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LOC	DIST	REVISIONS			
P	LTR	DESCRIPTION	DATE	DWN	APVD
	D1	ECR-14-002790	25FEB2014	GK	HMR

REPLACED BY OCEAN STYLE APPLICATOR PART NUMBER 2151211-1

FOR REPLACEMENT PARTS FOR APPLICATOR 1426232 REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED) WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR 1426232

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	GOPALAKRISHNA HV														
DIMENSIONS:		CHK	RAGHAVENDRA														
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD	RAGHAVENDRA														
<table border="0"> <tr><td>0 PLC</td><td>±</td></tr> <tr><td>1 PLC</td><td>±</td></tr> <tr><td>2 PLC</td><td>±</td></tr> <tr><td>3 PLC</td><td>±</td></tr> <tr><td>4 PLC</td><td>±</td></tr> <tr><td>ANGLES</td><td>±</td></tr> </table>		0 PLC	±	1 PLC	±	2 PLC	±	3 PLC	±	4 PLC	±	ANGLES	±	PRODUCT SPEC	NAME		
0 PLC	±																
1 PLC	±																
2 PLC	±																
3 PLC	±																
4 PLC	±																
ANGLES	±																
MATERIAL		APPLICATION SPEC	SIDE FEED HD-I APPLICATOR														
FINISH		WEIGHT	SIZE	CAGE CODE	DRAWING NO												
			A3		©- 1426232												
		CUSTOMER DRAWING	SCALE	SHEET 1 OF 2	REV D1												



PART NUMBER	REV	FIRST USED	TERMINATOR	FEED TYPE	DESCRIPTION
1426232-1	D	-	LEADMAKER	MECH POST FEED	CUTS CARRIER
1426232-2	D	-	BENCH	MECH PRE FEED	CUTS CARRIER
1426232-6	D	-	LEADMAKER	MECH POST FEED	CONTINUOUS CARRIER
7-1426232-1	D	-	LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7-1426232-2	D	-	BENCH	MECH PRE FEED	-2 AND SPARE PARTS
7-1426232-6	D	-	LEADMAKER	MECH POST FEED	-6 AND SPARE PARTS
7-1426232-7	B	-	-	-	SPARE PARTS KIT

CRIMP DATA AMP TERMINAL AMP CRIMP SPECS

TERMINAL NAME: CONTACT, RECEPTACLE .070 TYPE (SCAT VERSION)

CRIMP	SIZE	TYPE	RANGE
WIRE	2.03 [.080 IN]	F	0.35-1.00mm ²
INSUL	3.56 [.140 IN]	0	1.20-2.10 [.047-.083 IN]
WIRE STRIP LENGTH	APPL INSTRUCTION		
4.00-4.50 [.157-.177 IN]	408-8322		

TERMINAL	FEED
APPL SPEC 114-8004	9.80 [.386 IN]

TERMINALS APPLIED

TERMINAL	SEAL			
184095	348989		-	-
-	184140		-	-
-	184139		-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-

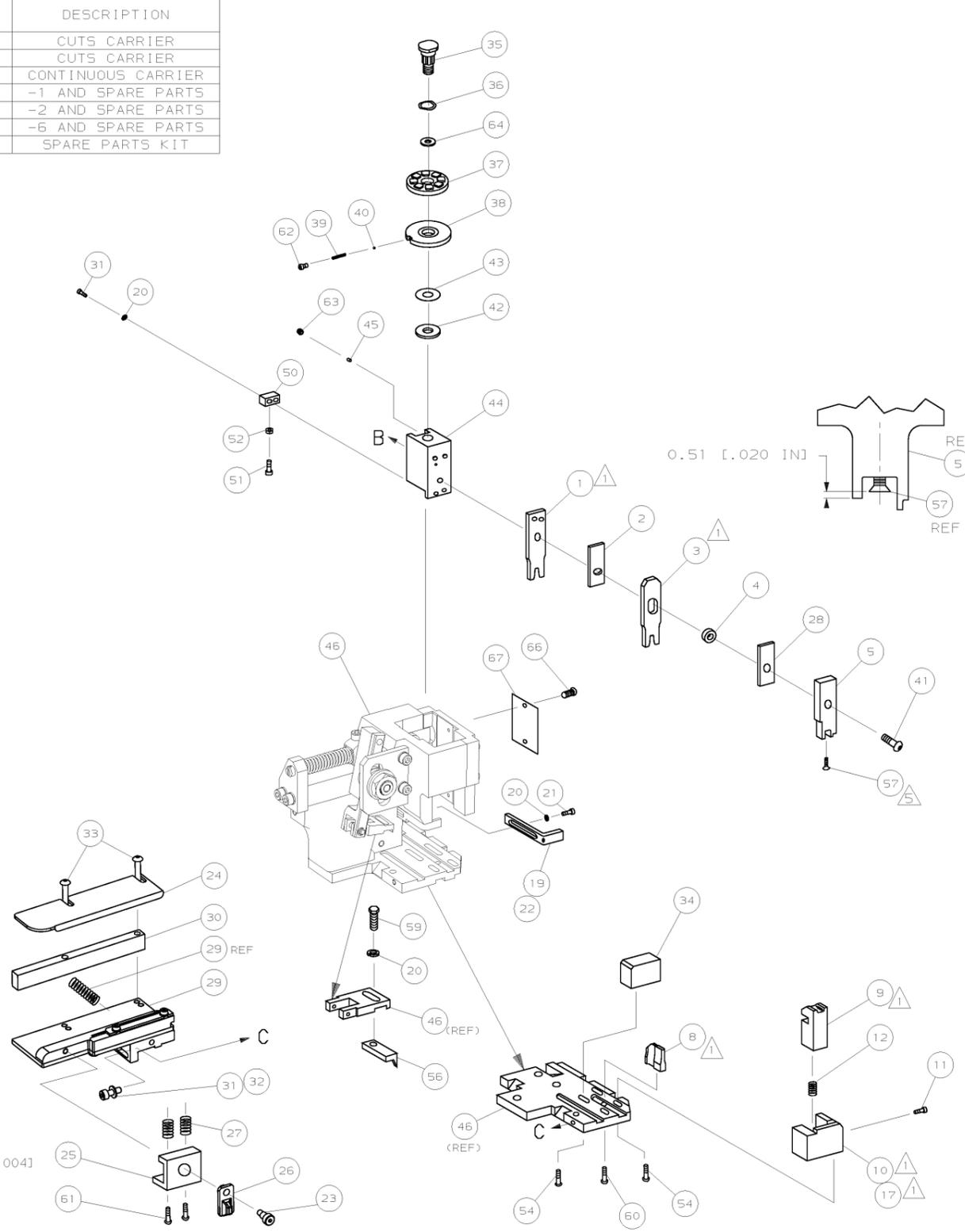
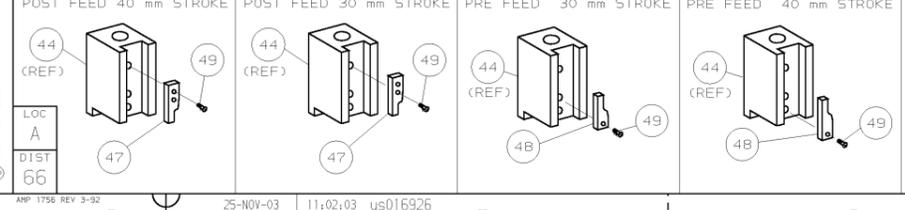
WIRE SIZE mm ² AWG	CRIMP HEIGHT	PIN PN AND LENGTH [IN]
1.00mm ²	1.29 ±0.05 [.051 ±.002 IN]	5-354778-5 [.2770]
0.75mm ²	1.22 ±0.05 [.048 ±.002 IN]	6-354778-2 [.2805]
0.50mm ²	1.12 ±0.05 [.044 ±.002 IN]	7-354778-1 [.2850]
0.30 or 0.35mm ²	1.02 ±0.05 [.040 ±.002 IN]	8-354778-0 [.2895]

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SET UP GAGE 458637-3
LAYOUT L1426232

- 1. RECOMMENDED SPARE PARTS.
- 2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
- 3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- 4. THIS APPLICATOR APPLIES TERMINAL WITH A SEAL.
- 5. APPLY TORQ-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION. APPLY #1-23419-5 LOC-TITE TO THREADS.
- 6. FOR INS. DIA 1.5-2.4mm INS. CRIMP HT 3.2mm ±.10mm [.128 ±.004]
- 7. FOR INS. DIA 1.6-2.1mm; INS CRIMP HT REFER TO 114-8004
- 8. FOR INS. DIA 1.2-1.7mm; INS CRIMP HT REFER TO 114-8004

VIEW B ROTATED 180°



QTY	REQD	PER	ASSY	PART NO	DESCRIPTION	ITEM NO			
-	1	1	1	1	1	1	1426232	PRINT, APPLICATOR LOG SHEET	73
-	1	1	1	1	1	1	1338705-1	DOCUMENTATION PACKAGE	72
-	1	1	1	1	1	1			71
-	1	1	1	1	1	1			70
-	1	1	1	1	1	1			69
-	1	1	1	1	1	1			68
-	1	1	1	1	1	1	461264-1	PLATE, IDENTIFICATION	67
-	2	2	2	2	2	2	21017-2	SCR,DRIVE (#2x.19) ID PLATE	66
-	1	1	1	1	1	1			65
-	1	1	1	1	1	1	986950-1	WASHER, FLAT PRECISION	64
-	1	1	1	1	1	1	3-18031-0	SCR,SKT SET (M6X6) RAM	63
-	1	1	1	1	1	1	18023-9	SCR,SHC (M4X6) IN5 DISC	62
-	2	2	2	2	2	2	1-18024-5	SCR,BHC (M5X25) DRAG	61
-	1	1	1	1	1	1	18024-7	SCR,BHC (M4X10) ANVIL	60
-	1	1	1	1	1	1	5-18022-2	SCR,HEX (M4X8) FEED FINGER	59
-	1	1	1	1	1	1			58
-	1	1	1	1	1	1	985575-3	SCR,FHC (M3X10) DEP	57
-	1	1	1	1	1	1	1338685-1	PAWL, FEED	56
-	1	1	1	1	1	1			55
-	4	4	4	4	4	4	18024-8	SCR,BHC (M4x12) SHEAR HOLDER	54
-	1	1	1	1	1	1			53
-	1	1	1	1	1	1	18030-1	NUT,HEX (M3) HOLD DOWN	52
-	1	1	1	1	1	1	811242-5	BUMPER, HOLDDOWN	51
-	1	1	1	1	1	1	690753-2	SPACER, TONKER	50
-	1	1	1	1	1	1	18024-3	SCR,BHC (M3X10) CAM	49
-	1	1	1	1	1	1	1338675-1	CAM, PRE FEED 30 & 40 mm ST	48
-	1	1	1	1	1	1	1338676-1	CAM, POST FEED 30 & 40 mm ST	47
-	1	1	1	1	1	1	1320999-3	APPLICATOR BASIC SUBASSY	46
-	1	1	1	1	1	1	690191-1	PLUG, NYLON	45
-	1	1	1	1	1	1	1338660-1	RAM	44
-	1	1	1	1	1	1	690125-1	WASHER, LAMINATED	43
-	1	1	1	1	1	1	1-690124-1	WASHER, RAM	42
-	1	1	1	1	1	1	2-18024-6	SCR,BHC (M8X25) RAM	41
-	1	1	1	1	1	1	23241-1	BALL, STEEL	40
-	1	1	1	1	1	1	2-22278-7	SPRING, COMPRESSION	39
-	1	1	1	1	1	1	1320922-4	DISC, INSULATION	38
-	1	1	1	1	1	1	354777-1	WIRE DISC, PLASTIC	37
-	1	1	1	1	1	1	22480-5	WASHER, SPRING	36
-	1	1	1	1	1	1	690212-1	POST, RAM	35
-	1	1	1	1	1	1	1320934-1	SUPPORT, TERMINAL	34
-	2	2	2	2	2	2	1-18024-0	SCR,BHC (M4X20) STRIP GUIDE	33
-	1	1	1	1	1	1	18027-2	WASHER, FLAT (M4)	32
-	3	3	3	3	3	3	1-18023-2	SCR,SKT CAP (M4X12) MOUNT BLOCK	31
-	1	1	1	1	1	1	1320908-1	SPACER, STRIP GUIDE	30
-	1	1	1	1	1	1	1633073-1	STRIP GUIDE PLATE ASSY	29
-	1	1	1	1	1	1	1-455888-7	SPACER, FRONT SHEAR DEP	28
-	2	2	2	2	2	2	1-22284-0	SPRING, DRAG	27
-	1	1	1	1	1	1	356835-1	LEVER, DRAG RELEASE	26
-	1	1	1	1	1	1	240792-1	DRAG, TERMINAL	25
-	1	1	1	1	1	1	1320928-1	PLATE, STRIP GUIDE	24
-	1	1	1	1	1	1	980371-4	SCR,SHC 5HLD	23
-	1	1	1	1	1	1	690472-2	STRIPPER	22
-	1	1	1	1	1	1	1-18023-1	SCR,SHC (M4X10) STRIPPER	21
-	4	4	4	4	4	4	18025-2	WASHER, LOCK (M4) STRIPPER	20
-	1	1	1	1	1	1	690472-1	STRIPPER	19
-	1	1	1	1	1	1			18
-	1	1	1	1	1	1			17
-	1	1	1	1	1	1	1338684-2	HOLDER, SHEAR, FRONT (NO-CUT)	16
-	1	1	1	1	1	1			15
-	1	1	1	1	1	1			14
-	1	1	1	1	1	1			13
-	1	1	1	1	1	1	5-22280-0	SPRING, SHEAR	12
-	1	1	1	1	1	1	356885-5	STOP, SHEAR	11
-	1	1	1	1	1	1			10
-	1	1	1	1	1	1	1-1320921-0	HOLDER, SHEAR, FRONT (CUT)	9
-	1	1	1	1	1	1	318707-1	SHEAR, FLOAT (FRONT)	8
1	2	2	2	1	1	1	3-1333204-4	ANVIL	7
-	1	1	1	1	1	1			6
-	1	1	1	1	1	1	1338680-2	DEPRESSOR, SHEAR (FRONT)	5
-	1	1	1	1	1	1	1-238011-0	SPACER, BLOCK CRIMPER	4
1	2	2	2	1	1	1	6-904741-5	CRIMPER, INSULATION	3
-	1	1	1	1	1	1	455888-8	SPACER, CRIMPER	2
1	2	2	2	1	1	1	1-456405-5	CRIMPER, WIRE	1

QTY REQD PER ASSY

REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)

PARTS LIST

DIMENSIONS: mm (INCHES)

DO NOT SCALE PRINT.

TOLERANCES UNLESS OTHERWISE SPECIFIED:

1 PLC DEC ±0.5 [.02 IN]

2 PLC DEC ±-

3 PLC DEC ±-

ANGLES ±-

SURF TEXTURE:

REMOVE BURRS, BREAK SHARP EDGES RO.3B MAX

DR M. CLIFFORD 24JUL01 APP F. BACKHURST 24JUL01

CHK - REL 04-09-01 M. CLIFFORD

AMP AMP Incorporated Harrisburg, PA 17105-3608

NAME SIDE FEED HD-I APPLICATOR MACHINE REF HD-I APPL

SCALE - DWG NO 1426232 SHEET 1 of 1 REV D

CASE CODE 00779 CUSTOMER AND ASSEMBLY DRAWING RESTRICTED TO

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LAYOUT L1426232
SET UP GAGE 458637-3

2000

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