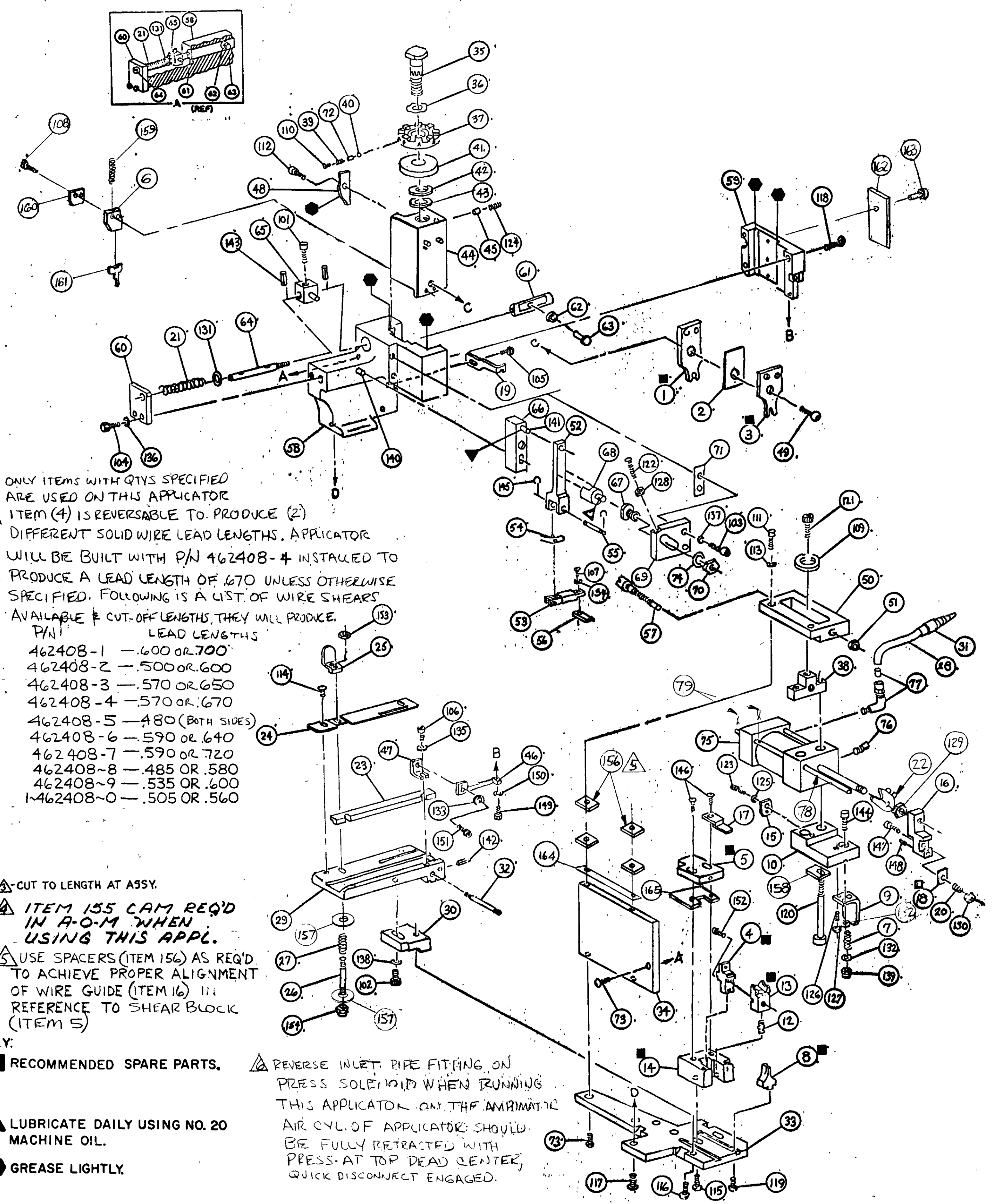


THIS DRAWING IS A CONTROL DRAWING AND THE CONTROLLING ENGINEERING ORGANIZATION SHOULD BE CONTACTED FOR THE LATEST REVISION.



1. ONLY ITEMS WITH QTY'S SPECIFIED ARE USED ON THIS APPLICATOR
 ITEM (4) IS REVERSABLE TO PRODUCE (2) DIFFERENT SOLID WIRE LEAD LENGTHS. APPLICATOR WILL BE BUILT WITH P/N 462408-4 INSTALLED TO PRODUCE A LEAD LENGTH OF .670 UNLESS OTHERWISE SPECIFIED. FOLLOWING IS A LIST OF WIRE SHEARS AVAILABLE & CUT-OFF LENGTHS THEY WILL PRODUCE.

P/N	LEAD LENGTHS
462408-1	.600 OR .700
462408-2	.500 OR .600
462408-3	.570 OR .650
462408-4	.570 OR .670
462408-5	.480 (BOTH SIDES)
462408-6	.590 OR .640
462408-7	.590 OR .720
462408-8	.485 OR .580
462408-9	.535 OR .600
462408-0	.505 OR .560

- ▲ CUT TO LENGTH AT A95Y.
- ▲ ITEM 155 CAM REQ'D IN A-O-M WHEN USING THIS APPL.
- ▲ USE SPACERS (ITEM 156) AS REQ'D TO ACHIEVE PROPER ALIGNMENT OF WIRE GUIDE (ITEM 16) IN REFERENCE TO SHEAR BLOCK (ITEM 5)
- RECOMMENDED SPARE PARTS.
- ▲ LUBRICATE DAILY USING NO. 20 MACHINE OIL.
- GREASE LIGHTLY.

▲ REVERSE INLET PIPE FITTING ON PRESS SOLENOID WHEN RUNNING THIS APPLICATOR ON THE AIRMATIC AIR CYL. OF APPLICATOR SHOULD BE FULLY RETRACTED WITH PRESS-AT TOP DEAD CENTER, QUICK DISCONNECT ENGAGED.

QTY	PART NO.	DESCRIPTION	ITEM NO.
1	683663-1	SPACER, SHEAR BLOCK	165
1	683664-1	SPACER, CYL. MTG. PLATE	164
2	21017-2	SCR. DRIVE (#2 X 19)	163
1	461264-1	PLATE IDENTIFICATION	162
1	468443-1	DEPRESSOR, WIRE	161
1	468441-1	RETAINER, DEPRESSOR	160
1	2-22278-0	SPRING, COMP (12000 X 1.00)	159
1	469178-1	BLOCK, DRAG STABILIZER	158
2	1-21899-3	WASHER, FLAT #3	157

QTY	PART NO.	DESCRIPTION	ITEM NO.
4	463532-1	SPACER, FEED CYL. BLOCK	154
REF	462325-1	CAM, PULL BACK (A-O-M)	153
1	21021-3	NUT, HEX MACH (8-32 SELF LKG) DRAG	152
1	21018-6	NUT, HEX MACH (8-32) DRAG	151
1	2-21000-0	SCR. SKT HD CAP (6-32 X .50) SH. W.R.	150
1	1-21002-6	SCR. BUT HD SKT CAP (6-32 X .25)	149
1	21024-2	WASHER, LOCK (NO. 4) STRIPPER	148
1	1-21000-4	SCR. SKT HD CAP (4-40 X .38) STRIPPER	147
1	2-21008-5	SCR. SKT SET (4-40 X .50 NYL) BLADE	146
1	2-21008-2	SCR. SKT HD CAP (6-32 X .75) WIRE BLD	145
2	2-21002-3	SCR. BUT HD SOC. CAP (8-32 X .62)	144

QTY	PART NO.	DESCRIPTION	ITEM NO.
1	463532-1	SPACER, FEED CYL. BLOCK	154
REF	462325-1	CAM, PULL BACK (A-O-M)	153
1	21021-3	NUT, HEX MACH (8-32 SELF LKG) DRAG	152
1	21018-6	NUT, HEX MACH (8-32) DRAG	151
1	2-21000-0	SCR. SKT HD CAP (6-32 X .50) SH. W.R.	150
1	1-21002-6	SCR. BUT HD SKT CAP (6-32 X .25)	149
1	21024-2	WASHER, LOCK (NO. 4) STRIPPER	148
1	1-21000-4	SCR. SKT HD CAP (4-40 X .38) STRIPPER	147
1	2-21008-5	SCR. SKT SET (4-40 X .50 NYL) BLADE	146
1	2-21008-2	SCR. SKT HD CAP (6-32 X .75) WIRE BLD	145
2	2-21002-3	SCR. BUT HD SOC. CAP (8-32 X .62)	144

QTY	PART NO.	DESCRIPTION	ITEM NO.	QTY	PART NO.	DESCRIPTION	ITEM NO.
2	21045-3	RING, RETAINING 'C' (.187 DIA) FEED FINGER PIN	145	1	454220-4	CAP, HOUSING	59
1	2-21000-2	SCR. SKT. HD. CAP (6-32 X .75) WIRE DR.	144	1	462410-1	HOUSING	58
2	5-21028-1	PIN, SLOT SPR (.125 DIA X .50) ADJ ROD	143	1	376169	SCREW, FEED CYL. ADJ.	57
1	4-21028-0	PIN, SLOT SPR (.093 DIA X .75) STR G PLATE	142	1	694433-1	PAWL, FEED	56
1	1-21030-1	PIN, DOWEL (.187 DIA X .50) LEVER	141	1	240624-1	PIN, FEED FINGER	55
1	1-21030-6	PIN, DOWEL (.187 DIA X 1.25) HOUSING	140	1	691499-1	SPRING, FEED FINGER	54
1	21021-2	NUT, HEX LOCK (6-32) WIRE DRAG	139	1	690541-1	FINGER, FEED	53
REF	21024-5	WASHER, LOCK (NO 10) STRIP GUIDE ADJ BLOCK	138	1	455679-1	LEVER, TERMINAL FEED ARM	52
REF	21024-5	WASHER, LOCK (NO 10) ADJ PLATE	137	1	22292-2	COLLAR (1.8 I.D.)	51
5	21024-5	WASHER, LOCK (NO 10) FEED GUIDE ROD	136	1	462407-1	BLOCK, FEED CYL. ADJ.	50
REF	21024-3	WASHER, LOCK (NO 6) FRONT STRIP GUIDE	135	1	7-21002-9	BOLT, CRIMPER	49
1	21024-4	WASHER, LOCK (NO 8) FEED FINGER	134	1	690602-6	CAM PRE FEED 1 1/2 STROKE	48
REF	21024-3	WASHER, LOCK (NO 6) STRIPPER	133	1	462663-1	BRACKET, STRIPPER MTG.	47
2	21899-1	WASHER, FLAT (NO 6) WIRE DRAG	132	1	462665-1	STRIPPER, FRONT	46
1	21899-4	WASHER, FLAT (5/16 DIA) SCREW ADJ	131	1	690191-1	PLUG, NYLON	45
1	21021-2	NUT, HEX MACH (6-32) SELF LOCKING	130	1	455673-2	RAM	44
1	21019-8	NUT, HEX MACH (5/16-24) FEED CYL.	129	1	690125-1	WASHER, LAMINATED	43
1	21018-5	NUT, HEX MACH (6-32) FEED ADJ	128	1	690124-1	WASHER, RAM	42
2	21018-4	NUT, HEX MACH (4-40) WIRE DRAG	127	1	690223-1	DISC, SPACER	41
2	2-21008-3	SCR. SKT. SET (4-40 X .38) WIRE DRAG	126	1	23241-6	BALL, STEEL	40
4	21024-3	WASHER, LOCK (NO 6) WIRE GUIDE	125	1	690170-1	SPRING, COMPRESSION	39
1	21009-2	SCR. SKT SET (1/4-20 X .25) (LOC-WEL) RAM	124	1	462400-1	BLOCK, FEED CYL. ADJ.	38
2	1-21000-9	SCR. SKT HD. CAP (6-32 X .38) WIRE GUIDE	123	1	5-690692-2	DISC, WIRE	37
1	62375-5	SCR. RD HD MACH (6-32 X 1.50) FEED ADJ	122	1	22480-5	WASHER, SPRING	36
1	21001-2	SCR. SKT HD CAP (1/4-20 X .50) FEED CYL.	121	1	690212-1	POST, RAM	35
2	1-21001-2	SCR. SKT. HD. CAP (1/4-20 X .50) CYL. BRKT.	120	1	462404-1	PLATE, CYL. MOUNTING	34
1	22733-8	SCR. BUT HD SKT CAP (8-32 X .38) (LOC-WEL) ANVIL	119	1	462409-1	PLATE, BASE	33
4	2-21002-9	SCR. BUT HD SKT CAP (10-32 X .75) CAP	118	1	690432-3	SCREW, ADJUSTMENT	32
3	17171-1	SCR. BUT HD SKT CAP (1/4-20 X .75) HOUSING	117	1	23238-1	DISCONNECT, QUICK	31
1	2-21002-7	SCR. BUT HD SKT CAP (10-32 X .50) SG ADJ BLOCK	116	1	455689-1	BLOCK, STRIP GUIDE ADJ	30
REF	2-21002-2	SCR. BUT HD SKT CAP (8-32 X .50) SHEAR	115	1	462424-1	PLATE, STRIP GUIDE	29
2	2-21002-0	SCR. BUT HD SKT CAP (8-32 X .25) R STRIP GUIDE	114	15"	27319-4	TUBING, 1/4 O.D.	28
2	21024-6	WASHER, LOCK (1/4) FEED CYL. BRKT.	113	1	2-22281-3	SPRING, DRAG	27
1	1-21002-8	SCR. BUT HD SKT CAP (6-32 X .50) CAM	112	1	22354-8	STUD, DRAG	26
2	21001-5	SCR. SKT HD CAP (1/4-20 X .88) CYL. BRKT.	111	1	387650-5	DRAG, STOCK	25
1	23030-1	SCR. SKT HD CAP (6-32 X .25) (LOC-WEL) CP DISC	110	1	460462-7	GUIDE STRIP (REAR)	24
1	376165	WASHER, CLAMP	109	1	460461-4	GUIDE, STRIP (FRONT)	23
2	2-21000-6	SCR. SKT HD CAP (8-32 X .38) DEPRESSOR	108	1	469179-1	POSITIONER, CYLINDER	22
1	2-22603-0	SCR. HEX HD MACH (8-32 X .31) FEED FINGER	107	1	4-22284-9	SPRING, FEED RETURN	21
2	2-21000-0	SCR. SKT HD CAP (6-32 X .50) F STRIP GUIDE	106	1	463046-1	SPRING, WIRE FEED BLADE	20
3	2-21002-2	SCR. BUT HD CAP (8-32 X .50) STRIPPER	105	1	462664-1	STRIPPER, REAR	19
2	3-21000-7	SCR. SKT HD CAP (10-32 X .75) FEED ROD GUIDE	104	1	453759-3	BLADE, WIRE FEED	18
2	3-21000-6	SCR. SKT HD CAP (10-32 X .62) FEED ADJ BLOCK	103	1	463045-3	GUARD, CHIP (REAR)	17
REF	3-21000-4	SCR. SKT HD CAP (10-32 X .38) SG ADJ BLOCK	102	1	462406-1	LATCH BLOCK, WIRE GUIDE	16
2	3-21000-4	SCR. SKT HD CAP (10-32 X .38) PIVOT BLOCK	101	1	462855-1	GUIDE, WIRE	15
4	1-22170-8	FIN. COTTER (.06 DIA X .50 LG.)	79	1	462403-1	HOLDER, SHEAR (REAR)	14
2	388639-6	ROD 1.00 GUIDE	78	1	683662-1	SHEAR, FLOAT (REAR)	13
1	22294-6	ELBOW, 90°	77	1	23470-8	SPRING, SHEAR	12
1	465729-1	PLUG, AIR CYLINDER	76	1	462405-1	BLOCK, WIRE GUIDE	11
1	468528-1	CYLINDER, AIR	75	1	462399-1	DRAG, WIRE	10
1	458109-1	WASHER, SPECIAL	74	1	462411-1	ANVIL	9
3	3-21002-5	SCR. BUT HD. SKT CAP (1/4-20 X .75) CYL. BRKT.	73	1	1-22280-5	SPRING, WIRE DRAG	8
1	690603-1	SPRING, ASSIST	72	1	468442-1	DEPRESSOR, SHEAR (REAR)	7
1	690517-1	SPACER	71	1	462401-1	SHEAR BLOCK, WIRE SPLICE	6
1	22594-8	NUT, HEX	70	1	462408-4	SHEAR, WIRE SPLICE, REVER.	5
1	240628-1	PLATE, ADJUSTMENT	69	1	1-459492-3	CRIMPER, INSULATION	4
1	240626-1	SHAFT, PIVOT	68	1	455888-8	SPACER, CRIMPER	3
1	240633-1	BUSHING	67	1	1-459492-2	CRIMPER, WIRE	2
1	455680-1	LEVER, INTERMEDIATE	66	1			1
1	240629-1	BLOCK, PIVOT	65				
1	240632-2	SCREW, ADJUSTMENT FEED ROD	64				
1	240659-3	PIN, CAM ROLLER	63				
1	240658-1	ROLLER, CAM	62				
1	454398-2	ROD, FEED	61				
1	454178-1	GUIDE, FEED ROD	60				

REMARKS	NO	REV
APPL USED ON MACHINE PART NO	MACH SERIAL NO	DISTRIBUTION
CUSTOMER NAME	APPL SERIAL NO	ORIGINAL
ADDRESS	PURCHASE ORDER	CUSTOMER COPY
CITY	ENG APP	FIELD ENG COPY

CRIMPING DATA				APPLICATOR WILL APPLY	
PAD LTR	CRIMP HEIGHT	WIRE SIZE		62382	
A	.040	#26+.018 DIA SOLID			
B	NOT USED				
C	NOT USED				
D	NOT USED				
CRIMP	SIZE	TYPE	FEED	APPL INST	
WIRE	.048	"0"	.250	A18040	
INSUL	.060	"0"			
WIRE RANGE	INSULATION RANGE		PRESS NO		
#26	.038-.042				
REMARKS					
AMPOMATOR (FEED SIDE ONLY)					
APPLICATION PER 114-2013					
THIS APPLICATOR DESIGNED TO PRODUCE SOLID WIRE LENGTHS OF 480, 485, 500, 505, 535, 560, 570, 590, 600, 640, 650, 670, 700, 720 (SEE NOTE A)					

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С конца 2013 года компания активно расширяет линейку поставок компонентов по направлению коаксиальный кабель, кварцевые генераторы и конденсаторы (керамические, пленочные, электролитические), за счёт заключения дистрибьюторских договоров

Мы предлагаем:

- Конкурентоспособные цены и скидки постоянным клиентам.
- Специальные условия для постоянных клиентов.
- Подбор аналогов.
- Поставку компонентов в любых объемах, удовлетворяющих вашим потребностям.
- Приемлемые сроки поставки, возможна ускоренная поставка.
- Доставку товара в любую точку России и стран СНГ.
- Комплексную поставку.
- Работу по проектам и поставку образцов.
- Формирование склада под заказчика.
- Сертификаты соответствия на поставляемую продукцию (по желанию клиента).
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- Входной контроль качества.
- Наличие сертификата ISO.

В составе нашей компании организован Конструкторский отдел, призванный помогать разработчикам, и инженерам.

Конструкторский отдел помогает осуществить:

- Регистрацию проекта у производителя компонентов.
- Техническую поддержку проекта.
- Защиту от снятия компонента с производства.
- Оценку стоимости проекта по компонентам.
- Изготовление тестовой платы монтаж и пусконаладочные работы.



Тел: +7 (812) 336 43 04 (многоканальный)
Email: org@lifeelectronics.ru