figure 30. Typical Charging Profile of bq24153A/6A/8/9 for (a) without Input Current Limit, and (b) with Input Current Limit

## PWM Controller in Charge Mode

The IC provides an integrated, fixed 3 MHz frequency voltage-mode controller to regulate charge current or voltage. This type of controller is used to improve line transient response, thereby, simplifying the compensation network used for both continuous and discontinuous current conduction operation. The voltage and current loops are internally compensated using a Type-III compensation scheme that provides enough phase margin for stable operation, allowing the use of small ceramic capacitors with a low ESR. The device operates between 0% to 99.5% duty cycles.

The IC has back to back common-drain N-channel FETs at the high side and one N-channel FET at low side. The input N-FET (Q1) prevents battery discharge when VBUS is lower than  $V_{CSOUT}$ . The second high-side N-FET (Q2) is the switching control switch. A charge pump circuit is used to provide gate drive for Q1, while a bootstrap circuit with an external bootstrap capacitor is used to supply the gate drive voltage for Q2.

Cycle-by-cycle current limit is sensed through the FETs Q2 and Q3. The threshold for Q2 is set to a nominal 2.4-A peak current. The low-side FET (Q3) also has a current limit that decides if the PWM Controller will operate in synchronous or non-synchronous mode. This threshold is set to 100mA and it turns off the low-side N-channel FET (Q3) before the current reverses, preventing the battery from discharging. Synchronous operation is used when the current of the low-side FET is greater than 100mA to minimize power losses.

## Battery Charging Process

At the beginning of precharge, while battery voltage is below the  $V_{(SHORT)}$  threshold, the IC applies a short-circuit current,  $I_{(SHORT)}$ , to the battery. When the battery voltage is above  $V_{SHORT}$  and below  $V_{OREG}$ , the charge current ramps up to fast charge current,  $I_{OCHARGE}$ , or a charge current that corresponds to the input current of  $I_{IN\_LIMIT}$ . The slow rate for fast charge current is controlled to minimize the current and voltage over-shoot during transient. Both the input current limit,  $I_{IN\_LIMIT}$ , and fast charge current,  $I_{OCHARGE}$ , can be set by the host. Once the battery voltage reaches the regulation voltage,  $V_{OREG}$ , the charge current is tapered down as shown in [Figure 30](#). The voltage regulation feedback occurs by monitoring the battery-pack voltage between the CSOUT and PGND pins. In HOST mode, the regulation voltage is adjustable (3.5V to 4.44V) and is programmed through I<sup>2</sup>C interface. In 15-minute mode, the regulation voltage is fixed at 3.54V.

The IC monitors the charging current during the voltage regulation phase. If termination is enabled, during the normal charging process with HOST control, once the voltage at the CSOUT pin is above the battery recharge threshold,  $V_{OREG} - V_{RCH}$  for the 32-ms (typical) deglitch period, and the termination charge current  $I_{TERM}$  is detected, the IC turns off the PWM charge and enables a discharge current,  $I_{DETECT}$ , for a period of  $t_{DETECT}$  (262-ms typical), then checks the battery voltage. If the battery voltage is still above the recharge threshold after  $t_{DETECT}$ , the battery charging is complete. The battery detection routine is used to ensure termination did not occur because the battery was removed. After 40ms (typical) for synchronization purposes of the EOC state and the counter, the status bit and pin are updated to indicate charging has completed. The termination current level is programmable. To disable the charge current termination, the host can set the charge termination bit ( $I\_Term$ ) of charge control register to 0, refer to I<sup>2</sup>C section for detail.

A new charge cycle is initiated when one of the following conditions is detected:

- The battery voltage falls below the  $V_{(OREG)} - V_{(RCH)}$  threshold.
- VBUS Power-on reset (POR), if battery voltage is below the  $V_{(LOWV)}$  threshold.
- $\overline{CE}$  bit toggle or RESET bit is set (Host controlled)

## Thermal Regulation and Protection

To prevent overheating of the chip during the charging process, the IC monitors the junction temperature,  $T_J$ , of the die and begins to taper down the charge current once  $T_J$  reaches the thermal regulation threshold,  $T_{CF}$ . The charge current is reduced to zero when the junction temperature increases approximately 10°C above  $T_{CF}$ . In any state, if  $T_J$  exceeds  $T_{SHUTDOWN}$ , the IC suspends charging. In thermal shutdown mode, PWM is turned off and all timers are frozen. Charging resumes when  $T_J$  falls below  $T_{SHUTDOWN}$  by approximately 10°C.

## Charge Status Output, STAT Pin

The STAT pin is used to indicate operation conditions for bq24153A/6A/8/9. STAT is pulled low during charging when EN\_STAT bit in control register (00H) is set to “1”. Under other conditions, STAT pin behaves as a high impedance (open-drain) output. Under fault conditions, a 128-μs pulse will be sent out to notify the host. The status of STAT pin at different operation conditions is summarized in [Table 1](#). The STAT pin can be used to drive an LED or communicate to the host processor.



**Table 1. STAT Pin Summary**

CHARGE STATE	STAT
Charge in progress and EN_STAT=1	Low
Other normal conditions	Open-drain
Charge mode faults: Timer fault, sleep mode, VBUS or battery overvoltage, poor input source, VBUS UVLO, no battery, thermal shutdown	128-μs pulse, then open-drain
Boost mode faults (bq24153A/8 only): Timer fault, over load, VBUS or battery overvoltage, low battery voltage, thermal shutdown	128-μs pulse, then open-drain

**Control Bits in Charge Mode** **$\overline{CE}$  Bit (Charge Mode)**

The  $\overline{CE}$  bit in the control register is used to disable or enable the charge process. A low logic level (0) on this bit enables the charge and a high logic level (1) disables the charge.

**RESET Bit**

The RESET bit in the control register is used to reset all the charge parameters. Writing '1' to the RESET bit will reset all the charge parameters to default values except the safety limit register, and RESET bit is automatically cleared to zero once the charge parameters get reset. It is designed for charge parameter reset before charge starts and it is not recommended to set the RESET bit while charging or boosting are in progress.

**OPA\_Mode Bit**

OPA\_MODE is the operation mode control bit. When OPA\_MODE = 0, the IC operates as a charger if HZ\_MODE is set to "0", refer to [Table 2](#) for detail. When OPA\_MODE=1 and HZ\_MODE=0, the IC operates in boost mode.

**Table 2. Operation Mode Summary**

OPA_MODE	HZ_MODE	OPERATION MODE
0	0	Charge (no fault) Charge configure (fault, $V_{bus} > UVLO$ ) High impedance ( $V_{bus} < UVLO$ )
1(bq24153A/8 only)	0	Boost (no faults) Any fault go to charge configure mode
X	1	High impedance

**CONTROL PINS IN CHARGE MODE****CD Pin (Charge Disable)**

The CD pin is used to disable the charging process. When the CD pin is low, charge is enabled. When the CD pin is high, charge is disabled and the charger enters high impedance (Hi-Z) mode.

**SLRST Pin (Safety Limit Register 06H Reset, bq24156A/9 only)**

The safety limit registers provide a means to limit both the maximum charge current and maximum battery regulation voltage at POR regardless of subsequent attempts to increase them via I<sup>2</sup>C. When the SLRST pin is low, bq24156A/9 will reset all the safety limits to default values, regardless of the write actions to safety limits registers (06H). When the SLRST pin is high, the bq24156A/9 can program the safety limit register until any write action to other registers locks the programmed safety limits.

**BOOST MODE OPERATION (bq24153A/8 only)**

In 32 second mode, when OTG pin is high (and OTG\_EN bit is high thereby enabling OTG functionality) or the operation mode bit (OPA\_MODE) is set to 1, bq24153A/8 operates in boost mode and delivers the power to VBUS from the battery. In normal boost mode, bq24153A/8 converts the battery voltage to  $V_{BUS-B}$  (about 5.05V) and delivers a current as much as  $I_{BO}$  (about 200mA) to support other USB OTG devices connected to the USB connector.



### **PWM Controller in Boost Mode**

Similar to charge mode operation, in boost mode, the IC provides an integrated, fixed 3 MHz frequency voltage-mode controller to regulate output voltage at PMID pin ( $V_{PMID}$ ). The voltage control loop is internally compensated using a Type-III compensation scheme that provides enough phase margin for stable operation with a wide load range and battery voltage range.

In boost mode, the input N-FET (Q1) prevents battery discharge when VBUS pin is over loaded. Cycle-by-cycle current limit is sensed through the internal sense FET for Q3. The cycle-by-cycle current limit threshold for Q3 is set to a nominal 1.0-A peak current. Synchronous operation is used in PWM mode to minimize power losses.

### **Boost Start Up**

To prevent the inductor saturation and limit the inrush current, a soft-start control is applied during the boost start up.

### **PFM Mode at Light Load**

In boost mode, under light load conditions, the IC operates in pulse skipping mode (PFM mode) to reduce the power loss and improve the converter efficiency. During boosting, the PWM converter is turned off once the inductor current is less than 75mA; and the PWM is turned back on only when the voltage at PMID pin drops to about 99.5% of the rated output voltage. A unique pre-set circuit is used to make the smooth transition between PWM and PFM mode.

### **Safety Timer in Boost Mode**

At the beginning of boost operation, the IC starts a 32-second timer that is reset by the host using the I<sup>2</sup>C interface. Writing “1” to reset bit of TMR\_RST in control register will reset the 32-second timer and TMR\_RST is automatically set to “0” after the 32-second timer is reset. Once the 32-second timer expires, the IC turns off the boost converter, enunciates the fault pulse from the STAT pin and sets fault status bits in the status register. The fault condition is cleared by POR or host control.

### **Protection in Boost Mode**

#### **Output Overvoltage Protection**

The IC provides a built-in over-voltage protection to protect the device and other components against damage if the VBUS voltage goes too high. When an over-voltage condition is detected, the IC turns off the PWM converter, resets OPA\_MODE bit to 0, sets fault status bits, and sends out a fault pulse from the STAT pin. Once VBUS drops to the normal level, the boost starts after host sets OPA\_MODE to “1” or OTG pin stays in active status.

#### **Output Overload Protection**

The IC provides a built-in over-load protection to prevent the device and battery from damage when VBUS is over loaded. Once the over load condition is detected, Q1 operates in linear mode to limit the output current. If the over load condition lasts for more than 30ms, the over-load fault is detected. When an over-load condition is detected, the IC turns off the PWM converter, resets OPA\_MODE bit to 0, sets fault status bits and sends out fault pulse in STAT pin. The boost will not start until the host clears the fault register.

#### **Battery Overvoltage Protection**

During boosting, when the battery voltage is above the battery over voltage threshold,  $V_{BATMAX}$ , or below the minimum battery voltage threshold,  $V_{BATMIN}$ , the IC turns off the PWM converter, resets OPA\_MODE bit to 0, sets fault status bits and sends out fault pulse in STAT pin. Once the battery voltage goes above  $V_{BATMIN}$ , the boost will start after the host sets OPA\_MODE to “1” or OTG pin stays in active status.

### **STAT Pin in Boost Mode**

During normal boosting operation, the STAT pin behaves as a high impedance (open-drain) output. Under fault conditions, a 128- $\mu$ s pulse is sent out to notify the host.

## HIGH IMPEDANCE (Hi-Z) MODE

In Hi-Z mode, the charger stops charging and enters a low quiescent current state to conserve power. Taking the CD pin high causes the charger to enter Hi-Z mode. When in 15-minute mode and the CD pin is low, the charger automatically enters Hi-Z mode if

1.  $V_{BUS} > UVLO$  and a battery with  $V_{BAT} > V_{LOWV}$  is inserted, or
2.  $V_{BUS}$  falls below  $UVLO$ .

Taking the CD pin high while in 15-minute mode resets the 15 minute timer.

When in HOST mode and the CD is low, the charger can be placed into Hi-Z mode if the HZ-MODE control bit is set to "1" and OTG pin is not in active status. Once the bq24153A/6A/8/9 enters Hi-Z mode and the CD pin is low, a low power 32-second timer is enabled when the battery voltage is below  $V_{(LOWV)}$  to monitor if the host control is available or not. If the low power 32-second timer expires, the IC operates in 15-minute mode and the low power 32 second timer is disabled.

In order to exit Hi-Z mode, the CD pin must be low,  $V_{BUS}$  must be higher than  $UVLO$  and the HOST must write a "0" to the HZ-MODE control bit.

## SERIAL INTERFACE DESCRIPTION

I<sup>2</sup>C is a 2-wire serial interface developed by Philips Semiconductor (see I<sup>2</sup>C-Bus Specification, Version 2.1, January 2000). The bus consists of a data line (SDA) and a clock line (SCL) with pull-up structures. When the bus is idle, both SDA and SCL lines are pulled high. All the I<sup>2</sup>C compatible devices connect to the I<sup>2</sup>C bus through open drain I/O pins, SDA and SCL. A master device, usually a microcontroller or a digital signal processor, controls the bus. The master is responsible for generating the SCL signal and device addresses. The master also generates specific conditions that indicate the START and STOP of data transfer. A slave device receives and/or transmits data on the bus under control of the master device.

The IC works as a slave and is compatible with the following data transfer modes, as defined in the I<sup>2</sup>C-Bus Specification: standard mode (100 kbps), fast mode (400 kbps), and high-speed mode (up to 3.4 Mbps in write mode). The interface adds flexibility to the battery charge solution, enabling most functions to be programmed to new values depending on the instantaneous application requirements. Register contents remain intact as long as supply voltage remains above 2.2 V (typical). I<sup>2</sup>C is asynchronous, which means that it runs off of SCL. The device has no noise or glitch filtering on SCL, so SCL input needs to be clean. Therefore, it is recommended that SDA changes while SCL is LOW.

The data transfer protocol for standard and fast modes is the same; therefore, they are referred to as F/S-mode in this document. The protocol for high-speed mode is different from the F/S-mode, and it is referred to as HS-mode. The bq24153A/6A/8/9 device supports 7-bit addressing only. The device 7-bit address is defined as '1101011' (6BH) for bq24153A, and '1101010' (6AH) for bq24156A/8/9.

### F/S Mode Protocol

The master initiates data transfer by generating a start condition. The start condition is when a high-to-low transition occurs on the SDA line while SCL is high, as shown in Figure 31. All I<sup>2</sup>C-compatible devices should recognize a start condition.

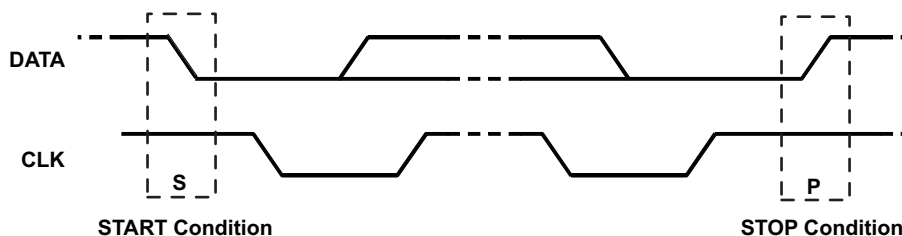


Figure 31. START and STOP Condition

The master then generates the SCL pulses, and transmits the 8-bit address and the read/write direction bit R/W on the SDA line. During all transmissions, the master ensures that data is valid. A valid data condition requires the SDA line to be stable during the entire high period of the clock pulse (see Figure 32). All devices recognize the address sent by the master and compare it to their internal fixed addresses. Only the slave device with a matching address generates an acknowledge (see Figure 32) by pulling the SDA line low during the entire high period of the ninth SCL cycle. Upon detecting this acknowledge, the master knows that communication link with a slave has been established.

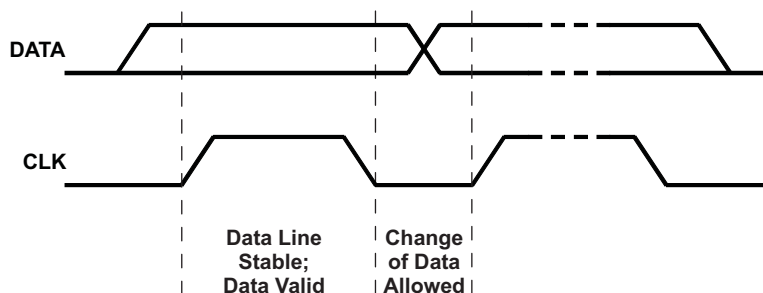


Figure 32. Bit Transfer on the Serial Interface

The master generates further SCL cycles to either transmit data to the slave (R/W bit 1) or receive data from the slave (R/W bit 0). In either case, the receiver needs to acknowledge the data sent by the transmitter. So an acknowledge signal can either be generated by the master or by the slave, depending on which one is the receiver. The 9-bit valid data sequences consisting of 8-bit data and 1-bit acknowledge can continue as long as necessary. To signal the end of the data transfer, the master generates a stop condition by pulling the SDA line from low to high while the SCL line is high (see Figure 34). This releases the bus and stops the communication link with the addressed slave. All I<sup>2</sup>C compatible devices must recognize the stop condition. Upon the receipt of a stop condition, all devices know that the bus is released, and they wait for a start condition followed by a matching address. If a transaction is terminated prematurely, the master needs to send a STOP condition to prevent the slave I<sup>2</sup>C logic from getting stuck in a bad state. Attempting to read data from register addresses not listed in this section will result in FFh being read out.

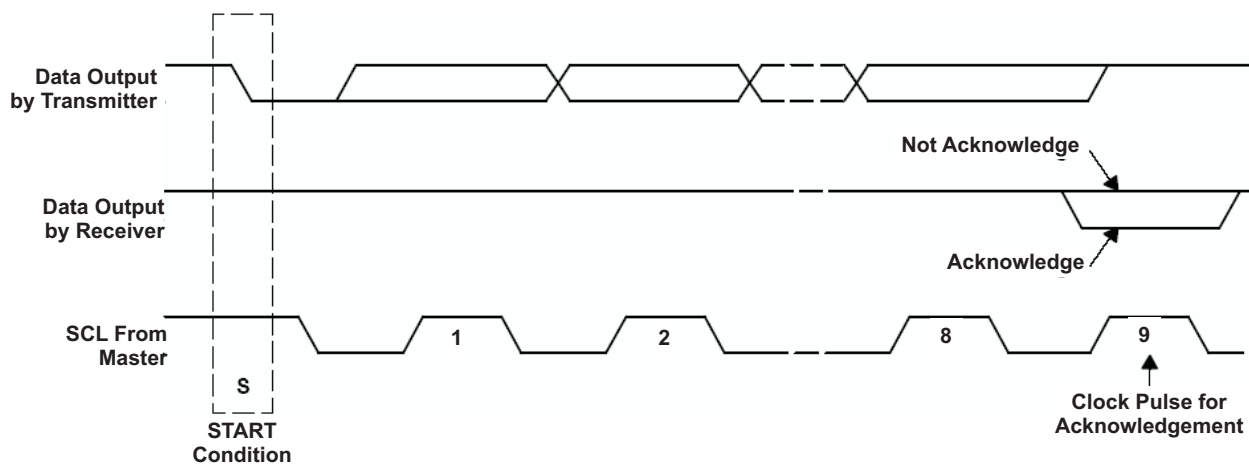


Figure 33. Acknowledge on the I<sup>2</sup>C Bus™

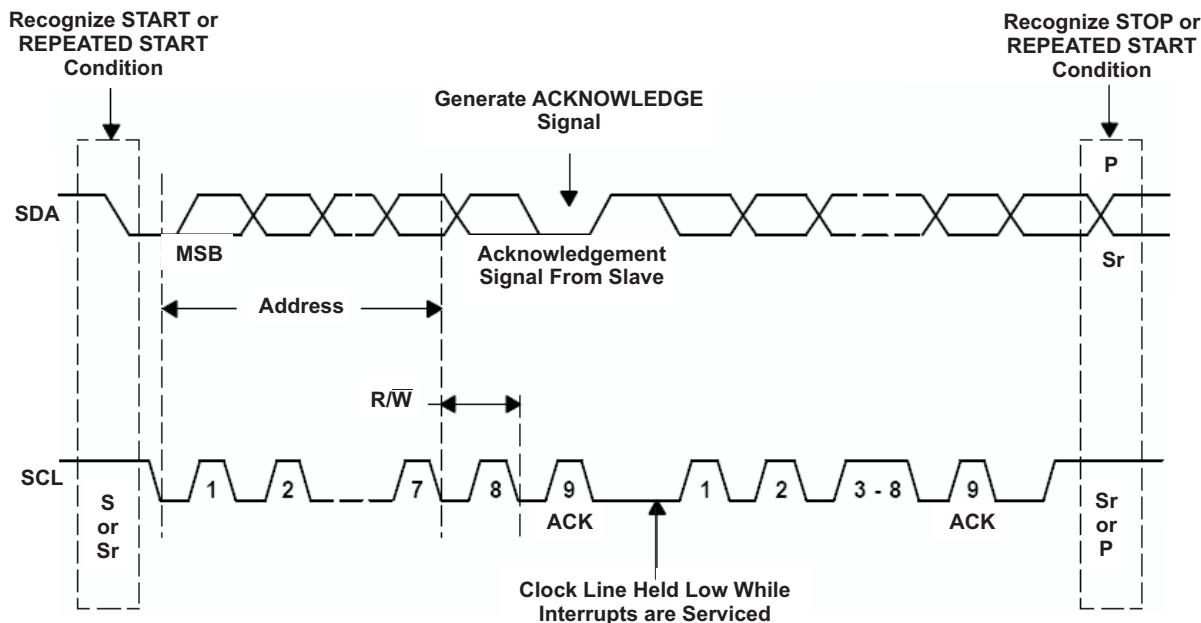


Figure 34. Bus Protocol

### H/S Mode Protocol

When the bus is idle, both SDA and SCL lines are pulled high by the pull-up devices.

The master generates a start condition followed by a valid serial byte containing HS master code 00001XXX. This transmission is made in F/S-mode at no more than 400 Kbps. No device is allowed to acknowledge the HS master code, but all devices must recognize it and switch their internal setting to support 3.4-Mbps operation.

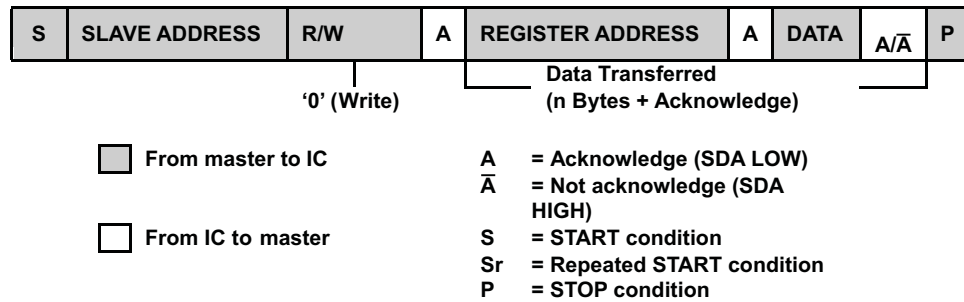
The master then generates a repeated start condition (a repeated start condition has the same timing as the start condition). After this repeated start condition, the protocol is the same as F/S-mode, except that transmission speeds up to 3.4 Mbps are allowed. A stop condition ends the HS-mode and switches all the internal settings of the slave devices to support the F/S-mode. Instead of using a stop condition, repeated start conditions should be used to secure the bus in HS-mode. If a transaction is terminated prematurely, the master needs sending a STOP condition to prevent the slave I2C logic from getting stuck in a bad state.

Attempting to read data from register addresses not listed in this section results in FFh being read out.

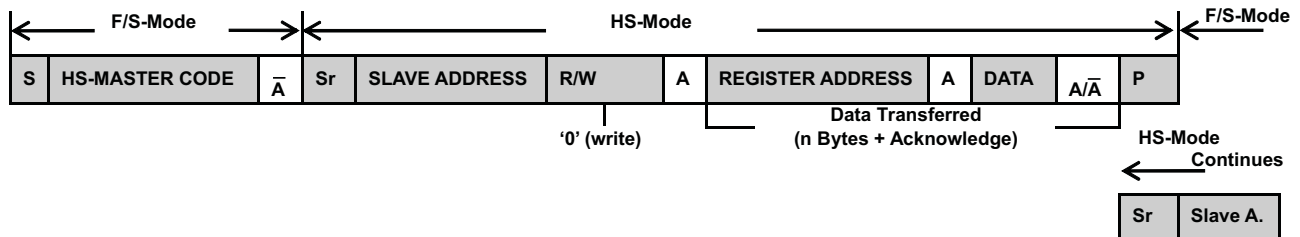
### I<sup>2</sup>C Update Sequence

The IC requires a start condition, a valid I<sup>2</sup>C address, a register address byte, and a data byte for a single update. After the receipt of each byte, the IC acknowledges by pulling the SDA line low during the high period of a single clock pulse. A valid I<sup>2</sup>C address selects the IC. The IC performs an update on the falling edge of the acknowledge signal that follows the LSB byte.

For the first update, the IC requires a start condition, a valid I<sup>2</sup>C address, a register address byte, a data byte. For all consecutive updates, The IC needs a register address byte, and a data byte. Once a stop condition is received, the IC releases the I<sup>2</sup>C bus, and awaits a new start conditions.



(a) F/S-Mode



(b) HS-Mode

Figure 35. Data Transfer Format in F/S Mode and H/S Mode

### Slave Address Byte

MSB							LSB
X	1	1	0	1	0	1	1

The slave address byte is the first byte received following the START condition from the master device.

### Register Address Byte

MSB							LSB
0	0	0	0	0	D2	D1	D0

Following the successful acknowledgment of the slave address, the bus master will send a byte to the IC, which contains the address of the register to be accessed. The IC contains five 8-bit registers accessible via a bidirectional I<sup>2</sup>C-bus interface. Among them, four internal registers have read and write access; and one has only read access.

## REGISTER DESCRIPTION

Table 3. Status/Control Register (Read/Write)  
Memory Location: 00, Reset State: x1xx 0xxx

BIT	NAME	READ/WRITE	FUNCTION
B7 (MSB)	TMR_RST/OTG	Read/Write	Write: TMR_RST function, write "1" to reset the safety timer (auto clear) Read: OTG pin status, (for bq24153A/8 only) 0-OTG pin at Low level, 1-OTG pin at High level SLRST pin status (for bq2156A/9 only), 0-SLRST pin at LOW level, 1-SLRST pin at HIGH level.
B6	EN_STAT	Read/Write	0-Disable STAT pin function, 1-Enable STAT pin function (default 1)
B5	STAT2	Read Only	00-Ready, 01-Charge in progress, 10-Charge done, 11-Fault
B4	STAT1	Read Only	

**Table 3. Status/Control Register (Read/Write)**  
Memory Location: 00, Reset State: x1xx 0xxx (continued)

BIT	NAME	READ/WRITE	FUNCTION
B3	BOOST	Read Only	1-Boost mode, 0-Not in boost mode, for bq24153A/8 only; NA—for bq24156A/9.
B2	FAULT_3	Read Only	Charge mode: 000-Normal, 001-VBUS OVP, 010-Sleep mode, 011-Bad Adaptor or $V_{BUS} < V_{UVLO}$ , 100-Output OVP, 101-Thermal shutdown, 110-Timer fault, 111-No battery Boost mode (for bq24153A/8 only): 000-Normal, 001-VBUS OVP, 010-Over load, 011-Battery voltage is too low, 100-Battery OVP, 101-Thermal shutdown, 110-Timer fault, 111-NA
B1	FAULT_2	Read Only	
B0 (LSB)	FAULT_1	Read Only	

**Table 4. Control Register (Read/Write)**  
Memory Location: 01, Reset State: 0011 0000

BIT	NAME	READ/WRITE	FUNCTION
B7 (MSB)	lin_Limit_2	Read/Write	00-USB host with 100-mA current limit, 01-USB host with 500-mA current limit, 10-USB host/charger with 800-mA current limit, 11-No input current limit (default 00 for bq24153A/8, default 01 for bq24156A/9)
B6	lin_Limit_1	Read/Write	
B5	$V_{(LOWV\_2)}$ <sup>(1)</sup>	Read/Write	Weak battery voltage threshold: 200mV step (default 1)
B4	$V_{(LOWV\_1)}$ <sup>(1)</sup>	Read/Write	Weak battery voltage threshold: 100mV step (default 1)
B3	TE	Read/Write	1-Enable charge current termination, 0-Disable charge current termination (default 0)
B2	$\overline{CE}$	Read/Write	1-Charger is disabled, 0-Charger enabled (default 0)
B1	HZ_MODE	Read/Write	1-High impedance mode, 0-Not high impedance mode (default 0)
B0 (LSB)	OPA_MODE	Read/Write	1-Boost mode, 0-Charger mode (default 0), for bq24153A/8 only; NA—for bq24156A/9.

(1) The range of the weak battery voltage threshold ( $V_{(LOWV)}$ ) is 3.4 V to 3.7 V with an offset of 3.4 V and steps of 100 mV (default 3.7 V, using bits B4-B5).

**Table 5. Control/Battery Voltage Register (Read/Write)**  
Memory Location: 02, Reset State: 0000 1010

BIT	NAME	READ/WRITE	FUNCTION
B7 (MSB)	$V_{O(REG5)}$	Read/Write	Battery Regulation Voltage: 640 mV step (default 0)
B6	$V_{O(REG4)}$	Read/Write	Battery Regulation Voltage: 320 mV step (default 0)
B5	$V_{O(REG3)}$	Read/Write	Battery Regulation Voltage: 160 mV step (default 0)
B4	$V_{O(REG2)}$	Read/Write	Battery Regulation Voltage: 80 mV step (default 0)
B3	$V_{O(REG1)}$	Read/Write	Battery Regulation Voltage: 40 mV step (default 1)
B2	$V_{O(REG0)}$	Read/Write	Battery Regulation Voltage: 20 mV step (default 0)
B1	OTG_PL	Read/Write	1-OTG Boost Enable with High level, 0-OTG Boost Enable with Low level (default 1), for bq24153A/8 only; NA—for bq24156A/9; not applicable to OTG pin control of current limit at POR in 15-minute mode
B0 (LSB)	OTG_EN	Read/Write	1-Enable OTG Pin in HOST mode, 0-Disable OTG pin in HOST mode (default 0), for bq24153A/8 only; NA—for bq24156A/9; not applicable to OTG pin control of current limit at POR in 15-minute mode

- Charge voltage range is 3.5 V to 4.44 V with the offset of 3.5 V and steps of 20 mV (default 3.54 V), using bits B2-B7.

**Table 6. Vender/Part/Revision Register (Read only)**  
Memory Location: 03, Reset State: 0101 000x

BIT	NAME	READ/WRITE	FUNCTION
B7 (MSB)	Vender2	Read Only	Vender Code: bit 2 (default 0)
B6	Vender1	Read Only	Vender Code: bit 1 (default 1)
B5	Vender0	Read Only	Vender Code: bit 0 (default 0)
B4	PN1	Read Only	For I2C Address 6BH: 10–bq24153A; 11–NA.
B3	PN0	Read Only	For I2C Address 6AH: 00–bq24156A/9, 01–NA, 10–bq24158, 11–NA.



**Table 6. Vender/Part/Revision Register (Read only)**  
**Memory Location: 03, Reset State: 0101 000x (continued)**

BIT	NAME	READ/WRITE	FUNCTION
B2	Revision2	Read Only	011: Revision 1.0; 001: Revision 1.1; 100-111: Future Revisions
B1	Revision1	Read Only	
B0 (LSB)	Revision0	Read Only	

**Table 7. Battery Termination/Fast Charge Current Register (Read/Write)**  
**Memory Location: 04, Reset State: 0000 0001**

BIT	NAME	READ/WRITE	FUNCTION
B7 (MSB)	Reset	Read/Write	Write: 1-Charger in reset mode, 0-No effect, Read: always get "0"
B6	$V_{I(CHR G3)}^{(1)}$	Read/Write	Charge current sense voltage: 27.2 mV step – for bq24153A/8; 54.4mV step – for bq24156A/9 (default 0)
B5	$V_{I(CHR G2)}^{(1)}$	Read/Write	Charge current sense voltage: 13.6 mV step – for bq24153A/8; 27.2mV step – for bq24156A/9 (default 0)
B4	$V_{I(CHR G1)}^{(1)}$	Read/Write	Charge current sense voltage: 6.8 mV step – for bq24153A/8; 13.6mV step – for bq24156A/9 (default 0)
B3	$V_{I(CHR G0)}^{(1)}$	Read/Write	NA – for bq24153A/8; 6.8mV step – for bq24156A/9 (default 0)
B2	$V_{I(TERM2)}^{(2)}$	Read/Write	Termination current sense voltage: 13.6 mV step (default 0)
B1	$V_{I(TERM1)}^{(2)}$	Read/Write	Termination current sense voltage: 6.8 mV step (default 0)
B0 (LSB)	$V_{I(TERM0)}^{(2)}$	Read/Write	Termination current sense voltage: 3.4 mV step (default 1)

(1) See [Table 11](#)

(2) See [Table 10](#)

- For bq24153A/8, charge current sense voltage offset is 37.4mV and default charge current is 550mA, if 68-mΩ sensing resistor is used and LOW\_CHG=0.
- For bq24156A/9, the maximum charge current is 1.55A. If a higher value is programmed, the 1.55A or maximum safety limit charge current is selected.

**Table 8. Special Charger Voltage/Enable Pin Status Register**  
**Memory location: 05, Reset state: 001X X100**

BIT	NAME	READ/WRITE	FUNCTION
B7 (MSB)	NA	Read/Write	NA
B6	NA	Read/Write	NA
B5	LOW_CHG	Read/Write	0 – Normal charge current sense voltage at 04H, 1 – Low charge current sense voltage of 22.1mV (default 1)
B4	DPM_STATUS	Read Only	0 – DPM mode is not active, 1 – DPM mode is active
B3	CD_STATUS	Read Only	0 – CD pin at LOW level, 1 – CD pin at HIGH level
B2	VSREG2	Read/Write	Special charger voltage: 320mV step (default 1)
B1	VSREG1	Read/Write	Special charger voltage: 160mV step (default 0)
B0 (LSB)	VSREG0	Read/Write	Special charger voltage: 80mV step (default 0)

- Special charger voltage offset is 4.2V and default special charger voltage is 4.52V.
- Default charge current will be 325mA, if 68-mΩ sensing resistor is used, since default LOW\_CHG=1.

**Table 9. Safety Limit Register (READ/WRITE, Write only once after reset!)**  
**Memory location: 06, Reset state: 01000000**

BIT	NAME	READ/WRITE	FUNCTION
B7 (MSB)	$V_{MCHR G3}^{(1)}$	Read/Write	Maximum charge current sense voltage: 54.4 mV step (default 0) <sup>(2)</sup>
B6	$V_{MCHR G2}^{(1)}$	Read/Write	Maximum charge current sense voltage: 27.2 mV step (default 1)
B5	$V_{MCHR G1}^{(1)}$	Read/Write	Maximum charge current sense voltage: 13.6 mV step (default 0)
B4	$V_{MCHR G0}^{(1)}$	Read/Write	Maximum charge current sense voltage: 6.8 mV step (default 0)

(1) Refer to [Table 11](#)



**Table 9. Safety Limit Register (READ/WRITE, Write only once after reset!)**  
Memory location: 06, Reset state: 01000000 (continued)

BIT	NAME	READ/WRITE	FUNCTION
B3	V <sub>MREG3</sub>	Read/Write	Maximum battery regulation voltage: 160 mV step (default 0)
B2	V <sub>MREG2</sub>	Read/Write	Maximum battery regulation voltage: 80 mV step (default 0)
B1	V <sub>MREG1</sub>	Read/Write	Maximum battery regulation voltage: 40 mV step (default 0)
B0 (LSB)	V <sub>MREG0</sub>	Read/Write	Maximum battery regulation voltage: 20 mV step (default 0)

- Maximum charge current sense voltage offset is 37.4 mV (550mA), default at 64.6mV (950mA) and the maximum charge current option is 1.55A (105.4mV), if 68-mΩ sensing resistor is used.
- Maximum battery regulation voltage offset is 4.2V (default at 4.2V) and maximum battery regulation voltage option is 4.44V.
- Memory location 06H resets only when V<sub>(CSOUT)</sub> drops below V<sub>(SHORT)</sub> threshold (typ. 2.05V) or SLRST (pin D4, for bq24156A only) goes to logic '0'. After reset, the maximum values for battery regulation voltage and charge current can be programmed until any writing to other register locks the safety limits. Programmed values exclude higher values from memory locations 02 (battery regulation voltage), and from memory location 04 (Fast charge current).
- If host accesses (write command) to some other register before Safety limit register, the safety default values are used.

## APPLICATION SECTION

### Charge Current Sensing Resistor Selection Guidelines

Both the termination current range and charge current range depend on the sensing resistor (R<sub>SNS</sub>). The termination current step (I<sub>O(TERM\_STEP)</sub>) can be calculated using [Equation 1](#):

$$I_{O(TERM\_STEP)} = \frac{V_{I(TERM0)}}{R_{(SNS)}} \quad (1)$$

[Table 10](#) shows the termination current settings for three sensing resistors.

**Table 10. Termination Current Settings for 55-mΩ, 68-mΩ, 100-mΩ Sense Resistors**

BIT	V <sub>I(TERM)</sub> (mV)	I <sub>I(TERM)</sub> (mA) R <sub>(SNS)</sub> = 55mΩ	I <sub>I(TERM)</sub> (mA) R <sub>(SNS)</sub> = 68mΩ	I <sub>I(TERM)</sub> (mA) R <sub>(SNS)</sub> = 100mΩ
V <sub>I(TERM2)</sub>	13.6	247	200	136
V <sub>I(TERM1)</sub>	6.8	124	100	68
V <sub>I(TERM0)</sub>	3.4	62	50	34
Offset	3.4	62	50	34

For example, with a 68-mΩ sense resistor, V<sub>I(TERM2)</sub>=1, V<sub>I(TERM1)</sub>=0, and V<sub>I(TERM0)</sub>=1, I<sub>TERM</sub> = [ (13.6mV x 1) + (6.8mV x 0) + (3.4mV x 1) + 3.4mV ] / 68mΩ = 200mA + 0 + 50mA + 50mA = 300mA.

The charge current step (I<sub>O(CHARGE\_STEP)</sub>) is calculated using [Equation 2](#):

$$I_{O(CHARGE\_STEP)} = \frac{V_{I(CHRG0)}}{R_{(SNS)}} \quad (2)$$

[Table 11](#) shows the charge current settings for three sensing resistors.

**Table 11. Charge Current Settings for 55-mΩ, 68-mΩ and 100-mΩ Sense Resistors**

BIT	V <sub>I(REG)</sub> (mV)	I <sub>O(CHARGE)</sub> (mA) R <sub>(SNS)</sub> = 55mΩ	I <sub>O(CHARGE)</sub> (mA) R <sub>(SNS)</sub> = 68mΩ	I <sub>O(CHARGE)</sub> (mA) R <sub>(SNS)</sub> = 100mΩ
V <sub>I(CHRG3)</sub>	54.4	989	800	544
V <sub>I(CHRG2)</sub>	27.2	495	400	272
V <sub>I(CHRG1)</sub>	13.6	247	200	136

**Table 11. Charge Current Settings for 55-mΩ, 68-mΩ and 100-mΩ Sense Resistors (continued)**

BIT	V <sub>I(REG)</sub> (mV)	I <sub>O(CHARGE)</sub> (mA) R <sub>(SNS)</sub> = 55mΩ	I <sub>O(CHARGE)</sub> (mA) R <sub>(SNS)</sub> = 68mΩ	I <sub>O(CHARGE)</sub> (mA) R <sub>(SNS)</sub> = 100mΩ
V <sub>I(CHRG0)</sub>	6.8	124	100	68
Offset	37.4	680	550	374

For example, with a 68-mΩ sense resistor, V<sub>(CHRG3)</sub>=1, V<sub>(CHRG2)</sub>=0, V<sub>(ICHRG1)</sub>=0, and V<sub>(ICHRG0)</sub>=1, I<sub>TERM</sub> = [ (54.4mV x 1) + (27.2mV x 0) + (13.6mV x 0) + (6.8mV x 1) + 37.4mV ] / 68mΩ = 800mA + 0 + 0 + 100mA = 900mA.

## Output Inductor and Capacitance Selection Guidelines

The IC provides internal loop compensation. With the internal loop compensation, the highest stability occurs when the LC resonant frequency, f<sub>o</sub>, is approximately 40 kHz (20 kHz to 80 kHz). Equation 3 can be used to calculate the value of the output inductor, L<sub>OUT</sub>, and output capacitor, C<sub>OUT</sub>.

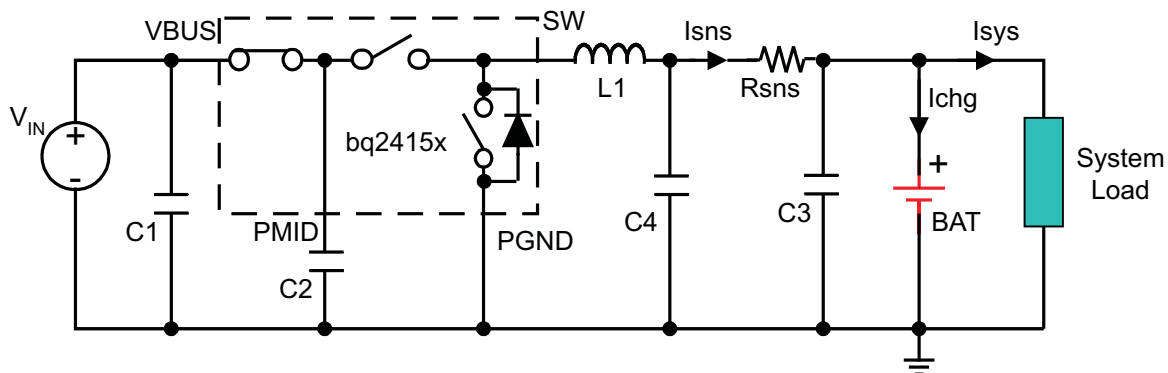
$$f_o = \frac{1}{2\pi \times \sqrt{L_{OUT} \times C_{OUT}}} \quad (3)$$

To reduce the output voltage ripple, a ceramic capacitor with the capacitance between 4.7 μF and 47 μF is recommended for C<sub>OUT</sub>, see the application section for components selection.

## POWER TOPOLOGIES

### System Load After Sensing Resistor

One of the simpler high-efficiency topologies connects the system load directly across the battery pack, as shown in Figure 36. The input voltage has been converted to a usable system voltage with good efficiency from the input. When the input power is on, it supplies the system load and charges the battery pack at the same time. When the input power is off, the battery pack powers the system directly.


**Figure 36. System Load After Sensing Resistor**

The advantages:

1. When the AC adapter is disconnected, the battery pack powers the system load with minimum power dissipation. Consequently, the time that the system runs on the battery pack can be maximized.
2. It reduces the number of external path selection components and offers a low-cost solution.
3. Dynamic power management (DPM) can be achieved. The total of the charge current and the system current can be limited to a desired value by setting the charge current value. When the system current increases, the charge current drops by the same amount. As a result, no potential over-current or over-heating issues are caused by excessive system load demand.
4. The total input current can be limited to a desired value by setting the input current limit value. USB specifications can be met easily.
5. The supply voltage variation range for the system can be minimized.

6. The input current soft-start can be achieved by the generic soft-start feature of the IC.

Design considerations and potential issues:

1. If the system always demands a high current (but lower than the regulation current), the battery charging never terminates. Thus, the battery is always charged, and its lifetime may be reduced.
2. Because the total current regulation threshold is fixed and the system always demands some current, the battery may not be charged with a full-charge rate and thus may lead to a longer charge time.
3. If the system load current is large after the charger has been terminated, the IR drop across the battery impedance may cause the battery voltage to drop below the refresh threshold and start a new charge cycle. The charger would then terminate due to low charge current. Therefore, the charger would cycle between charging and terminating. If the load is smaller, the battery has to discharge down to the refresh threshold, resulting in a much slower cycling.
4. In a charger system, the charge current is typically limited to about 30mA, if the sensed battery voltage is below 2V short circuit protection threshold. This results in low power availability at the system bus. If an external supply is connected and the battery is deeply discharged, below the short circuit protection threshold, the charge current is clamped to the short circuit current limit. This then is the current available to the system during the power-up phase. Most systems cannot function with such limited supply current, and the battery supplements the additional power required by the system. Note that the battery pack is already at the depleted condition, and it discharges further until the battery protector opens, resulting in a system shutdown.
5. If the battery is below the short circuit threshold and the system requires a bias current budget lower than the short circuit current limit, the end-equipment will be operational, but the charging process can be affected depending on the current left to charge the battery pack. Under extreme conditions, the system current is close to the short circuit current levels and the battery may not reach the fast-charge region in a timely manner. As a result, the safety timers flag the battery pack as defective, terminating the charging process. Because the safety timer cannot be disabled, the inserted battery pack must not be depleted to make the application possible.
6. If the battery pack voltage is too low, highly depleted, totally dead or even shorted, the system voltage is clamped by the battery and it cannot operate even if the input power is on.

### System Load Before Sensing Resistor

The second circuit is similar to first one; the difference is that the system load is connected before the sense resistor, as shown in [Figure 37](#).

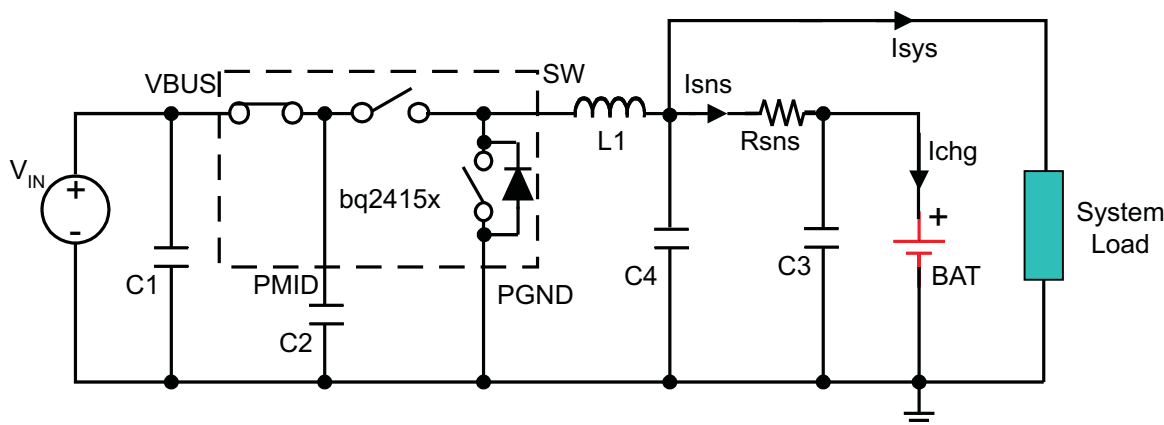


Figure 37. System Load Before Sensing Resistor

The advantages of system load before sensing resistor to system load after sensing resistor:

1. The charger controller is based only on the current going through the current-sense resistor. So, the constant current fast charge and termination functions operate without being affected by the system load. This is the major advantage of having the system load connected before the sense resistor.
2. A depleted battery pack can be connected to the charger without the risk of the safety timer expiration caused by high system load.

- The charger can disable termination and keep the converter running to keep battery fully charged; or let the switcher terminate when the battery is full and then allow the system to run off of the battery through the sense resistor.

Design considerations and potential issues:

- The total current is limited by the IC input current limit, or peak current protection, but not the charge current setting. The charge current does not drop when the system current load increases until the input current limit is reached. This solution is not recommended if the system requires a high current.
- Efficiency declines when discharging through the sense resistor to the system.
- No thermal regulation. Therefore, the system design should ensure the maximum junction temperature of the IC is below 125°C during normal operation.

## DESIGN EXAMPLE FOR TYPICAL APPLICATION CIRCUIT

Systems Design Specifications:

- $V_{BUS} = 5\text{ V}$
  - $V_{BAT} = 4.2\text{ V}$  (1-Cell)
  - $I_{(charge)} = 1.25\text{ A}$
  - Inductor ripple current = 30% of fast charge current
- Determine the inductor value ( $L_{OUT}$ ) for the specified charge current ripple:

$$L_{OUT} = \frac{V_{BAT} \times (V_{BUS} - V_{BAT})}{V_{BUS} \times f \times \Delta I_L}, \text{ the worst case is when battery voltage is as close as to half of the input voltage.}$$

$$L_{OUT} = \frac{2.5 \times (5 - 2.5)}{5 \times (3 \times 10^6) \times 1.25 \times 0.3} \quad (4)$$

$$L_{OUT} = 1.11\text{ }\mu\text{H}$$

Select the output inductor to standard 1  $\mu\text{H}$ . Calculate the total ripple current with using the 1- $\mu\text{H}$  inductor:

$$\Delta I_L = \frac{V_{BAT} \times (V_{BUS} - V_{BAT})}{V_{BUS} \times f \times L_{OUT}} \quad (5)$$

$$\Delta I_L = \frac{2.5 \times (5 - 2.5)}{5 \times (3 \times 10^6) \times (1 \times 10^{-6})} \quad (6)$$

$$\Delta I_L = 0.42\text{ A}$$

Calculate the maximum output current:

$$I_{LPK} = I_{OUT} + \frac{\Delta I_L}{2} \quad (7)$$

$$I_{LPK} = 1.25 + \frac{0.42}{2} \quad (8)$$

$$I_{LPK} = 1.46\text{ A}$$

Select 2.5mm by 2mm 1- $\mu\text{H}$  1.5-A surface mount multi-layer inductor. The suggested inductor part numbers are shown as following.

**Table 12. Inductor Part Numbers**

PART NUMBER	INDUCTANCE	SIZE	MANUFACTURER
LQM2HPN1R0MJ0	1 $\mu$ H	2.5 x 2.0 mm	Murata
MIPS2520D1R0	1 $\mu$ H	2.5 x 2.0 mm	FDK
MDT2520-CN1R0M	1 $\mu$ H	2.5 x 2.0 mm	TOKO
CP1008	1 $\mu$ H	2.5 x 2.0 mm	Inter-Technical

2. Determine the output capacitor value ( $C_{OUT}$ ) using 40 kHz as the resonant frequency:

$$f_0 = \frac{1}{2\pi \times \sqrt{L_{OUT} \times C_{OUT}}} \quad (9)$$

$$C_{OUT} = \frac{1}{4\pi^2 \times f_0^2 \times L_{OUT}} \quad (10)$$

$$C_{OUT} = \frac{1}{4\pi^2 \times (40 \times 10^3)^2 \times (1 \times 10^{-6})} \quad (11)$$

$$C_{OUT} = 15.8 \mu\text{F}$$

Select two 0603 X5R 6.3V 10- $\mu$ F ceramic capacitors in parallel i.e., Murata GRM188R60J106M.

3. Determine the sense resistor using the following equation:

$$R_{(SNS)} = \frac{V_{(RSNS)}}{I_{(CHARGE)}} \quad (12)$$

The maximum sense voltage across the sense resistor is 85 mV. In order to get a better current regulation accuracy,  $V_{(RSNS)}$  should equal 85mV, and calculate the value for the sense resistor.

$$R_{(SNS)} = \frac{85\text{mV}}{1.25\text{A}} \quad (13)$$

$$R_{(SNS)} = 68 \text{ m}\Omega$$

This is a standard value. If it is not a standard value, then choose the next close value and calculate the real charge current. Calculate the power dissipation on the sense resistor:

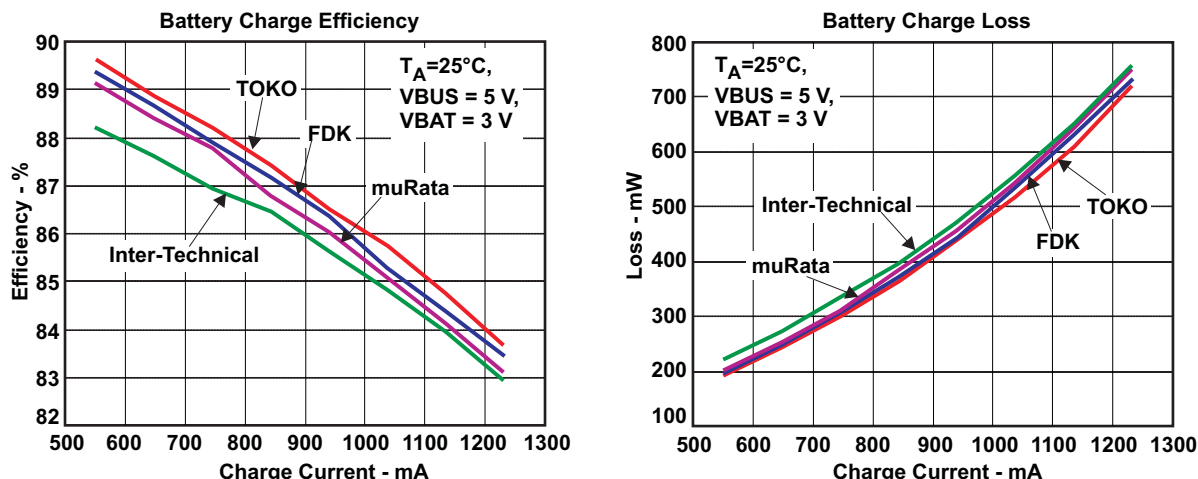
$$P_{(RSNS)} = I_{(CHARGE)}^2 \times R_{(SNS)}$$

$$P_{(RSNS)} = 1.25^2 \times 0.068$$

$$P_{(RSNS)} = 0.106 \text{ W}$$

Select 0402 0.125-W 68-m $\Omega$  2% sense resistor, i.e. Panasonic ERJ2BWGR068.

4. Measured efficiency and total power loss with different inductors are shown in [Figure 38](#). SW node and inductor current waveform are shown in [Figure 39](#).



**Figure 38. Measured Efficiency and Power Loss**

## PCB LAYOUT CONSIDERATION

It is important to pay special attention to the PCB layout. The following provides some guidelines:

- To obtain optimal performance, the power input capacitors, connected from input to PGND, should be placed as close as possible to the pin. The output inductor should be placed close to the IC and the output capacitor connected between the inductor and PGND of the IC. The intent is to minimize the current path loop area from the SW pin through the LC filter and back to the PGND pin. To prevent high frequency oscillation problems, proper layout to minimize high frequency current path loop is critical. (See [Figure 39](#).) The sense resistor should be adjacent to the junction of the inductor and output capacitor. Route the sense leads connected across the RSNS back to the IC, close to each other (minimize loop area) or on top of each other on adjacent layers (do not route the sense leads through a high-current path). (See [Figure 40](#).)
- Place all decoupling capacitors close to their respective IC pins and close to PGND (do not place components such that routing interrupts power stage currents). All small control signals should be routed away from the high current paths.
- The PCB should have a ground plane (return) connected directly to the return of all components through vias (two vias per capacitor for power-stage capacitors, two vias for the IC PGND, one via per capacitor for small-signal components). A star ground design approach is typically used to keep circuit block currents isolated (high-power/low-power small-signal) which reduces noise-coupling and ground-bounce issues. A single ground plane for this design gives good results. With this small layout and a single ground plane, there is no ground-bounce issue, and having the components segregated minimizes coupling between signals.
- The high-current charge paths into VBUS, PMID and from the SW pins must be sized appropriately for the maximum charge current in order to avoid voltage drops in these traces. The PGND pins should be connected to the ground plane to return current through the internal low-side FET.
- Place 4.7 $\mu\text{F}$  input capacitor as close to PMID pin and PGND pin as possible to make high frequency current loop area as small as possible. Place 1 $\mu\text{F}$  input capacitor as close to VBUS pin and PGND pin as possible to make high frequency current loop area as small as possible (see [Figure 41](#)).

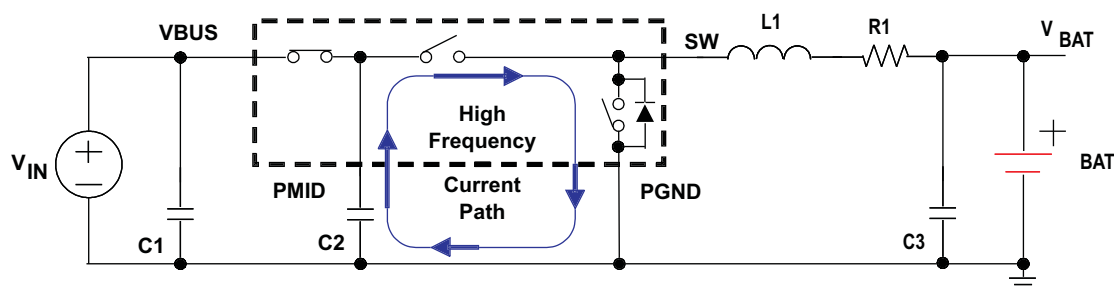


Figure 39. High Frequency Current Path

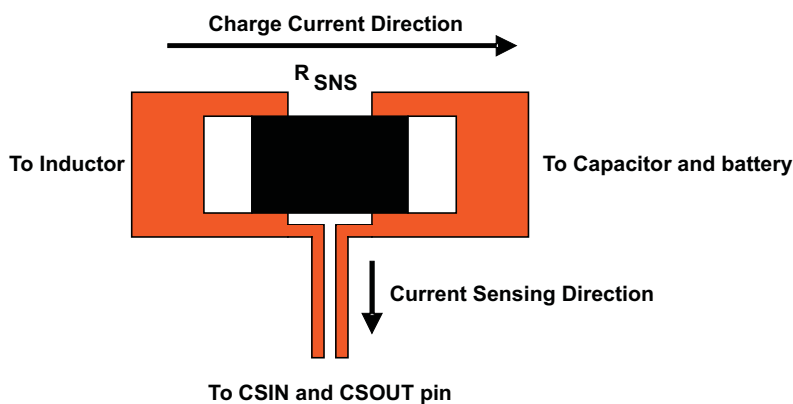


Figure 40. Sensing Resistor PCB Layout

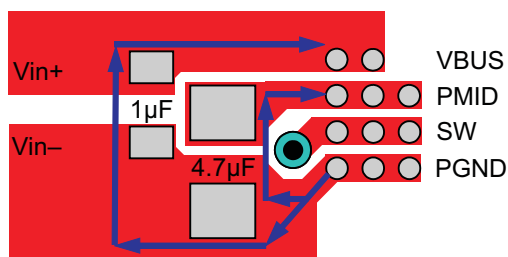
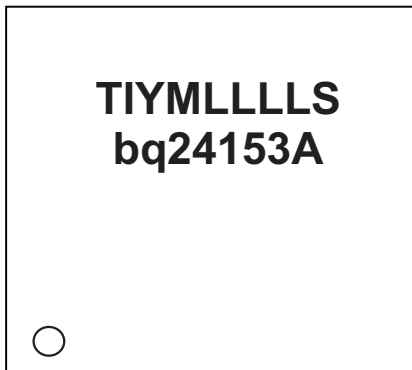


Figure 41. Input Capacitor Position and PCB Layout Example

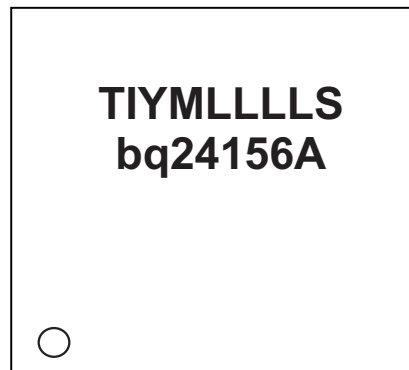


## PACKAGE SUMMARY

**CHIP SCALE PACKAGE**  
(Top Side Symbol For bq24153A)

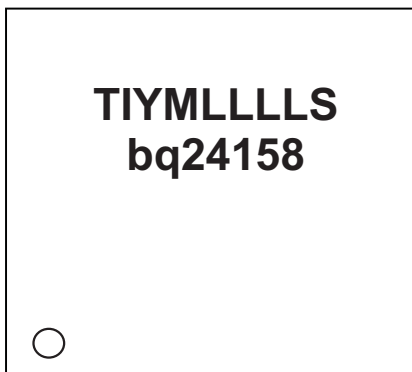


**CHIP SCALE PACKAGE**  
(Top Side Symbol For bq24156A)

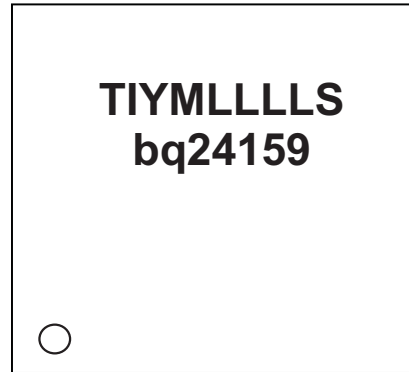


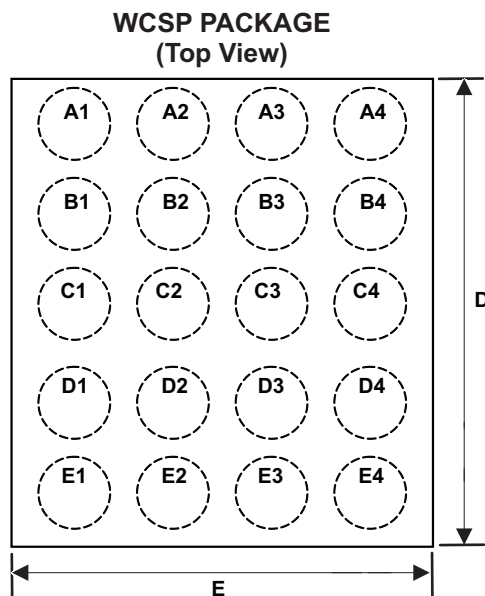
0-Pin A1 Marker, TI-TI Letters, YM- Year Month Date Code, LLLL-Lot Trace Code, S-Assembly Site Code

**CHIP SCALE PACKAGE**  
(Top Side Symbol For bq24158)



**CHIP SCALE PACKAGE**  
(Top Side Symbol For bq24159)





### CHIP SCALE PACKAGING DIMENSIONS

The bq24153A/6A/8/9 devices are available in a 20-bump chip scale package (YFF, NanoFree™).

The package dimensions are:

D	E
Max = 2.17mm	Max = 2.03 mm
Min = 2.11 mm	Min = 1.97 mm

## REVISION HISTORY

<b>Changes from Original (October 2010) to Revision A</b>	<b>Page</b>
• Added bq24159 throughout this data sheet. ....	<a href="#">1</a>
• Changed the DEVICE SPINS AND COMPARISONS table .....	<a href="#">2</a>
• Changed the Ordering Information table .....	<a href="#">4</a>
<hr/>	
<b>Changes from Revision A (February 2012) to Revision B</b>	<b>Page</b>
• Changed the revision to Rev B, August 2012 .....	<a href="#">1</a>
• Deleted the last sentence in the PIN Functions table: Name CD, in the description column .....	<a href="#">3</a>
• Changed $I_{O(CHARGE)}$ Test Conditions statement from " $V_{(LOWV)}$ " to " $V_{(SHORT)}$ " .....	<a href="#">5</a>
• Deleted from the CD Pin (Charge Disable) section the last sentence: In 15-minute....32-second timer. ....	<a href="#">22</a>
<hr/>	
<b>Changes from Revision B (August 2012) to Revision C</b>	<b>Page</b>
• Changed the revision to Rev C, July 2013 .....	<a href="#">1</a>
• Changed Boot capacitor value from 10 nF to 33 nF in Typical Application Circuit .....	<a href="#">1</a>
• Changed BOOT capacitor value from 10 nF to 33 nF in Pin Functions description .....	<a href="#">3</a>
• Changed $C_{BOOT}$ capacitor value from 10 nF to 33 nF in <a href="#">Figure 2</a> and <a href="#">Figure 3</a> .....	<a href="#">8</a>

## PACKAGING INFORMATION

Orderable Device	Status (1)	Package Type	Package Drawing	Pins	Package Qty	Eco Plan (2)	Lead/Ball Finish (6)	MSL Peak Temp (3)	Op Temp (°C)	Device Marking (4/5)	Samples
BQ24153AYFFR	NRND	DSBGA	YFF	20	3000	Green (RoHS & no Sb/Br)	SNAGCU	Level-1-260C-UNLIM	-40 to 85	BQ24153A	
BQ24153AYFFT	NRND	DSBGA	YFF	20	250	Green (RoHS & no Sb/Br)	SNAGCU	Level-1-260C-UNLIM	-40 to 85	BQ24153A	
BQ24156AYFFR	NRND	DSBGA	YFF	20	3000	Green (RoHS & no Sb/Br)	SNAGCU	Level-1-260C-UNLIM	-40 to 85	BQ24156A	
BQ24156AYFFT	NRND	DSBGA	YFF	20	250	Green (RoHS & no Sb/Br)	SNAGCU	Level-1-260C-UNLIM	-40 to 85	BQ24156A	
BQ24157YFFR	ACTIVE	DSBGA	YFF	20	3000	Green (RoHS & no Sb/Br)	SNAGCU	Level-1-260C-UNLIM		BQ24157A	<a href="#">Samples</a>
BQ24157YFFT	ACTIVE	DSBGA	YFF	20	250	Green (RoHS & no Sb/Br)	SNAGCU	Level-1-260C-UNLIM		BQ24157A	<a href="#">Samples</a>
BQ24158YFFR	ACTIVE	DSBGA	YFF	20	3000	Green (RoHS & no Sb/Br)	SNAGCU	Level-1-260C-UNLIM	-40 to 85	BQ24158	<a href="#">Samples</a>
BQ24158YFFT	ACTIVE	DSBGA	YFF	20	250	Green (RoHS & no Sb/Br)	SNAGCU	Level-1-260C-UNLIM	-40 to 85	BQ24158	<a href="#">Samples</a>
BQ24159YFFR	NRND	DSBGA	YFF	20	3000	Green (RoHS & no Sb/Br)	SNAGCU	Level-1-260C-UNLIM	-40 to 85	BQ24159	
BQ24159YFFT	NRND	DSBGA	YFF	20	250	Green (RoHS & no Sb/Br)	SNAGCU	Level-1-260C-UNLIM	-40 to 85	BQ24159	

(1) The marketing status values are defined as follows:

**ACTIVE:** Product device recommended for new designs.

**LIFEBUY:** TI has announced that the device will be discontinued, and a lifetime-buy period is in effect.

**NRND:** Not recommended for new designs. Device is in production to support existing customers, but TI does not recommend using this part in a new design.

**PREVIEW:** Device has been announced but is not in production. Samples may or may not be available.

**OBSOLETE:** TI has discontinued the production of the device.

(2) Eco Plan - The planned eco-friendly classification: Pb-Free (RoHS), Pb-Free (RoHS Exempt), or Green (RoHS & no Sb/Br) - please check <http://www.ti.com/productcontent> for the latest availability information and additional product content details.

**TBD:** The Pb-Free/Green conversion plan has not been defined.

**Pb-Free (RoHS):** TI's terms "Lead-Free" or "Pb-Free" mean semiconductor products that are compatible with the current RoHS requirements for all 6 substances, including the requirement that lead not exceed 0.1% by weight in homogeneous materials. Where designed to be soldered at high temperatures, TI Pb-Free products are suitable for use in specified lead-free processes.

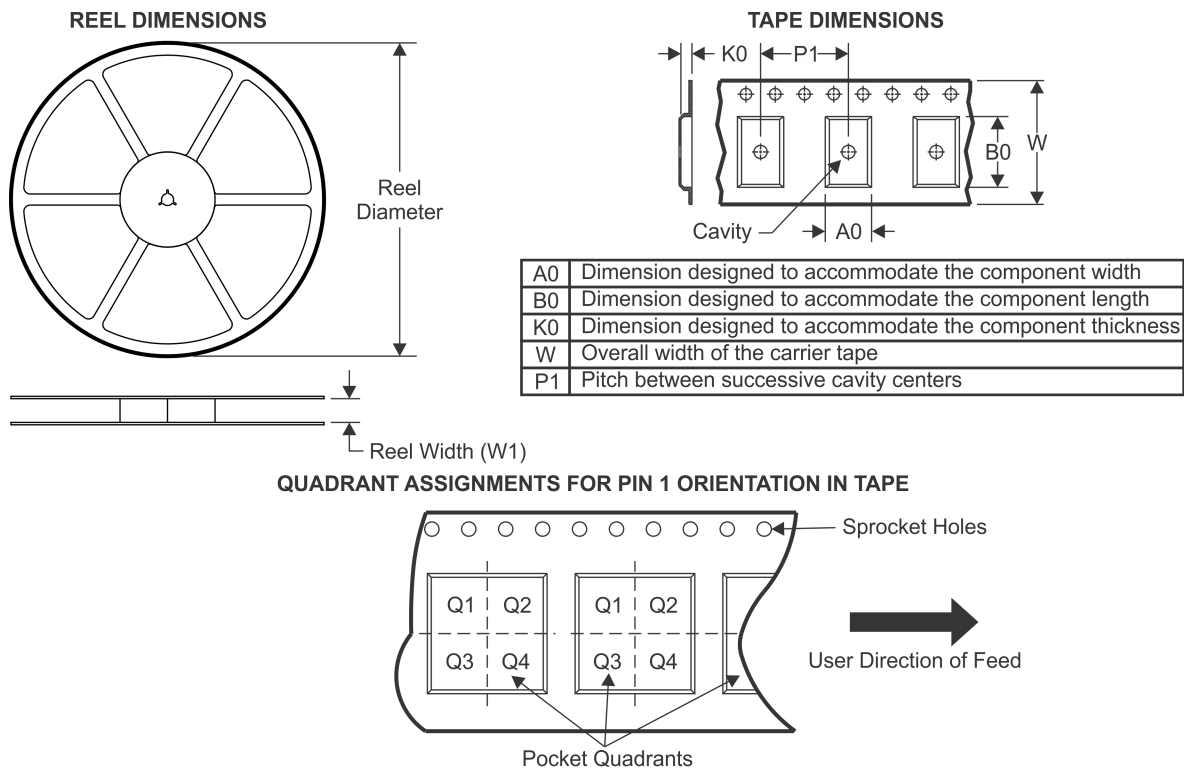
**Pb-Free (RoHS Exempt):** This component has a RoHS exemption for either 1) lead-based flip-chip solder bumps used between the die and package, or 2) lead-based die adhesive used between the die and leadframe. The component is otherwise considered Pb-Free (RoHS compatible) as defined above.

**Green (RoHS & no Sb/Br):** TI defines "Green" to mean Pb-Free (RoHS compatible), and free of Bromine (Br) and Antimony (Sb) based flame retardants (Br or Sb do not exceed 0.1% by weight in homogeneous material)

- (3) MSL, Peak Temp. - The Moisture Sensitivity Level rating according to the JEDEC industry standard classifications, and peak solder temperature.
- (4) There may be additional marking, which relates to the logo, the lot trace code information, or the environmental category on the device.
- (5) Multiple Device Markings will be inside parentheses. Only one Device Marking contained in parentheses and separated by a "~" will appear on a device. If a line is indented then it is a continuation of the previous line and the two combined represent the entire Device Marking for that device.
- (6) Lead/Ball Finish - Orderable Devices may have multiple material finish options. Finish options are separated by a vertical ruled line. Lead/Ball Finish values may wrap to two lines if the finish value exceeds the maximum column width.

**Important Information and Disclaimer:** The information provided on this page represents TI's knowledge and belief as of the date that it is provided. TI bases its knowledge and belief on information provided by third parties, and makes no representation or warranty as to the accuracy of such information. Efforts are underway to better integrate information from third parties. TI has taken and continues to take reasonable steps to provide representative and accurate information but may not have conducted destructive testing or chemical analysis on incoming materials and chemicals. TI and TI suppliers consider certain information to be proprietary, and thus CAS numbers and other limited information may not be available for release.

In no event shall TI's liability arising out of such information exceed the total purchase price of the TI part(s) at issue in this document sold by TI to Customer on an annual basis.

**TAPE AND REEL INFORMATION**


\*All dimensions are nominal

Device	Package Type	Package Drawing	Pins	SPQ	Reel Diameter (mm)	Reel Width W1 (mm)	A0 (mm)	B0 (mm)	K0 (mm)	P1 (mm)	W (mm)	Pin1 Quadrant
BQ24153AYFFR	DSBGA	YFF	20	3000	180.0	8.4	2.2	2.35	0.8	4.0	8.0	Q1
BQ24153AYFFT	DSBGA	YFF	20	250	180.0	8.4	2.2	2.35	0.8	4.0	8.0	Q1
BQ24156AYFFR	DSBGA	YFF	20	3000	180.0	8.4	2.2	2.35	0.8	4.0	8.0	Q1
BQ24156AYFFT	DSBGA	YFF	20	250	180.0	8.4	2.2	2.35	0.8	4.0	8.0	Q1
BQ24157YFFR	DSBGA	YFF	20	3000	180.0	8.4	2.2	2.35	0.8	4.0	8.0	Q1
BQ24157YFFT	DSBGA	YFF	20	250	180.0	8.4	2.2	2.35	0.8	4.0	8.0	Q1
BQ24158YFFR	DSBGA	YFF	20	3000	180.0	8.4	2.2	2.35	0.8	4.0	8.0	Q1
BQ24158YFFT	DSBGA	YFF	20	250	180.0	8.4	2.2	2.35	0.8	4.0	8.0	Q1
BQ24159YFFR	DSBGA	YFF	20	3000	180.0	8.4	2.2	2.35	0.8	4.0	8.0	Q1
BQ24159YFFT	DSBGA	YFF	20	250	180.0	8.4	2.2	2.35	0.8	4.0	8.0	Q1

## TAPE AND REEL BOX DIMENSIONS



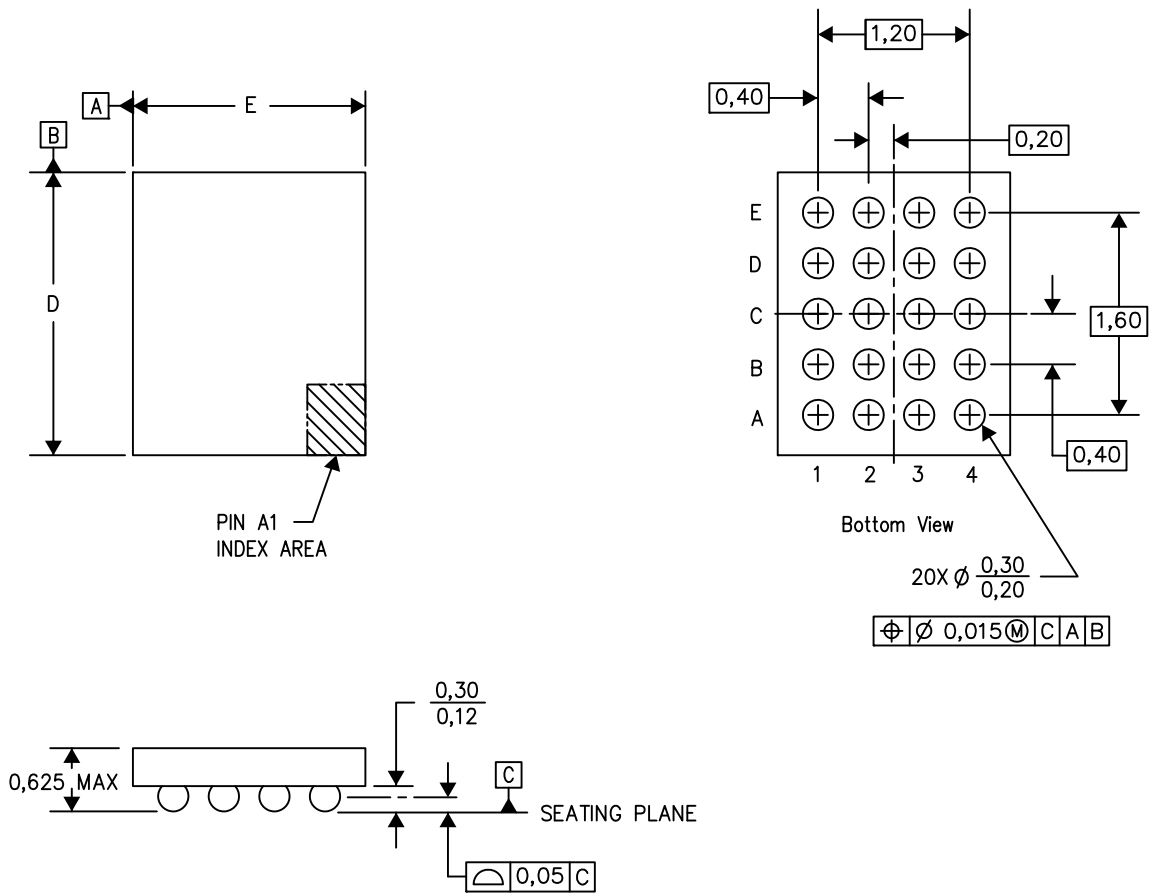
\*All dimensions are nominal

Device	Package Type	Package Drawing	Pins	SPQ	Length (mm)	Width (mm)	Height (mm)
BQ24153AYFFR	DSBGA	YFF	20	3000	182.0	182.0	20.0
BQ24153AYFFT	DSBGA	YFF	20	250	182.0	182.0	20.0
BQ24156AYFFR	DSBGA	YFF	20	3000	182.0	182.0	20.0
BQ24156AYFFT	DSBGA	YFF	20	250	182.0	182.0	20.0
BQ24157YFFR	DSBGA	YFF	20	3000	182.0	182.0	20.0
BQ24157YFFT	DSBGA	YFF	20	250	182.0	182.0	20.0
BQ24158YFFR	DSBGA	YFF	20	3000	182.0	182.0	20.0
BQ24158YFFT	DSBGA	YFF	20	250	182.0	182.0	20.0
BQ24159YFFR	DSBGA	YFF	20	3000	182.0	182.0	20.0
BQ24159YFFT	DSBGA	YFF	20	250	182.0	182.0	20.0



YFF (R-XBGA-N20)

DIE-SIZE BALL GRID ARRAY



D: Max = 2.172 mm, Min = 2.112 mm

E: Max = 2.03 mm, Min = 1.97 mm

4207625-9/AO 12/13

- NOTES:
- A. All linear dimensions are in millimeters. Dimensioning and tolerancing per ASME Y14.5M-1994.
  - B. This drawing is subject to change without notice.
  - C. NanoFree™ package configuration.

NanoFree is a trademark of Texas Instruments.

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Компания «Life Electronics» занимается поставками электронных компонентов импортного и отечественного производства от производителей и со складов крупных дистрибьюторов Европы, Америки и Азии.

С конца 2013 года компания активно расширяет линейку поставок компонентов по направлению коаксиальный кабель, кварцевые генераторы и конденсаторы (керамические, пленочные, электролитические), за счёт заключения дистрибьюторских договоров

Мы предлагаем:

- Конкурентоспособные цены и скидки постоянным клиентам.
- Специальные условия для постоянных клиентов.
- Подбор аналогов.
- Поставку компонентов в любых объемах, удовлетворяющих вашим потребностям.
- Приемлемые сроки поставки, возможна ускоренная поставка.
- Доставку товара в любую точку России и стран СНГ.
- Комплексную поставку.
- Работу по проектам и поставку образцов.
- Формирование склада под заказчика.
- Сертификаты соответствия на поставляемую продукцию (по желанию клиента).
- Тестирование поставляемой продукции.
- Поставку компонентов, требующих военную и космическую приемку.
- Входной контроль качества.
- Наличие сертификата ISO.

В составе нашей компании организован Конструкторский отдел, призванный помогать разработчикам, и инженерам.

Конструкторский отдел помогает осуществить:

- Регистрацию проекта у производителя компонентов.
- Техническую поддержку проекта.
- Защиту от снятия компонента с производства.
- Оценку стоимости проекта по компонентам.
- Изготовление тестовой платы монтаж и пусконаладочные работы.



Тел: +7 (812) 336 43 04 (многоканальный)

Email: [org@lifeelectronics.ru](mailto:org@lifeelectronics.ru)

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