

4

3

2

1

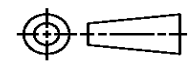
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LOC	DIST	REVISIONS			
P	LTR	DESCRIPTION	DATE	DWN	APVD
	E1	ECR-14-001887	12FEB2014	GK	HMR

REPLACED BY OCEAN STYLE APPLICATOR PART NUMBER 2151401-1

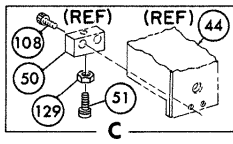
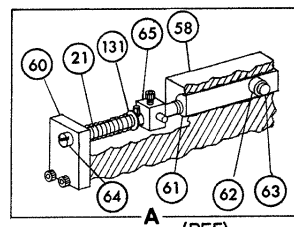
FOR REPLACEMENT PARTS FOR APPLICATOR 466498-1 REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED) WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR 466498-1

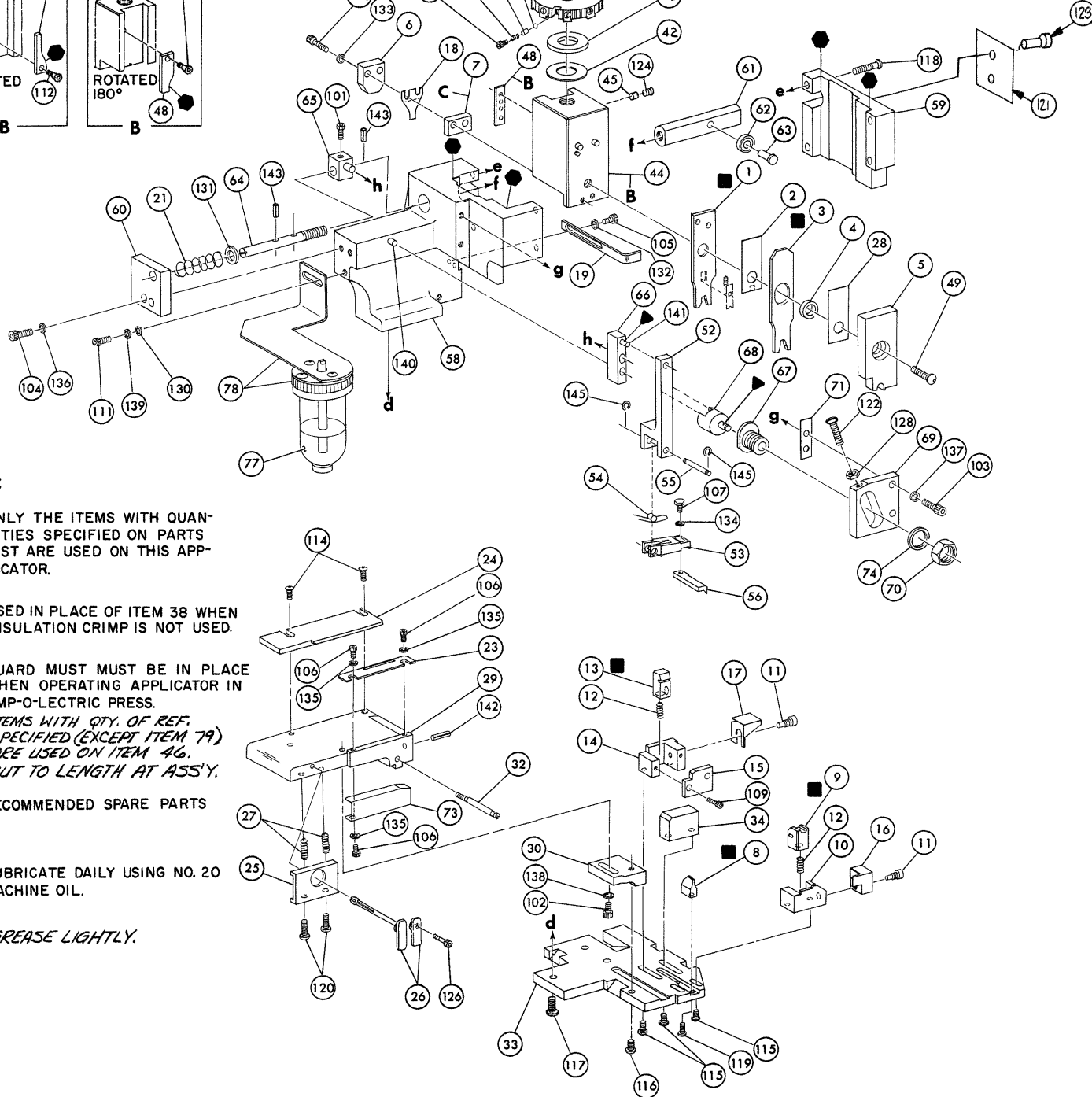
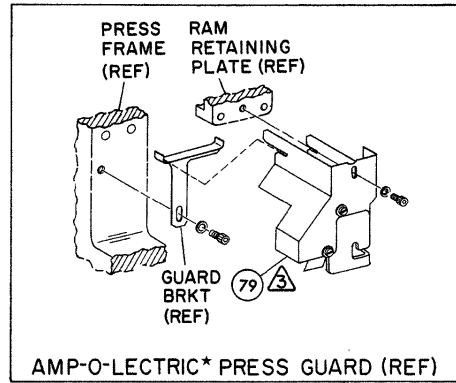
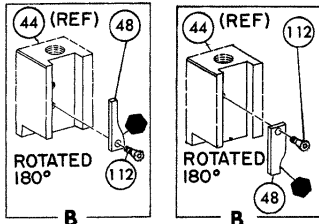
THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	GOPALAKRISHNA HV		
DIMENSIONS:		CHK	RAGHAVENDRA		
		APVD	RAGHAVENDRA		
TOLERANCES UNLESS OTHERWISE SPECIFIED:		PRODUCT SPEC	NAME		
0 PLC	±	APPLICATION SPEC	MINIATURE QUICK CHANGE APPLICATOR SIDE FEED		
1 PLC	±		SIZE	CAGE CODE	DRAWING NO
2 PLC	±		A3		©- 466498-1
3 PLC	±				RESTRICTED TO
4 PLC	±				
ANGLES	±	WEIGHT			
MATERIAL	FINISH	CUSTOMER DRAWING	SCALE	SHEET 1 OF 2	REV E1



THIS IS A CONTROLLED DOCUMENT.



PRE-FEED 1/8" STROKE
POST-FEED 5/8" STROKE



NOTES:

1.- ONLY THE ITEMS WITH QUANTITIES SPECIFIED ON PARTS LIST ARE USED ON THIS APPLICATOR.

2.- USED IN PLACE OF ITEM 38 WHEN INSULATION CRIMP IS NOT USED.

3.- GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN AMP-O-LECTRIC PRESS.

4.- ITEMS WITH QTY. OF REF. SPECIFIED (EXCEPT ITEM 79) ARE USED ON ITEM 46.

5.- CUT TO LENGTH AT ASS'Y.

KEY:
■ - RECOMMENDED SPARE PARTS

▲ - LUBRICATE DAILY USING NO. 20 MACHINE OIL.

● - GREASE LIGHTLY.

REF.	QTY	PART NO	DESCRIPTION	ITEM NO	REF.	QTY	PART NO	DESCRIPTION	ITEM NO
REF.		21045-3	RING, RETAINING 'C' (.187 DIA) FEED FINGER PIN	145	REF.		454220-1	CAP, HOUSING	59
REF.		5-21028-1	PIN, SLOT SPR (.125 DIA X .50) ADJ ROD	143	REF.		454485-1	HOUSING	58
1		4-21028-0	PIN, SLOT SPR (.093 DIA X .75) STR G PLATE	142	1		458537-4	PAWL, FEED	57
REF.		1-21030-1	PIN, DOWEL (.187 DIA X .50) LEVER	141	REF.		240624-1	PIN, FEED FINGER	56
REF.		1-21030-6	PIN, DOWEL (.187 DIA X 1.25) HOUSING	140	REF.		691499-1	SPRING, FEED FINGER	55
		21024-5	WASHER, LOCK (NO 10) LUB ASSY	139	REF.		690541-1	FINGER, FEED	53
1		21024-5	WASHER, LOCK (NO 10) STRIP GUIDE ADJ BLOCK	138	REF.		455679-1	LEVER, TERMINAL FEED ARM	52
REF.		21024-5	WASHER, LOCK (NO 8) ADJ PLATE	137	1		811242-2	BUMPER, HOLDDOWN	51
REF.		21024-5	WASHER, LOCK (NO 10) FEED GUIDE ROD	136	1		690753-1	SPACER, TONKER	50
2		21024-2	WASHER, LOCK (NO 4) FRONT STRIP GUIDE	135	1		7-21002-9	BOLT, CRIMPER	49
1		21024-4	WASHER, LOCK (NO 8) FEED FINGER	134	1		690501-4	CAM POST-FEED 1/8" STROKE	48
2		21024-4	WASHER, LOCK (NO 8) DEPRESSOR	133					47
1		21024-4	WASHER, LOCK (NO 8) STRIPPER	132	1		459456-1	APPLICATOR, BASIC (SUB ASSY)	46
REF.		21899-4	WASHER, FLAT (5/16 DIA) SCREW ADJ	131	1		690191-1	PLUG, NYLON	45
		21899-2	WASHER, FLAT (NO 10) LUB ASSY	130	1		455673-1	RAM	44
1		21018-5	NUT, HEX MACH (6-32) HOLDDOWN	129	1		690125-1	WASHER, LAMINATED	43
REF.		21018-5	NUT, HEX MACH (6-32) FEED ADJ	128	1		690124-1	WASHER, RAM	42
				127				DISC, SPACER	41
				126	2		23241-6	BALL, STEEL	40
		22353-8	SCR, SHLD. (.187 DIA X .250 LG) DRAG LEVER	125	2		690170-1	SPRING, COMPRESSION	39
1		21009-2	SCR, SKT SET (1/4-20 X .25) (LOC-WEL) RAM	124	1		690142-1	DISC, INSULATION	38
2		21017-2	SCREW, DRIVE #2 X .19	123	1		9-690692-4	DISC, WIRE	37
REF.		6-23715-5	SCR, RD HD MACH (6-32 X 1.50) FEED ADJ	122	1		22480-5	WASHER, SPRING	36
1		4-61264-1	PLATE, IDENTIFICATION	121	1		690212-1	POST, RAM	35
2		3-21002-0	SCR, BUT HD SKT CAP (10-32 X .88) DRAG	120				SUPPORT, TERMINAL	34
1		2-2733-8	SCR, BUT HD SKT CAP (8-32 X .38) (LOC-WEL) ANVIL	119	REF.		455675-1	PLATE, BASE	33
REF.		2-21002-9	SCR, BUT HD SKT CAP (10-32 X .75) CAP	118	1		690432-3	SCREW, ADJUSTMENT	32
REF.		17177-1	SCR, BUT HD SKT CAP (1/4-20 X .75) HOUSING	117					31
REF.		2-21002-7	SCR, BUT HD SKT CAP (10-32 X .50) SG ADJ BLOCK	116	REF.		455689-1	BLOCK, STRIP GUIDE ADJ	30
2		2-21002-2	SCR, BUT HD SKT CAP (8-32 X .50) SHEAR	115	1		455671-1	PLATE, STRIP GUIDE	29
2		2-21002-2	SCR, BUT HD SKT CAP (8-32 X .50) R STRIP GUIDE	114	1		1-455888-7	SPACER, FRONT SHEAR DEPRESSOR	28
				113	2		1-22284-0	SPRING, DRAG	27
1		1-21002-7	SCR, BUT HD SKT CAP (6-32 X .38) CAM	112	1		690546-1	LEVER, DRAG RELEASE	26
		3-21000-4	SCR, SKT HD CAP (10-32 X .38) LUBRICATOR ASSY	111	1		240792-1	DRAG, STOCK	25
2		23030-1	SCR, SKT HD CAP (6-32 X .25) (LOC-WEL) CP DISC	110	1		5-690504-7	GUIDE STRIP (REAR)	24
				109	1		690438-1	GUIDE, STRIP (FRONT)	23
2		2-21000-7	SCR, SKT HD CAP (8-32 X .46) DEPRESSOR	108					22
1		2-22603-0	SCR, HEX HD MACH (8-32 X .31) FEED FINGER	107	REF.		4-22284-9	SPRING, FEED RETURN	21
2		1-21000-3	SCR, SKT HD CAP (4-40 X .25) F STRIP GUIDE	106					20
1		2-21000-7	SCR, SKT HD CAP (8-32 X .50) STRIPPER	105	1		690472-2	STRIPPER	19
REF.		3-21000-7	SCR, SKT HD CAP (10-32 X .75) FEED ROD GUIDE	104					18
REF.		3-21000-6	SCR, SKT HD CAP (10-32 X .62) FEED ADJ BLOCK	103					17
1		3-21000-4	SCR, SKT HD CAP (10-32 X .38) SG ADJ BLOCK	102	1		691667-3	GUARD, CHIP (FRONT)	16
REF.		3-21000-4	SCR, SKT HD CAP (10-32 X .38) PIVOT BLOCK	101					15
REF.		455749-1	GUARD, WINDOW	79					14
		1-465184-0	LUBRICATOR ASSY	78					13
			OIL, LUBRICATING	77	1		5-22280-0	SPRING, SHEAR	12
				76	1		690461-1	STOP, SHEAR	11
				75	1		690459-1	HOLDER, SHEAR (FRONT)	10
REF.		458109-1	WASHER, SPECIAL	74	1		454276-1	SHEAR, FLOAT (FRONT)	9
		454877-3	PLATE, STRIP GUIDE COVER	73	1		6-690512-5	ANVIL	8
2		690603-1	SPRING, ASSIST	72					7
REF.		690517-1	SPACER	71					6
		22594-8	NUT, HEX	70	1		1-455889-4	DEPRESSOR, SHEAR (REAR)	5
		240628-1	PLATE, ADJUSTMENT	69	1		2-238011-2	DEPRESSOR, SHEAR (FRONT)	4
		240626-1	SHAFT, PIVOT	68	1		7-456134-9	SPACER, TUBULAR, INS CRIMPER	3
		240633-1	BUSHING	67	1		455888-5	CRIMPER, INSULATION	2
		455680-1	LEVER, INTERMEDIATE	66	1		456406-2	SPACER, CRIMPER	1
		240629-1	BLOCK, PIVOT	65					1
		240632-2	SCREW, ADJUSTMENT FEED ROD	64					1
		240659-3	PIN, CAM ROLLER	63					1
		240658-1	ROLLER, CAM	62					1
		454398-2	ROD, FEED	61					1
REF.		454178-1	GUIDE, FEED ROD	60					1

CRIMPING DATA				APPLICATOR WILL APPLY	
PAD LTR	CRIMP HEIGHT	WIRE SIZE	WIRE STRIP LENGTH		
A	.074	14			61603
B	.063	16			1217336
C	.056	18			
D	.052	20			

REMARKS	NO	REV
	114-4903	
APPL USED ON MACHINE PART NO	MACH SERIAL NO	DISTRIBUTION
CUSTOMER NAME	APPL SERIAL NO	ORIGINAL
ADDRESS	PURCHASE ORDER	CUSTOMER COPY
CITY	ENG APP	FIELD ENG COPY

CRIMP	SIZE	TYPE	FEED	APPL INST
WIRE	.090	F	.300	A1 8040
INSUL	.140	F		
WIRE RANGE	20-14	INSULATION RANGE	.085-.125	PRESS NO
REMARKS POST-FEED AMPOMATOR				

E	ECN 0150-119-04	DATE	7-04	SET UP GAGE	10-1
D	ECN 0150-076-02	DATE	4-02	458637-1	415
C	0150-0352-01	DATE	4-01	DR 8-25-75	APR 1/15
B	0150-6500-95	DATE	1-80	1/1/80	
A	ECN R-5907	DATE	10-4-84	CHK	REL 9-5-85
	DARKENED	DATE	1-27-88		
	REV PER EW R1500	DATE			



LOC	A	NO	466498-1	REV	E
NAME: MINIATURE QUICK CHANGE APPLICATOR					
SIDE FEED (.125 SERIES F.F. RECEPT)					

Компания «Life Electronics» занимается поставками электронных компонентов импортного и отечественного производства от производителей и со складов крупных дистрибьюторов Европы, Америки и Азии.

С конца 2013 года компания активно расширяет линейку поставок компонентов по направлению коаксиальный кабель, кварцевые генераторы и конденсаторы (керамические, пленочные, электролитические), за счёт заключения дистрибьюторских договоров

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- Подбор аналогов.
- Поставку компонентов в любых объемах, удовлетворяющих вашим потребностям.
- Приемлемые сроки поставки, возможна ускоренная поставка.
- Доставку товара в любую точку России и стран СНГ.
- Комплексную поставку.
- Работу по проектам и поставку образцов.
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- Тестирование поставляемой продукции.
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- Входной контроль качества.
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- Регистрацию проекта у производителя компонентов.
- Техническую поддержку проекта.
- Защиту от снятия компонента с производства.
- Оценку стоимости проекта по компонентам.
- Изготовление тестовой платы монтаж и пусконаладочные работы.



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