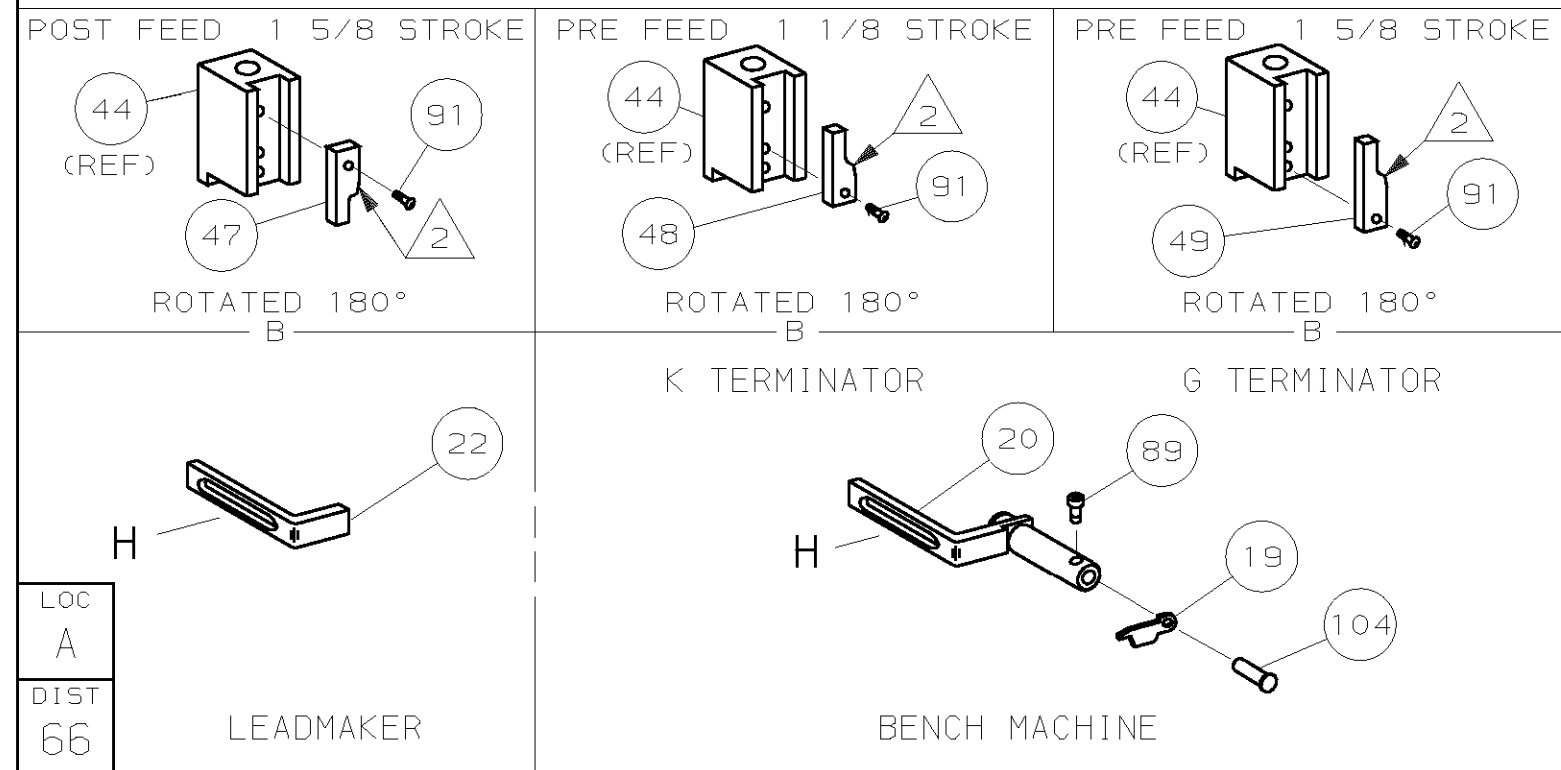
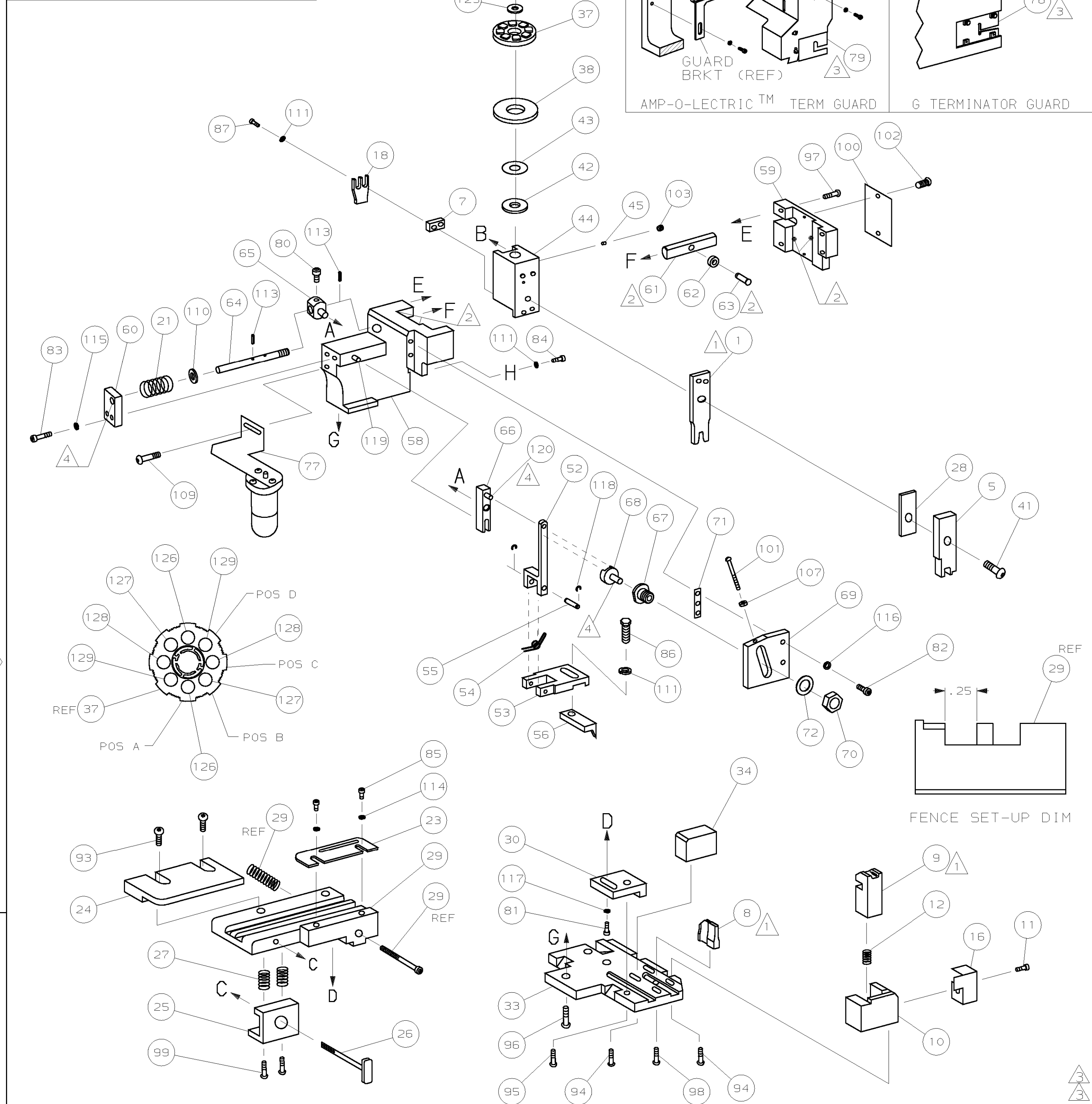


| PART NUMBER | REV | FIRST USED |
|-------------|-----|------------|
| 1385206-1   | A   | 122500-1   |
| 1385206-2   | A   | 565435-5   |
| 1385206-3   | A   | 354500-1   |



- 1 RECOMMENDED SPARE PARTS.
- 2 GREASE LIGHTLY.
- 3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
- 4 LUBRICATE DAILY USING NO. 20 MACHINE OIL.
- 5. ITEMS WITH QTY OF REF SPECIFIED (EXCEPT ITEMS 78 AND 79) ARE USED ON ITEM 46.

| TERMINAL NAME: TERMINAL        |     |     |                        |            |            |                                    |                              |                 |                         |                 |
|--------------------------------|-----|-----|------------------------|------------|------------|------------------------------------|------------------------------|-----------------|-------------------------|-----------------|
| AMP PN                         |     |     | MFR PN                 |            |            | ITT CANNON TERMINAL                |                              | AMP CRIMP SPECS |                         |                 |
| 286903-1                       |     |     | SC16M156               |            |            | PAD LTR                            | CRIMP HEIGHT                 |                 | WIRE SIZE               |                 |
|                                |     |     |                        |            |            | A                                  | .056 ±.002                   |                 | 16                      |                 |
|                                |     |     |                        |            |            | B                                  | .050 ±.002                   |                 | 18                      |                 |
|                                |     |     |                        |            |            | C                                  | .045 ±.002                   |                 | 20                      |                 |
|                                |     |     |                        |            |            | D                                  | .042 ±.002                   |                 | 22                      |                 |
|                                |     |     |                        |            |            | CRIMP                              | SIZE                         | TYPE            | RANGE                   |                 |
|                                |     |     |                        |            |            | WIRE                               | .090                         | F               | 22-16                   |                 |
|                                |     |     |                        |            |            | INSUL                              | -                            | -               | -                       |                 |
| WIRE STRIP LENGTH<br>.203-.250 |     |     | TERM APPL SPEC<br>NONE |            |            | FEED<br>.350                       | APPL INSTRUCTION<br>408-8040 |                 | SET UP GAGE<br>458637-1 | LAYOUT<br>L2465 |
| 2                              | 2   | 2   | -                      | C          | 5-354779-4 | PIN, WIRE DISC (.3260)D            |                              | 129             |                         |                 |
| 2                              | 2   | 2   | -                      | C          | 4-354779-6 | PIN, WIRE DISC (.3220)C            |                              | 128             |                         |                 |
| 2                              | 2   | 2   | -                      | C          | 3-354779-6 | PIN, WIRE DISC (.3170)B            |                              | 127             |                         |                 |
| 2                              | 2   | 2   | -                      | C          | 2-354779-4 | PIN, WIRE DISC (.3110)A            |                              | 126             |                         |                 |
| 1                              | 1   | 1   | -                      | A          | 986950-1   | WASHER, FLAT PRECISION             |                              | 125             |                         |                 |
| 1                              | 1   | 1   | -                      | A          | 217238-1   | GENERAL INSTRUCTION PACKAGE        |                              | 124             |                         |                 |
| 1                              | 1   | 1   | -                      | -          | 4088040    | SF APPL INST 408-8040              |                              | 123             |                         |                 |
|                                |     |     |                        |            |            |                                    |                              | 122             |                         |                 |
|                                |     |     |                        |            |            |                                    |                              | 121             |                         |                 |
| REF                            | REF | REF | -                      | A          | 1-21030-1  | PIN,DOWEL (ø.187x.50) LEVER        |                              | 120             |                         |                 |
| REF                            | REF | REF | -                      | A          | 1-21030-6  | PIN,DOWEL (ø.187x1.25) HOUSING     |                              | 119             |                         |                 |
| REF                            | REF | REF | -                      | A          | 21045-3    | RING,RET "C" (ø.187)FD FING PIN    |                              | 118             |                         |                 |
| 1                              | 1   | 1   | -                      | A          | 21024-5    | WASHER, LOCK (#10)ADJ BLOCK        |                              | 117             |                         |                 |
| REF                            | REF | REF | -                      | A          | 21024-5    | WASHER,LOCK (#10)ADJ PLATE         |                              | 116             |                         |                 |
| REF                            | REF | REF | -                      | A          | 21024-5    | WASHER,LOCK (#10)FEED GDE ROD      |                              | 115             |                         |                 |
| 2                              | 2   | 2   | -                      | A          | 21024-2    | WASHER,LOCK (#4)FRONT STP GUIDE    |                              | 114             |                         |                 |
| REF                            | REF | REF | -                      | A          | 5-21028-1  | PIN,SLT SPR (ø.125x.50)ADJ ROD     |                              | 113             |                         |                 |
|                                |     |     |                        |            |            |                                    |                              | 112             |                         |                 |
| 4                              | 4   | 4   | -                      | A          | 21024-4    | WASHER,LOCK (#8) STRIPPER          |                              | 111             |                         |                 |
| REF                            | REF | REF | -                      | A          | 21899-4    | WASHER,FLAT (ø5/16) SCREW ADJ      |                              | 110             |                         |                 |
| -                              | 1   | -   | -                      | A          | 2-21002-6  | SCR,BHC (10-32x.38) LUBE ASSY      |                              | 109             |                         |                 |
|                                |     |     |                        |            |            |                                    |                              | 108             |                         |                 |
| REF                            | REF | REF | -                      | A          | 21068-5    | NUT, HEX (6-32) FEED ADJ           |                              | 107             |                         |                 |
|                                |     |     |                        |            |            |                                    |                              | 106             |                         |                 |
|                                |     |     |                        |            |            |                                    |                              | 105             |                         |                 |
| 1                              | 1   | -   | -                      | A          | 992031-1   | PIN, CLEVIS                        |                              | 104             |                         |                 |
| 1                              | 1   | 1   | -                      | A          | 21009-2    | SCR,SKT SET (1/4-20x.25 LW) RAM    |                              | 103             |                         |                 |
| 2                              | 2   | 2   | -                      | A          | 21017-2    | SCR, DRIVE (#2x.19) ID PLATE       |                              | 102             |                         |                 |
| REF                            | REF | REF | -                      | A          | 6-23715-5  | SCR,PAN HD (6-32x1.50) FEED ADJ    |                              | 101             |                         |                 |
| 1                              | 1   | 1   | -                      | B          | 461264-1   | PLATE, IDENTIFICATION              |                              | 100             |                         |                 |
| 2                              | 2   | 2   | -                      | A          | 3-21002-0  | SCR, BHC (10-32x.88) DRAG          |                              | 99              |                         |                 |
| 1                              | 1   | 1   | -                      | A          | 22733-8    | SCR, BHC (8-32x.38 LW) ANVIL       |                              | 98              |                         |                 |
| REF                            | REF | REF | -                      | A          | 2-21002-9  | SCR, BHC (10-32x.75) CAP           |                              | 97              |                         |                 |
| REF                            | REF | REF | -                      | A          | 2-22733-8  | SCR, BHC (1/4-20x.62) HOUSING      |                              | 96              |                         |                 |
| REF                            | REF | REF | -                      | A          | 2-21002-7  | SCR, BHC (10-32x.50) SG ADJ BLOCK  |                              | 95              |                         |                 |
| 4                              | 4   | 4   | -                      | A          | 2-21002-2  | SCR, BHC (8-32x.50) TERM H DWN     |                              | 94              |                         |                 |
| 2                              | 2   | 2   | -                      | A          | 2-21002-1  | SCR, BHC (8-32x.38) R STP GDE      |                              | 93              |                         |                 |
|                                |     |     |                        |            |            |                                    |                              | 92              |                         |                 |
| 1                              | 1   | 1   | -                      | A          | 1-21002-7  | SCR, BHC (6-32x.38) CAM            |                              | 91              |                         |                 |
|                                |     |     |                        |            |            |                                    |                              | 90              |                         |                 |
| 1                              | 1   | -   | -                      | A          | 7-21000-9  | SCR, SHC (4-40x.19) STRIPPER       |                              | 89              |                         |                 |
|                                |     |     |                        |            |            |                                    |                              | 88              |                         |                 |
| 2                              | 2   | 2   | -                      | A          | 2-21000-5  | SCR, SHC (8-32x.25) DEP-HOLD       |                              | 87              |                         |                 |
| 1                              | 1   | 1   | -                      | A          | 2-22603-0  | SCR, HEX HD (8-32x.31) FEED FINGER |                              | 86              |                         |                 |
| 2                              | 2   | 2   | -                      | A          | 1-21000-3  | SCR, SHC (4-40x.25) F ST GUIDE     |                              | 85              |                         |                 |
| 1                              | 1   | 1   | -                      | A          | 2-21000-7  | SCR, SHC (8-32x.50) STRIPPER       |                              | 84              |                         |                 |
| REF                            | REF | REF | -                      | A          | 3-21000-7  | SCR, SHC (10-32x.75) FEED ROD GD   |                              | 83              |                         |                 |
| REF                            | REF | REF | -                      | A          | 3-21000-6  | SCR, SHC (10-32x.62) FD ADJ BLK    |                              | 82              |                         |                 |
| 1                              | 1   | 1   | -                      | A          | 3-21000-4  | SCR, SHC (10-32x.38) SG ADJ BL     |                              | 81              |                         |                 |
| REF                            | REF | REF | -                      | A          | 3-21000-4  | SCR, SHC (10-32x.38) PIVOT BLK     |                              | 80              |                         |                 |
| -                              | REF | -   | -                      | B          | 455749-1   | GUARD, WINDOW                      |                              | 79              |                         |                 |
| REF                            | -   | -   | -                      | B          | 679532-1   | INSERT, GUARD                      |                              | 78              |                         |                 |
| -                              | 1   | -   | -                      | C          | 1-465184-0 | LUBRICATOR ASSY                    |                              | 77              |                         |                 |
|                                |     |     |                        |            |            |                                    |                              | 76              |                         |                 |
|                                |     |     |                        |            |            |                                    |                              | 75              |                         |                 |
|                                |     |     |                        |            |            |                                    |                              | 74              |                         |                 |
|                                |     |     |                        |            |            |                                    |                              | 73              |                         |                 |
| REF                            | REF | REF | -                      | A          | 458109-1   | WASHER, SPECIAL                    |                              | 72              |                         |                 |
| REF                            | REF | REF | -                      | A          | 690517-1   | SPACER                             |                              | 71              |                         |                 |
| -3                             | -2  | -1  | U/M                    | DWG SIZE   | PART NO    |                                    | DESCRIPTION                  |                 | ITEM NO                 |                 |
|                                |     |     |                        | PARTS LIST |            |                                    |                              |                 |                         |                 |

| LEADMAKER         |               |     |     |             | MECH POST FEED                                          |                             |            |  |
|-------------------|---------------|-----|-----|-------------|---------------------------------------------------------|-----------------------------|------------|--|
| -2                | BENCH MODEL K |     |     |             | MECH PRE FEED                                           |                             |            |  |
| -3                | BENCH MODEL G |     |     |             | MECH PRE FEED                                           |                             |            |  |
| REF               | REF           | REF | -   | B           | 22594-8                                                 | NUT, HEX (1/2-20)           | 70         |  |
| REF               | REF           | REF | -   | B           | 240628-1                                                | PLATE, ADJUSTMENT           | 69         |  |
| REF               | REF           | REF | -   | B           | 240626-1                                                | SHAFT, PIVOT                | 68         |  |
| REF               | REF           | REF | -   | B           | 240633-1                                                | BUSHING                     | 67         |  |
| REF               | REF           | REF | -   | A           | 455680-1                                                | LEVER, INTERMEDIATE         | 66         |  |
| REF               | REF           | REF | -   | B           | 240629-1                                                | BLOCK, PIVOT                | 65         |  |
| REF               | REF           | REF | -   | A           | 240632-2                                                | SCREW, ADJ FEED ROD         | 64         |  |
| REF               | REF           | REF | -   | B           | 240659-3                                                | PIN, CAM ROLLER             | 63         |  |
| REF               | REF           | REF | -   | B           | 240658-1                                                | ROLLER, CAM                 | 62         |  |
| REF               | REF           | REF | -   | B           | 454398-2                                                | ROD, FEED                   | 61         |  |
| REF               | REF           | REF | -   | A           | 454178-1                                                | GUIDE, FEED ROD             | 60         |  |
| REF               | REF           | REF | -   | C           | 454220-1                                                | CAP, RAM                    | 59         |  |
| REF               | REF           | REF | -   | D           | 454485-1                                                | HOUSING                     | 58         |  |
|                   |               |     |     |             |                                                         |                             | 57         |  |
| 1                 | 1             | 1   | -   | B           | 690542-2                                                | PAWL, FEED                  | 56         |  |
| REF               | REF           | REF | -   | B           | 240624-1                                                | PIN, FEED FINGER            | 55         |  |
| REF               | REF           | REF | -   | B           | 691499-1                                                | SPRING, FEED FINGER         | 54         |  |
| REF               | REF           | REF | -   | B           | 690541-1                                                | HOLDER, FEED FINGER         | 53         |  |
| REF               | REF           | REF | -   | A           | 455679-1                                                | LEVER, TERMINAL FEED ARM    | 52         |  |
|                   |               |     |     |             |                                                         |                             | 51         |  |
|                   |               |     |     |             |                                                         |                             | 50         |  |
| 1                 | -             | -   | -   | B           | 690602-6                                                | CAM, PRE-FEED 1 5/8 ST      | 49         |  |
| -                 | 1             | -   | -   | B           | 690602-5                                                | CAM, PRE-FEED 1 1/8 ST      | 48         |  |
| -                 | -             | 1   | -   | B           | 690501-4                                                | CAM, POST-FEED 1 5/8 ST     | 47         |  |
| 1                 | 1             | 1   | -   | B           | 459456-1                                                | APPLICATOR, BASIC (SUBASSY) | 46         |  |
| 1                 | 1             | 1   | -   | A           | 690191-1                                                | PLUG, NYLON                 | 45         |  |
| 1                 | 1             | 1   | -   | C           | 455673-1                                                | RAM                         | 44         |  |
| 1                 | 1             | 1   | -   | A           | 690125-1                                                | WASHER, LAMINATED           | 43         |  |
| 1                 | 1             | 1   | -   | A           | 690124-1                                                | WASHER, RAM                 | 42         |  |
| 1                 | 1             | 1   | -   | A           | 7-21002-9                                               | BOLT, CRIMPER(5/16x1.00)    | 41         |  |
|                   |               |     |     |             |                                                         |                             | 40         |  |
|                   |               |     |     |             |                                                         |                             | 39         |  |
| 1                 | 1             | 1   | -   | A           | 690223-2                                                | SPACER, INSULATION DISC     | 38         |  |
| 1                 | 1             | 1   | -   | D           | 354777-1                                                | WIRE DISC, PLASTIC          | 37         |  |
| 1                 | 1             | 1   | -   | A           | 22480-5                                                 | WASHER, SPRING              | 36         |  |
| 1                 | 1             | 1   | -   | B           | 690212-1                                                | POST, RAM                   | 35         |  |
| 1                 | 1             | 1   | -   | B           | 3-690786-4                                              | SUPPORT, TERMINAL           | 34         |  |
| REF               | REF           | REF | -   | D           | 455675-1                                                | PLATE, BASE                 | 33         |  |
|                   |               |     |     |             |                                                         |                             | 32         |  |
|                   |               |     |     |             |                                                         |                             | 31         |  |
| REF               | REF           | REF | -   | B           | 455689-1                                                | BLOCK, STRIP GUIDE ADJ      | 30         |  |
| 1                 | 1             | 1   | -   | C           | 318042-1                                                | STRIP GUIDE PLATE ASSY      | 29         |  |
| 1                 | 1             | 1   | -   | C           | 1-455888-9                                              | SPACER, FRONT SHEAR DEP     | 28         |  |
| 2                 | 2             | 2   | -   | A           | 1-22284-0                                               | SPRING, DRAG                | 27         |  |
| 1                 | 1             | 1   | -   | B           | 690546-1                                                | LEVER, DRAG RELEASE         | 26         |  |
| 1                 | 1             | 1   | -   | B           | 240792-1                                                | DRAG, TERMINAL              | 25         |  |
| 1                 | 1             | 1   | -   | D           | 6-690504-2                                              | GUIDE, STRIP (REAR)         | 24         |  |
| 1                 | 1             | 1   | -   | A           | 690438-1                                                | GUIDE, STRIP (FRONT)        | 23         |  |
| -                 | -             | 1   | -   | B           | 690472-2                                                | STRIPPER                    | 22         |  |
| REF               | REF           | REF | -   | A           | 4-22284-9                                               | SPRING, FEED RETURN         | 21         |  |
| 1                 | 1             | -   | -   | A           | 679218-1                                                | STRIPPER WIRE STOP ASSY     | 20         |  |
| 1                 | 1             | -   | -   | B           | 458949-1                                                | STRIPPER                    | 19         |  |
| 1                 | 1             | 1   | -   | B           | 189369-2                                                | HOLDER, TERMINAL            | 18         |  |
|                   |               |     |     |             |                                                         |                             | 17         |  |
| 1                 | 1             | 1   | -   | B           | 318563-1                                                | GUARD, CHIP, FRONT          | 16         |  |
|                   |               |     |     |             |                                                         |                             | 15         |  |
|                   |               |     |     |             |                                                         |                             | 14         |  |
|                   |               |     |     |             |                                                         |                             | 13         |  |
| 1                 | 1             | 1   | -   | A           | 5-22280-0                                               | SPRING, SHEAR               | 12         |  |
| 1                 | 1             | 1   | -   | B           | 690461-1                                                | STOP, SHEAR                 | 11         |  |
| 1                 | 1             | 1   | -   | C           | 690459-1                                                | HOLDER, SHEAR (FRONT)       | 10         |  |
| 1                 | 1             | 1   | -   | C           | 454276-1                                                | SHEAR, FLOAT (FRONT)        | 9          |  |
| 1                 | 1             | 1   | -   | C           | 3-805887-3                                              | ANVIL                       | 8          |  |
| 1                 | 1             | 1   | -   | C           | 3-240641-9                                              | SPACER, DEPRESSOR (REAR)    | 7          |  |
|                   |               |     |     |             |                                                         |                             | 6          |  |
| 1                 | 1             | 1   | -   | C           | 1-455889-4                                              | DEPRESSOR, SHEAR (FRONT)    | 5          |  |
|                   |               |     |     |             |                                                         |                             | 4          |  |
|                   |               |     |     |             |                                                         |                             | 3          |  |
|                   |               |     |     |             |                                                         |                             | 2          |  |
| 1                 | 1             | 1   | -   | C           | 5-456406-4                                              | CRIMPER, WIRE               | 1          |  |
| -3                | -2            | -1  | U/M | DWG<br>SIZE | PART NO                                                 | DESCRIPTION                 | ITEM<br>NO |  |
|                   |               |     |     |             | REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION) |                             |            |  |
| QTY RECD PER ASSY |               |     |     |             | PARTS LIST                                              |                             |            |  |

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- Техническую поддержку проекта.
- Защиту от снятия компонента с производства.
- Оценку стоимости проекта по компонентам.
- Изготовление тестовой платы монтаж и пусконаладочные работы.



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