

EAO – Your Expert Partner for
Human Machine Interfaces



EAO Product Information

Series 04



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Product Information

General notes

Series 04, a modular switching system, offers users a wide range of possible combinations. A broad variety of actuators is available, round or square in shape, for use as pushbuttons, keylock switches or lever-operated switches and indicators.

Other special actuators, such as mushroom heads or emergency-stop pushbuttons and buzzers can also be supplied.

Max. 3 switching elements, as snap-action or slow-make switches, can be clipped as modules to each actuator. Each switching element is equipped with 1 or 2 independent switching systems with normally closed or normally open contact.

Anodized aluminium parts can have visible variations due production-technical reasons.

Mounting

The series 04 pushbuttons and switches in raised version are mounted in a 22.5 mm dia. cut-out or with appropriate adapter in 30.5 mm dia. mounting hole.

Flush mounted devices have a 30.5 mm dia. cutout or 30 x 30 mm.

Terminals

The switching elements and the lamp blocks can be supplied with screw or plug-in terminals.

Lenses

Lenses of transparent plastic or aluminium are available in various standard colours.

Marking

For further information about engraving, hot stamping and film inserts see part Marking.

Illumination

The BA9s incandescent (filament) lamp (6, 12, 24, 36, 48, 60, 110, 130 V) ensures perfect illumination of the lenses, which are supplied in various colours.

BA9s Single-Chip LED (6, 12, 24, 28, 48 V) are also available in blue, green, red, white or yellow.

Luminosity and wave length scattering caused by the technology used in the LED manufacturing processes may lead to visual differences in our products.

Position indication

The status of a maintained action switch can be determined by the position of the lens.

Keylock switch

Standard lock number is 251, the last digit of Typ-Nr. = 0 (example : 704.335.0).

Additional lock numbers are available : 252 last digit = 1; 253 last digit = 2; 254 last digit = 3; 255 last digit = 4; 256 last digit = 5; 257 last digit = 6; 259 last digit = 8; 260 last digit = 9.

Two keys are supplied with each keylock switch.

Keyinsert switch 704.095.0T28

EAO worked with the German Railways to develop an incredibly strong key-insert switch, which allows the conductor to close all the train's doors at the same time from any door using so called 'remote closing'. The switch, which has a 'massive' all-stainless steel construction, was modified from EAO's standard Series 04 switch to actuate the remote closing function with a single twist of the conductor's key; he can cancel or 'revoke' the remote closing with another twist of the key.

The important difference in the EAO design and the design of the switch they used previously is that it separates the function according to direction; accidental operation far less likely - twist one way for remote closing, twist the other way to cancel the remote closing.

The switch has a mechanical lifetime of 150 000 cycles and is incredibly durable to withstand the repeated use that might be necessary on every journey.

Rotary selector switch

The rotary selector switch of series 04 are ideal control- and instrument switches. The switch types (CG4-1) are suitable particularly for switching of low tension. They correspond to the regulations after EN IEC 60947-3 and VDE 0660-Part 3.

By the special axial arrangement of the connecting terminals it is possible to mount the switches side by side or next to the cable duct. The contact marking remains well visible also in the mounted position. The required space of these switches is very small.

Number structure

Nomenclature in accordance with ' CENELEC Certificate '. The certification document we dispatch to them on demands.

Specimen order

Illuminated pushbutton :

- Illuminated pushbutton actuator, 30 x 30 mm 704.229.6
Momentary action
Front ring plastic black
Lens plastic blue

Essential accessories :

- Single-Chip LED BA9s, 24 VAC/DC, blue 10-2512.1146
- Switching element, snap-action 704.900.5
1 NC + 1 NO, hard silver
screw terminal

*We reserve the right to modify technical data
All dimensions in mm*

Pushbutton, raised mounting



- 1 Front bezel
- 2 Lens
- 3 Marking foil
- 4 Lens holder
- 5 Actuator housing
- 6 Sealing
- 7 Front plate
- 8 Bayonet flange
- 9 Switching element

Emergency-stop pushbutton



- 1 Emergency-stop pushbutton actuator
- 2 Sealing
- 3 Front plate
- 4 Bayonet flange
- 5 Switching element

Keylock switch, raised mounting



- 1 Keylock switch actuator
- 2 Sealing
- 3 Front plate
- 4 Fixing nut
- 5 Switching element

Rotary selector switch, raised mounting



- 1 Rotary selector switch actuator
- 2 Sealing
- 3 Front plate
- 4 Bayonet flange
- 5 Rotary switch element

Indicator, flush mounting



- 1 Lens
- 2 Marking foil
- 3 Lens holder
- 4 LED
- 5 Actuator housing
- 6 Front plate
- 7 Pressure ring
- 8 Bayonet flange
- 9 Lamp element

Pushbutton illuminated, flush mounting



- 1 Lens
- 2 Marking plate
- 3 LED
- 4 Actuator housing
- 5 Sealing
- 6 Front plate
- 7 Pressure ring
- 8 Bayonet flange
- 9 Lamp element
- 10 Switching element

Selector switch, flush mounting



- 1 Selector switch actuator
- 2 Front plate
- 3 Pressure ring
- 4 Bayonet flange
- 5 Switching element

Pushbutton

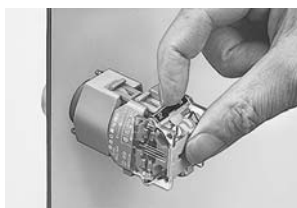
The actuator is inserted from the front through the mounting hole and locked at the rear by twisting the boyonet flange. The switch is fixed and positioned by evenly tightening the two screws in the mounting flange to a max. torque of 25 ... 30 Ncm. A reducing ring can be used to fit 22.5 mm into a 30.5 mm hole.



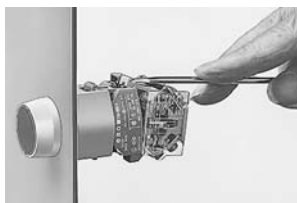
The switching elements (max. 3) or transformers, E-stop (max. 2), can easily be snapped in position without tools. LED's or filament lamps, as well as marking plates can be inserted or fitted from the front.



We can supply switching elements with terminal labels inserted.



To dismantle the switching elements or transformers one arm of the snap-on system is eased up with a screwdriver so that the snapped-on parts can easily be removed.



Rotary selector switch

Actuator

Step 1

Mounting of the actuator element:

1. Insert actuator from the front into the mounting hole.
2. Push mounting flange onto the actuator from the back and latch with bayonet.
3. Screw flange on with the two threaded pins.
4. Put lever into reference position (nine o'clock).



Rotary switch element

Step 2

Snap rotary switch onto the actuator:

1. First check switch number with circuit diagram.
2. Put switching position of the cam at nine o'clock.
3. Snap rotary switch element onto the mounting flange, pay attention to position of the driver.
4. Check to see that the two snap-action legs have engaged.
5. Check the switching action in accordance with the switching sequence.



Indicator full-face illumination compact



Essential Accessories:

Single-LED page 56

	Front protection	Terminals		Ø 29 mm Typ-Nr.	Mounting dimensions	Technical drawing	Circuit drawing	
Indicator full-face illumination compact Filament lamp 130 V, max. 2.6 W with integrated series resistor 230/130 V Marking cap white translucent	IP 65	ST	Lens cap					
			Plastic blue translucent	704.022.6	3	2	51	0.025
			Plastic colourless translucent	704.022.7	3	2	51	0.025
			Plastic green translucent	704.022.5	3	2	51	0.025
			Plastic red translucent	704.022.2	3	2	51	0.025
			Plastic yellow translucent	704.022.4	3	2	51	0.025
Filament lamp 60 V, max. 2.6 W with integrated series resistor 125/60 V Marking cap white translucent	IP 65	ST	Plastic blue translucent	704.024.6	3	2	51	0.025
			Plastic colourless translucent	704.024.7	3	2	51	0.025
			Plastic green translucent	704.024.5	3	2	51	0.025
			Plastic red translucent	704.024.2	3	2	51	0.025
			Plastic yellow translucent	704.024.4	3	2	51	0.025
Filament lamp max. 2.6 W or LED Marking cap white translucent	IP 65	ST	Plastic blue translucent	704.020.6	3	2	5	0.020
			Plastic colourless translucent	704.020.7	3	2	5	0.020
			Plastic green translucent	704.020.5	3	2	5	0.020
			Plastic red translucent	704.020.2	3	2	5	0.020
			Plastic yellow translucent	704.020.4	3	2	5	0.020
Marking plate colourless transparent ribbed	IP 65	ST	Plastic blue transparent	704.021.6	3	2	5	0.020
			Plastic colourless transparent	704.021.7	3	2	5	0.020
			Plastic green transparent	704.021.5	3	2	5	0.020
			Plastic red transparent	704.021.2	3	2	5	0.020
			Plastic yellow transparent	704.021.4	3	2	5	0.020


Terminals: ST = Screw terminal

Mounting dimensions from page 87, Technical drawing from page 91, Circuit drawing from page 110

Indicator full face illumination



Essential Accessories:

 Single-LED page 56

	Front protection	Terminals	Frontbezel/-ring	Lens cap	∅ 30 x 30 mm Typ-Nr.	∅ 29 mm Typ-Nr.	Mounting dimensions	Technical drawing	Circuit drawing	
Indicator full face illumination Filament lamp or LED Marking plate white translucent	IP 65	ST	Plastic black	Plastic blue	704.199.6		5	3	5	0.050
				Plastic colourless	704.199.7		5	3	5	0.050
				Plastic green	704.199.5		5	3	5	0.050
				Plastic red	704.199.2		5	3	5	0.050
				Plastic yellow	704.199.4		5	3	5	0.050
			Plastic grey	Plastic blue	704.200.6		5	3	5	0.050
				Plastic colourless	704.200.7		5	3	5	0.050
				Plastic green	704.200.5		5	3	5	0.050
				Plastic red	704.200.2		5	3	5	0.050
			without	Plastic yellow	704.200.4		5	3	5	0.050
				Plastic blue		704.000.6	5	3	5	0.050
				Plastic colourless		704.000.7	5	3	5	0.050
				Plastic green		704.000.5	5	3	5	0.050
				Plastic red		704.000.2	5	3	5	0.050
			Marking cap colourless transparent ripped	IP 65	ST	without	Plastic blue		704.001.6	5
Plastic colourless		704.001.7					5	3	5	0.050
Plastic green		704.001.5					5	3	5	0.050
Plastic red		704.001.2					5	3	5	0.050
Plastic yellow		704.001.4					5	3	5	0.050

Terminals: ST = Screw terminal

Mounting dimensions from page 87, Technical drawing from page 91, Circuit drawing from page 110

Indicator front illumination



Essential Accessories:

🛒 Single-LED page 56

	Front protection	Terminals	Frontbezel/-ring	Lens	∅ 30 x 30 mm Typ-Nr.	∅ 29 mm Typ-Nr.	Mounting dimensions	Technical drawing	Circuit drawing	(mm)
Indicator front illumination Filament lamp or LED Marking plate white translucent	IP 65	ST	Plastic black	Plastic blue	704.206.6	704.006.6	5	5	5	0.050
				Plastic colourless	704.206.7	704.006.7	5	5	5	0.050
				Plastic green	704.206.5	704.006.5	5	5	5	0.050
				Plastic red	704.206.2	704.006.2	5	5	5	0.050
				Plastic yellow	704.206.4	704.006.4	5	5	5	0.050
			Plastic grey	Plastic blue	704.202.6	704.002.6	5	5	5	0.050
				Plastic colourless	704.202.7	704.002.7	5	5	5	0.050
				Plastic green	704.202.5	704.002.5	5	5	5	0.050
				Plastic red	704.202.2	704.002.2	5	5	5	0.050
				Plastic yellow	704.202.4	704.002.4	5	5	5	0.050
Marking plate colourless transparent ribbed	IP 65	ST	Plastic black	Plastic blue	704.207.6	704.007.6	5	5	5	0.050
				Plastic colourless	704.207.7	704.007.7	5	5	5	0.050
				Plastic green	704.207.5	704.007.5	5	5	5	0.050
				Plastic red	704.207.2	704.007.2	5	5	5	0.050
				Plastic yellow	704.207.4	704.007.4	5	5	5	0.050
			Plastic grey	Plastic blue	704.203.6	704.003.6	5	5	5	0.050
				Plastic colourless	704.203.7	704.003.7	5	5	5	0.050
				Plastic green	704.203.5	704.003.5	5	5	5	0.050
				Plastic red	704.203.2	704.003.2	5	5	5	0.050
				Plastic yellow	704.203.4	704.003.4	5	5	5	0.050

Terminals: ST = Screw terminal

Mounting dimensions from page 87, Technical drawing from page 91, Circuit drawing from page 110

Flasher full face illumination



Essential Accessories:

- Flasher element page 49
- Single-LED page 56


	Front protection	Frontbezel/-ring	Lens cap	Ø 30 x 30 mm Typ-Nr.	Ø 29 mm Typ-Nr.	Mounting dimensions	Technical drawing	Circuit drawing	kg
Flasher full face illumination Filament lamp or LED Marking plate white translucent	IP 65	Plastic black	Plastic blue	704.199.6		5	6	5	0.050
			Plastic colourless	704.199.7		5	6	5	0.050
			Plastic green	704.199.5		5	6	5	0.050
			Plastic red	704.199.2		5	6	5	0.050
			Plastic yellow	704.199.4		5	6	5	0.050
		Plastic grey	Plastic blue	704.200.6		5	6	5	0.050
			Plastic colourless	704.200.7		5	6	5	0.050
			Plastic green	704.200.5		5	6	5	0.050
			Plastic red	704.200.2		5	6	5	0.050
			Plastic yellow	704.200.4		5	6	5	0.050
		without	Plastic blue		704.000.6	5	6	5	0.050
			Plastic colourless		704.000.7	5	6	5	0.050
			Plastic green		704.000.5	5	6	5	0.050
			Plastic red		704.000.2	5	6	5	0.050
			Plastic yellow		704.000.4	5	6	5	0.050
Marking cap colourless transparent ripped	IP 65	without	Plastic blue		704.001.6	5	6	5	0.050
			Plastic colourless		704.001.7	5	6	5	0.050
			Plastic green		704.001.5	5	6	5	0.050
			Plastic red		704.001.2	5	6	5	0.050
			Plastic yellow		704.001.4	5	6	5	0.050


Mounting dimensions from page 87, Technical drawing from page 91, Circuit drawing from page 110

Flasher front illumination



Essential Accessories:

 Flasher element page 49

 Single-LED page 56

	Front protection	Frontbezel/-ring	Lens	∅ 30 x 30 mm Typ-Nr.	∅ 29 mm Typ-Nr.	Mounting dimensions	Technical drawing	Circuit drawing	
Flasher front illumination Filament lamp or LED Marking plate white translucent	IP 65	Plastic black	Plastic blue	704.206.6	704.006.6	5	7	5	0.050
			Plastic colourless	704.206.7	704.006.7	5	7	5	0.050
			Plastic green	704.206.5	704.006.5	5	7	5	0.050
			Plastic red	704.206.2	704.006.2	5	7	5	0.050
			Plastic yellow	704.206.4	704.006.4	5	7	5	0.050
		Plastic grey	Plastic blue	704.202.6	704.002.6	5	7	5	0.050
			Plastic colourless	704.202.7	704.002.7	5	7	5	0.050
			Plastic green	704.202.5	704.002.5	5	7	5	0.050
			Plastic red	704.202.2	704.002.2	5	7	5	0.050
			Plastic yellow	704.202.4	704.002.4	5	7	5	0.050
Marking plate colourless transparent ribbed	IP 65	Plastic black	Plastic blue	704.207.6	704.007.6	5	7	5	0.050
			Plastic colourless	704.207.7	704.007.7	5	7	5	0.050
			Plastic green	704.207.5	704.007.5	5	7	5	0.050
			Plastic red	704.207.2	704.007.2	5	7	5	0.050
			Plastic yellow	704.207.4	704.007.4	5	7	5	0.050
		Plastic grey	Plastic blue	704.203.6	704.003.6	5	7	5	0.050
			Plastic colourless	704.203.7	704.003.7	5	7	5	0.050
			Plastic green	704.203.5	704.003.5	5	7	5	0.050
			Plastic red	704.203.2	704.003.2	5	7	5	0.050
			Plastic yellow	704.203.4	704.003.4	5	7	5	0.050

Mounting dimensions from page 87, Technical drawing from page 91, Circuit drawing from page 110

Buzzer



	Front protection	Front cap	Terminals	Ø 29 mm Typ-Nr.	Mounting dimensions	Technical drawing	Circuit drawing	
Buzzer Operation voltage 24 VDC	IP 65	Brass nickel-plated	S1	14-810.902	5	18	1	0.016
		Plastic black	S1	14-810.002	5	18	1	0.016

Further information in the Technical Data and Typical Applications

Terminals: S1 = Soldering terminal (also pluggable 2.8 x 0.5 mm)

Mounting dimensions from page 87, Technical drawing from page 91, Circuit drawing from page 110

Pushbutton actuator



Essential Accessories:

Switching element page 50

Pushbutton actuator	Front protection	Switching action	Frontbezel/-ring	Lens	□ 30 x 30 Typ-Nr.	∅ 29 mm Typ-Nr.	Mounting dimensions	Technical drawing	Circuit drawing									
											Plastic black	Plastic blue	Plastic colourless	Plastic green	Plastic red	Plastic yellow	Plastic grey	Aluminium black
Pushbutton actuator	IP 65	MA	Plastic black	Plastic black	704.239.0	704.039.0	5	4	3	0.040								
				Plastic blue	704.239.6	704.039.6	5	4	3	0.040								
				Plastic colourless	704.239.7	704.039.7	5	4	3	0.040								
				Plastic green	704.239.5	704.039.5	5	4	3	0.040								
				Plastic red	704.239.2	704.039.2	5	4	3	0.040								
				Plastic yellow	704.239.4	704.039.4	5	4	3	0.040								
			Plastic grey	Plastic black	704.240.0	704.040.0	5	4	3	0.040								
				Plastic blue	704.240.6	704.040.6	5	4	3	0.040								
				Plastic colourless	704.240.7	704.040.7	5	4	3	0.040								
				Plastic green	704.240.5	704.040.5	5	4	3	0.040								
				Plastic red	704.240.2	704.040.2	5	4	3	0.040								
				Plastic yellow	704.240.4	704.040.4	5	4	3	0.040								
			M	Plastic black	Plastic black	704.209.0	704.009.0	5	4	4	0.040							
					Plastic blue	704.209.6	704.009.6	5	4	4	0.040							
					Plastic colourless	704.209.7	704.009.7	5	4	4	0.040							
					Plastic green	704.209.5	704.009.5	5	4	4	0.040							
					Plastic red	704.209.2	704.009.2	5	4	4	0.040							
					Plastic yellow	704.209.4	704.009.4	5	4	4	0.040							
		Plastic grey		Plastic black	704.210.0	704.010.0	5	4	4	0.040								
				Plastic blue	704.210.6	704.010.6	5	4	4	0.040								
				Plastic colourless	704.210.7	704.010.7	5	4	4	0.040								
				Plastic green	704.210.5	704.010.5	5	4	4	0.040								
				Plastic red	704.210.2	704.010.2	5	4	4	0.040								
				Plastic yellow	704.210.4	704.010.4	5	4	4	0.040								
		MA		Aluminium natural	Aluminium black		704.041.0	5	4	3	0.040							
					Aluminium blue		704.041.6	5	4	3	0.040							
					Aluminium gold		704.041.4	5	4	3	0.040							
					Aluminium natural		704.041.8	5	4	3	0.040							
					Aluminium olive-green		704.041.5	5	4	3	0.040							
					Aluminium red		704.041.2	5	4	3	0.040							
			Plastic black			704.042.0	5	4	3	0.040								
			Plastic blue			704.042.6	5	4	3	0.040								
			Plastic colourless			704.042.7	5	4	3	0.040								
			Plastic green			704.042.5	5	4	3	0.040								
			Plastic red			704.042.2	5	4	3	0.040								
			Plastic yellow			704.042.4	5	4	3	0.040								

Continuation see next page

Continued from previous page

	Front protection	Switching action	Frontbezel/-ring	Lens	⌀ 30 x 30 Typ-Nr.	Ø 29 mm Typ-Nr.	Mounting dimensions	Technical drawing	Circuit drawing	Ⓜ	
Pushbutton actuator	IP 65	M	Aluminium natural	Aluminium black		704.011.0	5 4 4	4	0.040		
				Aluminium blue		704.011.6	5 4 4	4	0.040		
				Aluminium gold		704.011.4	5 4 4	4	0.040		
				Aluminium natural		704.011.8	5 4 4	4	0.040		
				Aluminium olive-green		704.011.5	5 4 4	4	0.040		
				Aluminium red		704.011.2	5 4 4	4	0.040		
				Plastic black		704.012.0	5 4 4	4	0.040		
				Plastic blue		704.012.6	5 4 4	4	0.040		
				Plastic colourless		704.012.7	5 4 4	4	0.040		
				Plastic green		704.012.5	5 4 4	4	0.040		
				Plastic red		704.012.2	5 4 4	4	0.040		
				Plastic yellow		704.012.4	5 4 4	4	0.040		
				IP 67	MA	Aluminium natural with protective cover	Plastic black		704.043.0	5 4 3	3
	Plastic blue		704.043.6				5 4 3	3	0.040		
	Plastic colourless		704.043.7				5 4 3	3	0.040		
	Plastic green		704.043.5				5 4 3	3	0.040		
	Plastic red		704.043.2				5 4 3	3	0.040		
	M	Aluminium natural with protective cover	Plastic blue				704.043.4	5 4 3	3	0.040	
			Plastic black				704.013.0	5 4 4	4	0.040	
			Plastic blue				704.013.6	5 4 4	4	0.040	
			Plastic colourless				704.013.7	5 4 4	4	0.040	
			Plastic green				704.013.5	5 4 4	4	0.040	
			Plastic red		704.013.2	5 4 4	4	0.040			
		Plastic yellow		704.013.4	5 4 4	4	0.040				

Fronting with protective cover to be mounted with a torque of 40 Ncm onto actuator.

Switching action: MA = Maintained action, M = Momentary action

Mounting dimensions from page 87, Technical drawing from page 91, Circuit drawing from page 110

Illuminated pushbutton actuator



Essential Accessories:

- Single-LED page 56
- Switching element page 50

	Front protection	Switching action	Frontbezel/-ring	Lens	∅ 30 x 30 mm Typ-Nr.	∅ 29 Typ-Nr.	Mounting dimensions			
							Technical drawing	Circuit drawing		
Illuminated pushbutton actuator	IP 65	MA	Plastic black	Plastic blue	704.259.6	704.059.6	5	8	34	0.056
				Plastic colourless	704.259.7	704.059.7	5	8	34	0.056
				Plastic green	704.259.5	704.059.5	5	8	34	0.056
				Plastic red	704.259.2	704.059.2	5	8	34	0.056
				Plastic yellow	704.259.4	704.059.4	5	8	34	0.056
			Plastic grey	Plastic blue	704.260.6	704.060.6	5	8	34	0.056
				Plastic colourless	704.260.7	704.060.7	5	8	34	0.056
				Plastic green	704.260.5	704.060.5	5	8	34	0.056
				Plastic red	704.260.2	704.060.2	5	8	34	0.056
				Plastic yellow	704.260.4	704.060.4	5	8	34	0.056
		M	Plastic black	Plastic blue	704.229.6	704.029.6	5	8	41	0.056
				Plastic colourless	704.229.7	704.029.7	5	8	41	0.056
				Plastic green	704.229.5	704.029.5	5	8	41	0.056
				Plastic red	704.229.2	704.029.2	5	8	41	0.056
				Plastic yellow	704.229.4	704.029.4	5	8	41	0.056
			Plastic grey	Plastic blue	704.230.6	704.030.6	5	8	41	0.056
				Plastic colourless	704.230.7	704.030.7	5	8	41	0.056
				Plastic green	704.230.5	704.030.5	5	8	41	0.056
				Plastic red	704.230.2	704.030.2	5	8	41	0.056
				Plastic yellow	704.230.4	704.030.4	5	8	41	0.056
	MA	Aluminium natural	Plastic blue		704.062.6	5	8	34	0.056	
			Plastic colourless		704.062.7	5	8	34	0.056	
			Plastic green		704.062.5	5	8	34	0.056	
			Plastic red		704.062.2	5	8	34	0.056	
			Plastic yellow		704.062.4	5	8	34	0.056	
	M	Aluminium natural	Plastic blue		704.032.6	5	8	41	0.056	
			Plastic colourless		704.032.7	5	8	41	0.056	
			Plastic green		704.032.5	5	8	41	0.056	
			Plastic red		704.032.2	5	8	41	0.056	
			Plastic yellow		704.032.4	5	8	41	0.056	
		Aluminium natural with protective cover	Plastic blue		704.033.6	5	8	41	0.056	
			Plastic colourless		704.033.7	5	8	41	0.056	
			Plastic green		704.033.5	5	8	41	0.056	
			Plastic red		704.033.2	5	8	41	0.056	
			Plastic yellow		704.033.4	5	8	41	0.056	
	IP 67	MA	Aluminium natural with protective cover	Plastic blue		704.063.6	5	8	34	0.056
				Plastic colourless		704.063.7	5	8	34	0.056
				Plastic green		704.063.5	5	8	34	0.056
				Plastic red		704.063.2	5	8	34	0.056
				Plastic yellow		704.063.4	5	8	34	0.056

Continuation see next page

Continued from previous page

Frontring with protective cover to be mounted with a torque of 40 Ncm onto actuator.

Switching action: MA = Maintained action, M = Momentary action


Mounting dimensions from page 87, Technical drawing from page 91, Circuit drawing from page 110

Emergency-stop pushbutton actuator, foolproof EN IEC 60947-5-5

Application as per DIN EN ISO 13850 and EN 60204-1



Essential Accessories:

 Switching element for Emergency-stop pushbutton page 52

	Front protection	Switching action	Mushroom had cap	Marking	Ø 37 mm Typ-Nr.	Mounting dimensions	Technical drawing	Circuit drawing	
Emergency-stop pushbutton actuator, foolproof EN IEC 60947-5-5 Yellow actuator Key to unlock anti-clockwise Standard lock 9500 Max. 2 Slow-make elements can be clipped on	IP 65	MA	Plastic red	Arrows	704.066.2	2	24	6	0.300
Yellow actuator Twist to unlock anti-clockwise Max. 2 Slow-make elements can be clipped on	IP 65	MA	Plastic red	Arrows	704.064.2	2	14	6	0.300


Switching action: MA = Maintained action

Mounting dimensions from page 87, Technical drawing from page 91, Circuit drawing from page 110

Stop pushbutton actuator



Essential Accessories:

 Switching element for Emergency-stop pushbutton page 52

	Front protection	Switching action	Front ring	Mushroom had cap	Marking	Ø 40 mm Typ-Nr.	Mounting dimensions	Technical drawing	Circuit drawing	
Stop pushbutton actuator Key to unlock clockwise Standard lock 251	IP 65	MA	Aluminium natural	Plastic red	without	704.078.0	9	17	6	0.063
			Plastic grey	Plastic red	without	704.076.0	9	17	6	0.063
Twist to unlock clockwise	IP 65	MA	Aluminium natural	Plastic red	Arrows	704.075.2	9	12	6	0.047
					Stop	704.075.3	9	12	6	0.047
			Plastic grey	Plastic red	Arrows	704.074.2	9	12	6	0.047
					Stop	704.074.3	9	12	6	0.047


Switching action: MA = Maintained action

Mounting dimensions from page 87, Technical drawing from page 91, Circuit drawing from page 110

Mushroom-head pushbutton actuator



Essential Accessories:

 Switching element page 50

	Front protection	Switching action	Front ring	Mushroom had cap	Ø 40 mm Typ-Nr.	Mounting dimensions	Technical drawing	Circuit drawing	
Mushroom-head pushbutton actuator	IP 65	MA	Aluminium natural	Plastic black	704.073.0	9	15	3	0.044
				Plastic green	704.073.5	9	15	3	0.044
				Plastic red	704.073.2	9	15	3	0.044
				Plastic yellow	704.073.4	9	15	3	0.044
			Plastic grey	Plastic black	704.072.0	9	15	3	0.044
				Plastic green	704.072.5	9	15	3	0.044
				Plastic red	704.072.2	9	15	3	0.044
				Plastic yellow	704.072.4	9	15	3	0.044
		M	Aluminium natural	Plastic black	704.071.0	9	15	4	0.044
				Plastic green	704.071.5	9	15	4	0.044
				Plastic red	704.071.2	9	15	4	0.044
				Plastic yellow	704.071.4	9	15	4	0.044
			Plastic grey	Plastic black	704.070.0	9	15	4	0.044
				Plastic green	704.070.5	9	15	4	0.044
				Plastic red	704.070.2	9	15	4	0.044
				Plastic yellow	704.070.4	9	15	4	0.044



Switching action: MA = Maintained action, M = Momentary action


Mounting dimensions from page 87, Technical drawing from page 91, Circuit drawing from page 110

Mushroom-head pushbutton actuator illuminated



Essential Accessories:

-  Single-LED page 56
-  Switching element page 50

	Front protection	Switching action	Front ring	Mushroom had cap	Ø 40 mm Typ-Nr.	Mounting dimensions	Technical drawing	Circuit drawing	
Mushroom-head pushbutton actuator illuminated	IP 65	MA	Plastic grey	Plastic blue	704.086.6	9	13	34	0.044
				Plastic colourless	704.086.7	9	13	34	0.044
				Plastic green	704.086.5	9	13	34	0.044
				Plastic red	704.086.2	9	13	34	0.044
				Plastic yellow	704.086.4	9	13	34	0.044
		M	Plastic grey	Plastic blue	704.084.6	9	13	41	0.044
				Plastic colourless	704.084.7	9	13	41	0.044
				Plastic green	704.084.5	9	13	41	0.044
				Plastic red	704.084.2	9	13	41	0.044
				Plastic yellow	704.084.4	9	13	41	0.044

Switching action: MA = Maintained action, M = Momentary action

Mounting dimensions from page 87, Technical drawing from page 91, Circuit drawing from page 110

Keylock switch actuator 2 positions



Essential Accessories:

Switching element page 50

	Front protection	Switching action	Frontbezel/-ring	Key remove	□ 30 x 30 mm Typ-Nr.	Ø 29 mm Typ-Nr.	Mounting dimensions	Technical drawing	Circuit drawing	
Maintain 90° 	IP 65	M	Plastic grey	A	704.343.0		5 9	44	0.070	
				B	704.340.0		5 9	45	0.070	
				C	704.341.0		5 9	45	0.070	
Momentary 42° 	IP 65	MA	Plastic grey	C + B	704.342.0		5 9	45	0.070	
				A		704.123.0	5 9	44	0.070	
				B		704.120.0	5 9	45	0.070	
Maintain 90° Position A : Basic position Position B : Momentary action 42° Standard lock 251	IP 65	M	Aluminium chromium-plated	A		704.123.0	5 9	44	0.070	
				B		704.120.0	5 9	45	0.070	
				C		704.121.0	5 9	45	0.070	
Position C + B : Maintained action 90° Standard lock 251	IP 65	MA	Aluminium chromium-plated	C + B		704.122.0	5 9	45	0.070	
				B		704.120.0	5 9	45	0.070	
				C		704.121.0	5 9	45	0.070	

Switching action: M = Momentary action, MA = Maintained action

Mounting dimensions from page 87, Technical drawing from page 91, Circuit drawing from page 110

Keylock switch actuator 3 positions



Essential Accessories:

Switching element page 50



	Front protection	Frontbezel/-ring	Switching action	Key remove	30 x 30 mm Typ-Nr.	Ø 29 mm Typ-Nr.	Mounting dimensions	Technical drawing	Circuit drawing	
Keylock switch actuator 3 positions Position C : Maintained action 42° Position A : Basic position Position B : Momentary action 42° Standard lock 251	IP 65	Plastic grey	MA-0-M	C	704.337.0		5	9	46	0.070
				C + A	704.344.0		5	9	46	0.070
Position C : Momentary action 42° Position A : Basic position Position B : Maintained action 42° Standard lock 251	IP 65	Plastic grey	M-0-MA	A	704.338.0		5	9	43	0.070
Position C + B : Maintained action 42° Position A : Basic position Standard lock 251	IP 65	Plastic grey	MA-0-MA	A	704.334.0		5	9	47	0.070
				C + B	704.336.0		5	9	47	0.070
Position C + B : Maintained action 90° Position A : Basic position Standard lock 251	IP 65	Plastic grey	MA-0-MA	C + A + B	704.333.0		5	9	47	0.070
Position C + B : Momentary action 42° Position A : Basic position Standard lock 251	IP 65	Plastic grey	M-0-M	A	704.335.0		5	9	42	0.070
Position C : Maintained action 42° Position A : Basic position Position B : Momentary action 42° Standard lock 251	IP 65	Aluminium chromium-plated	MA-0-M	C		704.117.0	5	9	46	0.070
				C + A		704.124.0	5	9	46	0.070
Position C : Momentary action 42° Position A : Basic position Position B : Maintained action 42° Standard lock 251	IP 65	Aluminium chromium-plated	M-0-MA	A		704.118.0	5	9	43	0.070
Position C + B : Maintained action 42° Position A : Basic position Standard lock 251	IP 65	Aluminium chromium-plated	MA-0-MA	A		704.114.0	5	9	47	0.070
				C + B		704.116.0	5	9	47	0.070
Position C + B : Maintained action 90° Position A : Basic position Standard lock 251	IP 65	Aluminium chromium-plated	MA-0-MA	C + A + B		704.113.0	5	9	47	0.070
Position C + B : Momentary action 42° Position A : Basic position Standard lock 251	IP 65	Aluminium chromium-plated	M-0-M	A		704.115.0	5	9	42	0.070

Switching action: MA = Maintained action, M = Momentary action

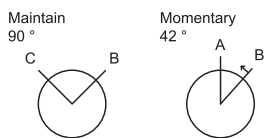
Mounting dimensions from page 87, Technical drawing from page 91, Circuit drawing from page 110

Selector switch actuator 2 positions, short lever



Essential Accessories:

Switching element page 50



	Front protection	Switching action	Frontbezel/-ring	Lever	Ø 30 x 30 mm Typ-Nr.	Ø 29 mm Typ-Nr.	Mounting dimensions	Technical drawing	Circuit drawing	
Selector switch actuator 2 positions, short lever Position A : Basic position Position B : Momentary action 42°	IP 65	M	Plastic grey	Plastic black	704.512.0	704.412.0	5 11	37	0.034	
Position C + B : Maintained action 90°	IP 65	MA	Plastic grey	Plastic black	704.510.0	704.410.0	5 11	38	0.034	
Position A : Basic position Position B : Momentary action 42°	IP 65	M	Aluminium natural	Plastic black		704.413.0	5 11	37	0.037	
Position C + B : Maintained action 90°	IP 65	MA	Aluminium natural	Plastic black		704.411.0	5 11	38	0.037	

Switching action: M = Momentary action, MA = Maintained action

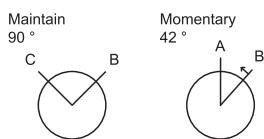
Mounting dimensions from page 87, Technical drawing from page 91, Circuit drawing from page 110

Selector switch actuator 2 positions, long lever



Essential Accessories:

Switching element page 50



	Front protection	Switching action	Frontbezel/-ring	Lever	Ø 30 x 30 mm Typ-Nr.	Ø 29 mm Typ-Nr.	Mounting dimensions	Technical drawing	Circuit drawing	
Selector switch actuator 2 positions, long lever Position A : Basic position Position B : Momentary action 42°	IP 65	M	Plastic grey	Plastic black	704.302.0	704.102.0	6 10	37	0.034	
Position C + B : Maintained action 90°	IP 65	MA	Plastic grey	Plastic black	704.300.0	704.100.0	6 10	38	0.034	
Position A : Basic position Position B : Momentary action 42°	IP 65	M	Aluminium natural	Plastic black		704.103.0	6 10	37	0.037	
Position C + B : Maintained action 90°	IP 65	MA	Aluminium natural	Plastic black		704.101.0	6 10	38	0.037	

Switching action: M = Momentary action, MA = Maintained action

Mounting dimensions from page 87, Technical drawing from page 91, Circuit drawing from page 110

Selector switch actuator 3 positions, short lever



Essential Accessories:

Switching element page 50

Maintain/Momentary
42°



	Front protection	Switching action	Frontbezel/-ring	Lever	∅ 30 x 30 mm Typ-Nr.	∅ 29 mm Typ-Nr.	Mounting dimensions	Technical drawing	Circuit drawing	(E-3)
Selector switch actuator 3 positions, short lever Position C : Maintained action 42° Position A : Basic position Position B : Momentary action 42°	IP 65	MA-0-M	Plastic grey	Plastic black	704.506.0	704.406.0	5 11	39	0.034	
Position C : Momentary action 42° Position A : Basic position Position B : Maintained action 42°	IP 65	M-0-MA	Plastic grey	Plastic black	704.508.0	704.408.0	5 11	36	0.034	
Position C + B : Maintained action 42° Position A : Basic position	IP 65	MA-0-MA	Plastic grey	Plastic black	704.502.0	704.402.0	5 11	40	0.034	
Position C + B : Momentary action 42° Position A : Basic position	IP 65	M-0-M	Plastic grey	Plastic black	704.504.0	704.404.0	5 11	35	0.034	
Position C : Maintained action 42° Position A : Basic position Position B : Momentary action 42°	IP 65	MA-0-M	Aluminium natural	Plastic black		704.407.0	5 11	39	0.037	
Position C : Momentary action 42° Position A : Basic position Position B : Maintained action 42°	IP 65	M-0-MA	Aluminium natural	Plastic black		704.409.0	5 11	36	0.037	
Position C + B : Maintained action 42° Position A : Basic position	IP 65	MA-0-MA	Aluminium natural	Plastic black		704.403.0	5 11	40	0.037	
Position C + B : Momentary action 42° Position A : Basic position	IP 65	M-0-M	Aluminium natural	Plastic black		704.405.0	5 11	35	0.037	

Switching action: MA = Maintained action, M = Momentary action

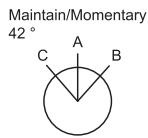
Mounting dimensions from page 87, Technical drawing from page 91, Circuit drawing from page 110

Selector switch actuator 3 positions, long lever long



Essential Accessories:

Switching element page 50



	Front protection	Switching action	Frontbezel/-ring	Lever	□ 30 x 30 mm Typ-Nr.	∅ 29 mm Typ-Nr.	Mounting dimensions	Technical drawing	Circuit drawing	
Selector switch actuator 3 positions, long lever long Position C : Maintained action 42° Position A : Basic position Position B : Momentary action 42°	IP 65	MA-0-M	Plastic grey	Plastic black	704.296.0	704.096.0	6	10	39	0.034
Position C : Momentary action 42° Position A : Basic position Position B : Maintained action 42°	IP 65	M-0-MA	Plastic grey	Plastic black	704.298.0	704.098.0	6	10	36	0.034
Position C + B : Maintained action 42° Position A : Basic position	IP 65	MA-0-MA	Plastic grey	Plastic black	704.292.0	704.092.0	6	10	40	0.034
Position C + B : Momentary action 42° Position A : Basic position	IP 65	M-0-M	Plastic grey	Plastic black	704.294.0	704.094.0	6	10	35	0.034
Position C : Maintained action 42° Position A : Basic position Position B : Momentary action 42°	IP 65	MA-0-M	Aluminium natural	Plastic black		704.097.0	6	10	39	0.037
Position C : Momentary action 42° Position A : Basic position Position B : Maintained action 42°	IP 65	M-0-MA	Aluminium natural	Plastic black		704.099.0	6	10	36	0.037
Position C + B : Maintained action 42° Position A : Basic position	IP 65	MA-0-MA	Aluminium natural	Plastic black		704.093.0	6	10	40	0.037
Position C + B : Momentary action 42° Position A : Basic position	IP 65	M-0-M	Aluminium natural	Plastic black		704.095.0	6	10	35	0.037




Switching action: MA = Maintained action, M = Momentary action

Mounting dimensions from page 87, Technical drawing from page 91, Circuit drawing from page 110

Rotary selector switch actuator, short lever



Essential Accessories:

-  Rotary selector switching element 30° page 53
-  Rotary selector switching element 45° page 53
-  Rotary selector switching element 60° page 54




	Front protection	Frontbezel/-ring	Lever	∅ 30 x 30 mm Typ-Nr.	∅ 29 mm Typ-Nr.	Mounting dimensions	Technical drawing	
Rotary selector switch actuator, short lever Position 0 : nine o'clock	IP 65	Plastic grey	Plastic black	704.510.1KN		4	64	0.045
		Aluminium natural	Plastic black		704.411.1KN	4	64	0.045

Mounting dimensions from page 87, Technical drawing from page 91

Rotary selector switch actuator, long lever



Essential Accessories:

-  Rotary selector switching element 30° page 53
-  Rotary selector switching element 45° page 53
-  Rotary selector switching element 60° page 54

	Front protection	Frontbezel/-ring	Lever	∅ 30 x 30 mm Typ-Nr.	∅ 29 mm Typ-Nr.	Mounting dimensions	Technical drawing	
Rotary selector switch actuator, long lever Position 0 : nine o'clock	IP 65	Plastic grey	Plastic black	704.300.1KN		4	65	0.045
		Aluminium natural	Plastic black		704.101.1KN	4	65	0.045
Position 0 : twelve o'clock	IP 65	Aluminium natural	Plastic black		704.101.0KN	4	65	0.045

Mounting dimensions from page 87, Technical drawing from page 91

Indicator, flush mounting



Essential Accessories:

🛒 Single-LED page 56

	Front protection	Terminals	Frontbezel/-ring	Lens	∅ 35 x 35 Typ-Nr.	∅ 35 mm Typ-Nr.	Mounting dimensions	Technical drawing	Circuit drawing	
Indicator, flush mounting	IP 65	ST	Plastic black	Plastic blue	704.206.600		12	20	5	0.061
				Plastic colourless	704.206.700		12	20	5	0.061
				Plastic green	704.206.500		12	20	5	0.061
				Plastic red	704.206.200		12	20	5	0.061
				Plastic yellow	704.206.400		12	20	5	0.061
			Plastic silver	Plastic blue	704.202.608		12	20	5	0.061
				Plastic colourless	704.202.708		12	20	5	0.061
				Plastic green	704.202.508		12	20	5	0.061
				Plastic red	704.202.208		12	20	5	0.061
				Plastic yellow	704.202.408		12	20	5	0.061
			Aluminium natural	Plastic blue		704.006.618	7	20	5	0.061
				Plastic colourless		704.006.718	7	20	5	0.061
				Plastic green		704.006.518	7	20	5	0.061
				Plastic red		704.006.218	7	20	5	0.061
				Plastic yellow		704.006.418	7	20	5	0.061



Terminals: ST = Screw terminal

Mounting dimensions from page 87, Technical drawing from page 91, Circuit drawing from page 110

Flasher, flush mounting



Essential Accessories:


-  Flasher element page 49
-  Single-LED page 56

	Front protection	Frontbezel/-ring	Lens	Ø 35 x 35 Typ-Nr.	Ø 35 mm Typ-Nr.	Mounting dimensions	Technical drawing	Circuit drawing		
Flasher, flush mounting	IP 65	Plastic black	Plastic blue	704.206.600		12	21	5	0.061	
			Plastic colourless	704.206.700		12	21	5	0.061	
			Plastic green	704.206.500		12	21	5	0.061	
			Plastic red	704.206.200		12	21	5	0.061	
			Plastic yellow	704.206.400		12	21	5	0.061	
		Plastic silver	Plastic blue	704.202.608		12	21	5	0.061	
			Plastic colourless	704.202.708		12	21	5	0.061	
			Plastic green	704.202.508		12	21	5	0.061	
			Plastic red	704.202.208		12	21	5	0.061	
			Plastic yellow	704.202.408		12	21	5	0.061	
		Aluminium natural	Plastic blue			704.006.618	7	21	5	0.061
			Plastic colourless			704.006.718	7	21	5	0.061
			Plastic green			704.006.518	7	21	5	0.061
			Plastic red			704.006.218	7	21	5	0.061
			Plastic yellow			704.006.418	7	21	5	0.061

Mounting dimensions from page 87, Technical drawing from page 91, Circuit drawing from page 110

Buzzer, flush mounting



	Front protection	Front cap	Terminals	Ø 35 mm Typ-Nr.	Mounting dimensions	Technical drawing	Circuit drawing	
Buzzer, flush mounting Operation voltage : 24 VDC	IP 40	Aluminium black	S1	14-810.910	7	63	1	0.016
		Aluminium natural	S1	14-810.918	7	63	1	0.016

Further information in the Technical Data and Typical Applications

Terminals: S1 = Soldering terminal (also pluggable 2.8 x 0.5 mm)


Mounting dimensions from page 87, Technical drawing from page 91, Circuit drawing from page 110


Pushbutton actuator, flush mounting

non-illuminative




Essential Accessories:

 Switching element page 50

	Front protection	Switching action	Frontbezel/-ring	Lens	Ø 35 x 35 mm Typ-Nr.	Ø 35 mm Typ-Nr.	Mounting dimensions	Technical drawing	Circuit drawing		
Pushbutton actuator, flush mounting	IP 65	MA	Plastic black	Plastic black	704.239.000		12	22	3	0.051	
				Plastic blue	704.239.600		12	22	3	0.051	
				Plastic colourless	704.239.700		12	22	3	0.051	
				Plastic green	704.239.500		12	22	3	0.051	
				Plastic red	704.239.200		12	22	3	0.051	
				Plastic yellow	704.239.400		12	22	3	0.051	
			Plastic silver	Plastic black	704.240.008		12	22	4	0.051	
				Plastic blue	704.240.608		12	22	3	0.051	
				Plastic colourless	704.240.708		12	22	3	0.051	
				Plastic green	704.240.508		12	22	3	0.051	
				Plastic red	704.240.208		12	22	3	0.051	
				Plastic yellow	704.240.408		12	22	3	0.051	
			M	Plastic black	Plastic black	704.209.000		12	22	4	0.051
					Plastic blue	704.209.600		12	22	4	0.051
					Plastic colourless	704.209.700		12	22	4	0.051
					Plastic green	704.209.500		12	22	4	0.051
					Plastic red	704.209.200		12	22	4	0.051
					Plastic yellow	704.209.400		12	22	4	0.051
		Plastic silver		Plastic black	704.210.008		12	22	4	0.051	
				Plastic blue	704.210.608		12	22	4	0.051	
				Plastic colourless	704.210.708		12	22	4	0.051	
				Plastic green	704.210.508		12	22	4	0.051	
				Plastic red	704.210.208		12	22	4	0.051	
				Plastic yellow	704.210.408		12	22	4	0.051	
		MA		Aluminium natural	Aluminium black		704.041.018	7	22	3	0.051
					Aluminium blue		704.041.618	7	22	3	0.051
					Aluminium gold		704.041.418	7	22	3	0.051
					Aluminium natural		704.041.818	7	22	3	0.051
					Aluminium olive-green		704.041.518	7	22	3	0.051
					Aluminium red		704.041.218	7	22	3	0.051
			Plastic black			704.042.018	7	22	3	0.051	
			Plastic blue			704.042.618	7	22	3	0.051	
			Plastic colourless			704.042.718	7	22	3	0.051	
			Plastic green			704.042.518	7	22	3	0.051	
			Plastic red			704.042.218	7	22	3	0.051	
			Plastic yellow			704.042.418	7	22	3	0.051	

Continuation see next page

Continued from previous page

	Front protection	Switching action	Frontbezel/-ring	Lens	⌀ 35 x 35 mm Typ-Nr.	Ø 35 mm Typ-Nr.	Mounting dimensions	Technical drawing	Circuit drawing	
Pushbutton actuator, flush mounting	IP 65	M	Aluminium natural	Aluminium black		704.011.018	7	22	4	0.051
				Aluminium blue		704.011.618	7	22	4	0.051
				Aluminium gold		704.011.418	7	22	4	0.051
				Aluminium natural		704.011.818	7	22	4	0.051
				Aluminium olive-green		704.011.518	7	22	4	0.051
				Aluminium red		704.011.218	7	22	4	0.051
				Plastic black		704.012.018	7	22	4	0.051
				Plastic blue		704.012.618	7	22	4	0.051
				Plastic colourless		704.012.718	7	22	4	0.051
				Plastic green		704.012.518	7	22	4	0.051
				Plastic red		704.012.218	7	22	4	0.051
				Plastic yellow		704.012.418	7	22	4	0.051

Switching action: MA = Maintained action, M = Momentary action

Mounting dimensions from page 87, Technical drawing from page 91, Circuit drawing from page 110

Illuminated pushbutton actuator, flush mounting



Essential Accessories:

- Single-LED page 56
- Switching element page 50

	Front protection	Switching action	Frontbezel/-ring	Lens	∅ 35 x 35 mm Typ-Nr.	∅ 35 mm Typ-Nr.	Mounting dimensions			Technical drawing	Circuit drawing	
							12	19	3			
Illuminated pushbutton actuator, flush mounting	IP 65	MA	Plastic black	Plastic blue	704.259.600		12	19	3	0.051		
				Plastic colourless	704.259.700		12	19	3	0.051		
				Plastic green	704.259.500		12	19	3	0.051		
				Plastic red	704.259.200		12	19	3	0.051		
				Plastic yellow	704.259.400		12	19	3	0.051		
			Plastic silver	Plastic blue	704.260.608		12	19	3	0.051		
				Plastic colourless	704.260.708		12	19	3	0.051		
				Plastic green	704.260.508		12	19	3	0.051		
		M	Plastic black	Plastic blue	704.229.600		12	19	4	0.051		
				Plastic colourless	704.229.700		12	19	4	0.051		
				Plastic green	704.229.500		12	19	4	0.051		
				Plastic red	704.229.200		12	19	4	0.051		
				Plastic yellow	704.229.400		12	19	4	0.051		
			Plastic silver	Plastic blue	704.230.608		12	19	4	0.051		
				Plastic colourless	704.230.708		12	19	4	0.051		
				Plastic green	704.230.508		12	19	4	0.051		
	MA	Aluminium natural	Plastic blue		704.062.618	7	19	34	0.067			
			Plastic colourless		704.062.718	7	19	34	0.067			
			Plastic green		704.062.518	7	19	34	0.067			
			Plastic red		704.062.218	7	19	34	0.067			
			Plastic yellow		704.062.418	7	19	34	0.067			
		M	Aluminium natural	Plastic blue		704.032.618	7	19	41	0.067		
				Plastic colourless		704.032.718	7	19	41	0.067		
				Plastic green		704.032.518	7	19	41	0.067		
				Plastic red		704.032.218	7	19	41	0.067		
				Plastic yellow		704.032.418	7	19	41	0.067		


Switching action: MA = Maintained action, M = Momentary action


Mounting dimensions from page 87, Technical drawing from page 91, Circuit drawing from page 110

Stop pushbutton actuator, flush mounting



Essential Accessories:

 Switching element for Emergency-stop pushbutton page 52

	Front protection	Switching action	Front ring	Mushroom had cap	Marking	Ø 40 mm Typ-Nr.	Mounting dimensions	Technical drawing	Circuit drawing	
Stop pushbutton actuator, flush mounting Twist to unlock clockwise	IP 65	MA	Aluminium black	Plastic red	Arrows	704.074.210	10	26	6	0.048
					Stop	704.075.310	10	26	6	0.048
			Aluminium natural	Plastic red	Arrows	704.075.218	10	26	6	0.048
					Stop	704.075.318	10	26	6	0.048


Switching action: MA = Maintained action


Mounting dimensions from page 87, Technical drawing from page 91, Circuit drawing from page 110

Mushroom-head pushbutton actuator, flush mounting



Essential Accessories:

 Switching element page 50

	Front protection	Front ring	Switching action	Mushroom had cap	Ø 40 mm Typ-Nr.	Mounting dimensions	Technical drawing	Circuit drawing	
Mushroom-head pushbutton actuator, flush mounting	IP 65	Aluminium black	MA	Plastic red	704.073.210	10	27	3	0.041
				Plastic red	704.071.210	10	27	4	0.041
			Plastic yellow	704.071.410	10	27	4	0.041	
		Aluminium natural	M	Plastic red	704.071.218	10	27	4	0.041
				Plastic yellow	704.071.418	10	27	4	0.041

Switching action: MA = Maintained action, M = Momentary action

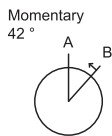
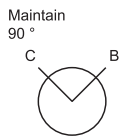
Mounting dimensions from page 87, Technical drawing from page 91, Circuit drawing from page 110

Keylock switch actuator 2 positions, flush mounting



Essential Accessories:

Switching element page 50



	Front protection	Switching action	Frontbezel/-ring	Key remove	□ 35 x 35 mm Typ-Nr.	∅ 35 mm Typ-Nr.	Mounting dimensions	Technical drawing	Circuit drawing	
Keylock switch actuator 2 positions, flush mounting Position A : Basic position Position B : Momentary action 42° Standard lock 251	IP 65	M	Plastic black	A	704.343.000		12	25	44	0.099
			Plastic silver	A	704.343.008		12	25	44	0.099
Position C + B : Maintained action 90° Standard lock 251	IP 65	MA	Plastic black	B	704.340.000		12	25	45	0.099
				C	704.341.000		12	25	45	0.099
				C + B	704.342.000		12	25	45	0.099
			Plastic silver	B	704.340.008		12	25	45	0.099
				C	704.341.008		12	25	45	0.099
				C + B	704.342.008		12	25	45	0.099
Position A : Basic position Position B : Momentary action 42° Standard lock 251	IP 65	M	Aluminium natural	A		704.123.018	7	25	44	0.099
Position C + B : Maintained action 90° Standard lock 251	IP 65	MA	Aluminium natural	B		704.120.018	7	25	45	0.099
				C		704.121.018	7	25	45	0.099
				C + B		704.122.018	7	25	45	0.099

Switching action: M = Momentary action, MA = Maintained action

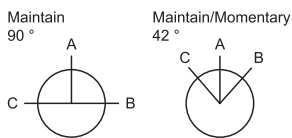
Mounting dimensions from page 87, Technical drawing from page 91, Circuit drawing from page 110

Keylock switch actuator 3 positions, flush mounting



Essential Accessories:

Switching element page 50



	Front protection	Switching action	Frontbezel/-ring	Key remove	□ 35 x 35 mm Typ-Nr.	∅ 35 mm Typ-Nr.	Mounting dimensions	Technical drawing	Circuit drawing	
Keylock switch actuator 3 positions, flush mounting Position C : Maintained action 42° Position A : Basic position Position B : Momentary action 42° Standard lock 251	IP 65	MA-0-M	Plastic black	C	704.337.000		12	25	46	0.099
				C + A	704.344.000		12	25	46	0.099
			Plastic silver	C	704.337.008		12	25	46	0.099
				C + A	704.344.008		12	25	46	0.099
Position C : Momentary action 42° Position A : Basic position Position B : Maintained action 42° Standard lock 251	IP 65	M-0-MA	Plastic black	A	704.338.000		12	25	43	0.099
			Plastic silver	A	704.338.008		12	25	43	0.099
Position C + B : Maintained action 42° Position A : Basic position Standard lock 251	IP 65	MA-0-MA	Plastic black	A	704.334.000		12	25	47	0.099
				C + B	704.336.000		12	25	47	0.099
			Plastic silver	A	704.334.008		12	25	47	0.099
				C + B	704.336.008		12	25	47	0.099
Position C + B : Maintained action 90° Position A : Basic position Standard lock 251	IP 65	MA-0-MA	Plastic black	C + A + B	704.333.000		12	25	47	0.099
			Plastic silver	C + A + B	704.333.008		12	25	47	0.099
Position C + B : Momentary action 42° Position A : Basic position Standard lock 251	IP 65	M-0-M	Plastic black	A	704.335.000		12	25	42	0.099
			Plastic silver	A	704.335.008		12	25	42	0.099
Position C : Maintained action 42° Position A : Basic position Position B : Momentary action 42° Standard lock 251	IP 65	MA-0-M	Aluminium natural	C		704.117.018	7	25	46	0.099
				C + A		704.124.018	7	25	46	0.099
Position C : Momentary action 42° Position A : Basic position Position B : Maintained action 42° Standard lock 251	IP 65	M-0-MA	Aluminium natural	A		704.118.018	7	25	43	0.099
Position C + B : Maintained action 42° Position A : Basic position Standard lock 251	IP 65	MA-0-MA	Aluminium natural	A		704.114.018	7	25	47	0.099
				C + B		704.116.018	7	25	47	0.099
Position C + B : Maintained action 90° Position A : Basic position Standard lock 251	IP 65	MA-0-MA	Aluminium natural	C + A + B		704.113.018	7	25	47	0.099
Position C + B : Momentary action 42° Position A : Basic position Standard lock 251	IP 65	M-0-M	Aluminium natural	A		704.115.018	7	25	42	0.099

Switching action: MA = Maintained action, M = Momentary action

Mounting dimensions from page 87, Technical drawing from page 91, Circuit drawing from page 110

Selector switch actuator 2 positions, short lever, flush mounting



Essential Accessories:

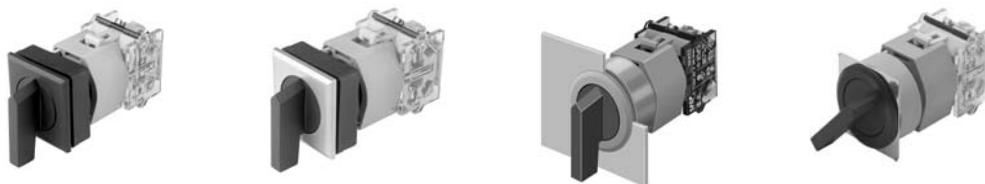
Switching element page 50

	Front protection	Switching action	Frontbezel/-ring	Lever	35 x 35 mm Typ-Nr.	Ø 35 mm Typ-Nr.	Mounting dimensions	Technical drawing	Circuit drawing	
Maintain 90° Momentary 42° 	IP 65	M	Plastic black	Plastic black	704.512.000		12	23	37	0.056
			Plastic silver	Plastic black	704.512.008		12	23	37	0.056
Position A : Basic position Position B : Momentary action 42° Position C + B : Maintained action 90°	IP 65	MA	Plastic black	Plastic black	704.510.000		12	23	38	0.056
			Plastic silver	Plastic black	704.510.008		12	23	38	0.056
Position A : Basic position Position B : Momentary action 42°	IP 65	M	Aluminium black	Plastic black		704.413.010	7	23	37	0.056
			Aluminium natural	Plastic black		704.413.018	7	23	37	0.056
Position C + B : Maintained action 90°	IP 65	MA	Aluminium black	Plastic black		704.411.010	7	23	38	0.056
			Aluminium natural	Plastic black		704.411.018	7	23	38	0.056

Switching action: M = Momentary action, MA = Maintained action

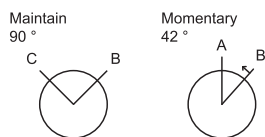
Mounting dimensions from page 87, Technical drawing from page 91, Circuit drawing from page 110

Selector switch actuator 2 positions, long lever, flush mounting



Essential Accessories:

Switching element page 50



	Front protection	Switching action	Frontbezel/-ring	Lever	⌀ 35 x 35 mm Typ-Nr.	Ø 35 mm Typ-Nr.	Mounting dimensions	Technical drawing	Circuit drawing	
Selector switch actuator 2 positions, long lever, flush mounting Position A : Basic position Position B : Momentary action 42°	IP 65	M	Plastic black	Plastic black	704.302.000		13	16	37	0.056
			Plastic silver	Plastic black	704.302.008		13	16	37	0.056
Position C + B : Maintained action 90°	IP 65	MA	Plastic black	Plastic black	704.300.000		13	16	38	0.056
			Plastic silver	Plastic black	704.300.008		13	16	38	0.056
Position A : Basic position Position B : Momentary action 42°	IP 65	M	Aluminium natural	Plastic black		704.103.018	7	16	37	0.056
Position C + B : Maintained action 90°	IP 65	MA	Aluminium natural	Plastic black		704.101.018	7	16	38	0.056
			Plastic black	Plastic black		704.101.010	7	16	38	0.056

Switching action: M = Momentary action, MA = Maintained action

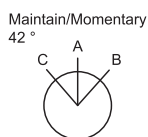
Mounting dimensions from page 87, Technical drawing from page 91, Circuit drawing from page 110

Selector switch actuator 3 positions, short lever, flush mounting



Essential Accessories:

Switching element page 50



	Front protection	Switching action	Frontbezel/-ring	Lever	Typ-Nr.	Ø 35 mm Typ-Nr.	Mounting dimensions	Technical drawing	Circuit drawing	
Selector switch actuator 3 positions, short lever, flush mounting Position C : Maintained action 42° Position A : Basic position Position B : Momentary action 42°	IP 65	MA-0-M	Plastic black	Plastic black	704.506.000		12	23	39	0.056
			Plastic silver	Plastic black	704.506.008		12	23	39	0.056
Position C : Momentary action 42° Position A : Basic position Position B : Maintained action 42°	IP 65	M-0-MA	Plastic black	Plastic black	704.508.000		12	23	36	0.056
			Plastic silver	Plastic black	704.508.008		12	23	36	0.056
Position C + B : Maintained action 42° Position A : Basic position	IP 65	MA-0-MA	Plastic black	Plastic black	704.502.000		12	23	40	0.056
			Plastic silver	Plastic black	704.502.008		12	23	40	0.056
Position C + B : Momentary action 42° Position A : Basic position	IP 65	M-0-M	Plastic black	Plastic black	704.504.000		12	23	35	0.056
			Plastic silver	Plastic black	704.504.008		12	23	35	0.056
Position C : Maintained action 42° Position A : Basic position Position B : Momentary action 42°	IP 65	MA-0-M	Aluminium black	Plastic black		704.407.010	7	23	39	0.056
			Aluminium natural	Plastic black		704.407.018	7	23	39	0.056
Position C : Momentary action 42° Position A : Basic position Position B : Maintained action 42°	IP 65	M-0-MA	Aluminium black	Plastic black		704.409.010	7	23	36	0.056
			Aluminium natural	Plastic black		704.409.018	7	23	36	0.056
Position C + B : Maintained action 42° Position A : Basic position	IP 65	MA-0-MA	Aluminium black	Plastic black		704.403.010	7	23	40	0.056
			Aluminium natural	Plastic black		704.403.018	7	23	40	0.056
Position C + B : Momentary action 42° Position A : Basic position	IP 65	M-0-M	Aluminium black	Plastic black		704.405.010	7	23	35	0.056
			Aluminium natural	Plastic black		704.405.018	7	23	35	0.056

Switching action: MA = Maintained action, M = Momentary action

Mounting dimensions from page 87, Technical drawing from page 91, Circuit drawing from page 110

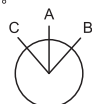
Selector switch actuator 3 positions, long lever, flush mounting



Essential Accessories:

Switching element page 50

Maintain/Momentary
42°



	Front protection	Switching action	Frontbezel/-ring	Lever	□ 35 x 35 mm Typ-Nr.	∅ 35 mm Typ-Nr.	Mounting dimensions	Technical drawing	Circuit drawing	
Selector switch actuator 3 positions, long lever, flush mounting Position C : Maintained action 42° Position A : Basic position Position B : Momentary action 42°	IP 65	MA-0-M	Plastic black	Plastic black	704.296.000		13	23	39	0.056
			Plastic silver	Plastic black	704.296.008		13	23	39	0.056
Position C : Momentary action 42° Position A : Basic position Position B : Maintained action 42°	IP 65	M-0-MA	Plastic black	Plastic black	704.298.000		13	16	36	0.056
			Plastic silver	Plastic black	704.298.008		13	16	36	0.056
Position C + B : Maintained action 42° Position A : Basic position	IP 65	MA-0-MA	Plastic black	Plastic black	704.292.000		13	16	40	0.056
			Plastic silver	Plastic black	704.292.008		13	16	40	0.056
Position C + B : Momentary action 42° Position A : Basic position	IP 65	M-0-M	Plastic black	Plastic black	704.294.000		13	16	35	0.056
			Plastic silver	Plastic black	704.294.008		13	16	35	0.056
Position C : Maintained action 42° Position A : Basic position Position B : Momentary action 42°	IP 65	MA-0-M	Aluminium black	Plastic black		704.097.010	8	16	39	0.056
			Aluminium natural	Plastic black		704.097.018	8	16	39	0.056
Position C : Momentary action 42° Position A : Basic position Position B : Maintained action 42°	IP 65	M-0-MA	Aluminium black	Plastic black		704.099.010	8	16	36	0.056
			Aluminium natural	Plastic black		704.099.018	8	16	36	0.056
Position C + B : Maintained action 42° Position A : Basic position	IP 65	MA-0-MA	Aluminium black	Plastic black		704.093.010	8	16	40	0.056
			Aluminium natural	Plastic black		704.093.018	8	16	40	0.056
Position C + B : Momentary action 42° Position A : Basic position	IP 65	M-0-M	Aluminium black	Plastic black		704.095.010	8	16	35	0.056
			Aluminium natural	Plastic black		704.095.018	8	16	35	0.056




Switching action: MA = Maintained action, M = Momentary action

Mounting dimensions from page 87, Technical drawing from page 91, Circuit drawing from page 110

Rotary selector switch actuator, short lever, flush mounting



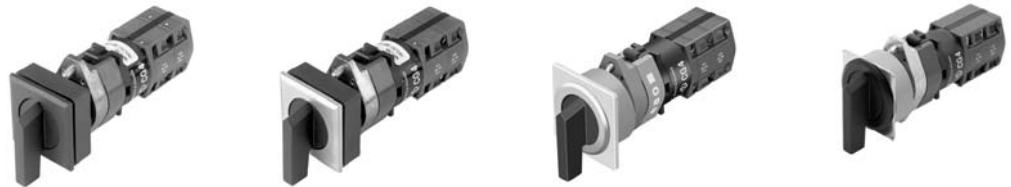
Essential Accessories:

-  Rotary selector switching element 30° page 53
-  Rotary selector switching element 45° page 53
-  Rotary selector switching element 60° page 54




	Front protection	Frontbezel/-ring	Lever	Ø 35 x 35 mm Typ-Nr.	Ø 35 mm Typ-Nr.	Mounting dimensions	Technical drawing	
Rotary selector switch actuator, short lever, flush mounting Position 0 : nine o'clock	IP 65	Plastic black	Plastic black	704.510.100KN		14	66	0.056
		Plastic silver	Plastic black	704.510.108KN		14	66	0.056
		Aluminium black	Plastic black		704.411.110KN	1	66	0.056
		Aluminium natural	Plastic black		704.411.118KN	1	66	0.056
Position 0 : twelve o'clock	IP 65	Aluminium black	Plastic black		704.411.010KN	1	66	0.056

Mounting dimensions from page 87, Technical drawing from page 91

Rotary selector switch actuator, long lever, flush mounting



Essential Accessories:

-  Rotary selector switching element 30° page 53
-  Rotary selector switching element 45° page 53
-  Rotary selector switching element 60° page 54




	Front protection	Frontbezel/-ring	Lever	Ø 35 x 35 mm Typ-Nr.	Ø 35 mm Typ-Nr.	Mounting dimensions	Technical drawing	
Rotary selector switch actuator, long lever, flush mounting Position 0 : nine o'clock	IP 65	Plastic black	Plastic black	704.300.100KN		14	67	0.056
		Plastic silver	Plastic black	704.300.108KN		14	67	0.056
		Aluminium black	Plastic black		704.101.110KN	1	67	0.056
		Aluminium natural	Plastic black		704.101.118KN	1	67	0.056
Position 0 : twelve o'clock	IP 65	Aluminium natural	Plastic black		704.101.018KN	1	67	0.056

Mounting dimensions from page 87, Technical drawing from page 91

Keylock rotary switch actuator, flush mounting



Essential Accessories:

-  Rotary selector switching element 30° page 53
-  Rotary selector switching element 45° page 53
-  Rotary selector switching element 60° page 54


	Front protection	Front ring	Key remove	Ø 35 mm Typ-Nr.	Mounting dimensions	Technical drawing	
Keylock rotary switch actuator, flush mounting Position 0 : nine o'clock (standard) Standard lock 251	IP 65	Aluminium natural	9 o'clock	704.123.118KN	7	68	0.120
Position 0 : twelve o'clock (special) Standard lock 251	IP 65	Aluminium natural	12 o'clock	704.123.018KN	7	68	0.120

Mounting dimensions from page 87, Technical drawing from page 91

Key insert switch actuator 2 positions, flush mounting



Essential Accessories:

-  Switching element page 50

	Front protection	Switching action	Front ring	Ø 38 mm Typ-Nr.	Mounting dimensions	Technical drawing	
Key insert switch actuator 2 positions, flush mounting	IP 67	0-MA90°	Stainless-steel	704.101.0x28	11	1	0.130
		0-M45°	Stainless-steel	704.103.0x28	11	1	0.130

In the Typ-Nr. "x" stands for not defined actuator.


Switching action: MA = Maintained action, M = Momentary action

Mounting dimensions from page 87, Technical drawing from page 91

Key insert switch actuator 3 positions, flush mounting



Essential Accessories:

 Switching element page 50

	Front protection	Front ring	Switching action	Ø 38 mm Typ-Nr.	Mounting dimensions	Technical drawing	
Key insert switch actuator 3 positions, flush mounting	IP 67	Stainless-steel	MA45°-0-MA45°	704.093.0x28	11	1	0.130
			MA45°-0-M45°	704.097.0x28	11	1	0.130
			M45°-0-MA45°	704.099.0x28	11	1	0.130
			M45°-0-M45°	704.095.0x28	11	1	0.130

In the Typ-Nr. "x" stands for not defined actuator.


Switching action: MA = Maintained action, M = Momentary action

Mounting dimensions from page 87, Technical drawing from page 91

Key insert switch actuator 3 positions Conductor Switch, flush mounting



Essential Accessories:

 Switching element page 50


	Front protection	Front ring	Switching action	Ø 38 mm Typ-Nr.	Mounting dimensions	Technical drawing	
Key insert switch actuator 3 positions Conductor Switch, flush mounting	IP 67	Stainless-steel	M45°-0-M45°	704.095.0T28	15	54	0.190

Switching action: M = Momentary action

Mounting dimensions from page 87, Technical drawing from page 91

Lever switch



	Front protection	Front ring	Lever	Switching action	Contacts	Contact material	Ø 40 mm Typ-Nr.	
Lever switch Typ S41, Lever-Nr. 11, 1 Contact element	IP 54	Aluminium natural	Plastic black	MA / M	1 NC / 1 NO	Ag	704.151.XXX	0.230
Typ S42, Lever-Nr. 11, 1 Contact element	IP 54	Aluminium natural	Plastic black	MA / M	1 NC / 1 NO	Ag	704.152.XXX	0.230
Typ S43, Lever-Nr. 11, 1 Contact element	IP 54	Aluminium natural	Plastic black	MA / M	1 NC / 1 NO	Ag	704.153.XXX	0.230
Typ S44, Lever-Nr. 11, 1 Contact element positive opened	IP 54	Aluminium natural	Plastic black	MA / M	1 NC / 1 NO	Ag	704.154.XXX	0.230
Typ S45, Lever-Nr. 11, 1 Contact element positive open	IP 54	Aluminium natural	Plastic black	MA / M	1 NC / 1 NO	Ag	704.155.XXX	0.230

Connection types

- S41: Cage clamp 1.0 ... 1.5 mm²
- S42: JST connector max. 0.2 mm² (counter plug is supplied)
- S43: Plug-in terminal 6.3 x 0.8 mm
- S44: Cage clamp 1.0 ... 1.5 mm²
- S45: Screw terminal or plug-in terminal 6.3 x 0.8 mm.

Micro-switch contacts

The micro-switch is available with a silver contact or a gold plated silver contact.

Contact without positive opening operation:

This is used in the lever switches S41, S42 and S43. Each lever switch includes a maximum of 5 micro-switches.

Contact with positive opening operation:

This is used in the lever switches S44 and S45. Each lever switch includes a maximum of 4 micro-switches.

Levers

There are 8 alternative standard levers (02, 03, 04, 05, 11, 13, 14, 15) available. Special levers are available on request.

Front bezel

Standard front bezel in aluminium natural, can also be delivered in black version.

Note:

Typ-Nr. will be supplied once switching function has been defined including specification of lever style and switching positions.

For further information please contact your local sales office.

A detailed technical documentation is available separately.

Switching action: MA = Maintained action, M = Momentary action

Contacts: NC = Normally closed, NO = Normally open

Contact material: Ag = Silver

Front

Legend frame

adhesive, Aluminium black


	Typ-Nr.	Technical drawing	
Legend frame 30 x 50 mm for raised mounting	704.968.2	53	0.001
35 x 57.5 mm for flush mounting	704.968.3	55	0.001

Technical drawing from page 91



Legend plate insert

for Legend frame 704.968.2 and 704.968.3

	Typ-Nr.	
Legend plate insert 14.5 x 23.5 mm, adhesive, Aluminium black	704.968.1	0.001
14.5 x 23.5 mm, adhesive, Aluminium natural	704.968.0	0.001




Legend plate, square for flush mounting

	Typ-Nr.	
Legend plate, square for flush mounting 18 x 35 mm, adhesive, Aluminium black	704.968.5	0.001
18 x 35 mm, adhesive, Aluminium natural	704.968.4	0.001



Protective cover

Mounting hole size 22.5 mm dia.

	Typ-Nr.	Technical drawing	
Protective cover hinged, transparent, with means for sealing, for Pushbutton	704.925.0	47	0.007
hinged, transparent, with means for sealing, for Selector switch	704.925.2	49	0.007
hinged, transparent, with means for sealing, with spring fitted, for Pushbutton	704.925.3	47	0.007


Protective cover only for selector switch in basic position A applicable.

Technical drawing from page 91



Protective cover, flush mounting


Mounting hole size 30.5 mm dia.

	Typ-Nr.	Technical drawing	
Protective cover, flush mounting hinged, Aluminium natural, with means for sealing, for Pushbutton and Selector switch short lever	704.928.38	51	0.019
hinged, Aluminium natural, with means for sealing, spring fitted, for Pushbutton and Selector switch short lever	704.928.28	48	0.019
hinged, Aluminium natural, with window, spring fitted, for Pushbutton	704.928.18	50	0.019
hinged, transparent, with means for sealing, for Pushbutton	704.925.7	52	0.006



Technical drawing from page 91


Blind plug

	Blind plug	Typ-Nr.	Technical drawing	
Blind plug Size 28 mm dia., for mounting hole 22.5 mm dia.	Plastic black	704.960.4	44	0.004
Size 30 x 30 mm, for mounting hole 22.5 mm dia.	Plastic black	704.964.7	41	0.009
Size 35 x 35 mm, for mounting hole 30 x 30 mm	Plastic black	704.964.9	43	0.009
Size 36 mm dia., for mounting hole 30.5 mm dia.	Plastic black	704.964.8	42	0.007



Technical drawing from page 91

Spare key

	Typ-Nr.	
Spare key Standard lock 251	704.989.0	0.006



Other lock numbers on request

Backside

Flasher element



	Terminals	Typ-Nr.	Technical drawing	Circuit drawing	Fig.
Flasher element Operating voltage : 115 VAC $\pm 10\%$, 50/60 Hz Lamp voltage/-current : 60 V, 33 mA	ST	704.943.1	31	12	0.024
Operating voltage : 130 VDC $\pm 10\%$ Lamp voltage/-current : 130 V, 3 mA	ST	704.943.2	31	12	0.024
Operating voltage : 230 VAC -10 % ... +6 %, 50/60 Hz Lamp voltage/-current : 130 V, 20 mA	ST	704.943.0	31	12	0.024
Operating voltage : 24 VDC $\pm 15\%$ Lamp voltage/-current : 24 V, 10 mA ... 85 mA	ST	704.943.5	31	12	0.024

Further information in the Technical Data and Typical Applications

Terminals: ST = Screw terminal


Technical drawing from page 91, Circuit drawing from page 110

Switching element

Switching element	Switching system	Contacts	Contact material	Terminals	Typ-Nr.	Technical drawing		kg
Switching element	SM	1 NC	Au-Ag	ST	704.911.2	28	7	0.021
			Ag-Cu	D-PT 6.3	704.915.2/D	30	7	0.025
				PT 6.3	704.915.2	29	7	0.021
				ST	704.910.2	28	7	0.021
		Ag-Pd	ST	704.912.2	28	7	0.021	
		1 NC + 1 NO	Au-Ag	ST	704.911.5	28	48	0.028
			Ag-Cu	D-PT 6.3	704.915.5/D	30	48	0.032
				PT 6.3	704.915.5	29	48	0.028
				ST	704.910.5	28	48	0.028
		Ag-Pd	ST	704.912.5	28	48	0.028	
		1 NO	Au-Ag	ST	704.911.1	28	8	0.021
			Ag-Cu	D-PT 6.3	704.915.1/D	30	8	0.025
				PT 6.3	704.915.1	29	8	0.021
				ST	704.910.1	28	8	0.021
		Ag-Pd	ST	704.912.1	28	8	0.021	
		2 NC	Au-Ag	ST	704.911.4	28	50	0.028
			Ag-Cu	D-PT 6.3	704.915.4/D	30	50	0.032
				PT 6.3	704.915.4	29	50	0.028
				ST	704.910.4	28	50	0.028
		Ag-Pd	ST	704.912.4	28	50	0.028	
		2 NO	Au-Ag	ST	704.911.3	28	49	0.028
			Ag-Cu	D-PT 6.3	704.915.3/D	30	49	0.032
				PT 6.3	704.915.3	29	49	0.028
				ST	704.910.3	28	49	0.028
	Ag-Pd	ST	704.912.3	28	49	0.028		
	SA	1 NC	Au-Ag	D-PT 6.3	704.901.2/D	30	7	0.026
				ST	704.901.2	28	7	0.021
			Ag-Cu	D-PT 6.3	704.905.2/D	30	7	0.026
				PT 6.3	704.905.2	29	7	0.021
		Ag-Pd	ST	704.900.2	28	7	0.021	
			ST	704.902.2	28	7	0.021	
		1 NC + 1 NO	Au-Ag	D-PT 6.3	704.901.5/D	30	48	0.033
				ST	704.901.5	28	48	0.028
			Ag-Cu	D-PT 6.3	704.905.5/D	30	48	0.033
				PT 6.3	704.905.5	29	48	0.028
		Ag-Pd	ST	704.900.5	28	48	0.028	
ST			704.902.5	28	48	0.028		
1 NO		Au-Ag	D-PT 6.3	704.901.1/D	30	8	0.026	
			ST	704.901.1	28	8	0.021	
		Ag-Cu	D-PT 6.3	704.905.1/D	30	8	0.026	
			PT 6.3	704.905.1	29	8	0.021	
Ag-Pd		ST	704.900.1	28	8	0.021		
		ST	704.902.1	28	8	0.021		
2 NC		Au-Ag	D-PT 6.3	704.901.4/D	30	50	0.033	
			ST	704.901.4	28	50	0.028	
		Ag-Cu	D-PT 6.3	704.905.4/D	30	50	0.033	
			PT 6.3	704.905.4	29	50	0.028	
Ag-Pd		ST	704.900.4	28	50	0.028		
		ST	704.902.4	28	50	0.028		



Continued from previous page

	Switching system	Contacts	Contact material	Terminals	Typ-Nr.	Technical drawing	Circuit drawing	
Switching element	SA	2 NO	Au-Ag	D-PT 6.3	704.901.3/D	30	49	0.033
				ST	704.901.3	28	49	0.028
			Ag-Cu	D-PT 6.3	704.905.3/D	30	49	0.033
				PT 6.3	704.905.3	29	49	0.028
				ST	704.900.3	28	49	0.028
			Ag-Pd	ST	704.902.3	28	49	0.028

For the 3rd switching element per switch the terminal marking insert is to be ordered separately.

Switching system: SM = Slow-make switching element, SA = Snap-action switching element


Contacts: NC = Normally closed, NO = Normally open

Contact material: Au-Ag = Gold-Silver, Ag-Cu = Hard silver, Ag-Pd = Silver-Palladium

Terminals: ST = Screw terminal, D-PT 6.3 = Double plug-in terminal 6.3 mm, PT 6.3 = Plug-in terminal 6.3 mm

Technical drawing from page 91, Circuit drawing from page 110

Switching element for ring cable shoe

	Switching system	Contacts	Contact material	Terminals	Typ-Nr.	Technical drawing	Circuit drawing		
Switching element for ring cable shoe	SM	1 NC	Au-Ag	ST	704.911.2B	28	7	0.021	
			Ag-Cu	ST	704.910.2B	28	7	0.021	
		1 NC + 1 NO	Au-Ag	ST	704.911.5B	28	48	0.028	
			Ag-Cu	ST	704.910.5B	28	48	0.028	
		1 NO	Au-Ag	ST	704.911.1B	28	8	0.021	
			Ag-Cu	ST	704.910.1B	28	8	0.021	
		2 NC	Au-Ag	ST	704.911.4B	28	50	0.028	
			Ag-Cu	ST	704.910.4B	28	50	0.028	
		2 NO	Au-Ag	ST	704.911.3B	28	49	0.028	
			Ag-Cu	ST	704.910.3B	28	49	0.028	
		SA	1 NC	Ag-Cu	ST	704.900.2B	28	7	0.021
			1 NC + 1 NO	Ag-Cu	ST	704.900.5B	28	48	0.028
	1 NO		Ag-Cu	ST	704.900.1B	28	8	0.021	
	2 NC		Ag-Cu	ST	704.900.4B	28	50	0.028	
	2 NO		Ag-Cu	ST	704.900.3B	28	49	0.028	



Switching system: SM = Slow-make switching element, SA = Snap-action switching element

Contacts: NC = Normally closed, NO = Normally open

Contact material: Au-Ag = Gold-Silver, Ag-Cu = Hard silver

Terminals: ST = Screw terminal

Technical drawing from page 91, Circuit drawing from page 110

Switching element for Emergency-stop pushbutton

	Switching system	Contacts	Contact material	Terminals	Typ-Nr.	Technical drawing		kg
Switching element for Emergency-stop pushbutton	SM	1 NC	Au-Ag	ST	704.911.2	28	7	0.021
			Ag-Cu	D-PT 6.3	704.915.2/D	30	7	0.025
				PT 6.3	704.915.2	29	7	0.021
				ST	704.910.2	28	7	0.021
		Ag-Pd	ST	704.912.2	28	7	0.021	
		1 NC + 1 NO	Au-Ag	ST	704.911.5	28	48	0.028
			Ag-Cu	D-PT 6.3	704.915.5/D	30	48	0.032
				PT 6.3	704.915.5	29	48	0.028
				ST	704.910.5	28	48	0.028
		Ag-Pd	ST	704.912.5	28	48	0.028	
		1 NO	Au-Ag	ST	704.911.1	28	8	0.021
			Ag-Cu	D-PT 6.3	704.915.1/D	30	8	0.025
				PT 6.3	704.915.1	29	8	0.021
				ST	704.910.1	28	8	0.021
		Ag-Pd	ST	704.912.1	28	8	0.021	
		2 NC	Au-Ag	ST	704.911.4	28	50	0.028
			Ag-Cu	D-PT 6.3	704.915.4/D	30	50	0.032
				PT 6.3	704.915.4	29	50	0.028
				ST	704.910.4	28	50	0.028
		Ag-Pd	ST	704.912.4	28	50	0.028	
		2 NO	Au-Ag	ST	704.911.3	28	49	0.028
			Ag-Cu	D-PT 6.3	704.915.3/D	30	49	0.032
				PT 6.3	704.915.3	29	49	0.028
				ST	704.910.3	28	49	0.028
Ag-Pd	ST	704.912.3	28	49	0.028			



Switching system: SM = Slow-make switching element

Contacts: NC = Normally closed, NO = Normally open

Contact material: Au-Ag = Gold-Silver, Ag-Cu = Hard silver, Ag-Pd = Silver-Palladium

Terminals: ST = Screw terminal, D-PT 6.3 = Double plug-in terminal 6.3 mm, PT 6.3 = Plug-in terminal 6.3 mm

Technical drawing from page 91, Circuit drawing from page 110

Rotary selector switching element 30°

	Contacts	Stages	Terminals	Typ-Nr.	Circuit drawing	
Rotary selector switching element 30° Position a : Start position Position i : End position	9 (1-pole)	5	ST	704.8A236	13	0.073
Position a : Start position Position k : End position	10 (1-pole)	5	ST	704.8A237	14	0.073
Position a : Start position Position l : End position	11 (1-pole)	6	ST	704.8A238	15	0.082
Position a : Start position Position m : End position	12 (1-pole)	6	ST	704.8A239	16	0.082
Position a : Start position without stop	12 (1-pole)	6	ST	704.8A639	16	0.082



Rotary switching elements are not on stock and have to be ordered as a customised product locally

Terminals: ST = Screw terminal

Circuit drawing from page 110

Rotary selector switching element 45°

	Contacts	Stages	Terminals	Typ-Nr.	Circuit drawing	
Rotary selector switching element 45° Position a : Start position Position g : End position	7 (1-pole)	4	ST	704.8A234	17	0.064
	7 (2-poles)	7	ST	704.8A254	18	0.091
Position a : Start position Position h : End position	8 (1-pole)	4	ST	704.8A235	19	0.064
	8 (2-poles)	8	ST	704.8A255	20	0.100




Rotary switching elements are not on stock and have to be ordered as a customised product locally

Terminals: ST = Screw terminal

Circuit drawing from page 110

Rotary selector switching element 60°

	Contacts	Stages	Terminals	Typ-Nr.	Circuit drawing	
Rotary selector switching element 60° Position a : Start position Position c : End position	3 (1-pole)	2	ST	704.8A230	21	0.046
	3 (1-pole, DC-isolated)	2	ST	704.8A730	32	0.046
	3 (2-poles)	3	ST	704.8A250	22	0.055
	3 (3-poles)	5	ST	704.8A270	23	0.073
Position a : Start position Position d : End position	4 (1-pole)	2	ST	704.8A231	24	0.046
	4 (1-pole, DC isolated)	2	ST	704.8A731	33	0.046
	4 (2-poles)	4	ST	704.8A251	25	0.064
	4 (3-poles)	6	ST	704.8A271	26	0.082
Position a : Start position Position e : End position	5 (1-pole)	3	ST	704.8A232	27	0.055
	5 (2-poles)	5	ST	704.8A252	28	0.073
	5 (3-poles)	8	ST	704.8A272	29	0.100
Position a : Start position Position f : End position	6 (1-pole)	3	ST	704.8A233	30	0.055
	6 (2-poles)	6	ST	704.8A253	31	0.082



Rotary switching elements are not on stock and have to be ordered as a customised product locally

Terminals: ST = Screw terminal

Circuit drawing from page 110


Terminal cover

	Typ-Nr.	Technical drawing	
Terminal cover for covering of screw terminal	704.964.5	34	0.003



Technical drawing from page 91

Terminal marking


	Marking	Typ-Nr.	
Terminal marking 1 NC + 1 NO (for 1st or 2nd switching element)	13/21 33/41	704.965.9	0.001
	22/14 42/34	704.966.0	0.001
1 NC + 1 NO (for 3rd switching element)	53/61 73/81	704.966.1	0.001
	62/54 82/74	704.966.2	0.001
2 NC (for 1st or 2nd switching element)	11/21 31/41	704.965.5	0.001
	22/12 42/32	704.965.6	0.001
2 NC (for 3rd switching element)	51/61 71/81	704.965.7	0.001
	62/52 82/72	704.965.8	0.001
2 NO (for 1st or 2nd switching element)	13/23 33/43	704.965.1	0.001
	24/14 44/34	704.965.2	0.001
2 NO (for 3rd switching element)	53/63 73/83	704.965.3	0.001
	64/54 84/74	704.965.4	0.001



Illumination

Filament lamp


The max. overall length of the lamp may not exceed 25 mm

Filament lamp	Socket	Operating voltage/-current	Typ-Nr.	 0.002
Filament lamp	BA9s	110 VAC/DC, 22 mA	10-1422.1179	0.002
		12 VAC/DC, 100 mA	10-1409.1329	0.002
		130 VAC/DC, 20 mA	10-1424.1179	0.002
		24 VAC/DC, 50 mA	10-1412.1279	0.002
		36 VAC/DC, 56 mA	10-1416.1289	0.002
		48 VAC/DC, 42 mA	10-1419.1249	0.002
		6 VAC/DC, 200 mA	10-1406.1369	0.002
		60 VAC/DC, 33 mA	10-1420.1219	0.002



Single-LED

The max. overall length of the lamp may not exceed 25 mm

Single-LED	Socket	Light colour	Operating voltage/-current	Typ-Nr.	
Single-LED	BA9s	blue	12 VAC/DC, 16 mA	10-2509.1146	0.002
			130 VAC, 5 mA	10-2H24.2056	0.002
			230 VAC, 3 mA	10-2H25.2046	0.002
			24 VAC/DC, 15 mA	10-2512.1146	0.002
			28 VAC/DC, 13 mA	10-2513.1146	0.002
			48 VAC/DC, 4/8 mA	10-2519.1056	0.002
		6 VDC, 17 mA	10-2506.1086	0.002	
		green	12 VAC/DC, 16 mA	10-2509.1145	0.002
			130 VAC, 5 mA	10-2H24.2055	0.002
			230 VAC, 3 mA	10-2H25.2045	0.002
			24 VAC/DC, 15 mA	10-2512.1145	0.002
			28 VAC/DC, 13 mA	10-2513.1145	0.002
			48 VAC/DC, 4/8 mA	10-2519.1055	0.002
		6 VDC, 17 mA	10-2506.1085	0.002	
		red	12 VAC/DC, 16 mA	10-2509.1142	0.002
			130 VAC, 5 mA	10-2H24.2052	0.002
			230 VAC, 3 mA	10-2H25.2042	0.002
			24 VAC/DC, 15 mA	10-2512.1142	0.002
			28 VAC/DC, 13 mA	10-2513.1142	0.002
			48 VAC/DC, 4/8 mA	10-2519.1052	0.002
		6 VDC, 17 mA	10-2506.1082	0.002	
		white diffuse	12 VAC/DC, 16 mA	10-2509.1149	0.002
			130 VAC, 5 mA	10-2H24.2059	0.002
			230 VAC, 3 mA	10-2H25.2049	0.002
			24 VAC/DC, 15 mA	10-2512.1149	0.002
			28 VAC/DC, 13 mA	10-2513.1149	0.002
			48 VAC/DC, 4/8 mA	10-2519.1059	0.002
		6 VDC, 17 mA	10-2506.1089	0.002	
		yellow	12 VAC/DC, 16 mA	10-2509.1144	0.002
			130 VAC, 5 mA	10-2H24.2054	0.002
230 VAC, 3 mA	10-2H25.2044		0.002		
24 VAC/DC, 15 mA	10-2512.1144		0.002		
28 VAC/DC, 13 mA	10-2513.1144		0.002		
48 VAC/DC, 4/8 mA	10-2519.1054		0.002		
6 VDC, 17 mA	10-2506.1084	0.002			



Note:

AC operation through halve-wave rectifier possible, slight flickering can occur.

12, 24, 28, 48 VAC/DC versions with bridge rectifier. Used on a DC voltage and AC voltage with the same light output.

Diode block

Diode block	Terminals	Typ-Nr.	Technical drawing	Circuit drawing	
2 Diodes 1N4007	ST	704.942.5	33	2	0.019




Terminals: ST = Screw terminal

Technical drawing from page 91, Circuit drawing from page 110

Lamp transformer

Lamp voltage/-current : 24 VAC, 50 mA, 50/60 Hz

	Terminals	Typ-Nr.	Technical drawing	Circuit drawing	
Lamp transformer Operating voltage : 115 VAC / 24 VAC	ST	704.970.3	32	9	0.100
Operating voltage : 230 VAC / 24 VAC	ST	704.970.4	32	9	0.100
Operating voltage : 400 VAC / 24 VAC	ST	704.970.5	32	9	0.100
Operating voltage : 440 VAC / 24 VAC	ST	704.970.6	32	9	0.100




Terminals: ST = Screw terminal

Technical drawing from page 91, Circuit drawing from page 110

Resistor block

Lamp voltage/-current : 130 V, 20mA und 60 V, 33 mA

	Terminals	Typ-Nr.	Technical drawing	Circuit drawing	
Resistor block Operating voltage : 125 VAC / 60 VAC	ST	704.941.5	33	10	0.006
Operating voltage : 230 VAC / 130 VAC	ST	704.941.0	33	10	0.017



Terminals: ST = Screw terminal

Technical drawing from page 91, Circuit drawing from page 110

Resistor-diode block

Lamp voltage/-current : 130 V, 20mA

	Terminals	Typ-Nr.	Technical drawing	Circuit drawing	
Resistor-diode block Operating voltage : 230 VAC / 130 VAC	ST	704.941.9	33	11	0.017




Terminals: ST = Screw terminal

Technical drawing from page 91, Circuit drawing from page 110

Terminal plate empty

for fitting with series resistors


	Typ-Nr.	
Terminal plate empty 10 spaces 125 x 60 x 15 mm	02-912.2	0.045
15 spaces 187.5 x 60 x 15 mm	02-912.3	0.090
20 spaces 250 x 60 x 15 mm	02-912.4	0.095
5 spaces 62.5 x 60 x 15 mm	02-912.1	0.025



Emergency-stop pushbutton

Emergency-stop label


front panel thickness 3 mm max.

	Marking	Typ-Nr.	
Emergency-stop label 60 mm dia., yellow, Mounting hole size 22.5 mm dia.	ARRET D'URGENCE	704.963.7	0.011
	EMERGENCY STOP	704.963.6	0.011
	NOT AUS	704.963.5	0.011
	NOT HALT	704.963.8	0.011
90 mm dia., yellow, Mounting hole size 22.5 mm dia.	ARRET D'URGENCE	704.963.2	0.011
	EMERGENCY STOP	704.963.1	0.011
	NOT AUS	704.963.0	0.011
	NOT HALT	704.963.3	0.011



Emergency-stop protective shroud

use only for Typ-Nr. 704.064.2 und 704.066.2


	Typ-Nr.	
Emergency-stop protective shroud Aluminium natural	704.927.0	0.067
Aluminium yellow varnished	704.927.4	0.067



The protection ring is not suitable for a proper use of Emergency-stop pushbutton. It can obstruct a spontaneous operation of the Emergency-stop pushbutton.

Emergency-stop enclosures


Bottom grey similar RAL 7035; cover lead-sealable, yellow similar RAL 1004

	Dimension	Typ-Nr.	Technical drawing	
Emergency-stop enclosures with mounting hole size 22.5 mm dia., with anti-twist device	L 65 mm, W 65 mm, H 81 mm	704.945.7	56	0.127
	L 94 mm, W 65 mm, H 81 mm	704.945.8	57	0.157
	L 94 mm, W 94 mm, H 81 mm	704.945.0	58	0.195



Openings for cable gland M16 or M20.
Protection class IP 66.
Technical drawing from page 91

Cable gland


	Typ-Nr.	
Cable gland M16, Plastic grey	61-9481.6	0.007
M20, Plastic grey	704.945.6	0.011



with traction relief; protection degree IP 68.

Assembling


Anti-twist ring, flush mounting

	Typ-Nr.	
Anti-twist ring, flush mounting	704.954.0	0.002



Reducing ring

Devices 22.5 mm dia. in mounting hole size 30.5 mm dia.


	Typ-Nr.	
Reducing ring Aluminium black	704.960.0	0.004
Aluminium natural	704.960.8	0.004



With the metal bayonet flange you can use one reduction ring. If you have a plastic bayonet flange you need to install two reduction rings.

Mounting plate

for separate mounting of lamp transformer, resistor block or capacitor block


	Typ-Nr.	Technical drawing	
Mounting plate	704.940.8	35	0.006



Technical drawing from page 91

Snap-on base

to snap-on, for separate mounting of lamp transformer, resistor block or capacitor block


	Typ-Nr.	Technical drawing	
Snap-on base DIN mounting bar EN 50022	704.941.1	37	0.006
DIN mounting bar EN 50035	704.940.9	36	0.006



Technical drawing from page 91

Reinforcement plate


for thin front panel and plastic case

	Typ-Nr.	
Reinforcement plate 44 x 29 x 2 mm, mounting hole 22,5 mm dia., sheet steel galvanized yellow passivated	704.960.9	0.014




Lens plug for round lens, flush mounting

with lamp remover function (BA9s)

	Typ-Nr.	 kg
Lens plug for round lens, flush mounting for mounting and dismantling of Lens round, flush mounting	700.006.0	0.003




Lens remover for square lens, flush mounting

	Typ-Nr.	 kg
Lens remover for square lens, flush mounting	98-968	0.004



Lamp remover

	Typ-Nr.	 kg
Lamp remover for mounting and dismantling of LED and Filament lamp	700.004.0	0.003



CAUTION

A switching process might be released when replacing the lamp !

Mounting tool for Indicator

for Indicators full-face illumination, compact

	Typ-Nr.	 kg
Mounting tool for Indicator for tightening (or loosening) of the Fixing nut	700.005.0	0.020



Mounting tool for Key insert switch

	Typ-Nr.	 kg
Mounting tool for Key insert switch for tightening (or loosening) of the Fixing nut	704.990.0	0.020



Enclosure

Grey similar RAL 7035; cover lead-sealable

	Dimension	Typ-Nr.	Technical drawing	
Enclosure with mounting hole 1 x 22.5 mm dia., with anti-twist device	L 94 mm, W 94 mm, H 81 mm	704.945.1	58	0.211
with mounting hole 2 x 22.5 mm dia., with anti-twist device	L 130 mm, W 94 mm, H 81 mm	704.945.2	59	0.251
with mounting hole 3 x 22.5 mm dia., with anti-twist device	L 180 mm, W 94 mm, H 81 mm	704.945.3	60	0.313
with mounting hole 4 x 22.5 mm dia., with anti-twist device	L 180 mm, W 182 mm, H 110 mm	704.945.4	61	0.572
with mounting hole 6 x 22.5 mm dia., with anti-twist device	L 180 mm, W 182 mm, H 110 mm	704.945.5	62	0.568



Openings for cable gland M16 or M20.

Protection class IP 66.

Technical drawing from page 91

Cable gland


	Typ-Nr.	
Cable gland M16, Plastic grey	61-9481.6	0.007
M20, Plastic grey	704.945.6	0.011



with traction relief; protection degree IP 68.

Indicator compact


Indicator actuator for Indicator compact

	Housing	Ø 29 mm Typ-Nr.	Circuit drawing	
Indicator actuator for Indicator compact with series resistor for 110/125 V and incandescent lamp 60 V, 33 mA	Plastic grey	704.642.1	5	0.020
with series resistor for 220/240 V and incandescent lamp 130 V, 20 mA	Plastic grey	704.642.2	5	0.009
without built-in series resistor	Plastic grey	704.642.0	5	0.006




Circuit drawing from page 110

Lens cap round, plastic

	Lens cap	Ø 29 mm Typ-Nr.	
Lens cap round, plastic	Plastic blue transparent flush	704.603.6	0.003
	Plastic colourless transparent flush	704.603.7	0.003
	Plastic green transparent flush	704.603.5	0.003
	Plastic red transparent flush	704.603.2	0.003
	Plastic yellow transparent flush	704.603.4	0.003



Marking cap for Lens cap round

	Marking cap	Typ-Nr.	
Marking cap for Lens cap round LED	Plastic colourless transparent ribbed	704.608.7	0.002
LED and Filament lamp	Plastic white translucent	704.608.9	0.002




Indicator and Flasher round, full face illumination

Indicator actuator round, full face illumination

	Housing	Ø 29 mm Typ-Nr.	
Indicator actuator round, full face illumination	Plastic grey	704.630.1	0.020




Lens cap round, plastic

	Lens cap	Ø 29 mm Typ-Nr.	
Lens cap round, plastic	Plastic blue transparent flush	704.603.6	0.003
	Plastic colourless transparent flush	704.603.7	0.003
	Plastic green transparent flush	704.603.5	0.003
	Plastic red transparent flush	704.603.2	0.003
	Plastic yellow transparent flush	704.603.4	0.003




Marking cap for Lens cap round

	Marking cap	Typ-Nr.	
Marking cap for Lens cap round LED	Plastic colourless transparent ribbed	704.608.7	0.002
	LED and Filament lamp	704.608.9	0.002




Bayonet flange

		Typ-Nr.	Technical drawing	
Bayonet flange Metal		704.960.5	46	0.025
	Plastic	704.950.5	45	0.015



Technical drawing from page 91

Lamp block

	Terminals	Typ-Nr.	Technical drawing	Circuit drawing	
Lamp block Standard	PT 6.3	704.950.1	39	5	0.012
	ST	704.950.0	38	5	0.012
Terminals Cu/Sn nickel plated	D-PT 6.3	704.950.2/D	40	5	0.013
Terminals Cu/Sn nickel plated and blank	D-PT 6.3	704.950.1/D	40	5	0.013
Terminals for ring cable shoe	ST	704.950.0B	38	5	0.013



Terminals: PT 6.3 = Plug-in terminal 6.3 mm, ST = Screw terminal, D-PT 6.3 = Double plug-in terminal 6.3 mm
 Technical drawing from page 91, Circuit drawing from page 110


Indicator and Flasher square, full face illumination

Indicator actuator square, full face illumination

	Housing	∅ 30 x 30 mm Typ-Nr.	
Indicator actuator square, full face illumination	Plastic black	704.730.0	0.005
	Plastic grey	704.730.1	0.005




Lens cap square, plastic

	Lens cap	∅ 30 x 30 mm Typ-Nr.	
Lens cap square, plastic	Plastic blue transparent flush	704.703.6	0.003
	Plastic colourless transparent flush	704.703.7	0.003
	Plastic green transparent flush	704.703.5	0.003
	Plastic red transparent flush	704.703.2	0.003
	Plastic yellow transparent flush	704.703.4	0.003




Diffusor cap for Lens cap square

	Diffusor cap	∅ 30 x 30 mm Typ-Nr.	
Diffusor cap for Lens cap square can be marked	Plastic white	704.708.9	0.004
LED	Plastic colourless	704.708.7	0.004




Marking foil for Lens square

	Marking foil	Typ-Nr.	
Marking foil for Lens square can be hot stamped	Plastic colourless transparent	704.706.7	0.001



Bayonet flange

	Typ-Nr.	Technical drawing	
Bayonet flange Metal	704.960.5	46	0.025
Plastic	704.950.5	45	0.015



Technical drawing from page 91

Lamp block

	Terminals	Typ-Nr.	Technical drawing	Circuit drawing	
Lamp block Standard	PT 6.3	704.950.1	39	5	0.012
	ST	704.950.0	38	5	0.012
Terminals Cu/Sn nickel plated	D-PT 6.3	704.950.2/D	40	5	0.013
Terminals Cu/Sn nickel plated and blank	D-PT 6.3	704.950.1/D	40	5	0.013
Terminals for ring cable shoe	ST	704.950.0B	38	5	0.013



Terminals: PT 6.3 = Plug-in terminal 6.3 mm, ST = Screw terminal, D-PT 6.3 = Double plug-in terminal 6.3 mm
 Technical drawing from page 91, Circuit drawing from page 110

Indicator and Flasher round, front illumination

Indicator actuator round, front illumination

	Housing	Ø 35 mm Typ-Nr.	Ø 29 mm Typ-Nr.	
Indicator actuator round, front illumination	Plastic grey	704.633.1	704.633.1	0.020



Lens round, flush, plastic

Lenses are usable for round devices in raised and flush mounting

	Lens	Typ-Nr.	
Lens round, flush, plastic	Plastic black opaque	704.602.0	0.001
	Plastic blue transparent	704.602.6	0.001
	Plastic colourless transparent	704.602.7	0.001
	Plastic green transparent	704.602.5	0.001
	Plastic red transparent	704.602.2	0.001
	Plastic yellow transparent	704.602.4	0.001




Marking plate for Lens round, flush

	Marking plate	Typ-Nr.	
Marking plate for Lens round, flush LED	Plastic colourless transparent ribbed	704.609.7	0.001
LED and Filament lamp	Plastic white translucent	704.609.9	0.001




Lens round raised, plastic

	Lens	Typ-Nr.	
Lens round raised, plastic	Plastic colourless transparent	704.611.7	0.002
	Plastic green transparent	704.611.5	0.002
	Plastic red transparent	704.611.2	0.002
	Plastic yellow transparent	704.611.4	0.002




Marking cap for Lens round, raised

	Marking cap	Typ-Nr.	
Marking cap for Lens round, raised LED	Plastic colourless transparent ribbed	704.610.7	0.001
LED and Filament lamp	Plastic white translucent	704.610.9	0.001



Front bezel set for Indicator and Pushbutton, flush mounting


	Front bezel	Ø 35 mm Typ-Nr.	Mounting dimensions	
Front bezel set for Indicator and Pushbutton, flush mounting	Aluminium black	704.955.0	7	0.015
	Aluminium natural	704.955.1	7	0.015
	Stainless steel natural	704.955.9	7	0.033



Mounting dimensions from page 87

Front bezel with protective membrane, flush mounting

for Pushbutton and Illuminated pushbutton (IP 67)

	Front bezel	Ø 35 mm Typ-Nr.	
Front bezel with protective membrane, flush mounting with transparent silicone membrane	Aluminium black	704.955.4	0.015
	Aluminium natural	704.955.3	0.015
with transparent silicone membrane, resistant to sea water	Stainless steel natural	704.955.9E	0.033



Front bezel to be mounted with a torque of 40 Ncm onto actuator.


Front ring

	Front ring	Ø 29 mm Typ-Nr.	
Front ring	Aluminium black	704.600.1A	0.005
	Aluminium natural	704.600.1	0.005
	Plastic black	704.600.0	0.003
	Plastic light-grey	704.600.6	0.003
	Stainless steel natural	704.600.9	0.006
Heigth 16 mm	Plastic light-grey	704.600.7	0.003



Front protective cap


for Indicator, Pushbutton and Illuminated pushbutton for protection IP 68

	Front protective cap	Typ-Nr.	
Front protective cap only together with Lenses 704.602.X, 704.601.X and Front rings 704.600.X	Silicone colourless transparent	704.953.0	0.002



Front protective ring


for Pushbutton and Illuminated pushbutton with front illumination (IP 67)

	Front protective ring	Ø 29 mm Typ-Nr.	
Front protective ring with transparent Pebax membrane, temperature resistance -40 °C ... +85 °C	Aluminium natural	704.600.5/A	0.005
	Aluminium natural	704.600.3	0.005
with transparent silicone membrane (extent resistant to sea water), temperature resistance -40 °C ... +85 °C	Chromed brass	704.600.2	0.005



Front protective ring to be mounted with a torque of 40 Ncm onto actuator.

Bayonet flange

	Typ-Nr.	Technical drawing	
Bayonet flange Metal	704.960.5	46	0.025
Plastic	704.950.5	45	0.015



Technical drawing from page 91

Lamp block

	Terminals	Typ-Nr.	Technical drawing	Circuit drawing	kg
Lamp block Standard	PT 6.3	704.950.1	39	5	0.012
	ST	704.950.0	38	5	0.012
Terminals Cu/Sn nickel plated	D-PT 6.3	704.950.2/D	40	5	0.013
Terminals Cu/Sn nickel plated and blank	D-PT 6.3	704.950.1/D	40	5	0.013
Terminals for ring cable shoe	ST	704.950.0B	38	5	0.013



Terminals: PT 6.3 = Plug-in terminal 6.3 mm, ST = Screw terminal, D-PT 6.3 = Double plug-in terminal 6.3 mm
 Technical drawing from page 91, Circuit drawing from page 110

Indicator and Flasher square, front illumination

Indicator actuator square, front illumination

	Front bezel	Housing	∅ 35 x 35 mm Typ-Nr.	∅ 30 x 30 mm Typ-Nr.	kg
Indicator actuator square, front illumination	black	Plastic black	704.743.0		0.020
	silver	Plastic black	704.743.8		0.020
	without	Plastic black		704.733.0	0.020
		Plastic grey		704.733.1	0.020



Lens square, plastic

	Lens	∅ 35 x 35 mm Typ-Nr.	∅ 30 x 30 mm Typ-Nr.	kg
Lens square, plastic	Plastic blue transparent flush	704.702.6	704.702.6	0.001
	Plastic colourless transparent flush	704.702.7	704.702.7	0.001
	Plastic green transparent flush	704.702.5	704.702.5	0.001
	Plastic red transparent flush	704.702.2	704.702.2	0.001
	Plastic yellow transparent flush	704.702.4	704.702.4	0.001




Lens holder for Lens square

	Lens holder	Typ-Nr.	kg
Lens holder for Lens square can be marked	translucent white	704.709.9	0.003
LED	transparent colourless	704.709.7	0.003




Marking foil for Lens square

	Marking foil	Typ-Nr.	
Marking foil for Lens square can be hot stamped	Plastic colourless transparent	704.707.7	0.001




Front bezel square

	Front bezel	∅ 30 x 30 mm Typ-Nr.	
Front bezel square	Plastic black	704.701.0	0.002
	Plastic chromium-plated	704.701.4	0.002
	Plastic grey	704.701.6	0.002




Bayonet flange

	Typ-Nr.	Technical drawing	
Bayonet flange Metal	704.960.5	46	0.025
Plastic	704.950.5	45	0.015



Technical drawing from page 91

Lamp block

	Terminals	Typ-Nr.	Technical drawing	Circuit drawing	
Lamp block Standard	PT 6.3	704.950.1	39	5	0.012
	ST	704.950.0	38	5	0.012
Terminals Cu/Sn nickel plated	D-PT 6.3	704.950.2/D	40	5	0.013
Terminals Cu/Sn nickel plated and blank	D-PT 6.3	704.950.1/D	40	5	0.013
Terminals for ring cable shoe	ST	704.950.0B	38	5	0.013




Terminals: PT 6.3 = Plug-in terminal 6.3 mm, ST = Screw terminal, D-PT 6.3 = Double plug-in terminal 6.3 mm
 Technical drawing from page 91, Circuit drawing from page 110

Pushbutton and Illuminated pushbutton round

Pushbutton- and Illuminated pushbutton actuator round

Actuators usable for devices with front dimension 29 mm dia., raised mounting and 35 mm dia., flush mounting


	Switching action	Housing	Typ-Nr.	
Pushbutton- and Illuminated pushbutton actuator round	MA	Plastic grey	704.632.1	0.009
	M	Plastic grey	704.631.1	0.009



Switching action: MA = Maintained action, M = Momentary action


Lens round, flush, plastic

Lenses are usable for round devices in raised and flush mounting

	Lens	Typ-Nr.	
Lens round, flush, plastic	Plastic black opaque	704.602.0	0.001
	Plastic blue transparent	704.602.6	0.001
	Plastic colourless transparent	704.602.7	0.001
	Plastic green transparent	704.602.5	0.001
	Plastic red transparent	704.602.2	0.001
	Plastic yellow transparent	704.602.4	0.001



Marking plate for Lens round, flush

	Marking plate	Typ-Nr.	
Marking plate for Lens round, flush LED	Plastic colourless transparent ribbed	704.609.7	0.001
LED and Filament lamp	Plastic white translucent	704.609.9	0.001




Lens round, metal

	Lens	Ø 29 mm Typ-Nr.	
Lens round, metal	Aluminium black flush	704.601.0	0.001
	Aluminium blue flush	704.601.6	0.001
	Aluminium gold flush	704.601.4	0.001
	Aluminium natural flush	704.601.8	0.001
	Aluminium olive-green flush	704.601.5	0.001
	Aluminium red flush	704.601.2	0.001
	Stainless steel natural flush	704.601.9	0.001




Lens round, metal with spot

	Lens	Ø 29 mm Typ-Nr.	
Lens round, metal with spot	Aluminium black flush	704.601.01	0.001
	Aluminium blue flush	704.601.61	0.001
	Aluminium gold flush	704.601.41	0.001
	Aluminium natural flush	704.601.81	0.001
	Aluminium olive-green flush	704.601.51	0.001
	Aluminium red flush	704.601.21	0.001
	Stainless steel natural flush	704.601.91	0.001



Front bezel set for Indicator and Pushbutton, flush mounting


	Front bezel	Ø 35 mm Typ-Nr.	Mounting dimensions	
Front bezel set for Indicator and Pushbutton, flush mounting	Aluminium black	704.955.0	7	0.015
	Aluminium natural	704.955.1	7	0.015
	Stainless steel natural	704.955.9	7	0.033



Mounting dimensions from page 87

Front bezel with protective membrane, flush mounting


for Pushbutton and Illuminated pushbutton (IP 67)

	Front bezel	Ø 35 mm Typ-Nr.	
Front bezel with protective membrane, flush mounting with transparent silicone membrane	Aluminium black	704.955.4	0.015
	Aluminium natural	704.955.3	0.015
with transparent silicone membrane, resistant to sea water	Stainless steel natural	704.955.9E	0.033



Front bezel to be mounted with a torque of 40 Ncm onto actuator.


Front ring

	Front ring	Ø 29 mm Typ-Nr.	
Front ring	Aluminium black	704.600.1A	0.005
	Aluminium natural	704.600.1	0.005
	Plastic black	704.600.0	0.003
	Plastic light-grey	704.600.6	0.003
	Stainless steel natural	704.600.9	0.006
Heigth 16 mm	Plastic light-grey	704.600.7	0.003



Front protective cap


for Indicator, Pushbutton and Illuminated pushbutton for protection IP 68

	Front protective cap	Typ-Nr.	
Front protective cap only together with Lenses 704.602.X, 704.601.X and Front rings 704.600.X	Silicone colourless transparent	704.953.0	0.002



Front protective ring


for Pushbutton and Illuminated pushbutton with front illumination (IP 67)

	Front protective ring	Ø 29 mm Typ-Nr.	
Front protective ring with transparent Pebax membrane, temperature resistance -40 °C ... +85 °C	Aluminium natural	704.600.5/A	0.005
with transparent silicone membrane (extent resistant to sea water), temperature resistance -40 °C ... +85 °C	Aluminium natural	704.600.3	0.005
	Chromed brass	704.600.2	0.005



Front protective ring to be mounted with a torque of 40 Ncm onto actuator.


Bayonet flange

	Typ-Nr.	Technical drawing	
Bayonet flange Metal	704.960.5	46	0.025
Plastic	704.950.5	45	0.015



Technical drawing from page 91

Lamp block


	Terminals	Typ-Nr.	Technical drawing	Circuit drawing	
Lamp block Standard	PT 6.3	704.950.1	39	5	0.012
	ST	704.950.0	38	5	0.012
Terminals Cu/Sn nickel plated	D-PT 6.3	704.950.2/D	40	5	0.013
Terminals Cu/Sn nickel plated and blank	D-PT 6.3	704.950.1/D	40	5	0.013
Terminals for ring cable shoe	ST	704.950.0B	38	5	0.013



Terminals: PT 6.3 = Plug-in terminal 6.3 mm, ST = Screw terminal, D-PT 6.3 = Double plug-in terminal 6.3 mm
 Technical drawing from page 91, Circuit drawing from page 110

Pushbutton and Illuminated pushbutton square


Pushbutton- and Illuminated pushbutton actuator square

	Switching action	Front bezel	Housing	Ø 35 x 35 mm	Ø 30 x 30 mm		
				Typ-Nr.	Typ-Nr.		
Pushbutton- and Illuminated pushbutton actuator square	MA	black	Plastic black	704.742.0		0.020	
		silver	Plastic black	704.742.8		0.020	
	M	black	Plastic black	704.741.0		0.020	
		silver	Plastic black	704.741.8		0.020	
	MA	without		Plastic black		704.732.0	0.020
				Plastic grey		704.732.1	0.020
	M	without		Plastic black		704.731.0	0.020
				Plastic grey		704.731.1	0.020



Switching action: MA = Maintained action, M = Momentary action


Lens square, plastic

	Lens	Typ-Nr.	
Lens square, plastic	Plastic black opaque flush	704.702.0	0.001
	Plastic blue transparent flush	704.702.6	0.001
	Plastic colourless transparent flush	704.702.7	0.001
	Plastic green transparent flush	704.702.5	0.001
	Plastic red transparent flush	704.702.2	0.001
	Plastic white opaque flush	704.702.9	0.001
	Plastic yellow transparent flush	704.702.4	0.001




Lenses are usable for square devices in raised and flush mounting

Lens holder for Lens square

	Lens holder	Typ-Nr.	
Lens holder for Lens square can be marked	translucent white	704.709.9	0.003
LED	transparent colourless	704.709.7	0.003



Marking foil for Lens square

	Marking foil	Typ-Nr.	
Marking foil for Lens square can be hot stamped	Plastic colourless transparent	704.707.7	0.001



Front bezel square

	Front bezel	∅ 30 x 30 mm Typ-Nr.	kg
Front bezel square	Plastic black	704.701.0	0.002
	Plastic chromium-plated	704.701.4	0.002
	Plastic grey	704.701.6	0.002



Bayonet flange

	Typ-Nr.	Technical drawing	kg
Bayonet flange Metal	704.960.5	46	0.025
Plastic	704.950.5	45	0.015



Technical drawing from page 91

Lamp block

	Terminals	Typ-Nr.	Technical drawing	Circuit drawing	kg
Lamp block Standard	PT 6.3	704.950.1	39	5	0.012
	ST	704.950.0	38	5	0.012
Terminals Cu/Sn nickel plated	D-PT 6.3	704.950.2/D	40	5	0.013
Terminals Cu/Sn nickel plated and blank	D-PT 6.3	704.950.1/D	40	5	0.013
Terminals for ring cable shoe	ST	704.950.0B	38	5	0.013



Terminals: PT 6.3 = Plug-in terminal 6.3 mm, ST = Screw terminal, D-PT 6.3 = Double plug-in terminal 6.3 mm

Technical drawing from page 91, Circuit drawing from page 110

Snap-action switching element

Switching system

The double-break, snap-action switching element is equipped with one or two independent contact systems, acting as normally open or normally closed contact. The snap-action switching element is fitted with self-cleaning contacts.

Up to 3 switching elements can be snapped to each actuator.

Snap-action switching elements are not permissible for emergency-stop pushbuttons !

Material

Material of contact

Hard Silver, Gold-Silver, Silver-Palladium (for aggressive atmospheres)

Switch housing

Polycarbonate (PC)

Mechanical characteristics

Terminals

Screw terminals

Plug-in terminals 6.3 x 0.8 mm

max. wire cross-section 2 x 2.5 mm²

max. wire cross-section of stranded cable 2 x 1.5 mm²

For switches with plug-in terminals it is necessary to provide insulation sleeves and to maintain a spacing of 65 mm between rows (mounting dimensions)

Tightening torque

Screws at the mounting flange max. 25 Ncm

Screws at switching element max. 50 Ncm

Actuating force

1 Normally closed 1.9 N

1 Normally open 2 N

Actuating travel

5.8 mm ± 0.2 mm

Rebound time

≤ 3 ms

Mechanical lifetime

(with 1 switching element)

Pushbutton maintained action 1.5 million Cycles of operation

Pushbutton momentary action 3 million Cycles of operation

Selector switch maintained action 1.25 million Cycles of operation

Selector switch momentary action 2.5 million Cycles of operation

Keylock switch maintained action 25 000 Cycles of operation

Keylock switch momentary action 50 000 Cycles of operation

Electrical characteristics

Standards

The switches comply with the "Standards for low-voltage switching devices" EN IEC 60947-5-1

Rated Insulation Voltage U_i

500 VAC/600 VDC, as per EN IEC 60947-5-1

Contact resistance

New state ≤ 50 mΩ as per DIN IEC 60512-2-4

Conventional free air thermal current I_{th}

10 A, as per EN IEC 60947-5-1

the maximum current in continuous operation and at ambient temperature must not exceed the quoted maximum values.

Isolation resistance

≥ 10 MΩ between open contacts at 500 VDC, as per DIN IEC 60512-2-10

Switch rating

At switch rating AC for Gold-Silver, Silver-Palladium and Hard Silver contacts, service category AC-15, as per EN IEC 60947-5-1 (cosφ 0.3)

Voltage	230 VAC	400 VAC	500 VAC
Current	6 A	4 A	2.5 A

At switch rating DC for Gold-, Silver- and Hard Silver contacts service category DC-13, as per EN IEC 60947-5-1

Voltage	24 VDC	60 VDC	110 VDC
Current	10 A	3 A	1 A

Recommended minimum operational data

Gold-Silver contacts :

Voltage	5 VDC	24 VDC	110 VDC
Current	15 mA	5 mA	2 mA

Hard Silver contacts :

Voltage	24 VDC	110 VDC
Current	50 mA	10 mA

Protection class

Indicators and switches, fit for mounting into devices with protection class II

Environmental conditions

Storage temperature

-40 °C ... +85 °C

Operating temperature

-40 °C ... +55 °C

Shock resistance

(single impacts, semi-sinusoidal)

300 m/s²puls width 11 ms, as per EN IEC 60068-2-27

Vibration resistance

(sinusoidal)

100 m/s² at 10 Hz ... 500 Hz, amplitude 0,75 mm, as per EN IEC 60068-2-6

Approvals

Approbations

CB (IEC 60947)

CCC

CSA

Germanischer Lloyd

GOST

SEV

UL

Declaration of conformity

CE

Slow-make switching element

Switching system

The double-break, slow-make switching element is equipped with one or two independent contact systems, acting as normally open or normally closed contact. The normally closed contact has forced opening.

Slow-make contacts with forced action are ideal for high switch ratings.

Up to 3 switching elements can be snapped to each actuator.

For the emergency-stop pushbutton use the slow-make switching element (max. 2).

Material

Material of contact

Hard Silver, Gold-Silver, Silver-Palladium (for aggressive atmospheres)

Switch housing

Polycarbonate (PC)

Mechanical characteristics

Terminals

Screw terminals

Plug-in terminals 6.3 x 0.8 mm

max. wire cross-section 2 x 2.5 mm²

max. wire cross-section of stranded cable 2 x 1.5 mm²

For switches with plug-in terminals it is necessary to provide insulation sleeves and to maintain a spacing of 65 mm between rows (mounting dimensions)

Tightening torque

Screws at the mounting flange max. 25 Ncm

Screws at switching element max. 50 Ncm

Actuating force

1 Normally closed 2 N

1 Normally open 3.1 N

Actuating travel

5.8 mm ± 0.2 mm

Rebound time

≤ 1 ms

Mechanical lifetime

(with 1 switching element)

Pushbutton maintained action	1.5 million	Cycles of operation
Pushbutton momentary action	3 million	Cycles of operation
Selector switch maintained action	1.25 million	Cycles of operation
Selector switch momentary action	2.5 million	Cycles of operation
Emergency-stop switch	50 000	Cycles of operation
Keylock switch maintained action	25 000	Cycles of operation
Keylock switch momentary action	50 000	Cycles of operation

Electrical characteristics

Standards

The switches comply with the "Standards for low-voltage switching devices" EN IEC 60947-5-1

Rated Insulation Voltage U_i

500 VAC/600 VDC, as per EN IEC 60947-5-1

Contact resistance

New state ≤ 50 mΩ as per DIN IEC 60512-2-4

Isolation resistance

≥ 10 MΩ between open contacts at 500 VDC, as per DIN IEC 60512-2-10

Conventional free air thermal current I_{th}

10 A, as per EN IEC 60947-5-1

the maximum current in continuous operation and at ambient temperature must not exceed the quoted maximum values.

Switch rating

At switch rating AC for Gold-Silver, Silver-Palladium and Hard Silver contacts, service category AC-15, as per EN IEC 60947-5-1 (cosφ 0.3)

Voltage	230 VAC	400 VAC	500 VAC
Current	7 A	5 A	4 A

At switch rating DC for Gold-, Silver- and Hard Silver contacts service category DC-13, as per EN IEC 60947-5-1

Voltage	24 VDC	60 VDC	110 VDC	250 VDC
Current	10 A	5 A	2.5 A	0.6 A

Recommended minimum operational data

Gold-Silver contacts :

Voltage	24 VDC	110 VDC
Current	10 mA	2 mA

Hard Silver contacts :

Voltage	24 VDC	110 VDC
Current	50 mA	10 mA

Protection class

Indicators and switches, fit for mounting into devices with protection class II

Environmental conditions

Storage temperature

-40 °C ... +85 °C

Operating temperature

-40 °C ... +55 °C

Shock resistance

(single impacts, semi-sinusoidal)

300 m/s²puls width 11 ms, as per EN IEC 60068-2-27

Vibration resistance

(sinusoidal)

100 m/s² at 10 Hz ... 500 Hz, amplitude 0,75 mm, as per EN IEC 60068-2-6

Approvals

Approbations

CB (IEC 60947)

CCC

CSA

Germanischer Lloyd

GOST

SEV

UL

Declaration of conformity

CE

Buzzer

Buzzer system

System
Piezo disc

Material

Alarm buzzer case
Polyamide

Front cap
Plastic Polyamide
Metal Nickel-plated brass (sea-water proof)

Mechanical characteristics

Terminals
Plug-in terminal 2.8 x 0.5 mm

Electrical characteristics

Frequency (tone)
approx. 2.8 kHz continuous tone only

Sound pressure
95 db (A) ±8 dB at a distance of 0.1 m

Operation Voltage/Current
Operation Voltage 24 VDC ±10 %
Operation Current ≤25 mA

Environmental conditions

Storage temperature
-40 °C ... +85 °C

Operating temperature
-25 °C ... +55 °C

Protection degree
as per EN IEC 60529, frontside
IP 40, devices flush mounting
IP 65, devices raised mounting

Approvals

Declaration of conformity
CE

Actuator

Material

Front ring
Polyamide, Aluminium or Stainless steel

Mounting flange
Polyethylene terephthalate

Actuator housing
Polycarbonate, Polyamide

Mechanical characteristics

Actuating force
Mounting style square flush 6.2 N
other Mounting styles 8 N

Actuating travel
5.8 mm ± 0.2 mm

Mechanical lifetime
(with 1 switching element)

Pushbutton	≤3 million	Cycles of operation
Selector switch	≤2.5 million	Cycles of operation
Stop switch	≤50 000	Cycles of operation
Fool proofed E-stop	≥6050	Cycles of operation
Keylock switch	≤50 000	Cycles of operation
Key insert switches	≤250 000	Cycles of operation

Electrical characteristics

Standards
The switches comply with the "Rules for low-voltage switching devices" EN IEC 60947-5-1

Environmental conditions

Storage temperature
-40 °C ... +85 °C

Operating temperature
-25 °C ... +55 °C
-40 °C ... +55 °C (Key insert switch)

Protection degree
as per EN IEC 60529
frontside IP 65 (IP 67 Key insert switch)

Rotary selector switch element

Mechanical characteristics

Terminals

Screw terminals

Terminal lead material copper wires only

max. permissible wire gage :

Single-core or stranded wire 2 x 1.5 mm² (2 x AWG 14)

flexible wire 2 x 1,5 mm² (2 x AWG 16)

Number of stages

1 to 8 positions max.

Number of contacts

1 to 16 max. normally open contacts

(contact positioning according circuit drawing)

Switching angle

Basic position of switching position "a" is 9 o'clock

Maintained action Switching angle

12 max. 30 °

8 max. 45 °

6 max. 60 °

4 max. 90 °

Momentary action with release 24 °

(provide at the beginning or at the end)

Standard type of Kraus & Naimer

CG4 Hard Silver contacts with 1 µm Gold layer

CG4-1 Hard Silver contacts with 35 µm Gold layer

Electrical characteristics

Minimum Voltage

20 V

Rated Impulse Withstand Voltage U_{imp}

4 kV

Short Circuit Protection

Max. fuse size (gL- characteristic) 10 A

Rated short-time withstand current (1s-current) 90 A

Electrical characteristics for AC

Standards

The devices comply with : EN IEC 60947-3, VDE 0660 part 107

Rated Operational Voltage U_e

440 V

Rated Insulation Voltage U_i

440 V

Rated Thermal Current I_u/I_{th}

10 A

Rated Operational Current I_e

AC-15 Switching of control devices, contactors, valves etc.

110 V - 120 V 2.5 A

220 V - 240 V 2.5 A

380 V - 440 V 1.5 A

No load operation

10 A

AC-21A Switching of resistive loads, including moderate overloads

For switchin of power >1 kW

10 A

AC-22A Switching of combined resistive or low inductive loads including moderate overloads

220 V - 240 V 10 A

Rated Utilization Category

AC-2 Slip ring motor starting, reversing and plugging, star-delta starting 3 phase, 3 pole

220 V - 240 V 2.5 kW

380 V - 440 V 4.5 kW

AC-3 Direct-on-line starting, star-delta starting

3 phase, 3 pole 220 V - 240 V 2.5 kW

380 V - 440 V 2.2 kW

1 phase, 2 pole 110 V - 120 V 0.3 kW

220 V - 240 V 0.55 kW

380 V - 440 V 0.75 kW

AC-Direct-on-line starting, reversing, plugging and inching

3 phase, 3 pole 220 V - 240 V 0.37 kW

380 V - 440 V 0.55 kW

1 phase, 2 pole 110 V - 120 V 0.15 kW

220 V - 240 V 0.25 kW

380 V - 440 V 0.5 kW

AC-23A Frequent switching of motors or other high inductive loads

3 phase, 3 pole 220 V - 240 V 1.8 kW

380 V - 440 V 3 kW

1 phase, 2 pole 110 V - 120 V 0.37 kW

220 V - 240 V 0.75 kW

380 V - 440 V 1.1 kW

Overvoltage category

III, valid for lines with grounded common neutral termination

Degree of pollution

3, valid for lines with grounded common neutral termination

Electrical characteristics for AC (UL/Canada)

Rated operational voltage

300 V

Rated Insulation Voltage U_i

300 V

Rated Thermal Current

10 A

Ampere Rating

Resistive or low inductive loads, for switching of power >1 kW, 10 A

Ratings

Standard motor load, DOL Rating (similar AC-3)

3 phase, 3 pole 110 V - 120 V 0.75 HP

220 V - 240 V 1 HP

1 phase, 2 pole 110 V - 120 V 0.33 HP

220 V - 240 V 0.75 HP

277 V - 277 V 0.75 HP

Pilot Duty, Heavy

300 VAC

Electrical characteristics for DC

Switch Rating DC

Resistive loads $T \leq 1$ ms

Number of series contact(s)								Switch Capacity
1	2	3	4	5	6	8		
24 V	48 V	70 V	95 V	120 V	145 V	190 V	10 A	
48 V	95 V	140 V	190 V	240 V	290 V	350 V	6 A	
60 V	120 V	180 V	240 V	300 V	360 V	450 V	2.5 A	
110 V	220 V	330 V	440 V	550 V	660 V		0.7 A	
220 V	440 V	660 V					0.3 A	
440 V	660 V						0.2 A	

Inductive loads $T = 50$ ms

Number of series contact(s)								Switch Capacity
1	2	3	4	5	6	8		
24 V	48 V	70 V	95 V	120 V	145 V	190 V	6 A	
30 V	60 V	90 V	120 V	150 V	180 V	240 V	3 A	
48 V	95 V	140 V	190 V	240 V	290 V	350 V	1 A	
60 V	120 V	180 V	240 V	300 V	360 V	450 V	0.7 A	
110 V	220 V	330 V	440 V	550 V	660 V		0.3 A	

Environmental conditions

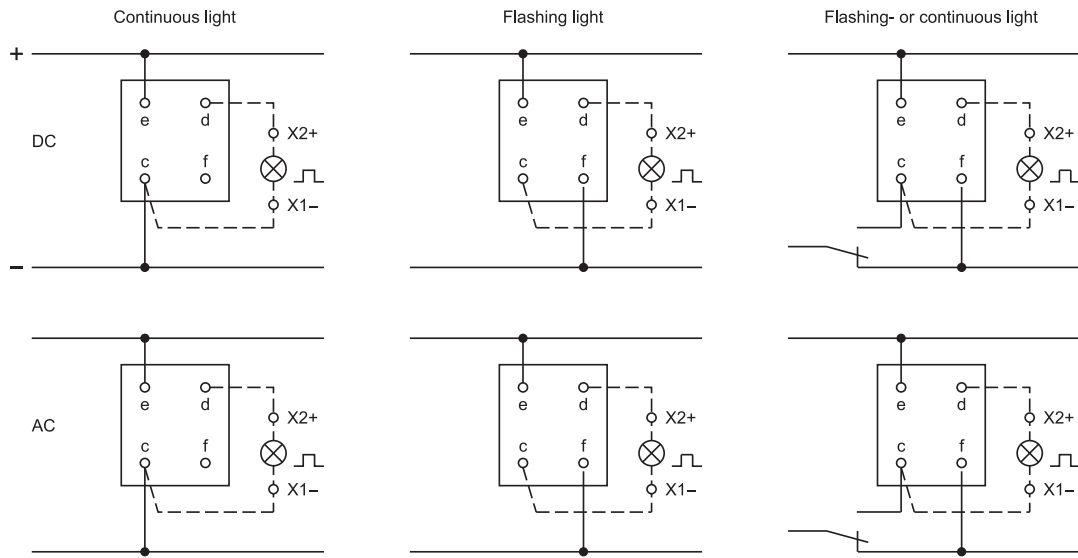
Operating temperature

Ambient Temperatures of Stages

open at 100 % I_U/I_{th} 55 °C during 24 h with peaks up to 60 °C
 enclosed at 100 % I_{th} 35 °C during 24 h with peaks up to 40 °C

Flasher element

Do not connect terminal c and f simultaneously when powered up.



Suppressor circuits

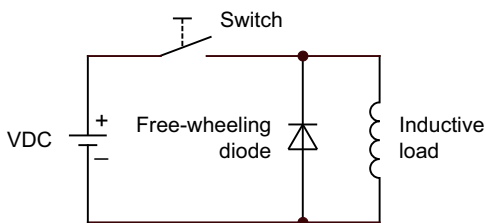
When switching inductive loads such as relays, DC motors, and DC solenoids, it is always important to absorb surges (e.g. with a diode) to protect the contacts. When these inductive loads are switched off, a counter emf can severely damage switch contacts and greatly shorten lifetime.

Fig. 1 shows an inductive load with a free-wheeling diode connected in parallel. This free-wheeling diode provides a path for the inductor current to flow when the current is interrupted by the switch. Without this free-wheeling diode, the voltage across the coil will be limited only by dielectric breakdown voltages of the circuit or parasitic elements of the coil. This voltage can be kilovolts in amplitude even when nominal circuit voltages are low (e.g. 12 VDC) see Fig. 2.

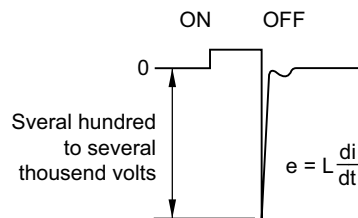
The free-wheeling diode should be chosen so that the reverse breakdown voltage is greater than the voltage driving the inductive load. The DC blocking voltage (VR) of the free-wheeling diode can be found in the datasheet of a diode. The forward current should be equal or greater than the maximum current flowing through the load.

To get an efficient protection, the free-wheeling diode must be connected as close as possible to the inductive load!

Switching with inductive load
Fig. 1



Counter emf
over load without free-wheeling diode
Fig. 2



General notes

1. Engraving

In addition to the most commonly used world languages, in DIN 1451-3 close spacing, other typefaces are available as Scandinavian, Slavic, Greek, Russian and Polish.

The lenses are filled with black or white colour. Standard height of letters is 3 mm. If the height is not specified, we will supply 3 mm engraved letters.

2. Hot stamping

Standard legends and ISO symbols are hot stamped. For larger series it is worth considering markings by means of hot stamping. We will be pleased to advise you.

3. Film inserts

Instead of using engraving the square lenses can be fitted with film inserts, as an alternative. Film thickness is 0.25 mm.

Max. film size :

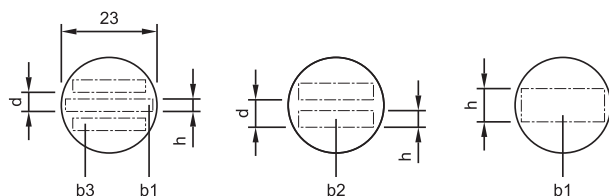
for Indicator 24.5 mm x 24.5 mm

for illuminated Pushbutton 21.5 x 21.5 mm.

Engraving marking cap for Indicator round, full face illumination

All dimensions in mm

Height of letters h	Number of lines	Number of (target value) letters per line			Line spacing d
		b1	b2	b3	
3	3	11	10	9	4.6
4	2	8	7	-	6.6
8	1	4	-	-	-

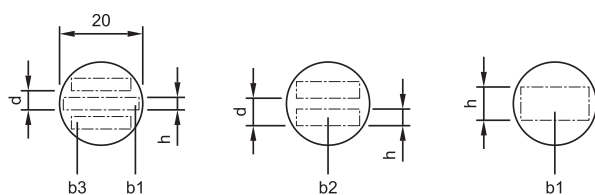


The gap between 2 words results in each case a letter less.

Engraving marking cap for Indicator and illuminated Pushbutton round, front illumination

All dimensions in mm

Height of letters h	Number of lines	Number of (target value) letters per line			Line spacing d
		b1	b2	b3	
3	3	9	9	7	4.6
4	2	7	6	-	6.6
8	1	3	-	-	-

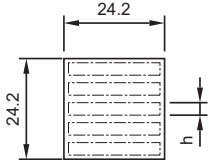


The gap between 2 words results in each case a letter less.

Engraving diffusor cap for Indicator square, full face illumination

All dimensions in mm

Height of letters h	Number of lines	Number of (target value) capital letters per line	Number of (target value) small letters per line
2.5	6	13	14
3.0	5	11	12
4.0	4	8	8 - 9
5.0	3	6 - 7	7
6.0	2	5 - 6	6
8.0	1	4	4 - 5

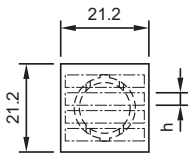


The gap between 2 words results in each case a letter less.

Engraving lens holder for Indicator and Illuminate Pushbutton square, front illumination

All dimensions in mm

Height of letters h	Number of lines	Number of (target value) capital letters per line	Number of (target value) small letters per line
2.5	5	9	9 - 10
3.0	4	7 - 8	8
4.0	3	5 - 6	6
5.0	2	4 - 5	4 - 5
6.0	2	3 - 4	4
8.0	1	2 - 3	3



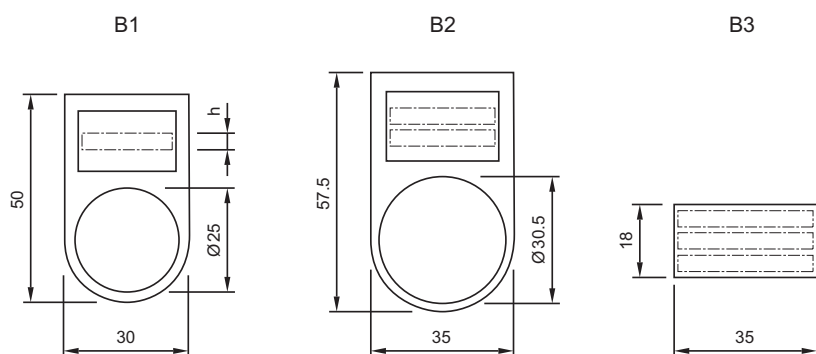
The gap between 2 words results in each case a letter less.

Important : Consider lens holder mounting orientation before specifying engraving characters !

Engraving legend plates

All dimensions in mm

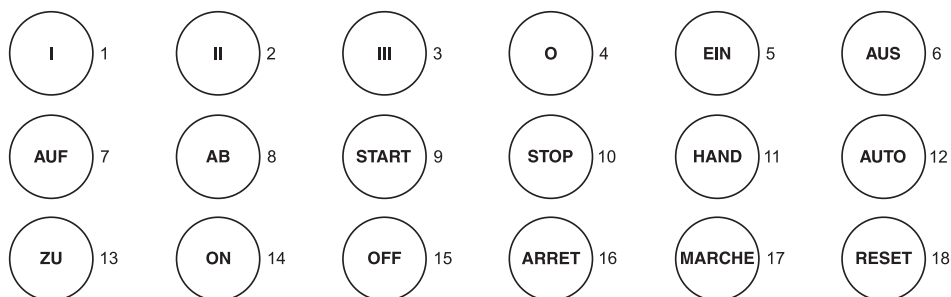
Dimension	Devices mounting style	Height of letters h	Number of lines	Number of (target value) letters per line	Image
30 x 50	round, raised	3	2	12	B1
		4	1	7	B1
		8	1	4	B1
35 x 57.5	round, flush	3	2	12	B2
		4	1	7	B2
		8	1	4	B2
18 x 35	square, flush	3	3	16	B3
		4	2	10	B3
		8	1	6	B3































































The gap between 2 words results in each case a letter less.

Standard texts for marking plates and marking caps for Indicator and Illuminated Pushbutton

Height of letters 6 mm




























Symbols for marking plates and marking caps for Indicator and Illuminated Pushbutton

	1 Direction of linear rectilinear motion (also for $\rightarrow \updownarrow$)		13 Direction of spindle rotation		29 Decrease of value (speed, for instance)		49 Cooling pump
	2 Linear motion in 2 directions (also for \updownarrow)		14 One revolution		30 Speed of planing cut		50 Lubricant pump
	3 Interrupted linear motion (also for $\leftarrow \updownarrow$)		15 Number of revolutions per minute (spindle speed)		31 Speed of turning cut		51 Hydraulic system pump
	4 Limited linear motion (also for $\leftarrow \updownarrow$)		16 Feed		32 Speed of drilling cut		52 Hydraulic motor
	5 Limited linear motion and return		17 Feed per revolution		33 Speed of milling cut (similar symbol for speed of grinding)		53 Tracer
	6 Oscillating linear motion (continuous)		18 Feed per minute		34 Conventional milling		61 Stepless regulation
	7 Direction of continuous rotation (right)		19 Reduced feed		35 Climb milling (down milling)		62 Adjustable
	7a Direction of continuous rotation (left)		20 Rapid feed		41 Electric motor		63.1 Lock or tighten
	8 Rotation in 2 directions		21 Normal feed		42 Rectangular work table or slide element		63.2 Lock or tighten
	9 Direction of interrupted rotation (right)		22 Direction of feed (orientation not specified)		43 Round work table or rotating element		64.1 Unlock, unclamp
	9a Direction of interrupted rotation (left)		24 Transverse feed		44 Turning spindle		64.2 Chuck open
	10 Limited rotation (right)		25 Vertical feed		45 Drilling spindle		65 Brake on
	10a Limited rotation (left)		26 Rapid traverse		46 Milling spindle		66 Brake off
	11 Limited rotation and return		27 Threading		47 Grinding spindle		67 Automatic (or semi-automatic) cycle
	12 Oscillating rotary movement (continuous)		28 Increase of value (speed, for instance)		48 Pump (general symbol)		68 Hand control

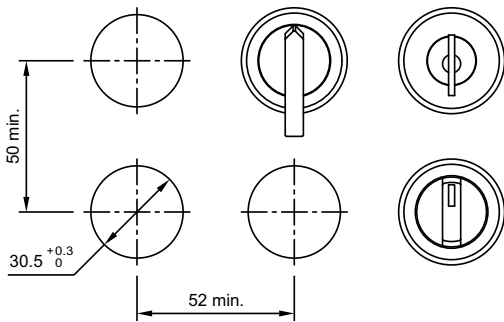
Continuation see next page

Continued from previous page

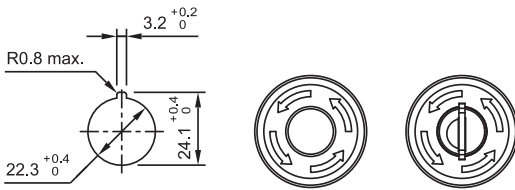
 69 Start, on	 77 Open lock-nut	 93 Caution!	 106 Drain
 70 Stop, off	 78 Engage sensor	 94 Main switch	 107 Oil, lubricant
 71 Start and stop with same button	 79 Disengage sensor	 101 Coolant fluid	 108 Blast
 72 In action as long as button is operated	 80 Change speed only in stopped position	 102 Machine lighting	 109 Suction
 74 Engaging (mechanical start)	 81 Change speed only in motion	 103 Weight	
 75 Disengaging (mechanical stop)	 91 Shear pin construction	 104 Filter opening	
 76 Close lock-nut	 92 Danger (high voltage)	 105 Overflow	

Mounting dimensions

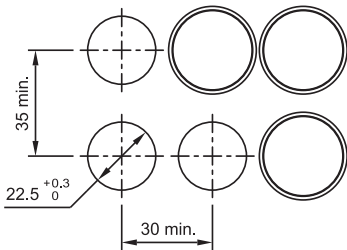
1 Rotary selector switch actuator, short lever, flush mounting page 43 | Rotary selector switch actuator, long lever, flush mounting page 43



2 Emergency-stop pushbutton actuator, foolproof EN IEC 60947-5-5 page 21

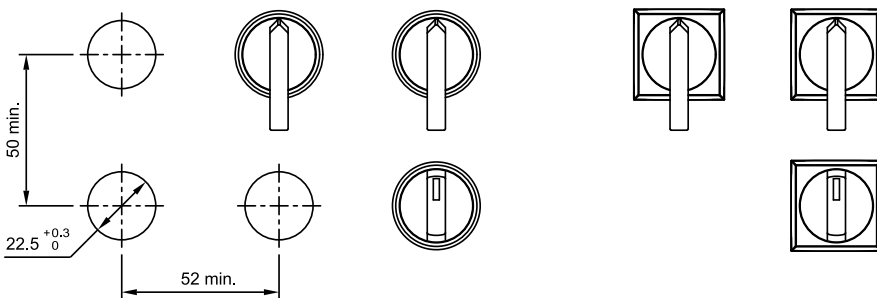


3 Indicator full-face illumination compact page 12

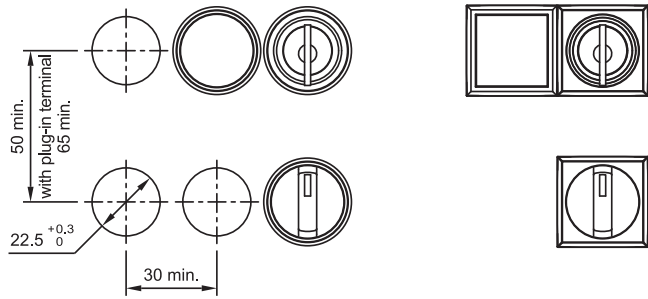


Hole spacing 31 mm min. by using blind plug 704.960.4

4 Rotary selector switch actuator, short lever page 30 | Rotary selector switch actuator, long lever page 30

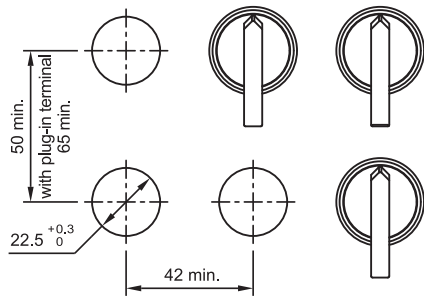


5 Indicator full face illumination page 13 | Indicator front illumination page 14 | Flasher full face illumination page 15 | Flasher front illumination page 16 | Buzzer page 17 | Pushbutton actuator page 18 | Illuminated pushbutton actuator page 20 | Keylock switch actuator 2 positions page 25 | Keylock switch actuator 3 positions page 26 | Selector switch actuator 2 positions, short lever page 27 | Selector switch actuator 3 positions, short lever page 28

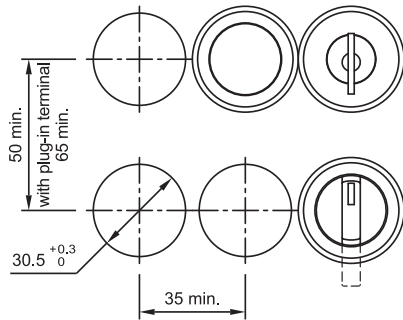


Hole spacing 31 mm min. by using blind plug 704.960.4

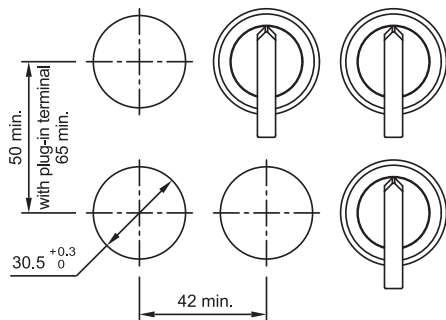
6 Selector switch actuator 2 positions, long lever page 27 | Selector switch actuator 3 positions, long lever long page 29



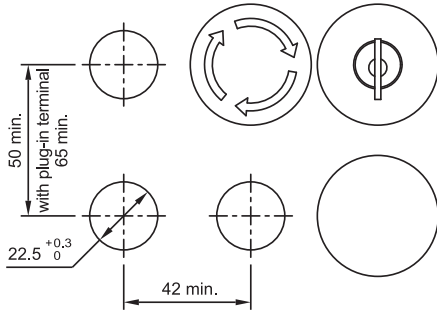
7 Indicator, flush mounting page 31 | Flasher, flush mounting page 32 | Buzzer, flush mounting page 32 | Pushbutton actuator, flush mounting page 33 | Illuminated pushbutton actuator, flush mounting page 35 | Keylock switch actuator 2 positions, flush mounting page 37 | Keylock switch actuator 3 positions, flush mounting page 38 | Selector switch actuator 2 positions, short lever, flush mounting page 39 | Selector switch actuator 2 positions, long lever, flush mounting page 40 | Selector switch actuator 3 positions, short lever, flush mounting page 41 | Keylock rotary switch actuator, flush mounting page 44 | Front bezel set for Indicator and Pushbutton, flush mounting page 66 | Front bezel set for Indicator and Pushbutton, flush mounting page 71



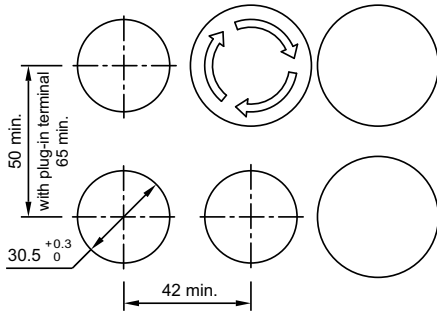
8 Selector switch actuator 3 positions, long lever, flush mounting page 42



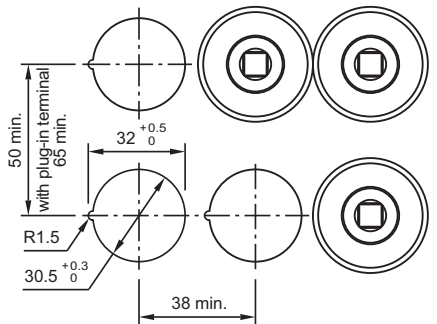
9 Stop pushbutton actuator page 22 | **Mushroom-head pushbutton actuator** page 23 | **Mushroom-head pushbutton actuator illuminated** page 24



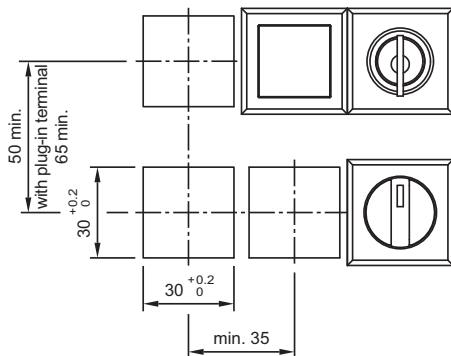
10 Stop pushbutton actuator, flush mounting page 36 | **Mushroom-head pushbutton actuator, flush mounting** page 36



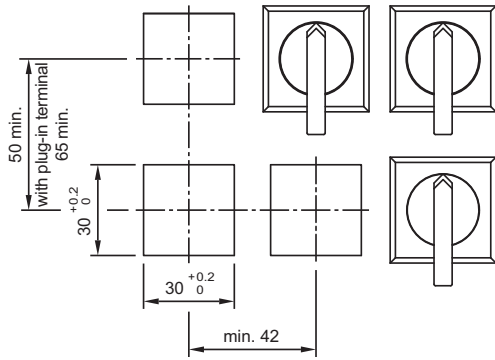
11 Key insert switch actuator 2 positions, flush mounting page 44 | **Key insert switch actuator 3 positions, flush mounting** page 45



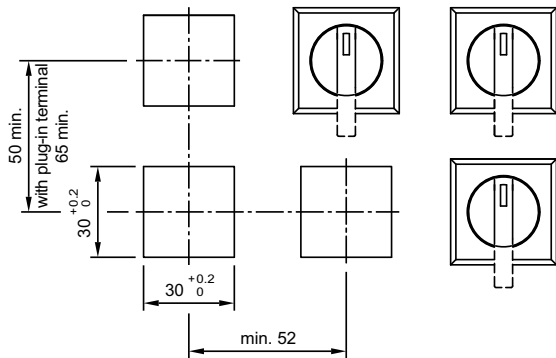
12 Indicator, flush mounting page 31 | **Flasher, flush mounting** page 32 | **Pushbutton actuator, flush mounting** page 33 | **Illuminated pushbutton actuator, flush mounting** page 35 | **Keylock switch actuator 2 positions, flush mounting** page 37 | **Keylock switch actuator 3 positions, flush mounting** page 38 | **Selector switch actuator 2 positions, short lever, flush mounting** page 39 | **Selector switch actuator 3 positions, short lever, flush mounting** page 41



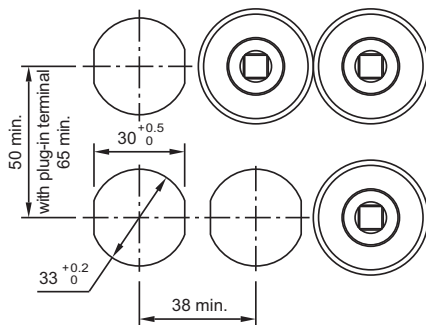
13 Selector switch actuator 2 positions, long lever, flush mounting page 40 | Selector switch actuator 3 positions, long lever, flush mounting page 42



14 Rotary selector switch actuator, short lever, flush mounting page 43 | Rotary selector switch actuator, long lever, flush mounting page 43

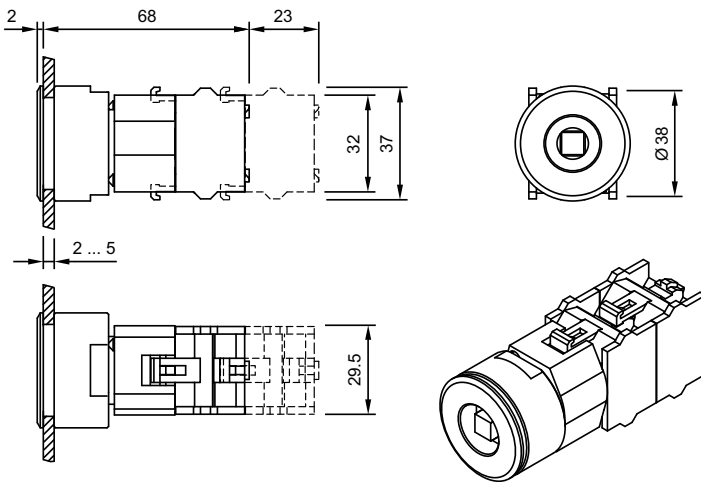


15 Key insert switch actuator 3 positions Conductor Switch, flush mounting page 45

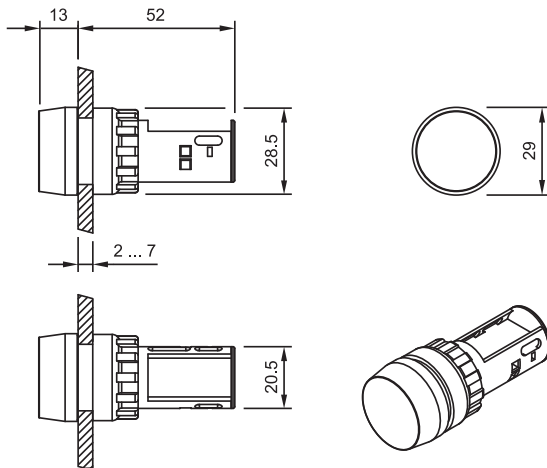


Technical drawing

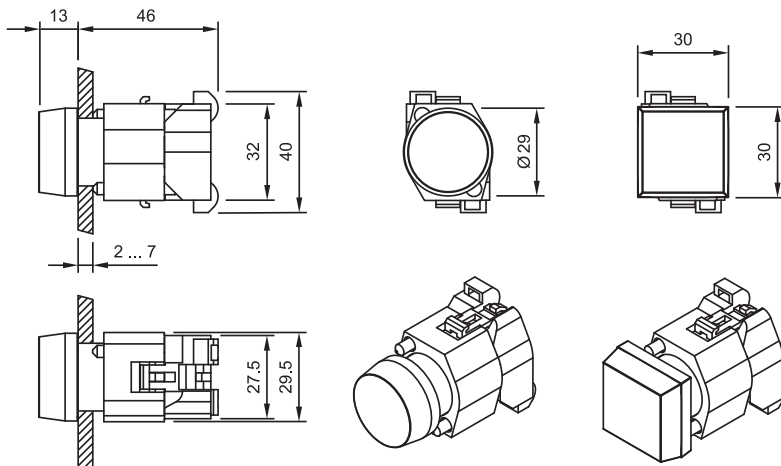
1 Key insert switch actuator 2 positions, flush mounting page 44 | Key insert switch actuator 3 positions, flush mounting page 45



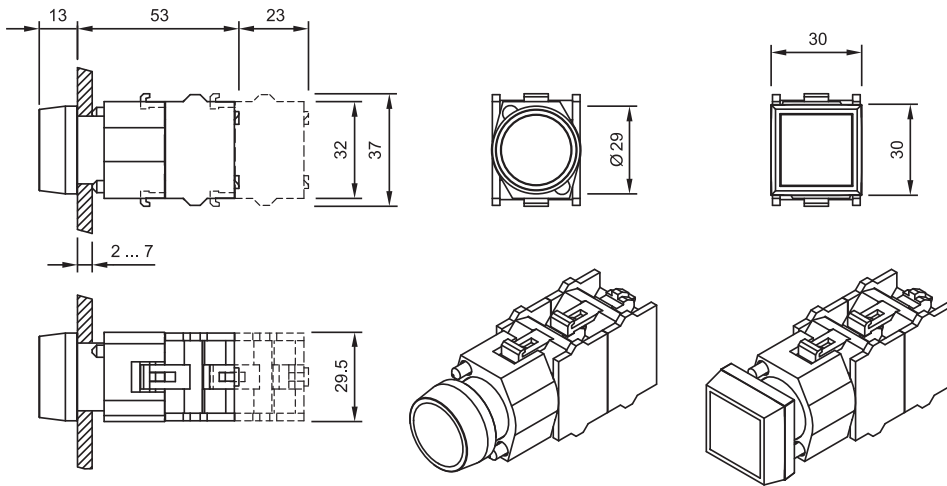
2 Indicator full-face illumination compact page 12



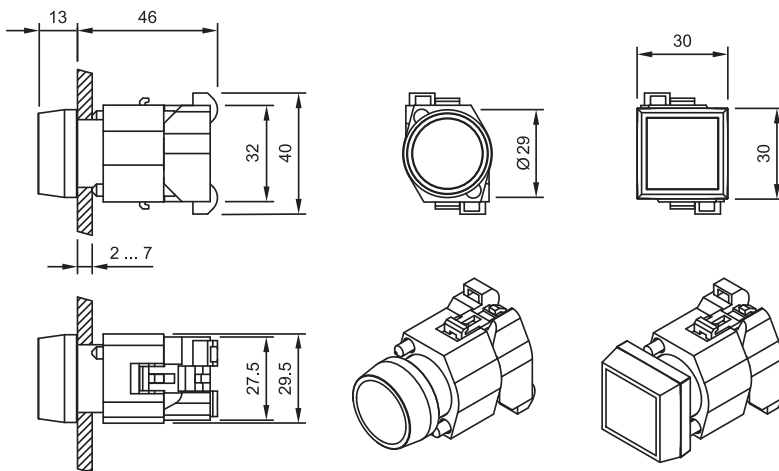
3 Indicator full face illumination page 13



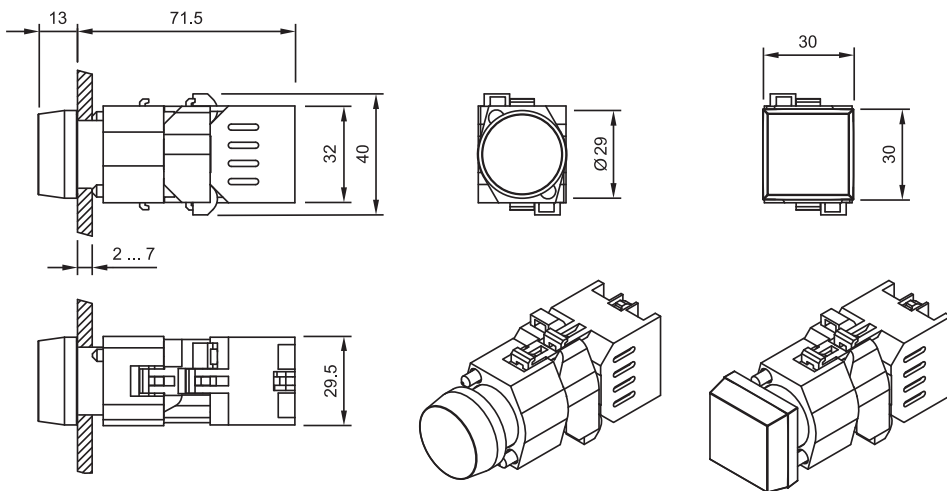
4 Pushbutton actuator page 18



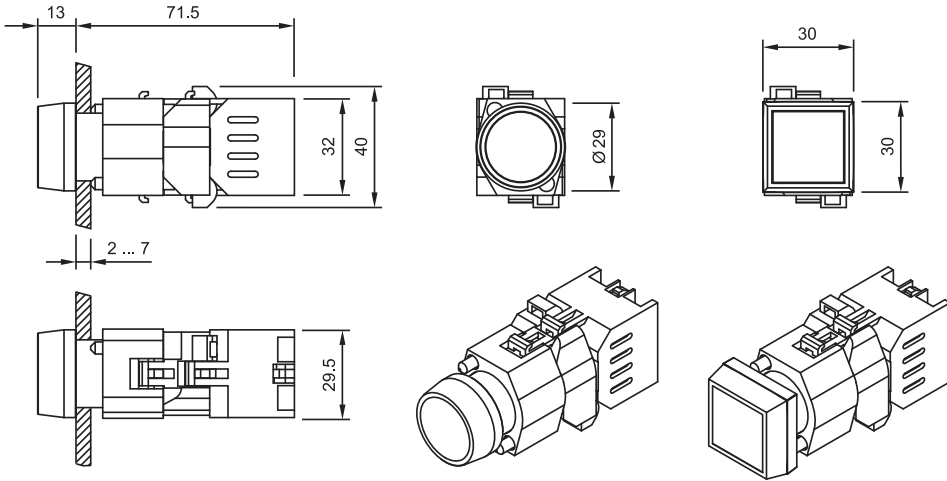
5 Indicator front illumination page 14



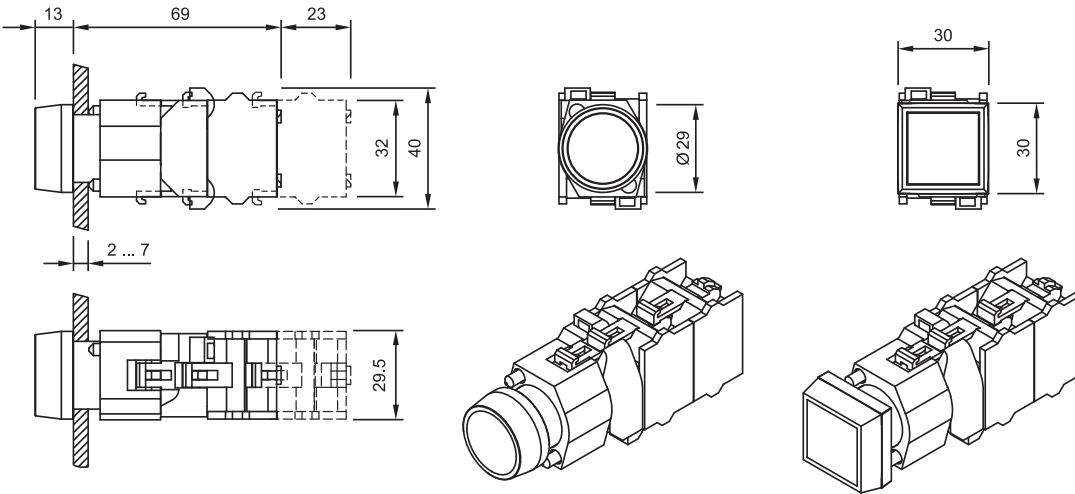
6 Flasher full face illumination page 15



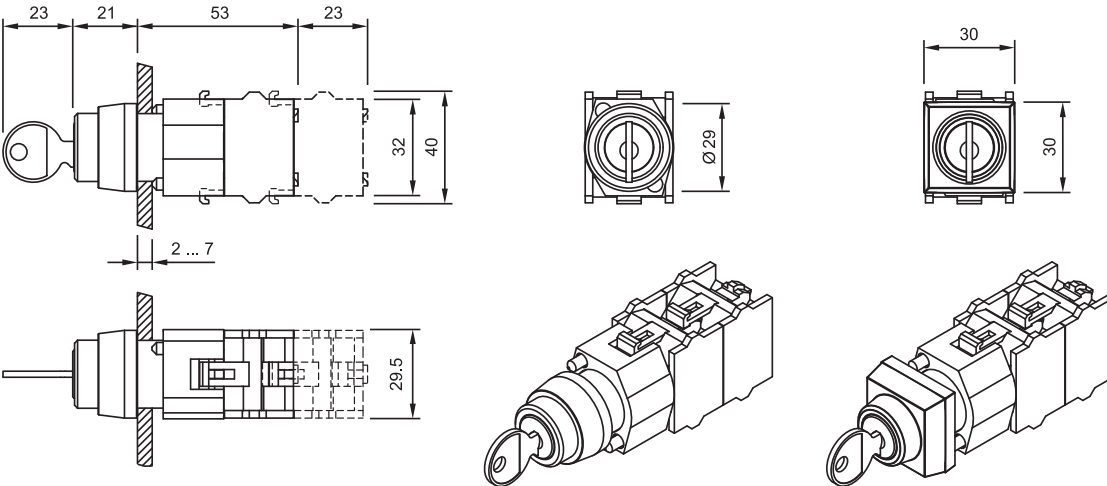
7 Flasher front illumination page 16



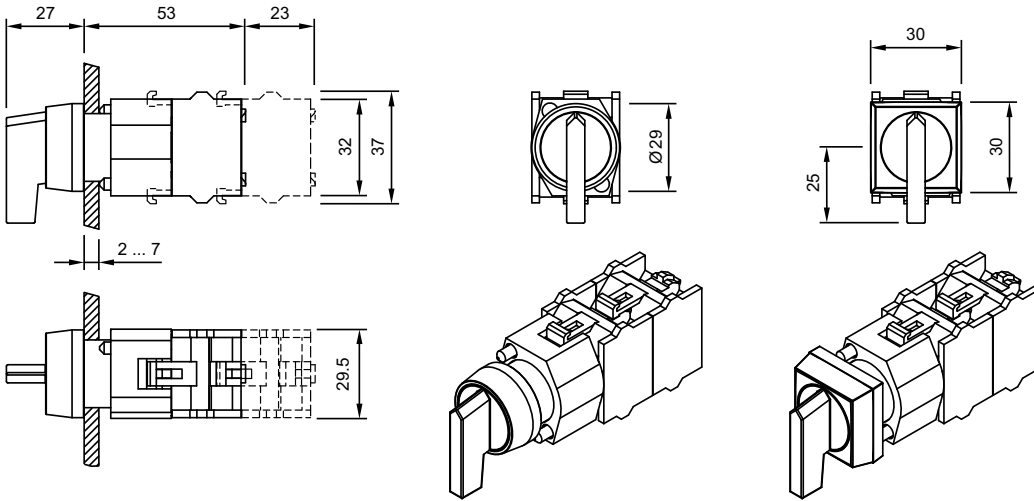
8 Illuminated pushbutton actuator page 20



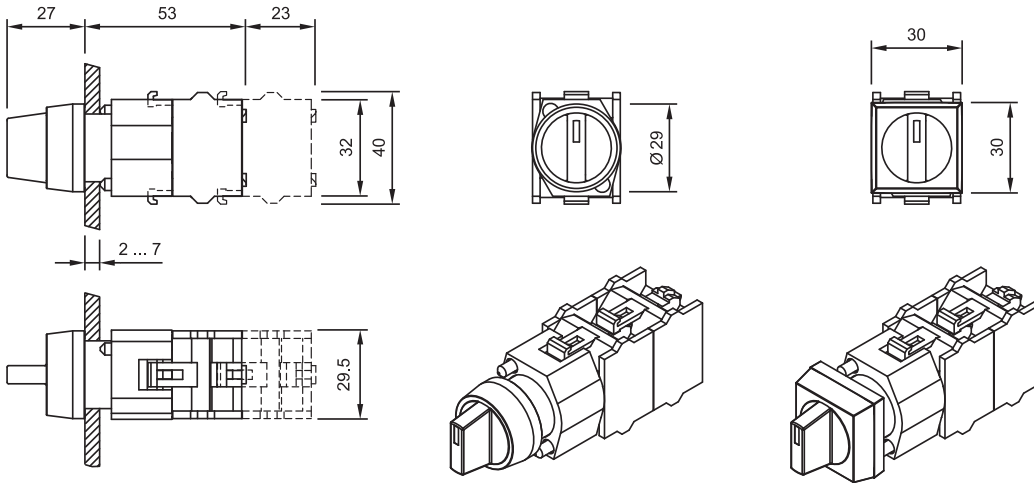
9 Keylock switch actuator 2 positions page 25 | Keylock switch actuator 3 positions page 26



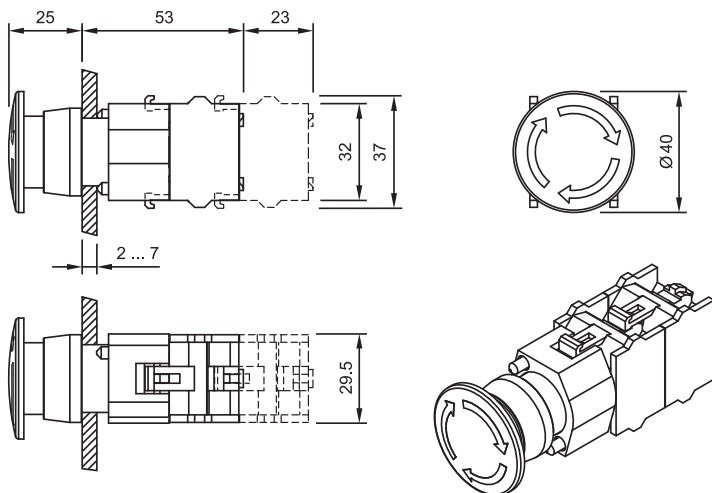
10 Selector switch actuator 2 positions, long lever page 27 | Selector switch actuator 3 positions, long lever long page 29



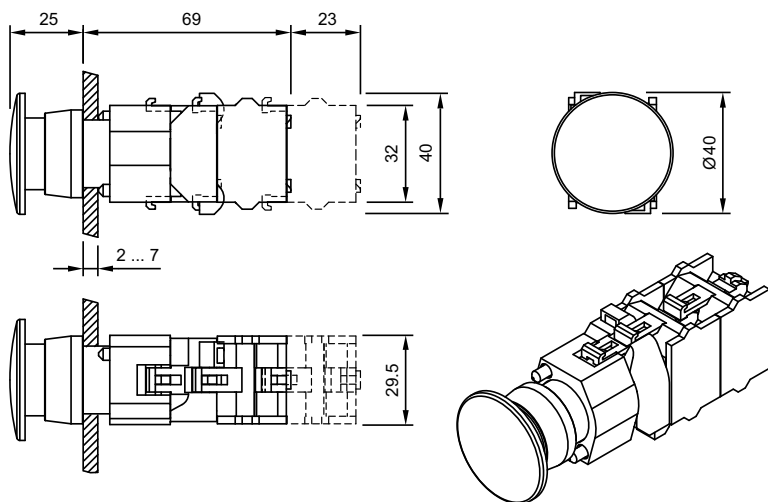
11 Selector switch actuator 2 positions, short lever page 27 | Selector switch actuator 3 positions, short lever page 28



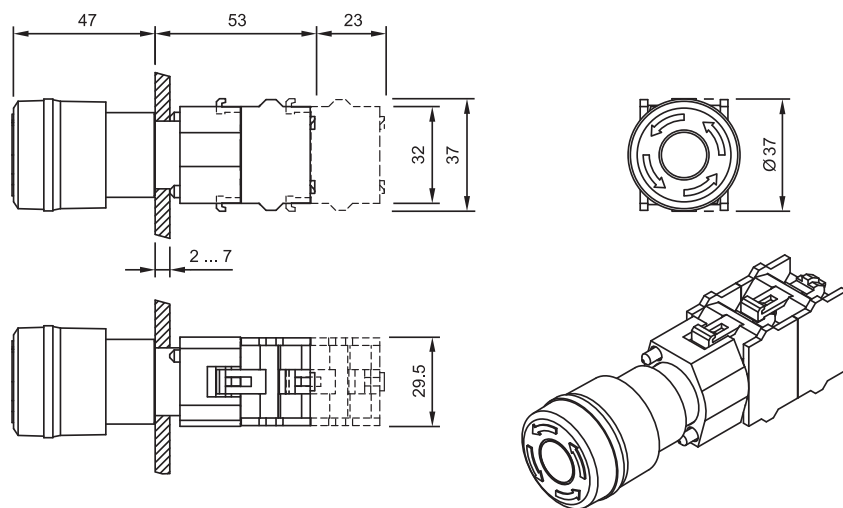
12 Stop pushbutton actuator page 22



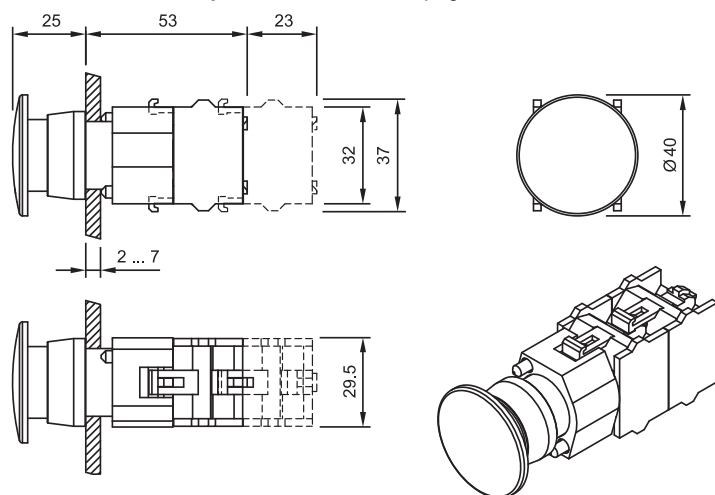
13 Mushroom-head pushbutton actuator illuminated page 24



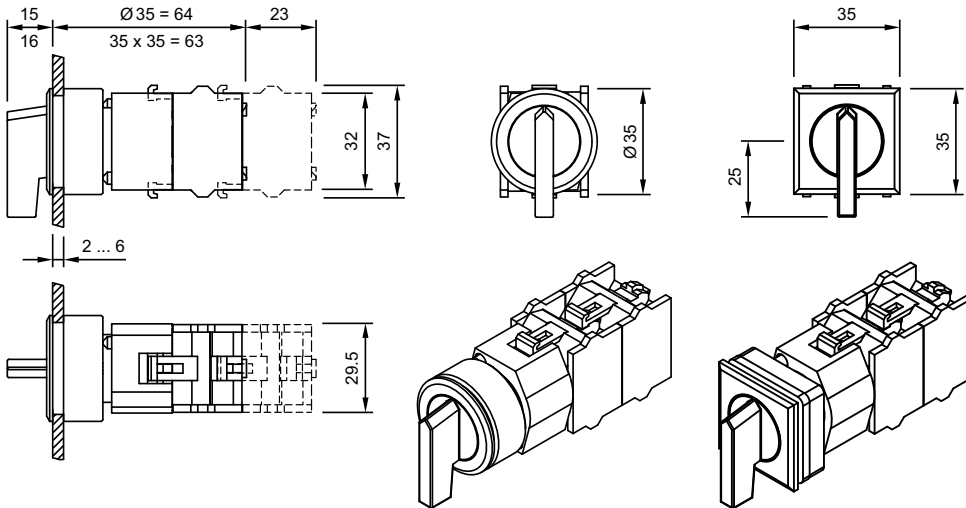
14 Emergency-stop pushbutton actuator, foolproof EN IEC 60947-5-5 page 21



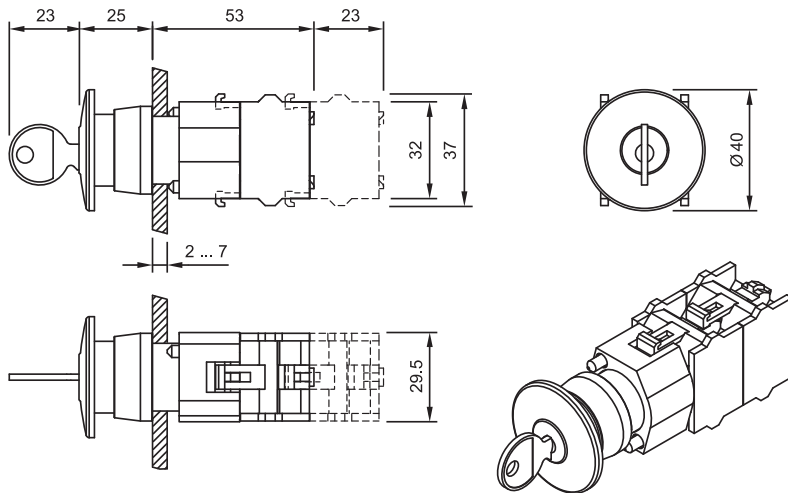
15 Mushroom-head pushbutton actuator page 23



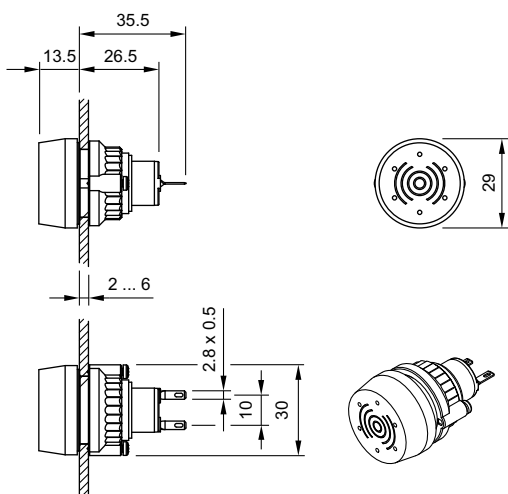
16 Selector switch actuator 2 positions, long lever, flush mounting page 40 | Selector switch actuator 3 positions, long lever, flush mounting page 42



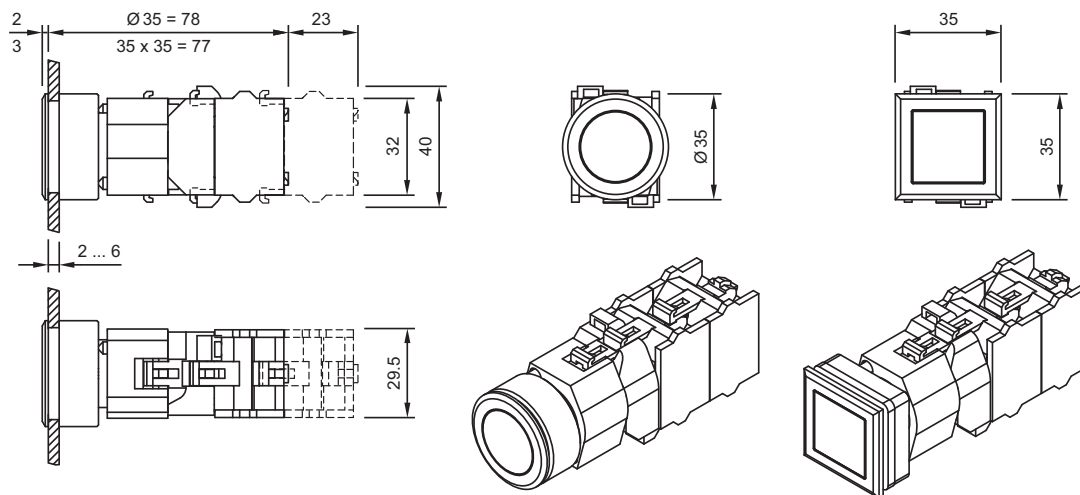
17 Stop pushbutton actuator page 22



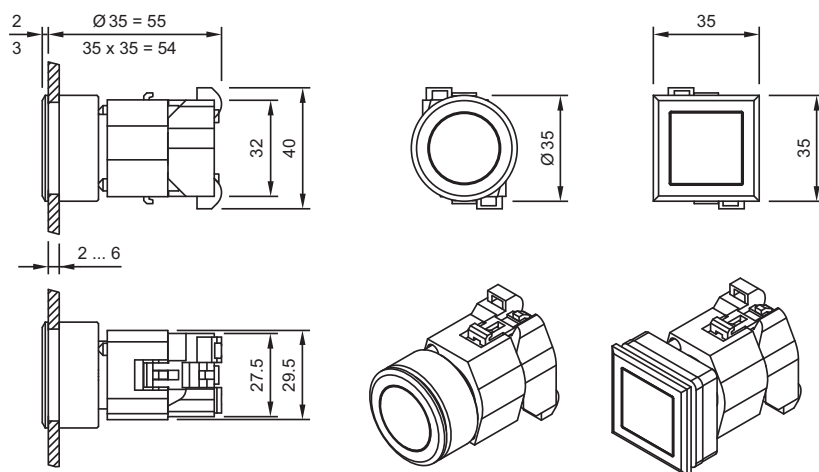
18 Buzzer page 17



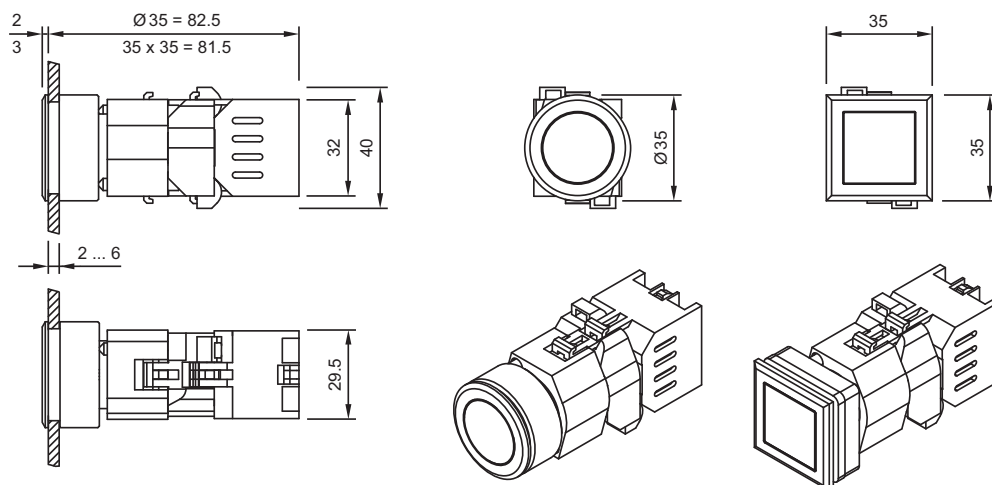
19 Illuminated pushbutton actuator, flush mounting page 35



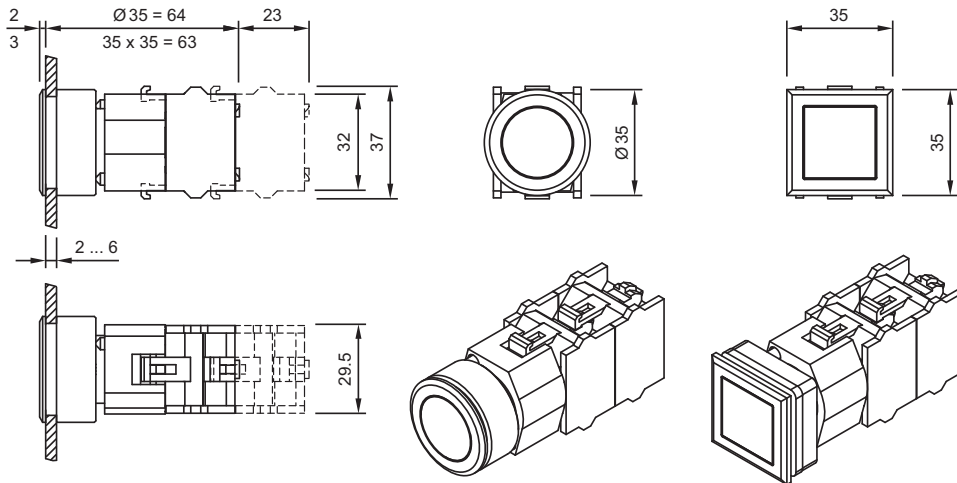
20 Indicator, flush mounting page 31



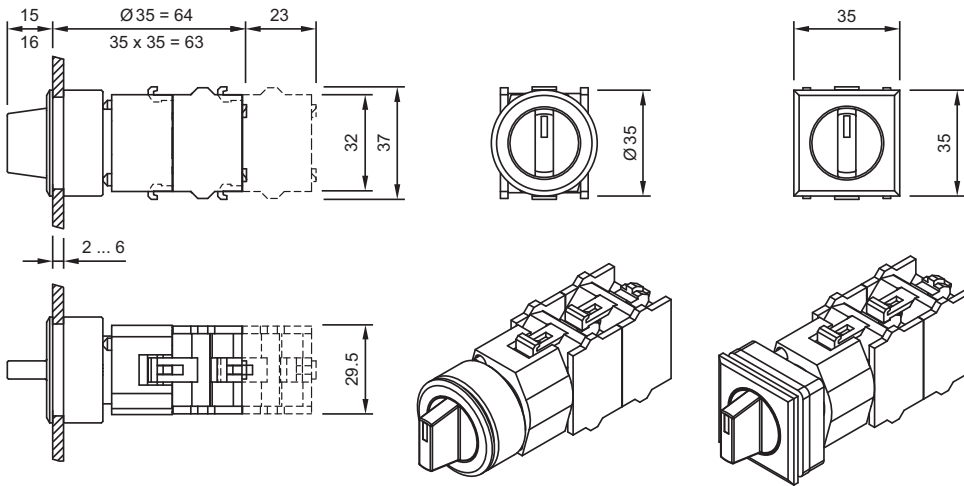
21 Flasher, flush mounting page 32



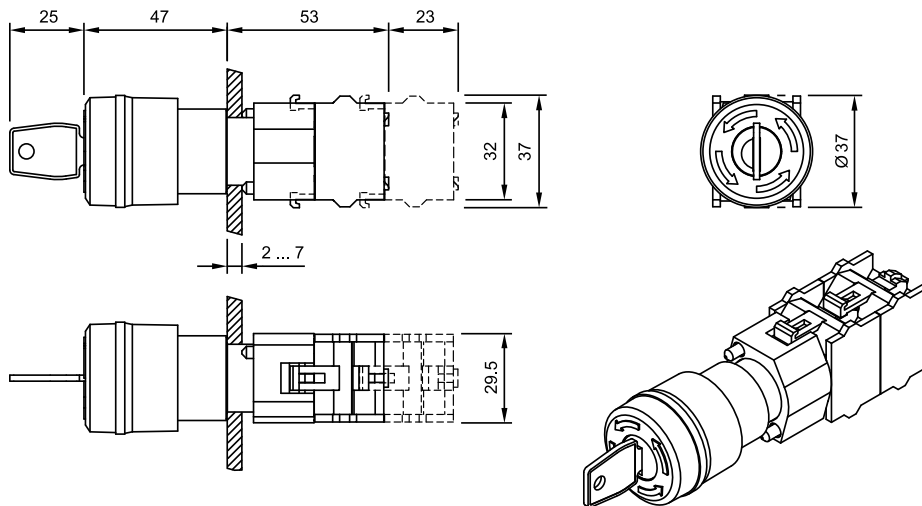
22 Pushbutton actuator, flush mounting page 33



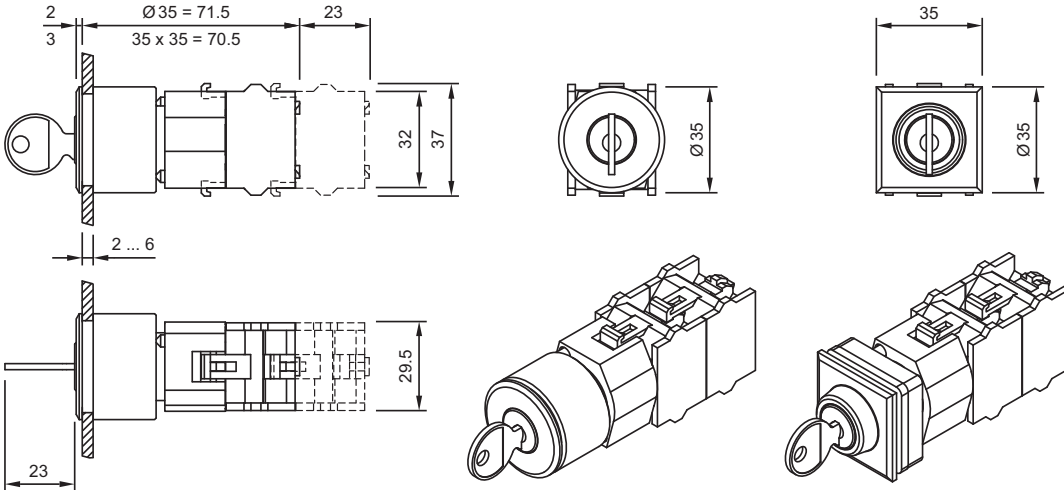
23 Selector switch actuator 2 positions, short lever, flush mounting page 39 | Selector switch actuator 3 positions, short lever, flush mounting page 41 | Selector switch actuator 3 positions, long lever, flush mounting page 42



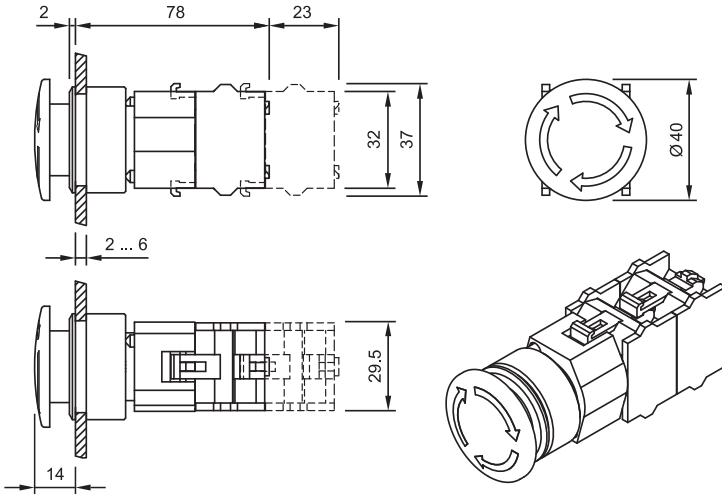
24 Emergency-stop pushbutton actuator, foolproof EN IEC 60947-5-5 page 21



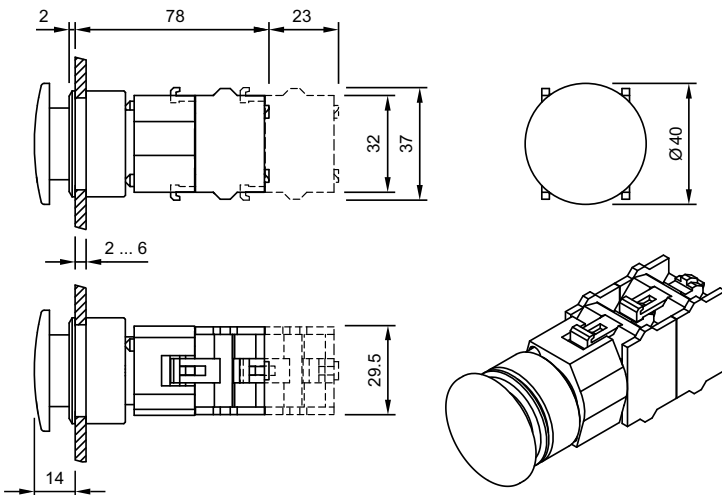
25 Keylock switch actuator 2 positions, flush mounting page 37 | Keylock switch actuator 3 positions, flush mounting page 38



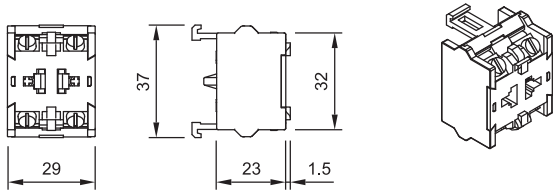
26 Stop pushbutton actuator, flush mounting page 36



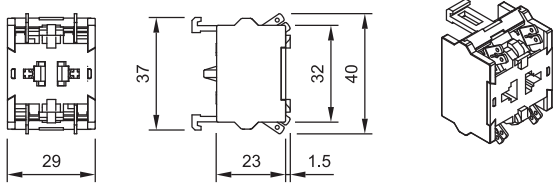
27 Mushroom-head pushbutton actuator, flush mounting page 36



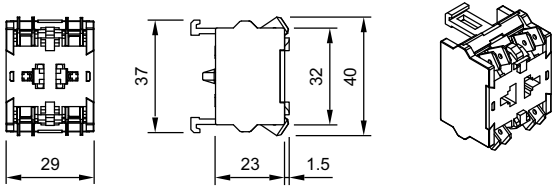
28 Switching element page 50 | **Switching element for ring cable shoe** page 51 | **Switching element for Emergency-stop pushbutton** page 52



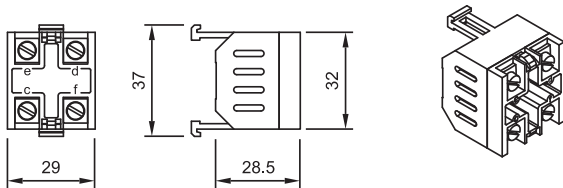
29 Switching element page 50 | **Switching element for Emergency-stop pushbutton** page 52



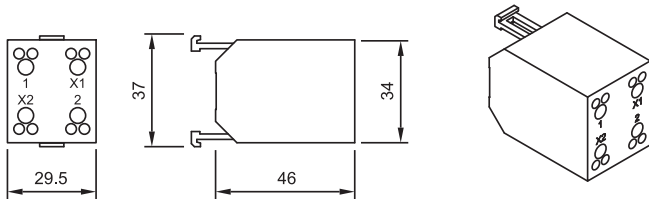
30 Switching element page 50 | **Switching element for Emergency-stop pushbutton** page 52



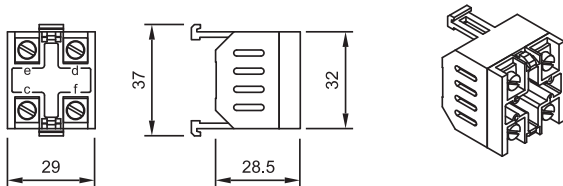
31 Flasher element page 49



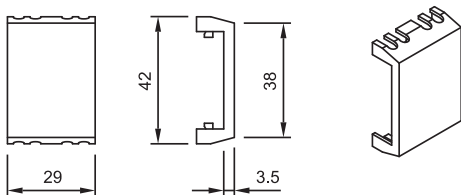
32 Lamp transformer page 57



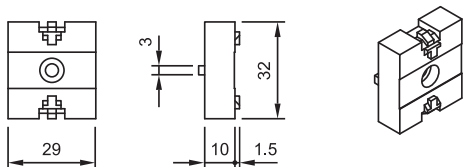
33 Diode block page 56 | **Resistor block** page 57 | **Resistor-diode block** page 57



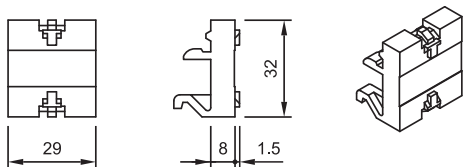
34 Terminal cover page 54



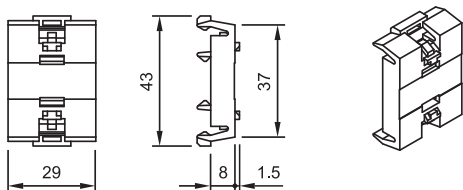
35 Mounting plate page 59



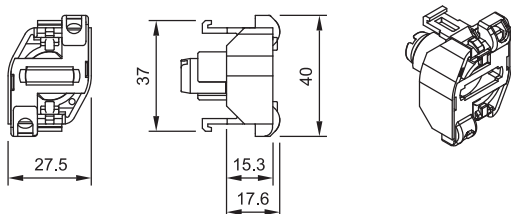
36 Snap-on base page 59



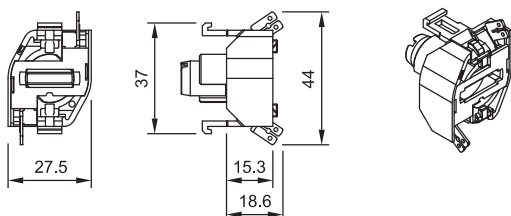
37 Snap-on base page 59



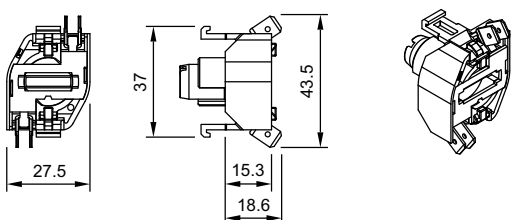
38 Lamp block page 63 | **Lamp block** page 65 | **Lamp block** page 68 | **Lamp block** page 69 | **Lamp block** page 72 | **Lamp block** page 74



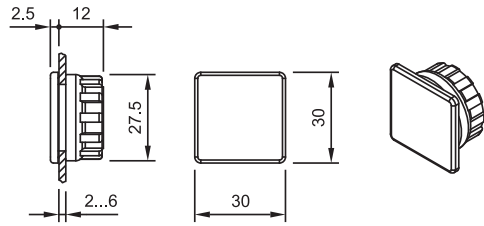
39 Lamp block page 63 | **Lamp block** page 65 | **Lamp block** page 68 | **Lamp block** page 69 | **Lamp block** page 72 | **Lamp block** page 74



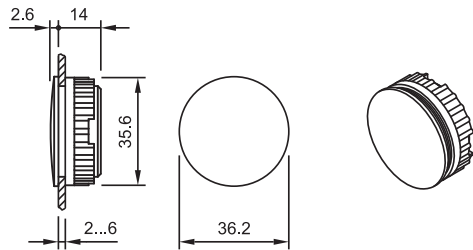
40 Lamp block page 63 | **Lamp block** page 65 | **Lamp block** page 68 | **Lamp block** page 69 | **Lamp block** page 72 | **Lamp block** page 74



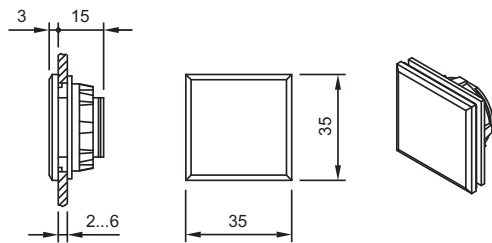
41 Blind plug page 48



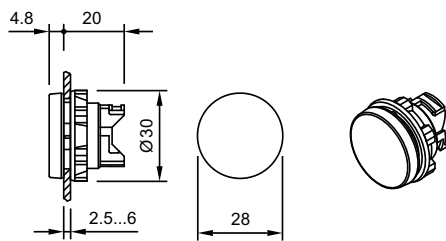
42 Blind plug page 48



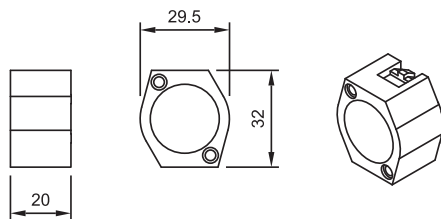
43 Blind plug page 48



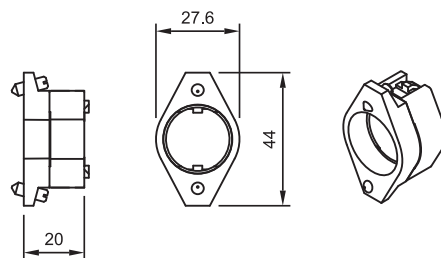
44 Blind plug page 48



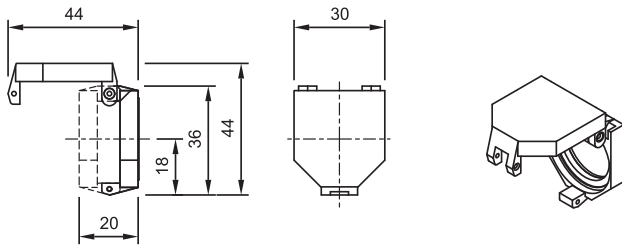
45 Bayonet flange page 63 | **Bayonet flange** page 64 | **Bayonet flange** page 67 | **Bayonet flange** page 69 | **Bayonet flange** page 72 | **Bayonet flange** page 74



46 Bayonet flange page 63 | **Bayonet flange** page 64 | **Bayonet flange** page 67 | **Bayonet flange** page 69 | **Bayonet flange** page 72 | **Bayonet flange** page 74

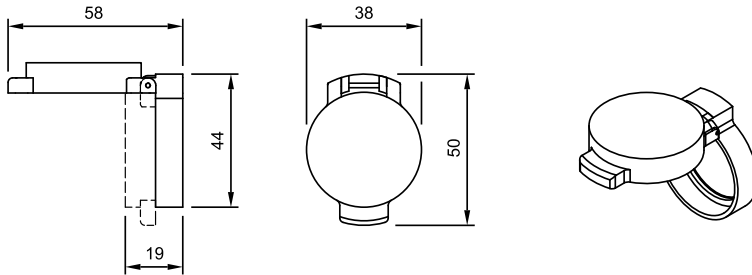


47 Protective cover page 47



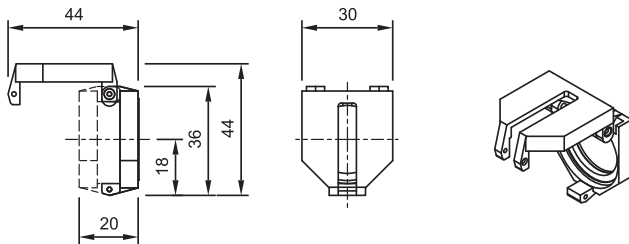
Front panel thickness reduces by 3.5 mm to max. 4.5 mm

48 Protective cover, flush mounting page 48



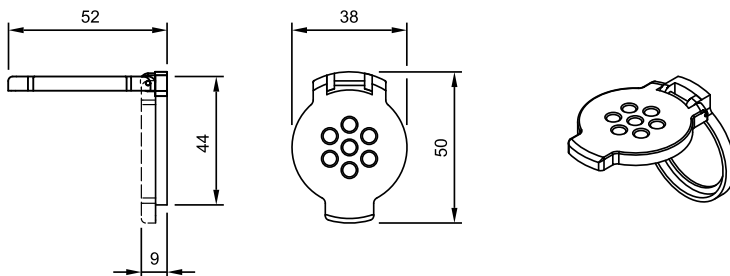
Front panel thickness reduces by 2.5 mm to max. 3.5 mm

49 Protective cover page 47



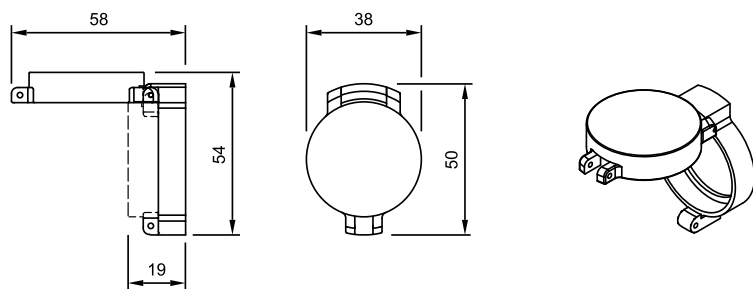
Front panel thickness reduces by 3.5 mm to max. 4.5 mm

50 Protective cover, flush mounting page 48



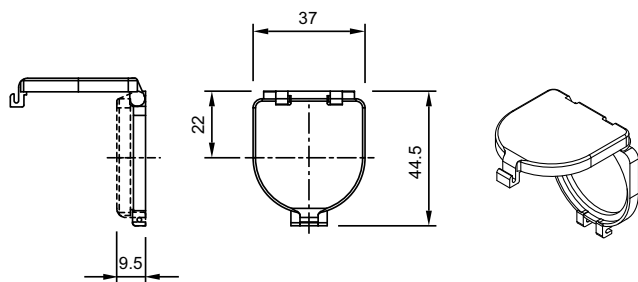
Front panel thickness reduces by 2.5 mm to max. 3.5 mm

51 Protective cover, flush mounting page 48

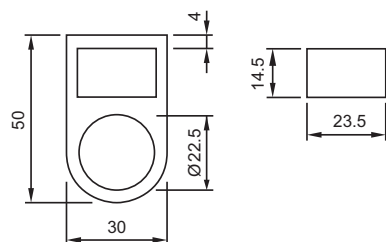


Front panel thickness reduces by 2.5 mm to max. 3.5 mm

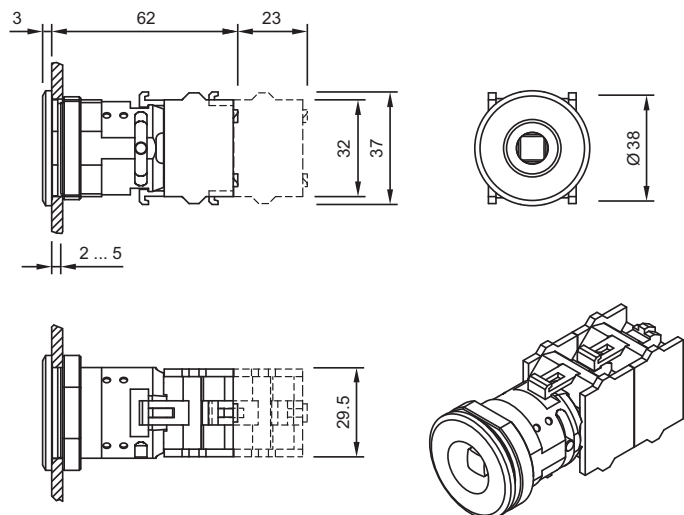
52 Protective cover, flush mounting page 48



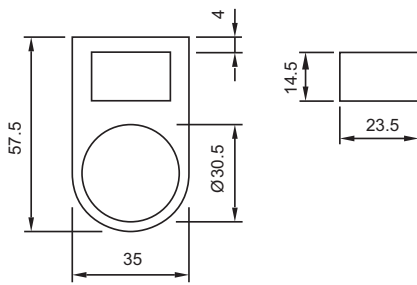
53 Legend frame page 47



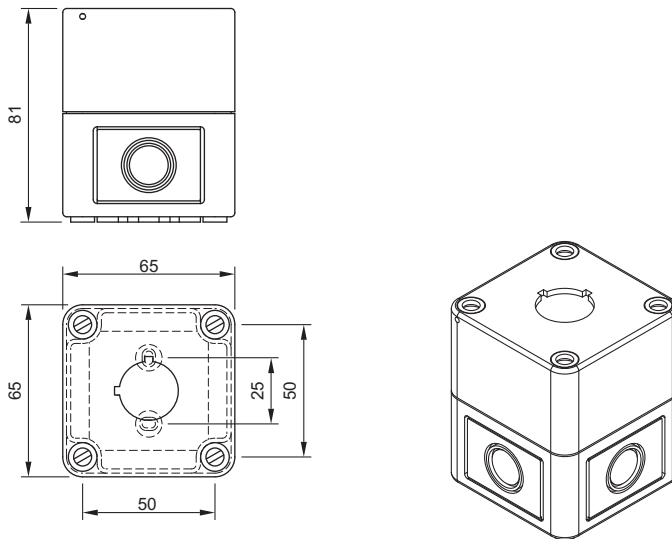
54 Key insert switch actuator 3 positions Conductor Switch, flush mounting page 45



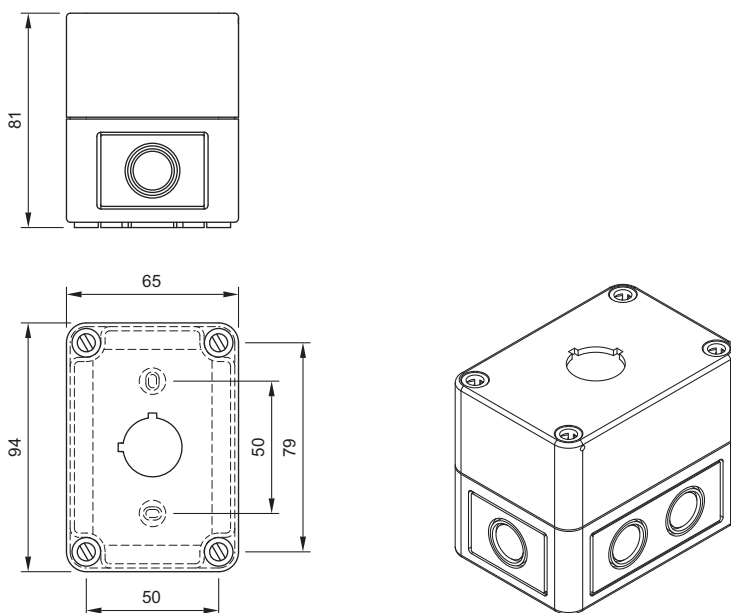
55 Legend frame page 47



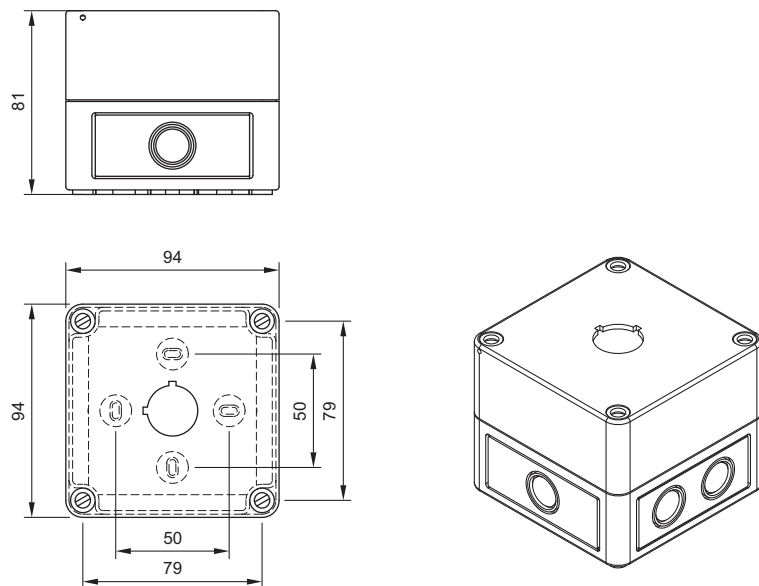
56 Emergency-stop enclosures page 58



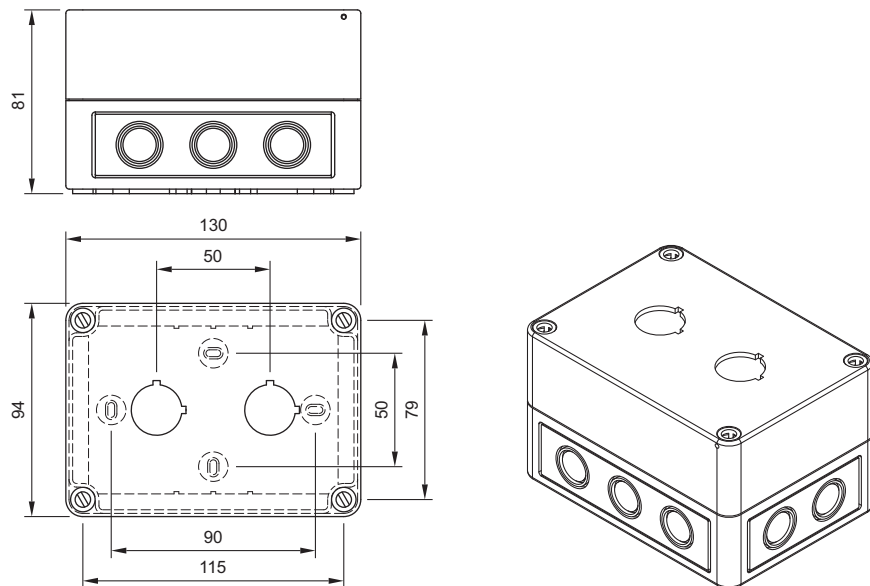
57 Emergency-stop enclosures page 58



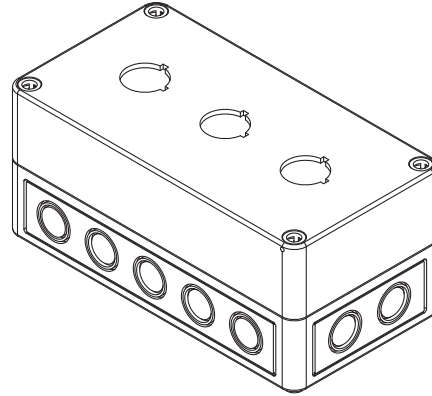
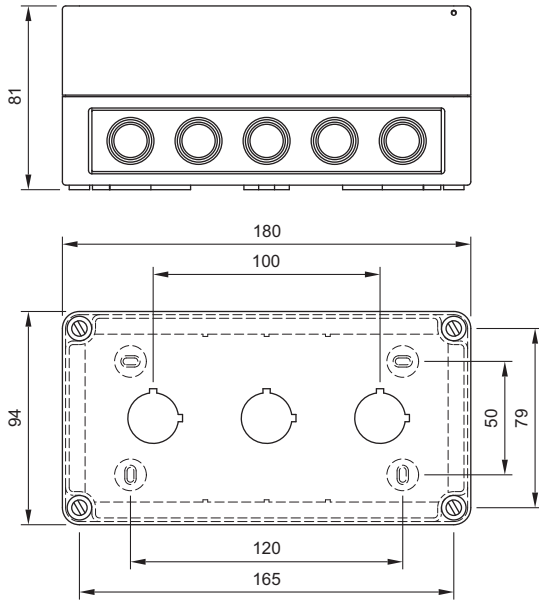
58 Emergency-stop enclosures page 58 | Enclosure page 61



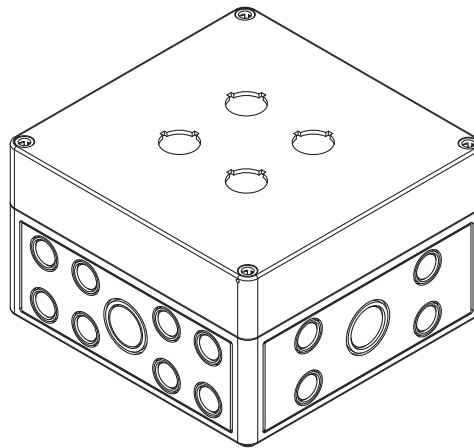
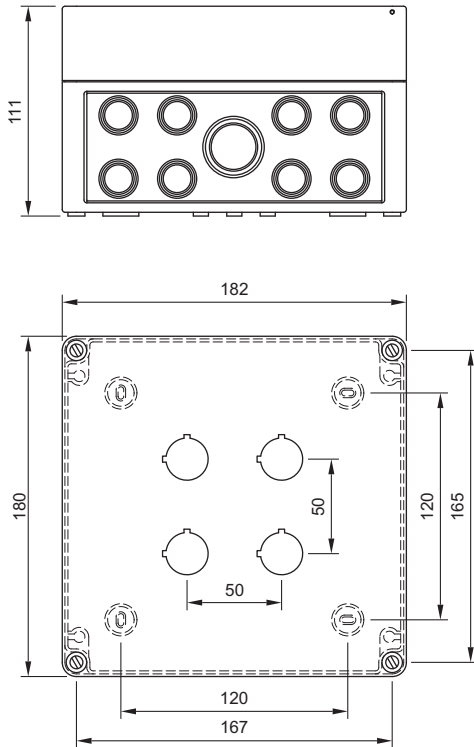
59 Enclosure page 61



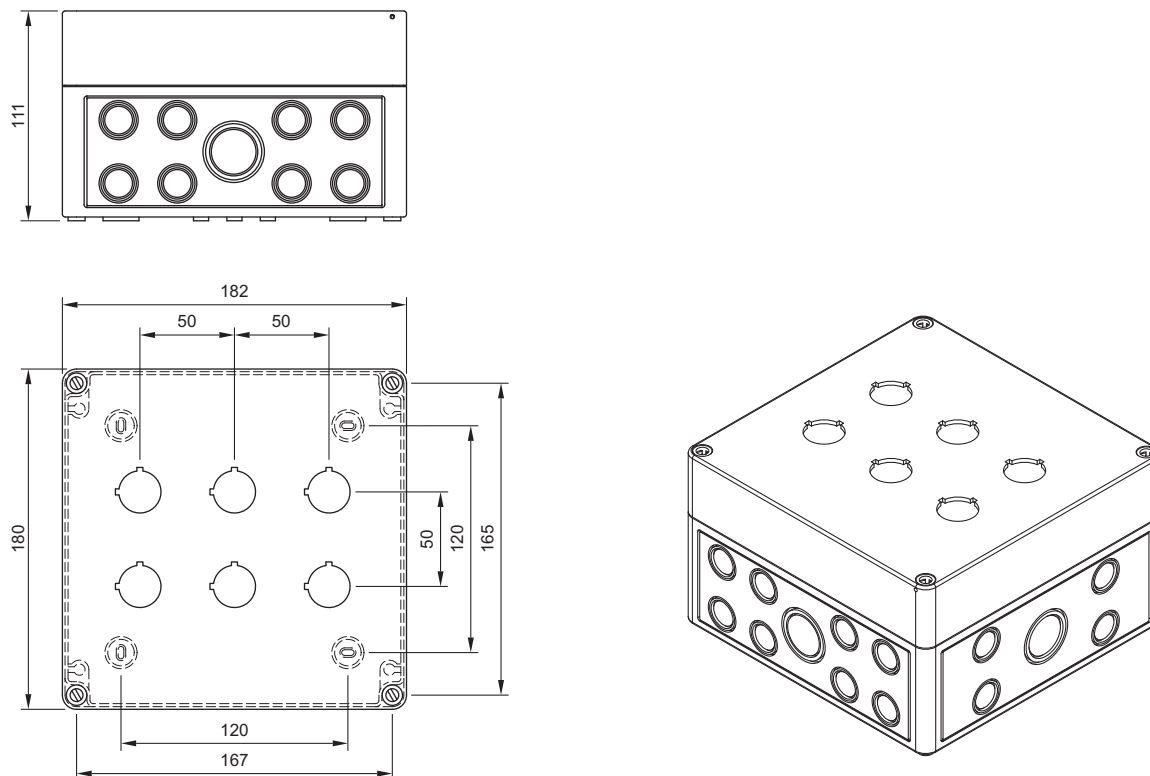
60 Enclosure page 61



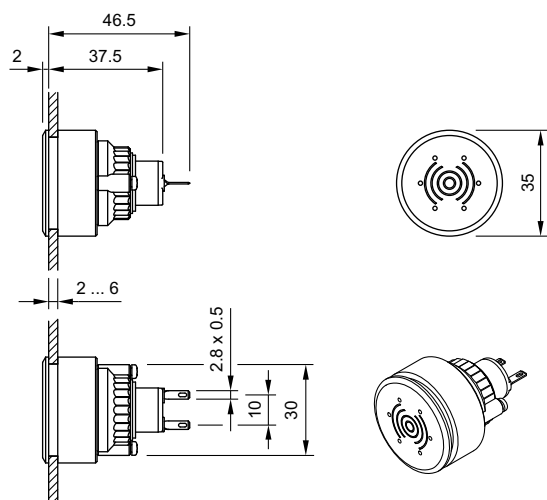
61 Enclosure page 61



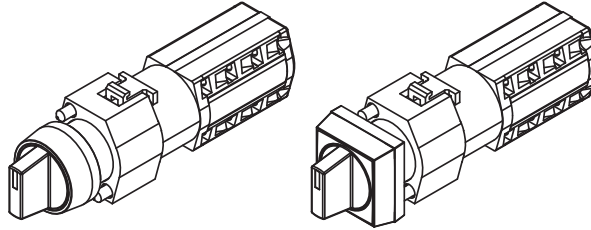
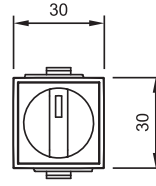
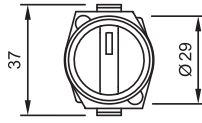
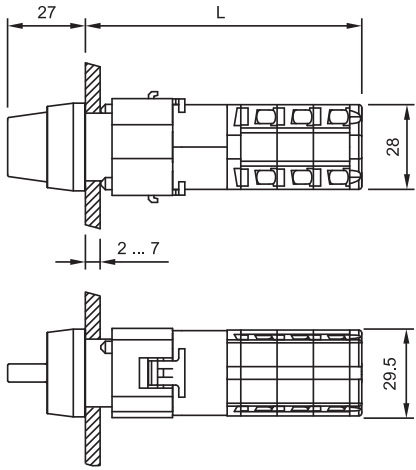
62 Enclosure page 61



63 Buzzer, flush mounting page 32

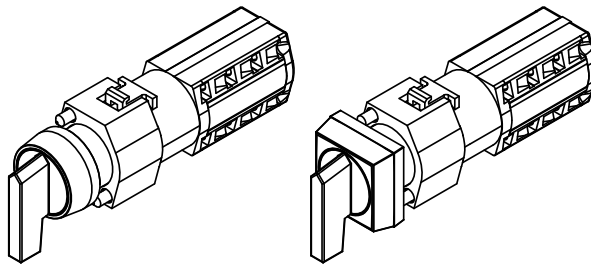
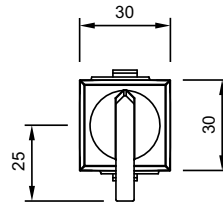
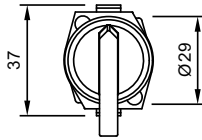
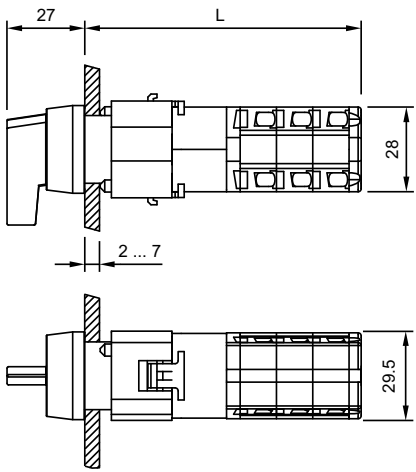


64 Rotary selector switch actuator, short lever page 30



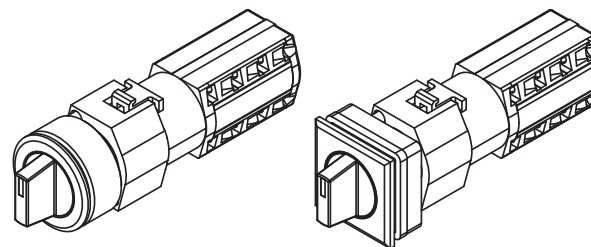
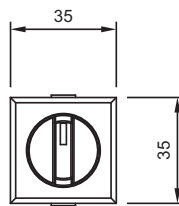
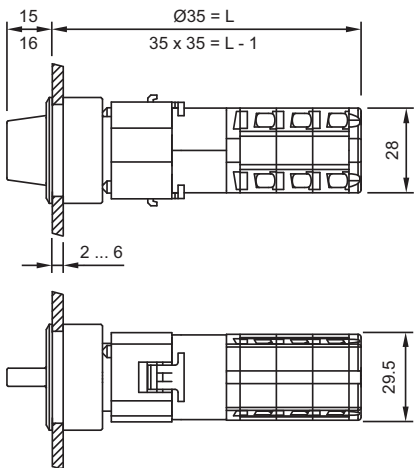
Stages	L
1	66.5
2	78.5
3	90.5
4	102.5
5	114.5
6	126.5
7	138.5
8	150.5

65 Rotary selector switch actuator, long lever page 30



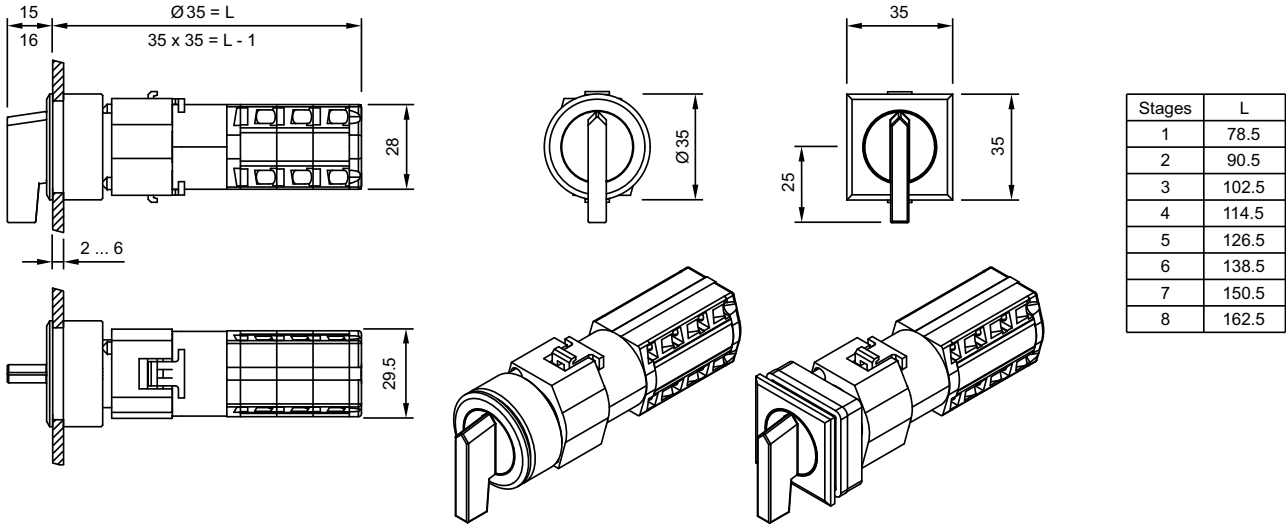
Stages	L
1	66.5
2	78.5
3	90.5
4	102.5
5	114.5
6	126.5
7	138.5
8	150.5

66 Rotary selector switch actuator, short lever, flush mounting page 43

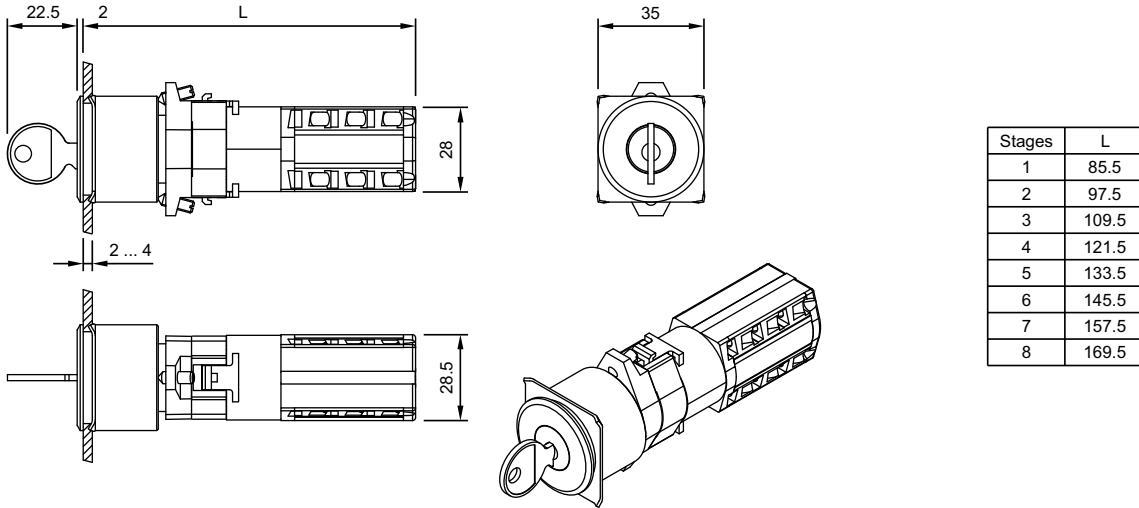


Stages	L
1	78.5
2	90.5
3	102.5
4	114.5
5	126.5
6	138.5
7	150.5
8	162.5

67 Rotary selector switch actuator, long lever, flush mounting page 43

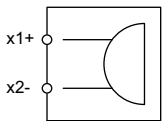


68 Keylock rotary switch actuator, flush mounting page 44

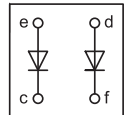


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4 Pushbutton actuator page 18 | Mushroom-head pushbutton actuator page 23 | Pushbutton actuator, flush mounting page 33 | Illuminated pushbutton actuator, flush mounting page 35 | Mushroom-head pushbutton actuator, flush mounting page 36



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6 Emergency-stop pushbutton actuator, foolproof EN IEC 60947-5-5 page 21 | **Stop pushbutton actuator** page 22 | **Stop pushbutton actuator, flush mounting** page 36



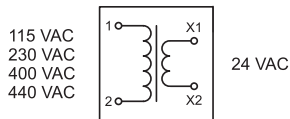
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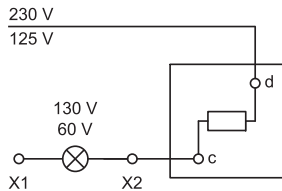
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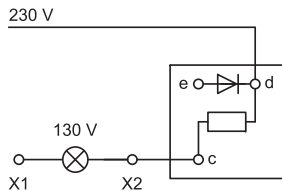
9 Lamp transformer page 57



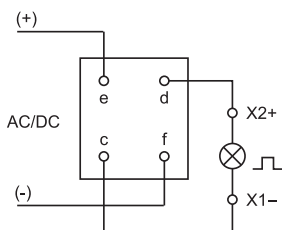
10 Resistor block page 57



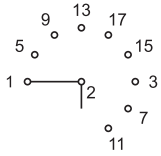
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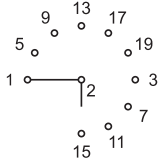
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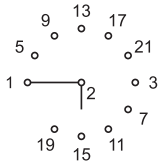
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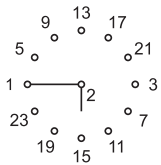
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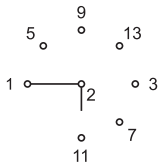
15 Rotary selector switching element 30° page 53



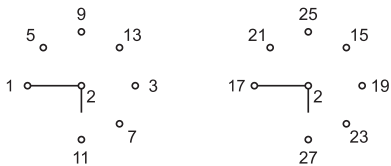
16 Rotary selector switching element 30° page 53



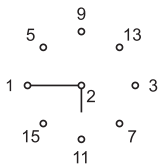
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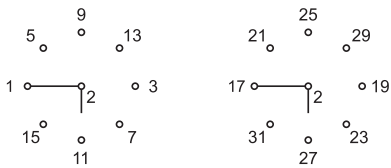
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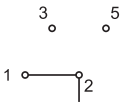
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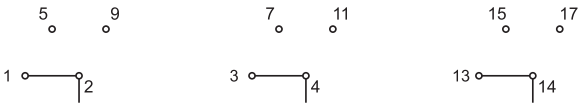
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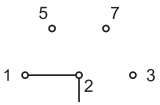
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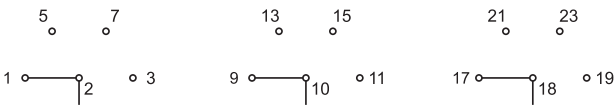
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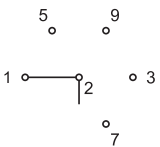
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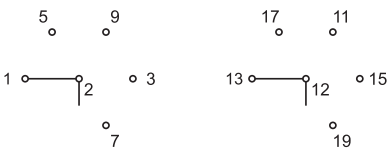
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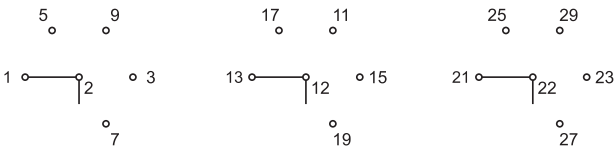
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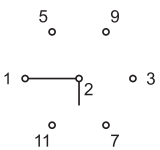
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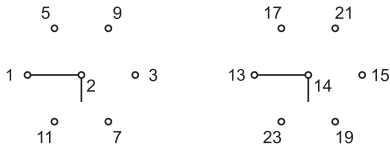
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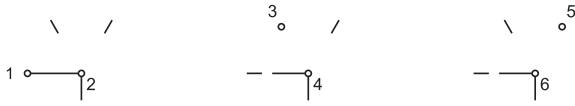
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31 Rotary selector switching element 60° page 54



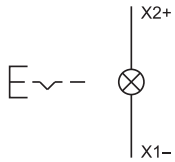
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33 Rotary selector switching element 60° page 54



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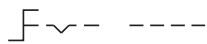
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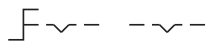
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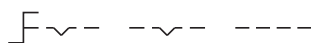
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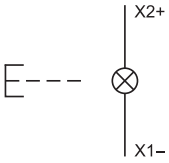
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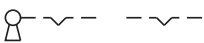
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45 Keylock switch actuator 2 positions page 25 | **Keylock switch actuator 2 positions, flush mounting** page 37



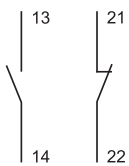
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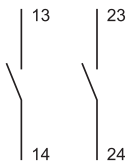
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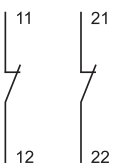
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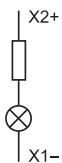
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