

## Surface Mount Miniature Trimmers Single-Turn Cermet Sealed



### FEATURES

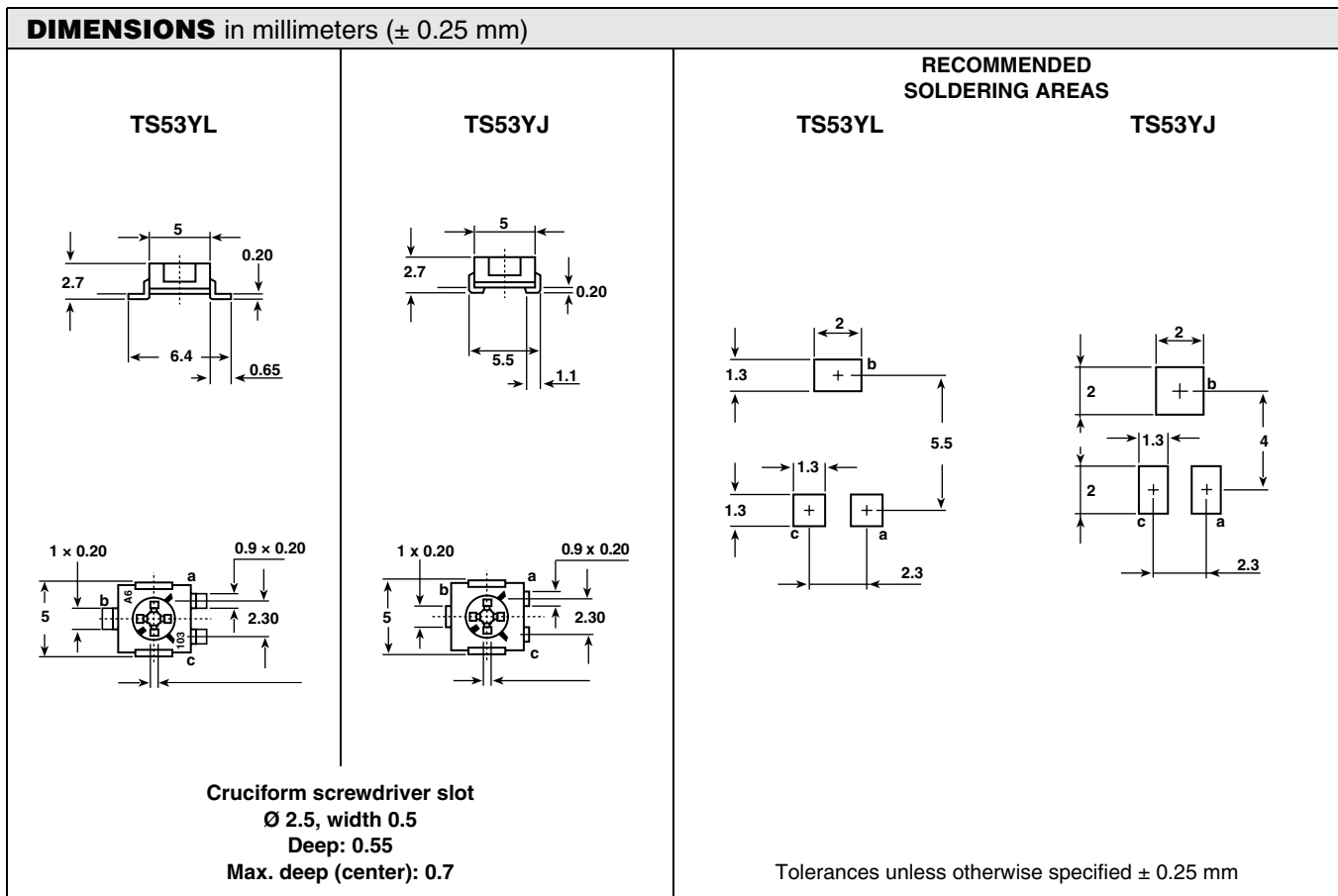
- 0.25 W at 70 °C
- For PCB version see T53Y series
- Wide ohmic range (10 Ω to 1 MΩ)
- Small size for optimum packing density
- Suitable for both manual or automatic operation
- RoHS compliant since data code 0445



**RoHS**  
COMPLIANT

The TS53 trimming potentiometer has been designed for surface mount applications and offers volumetric efficiency (5 x 5 x 2.7 mm) with high performance and stability.

The TS53 design is suitable for both manual or automatic operation, and can withstand wave, and reflow soldering techniques.





ELECTRICAL SPECIFICATIONS																					
Resistive Element	Cermet																				
Electrical Travel	220° ± 15°																				
Resistance Range	10 Ω to 1 MΩ																				
Standard Series	1 - 2 - 5																				
Tolerance Standard	± 20 %																				
Variation Law	<p><b>CIRCUIT DIAGRAM</b></p> <p>linear</p>																				
Power Rating	<p>0.25 W at 70 °C</p> <table border="1"> <caption>Power Rating vs Ambient Temperature</caption> <thead> <tr> <th>Ambient Temperature (°C)</th> <th>Power Rating (W)</th> </tr> </thead> <tbody> <tr><td>0</td><td>0.25</td></tr> <tr><td>20</td><td>0.25</td></tr> <tr><td>40</td><td>0.25</td></tr> <tr><td>60</td><td>0.25</td></tr> <tr><td>70</td><td>0.25</td></tr> <tr><td>80</td><td>0.20</td></tr> <tr><td>100</td><td>0.10</td></tr> <tr><td>120</td><td>0.00</td></tr> <tr><td>125</td><td>0.00</td></tr> </tbody> </table>	Ambient Temperature (°C)	Power Rating (W)	0	0.25	20	0.25	40	0.25	60	0.25	70	0.25	80	0.20	100	0.10	120	0.00	125	0.00
Ambient Temperature (°C)	Power Rating (W)																				
0	0.25																				
20	0.25																				
40	0.25																				
60	0.25																				
70	0.25																				
80	0.20																				
100	0.10																				
120	0.00																				
125	0.00																				
Temperature Coefficient	See Standard Resistance Element Data																				
Limiting Element Voltage (Linear Law)	200 V																				
Contact Resistance Variation	1 % or 3 Ω																				
End Resistance (Typical)	0.1 % or 3 Ω																				
Dielectric Strength (RMS)	1000 V																				
Insulation Resistance	1 GΩ																				

MECHANICAL SPECIFICATIONS	
Mechanical Travel	270° ± 10°
Operating Torque (max. Ncm)	1.5
End Stop Torque (max. Ncm)	3.5
Net Weight (max. g)	0.15
Terminals	Pure Sn (e3)

ENVIRONMENTAL SPECIFICATIONS	
Temperature Range	- 55 °C to + 125 °C
Climatic Category	55/125/56
Sealing	Sealed container IP67
MSL Level	4



PERFORMANCE			
TESTS	CONDITIONS	TYPICAL VALUES AND DRIFTS	
		$\frac{\Delta RT}{RT}$ (%)	$\frac{\Delta R_{1-2}}{R_{1-2}}$ (%)
Load Life	1000 hours at rated power 90/30' - ambient temperature + 70 °C	± 2 % Contact resistance variation: $\Delta R < 1 \% R_n$	± 3 %
Climatic Sequence	Phase A dry heat 125 °C Phase B damp heat Phase C cold - 55 °C Phase D damp heat 5 cycles	± 2 %	± 3 %
Long Term Damp Heat	Temperature 40 °C - RH 93 % 56 days	± 2 % Dielectric strength: 1000 V RMS Insulation resistance: > 10 <sup>4</sup> MΩ	± 3 %
Thermal Shock	55 °C to + 125 °C - 5 cycles	± 1 %	$\frac{\Delta V_{1-2}}{V_{1-3}} \leq \pm 2 \%$
Rotational Life (Electrical and Mechanical)	100 cycles - rated power	± (3 % + 5 Ω)	
Shock	50 g - 11 ms 3 successive shocks in 3 directions	± 1 %	$\frac{\Delta V_{1-2}}{V_{1-3}} \leq \pm 1 \%$
Vibration	10 - 55 Hz 0.75 mm or 10 g - 6 hours	± 1 %	$\frac{\Delta V_{1-2}}{V_{1-3}} \leq \pm 1 \%$

STANDARD RESISTANCE ELEMENT DATA				
STANDARD RESISTANCE VALUES	LINEAR LAW			TYPICAL TCR - 55 °C + 125 °C
	MAX. POWER AT 70 °C	MAX. WORKING VOLTAGE	MAX. CUR. THROUGH ELEMENT	
Ω	W	V	mA	ppm/°C
10	0.25	1.58	158	± 100
20	↓	2.24	112	
50		3.54	71	
100		5.00	50	
200		7.07	35	
500		11.2	22	
1K		15.8	16	
2K		22.4	11	
5K		35.4	7	
10K		50.0	5	
20K		70.7	3.5	
50K	112	2.2		
100K	0.25	158	1.6	
200K	0.20	200	1.0	
500K	0.08	200	0.4	
1M	0.04	200	0.2	

**MARKING**

VISHAY trademark, ohmic value, manufacturing date.

The ohmic value is indicated by a 3 figure code, the first two are significant figures, the third one is the multiplier.

Example:  
 100 = 10 Ω  
 101 = 100 Ω  
 102 = 1000 Ω  
 503 = 50 000 Ω

**SOLDERING RECOMMENDATIONS**

See Application notes

**CAUTION**

Reflow soldering must be done within 72 h while stored under a max. temperature of 30 °C, 60 % RH after opening the dry pack envelope.

**RECOMMENDED METHOD OF STORAGE**

Dry box storage is recommended as soon as the hermetic bag has been opened to prevent moisture absorption. The following conditions should be observed, if dry boxes are not available:

- Storage temperature 10 °C to 30 °C
- Storage humidity ≤ 60 % RH max.

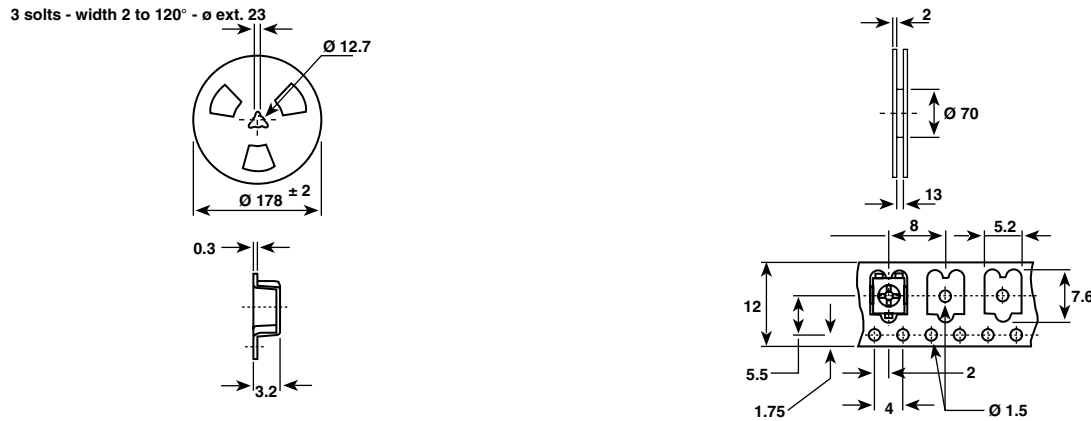
After more than 72 h under these conditions, moisture content will be too high for reflow soldering.

In case of moisture absorption, the devices will recover to the former condition by drying under the following condition:

- 192 h at 40 °C + 5 °C/- 0 °C and < 5 % RH (dry air/nitrogen) or
- 96 h at 60 °C + 5 °C and < 5 % RH for all device containers (not suitable for reel) or
- 24 h at 125 °C + 5 °C (not suitable for reel)

**PACKAGING**

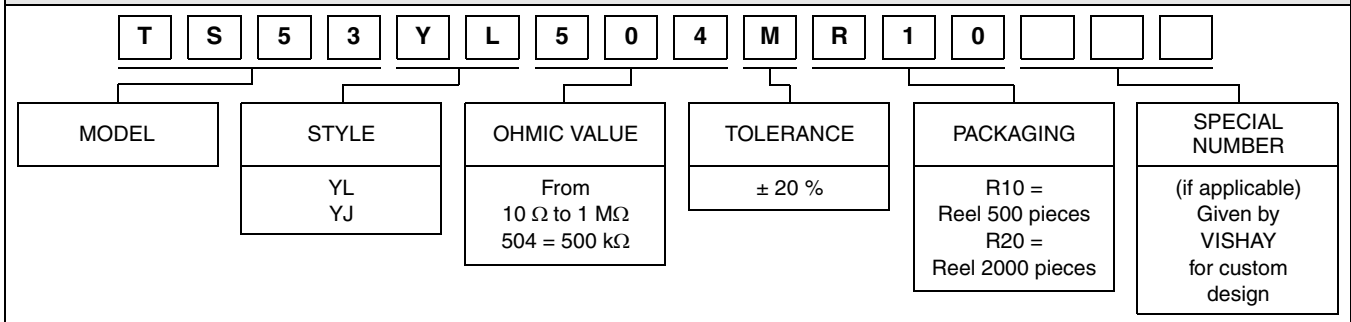
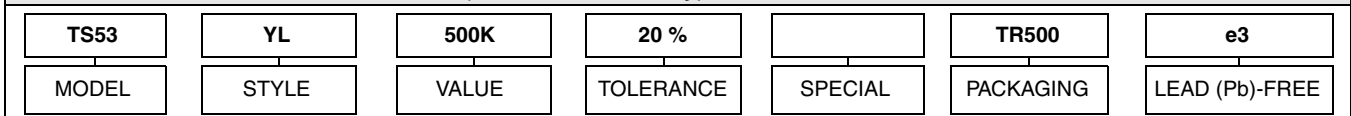
On tape and reel of 500 pieces, code R10 (TR500) and 2000 pieces, code R20 (TR2000)



Cover tape panel strength specifications EIA 481 A and CEI 60286-3.

**DRYPACK**

Devices are packed in moisture barrier bags to prevent the products from moisture absorption during transportation and storage. Each bag contains a desiccant.

**SAP ORDERING INFORMATION** (Part Number 15 digits)

**PART NUMBER DESCRIPTION** (for information only)




## Disclaimer

ALL PRODUCT, PRODUCT SPECIFICATIONS AND DATA ARE SUBJECT TO CHANGE WITHOUT NOTICE TO IMPROVE RELIABILITY, FUNCTION OR DESIGN OR OTHERWISE.

Vishay Intertechnology, Inc., its affiliates, agents, and employees, and all persons acting on its or their behalf (collectively, "Vishay"), disclaim any and all liability for any errors, inaccuracies or incompleteness contained in any datasheet or in any other disclosure relating to any product.

Vishay makes no warranty, representation or guarantee regarding the suitability of the products for any particular purpose or the continuing production of any product. To the maximum extent permitted by applicable law, Vishay disclaims (i) any and all liability arising out of the application or use of any product, (ii) any and all liability, including without limitation special, consequential or incidental damages, and (iii) any and all implied warranties, including warranties of fitness for particular purpose, non-infringement and merchantability.

Statements regarding the suitability of products for certain types of applications are based on Vishay's knowledge of typical requirements that are often placed on Vishay products in generic applications. Such statements are not binding statements about the suitability of products for a particular application. It is the customer's responsibility to validate that a particular product with the properties described in the product specification is suitable for use in a particular application. Parameters provided in datasheets and/or specifications may vary in different applications and performance may vary over time. All operating parameters, including typical parameters, must be validated for each customer application by the customer's technical experts. Product specifications do not expand or otherwise modify Vishay's terms and conditions of purchase, including but not limited to the warranty expressed therein.

Except as expressly indicated in writing, Vishay products are not designed for use in medical, life-saving, or life-sustaining applications or for any other application in which the failure of the Vishay product could result in personal injury or death. Customers using or selling Vishay products not expressly indicated for use in such applications do so at their own risk. Please contact authorized Vishay personnel to obtain written terms and conditions regarding products designed for such applications.

No license, express or implied, by estoppel or otherwise, to any intellectual property rights is granted by this document or by any conduct of Vishay. Product names and markings noted herein may be trademarks of their respective owners.

## Material Category Policy

**Vishay Intertechnology, Inc. hereby certifies that all its products that are identified as RoHS-Compliant fulfill the definitions and restrictions defined under Directive 2011/65/EU of The European Parliament and of the Council of June 8, 2011 on the restriction of the use of certain hazardous substances in electrical and electronic equipment (EEE) - recast, unless otherwise specified as non-compliant.**

**Please note that some Vishay documentation may still make reference to RoHS Directive 2002/95/EC. We confirm that all the products identified as being compliant to Directive 2002/95/EC conform to Directive 2011/65/EU.**

**Vishay Intertechnology, Inc. hereby certifies that all its products that are identified as Halogen-Free follow Halogen-Free requirements as per JEDEC JS709A standards. Please note that some Vishay documentation may still make reference to the IEC 61249-2-21 definition. We confirm that all the products identified as being compliant to IEC 61249-2-21 conform to JEDEC JS709A standards.**

Компания «Life Electronics» занимается поставками электронных компонентов импортного и отечественного производства от производителей и со складов крупных дистрибьюторов Европы, Америки и Азии.

С конца 2013 года компания активно расширяет линейку поставок компонентов по направлению коаксиальный кабель, кварцевые генераторы и конденсаторы (керамические, пленочные, электролитические), за счёт заключения дистрибьюторских договоров

Мы предлагаем:

- Конкурентоспособные цены и скидки постоянным клиентам.
- Специальные условия для постоянных клиентов.
- Подбор аналогов.
- Поставку компонентов в любых объемах, удовлетворяющих вашим потребностям.
- Приемлемые сроки поставки, возможна ускоренная поставка.
- Доставку товара в любую точку России и стран СНГ.
- Комплексную поставку.
- Работу по проектам и поставку образцов.
- Формирование склада под заказчика.
- Сертификаты соответствия на поставляемую продукцию (по желанию клиента).
- Тестирование поставляемой продукции.
- Поставку компонентов, требующих военную и космическую приемку.
- Входной контроль качества.
- Наличие сертификата ISO.

В составе нашей компании организован Конструкторский отдел, призванный помогать разработчикам, и инженерам.

Конструкторский отдел помогает осуществить:

- Регистрацию проекта у производителя компонентов.
- Техническую поддержку проекта.
- Защиту от снятия компонента с производства.
- Оценку стоимости проекта по компонентам.
- Изготовление тестовой платы монтаж и пусконаладочные работы.



Тел: +7 (812) 336 43 04 (многоканальный)

Email: [org@lifeelectronics.ru](mailto:org@lifeelectronics.ru)