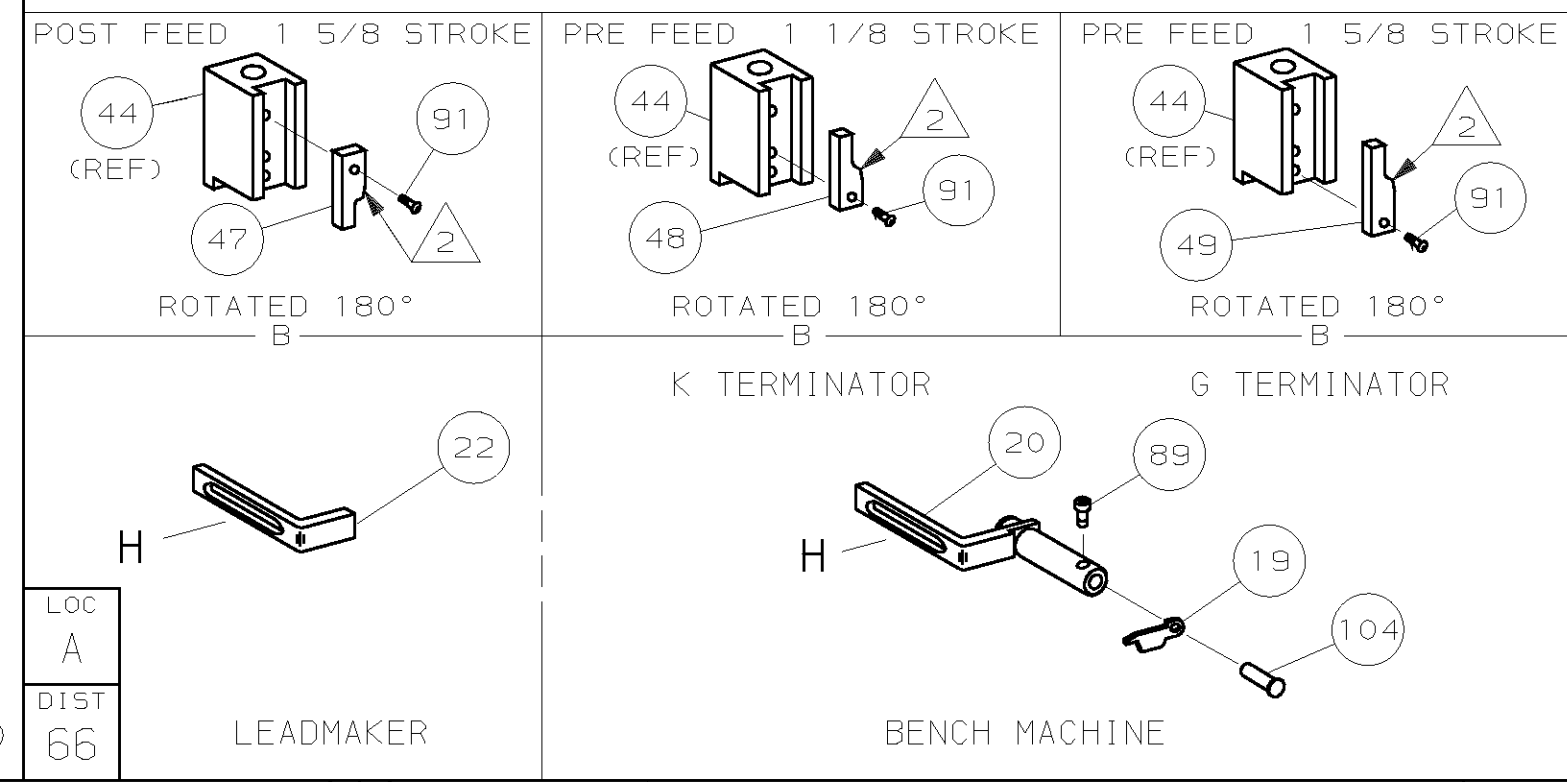
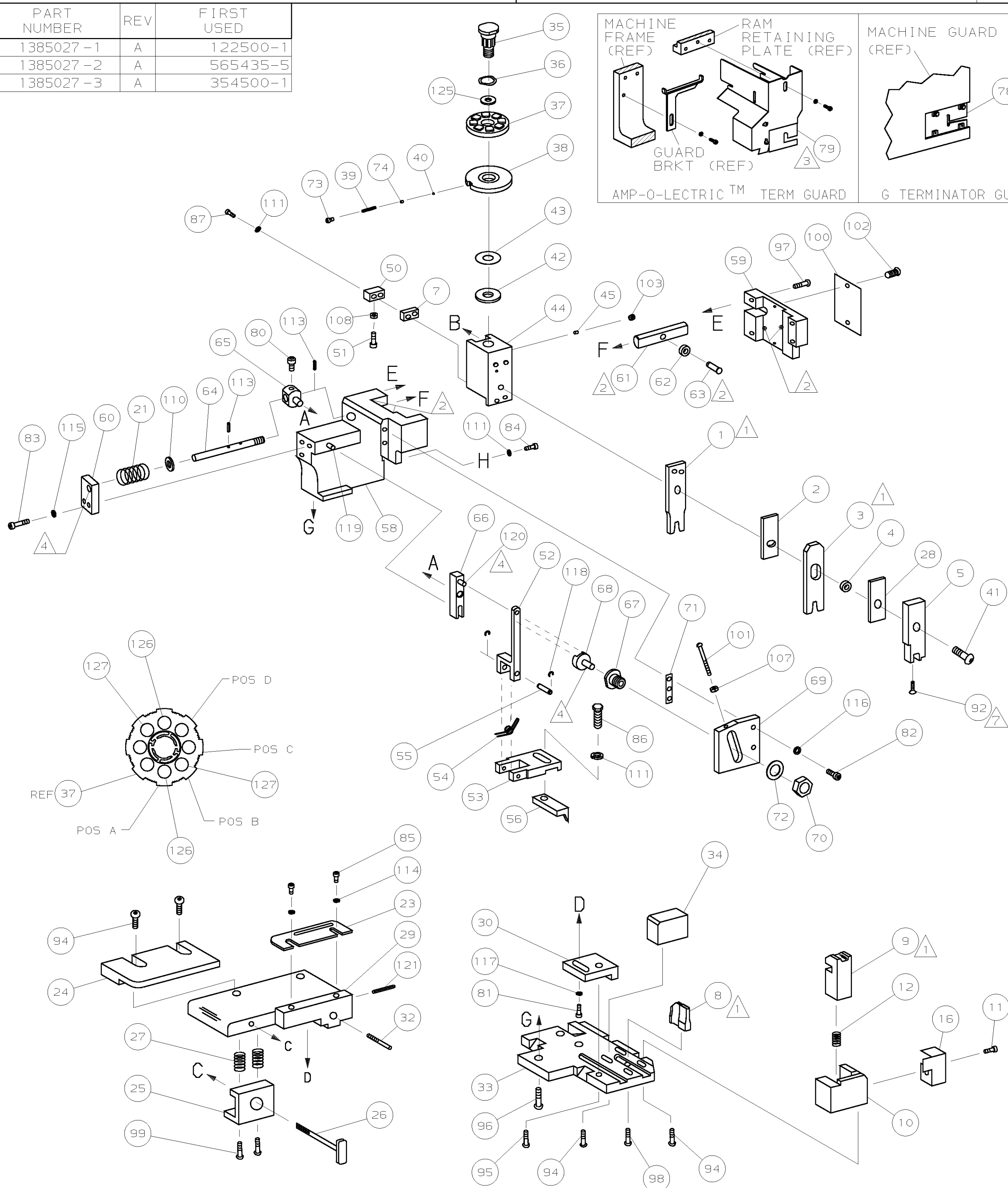


| PART<br>NUMBER | REV | FIRST<br>USED |
|----------------|-----|---------------|
| 1385027-1      | A   | 122500-1      |
| 1385027-2      | A   | 565435-5      |
| 1385027-3      | A   | 354500-1      |



- ① RECOMMENDED SPARE PARTS.
  - ② GREASE LIGHTLY.
  - ③ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
  - ④ LUBRICATE DAILY USING NO. 20 MACHINE OIL.
  5. ITEMS WITH QTY OF REF SPECIFIED (EXCEPT ITEMS 78 AND 79) ARE USED ON ITEM 46.
  - ⑥ THIS APPLICATOR APPLIES TERMINAL WITH A SEAL
  - ⑦ APPLY TORQ-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION. APPLY #1-23419-5 LOC-TITE TO THREADS.
  - ⑧ CUT TO LENGTH AT ASSY.

|                           |  |             |                |                                        |  |                           |  |      |                  |                                                                                   |  |             |  |        |  |
|---------------------------|--|-------------|----------------|----------------------------------------|--|---------------------------|--|------|------------------|-----------------------------------------------------------------------------------|--|-------------|--|--------|--|
| TERMINAL NAME: RECEPTACLE |  |             |                |                                        |  |                           |  |      |                  |  |  |             |  |        |  |
| AMP P/N                   |  | MFG P/N     |                | CRIMP DATA (NON-AMP TERMINAL-AMP SPEC) |  |                           |  |      |                  |                                                                                   |  |             |  |        |  |
| 286851                    |  | M125004K954 |                | PAD LTR                                |  | CRIMP HEIGHT              |  |      | WIRE SIZE        |                                                                                   |  |             |  |        |  |
|                           |  |             |                | A                                      |  | .044 ±.002 [1.12 ±0.05mm] |  |      | 18               |                                                                                   |  |             |  |        |  |
|                           |  |             |                | B                                      |  | .039 ±.002 [0.99 ±0.05mm] |  |      | 20               |                                                                                   |  |             |  |        |  |
|                           |  |             |                | C                                      |  | NOT                       |  |      | USED             |                                                                                   |  |             |  |        |  |
| SEAL                      |  |             |                | D                                      |  | NOT                       |  |      | USED             |                                                                                   |  |             |  |        |  |
| 286854                    |  | M351-50175  |                | CRIMP                                  |  | SIZE                      |  | TYPE |                  | RANGE                                                                             |  |             |  |        |  |
|                           |  |             |                | WIRE                                   |  | .070 [1.78mm]             |  | F    |                  | 20-18                                                                             |  |             |  |        |  |
|                           |  |             |                | INSUL                                  |  | .130 [3.30mm]             |  | 0    |                  | ø.060 MAX                                                                         |  |             |  |        |  |
| WIRE STRIP LENGTH         |  |             | TERM APPL SPEC |                                        |  | FEED                      |  |      | APPL INSTRUCTION |                                                                                   |  | SET UP GAGE |  | LAYOUT |  |
| .203-.219                 |  |             | NONE           |                                        |  | .397                      |  |      | 408-8040         |                                                                                   |  | 458637-1    |  | L2330  |  |

|     |     |     |   |   |            |                                  |  |     |
|-----|-----|-----|---|---|------------|----------------------------------|--|-----|
|     |     |     |   |   |            |                                  |  | 128 |
| 2   | 2   | 2   | - | C | 5-354779-2 | PIN, WIRE DISC (.3250)B          |  | 127 |
| 2   | 2   | 2   | - | C | 3-354779-9 | PIN, WIRE DISC (.3185)A          |  | 126 |
| 1   | 1   | 1   | - | A | 986950-1   | WASHER, FLAT PRECISION           |  | 125 |
| 1   | 1   | 1   | - | A | 217238-1   | GENERAL INSTRUCTION PACKAGE      |  | 124 |
| 1   | 1   | 1   | - | - | 4088040    | SF APPL INST 408-8040            |  | 123 |
|     |     |     |   |   |            |                                  |  | 122 |
| 1   | 1   | 1   | - | A | 4-21028-0  | PIN,SLT SPR(Ø.093x.75)ST GDE PL  |  | 121 |
| REF | REF | REF | - | A | 1-21030-1  | PIN,DOWEL (Ø.187x.50)LEVER       |  | 120 |
| REF | REF | REF | - | A | 1-21030-6  | PIN,DOWEL (Ø.187x1.25)HOUSING    |  | 119 |
| REF | REF | REF | - | A | 21045-3    | RING,RET "C"(Ø.187)FD FING PIN   |  | 118 |
| 1   | 1   | 1   | - | A | 21024-5    | WASHER, LOCK (#10)ADJ BLOCK      |  | 117 |
| REF | REF | REF | - | A | 21024-5    | WASHER,LOCK (#10)ADJ PLATE       |  | 116 |
| REF | REF | REF | - | A | 21024-5    | WASHER,LOCK (#10)FEED GDE ROD    |  | 115 |
| 2   | 2   | 2   | - | A | 21024-2    | WASHER,LOCK (#4)FRONT STP GUIDE  |  | 114 |
| REF | REF | REF | - | A | 5-21028-1  | PIN,SLT SPR(Ø.125x.50)ADJ ROD    |  | 113 |
|     |     |     |   |   |            |                                  |  | 112 |
| 4   | 4   | 4   | - | A | 21024-4    | WASHER,LOCK (#8)STRIPPER         |  | 111 |
| REF | REF | REF | - | A | 21899-4    | WASHER,FLAT (Ø5/16)SCREW ADJ     |  | 110 |
|     |     |     |   |   |            |                                  |  | 109 |
| 1   | 1   | 1   | - | A | 21018-5    | NUT, HEX (NO.6)HOLDDOWN          |  | 108 |
| REF | REF | REF | - | A | 21068-5    | NUT, HEX (6-32)FEED ADJ          |  | 107 |
|     |     |     |   |   |            |                                  |  | 106 |
|     |     |     |   |   |            |                                  |  | 105 |
| 1   | 1   | -   | - | A | 992031-1   | PIN, CLEVIS                      |  | 104 |
| 1   | 1   | 1   | - | A | 21009-2    | SCR,SKT SET (1/4-20x.25 LW)RAM   |  | 103 |
| 2   | 2   | 2   | - | A | 21017-2    | SCR,DRIVE (#2x.19)ID PLATE       |  | 102 |
| REF | REF | REF | - | A | 6-23715-5  | SCR,PAN HD (6-32x1.50)FEED ADJ   |  | 101 |
| 1   | 1   | 1   | - | B | 461264-1   | PLATE, IDENTIFICATION            |  | 100 |
| 2   | 2   | 2   | - | A | 3-21002-0  | SCR,BHC (10-32x.88)DRAG          |  | 99  |
| 1   | 1   | 1   | - | A | 22733-8    | SCR,BHC (8-32x.38 LW)ANVIL       |  | 98  |
| REF | REF | REF | - | A | 2-21002-9  | SCR,BHC (10-32x.75)CAP           |  | 97  |
| REF | REF | REF | - | A | 2-22733-8  | SCR,BHC (1/4-20x.62)HOUSING      |  | 96  |
| REF | REF | REF | - | A | 2-21002-7  | SCR,BHC (10-32x.50)SG ADJ BLOCK  |  | 95  |
| 6   | 6   | 6   | - | A | 2-21002-2  | SCR,BHC (8-32x.50)TERM H DWN     |  | 94  |
|     |     |     |   |   |            |                                  |  | 93  |
| 1   | 1   | 1   | - | A | 1-21003-9  | SCR,FHC (6-32x.38)DEP            |  | 92  |
| 1   | 1   | 1   | - | A | 1-21002-7  | SCR,BHC (6-32x.38)CAM            |  | 91  |
|     |     |     |   |   |            |                                  |  | 90  |
| 1   | 1   | -   | - | A | 7-21000-9  | SCR,SHC (4-40x.19)STRIPPER       |  | 89  |
|     |     |     |   |   |            |                                  |  | 88  |
| 2   | 2   | 2   | - | A | 2-21000-8  | SCR,SHC (8-32x.50)STRIPPER       |  | 87  |
| 1   | 1   | 1   | - | A | 2-22603-0  | SCR,HEX HD (8-32x.31)FEED FINGER |  | 86  |
| 2   | 2   | 2   | - | A | 1-21000-3  | SCR,SHC (4-40x.25)F ST GUIDE     |  | 85  |
| 1   | 1   | 1   | - | A | 2-21000-7  | SCR,SHC (8-32x.50)STRIPPER       |  | 84  |
| REF | REF | REF | - | A | 3-21000-7  | SCR,SHC (10-32x.75)FEED ROD GD   |  | 83  |
| REF | REF | REF | - | A | 3-21000-6  | SCR,SHC (10-32x.62)FD ADJ BLK    |  | 82  |
| 1   | 1   | 1   | - | A | 3-21000-4  | SCR,SHC (10-32x.38)SG ADJ BL     |  | 81  |
| REF | REF | REF | - | A | 3-21000-4  | SCR,SHC (10-32x.38)PIVOT BLK     |  | 80  |
| -   | REF | -   | - | B | 455749-1   | GUARD, WINDOW                    |  | 79  |
| REF | -   | -   | - | B | 679532-1   | INSERT, GUARD                    |  | 78  |
|     |     |     |   |   |            |                                  |  | 77  |
|     |     |     |   |   |            |                                  |  | 76  |
|     |     |     |   |   |            |                                  |  | 75  |
| 1   | 1   | 1   | - | A | 690603-1   | SPRING, ASSIST                   |  | 74  |
| 1   | 1   | 1   | - | A | 23030-1    | SCR,SHC (6-32x.25 SL)INS DISC    |  | 73  |

| LEADMAKE                                                                                                                                                                                                                  |               |     |     |                                                           | MECH POST FEED |                             |             |                                                          |
|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------|-----|-----|-----------------------------------------------------------|----------------|-----------------------------|-------------|----------------------------------------------------------|
| -2                                                                                                                                                                                                                        | BENCH MODEL K |     |     |                                                           | MECH PRE FEED  |                             |             |                                                          |
| -3                                                                                                                                                                                                                        | BENCH MODEL G |     |     |                                                           | MECH PRE FEED  |                             |             |                                                          |
| REF                                                                                                                                                                                                                       | REF           | REF | -   | B                                                         | 22594-8        | NUT, HEX (1/2-20)           | 70          |                                                          |
| REF                                                                                                                                                                                                                       | REF           | REF | -   | B                                                         | 240628-1       | PLATE, ADJUSTMENT           | 69          |                                                          |
| REF                                                                                                                                                                                                                       | REF           | REF | -   | B                                                         | 240626-1       | SHAFT, PIVOT                | 68          |                                                          |
| REF                                                                                                                                                                                                                       | REF           | REF | -   | B                                                         | 240633-1       | BUSHING                     | 67          |                                                          |
| REF                                                                                                                                                                                                                       | REF           | REF | -   | A                                                         | 455680-1       | LEVER, INTERMEDIATE         | 66          |                                                          |
| REF                                                                                                                                                                                                                       | REF           | REF | -   | B                                                         | 240629-1       | BLOCK, PIVOT                | 65          |                                                          |
| REF                                                                                                                                                                                                                       | REF           | REF | -   | A                                                         | 240632-2       | SCREW, ADJ FEED ROD         | 64          |                                                          |
| REF                                                                                                                                                                                                                       | REF           | REF | -   | B                                                         | 240659-3       | PIN, CAM ROLLER             | 63          |                                                          |
| REF                                                                                                                                                                                                                       | REF           | REF | -   | B                                                         | 240658-1       | ROLLER, CAM                 | 62          |                                                          |
| REF                                                                                                                                                                                                                       | REF           | REF | -   | B                                                         | 454398-2       | ROD, FEED                   | 61          |                                                          |
| REF                                                                                                                                                                                                                       | REF           | REF | -   | A                                                         | 454178-1       | GUIDE, FEED ROD             | 60          |                                                          |
| REF                                                                                                                                                                                                                       | REF           | REF | -   | C                                                         | 454220-1       | CAP, RAM                    | 59          |                                                          |
| REF                                                                                                                                                                                                                       | REF           | REF | -   | D                                                         | 454485-1       | HOUSING                     | 58          |                                                          |
|                                                                                                                                                                                                                           |               |     |     |                                                           |                |                             | 57          |                                                          |
| 1                                                                                                                                                                                                                         | 1             | 1   | -   | B                                                         | 690542-2       | PAWL, FEED                  | 56          |                                                          |
| REF                                                                                                                                                                                                                       | REF           | REF | -   | B                                                         | 240624-1       | PIN, FEED FINGER            | 55          |                                                          |
| REF                                                                                                                                                                                                                       | REF           | REF | -   | B                                                         | 691499-1       | SPRING, FEED FINGER         | 54          |                                                          |
| REF                                                                                                                                                                                                                       | REF           | REF | -   | B                                                         | 690541-1       | HOLDER, FEED FINGER         | 53          |                                                          |
| REF                                                                                                                                                                                                                       | REF           | REF | -   | A                                                         | 455679-1       | LEVER, TERMINAL FEED ARM    | 52          |                                                          |
| 1                                                                                                                                                                                                                         | 1             | 1   | -   | A                                                         | 811242-2       | BUMPER, HOLDDOWN            | 51          |                                                          |
| 1                                                                                                                                                                                                                         | 1             | 1   | -   | A                                                         | 690753-1       | SPACER, TONKER              | 50          |                                                          |
| 1                                                                                                                                                                                                                         | -             | -   | -   | B                                                         | 690602-6       | CAM, PRE-FEED 1 5/8 ST      | 49          |                                                          |
| -                                                                                                                                                                                                                         | 1             | -   | -   | B                                                         | 690602-5       | CAM, PRE-FEED 1 1/8 ST      | 48          |                                                          |
| -                                                                                                                                                                                                                         | -             | 1   | -   | B                                                         | 690501-4       | CAM, POST-FEED 1 5/8 ST     | 47          |                                                          |
| 1                                                                                                                                                                                                                         | 1             | 1   | -   | B                                                         | 459456-1       | APPLICATOR, BASIC (SUBASSY) | 46          |                                                          |
| 1                                                                                                                                                                                                                         | 1             | 1   | -   | A                                                         | 690191-1       | PLUG, NYLON                 | 45          |                                                          |
| 1                                                                                                                                                                                                                         | 1             | 1   | -   | C                                                         | 455673-1       | RAM                         | 44          |                                                          |
| 1                                                                                                                                                                                                                         | 1             | 1   | -   | A                                                         | 690125-1       | WASHER, LAMINATED           | 43          |                                                          |
| 1                                                                                                                                                                                                                         | 1             | 1   | -   | A                                                         | 690124-1       | WASHER, RAM                 | 42          |                                                          |
| 1                                                                                                                                                                                                                         | 1             | 1   | -   | A                                                         | 7-21002-9      | BOLT, CRIMPER (5/16x1.00)   | 41          |                                                          |
| 1                                                                                                                                                                                                                         | 1             | 1   | -   | A                                                         | 23241-6        | BALL, STEEL                 | 40          |                                                          |
| 1                                                                                                                                                                                                                         | 1             | 1   | -   | A                                                         | 690170-1       | SPRING, COMPRESSION         | 39          |                                                          |
| 1                                                                                                                                                                                                                         | 1             | 1   | -   | C                                                         | 690142-1       | DISC, INSULATION            | 38          |                                                          |
| 1                                                                                                                                                                                                                         | 1             | 1   | -   | D                                                         | 354777-1       | WIRE DISC, PLASTIC          | 37          |                                                          |
| 1                                                                                                                                                                                                                         | 1             | 1   | -   | A                                                         | 22480-5        | WASHER, SPRING              | 36          |                                                          |
| 1                                                                                                                                                                                                                         | 1             | 1   | -   | B                                                         | 690212-1       | POST, RAM                   | 35          |                                                          |
| 1                                                                                                                                                                                                                         | 1             | 1   | -   | B                                                         | 2-690786-3     | SUPPORT, TERMINAL           | 34          |                                                          |
| REF                                                                                                                                                                                                                       | REF           | REF | -   | D                                                         | 455675-1       | PLATE, BASE                 | 33          |                                                          |
| 1                                                                                                                                                                                                                         | 1             | 1   | -   | A                                                         | 690432-3       | SCREW, ADJUSTMENT           | 32          |                                                          |
|                                                                                                                                                                                                                           |               |     |     |                                                           |                |                             | 31          |                                                          |
| REF                                                                                                                                                                                                                       | REF           | REF | -   | B                                                         | 455689-1       | BLOCK, STRIP GUIDE ADJ      | 30          |                                                          |
| 1                                                                                                                                                                                                                         | 1             | 1   | -   | C                                                         | 455671-1       | PLATE, STRIP GUIDE          | 29          |                                                          |
| 1                                                                                                                                                                                                                         | 1             | 1   | -   | C                                                         | 1-455888-9     | SPACER, FRONT SHEAR DEP     | 28          |                                                          |
| 2                                                                                                                                                                                                                         | 2             | 2   | -   | A                                                         | 1-22284-0      | SPRING, DRAG                | 27          |                                                          |
| 1                                                                                                                                                                                                                         | 1             | 1   | -   | B                                                         | 690546-1       | LEVER, DRAG RELEASE         | 26          |                                                          |
| 1                                                                                                                                                                                                                         | 1             | 1   | -   | B                                                         | 240792-1       | DRAG, TERMINAL              | 25          |                                                          |
| 1                                                                                                                                                                                                                         | 1             | 1   | -   | D                                                         | 9-690504-2     | GUIDE, STRIP (REAR)         | 24          |                                                          |
| 1                                                                                                                                                                                                                         | 1             | 1   | -   | A                                                         | 690438-1       | GUIDE, STRIP (FRONT)        | 23          |                                                          |
| -                                                                                                                                                                                                                         | -             | 1   | -   | B                                                         | 690472-2       | STRIPPER                    | 22          |                                                          |
| REF                                                                                                                                                                                                                       | REF           | REF | -   | A                                                         | 4-22284-9      | SPRING, FEED RETURN         | 21          |                                                          |
| 1                                                                                                                                                                                                                         | 1             | -   | -   | A                                                         | 679218-1       | STRIPPER WIRE STOP ASSY     | 20          |                                                          |
| 1                                                                                                                                                                                                                         | 1             | -   | -   | B                                                         | 458949-1       | STRIPPER                    | 19          |                                                          |
|                                                                                                                                                                                                                           |               |     |     |                                                           |                |                             | 18          |                                                          |
|                                                                                                                                                                                                                           |               |     |     |                                                           |                |                             | 17          |                                                          |
| 1                                                                                                                                                                                                                         | 1             | 1   | -   | B                                                         | 318563-1       | GUARD, CHIP, FRONT          | 16          |                                                          |
|                                                                                                                                                                                                                           |               |     |     |                                                           |                |                             | 15          |                                                          |
|                                                                                                                                                                                                                           |               |     |     |                                                           |                |                             | 14          |                                                          |
|                                                                                                                                                                                                                           |               |     |     |                                                           |                |                             | 13          |                                                          |
| 1                                                                                                                                                                                                                         | 1             | 1   | -   | A                                                         | 5-22280-0      | SPRING, SHEAR               | 12          |                                                          |
| 1                                                                                                                                                                                                                         | 1             | 1   | -   | B                                                         | 690461-2       | STOP, SHEAR                 | 11          |                                                          |
| 1                                                                                                                                                                                                                         | 1             | 1   | -   | C                                                         | 1-690459-0     | HOLDER, SHEAR (FRONT)       | 10          |                                                          |
| 1                                                                                                                                                                                                                         | 1             | 1   | -   | C                                                         | 318707-1       | SHEAR, FLOAT (FRONT)        | 9           |                                                          |
| 1                                                                                                                                                                                                                         | 1             | 1   | -   | C                                                         | 1338496-1      | ANVIL                       | 8           |                                                          |
| 1                                                                                                                                                                                                                         | 1             | 1   | -   | C                                                         | 1-240641-3     | SPACER, DEPRESSOR (REAR)    | 7           |                                                          |
|                                                                                                                                                                                                                           |               |     |     |                                                           |                |                             | 6           |                                                          |
| 1                                                                                                                                                                                                                         | 1             | 1   | -   | C                                                         | 318701-1       | DEPRESSOR, SHEAR (FRONT)    | 5           |                                                          |
| 1                                                                                                                                                                                                                         | 1             | 1   | -   | B                                                         | 238011-4       | SPACER, BLOCK CRIMPER       | 4           |                                                          |
| 1                                                                                                                                                                                                                         | 1             | 1   | -   | C                                                         | 6-456135-2     | CRIMPER, INSULATION         | 3           |                                                          |
| 1                                                                                                                                                                                                                         | 1             | 1   | -   | C                                                         | 1-455888-1     | SPACER, CRIMPER             | 2           |                                                          |
| 1                                                                                                                                                                                                                         | 1             | 1   | -   | C                                                         | 1-456404-1     | CRIMPER, WIRE               | 1           |                                                          |
| -3                                                                                                                                                                                                                        | -2            | -1  | U/M | DWG SIZE                                                  | PART NO        | DESCRIPTION                 | ITEM NO     |                                                          |
|                                                                                                                                                                                                                           |               |     |     | ← REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION) |                |                             |             |                                                          |
| QTY REQD PER ASSY                                                                                                                                                                                                         |               |     |     | PARTS LIST                                                |                |                             |             |                                                          |
| DIMENSIONS IN INCHES.<br>DO NOT SCALE PRINT.<br>TOLERANCES UNLESS<br>OTHERWISE SPECIFIED:<br>2 PLC DEC ±-<br>3 PLC DEC ±-<br>4 PLC DEC ±-<br>ANGLES ±-<br>SURF TEXTURE: ✓<br>REMOVE BURRS, BREAK<br>SHARP EDGES R.015 MAX |               |     |     | MATL                                                      |                | HT TR                       | FIN         |                                                          |
|                                                                                                                                                                                                                           |               |     |     | DR W.HOOVER 09FEB00                                       |                | APP T.ELBIN 09FEB00         |             | <b>AMP</b> AMP Incorporated<br>Harrisburg, PA 17105-3608 |
|                                                                                                                                                                                                                           |               |     |     | CHK 09FEB00                                               |                | REL -                       |             |                                                          |
|                                                                                                                                                                                                                           |               |     |     | C.ERSIMAN                                                 |                |                             |             |                                                          |
| NAME                                                                                                                                                                                                                      |               |     |     | SIDE FEED HDM APPLICATOR                                  |                |                             | MACHINE REF |                                                          |
| SCALE                                                                                                                                                                                                                     |               |     |     | DWG NO                                                    |                |                             | MINI APPL   |                                                          |
| 1 of 1                                                                                                                                                                                                                    |               |     |     | 1385027                                                   |                |                             | REV A1      |                                                          |
| CASE CODE 00779                                                                                                                                                                                                           |               |     |     | CUSTOMER AND ASSEMBLY DRAWING                             |                |                             |             | RESTRICTED TO -                                          |

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С конца 2013 года компания активно расширяет линейку поставок компонентов по направлению коаксиальный кабель, кварцевые генераторы и конденсаторы (керамические, пленочные, электролитические), за счёт заключения дистрибьюторских договоров

Мы предлагаем:

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- Специальные условия для постоянных клиентов.
- Подбор аналогов.
- Поставку компонентов в любых объемах, удовлетворяющих вашим потребностям.
- Приемлемые сроки поставки, возможна ускоренная поставка.
- Доставку товара в любую точку России и стран СНГ.
- Комплексную поставку.
- Работу по проектам и поставку образцов.
- Формирование склада под заказчика.
- Сертификаты соответствия на поставляемую продукцию (по желанию клиента).
- Тестирование поставляемой продукции.
- Поставку компонентов, требующих военную и космическую приемку.
- Входной контроль качества.
- Наличие сертификата ISO.

В составе нашей компании организован Конструкторский отдел, призванный помогать разработчикам, и инженерам.

Конструкторский отдел помогает осуществить:

- Регистрацию проекта у производителя компонентов.
- Техническую поддержку проекта.
- Защиту от снятия компонента с производства.
- Оценку стоимости проекта по компонентам.
- Изготовление тестовой платы монтаж и пусконаладочные работы.



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