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DWG. NO.
SA94843

RBGT GROUNDING & RBMT MOUNTING TRACKS

SUPERSEDES: SE94843-5

U	REVISED PER ECN 12047	RSK 10-09-13	SDH 10-09-13
T	REVISED PER ECN 11710	RSK 05-02-12	SDH 05-02-12
S	REVISED PER ECN 11271	VKP 11-15-10	SDH 11-15-10
R	REVISED PER ECN 7622	JRD 09-20-02	SDH 09-20-02
REV	DESCRIPTION	BY DATE	CHKD DATE

DRAWING TITLE
TRACKS, GROUNDING & MOUNTING

CAT NO. **RBGT _ & RBMT _ (SEE TABLE, SHT. 2)**

CAGE NO.: 09922

SIZE: A

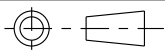
CUSTOMER

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APPROVAL	DRAWN: VKP	11-15-10
	CHKD : SDH	11-15-10
	DSGN : JDA	10-13-92
	MFG : DH	11-15-10
	QC : DK	11-15-10
DRAWING SCALE: 1:1		
DRAWING NO.		REV
SA94843		U
1 OF 6		

LINEAR MEASURE:  INCH [mm]	
THIRD ANGLE PROJECTION 	
TOLERANCES UNLESS OTHERWISE SPECIFIED	
No. OF PLACES	INCH [mm]
ONE PLACE	±.1 [±3]
TWO PLACES	±.02 [±0.5]
THREE PLACES	±.010 [±0.25]
ANGLES ±1°	

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NOTES:

1. GROUNDING TRACK ACCOMMODATES PIN CONTACTS PER MIL-C-39029/1-101.
WITH A WIRE RANGE OF 24-22-20 AWG.
USE INSERTION/REMOVAL TOOL PER MIL-I-81969/14C-11.

MATERIAL:

- STRAIN RELIEF GROMMET: SILICONE RUBBER, COLOR RED
- GROMMET BONDING: EPOXY
- GROUNDING MODULE BODY: GLASS FORTIFIED THERMOPLASTIC
UL94V-0, COLOR BLUE
- GROUNDING AND MOUNTING TRACKS: 6063-T6 ALUMINUM
- GROUNDING RIVETS: ALUMINUM ALLOY
- GROUNDING SOCKET CONTACTS: BERYLLIUM COPPER
- CONTACT RETENTION CLIPS: BERYLLIUM COPPER
- SOCKET CONTACT SLEEVES: THERMOPLASTIC, LIQUID CRYSTAL POLYMER
- TERMINAL IDENTIFICATION STRIP: THERMOPLASTIC,
UL94V-0, COLOR WHITE
- PROTECTIVE COATING: POLYURETHANE, COLOR OPTIONAL

FINISH:

- GROUNDING AND MOUNTING TRACKS: CHROMATE CONVERSION COATING PER
MIL-C-81706, CLASS 3, METHOD C,
COLOR GOLD. (REF: ALODINE 1200)
- GROUNDING SOCKET CONTACTS: 50 MICROINCHES [1.27 MICRONS] MIN.
NICKEL ALL OVER. PIN CONTACT
CURRENT BEARING SURFACE OVER-PLATED
WITH 50 MICROINCHES [1.27 MICRONS]
MIN. HARD GOLD.

DESCRIPTION TABLE		
SOURIAU CATALOG NO.	(O.A LENGTH)	WEIGHT (g)
RBGT2	2.000 [50.80]	17.5
RBGT4	4.000 [101.60]	35.0
RBGT6	6.000 [152.40]	52.5
RBGT8	8.000 [203.20]	70.0
RBGT10	10.000 [254.00]	87.5
RBGT14	14.000 [355.60]	122.5
RBGT16	16.000 [406.40]	140.0
RBGT18	18.000 [457.20]	157.5
RBGT20	20.000 [508]	175.0
RBGT22	22.000 [558.80]	192.5
RBGT26	26.000 [660.40]	227.5
RBGT28	28.000 [711.20]	245.0
RBGT34	34.000 [863.60]	297.5
RBGT38	38.000 [965.20]	332.5
RBMT2	2.000 [50.80]	6.25
RBMT4	4.000 [101.60]	12.5
RBMT6	6.000 [152.40]	18.75
RBMT8	8.000 [203.20]	25.0
RBMT10	10.000 [254.00]	31.25
RBMT14	14.000 [355.60]	43.75
RBMT16	16.000 [406.40]	50.0
RBMT18	18.000 [457.20]	56.25
RBMT20	20.000 [508]	62.5
RBMT22	22.000 [558.80]	68.75
RBMT26	26.000 [660.40]	81.25
RBMT28	28.000 [711.20]	87.5
RBMT34	34.000 [863.60]	106.25
RBMT38	38.000 [965.20]	118.75

---	ALL REV. RECORDED ON SHT. 1	---	---
REV		BY DATE	CHKD DATE

DRAWING TITLE

TRACKS, GROUNDING & MOUNTING

CAT NO. RBGT _ & RBMT _ (SEE TABLE, SHT. 2)

CAGE NO.: 09922

SIZE: A

CUSTOMER

SOURIAU

INTERPRET THIS DRAWING IN ACCORDANCE
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DRAWING SCALE: 1:1

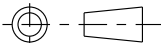
DRAWING NO. REV

SA94843 U

2 OF 6

LINEAR MEASURE:  INCH [mm]

THIRD ANGLE PROJECTION



TOLERANCES
UNLESS OTHERWISE SPECIFIED

No. OF PLACES	INCH [mm]
ONE PLACE	±.1 [±3]
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THREE PLACES	±.010 [±0.25]
ANGLES ±1°	

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DWG. NO.
SA94843

PERFORMANCE CHARACTERISTICS

ELECTRICAL:

CONTACT RESISTANCE: IN ACCORDANCE WITH MIL-T-81714. PARA. 4.6.16.
REF: MIL-STD-1344. METHOD 3004.
SIZE 16-20: 45 MILLIVOLTS MAX. AT 7.5A WITH
20 AWG SILVER PLATED WIRE.

LOW LEVEL CONTACT RESISTANCE: IN ACCORDANCE WITH MIL-T-81714. PARA. 4.6.17.
REF: MIL-STD-1344. METHOD 3002.
SIZE 16-20: .009 OHMS MAX. WITH
20 AWG SILVER PLATED WIRE.

VOLTAGE STABILITY: 4 MILLIVOLT MAX. DIFFERENCE BETWEEN RECORDED HIGHEST
AND LOWEST POTENTIAL DROP VALUES IN ACCORDANCE WITH
MIL-T-81714, PARA. 4.6.18.

ENVIRONMENTAL:

FLUID IMMERSION: ALL MATERIALS ARE RESISTANT TO BMS3-11 (SKYDROL LD-4) AND
MIL-H-5606 HYDRAULIC FLUIDS, AND MIL-L-7808 AND
MIL-L-23699 LUBRICATING OILS.

HUMIDITY: IN ACCORDANCE WITH MIL-T-81714, PARA. 4.6.10.
REF: MIL-STD-1344, METHOD 1002, TYPE II, (EXCEPT WITHOUT
STEP 7b)

SALT SPRAY: 500 HOURS IN ACCORDANCE WITH MIL-T-81714, PARA. 4.6.12.
REF: MIL-STD-1344, METHOD 1001, TEST CONDITION C.

VIBRATION (SINUSOIDAL): IN ACCORDANCE WITH MIL-T-81714, PARA. 4.6.8.1.
REF: MIL-STD-202, METHOD 204, TEST CONDITION G.

VIBRATION (RANDOM): IN ACCORDANCE WITH MIL-T-81714, PARA. 4.6.8.2.
REF: MIL-STD-1344, METHOD 2005, TEST CONDITION VI, LETTER J.

MECHANICAL (IMPACT) SHOCK: IN ACCORDANCE WITH MIL-T-81714, PARA. 4.6.9.
REF: MIL-STD-1344, METHOD 2004, TEST CONDITION D.

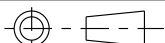
THERMAL SHOCK: IN ACCORDANCE WITH MIL-T-81714, PARA. 4.6.5.
REF: MIL-STD-1344, METHOD 1003, TEST CONDITION A,
(EXCEPT TEMPERATURE EXTREMES ARE -65°C TO +150°C
[-85°F TO +302°F]).

TEMPERATURE LIFE: 150°C [302°F] FOR 1000 HOURS IN ACCORDANCE WITH
MIL-T-81714, PARA. 4.6.13.

OZONE: IN ACCORDANCE WITH MIL-T-81714, PARA. 4.6.14.
REF: MIL-STD-1344, METHOD 1007.

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DRAWING TITLE
TRACKS, GROUNDING & MOUNTING

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ANGLES ±1°	

CAT NO.	RBGT _ & RBMT _ (SEE TABLE, SHT. 2)
CAGE NO.: 09922	
CUSTOMER	
INTERPRET THIS DRAWING IN ACCORDANCE WITH ASME Y14.5M - 1994.	

(SEE TABL		
SIZE: A	 SOURIAU www.souriau.com	
APPROVAL		

DRAWN: VKP	11-15-10
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MFG : DH	11-15-10
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DRAWING SCALE: 1:1	
DRAWING NO.	REV
SA94843	U
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PERFORMANCE CHARACTERISTICS

MECHANICAL:

MAGNETIC PERMEABILITY:

ALL MATERIALS DO NOT EXHIBIT A RELATIVE MAGNETIC PERMEABILITY OF GREATER THAN 2 IN ACCORDANCE WITH MIL-T-81714, PARA. 4.6.15.
REF: MIL-STD-1344, METHOD 3006.

MAINTENANCE AGING:

IN ACCORDANCE WITH MIL-T-81714, PARA. 4.6.3.

CONTACT INSERTION/REMOVAL FORCE:

10 LBS [44,4N] MAX. IN ACCORDANCE WITH MIL-T-81714, PARA.4.6.3

CONTACT RETENTION:

20 LBS [88,9N] MIN. IN ACCORDANCE WITH MIL-T-81714, PARA. 4.6.4. AXIAL DISPLACEMENT DOES NOT EXCEED .012 [0,30].
REF: MIL-STD-1344, METHOD 2007.

PROBE DAMAGE:

IN ACCORDANCE WITH MIL-T-81714, PARA. 4.6.2.

RETENTION SYSTEM FLUID IMMERSION:

IN ACCORDANCE WITH MIL-T-81714, PARA. 4.6.23.

INTERNAL CONTACT DURABILITY:

100 CYCLES OF MATING AND UNMATING TO DEPTH OF MECHANICAL AND ELECTRICAL ENGAGEMENT IN ACCORDANCE WITH MIL-T-81714, PARA. 4.6.19.

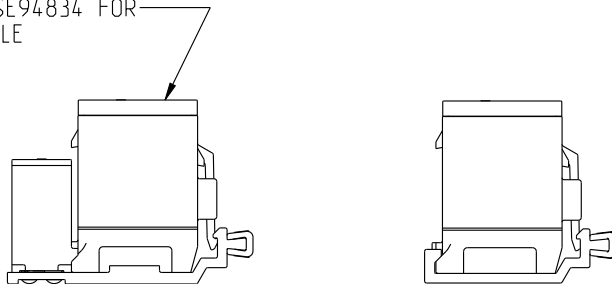
OVERSIZE PIN CONTACT PROTECTION:

GROUNDING MODULE DESIGNED TO PREVENT ENTRANCE OF AN OVERSIZE TEST PIN OF $\varnothing.070$ [1,78] IN ACCORDANCE WITH MIL-T-81714, PARA. 4.6.20.

CONTACT WALKOUT:

IN ACCORDANCE WITH MIL-T-81714, PARA. 4.6.22.
REF: MIL-STD-1549.

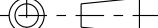
SEE DRAWING SE94834 FOR
FEEDBACK MODULE



FEEDBACK MODULE INSTALLED IN
GROUNDING AND MOUNTING TRACKS
SCALE 1:1

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DRAWING TITLE
TRACKS, GROUNDING & MOUNTING

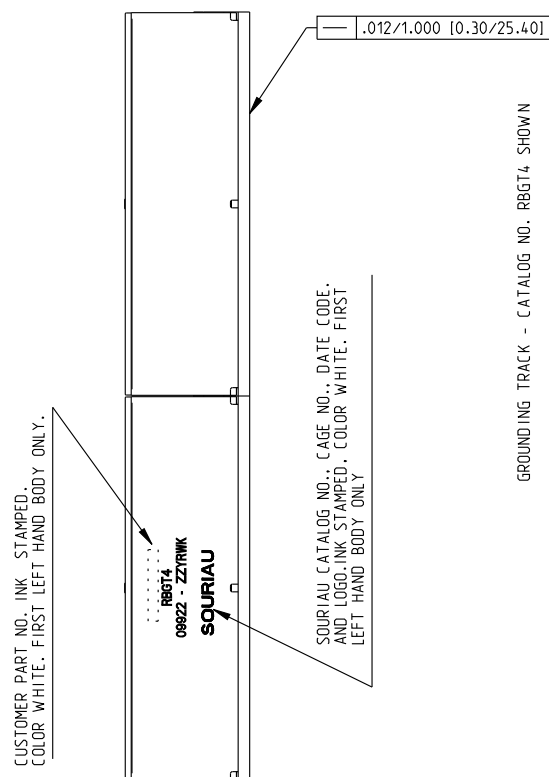
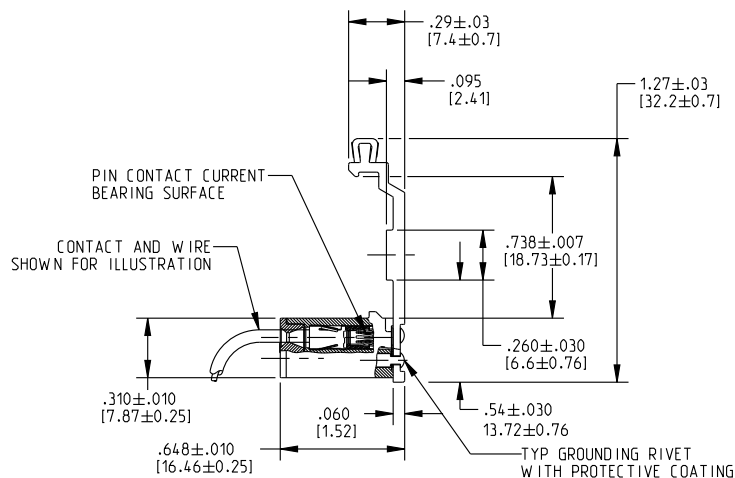
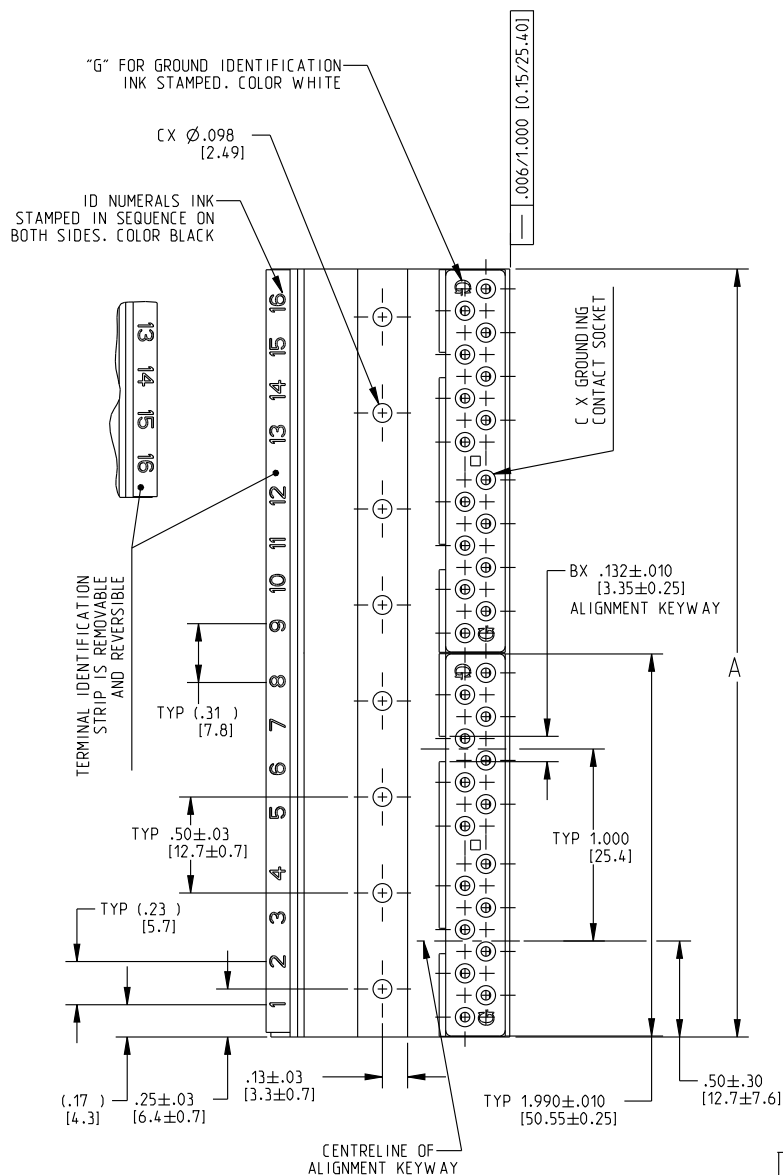
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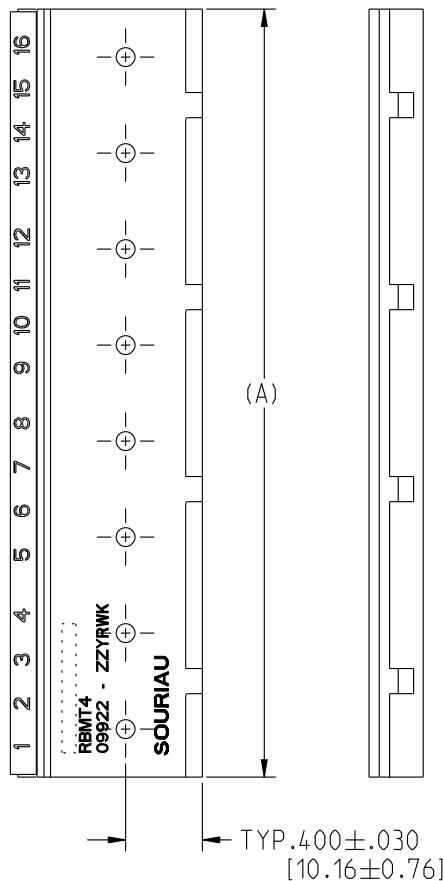
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MOUNTING TRACK - CATALOG NO. RBMT4 SHOWN

DIMENSIONS, INK STAMPING, AND OTHER FEATURES ARE THE SAME AS THE GROUNDING TRACK EXCEPT AS SHOWN.

GROUNDING TRACK	MOUNTING TRACK		FEEDBACK MODULES ACCOMMODATED SEE DWG. SE94834
	SOURIAU CATALOG NO.	BOEING PART NO.	
RBGT2	S280W555-502	S280W555-602	2
RBGT4	S280W555-504	S280W555-604	4
RBGT6	S280W555-506	S280W555-606	6
RBGT8	S280W555-508	S280W555-608	8
RBGT10	S280W555-510	S280W555-610	10
RBGT14	S280W555-514	S280W555-614	14
RBGT16	S280W555-516	S280W555-616	16
RBGT18	S280W555-518	S280W555-618	18
RBGT20	S280W555-520	S280W555-620	20
RBGT22	S280W555-522	S280W555-622	22
RBGT26	S280W555-526	S280W555-626	26
RBGT28	S280W555-528	S280W555-628	28
RBGT34	S280W555-534	S280W555-634	34
RBGT38	S280W555-538	S280W555-638	38

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Компания «Life Electronics» занимается поставками электронных компонентов импортного и отечественного производства от производителей и со складов крупных дистрибьюторов Европы, Америки и Азии.

С конца 2013 года компания активно расширяет линейку поставок компонентов по направлению коаксиальный кабель, кварцевые генераторы и конденсаторы (керамические, пленочные, электролитические), за счёт заключения дистрибьюторских договоров

Мы предлагаем:

- Конкурентоспособные цены и скидки постоянным клиентам.
- Специальные условия для постоянных клиентов.
- Подбор аналогов.
- Поставку компонентов в любых объемах, удовлетворяющих вашим потребностям.
- Приемлемые сроки поставки, возможна ускоренная поставка.
- Доставку товара в любую точку России и стран СНГ.
- Комплексную поставку.
- Работу по проектам и поставку образцов.
- Формирование склада под заказчика.
- Сертификаты соответствия на поставляемую продукцию (по желанию клиента).
- Тестирование поставляемой продукции.
- Поставку компонентов, требующих военную и космическую приемку.
- Входной контроль качества.
- Наличие сертификата ISO.

В составе нашей компании организован Конструкторский отдел, призванный помогать разработчикам, и инженерам.

Конструкторский отдел помогает осуществить:

- Регистрацию проекта у производителя компонентов.
- Техническую поддержку проекта.
- Защиту от снятия компонента с производства.
- Оценку стоимости проекта по компонентам.
- Изготовление тестовой платы монтаж и пусконаладочные работы.



Тел: +7 (812) 336 43 04 (многоканальный)

Email: org@lifeelectronics.ru

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