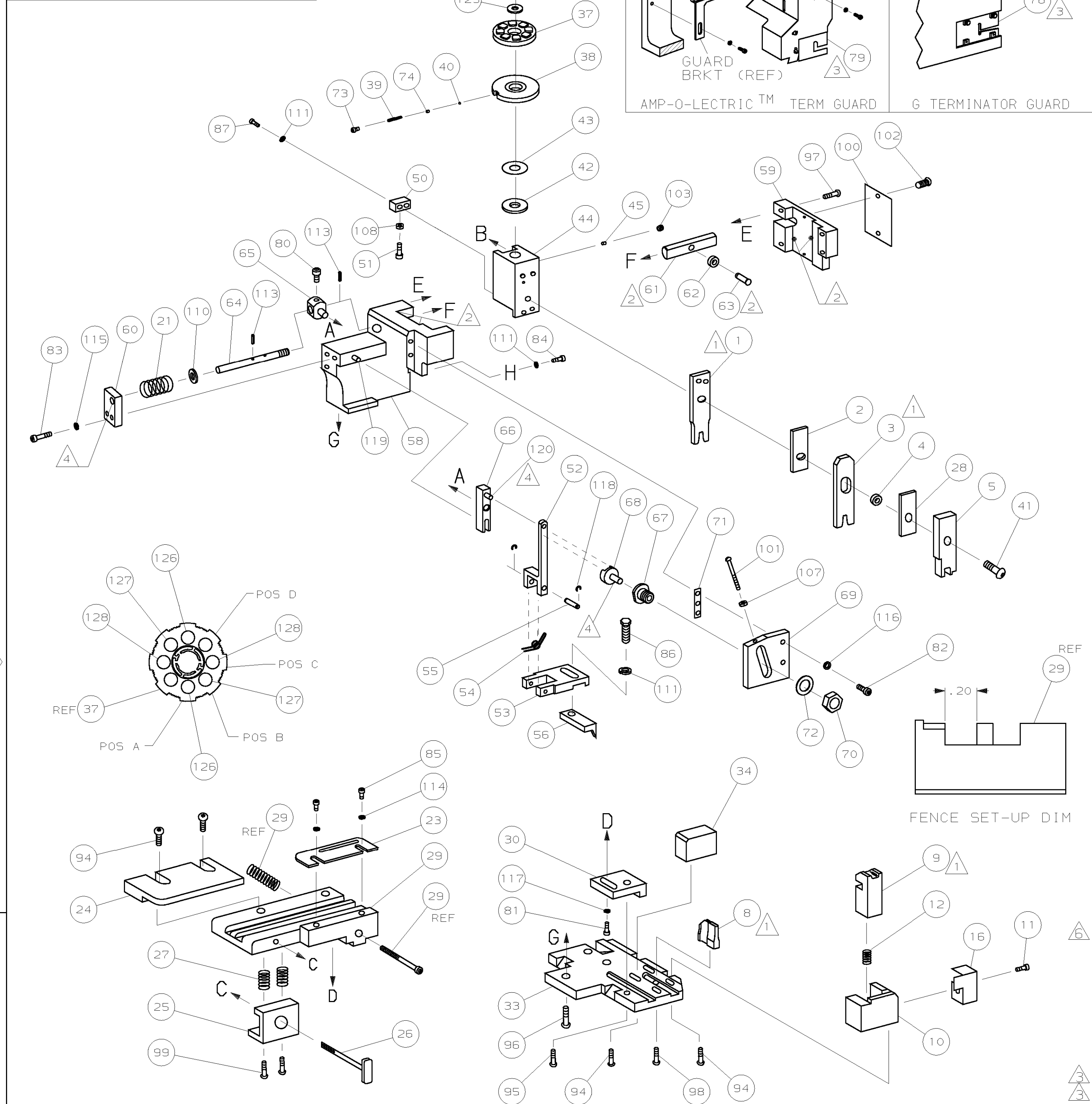


| PART NUMBER | REV | FIRST USED |
|-------------|-----|------------|
| 1385214-1   | A   | 122500-1   |
| 1385214-2   | A   | 565435-5   |
| 1385214-3   | A   | 354500-1   |



POST FEED 1 5/8 STROKE

PRE FEED 1 1/8 STROKE

PRE FEED 1 5/8 STROKE

LOC A

DIST 66

LEADMAKER

K TERMINATOR

G TERMINATOR

- 1 RECOMMENDED SPARE PARTS.
- 2 GREASE LIGHTLY.
- 3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
- 4 LUBRICATE DAILY USING NO. 20 MACHINE OIL.
- 5. ITEMS WITH QTY OF REF SPECIFIED (EXCEPT ITEMS 78 AND 79) ARE USED ON ITEM 46.
- 6 CUT TO LENGTH AT ASSY

| TERMINAL NAME: TERMINAL |  |                |  |                 |                           |                  |          |             |  |
|-------------------------|--|----------------|--|-----------------|---------------------------|------------------|----------|-------------|--|
| AMP PN                  |  | MFR PN         |  | SUMIKO TERMINAL |                           | AMP CRIMP SPECS  |          |             |  |
| 286907-1                |  | UNKNOWN        |  | PAD LTR         | CRIMP HEIGHT              | WIRE SIZE        |          |             |  |
|                         |  |                |  | A               | .030 ±.002 [0.76 ±0.05mm] | 22               |          |             |  |
|                         |  |                |  | B               | .027 ±.002 [0.69 ±0.05mm] | 24               |          |             |  |
|                         |  |                |  | C               | .025 ±.002 [0.64 ±0.05mm] | 26               |          |             |  |
|                         |  |                |  | D               | NOT                       | USED             |          |             |  |
|                         |  |                |  | CRIMP           | SIZE                      | TYPE             | RANGE    |             |  |
| WIRE                    |  |                |  |                 | .050 [1.27mm]             | F                | 26-22    |             |  |
| INSUL                   |  |                |  |                 | .066 [1.68mm]             | F                | .050 MAX |             |  |
| WIRE STRIP LENGTH       |  | TERM APPL SPEC |  | FEED            |                           | APPL INSTRUCTION |          | SET UP GAGE |  |
| .093-.125               |  | NONE           |  | .292            |                           | 408-8040         |          | 458637-1    |  |
|                         |  |                |  |                 |                           |                  |          | L2472       |  |

|     |     |     |   |   |            |                                    |     |
|-----|-----|-----|---|---|------------|------------------------------------|-----|
| 2   | 2   | 2   | - | C | 7-354779-5 | PIN, WIRE DISC (.3365)C            | 129 |
| 2   | 2   | 2   | - | C | 7-354779-0 | PIN, WIRE DISC (.3340)B            | 127 |
| 2   | 2   | 2   | - | C | 6-354779-3 | PIN, WIRE DISC (.3305)A            | 126 |
| 1   | 1   | 1   | - | A | 986950-1   | WASHER, FLAT PRECISION             | 125 |
| 1   | 1   | 1   | - | A | 217238-1   | GENERAL INSTRUCTION PACKAGE        | 124 |
| 1   | 1   | 1   | - | - | 4088040    | SF APPL INST 408-8040              | 123 |
|     |     |     |   |   |            |                                    | 122 |
|     |     |     |   |   |            |                                    | 121 |
| REF | REF | REF | - | A | 1-21030-1  | PIN, DOWEL (Ø.187x.50) LEVER       | 120 |
| REF | REF | REF | - | A | 1-21030-6  | PIN, DOWEL (Ø.187x1.25) HOUSING    | 119 |
| REF | REF | REF | - | A | 21045-3    | RING, RET "C" (Ø.187) FD FING PIN  | 118 |
| 1   | 1   | 1   | - | A | 21024-5    | WASHER, LOCK (#10) ADJ BLOCK       | 117 |
| REF | REF | REF | - | A | 21024-5    | WASHER, LOCK (#10) ADJ PLATE       | 116 |
| REF | REF | REF | - | A | 21024-5    | WASHER, LOCK (#10) FEED GDE ROD    | 115 |
| 2   | 2   | 2   | - | A | 21024-2    | WASHER, LOCK (#4) FRONT STP GUIDE  | 114 |
| REF | REF | REF | - | A | 5-21028-1  | PIN, SLT 5PR (Ø.125x.50) ADJ ROD   | 113 |
|     |     |     |   |   |            |                                    | 112 |
| 4   | 4   | 4   | - | A | 21024-4    | WASHER, LOCK (#8) STRIPPER         | 111 |
| REF | REF | REF | - | A | 21899-4    | WASHER, FLAT (Ø5/16) SCREW ADJ     | 110 |
|     |     |     |   |   |            |                                    | 109 |
| 1   | 1   | 1   | - | A | 21018-5    | NUT, HEX (NO. 6) HOLDDOWN          | 108 |
| REF | REF | REF | - | A | 21068-5    | NUT, HEX (6-32) FEED ADJ           | 107 |
|     |     |     |   |   |            |                                    | 106 |
|     |     |     |   |   |            |                                    | 105 |
| 1   | 1   | -   | - | A | 992031-1   | PIN, CLEVIS                        | 104 |
| 1   | 1   | 1   | - | A | 21009-2    | SCR, SKT SET (1/4-20x.25 LW) RAM   | 103 |
| 2   | 2   | 2   | - | A | 21017-2    | SCR, DRIVE (#2x.19) ID PLATE       | 102 |
| REF | REF | REF | - | A | 6-23715-5  | SCR, PAN HD (6-32x1.50) FEED ADJ   | 101 |
| 1   | 1   | 1   | - | B | 461264-1   | PLATE, IDENTIFICATION              | 100 |
| 2   | 2   | 2   | - | A | 3-21002-0  | SCR, BHC (10-32x.88) DRAG          | 99  |
| 1   | 1   | 1   | - | A | 22733-8    | SCR, BHC (8-32x.38 LW) ANVIL       | 98  |
| REF | REF | REF | - | A | 2-21002-9  | SCR, BHC (10-32x.75) CAP           | 97  |
| REF | REF | REF | - | A | 2-22733-8  | SCR, BHC (1/4-20x.62) HOUSING      | 96  |
| REF | REF | REF | - | A | 2-21002-7  | SCR, BHC (10-32x.50) SG ADJ BLOCK  | 95  |
| 6   | 6   | 6   | - | A | 2-21002-2  | SCR, BHC (8-32x.50) TERM H DWN     | 94  |
|     |     |     |   |   |            |                                    | 93  |
|     |     |     |   |   |            |                                    | 92  |
| 1   | 1   | 1   | - | A | 1-21002-7  | SCR, BHC (6-32x.38) CAM            | 91  |
|     |     |     |   |   |            |                                    | 90  |
| 1   | 1   | -   | - | A | 7-21000-9  | SCR, SHC (4-40x.19) STRIPPER       | 89  |
|     |     |     |   |   |            |                                    | 88  |
| 2   | 2   | 2   | - | A | 2-21000-7  | SCR, SHC (8-32x.48) DEP-HOLD       | 87  |
| 1   | 1   | 1   | - | A | 2-22603-0  | SCR, HEX HD (8-32x.31) FEED FINGER | 86  |
| 2   | 2   | 2   | - | A | 1-21000-3  | SCR, SHC (4-40x.25) F ST GUIDE     | 85  |
| 1   | 1   | 1   | - | A | 2-21000-7  | SCR, SHC (8-32x.50) STRIPPER       | 84  |
| REF | REF | REF | - | A | 3-21000-7  | SCR, SHC (10-32x.75) FEED ROD GD   | 83  |
| REF | REF | REF | - | A | 3-21000-6  | SCR, SHC (10-32x.62) FD ADJ BLK    | 82  |
| 1   | 1   | 1   | - | A | 3-21000-4  | SCR, SHC (10-32x.38) SG ADJ BL     | 81  |
| REF | REF | REF | - | A | 3-21000-4  | SCR, SHC (10-32x.38) PIVOT BLK     | 80  |
| -   | REF | -   | - | B | 455749-1   | GUARD, WINDOW                      | 79  |
| REF | -   | -   | - | B | 679532-1   | INSERT, GUARD                      | 78  |
|     |     |     |   |   |            |                                    | 77  |
|     |     |     |   |   |            |                                    | 76  |
|     |     |     |   |   |            |                                    | 75  |
| 1   | 1   | 1   | - | A | 690603-1   | SPRING, ASSIST                     | 74  |
| 1   | 1   | 1   | - | A | 23030-1    | SCR, SHC (6-32x.25 SL) INS DISC    | 73  |
| REF | REF | REF | - | A | 458109-1   | WASHER, SPECIAL                    | 72  |
| REF | REF | REF | - | A | 690517-1   | SPACER                             | 71  |
|     |     |     |   |   |            |                                    | 70  |
|     |     |     |   |   |            |                                    | 69  |
|     |     |     |   |   |            |                                    | 68  |
|     |     |     |   |   |            |                                    | 67  |
|     |     |     |   |   |            |                                    | 66  |
|     |     |     |   |   |            |                                    | 65  |
|     |     |     |   |   |            |                                    | 64  |
|     |     |     |   |   |            |                                    | 63  |
|     |     |     |   |   |            |                                    | 62  |
|     |     |     |   |   |            |                                    | 61  |
|     |     |     |   |   |            |                                    | 60  |
|     |     |     |   |   |            |                                    | 59  |
|     |     |     |   |   |            |                                    | 58  |
|     |     |     |   |   |            |                                    | 57  |
|     |     |     |   |   |            |                                    | 56  |
|     |     |     |   |   |            |                                    | 55  |
|     |     |     |   |   |            |                                    | 54  |
|     |     |     |   |   |            |                                    | 53  |
|     |     |     |   |   |            |                                    | 52  |
|     |     |     |   |   |            |                                    | 51  |
|     |     |     |   |   |            |                                    | 50  |
|     |     |     |   |   |            |                                    | 49  |
|     |     |     |   |   |            |                                    | 48  |
|     |     |     |   |   |            |                                    | 47  |
|     |     |     |   |   |            |                                    | 46  |
|     |     |     |   |   |            |                                    | 45  |
|     |     |     |   |   |            |                                    | 44  |
|     |     |     |   |   |            |                                    | 43  |
|     |     |     |   |   |            |                                    | 42  |
|     |     |     |   |   |            |                                    | 41  |
|     |     |     |   |   |            |                                    | 40  |
|     |     |     |   |   |            |                                    | 39  |
|     |     |     |   |   |            |                                    | 38  |
|     |     |     |   |   |            |                                    | 37  |
|     |     |     |   |   |            |                                    | 36  |
|     |     |     |   |   |            |                                    | 35  |
|     |     |     |   |   |            |                                    | 34  |
|     |     |     |   |   |            |                                    | 33  |
|     |     |     |   |   |            |                                    | 32  |
|     |     |     |   |   |            |                                    | 31  |
|     |     |     |   |   |            |                                    | 30  |
|     |     |     |   |   |            |                                    | 29  |
|     |     |     |   |   |            |                                    | 28  |
|     |     |     |   |   |            |                                    | 27  |
|     |     |     |   |   |            |                                    | 26  |
|     |     |     |   |   |            |                                    | 25  |
|     |     |     |   |   |            |                                    | 24  |
|     |     |     |   |   |            |                                    | 23  |
|     |     |     |   |   |            |                                    | 22  |
|     |     |     |   |   |            |                                    | 21  |
|     |     |     |   |   |            |                                    | 20  |
|     |     |     |   |   |            |                                    | 19  |
|     |     |     |   |   |            |                                    | 18  |
|     |     |     |   |   |            |                                    | 17  |
|     |     |     |   |   |            |                                    | 16  |
|     |     |     |   |   |            |                                    | 15  |
|     |     |     |   |   |            |                                    | 14  |
|     |     |     |   |   |            |                                    | 13  |
|     |     |     |   |   |            |                                    | 12  |
|     |     |     |   |   |            |                                    | 11  |
|     |     |     |   |   |            |                                    | 10  |
|     |     |     |   |   |            |                                    | 9   |
|     |     |     |   |   |            |                                    | 8   |
|     |     |     |   |   |            |                                    | 7   |
|     |     |     |   |   |            |                                    | 6   |
|     |     |     |   |   |            |                                    | 5   |
|     |     |     |   |   |            |                                    | 4   |
|     |     |     |   |   |            |                                    | 3   |
|     |     |     |   |   |            |                                    | 2   |
|     |     |     |   |   |            |                                    | 1   |

| LEADMAKER |               |     |     |                                                           | MECH POST FEED |                             |            |
|-----------|---------------|-----|-----|-----------------------------------------------------------|----------------|-----------------------------|------------|
| -2        | BENCH MODEL K |     |     |                                                           | MECH PRE FEED  |                             |            |
| -3        | BENCH MODEL G |     |     |                                                           | MECH PRE FEED  |                             |            |
| REF       | REF           | REF | -   | B                                                         | 22594-8        | NUT, HEX (1/2-20)           | 70         |
| REF       | REF           | REF | -   | B                                                         | 240628-1       | PLATE, ADJUSTMENT           | 69         |
| REF       | REF           | REF | -   | B                                                         | 240626-1       | SHAFT, PIVOT                | 68         |
| REF       | REF           | REF | -   | B                                                         | 240633-1       | BUSHING                     | 67         |
| REF       | REF           | REF | -   | A                                                         | 455680-1       | LEVER, INTERMEDIATE         | 66         |
| REF       | REF           | REF | -   | B                                                         | 240629-1       | BLOCK, PIVOT                | 65         |
| REF       | REF           | REF | -   | A                                                         | 240632-2       | SCREW, ADJ FEED ROD         | 64         |
| REF       | REF           | REF | -   | B                                                         | 240659-3       | PIN, CAM ROLLER             | 63         |
| REF       | REF           | REF | -   | B                                                         | 240658-1       | ROLLER, CAM                 | 62         |
| REF       | REF           | REF | -   | B                                                         | 454398-2       | ROD, FEED                   | 61         |
| REF       | REF           | REF | -   | A                                                         | 454178-1       | GUIDE, FEED ROD             | 60         |
| REF       | REF           | REF | -   | C                                                         | 454220-1       | CAP, RAM                    | 59         |
| REF       | REF           | REF | -   | D                                                         | 454485-1       | HOUSING                     | 58         |
|           |               |     |     |                                                           |                |                             | 57         |
| 1         | 1             | 1   | -   | B                                                         | 690542-2       | PAWL, FEED                  | 56         |
| REF       | REF           | REF | -   | B                                                         | 240624-1       | PIN, FEED FINGER            | 55         |
| REF       | REF           | REF | -   | B                                                         | 691499-1       | SPRING, FEED FINGER         | 54         |
| REF       | REF           | REF | -   | B                                                         | 690541-1       | HOLDER, FEED FINGER         | 53         |
| REF       | REF           | REF | -   | A                                                         | 455679-1       | LEVER, TERMINAL FEED ARM    | 52         |
| 1         | 1             | 1   | -   | A                                                         | 811242-2       | BUMPER, HOLDDOWN            | 51         |
| 1         | 1             | 1   | -   | A                                                         | 690753-1       | SPACER, TONKER              | 50         |
| 1         | -             | -   | -   | B                                                         | 690602-6       | CAM, PRE-FEED 1 5/8 ST      | 49         |
| -         | 1             | -   | -   | B                                                         | 690602-5       | CAM, PRE-FEED 1 1/8 ST      | 48         |
| -         | -             | 1   | -   | B                                                         | 690501-4       | CAM, POST-FEED 1 5/8 ST     | 47         |
| 1         | 1             | 1   | -   | B                                                         | 459456-1       | APPLICATOR, BASIC (SUBASSY) | 46         |
| 1         | 1             | 1   | -   | A                                                         | 690191-1       | PLUG, NYLON                 | 45         |
| 1         | 1             | 1   | -   | C                                                         | 455673-1       | RAM                         | 44         |
| 1         | 1             | 1   | -   | A                                                         | 690125-1       | WASHER, LAMINATED           | 43         |
| 1         | 1             | 1   | -   | A                                                         | 690124-1       | WASHER, RAM                 | 42         |
| 1         | 1             | 1   | -   | A                                                         | 7-21002-9      | BOLT, CRIMPER(5/16x1.00)    | 41         |
| 1         | 1             | 1   | -   | A                                                         | 23241-6        | BALL, STEEL                 | 40         |
| 1         | 1             | 1   | -   | A                                                         | 690170-1       | SPRING, COMPRESSION         | 39         |
| 1         | 1             | 1   | -   | C                                                         | 690142-1       | DISC, INSULATION            | 38         |
| 1         | 1             | 1   | -   | D                                                         | 354777-1       | WIRE DISC, PLASTIC          | 37         |
| 1         | 1             | 1   | -   | A                                                         | 22480-5        | WASHER, SPRING              | 36         |
| 1         | 1             | 1   | -   | B                                                         | 690212-1       | POST, RAM                   | 35         |
| 1         | 1             | 1   | -   | B                                                         | 690786-9       | SUPPORT, TERMINAL           | 34         |
| REF       | REF           | REF | -   | D                                                         | 455675-1       | PLATE, BASE                 | 33         |
|           |               |     |     |                                                           |                |                             | 32         |
|           |               |     |     |                                                           |                |                             | 31         |
| REF       | REF           | REF | -   | B                                                         | 455689-1       | BLOCK, STRIP GUIDE ADJ      | 30         |
| 1         | 1             | 1   | -   | C                                                         | 318042-1       | STRIP GUIDE PLATE ASSY      | 29         |
| 1         | 1             | 1   | -   | C                                                         | 1-455888-0     | SPACER, FRONT SHEAR DEP     | 28         |
| 2         | 2             | 2   | -   | A                                                         | 1-22284-0      | SPRING, DRAG                | 27         |
| 1         | 1             | 1   | -   | B                                                         | 690546-1       | LEVER, DRAG RELEASE         | 26         |
| 1         | 1             | 1   | -   | B                                                         | 240792-1       | DRAG, TERMINAL              | 25         |
| 1         | 1             | 1   | -   | D                                                         | 6-690504-4     | GUIDE, STRIP (REAR)         | 24         |
| 1         | 1             | 1   | -   | A                                                         | 690438-1       | GUIDE, STRIP (FRONT)        | 23         |
| -         | -             | 1   | -   | B                                                         | 690472-2       | STRIPPER                    | 22         |
| REF       | REF           | REF | -   | A                                                         | 4-22284-9      | SPRING, FEED RETURN         | 21         |
| 1         | 1             | -   | -   | A                                                         | 679218-1       | STRIPPER WIRE STOP ASSY     | 20         |
| 1         | 1             | -   | -   | B                                                         | 458949-1       | STRIPPER                    | 19         |
|           |               |     |     |                                                           |                |                             | 18         |
|           |               |     |     |                                                           |                |                             | 17         |
| 1         | 1             | 1   | -   | B                                                         | 318563-1       | GUARD, CHIP, FRONT          | 16         |
|           |               |     |     |                                                           |                |                             | 15         |
|           |               |     |     |                                                           |                |                             | 14         |
|           |               |     |     |                                                           |                |                             | 13         |
| 1         | 1             | 1   | -   | A                                                         | 5-22280-0      | SPRING, SHEAR               | 12         |
| 1         | 1             | 1   | -   | B                                                         | 690461-1       | STOP, SHEAR                 | 11         |
| 1         | 1             | 1   | -   | C                                                         | 690459-1       | HOLDER, SHEAR (FRONT)       | 10         |
| 1         | 1             | 1   | -   | C                                                         | 462006-1       | SHEAR, FLOAT (FRONT)        | 9          |
| 1         | 1             | 1   | -   | C                                                         | 3-805887-6     | ANVIL                       | 8          |
|           |               |     |     |                                                           |                |                             | 7          |
|           |               |     |     |                                                           |                |                             | 6          |
| 1         | 1             | 1   | -   | C                                                         | 2-455889-0     | DEPRESSOR, SHEAR (FRONT)    | 5          |
| 1         | 1             | 1   | -   | B                                                         | 2-238011-0     | SPACER, BLOCK CRIMPER       | 4          |
| 1         | 1             | 1   | -   | C                                                         | 3-1213077-4    | CRIMPER, INSULATION         | 3          |
| 1         | 1             | 1   | -   | C                                                         | 455888-3       | SPACER, CRIMPER             | 2          |
| 1         | 1             | 1   | -   | C                                                         | 6-568176-7     | CRIMPER, WIRE               | 1          |
| -3        | -2            | -1  | U/M | DWG<br>SIZE                                               | PART NO        | DESCRIPTION                 | ITEM<br>NO |
|           |               |     |     | ← REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION) |                |                             |            |
| QTY       |               |     |     | REDD PER ASSY                                             |                |                             |            |
|           |               |     |     | PARTS LIST                                                |                |                             |            |

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- Подбор аналогов.
- Поставку компонентов в любых объемах, удовлетворяющих вашим потребностям.
- Приемлемые сроки поставки, возможна ускоренная поставка.
- Доставку товара в любую точку России и стран СНГ.
- Комплексную поставку.
- Работу по проектам и поставку образцов.
- Формирование склада под заказчика.
- Сертификаты соответствия на поставляемую продукцию (по желанию клиента).
- Тестирование поставляемой продукции.
- Поставку компонентов, требующих военную и космическую приемку.
- Входной контроль качества.
- Наличие сертификата ISO.

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- Регистрацию проекта у производителя компонентов.
- Техническую поддержку проекта.
- Защиту от снятия компонента с производства.
- Оценку стоимости проекта по компонентам.
- Изготовление тестовой платы монтаж и пусконаладочные работы.



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