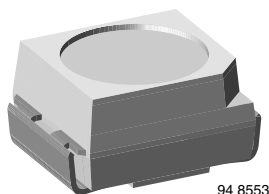




## Standard SMD LED PLCC-2



### DESCRIPTION

These devices have been designed to meet the increasing demand for surface mounting technology.

The package of the VLM.310. is the PLCC-2.

It consists of a lead frame which is embedded in a white thermoplast. The reflector inside this package is filled up with clear epoxy.

### PRODUCT GROUP AND PACKAGE DATA

- Product group: LED
- Package: SMD PLCC-2
- Product series: standard
- Angle of half intensity:  $\pm 60^\circ$

### FEATURES

- SMD LEDs with exceptional brightness
- Luminous intensity categorized
- Compatible with automatic placement equipment
- EIA and ICE standard package
- Compatible with infrared, vapor phase and wave solder processes according to CECC 00802 and J-STD-020
- Available in 8 mm tape
- Low profile package
- Non-diffused lens: excellent for coupling to light pipes and backlighting
- Low power consumption
- Luminous intensity ratio in one packaging unit  $I_{Vmax.}/I_{Vmin.} \leq 1.6$
- Preconditioning: acc. to JEDEC level 2a
- AEC-Q101 qualified
- Material categorization: For definitions of compliance please see [www.vishay.com/doc?99912](http://www.vishay.com/doc?99912)



### APPLICATIONS

- Automotive: backlighting in dashboards, and switches
- Telecommunication: indicator and backlighting in telephone and fax
- Indicator and backlight for audio and video equipment
- Indicator and backlight in office equipment
- Flat backlight for LCDs, switches, and symbols
- General use

### PARTS TABLE

| PART          | COLOR       | LUMINOUS INTENSITY (mcd) |      |      | at I <sub>F</sub> (mA) | WAVELENGTH (nm) |      |      | FORWARD VOLTAGE (V) |      |      | at I <sub>F</sub> (mA) | TECHNOLOGY   |
|---------------|-------------|--------------------------|------|------|------------------------|-----------------|------|------|---------------------|------|------|------------------------|--------------|
|               |             | MIN.                     | TYP. | MAX. |                        | MIN.            | TYP. | MAX. | MIN.                | TYP. | MAX. |                        |              |
| VLMH3100-GS08 | Amber       | 2.8                      | 10   | -    | 10                     | 612             | -    | 625  | -                   | 2    | 2.8  | 20                     | GaAsP on GaP |
| VLMH3100-GS18 | Amber       | 2.8                      | 10   | -    | 10                     | 612             | -    | 625  | -                   | 2    | 2.8  | 20                     | GaAsP on GaP |
| VLMH3101-GS08 | Amber       | 4.5                      | -    | 11.2 | 10                     | 612             | -    | 625  | -                   | 2    | 2.8  | 20                     | GaAsP on GaP |
| VLMH3101-GS18 | Amber       | 4.5                      | -    | 11.2 | 10                     | 612             | -    | 625  | -                   | 2    | 2.8  | 20                     | GaAsP on GaP |
| VLMH3102-GS08 | Amber       | 7.1                      | -    | 18   | 10                     | 612             | -    | 625  | -                   | 2    | 2.8  | 20                     | GaAsP on GaP |
| VLMH3102-GS18 | Amber       | 7.1                      | -    | 18   | 10                     | 612             | -    | 625  | -                   | 2    | 2.8  | 20                     | GaAsP on GaP |
| VLMO3100-GS08 | Soft orange | 2.8                      | 8    | -    | 10                     | 598             | -    | 611  | -                   | 2    | 2.8  | 20                     | GaAsP on GaP |
| VLMO3100-GS18 | Soft orange | 2.8                      | 8    | -    | 10                     | 598             | -    | 611  | -                   | 2    | 2.8  | 20                     | GaAsP on GaP |
| VLMO3101-GS08 | Soft orange | 4.5                      | -    | 11.2 | 10                     | 598             | -    | 611  | -                   | 2    | 2.8  | 20                     | GaAsP on GaP |
| VLMO3101-GS18 | Soft orange | 4.5                      | -    | 11.2 | 10                     | 598             | -    | 611  | -                   | 2    | 2.8  | 20                     | GaAsP on GaP |
| VLMY3100-GS08 | Yellow      | 2.8                      | 10   |      | 10                     | 581             | -    | 594  | -                   | 2.1  | 2.8  | 20                     | GaAsP on GaP |
| VLMY3100-GS18 | Yellow      | 2.8                      | 10   |      | 10                     | 581             | -    | 594  | -                   | 2.1  | 2.8  | 20                     | GaAsP on GaP |
| VLMY3101-GS08 | Yellow      | 4.5                      | -    | 11.2 | 10                     | 581             | -    | 594  | -                   | 2.1  | 2.8  | 20                     | GaAsP on GaP |
| VLMY3101-GS18 | Yellow      | 4.5                      | -    | 11.2 | 10                     | 581             | -    | 594  | -                   | 2.1  | 2.8  | 20                     | GaAsP on GaP |



## PARTS TABLE

| PART          | COLOR      | LUMINOUS INTENSITY (mcd) |      |      | at I <sub>F</sub> (mA) | WAVELENGTH (nm) |      |      | FORWARD VOLTAGE (V) |      |      | at I <sub>F</sub> (mA) | TECHNOLOGY   |
|---------------|------------|--------------------------|------|------|------------------------|-----------------|------|------|---------------------|------|------|------------------------|--------------|
|               |            | MIN.                     | TYP. | MAX. |                        | MIN.            | TYP. | MAX. | MIN.                | TYP. | MAX. |                        |              |
| VLMY3102-GS08 | Yellow     | 7.1                      | -    | 18   | 10                     | 581             | -    | 594  | -                   | 2.1  | 2.8  | 20                     | GaAsP on GaP |
| VLMY3102-GS18 | Yellow     | 7.1                      | -    | 18   | 10                     | 581             | -    | 594  | -                   | 2.1  | 2.8  | 20                     | GaAsP on GaP |
| VLMG3100-GS08 | Green      | 4.5                      | 16   | -    | 10                     | 562             | -    | 575  | -                   | 2.2  | 2.8  | 20                     | GaP on GaP   |
| VLMG3100-GS18 | Green      | 4.5                      | 16   | -    | 10                     | 562             | -    | 575  | -                   | 2.2  | 2.8  | 20                     | GaP on GaP   |
| VLMG3102-GS08 | Green      | 11.2                     | -    | 18   | 10                     | 562             | -    | 575  | -                   | 2.2  | 2.8  | 20                     | GaP on GaP   |
| VLMG3102-GS18 | Green      | 11.2                     | -    | 18   | 10                     | 562             | -    | 575  | -                   | 2.2  | 2.8  | 20                     | GaP on GaP   |
| VLMG3105-GS08 | Green      | 7.1                      | -    | 18   | 10                     | 562             | -    | 575  | -                   | 2.2  | 2.8  | 20                     | GaP on GaP   |
| VLMG3105-GS18 | Green      | 7.1                      | -    | 18   | 10                     | 562             | -    | 575  | -                   | 2.2  | 2.8  | 20                     | GaP on GaP   |
| VLMP3100-GS08 | Pure green | 1.12                     | 4    | -    | 10                     | 555             | -    | 565  | -                   | 2.1  | 2.8  | 20                     | GaP on GaP   |
| VLMP3100-GS18 | Pure green | 1.12                     | 4    | -    | 10                     | 555             | -    | 565  | -                   | 2.1  | 2.8  | 20                     | GaP on GaP   |
| VLMP3101-GS08 | Pure green | 1.8                      | -    | 4.5  | 10                     | 555             | -    | 565  | -                   | 2.1  | 2.8  | 20                     | GaP on GaP   |
| VLMP3101-GS18 | Pure green | 1.8                      | -    | 4.5  | 10                     | 555             | -    | 565  | -                   | 2.1  | 2.8  | 20                     | GaP on GaP   |
| VLMP3107-GS08 | Pure green | 2.8                      | -    | 7.1  | 10                     | 555             | -    | 565  | -                   | 2.1  | 2.8  | 20                     | GaP on GaP   |
| VLMP3107-GS18 | Pure green | 2.8                      | -    | 7.1  | 10                     | 555             | -    | 565  | -                   | 2.1  | 2.8  | 20                     | GaP on GaP   |
| VLMP3102-GS08 | Pure green | 2.8                      | -    | 5.6  | 10                     | 555             | -    | 565  | -                   | 2.1  | 2.8  | 20                     | GaP on GaP   |
| VLMP3102-GS18 | Pure green | 2.8                      | -    | 5.6  | 10                     | 555             | -    | 565  | -                   | 2.1  | 2.8  | 20                     | GaP on GaP   |

## ABSOLUTE MAXIMUM RATINGS (T<sub>amb</sub> = 25 °C, unless otherwise specified) VLMG310., VLMH310., VLMO310., VLMP310., VLMY310.

| PARAMETER                           | TEST CONDITION                                       | SYMBOL            | VALUE         | UNIT |
|-------------------------------------|------------------------------------------------------|-------------------|---------------|------|
| Reverse voltage                     |                                                      | V <sub>R</sub>    | 6             | V    |
| DC forward current                  | T <sub>amb</sub> ≤ 60 °C                             | I <sub>F</sub>    | 30            | mA   |
| Surge forward current               | t <sub>p</sub> ≤ 10 μs                               | I <sub>FSM</sub>  | 0.5           | A    |
| Power dissipation                   | T <sub>amb</sub> ≤ 60 °C                             | P <sub>V</sub>    | 100           | mW   |
| Junction temperature                |                                                      | T <sub>j</sub>    | 100           | °C   |
| Operating temperature range         |                                                      | T <sub>amb</sub>  | - 40 to + 100 | °C   |
| Storage temperature range           |                                                      | T <sub>stg</sub>  | - 40 to + 100 | °C   |
| Soldering temperature               | t ≤ 5 s                                              | T <sub>sd</sub>   | 260           | °C   |
| Thermal resistance junction/ambient | Mounted on PC board (pad size > 16 mm <sup>2</sup> ) | R <sub>thJA</sub> | 400           | K/W  |

## OPTICAL AND ELECTRICAL CHARACTERISTICS (T<sub>amb</sub> = 25 °C, unless otherwise specified) VLMH310., AMBER

| PARAMETER                         | TEST CONDITION                  | PART     | SYMBOL         | MIN. | TYP. | MAX. | UNIT |
|-----------------------------------|---------------------------------|----------|----------------|------|------|------|------|
| Luminous intensity <sup>(1)</sup> | I <sub>F</sub> = 10 mA          | VLMH3100 | I <sub>V</sub> | 2.8  | 10   | -    | mcd  |
|                                   |                                 | VLMH3101 | I <sub>V</sub> | 4.5  | -    | 11.2 | mcd  |
|                                   |                                 | VLMH3102 | I <sub>V</sub> | 7.1  | -    | 18   | mcd  |
| Dominant wavelength               | I <sub>F</sub> = 10 mA          |          | λ <sub>d</sub> | 612  | -    | 625  | nm   |
| Peak wavelength                   | I <sub>F</sub> = 10 mA          |          | λ <sub>p</sub> | -    | 635  | -    | nm   |
| Angle of half intensity           | I <sub>F</sub> = 10 mA          |          | φ              | -    | ± 60 | -    | deg  |
| Forward voltage                   | I <sub>F</sub> = 20 mA          |          | V <sub>F</sub> | -    | 2    | 2.8  | V    |
| Reverse voltage                   | I <sub>R</sub> = 10 μA          |          | V <sub>R</sub> | 6    | 15   | -    | V    |
| Junction capacitance              | V <sub>R</sub> = 0 V, f = 1 MHz |          | C <sub>j</sub> | -    | 15   | -    | pF   |

### Note

<sup>(1)</sup> In one packing unit I<sub>Vmax</sub>/I<sub>Vmin</sub> ≤ 1.6


**OPTICAL AND ELECTRICAL CHARACTERISTICS** ( $T_{amb} = 25\text{ }^{\circ}\text{C}$ , unless otherwise specified)  
**VLMO310., SOFT ORANGE**

| PARAMETER                         | TEST CONDITION                          | PART     | SYMBOL      | MIN. | TYP.     | MAX. | UNIT |
|-----------------------------------|-----------------------------------------|----------|-------------|------|----------|------|------|
| Luminous intensity <sup>(1)</sup> | $I_F = 10\text{ mA}$                    | VLMO3100 | $I_V$       | 2.8  | 8        | -    | mcd  |
|                                   |                                         | VLMO3101 | $I_V$       | 4.5  | -        | 11.2 | mcd  |
| Dominant wavelength               | $I_F = 10\text{ mA}$                    |          | $\lambda_d$ | 598  | -        | 611  | nm   |
| Peak wavelength                   | $I_F = 10\text{ mA}$                    |          | $\lambda_p$ | -    | 605      | -    | nm   |
| Angle of half intensity           | $I_F = 10\text{ mA}$                    |          | $\phi$      | -    | $\pm 60$ | -    | deg  |
| Forward voltage                   | $I_F = 20\text{ mA}$                    |          | $V_F$       | -    | 2        | 2.8  | V    |
| Reverse voltage                   | $I_R = 10\text{ }\mu\text{A}$           |          | $V_R$       | 6    | 15       | -    | V    |
| Junction capacitance              | $V_R = 0\text{ V}$ , $f = 1\text{ MHz}$ |          | $C_j$       | -    | 15       | -    | pF   |

**Note**
<sup>(1)</sup> In one packing unit  $I_{Vmax.}/I_{Vmin.} \leq 1.6$ 
**OPTICAL AND ELECTRICAL CHARACTERISTICS** ( $T_{amb} = 25\text{ }^{\circ}\text{C}$ , unless otherwise specified)  
**VLMY310., YELLOW**

| PARAMETER                         | TEST CONDITION                          | PART     | SYMBOL      | MIN. | TYP.     | MAX. | UNIT |
|-----------------------------------|-----------------------------------------|----------|-------------|------|----------|------|------|
| Luminous intensity <sup>(1)</sup> | $I_F = 10\text{ mA}$                    | VLMY3100 | $I_V$       | 2.8  | 10       | -    | mcd  |
|                                   |                                         | VLMY3101 | $I_V$       | 4.5  | -        | 11.2 | mcd  |
|                                   |                                         | VLMY3102 | $I_V$       | 7.1  | -        | 18   | mcd  |
| Dominant wavelength               | $I_F = 10\text{ mA}$                    |          | $\lambda_d$ | 581  | -        | 594  | nm   |
| Peak wavelength                   | $I_F = 10\text{ mA}$                    |          | $\lambda_p$ | -    | 585      | -    | nm   |
| Angle of half intensity           | $I_F = 10\text{ mA}$                    |          | $\phi$      | -    | $\pm 60$ | -    | deg  |
| Forward voltage                   | $I_F = 20\text{ mA}$                    |          | $V_F$       | -    | 2.1      | 2.8  | V    |
| Reverse voltage                   | $I_R = 10\text{ }\mu\text{A}$           |          | $V_R$       | 6    | 15       | -    | V    |
| Junction capacitance              | $V_R = 0\text{ V}$ , $f = 1\text{ MHz}$ |          | $C_j$       | -    | 15       | -    | pF   |

**Note**
<sup>(1)</sup> In one packing unit  $I_{Vmax.}/I_{Vmin.} \leq 1.6$ 
**OPTICAL AND ELECTRICAL CHARACTERISTICS** ( $T_{amb} = 25\text{ }^{\circ}\text{C}$ , unless otherwise specified)  
**VLMG310., GREEN**

| PARAMETER                         | TEST CONDITION                          | PART     | SYMBOL      | MIN. | TYP.     | MAX. | UNIT |
|-----------------------------------|-----------------------------------------|----------|-------------|------|----------|------|------|
| Luminous intensity <sup>(1)</sup> | $I_F = 10\text{ mA}$                    | VLMG3100 | $I_V$       | 4.5  | 16       | -    | mcd  |
|                                   |                                         | VLMG3102 | $I_V$       | 11.2 | -        | 18   | mcd  |
|                                   |                                         | VLMG3105 | $I_V$       | 7.1  | -        | 18   | mcd  |
| Dominant wavelength               | $I_F = 10\text{ mA}$                    |          | $\lambda_d$ | 562  | -        | 575  | nm   |
| Peak wavelength                   | $I_F = 10\text{ mA}$                    |          | $\lambda_p$ | -    | 565      | -    | nm   |
| Angle of half intensity           | $I_F = 10\text{ mA}$                    |          | $\phi$      | -    | $\pm 60$ | -    | deg  |
| Forward voltage                   | $I_F = 20\text{ mA}$                    |          | $V_F$       | -    | 2.2      | 2.8  | V    |
| Reverse voltage                   | $I_R = 10\text{ }\mu\text{A}$           |          | $V_R$       | 6    | 15       | -    | V    |
| Junction capacitance              | $V_R = 0\text{ V}$ , $f = 1\text{ MHz}$ |          | -           | -    | 15       | -    | pF   |

**Note**
<sup>(1)</sup> In one packing unit  $I_{Vmax.}/I_{Vmin.} \leq 1.6$


**OPTICAL AND ELECTRICAL CHARACTERISTICS** ( $T_{amb} = 25\text{ }^{\circ}\text{C}$ , unless otherwise specified)  
**VLMP310., PURE GREEN**

| PARAMETER                         | TEST CONDITION                          | PART     | SYMBOL      | MIN. | TYP.     | MAX. | UNIT |
|-----------------------------------|-----------------------------------------|----------|-------------|------|----------|------|------|
| Luminous intensity <sup>(1)</sup> | $I_F = 10\text{ mA}$                    | VLMP3100 | $I_V$       | 1.12 | 4        | -    | mcd  |
|                                   |                                         | VLMP3101 | $I_V$       | 1.8  | -        | 4.5  | mcd  |
|                                   |                                         | VLMP3102 | $I_V$       | 2.8  | -        | 7.1  | mcd  |
|                                   |                                         | VLMP3107 | $I_V$       | 2.8  | -        | 5.6  | mcd  |
| Dominant wavelength               | $I_F = 10\text{ mA}$                    |          | $\lambda_d$ | 555  | -        | 565  | nm   |
| Peak wavelength                   | $I_F = 10\text{ mA}$                    |          | $\lambda_p$ | -    | 555      | -    | nm   |
| Angle of half intensity           | $I_F = 10\text{ mA}$                    |          | $\phi$      | -    | $\pm 60$ | -    | deg  |
| Forward voltage                   | $I_F = 20\text{ mA}$                    |          | $V_F$       | -    | 2.1      | 2.8  | V    |
| Reverse voltage                   | $I_R = 10\text{ }\mu\text{A}$           |          | $V_R$       | 6    | 15       | -    | V    |
| Junction capacitance              | $V_R = 0\text{ V}$ , $f = 1\text{ MHz}$ |          | $C_j$       | -    | 15       | -    | pF   |

**Note**
<sup>(1)</sup> In one packing unit  $I_{Vmax}/I_{Vmin} \leq 1.6$ 
**COLOR CALSSIFICATION**

| GROUP | YELLOW               |      | GREEN |      | SOFT ORANGE          |      | PURE GREEN |      |
|-------|----------------------|------|-------|------|----------------------|------|------------|------|
|       | DOM. WAVELENGTH (nm) |      |       |      | DOM. WAVELENGTH (nm) |      |            |      |
|       | MIN.                 | MAX. | MIN.  | MAX. | MIN.                 | MAX. | MIN.       | MAX. |
| 0     |                      |      |       |      |                      |      | 555        | 559  |
| 1     | 581                  | 584  |       |      | 598                  | 601  | 558        | 561  |
| 2     | 583                  | 586  |       |      | 600                  | 603  | 560        | 563  |
| 3     | 585                  | 588  |       |      | 602                  | 605  | 562        | 565  |
| 4     | 587                  | 590  | 564   | 567  | 604                  | 607  |            |      |
| 5     | 589                  | 592  | 566   | 569  | 606                  | 609  |            |      |
| 6     | 591                  | 594  | 568   | 571  | 608                  | 611  |            |      |
| 7     |                      |      | 570   | 573  |                      |      |            |      |
| 8     |                      |      | 572   | 575  |                      |      |            |      |

**Note**

- Wavelengths are tested at a current pulse duration of 25 ms.

**LUMINOUS INTENSITY CLASSIFICATION**

| GROUP | LIGHT INTENSITY (mcd) |       |       |
|-------|-----------------------|-------|-------|
|       | OPTIONAL              | MIN.  | MAX.  |
| F     | -                     | -     | -     |
|       | 2                     | 1.40  | 1.80  |
| G     | 1                     | 1.80  | 2.24  |
|       | 2                     | 2.24  | 2.80  |
| H     | 1                     | 2.80  | 3.55  |
|       | 2                     | 3.55  | 4.50  |
| J     | 1                     | 4.50  | 5.60  |
|       | 2                     | 5.60  | 7.10  |
| K     | 1                     | 7.10  | 9.00  |
|       | 2                     | 9.00  | 11.20 |
| L     | 1                     | 11.20 | 14.00 |
|       | 2                     | 14.00 | 18.00 |
| M     | 1                     | 18.00 | 22.40 |
|       | 2                     | 22.40 | 28.00 |

**Note**

- Luminous intensity is tested at a current pulse duration of 25 ms and an accuracy of  $\pm 11\%$ .  
The above type numbers represent the order groups which include only a few brightness groups. Only one group will be shipped on each reel (there will be no mixing of two groups on each reel).  
In order to ensure availability, single brightness groups will not be orderable.  
In a similar manner for colors where wavelength groups are measured and binned, single wavelength groups will be shipped on any one reel.  
In order to ensure availability, single wavelength groups will not be orderable.



| CROSSING TABLE |            |           |
|----------------|------------|-----------|
| VISHAY         | OSRAM      | STANLEY   |
| VLMH3100       | -          | -         |
| VLMH3101       | -          | -         |
| VLMH3102       | -          | -         |
| VLMO3100       | LOT670J1L2 | -         |
| VLMO3101       | LOT670J1K2 | -         |
| VLMY3100       | LYT670J1L2 | -         |
| VLMY3101       | LYT670J1K2 | -         |
| VLMY3102       | LYT670K1L2 | -         |
| VLMG3100       | LGT670K1M2 | VYBG1104B |
| VLMG3102       | LGT670L1L2 | -         |
| VLMG3105       | LGT671K1L2 | -         |
| VLMP3100       | LPT670F2J2 | -         |
| VLMP3101       | LPT670G1H2 | VYBG1101W |
| VLMP3102       | LPT670H1J2 | -         |
| VLMP3107       | LPT670H1J1 | -         |

## TYPICAL CHARACTERISTICS ( $T_{amb} = 25\text{ }^{\circ}\text{C}$ , unless otherwise specified)

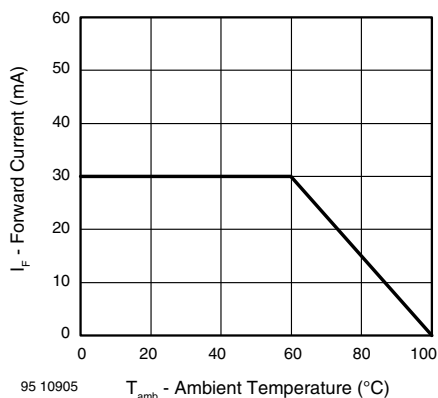


Fig. 1 - Maximum Permissible Forward Current vs. Ambient Temperature

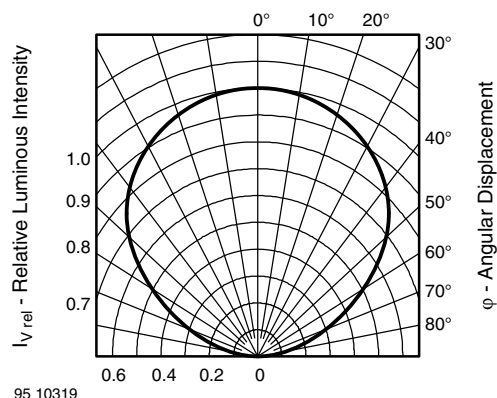


Fig. 3 - Relative Luminous Intensity vs. Angular Displacement

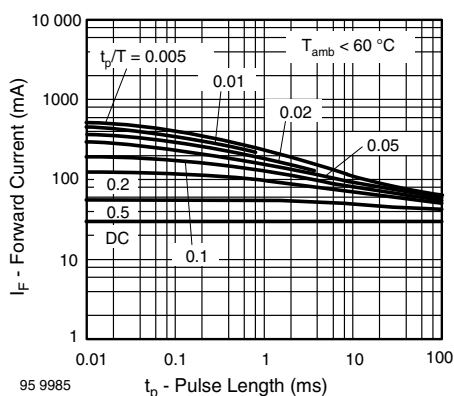


Fig. 2 - Permissible Pulse Forward Current vs. Pulse Duration

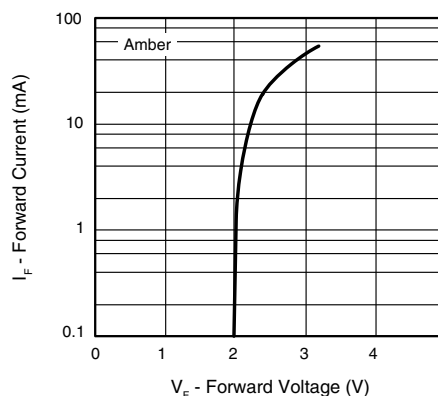


Fig. 4 - Forward Current vs. Forward Voltage

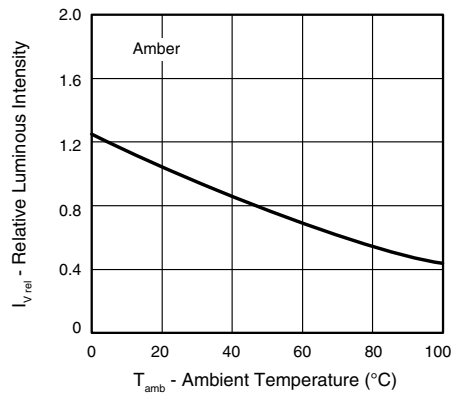


Fig. 5 - Relative Luminous Intensity vs. Ambient Temperature

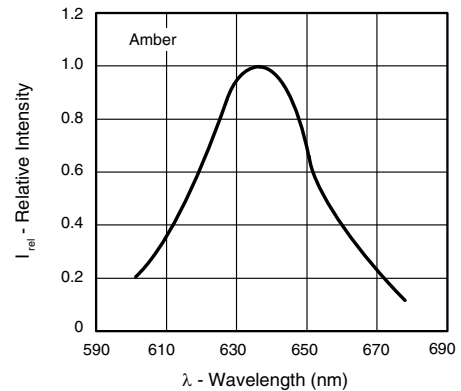


Fig. 8 - Relative Intensity vs. Wavelength

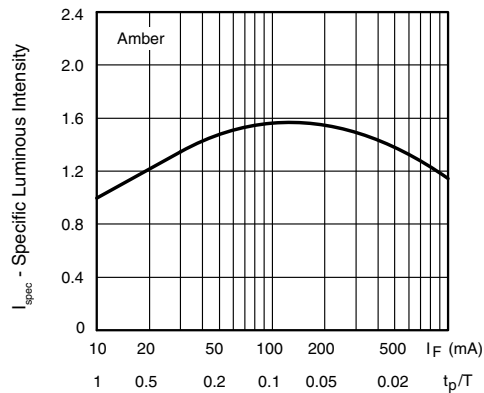


Fig. 6 - Specific Luminous Intensity vs. Forward Current/Duty Cycle

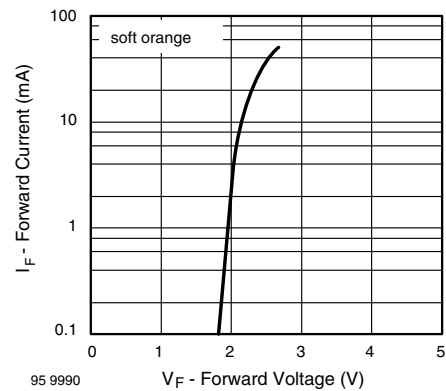


Fig. 9 - Forward Current vs. Forward Voltage

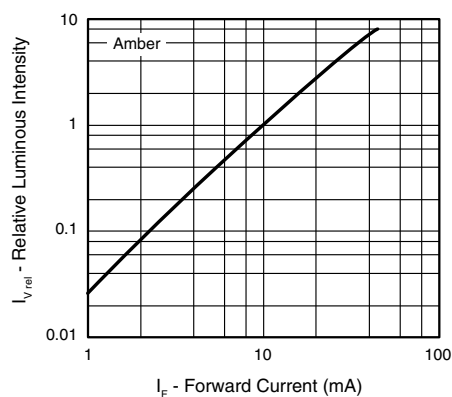


Fig. 7 - Relative Luminous Intensity vs. Forward Current

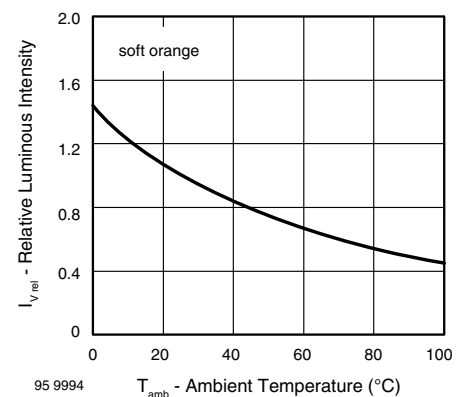


Fig. 10 - Relative Luminous Intensity vs. Ambient Temperature

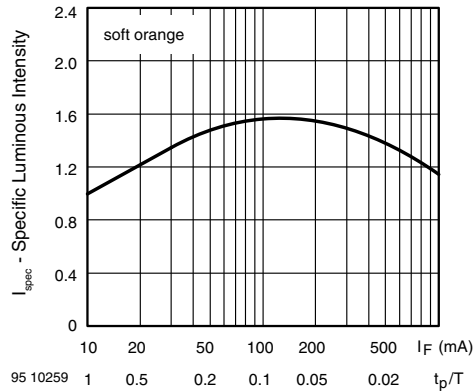


Fig. 11 - Specific Luminous Intensity vs. Forward Current/Duty Cycle

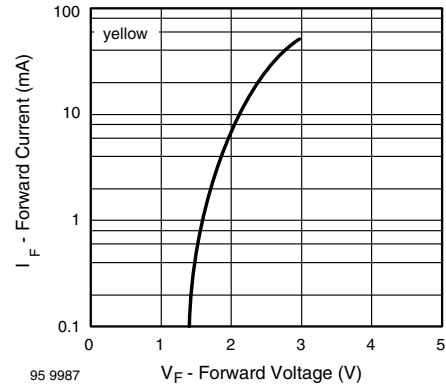


Fig. 14 - Forward Current vs. Forward Voltage

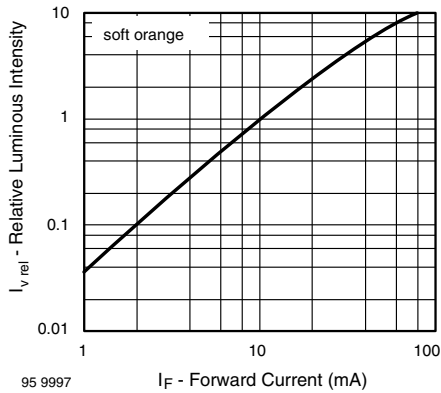


Fig. 12 - Relative Luminous Intensity vs. Forward Current

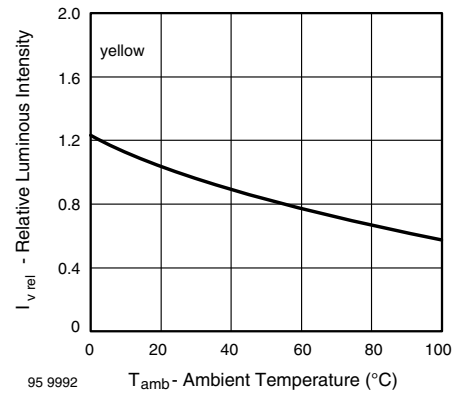


Fig. 15 - Relative Luminous Intensity vs. Ambient Temperature

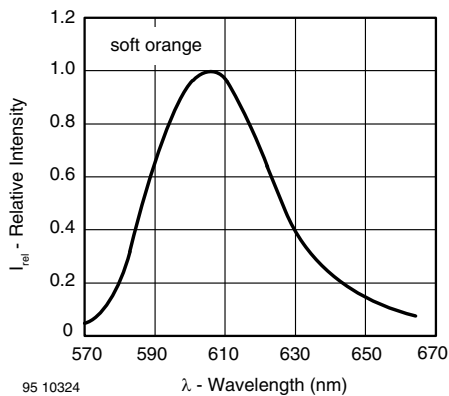


Fig. 13 - Relative Intensity vs. Wavelength

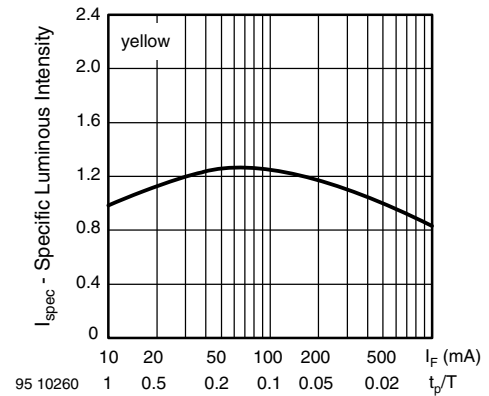


Fig. 16 - Specific Luminous Intensity vs. Forward Current/Duty Cycle

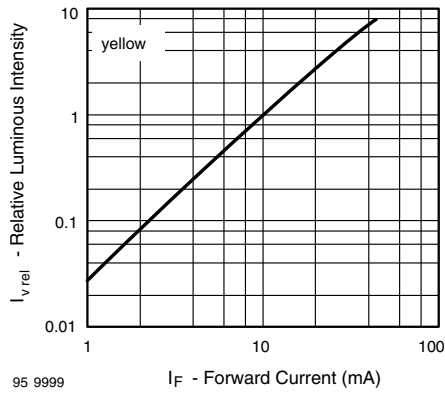


Fig. 17 - Relative Luminous Intensity vs. Forward Current

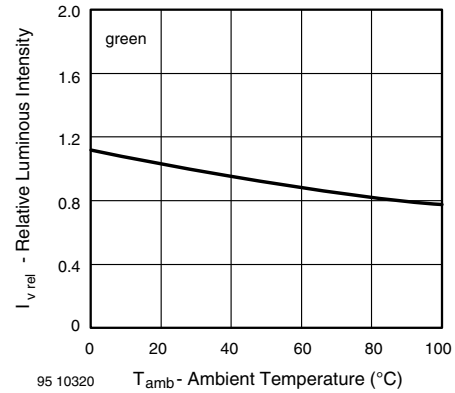


Fig. 20 - Relative Luminous Intensity vs. Ambient Temperature

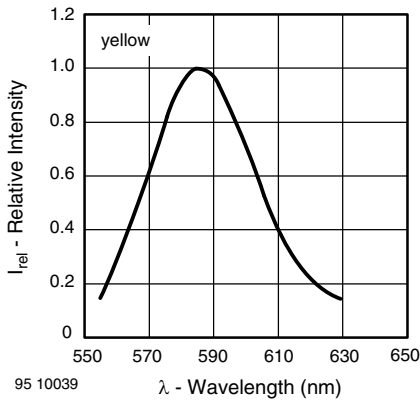


Fig. 18 - Relative Intensity vs. Wavelength

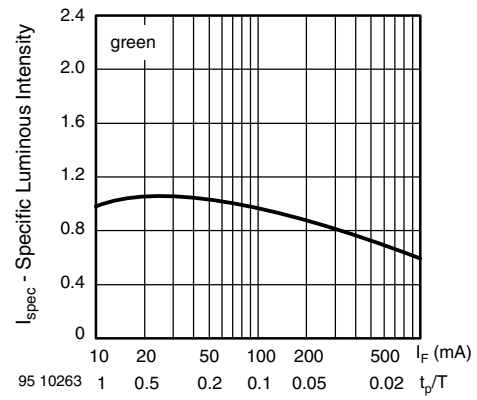


Fig. 21 - Specific Luminous Intensity vs. Forward Current

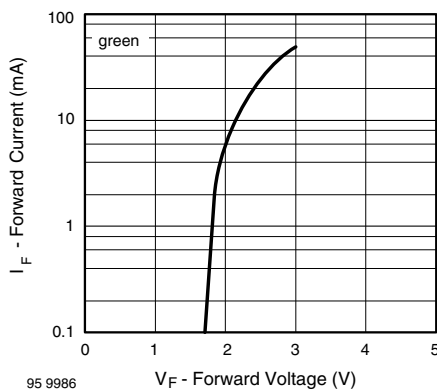


Fig. 19 - Forward Current vs. Forward Voltage

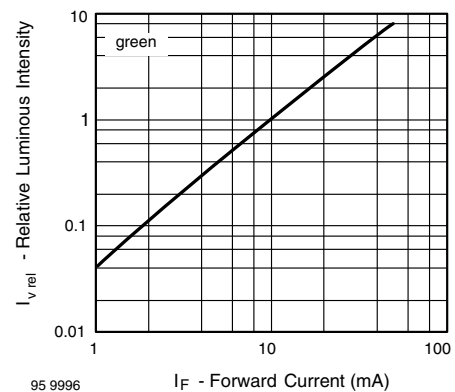


Fig. 22 - Relative Luminous Intensity vs. Forward Current



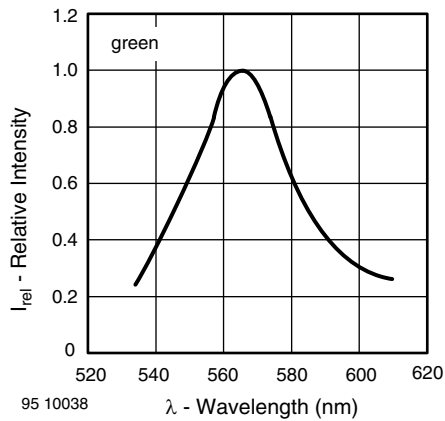


Fig. 23 - Relative Intensity vs. Wavelength

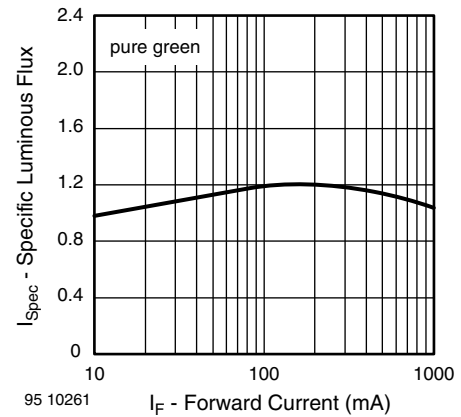


Fig. 26 - Specific Luminous Intensity vs. Forward Current

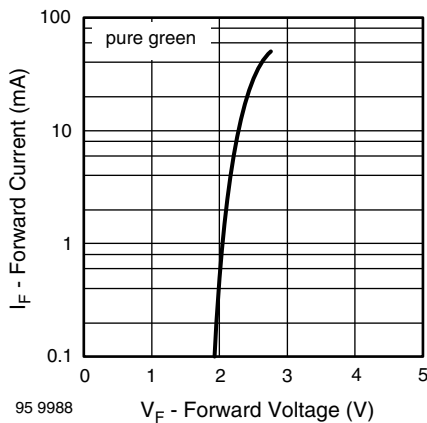


Fig. 24 - Forward Current vs. Forward Voltage

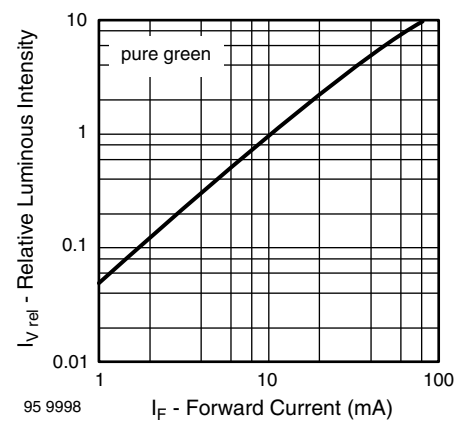


Fig. 27 - Relative Luminous Intensity vs. Forward Current

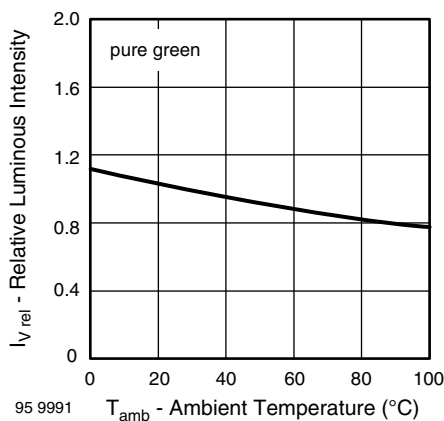


Fig. 25 - Relative Luminous Intensity vs. Ambient Temperature

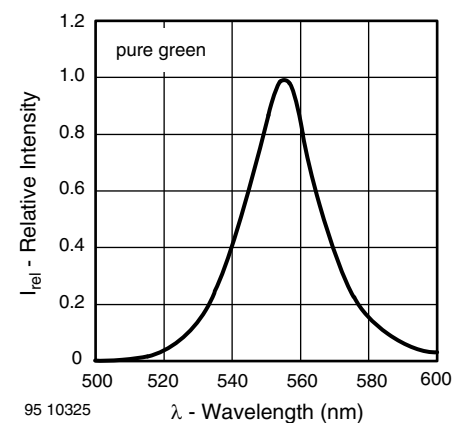
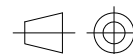
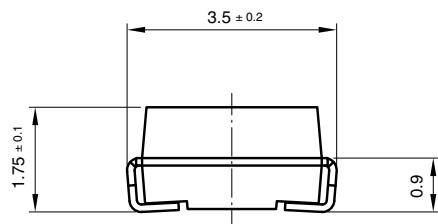


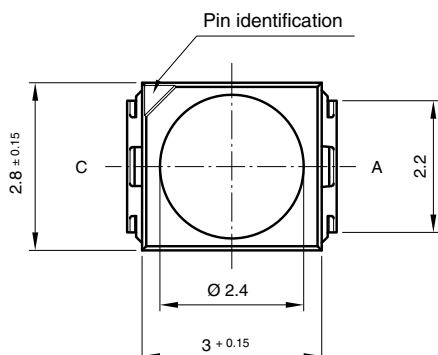
Fig. 28 - Relative Intensity vs. Wavelength



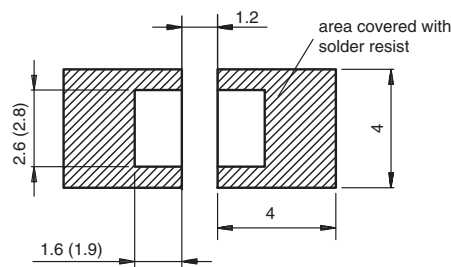
## PACKAGE DIMENSIONS in millimeters



technical drawings  
according to DIN  
specifications



### Mounting Pad Layout

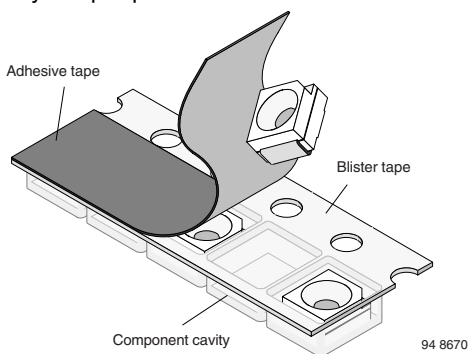


Drawing-No.: 6.541-5067.01-4  
Issue: 5; 04.11.08  
20541

## METHOD OF TAPING/POLARITY AND TAPE AND REEL

### SMD LED (VLM3-SERIES)

Vishay's LEDs in SMD packages are available in an antistatic 8 mm blister tape (in accordance with DIN IEC 40 (CO) 564) for automatic component insertion. The blister tape is a plastic strip with impressed component cavities, covered by a top tape.



### TAPING OF VLM.3..

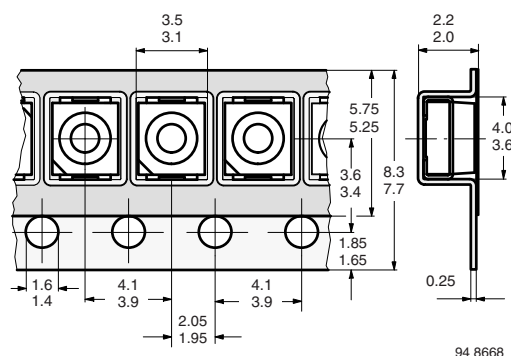


Fig. 29 - Tape Dimensions in mm for PLCC-2



## REEL PACKAGE DIMENSION IN MILLIMETERS FOR SMD LEDS, TAPE OPTION GS08 (= 1500 PCS.)

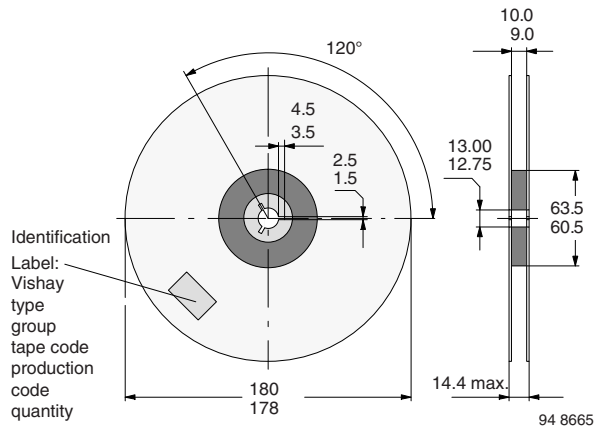


Fig. 30 - Reel Dimensions - GS08

## SOLDERING PROFILE

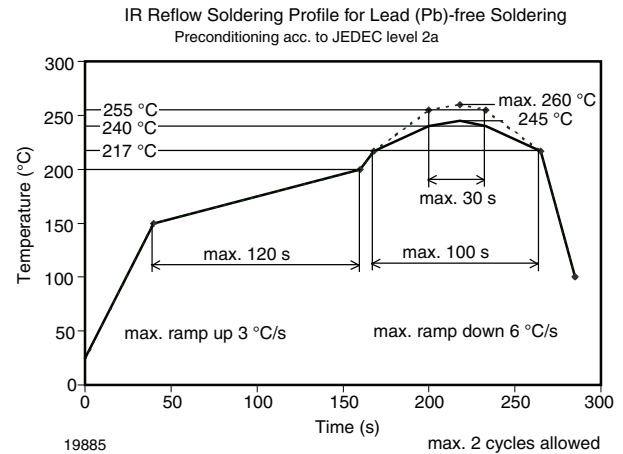


Fig. 32 - Vishay Lead (Pb)-free Reflow Soldering Profile  
(acc. to J-STD-020)

## REEL PACKAGE DIMENSION IN MILLIMETERS FOR SMD LEDS, TAPE OPTION GS18 (= 8000 PCS.) PREFERRED

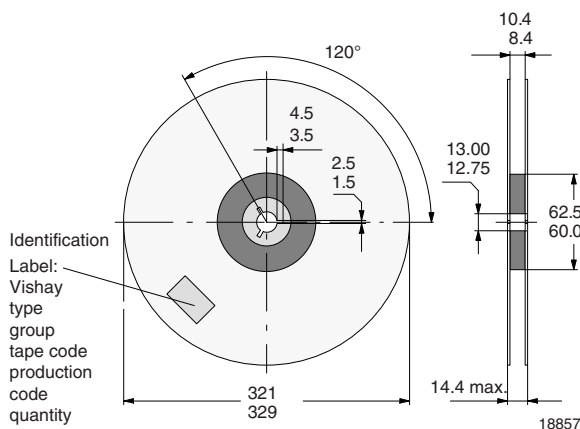


Fig. 31 - Reel Dimensions - GS18

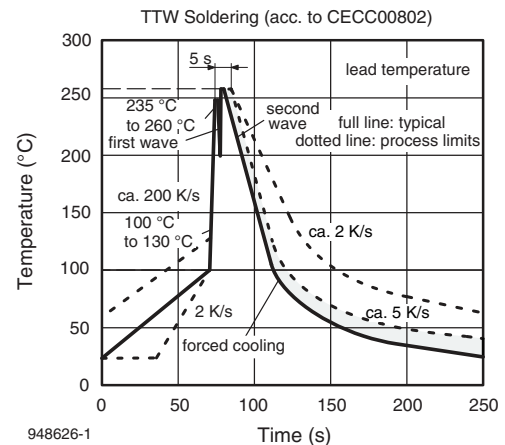
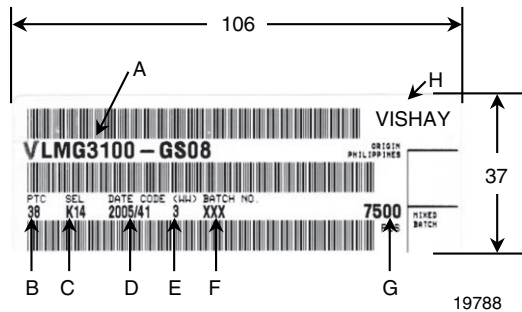


Fig. 33 - Double Wave Soldering of Opto Devices (all Packages)



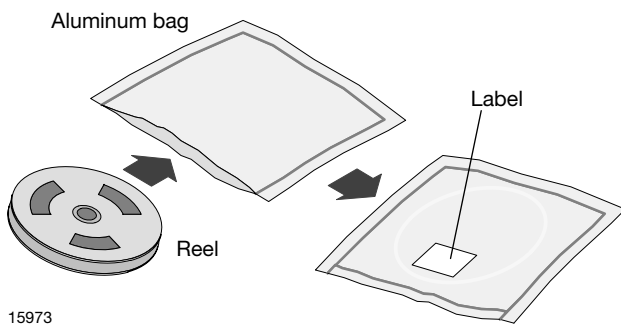
## BAR CODE PRODUCT LABEL (example)



- A) Type of component
- B) Manufacturing plant
- C) SEL - selection code (bin):  
e.g.: K1= code for luminous intensity group  
4= code for color group
- D) Date code year/week
- E) Day code (e.g. 2: Tuesday)
- F) Batch no.
- G) Total quantity
- H) Company code

## DRY PACKING

The reel is packed in an anti-humidity bag to protect the devices from absorbing moisture during transportation and storage.



## FINAL PACKING

The sealed reel is packed into a cardboard box. A secondary cardboard box is used for shipping purposes.

## RECOMMENDED METHOD OF STORAGE

Dry box storage is recommended as soon as the aluminum bag has been opened to prevent moisture absorption. The following conditions should be observed, if dry boxes are not available:

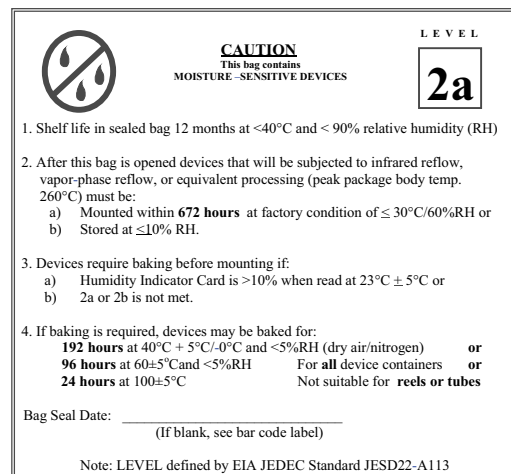
- Storage temperature 10 °C to 30 °C
- Storage humidity  $\leq 60\%$  RH max.

After more than 672 h under these conditions moisture content will be too high for reflow soldering.

In case of moisture absorption, the devices will recover to the former condition by drying under the following condition:

- 192 h at 40 °C + 5 °C/- 0 °C and  $< 5\%$  RH (dry air/nitrogen) or
- 96 h at 60 °C + 5 °C and  $< 5\%$  RH for all device containers or
- 24 h at 100 °C + 5 °C not suitable for reel or tubes.

An EIA JEDEC standard JESD22-A112 level 2a label is included on all dry bags.



Example of JESD22-A112 level 2a label

## ESD PRECAUTION

Proper storage and handling procedures should be followed to prevent ESD damage to the devices especially when they are removed from the antistatic shielding bag. Electro-static sensitive devices warning labels are on the packaging.

## VISHAY SEMICONDUCTORS STANDARD BAR CODE LABELS

The Vishay Semiconductors standard bar code labels are printed at final packing areas. The labels are on each packing unit and contain Vishay Semiconductors specific data.



## Disclaimer

ALL PRODUCT, PRODUCT SPECIFICATIONS AND DATA ARE SUBJECT TO CHANGE WITHOUT NOTICE TO IMPROVE RELIABILITY, FUNCTION OR DESIGN OR OTHERWISE.

Vishay Intertechnology, Inc., its affiliates, agents, and employees, and all persons acting on its or their behalf (collectively, "Vishay"), disclaim any and all liability for any errors, inaccuracies or incompleteness contained in any datasheet or in any other disclosure relating to any product.

Vishay makes no warranty, representation or guarantee regarding the suitability of the products for any particular purpose or the continuing production of any product. To the maximum extent permitted by applicable law, Vishay disclaims (i) any and all liability arising out of the application or use of any product, (ii) any and all liability, including without limitation special, consequential or incidental damages, and (iii) any and all implied warranties, including warranties of fitness for particular purpose, non-infringement and merchantability.

Statements regarding the suitability of products for certain types of applications are based on Vishay's knowledge of typical requirements that are often placed on Vishay products in generic applications. Such statements are not binding statements about the suitability of products for a particular application. It is the customer's responsibility to validate that a particular product with the properties described in the product specification is suitable for use in a particular application. Parameters provided in datasheets and/or specifications may vary in different applications and performance may vary over time. All operating parameters, including typical parameters, must be validated for each customer application by the customer's technical experts. Product specifications do not expand or otherwise modify Vishay's terms and conditions of purchase, including but not limited to the warranty expressed therein.

Except as expressly indicated in writing, Vishay products are not designed for use in medical, life-saving, or life-sustaining applications or for any other application in which the failure of the Vishay product could result in personal injury or death. Customers using or selling Vishay products not expressly indicated for use in such applications do so at their own risk and agree to fully indemnify and hold Vishay and its distributors harmless from and against any and all claims, liabilities, expenses and damages arising or resulting in connection with such use or sale, including attorneys fees, even if such claim alleges that Vishay or its distributor was negligent regarding the design or manufacture of the part. Please contact authorized Vishay personnel to obtain written terms and conditions regarding products designed for such applications.

No license, express or implied, by estoppel or otherwise, to any intellectual property rights is granted by this document or by any conduct of Vishay. Product names and markings noted herein may be trademarks of their respective owners.

## Material Category Policy

**Vishay Intertechnology, Inc. hereby certifies that all its products that are identified as RoHS-Compliant fulfill the definitions and restrictions defined under Directive 2011/65/EU of The European Parliament and of the Council of June 8, 2011 on the restriction of the use of certain hazardous substances in electrical and electronic equipment (EEE) - recast, unless otherwise specified as non-compliant.**

**Please note that some Vishay documentation may still make reference to RoHS Directive 2002/95/EC. We confirm that all the products identified as being compliant to Directive 2002/95/EC conform to Directive 2011/65/EU.**

Компания «Life Electronics» занимается поставками электронных компонентов импортного и отечественного производства от производителей и со складов крупных дистрибьюторов Европы, Америки и Азии.

С конца 2013 года компания активно расширяет линейку поставок компонентов по направлению коаксиальный кабель, кварцевые генераторы и конденсаторы (керамические, пленочные, электролитические), за счёт заключения дистрибьюторских договоров

Мы предлагаем:

- Конкурентоспособные цены и скидки постоянным клиентам.
- Специальные условия для постоянных клиентов.
- Подбор аналогов.
- Поставку компонентов в любых объемах, удовлетворяющих вашим потребностям.
- Приемлемые сроки поставки, возможна ускоренная поставка.
- Доставку товара в любую точку России и стран СНГ.
- Комплексную поставку.
- Работу по проектам и поставку образцов.
- Формирование склада под заказчика.
- Сертификаты соответствия на поставляемую продукцию (по желанию клиента).
- Тестирование поставляемой продукции.
- Поставку компонентов, требующих военную и космическую приемку.
- Входной контроль качества.
- Наличие сертификата ISO.

В составе нашей компании организован Конструкторский отдел, призванный помогать разработчикам, и инженерам.

Конструкторский отдел помогает осуществить:

- Регистрацию проекта у производителя компонентов.
- Техническую поддержку проекта.
- Защиту от снятия компонента с производства.
- Оценку стоимости проекта по компонентам.
- Изготовление тестовой платы монтаж и пусконаладочные работы.



Тел: +7 (812) 336 43 04 (многоканальный)

Email: [org@lifeelectronics.ru](mailto:org@lifeelectronics.ru)

[www.lifeelectronics.ru](http://www.lifeelectronics.ru)