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# 1. SAFETY REGULATIONS AND NOTES

Please read these operating instructions carefully before starting to work with the device. Observe the following warnings to prevent malfunctions or physical damage to both property and people.

These operating instructions are to be regarded as part of this device. If the device is sold or transferred, the operating instructions must accompany it.

These operating instructions may be duplicated and forwarded for information about potential dangers and their prevention.

# 1.1 Levels of hazard warnings

These operating instructions use the following hazard levels to indicate potentially hazardous situations and important safety regulations:



1

1

1

1

1

3

4

# DANGER

Indicates an imminently hazardous situation which, if not avoided, will result in death or serious injury. Compliance with the measures is mandatory.

# WARNING

Indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury. Exercise extreme caution while working.

# CAUTION

Indicates a potentially hazardous situation which, if not avoided, may result in minor or moderate injury or damage of property.

# NOTE

A potentially harmful situation can occur and, if not avoided, can lead to property damage.

# 1.2 Staff qualification

The device may only be transported, unpacked, installed, operated, maintained and otherwise used by qualified, trained and authorised technical staff.

Only authorised specialists are permitted to install the device, to carry out a test run and to perform work on the electrical installation.

# 1.3 Basic safety rules

Any safety hazards stemming from the device must be re-evaluated once it is installed in the end device.

Observe the following when working on the unit:

⇒ Do not make any modifications, additions or conversions to the device without the approval of ebm-papst.

# 1.4 Electrical voltage

- ⇒ Check the electrical equipment of the device at regular intervals, refer to chapter 5.2 Safety test.
- Replace loose connections and defective cables immediately.

# WARNING

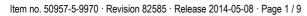
Terminals and connections have voltage even with a unit that is shut off

Electric shock

→ Wait five minutes after disconnecting the voltage at all poles before opening the device.

### CAUTION

If control voltage is applied or a speed setpoint is stored, the motor automatically restarts, e.g. after a power failure. Danger of injury





- $\rightarrow$  Keep out of the danger zone of the device.
- → When working on the device, switch off the mains supply voltage and secure the latter from being switched on again.
- $\rightarrow$  Wait until the device stops.
- → After working on the device, remove any used tools or other objects from the device.

### 1.5 Safety and protective functions



# DANGER

**Missing safety device and non-functioning safety device** If there is no safety device, you could be seriously injured, for example if you reach into the running device or your hands are sucked into it.

- → Operate the device only with a fixed and isolating safety protection and a fixed guard grille. The guard must withstand the kinetic energy of a fan blade detaching at maximum speed.
- → The device is a built-in component. You, the owner/ operator, are responsible for providing adequate protection for the device.
- → Shut down the device immediately if you detect a missing or ineffective protective feature.

# 1.6 Electromagnetic radiation

Interference from electromagnetic radiation is possible, e.g. in conjunction with open and closed-loop control devices.

If unacceptable emission intensities occur when the fan is installed, appropriate shielding measures have to be taken by the user.

# NOTE

Electrical or electromagnetic interferences after integrating the device in installations on the customer's side.

 $\rightarrow$  Verify that the entire setup is EMC compliant.

# 1.7 Mechanical movement



# Rotating device

Body parts that come into contact with the rotor and impeller can be injured.

- $\rightarrow$  Secure the device against accidental contact.
- → Before working on the system/machine, wait until all parts have come to a standstill.

### WARNING

### **Rotating device**

Long hair, loose items of clothing and jewellery could become entangled and pulled into the device. You could be injured.

- $\rightarrow$  Do not wear any loose clothing or jewellery while working on rotating parts.
- → Protect long hair by wearing a cap.

# 1.8 Emission

### WARNING

Depending on the installation and operating conditions, a sound pressure level greater than 70 dB(A) may arise. Danger of noise-induced hearing loss

- $\rightarrow$  Take appropriate technical safety measures.
- → Protect operating personnel with appropriate safety equipment, e.g. hearing protection.
- $\rightarrow$  Also observe the requirements of local agencies.

# 1.9 Hot surface



#### CAUTION High temperature at the electronics enclosure Danger of burn injuries

 $\rightarrow$  Ensure that sufficient protection against accidental contact is provided.

# 1.10 Transport

# NOTE

### Transport of device

- $\rightarrow$  Transport the device in its original packaging only.
- $\rightarrow$  Secure the device so that it does not slip, e.g. by using a clamping strap.

# 1.11 Storage

- ⇒ Store the device, partially or fully assembled, in a dry and weatherproof manner in the original packing in a clean environment.
- ⇒ Protect the device from environmental impacts and dirt until the final installation.
- ⇒ We recommend storing the device for a maximum up to one year to guarantee proper operation and longest possible service life.
- Even devices explicitly suited for outdoor use are to be stored as described prior to being commissioned.
- ⇒ Maintain the storage temperature, see chapter 3.5 Transport and storage conditions.

# 1.12 Disposal

When disposing of the device, please comply with all relevant requirements and regulations applicable in your country.



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# 2. PROPER USE

The device is exclusively designed as a built-in device for moving air according to its technical data.

Any other or secondary use is deemed improper and constitutes a misuse of the device.

Installations on the customer's side must meet the mechanical, thermal and service life-related stresses that can occur.

### Proper use also includes:

- Use the device in DC power systems only.
- Moving air with a density of 1.2 kg/m<sup>3</sup>.
- Using the device in accordance with the permitted ambient temperature, see chapter 3.5 Transport and storage conditions and chapter 3.2 Nominal data.
- Operating the device with all protective features in place.
- Minding the operating instructions.

### Improper use

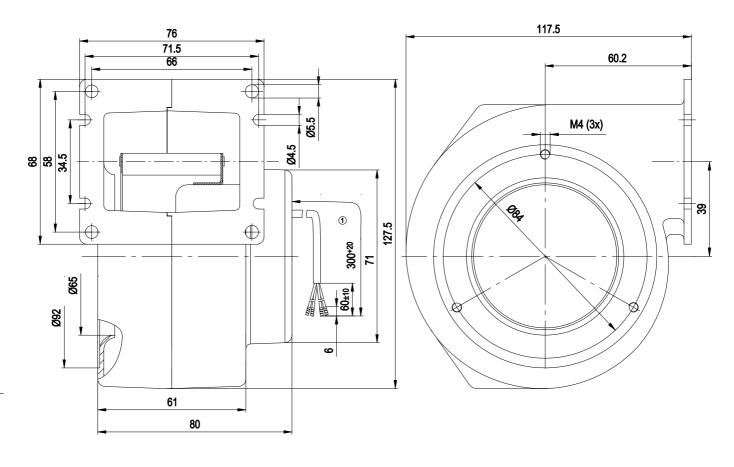
Using the device in the following ways is particularly prohibited and may cause hazards:

- Operating the device with an imbalance, e.g. caused by dirt deposits or icing.
- Moving air that contains abrasive particles.
- Moving highly corrosive air, e.g. salt spray mist. Exceptions are devices that are intended for salt spray mist and protected accordingly.
- · Moving air that contains dust pollution, e.g. suctioning off saw dust.
- Operating the device close to flammable materials or components.
- Operating the device in an explosive atmosphere.
- Using the device as a safety component or for taking on safetyrelated functions.
- Operation with completely or partially disassembled or modified protective features.
- In addition, all application options that are not listed under proper use.



# 3. TECHNICAL DATA

# 3.1 Product drawing



All measures have the unit mm.

1

Connection line PVC AWG22, 4 x brass lead tips crimped



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# 3.2 Nominal data

Motor	M1G045-BE
Neminal valtare / VDC	24
Nominal voltage / VDC	24
Nominal voltage	16 28
range / VDC	
Type of data definition	fa
Speed / min-1	2850
Power input / W	14
Min. ambient temperature	-25
/ °C	
Max. ambient	60
temperature	
/ °C	

ml = Max. load  $\cdot$  me = Max. efficiency  $\cdot$  fa = Running at free air cs = Customer specs  $\cdot$  cu = Customer unit

Subject to alterations

### 3.3 Technical features

Mass	0.8 kg	
Size	85 mm	
Surface of rotor	Galvanised	
Material of impeller	Sheet steel, hot-galvanised	
Housing material	Die-cast aluminium	
Direction of rotation	Clockwise, seen on rotor	
Type of protection	IP 22; Depending on installation and	
	position	
Insulation class	"B"	
Mounting position	Any	
Condensate discharge	None	
holes		
Operation mode	S1	
Motor bearing	Ball bearing	
Technical features	Control input 0-10 VDC / PWM, tach	
	output, polarity and locked rotor protection	
Motor protection	Reverse polarity and locked-rotor	
	protection	
Cable exit	Axial	
Approval	EAC	



For cyclic speed loads, note that the rotating parts of the device are designed for maximum one million load cycles. If you have specific questions, contact ebm-papst for support.

# 3.4 Mounting data

For depth of screw, see chapter 3.1 Product drawing

⇒ Secure the mounting screws against accidentally coming loose (e.g. by using self-locking screws).

Strength class for	8.8
mounting screws	

You can obtain additional mounting data from the product drawing if necessary.

# 3.5 Transport and storage conditions

 $\Rightarrow$  Use the device in accordance with its protection type.

Max. permissible ambient motor temp. (transp./ storage)	+ 80 °C
Min. permissible	- 40 °C
ambient motor temp.	
(transp./storage)	



# 4. CONNECTION AND START-UP

# 4.1 Connecting the mechanical system



# CAUTION

Cutting and crushing hazard when removing the blower from the packaging

- → Carefully remove the blower from its packaging, only touching the housing. Make sure to avoid any shock.
- $\rightarrow$  Wear safety shoes and cut-resistant safety gloves.
- ⇒ Check the device for transport damage. Damaged devices must no longer be installed.
- ⇒ Install the undamaged device according to your application.

# 4.2 Connecting the electrical system

# CAUTION

# Electrical voltage

The device is a built-in component and features no electrically isolating switch.

- → Connect the device only to circuits that can be switched off using an all-pole disconnecting switch.
- → When working on the device, you must switch off the system/machine in which the device is installed and secure it from being switched on again.

# NOTE

### Water penetration into leads or wires

Water enters at the cable end on the customers side and can damage the device.

→ Make sure that the cable end is connected in a dry environment.



Operate the device with a safely isolated power pack.

# 4.2.1 Prerequisites

- ⇒ Check whether the data on the type plate agree with the connection data.
- Before connecting the device, ensure that the supply voltage matches the operating voltage of the device.
- ⇒ Only use cables designed for current according to the type plate. For determining the cross-section, follow the basic principles in accordance with EN 61800-5-1. The protective earth must have a cross-section equal to or greater than the outer conductor crosssection.

We recommend the use of 105°C cables. Ensure that the minimum cable cross-section is at least AWG26/0.13 mm<sup>2</sup>.

# 4.2.2 Idle current



Because of the EMC filter integrated for compliance with EMC limits (interference emission and interference immunity), idle currents in the mains cable can be measured even when the motor is at a standstill and the mains voltage is switched on.

# 4.3 Connection of the cables

### External leads are brought out of device.

 Connect the lines according to your application. When doing so, observe chapter 4.4 Connection screen.

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G1G085-AB05-01

# Operating instructions

# 4.4 Connection screen

		Customer circuit				Interface	Fan / motor
Notes on v	various control possibilities	and their appli	cations		М	aximum ripple ± 3.5 9	%
						red	Reverse polarity protection
-0174	33К	4.7K				UN +24VDC yellow	₽ 2 R <sub>E</sub> >100K
50003-1-0174	PWM	<del>В</del> 10К		Ŏ	Counter Controller Alarm Speed display	Control input 0 - 10VDC white Speed monitoring 2 pulses per revolution blue	
temp. controller <10°C -> n = 0 >45°C -> n=max	Speed setting PWM 1 - 10kHz 100% PWM -> n=max typ.10 % PWM -> n=min < 10% PWM -> n=0 Safe start at U <sub>Non</sub> -30% from 40% PWM		Full speed	Speed setting 1V - 10V 10V -> n=max 1V -> n=min <1V -> n=0 Safe start at U <sub>Nom</sub> -30% from 4V U <sub>contr</sub>		GND	

Translation of the original operating instructions



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# 4.5 Checking the connections

- ⇒ Make sure that the power is off (all phases).
- ⇒ Secure it from being switched on again.
- ⇒ Check the correct fit of the connection lines.

### 4.6 Switch on device

The device may only be switched on if it has been installed properly and in accordance with its intended use, including the required safety mechanisms and professional electrical connection. This also applies for devices which have already been equipped with plugs and terminals or similar connectors by the customer.



WARNING Hot motor housing Fire hazard

- → Ensure that no combustible or flammable materials are located close to the blower.
- ⇒ Inspect the device for visible external damage and the proper function of the protective features before switching it on.
- ⇒ Check the air flow paths of the fan for foreign objects and remove any that are found.
- ⇒ Apply the nominal voltage to the voltage supply.
- ⇒ Start the device by changing the input signal.

# 4.7 Switching off the device

Switching off the device during operation:

- ⇒ Switch off the device via the control input.
- ⇒ Do not switch the motor (e.g. in cyclic operation) on and off via power supply.

Switching off the device for maintenance work:

- ⇒ Switch off the device via the control input.
- Do not switch the motor (e.g. in cyclic operation) on and off via power supply.
- ⇒ Disconnect the device from the supply voltage.

# 5. MAINTENANCE, MALFUNCTIONS, POSSIBLE CAUSES AND REMEDIES

Do not perform any repairs on your device. Return the device to ebmpapst for repair or replacement.

#### WARNING

Terminals and connections have voltage even with a unit that is shut off

Electric shock

→ Wait five minutes after disconnecting the voltage at all poles before opening the device.

#### CAUTION

If control voltage is applied or a speed setpoint is stored, the motor automatically restarts, e.g. after a power failure. Danger of injury

- $\rightarrow$  Keep out of the danger zone of the device.
- → When working on the device, switch off the mains supply voltage and secure the latter from being switched on again.
- $\rightarrow$  Wait until the device stops.
- → After working on the device, remove any used tools or other objects from the device.



If the device remains out of use for some time, e.g. when in storage, we recommend switching the device on for at least two hours to allow any condensate to evaporate and to move the bearings.

Malfunction/error	Possible cause	Possible remedy
Impeller running	Imbalance in rotating	Clean the device; if
roughly	parts	imbalance is still
		evident after
		cleaning, replace the
		device.
		If you have
		attached any weight
		clips during cleaning,
		make sure to
		remove them
		afterwards.
Motor does not turn	Mechanical blockage	Switch off, de-
		energise, and
		remove mechanical
		blockage.
	Mains supply	Check mains supply
	voltage faulty	voltage,
		restore power
		supply,
		apply control signal.
	Faulty connection	De-energise, correct
		connection, see
		connection diagram.



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# Operating instructions

Overtemperature of electronics/motor	Insufficient cooling	Improve cooling. Let the device cool down. To reset the error message, switch off the mains supply voltage for a min. of 25 s and switch it on again.
	Ambient temperature too high	Reduce the ambient temperature. Reset by reducing control input to 0.
	Unacceptable operating point	Correct the operating point. Let the device cool down.



If you have any other problems, contact ebm-papst.

# 5.1 Cleaning

#### NOTE Damage t

Damage to the device during cleaning. Malfunction possible

- → Do not clean the device using a water jet or high-pressure washer.
- → Do not use any cleaners containing acids, bases or solvents.
- $\rightarrow$  Do not use any pointed or sharp-edged objects to clean.

### 5.2 Safety test

What has to	How to test?	Frequency	Which
be tested?			measure?
Check the	Visual inspection	At least every	Repair or
protective		6 months	replacement of
casing against			the device
accidental			
contact for			
damage and to			
ensure that it is			
intact			
Check the	Visual inspection	At least every	Replacement
device for		6 months	of the device
damage to			
blades and			
housing			
Mounting the	Visual inspection	At least every	Fasten
connection lines		6 months	
Check the	Visual inspection	At least every	Replace wires
insulation of		6 months	
the wires for			
damage			





#### ООО "ЛайфЭлектроникс"

ИНН 7805602321 КПП 780501001 Р/С 40702810122510004610 ФАКБ "АБСОЛЮТ БАНК" (ЗАО) в г.Санкт-Петербурге К/С 3010181090000000703 БИК 044030703

Компания «Life Electronics» занимается поставками электронных компонентов импортного и отечественного производства от производителей и со складов крупных дистрибьюторов Европы, Америки и Азии.

С конца 2013 года компания активно расширяет линейку поставок компонентов по направлению коаксиальный кабель, кварцевые генераторы и конденсаторы (керамические, пленочные, электролитические), за счёт заключения дистрибьюторских договоров

Мы предлагаем:

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- Специальные условия для постоянных клиентов.
- Подбор аналогов.
- Поставку компонентов в любых объемах, удовлетворяющих вашим потребностям.
- Приемлемые сроки поставки, возможна ускоренная поставка.
- Доставку товара в любую точку России и стран СНГ.
- Комплексную поставку.
- Работу по проектам и поставку образцов.
- Формирование склада под заказчика.
- Сертификаты соответствия на поставляемую продукцию (по желанию клиента).
- Тестирование поставляемой продукции.
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- Наличие сертификата ISO.

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Конструкторский отдел помогает осуществить:

- Регистрацию проекта у производителя компонентов.
- Техническую поддержку проекта.
- Защиту от снятия компонента с производства.
- Оценку стоимости проекта по компонентам.
- Изготовление тестовой платы монтаж и пусконаладочные работы.



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