

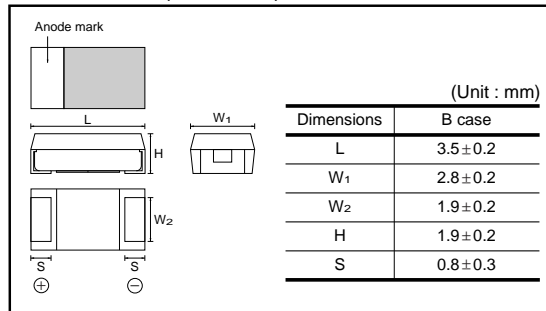
Chip tantalum capacitors

TCO Series B Case

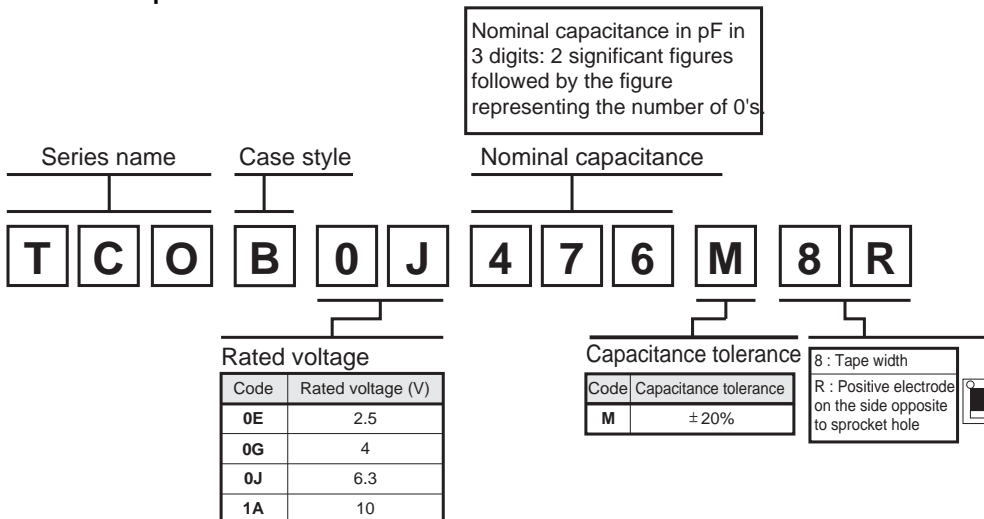
●Features (B)

- 1) Conductive polymer used for the cathode material.
- 2) Ultra-low ESR.
(1/10 compared with the conventional type)
- 3) Screening by thermal shock.

●Dimensions (Unit : mm)



●Part No. Explanation



●Rated Table

μF	Rated voltage (V.DC)			
	2.5 0E	4 0G	6.3 0J	10 1A
j 22				
n 33			B	B
s 47			B	New B
w 68			*B	
ā 100			B	
ē 150		B	B	
ī 220	*B	*B		
ñ 330	*B			

* Under development

New indicates new product

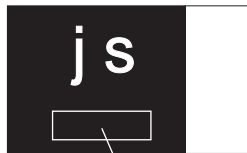
●Marking

The indications listed below should be given on the surface of a capacitor.

- (1) Polarity : The polarity should be shown by □ bar. (on the anode side)
- (2) Rated DC voltage : Due to the small size of B case, a voltage code is used as shown below.
- (3) Visual typical example (1) voltage code (2) capacitance code

Voltage Code	Rated DC Voltage (V)	Capacitance Code	Nominal Capacitance (μF)
e	2.5	a	10
g	4	e	15
j	6.3	j	22
A	10	n	33
		s	47
		w	68
		ā	100
		ē	150
		ī	220
		ñ	330

[B case] note 1) $\frac{j}{(1)} \frac{s}{(2)}$



manufacture code

note 2) voltage code and capacitance code are variable with parts number

●Characteristics

Item	Performance	Test conditions (based on JIS C 5101-1 and JIS C 5101-3)
Operating Temperature	-55°C to +105°C	Voltage reduction when temperature exceeds+85°C
Maximum operating temperature with no voltage derating	+85°C	
Rated voltage (VDC)	2.5 4 6.3 10	at 85°C
Category voltage (VDC)	2 3.2 5 8	at 105°C
Surge voltage (VDC)	3.2 5 8 13	at 85°C
DC Leakage current	3μA or 0.1CV whichever is greater Shown in " Standard list "	Rated voltage for 5min
Capacitance tolerance	±20% Shall be satisfied allowance range.	Measuring frequency : 120±12Hz Measuring voltage : 0.5Vrms +1.5 to 2V.DC Measuring circuit : DC Equivalent series circuit
Tangent of loss angle (Df, tan δ)	Shall be satisfied the voltage on " Standard list "	Measuring frequency : 120±12Hz Measuring voltage : 0.5Vrms +1.5 to 2V.DC Measuring circuit : DC Equivalent series circuit
ESR	Shall be satisfied the voltage on " Standard list "	Measuring frequency : 100±10kHz Measuring voltage : 0.5Vrms or less
Resistance to Soldering heat	Appearance	There should be no significant abnormality. The indications should be clear.
	L.C.	Less than 150% of initial limit
	ΔC / C	Within±20% of initial value
	tan δ	Less than 150% of initial limit
		Dip in the solder bath Solder temp : 240±5°C Duration : 10±0.5s Repetition : 1 After the specimens, leave it at room temperature for over 24h and then measure the sample.

Item		Performance	Test conditions (based on JIS C 5101-1 and JIS C 5101-3)															
Temperature cycle	Appearance	There should be no significant abnormality.	Repetition : 5 cycles (1 cycle : steps 1 to 4) without discontinuation. <table border="1" style="margin-left: 20px;"> <thead> <tr> <th></th> <th>Temp.</th> <th>Time</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>-55±3°C</td> <td>30±3min</td> </tr> <tr> <td>2</td> <td>Room temp.</td> <td>3min.or less</td> </tr> <tr> <td>3</td> <td>105±2°C</td> <td>30±3min</td> </tr> <tr> <td>4</td> <td>Room temp.</td> <td>3min.or less</td> </tr> </tbody> </table> After the specimens, leave it at room temperature for over 24h and then measure the sample.		Temp.	Time	1	-55±3°C	30±3min	2	Room temp.	3min.or less	3	105±2°C	30±3min	4	Room temp.	3min.or less
		Temp.		Time														
	1	-55±3°C		30±3min														
	2	Room temp.		3min.or less														
3	105±2°C	30±3min																
4	Room temp.	3min.or less																
L.C	Less than 500% of initial limit																	
ΔC / C	Within±20% of intial value																	
Df (tan δ)	Less than 150% of initial limit																	
Moisture resistance	Appearance	There should be no significant abnormality. The indications should be	After leaving the sample under such atmospheric condition that the temperature and humidity are 40±2°C and 90 to 95% RH, respectively, for 500±24h leave it at room temperature for over 24h and then measure the sample.															
	L.C	Less than 150% of initial limit																
	ΔC / C	+30% / -20%																
	Df (tan δ)	Less than 150% of initial limit																
Temperature Stebility	Temp.	-55°C																
	ΔC / C	Within 0/-20% of initial value																
	Df (tan δ)	Shall be satisfied the voltage on " Standard list "																
	L.C	-																
	Temp.	+105°C																
	ΔC / C	Within +50/0% of initial value																
	Df (tan δ)	Shall be satisfied the voltage on " Standard list "																
	L.C	Less than 1CV																
Surge voltage	Appearance	There should be no significant abnormality.	Apply the specified serge voltage every 5± 0.5 min. for 30±5 s. each time in the atmospheric condition of 85±2°C. Repeat this rocedure 1,000 times. After the specimens, leave it at room temperature for over 24h and then measure the sample.															
	L.C	Less than initial limit																
	ΔC / C	Within±20% of initial value																
	Df (tan δ)	Less than initial limit																

Item		Performance	Test conditions (based on JIS C 5101-1 and JIS C 5101-3)
Loading at High temperature	Appearance	There should be nonsignificant abnormality.	After applying the rated voltage for 1000 ⁺⁷² h without discontinuation via the serial resistance of 3Ω or less at a temperature of 85±2°C, leave the sample at room temperature / humidity for over 24h and measure the value.
	L.C	Less than 200% of initial limit	
	ΔC / C	Within ±20% of initial value	
	Df (tan δ)	150% of initial limit less than	
Terminal strength	Capacitance	The measured value should be stable.	A force is applied to the terminal until it bends to 1mm and by a perscribed tool maintain the condition for 5s. (See the figure below)
	Appearance	There should nonsignificant abnormality.	
		<p>(Unit : mm) F (Apply force) 1mm thickness=1.6mm 45 45</p>	
Adhesiveness		The terminal should not come off.	Apply force of 5N in the two directions shown in the figure below for 10 ± 1s after mounting the terminal on a circuit board.
		<p>product C105 VAA Apply force a circuit board</p>	
Dimensions		Refer to "External dimensions"	Measure using a caliper of JISB 7507 Class 2 or higher grade.
Resistance to solvents		The indication should be clear	Dip in the isopropyl alcohol for 30±5s, at room temperature.
Solderability		3/4 or more surface area of the solder coated terminal dipped in the soldering bath should be covered with the new solder.	Dip speed=25±2.5mm / s Pre-treatment(accelerated aging): Leave the sample on the boiling distilled water for 1 h. Solder temp.: 245±5°C Duration : 3±0.5s Solder : M705 Flux : Rosin25% IPA75%
Vibration	Capacitance	Measure value should not fluctuate during the measurement.	Frequency : 10 to 55 to 10Hz/min. Amplitude : 1.5mm Time : 2h each in X and Y directions Mounting : The terminal is soldered on a print circuit board.
	Appearance	There should no significant abnormality.	

●Standard list, TCO series

< B case : 3528 size >

Part No.	Rated Voltage 85°C (V)	Category Voltage 105°C (V)	Surge Voltage 85°C (V)	Cap. 120Hz (μF)	Tolerance (%)	Leakage Current 25°C 1WV 5min (μA)	Df 120Hz (%)			ESR 100kHz (mΩ)
							-55°C	25°C 85°C	105°C	
*TCO B 0E 227 □	2.5	2	3.2	220	±20	55	8	8	12	150
*TCO B 0E 337 □	2.5	2	3.2	330	±20	82.5	30	15	20	150
TCO B 0G 157 □	4	3.2	5	150	±20	60	8	8	12	150
*TCO B 0G 227 □	4	3.2	5	220	±20	88	30	15	20	150
TCO B 0J 336 □	6.3	5	8	33	±20	21	8	8	12	150
TCO B 0J 476 □	6.3	5	8	47	±20	30	8	8	12	150
*TCO B 0J 686 □	6.3	5	8	68	±20	42.9	8	8	12	150
TCO B 0J 107 □	6.3	5	8	100	±20	63	8	8	12	150
TCO B 0J 157 □	6.3	5	8	150	±20	94.5	30	15	20	150
TCO B 1A 336 □	10	8	13	33	±20	33	8	8	12	150
TCO B 1A 476 □	10	8	13	47	±20	47	8	8	12	150

□=Tolerance(M : ± 20%)

*=Under development

●Packaging specifications

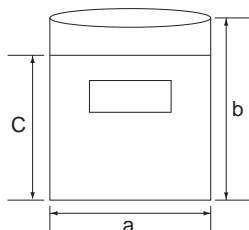
Tape [B case]	Reel [B case]										
<table border="1"> <thead> <tr> <th>Case</th> <th>A±0.1</th> <th>B±0.1</th> <th>t1±0.05</th> <th>t2±0.1</th> </tr> </thead> <tbody> <tr> <td>B</td> <td>3.3</td> <td>3.8</td> <td>0.25</td> <td>2.2</td> </tr> </tbody> </table>	Case	A±0.1	B±0.1	t1±0.05	t2±0.1	B	3.3	3.8	0.25	2.2	
Case	A±0.1	B±0.1	t1±0.05	t2±0.1							
B	3.3	3.8	0.25	2.2							

●Packaging style

Case code	package	Packaging style		Symbol	Basic ordering units
B	Taping	plastic taping	φ180mmReel	R	2,000pcs

●Damp proof package

- ① One reel is packed in aluminum bag.
The size of aluminum bag is 240(a) x 250(b)mm.
The size up to 230(c)mm is to zipper.
- ② A desiccant is packed with a reel.
- ③ The aluminum bag is heat-sealed.
- ④ The label of the same as the label on the reel is placed on the aluminum bag.



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