

4

3

2

1

THIS DRAWING IS UNPUBLISHED. RELEASED FOR PUBLICATION
© COPYRIGHT ALL RIGHTS RESERVED.

| LOC | DIST | REVISIONS | | | |
|-----|------|---------------|-----------|-----|------|
| P | LTR | DESCRIPTION | DATE | DWN | APVD |
| | B1 | ECR-14-001883 | 11FEB2014 | GK | HMR |
| | | | | | |
| | | | | | |

REPLACED BY OCEAN STYLE APPLICATOR PART NUMBER 2151350-1

FOR REPLACEMENT PARTS FOR APPLICATOR 1426479 REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED) WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR 1426479

| | | | | | | | | | |
|---------------------------------------------------------------------------------------|--|----------------------------------------|------------------|------------------|---------------------------------------------------------------------------------------|-----------------|--------------|------------|---------------|
| THIS DRAWING IS A CONTROLLED DOCUMENT. | | DWN | GOPALAKRISHNA HV | |  | TE Connectivity | | | |
| DIMENSIONS: | | CHK | RAGHAVENDRA | | | NAME | | | |
|  | | TOLERANCES UNLESS OTHERWISE SPECIFIED: | | APVD | SIDE FEED HD-I APPLICATOR | | | | |
| | | 0 PLC ± | 1 PLC ± | RAGHAVENDRA | | PRODUCT SPEC | | | |
| MATERIAL | | 2 PLC ± | 3 PLC ± | APPLICATION SPEC | | SIZE | CAGE CODE | DRAWING NO | RESTRICTED TO |
| FINISH | | 4 PLC ± | ANGLES ± | WEIGHT | | A3 | | ©- 1426479 | |
| | | | | CUSTOMER DRAWING | | SCALE | SHEET 1 OF 2 | REV B1 | |

DRAWING MADE IN THIRD ANGLE PROJECTION

1426479 1426479

| PART NUMBER | REV | FIRST USED | TERMINATOR | FEED TYPE | DESCRIPTION |
|-------------|-----|------------|------------|----------------|--------------------|
| 1426479-1 | B | - | LEADMAKER | MECH POST FEED | CUTS CARRIER |
| 1426479-2 | B | - | BENCH | MECH PRE FEED | CUTS CARRIER |
| 1426479-6 | B | - | LEADMAKER | MECH POST FEED | CONTINUOUS CARRIER |
| 7-1426479-1 | B | - | LEADMAKER | MECH POST FEED | -1 AND SPARE PARTS |
| 7-1426479-2 | B | - | BENCH | MECH PRE FEED | -2 AND SPARE PARTS |
| 7-1426479-6 | B | - | LEADMAKER | MECH POST FEED | -6 AND SPARE PARTS |
| 7-1426479-7 | A | - | - | - | SPARE PARTS KIT |

CRIMP DATA GROTE & HARTMANN TERMINAL, GHW CRIMP DATA

| TERMINAL NAME: VKR PLUS | | | |
|--------------------------|----------------|------------------|-----------------------------------|
| CRIMP | SIZE | TYPE | RANGE |
| WIRE | 2.03 [.080 IN] | F | 0.50-1.00mm ² & 18 AWG |
| INSUL | 5.08 [.200 IN] | 0 | 1.40-2.00 [.055-.079 IN] |
| WIRE STRIP LENGTH | | APPL INSTRUCTION | |
| 4.00-4.50 [.157-.177 IN] | | 408-8322 | |

| | | |
|--------------------------|-------|-----------------|
| TERMINAL GHW CRIMP SPEC. | - | FEED |
| APPL SPEC | 26570 | 17.50 [.689 IN] |

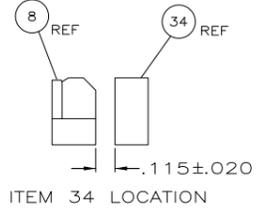
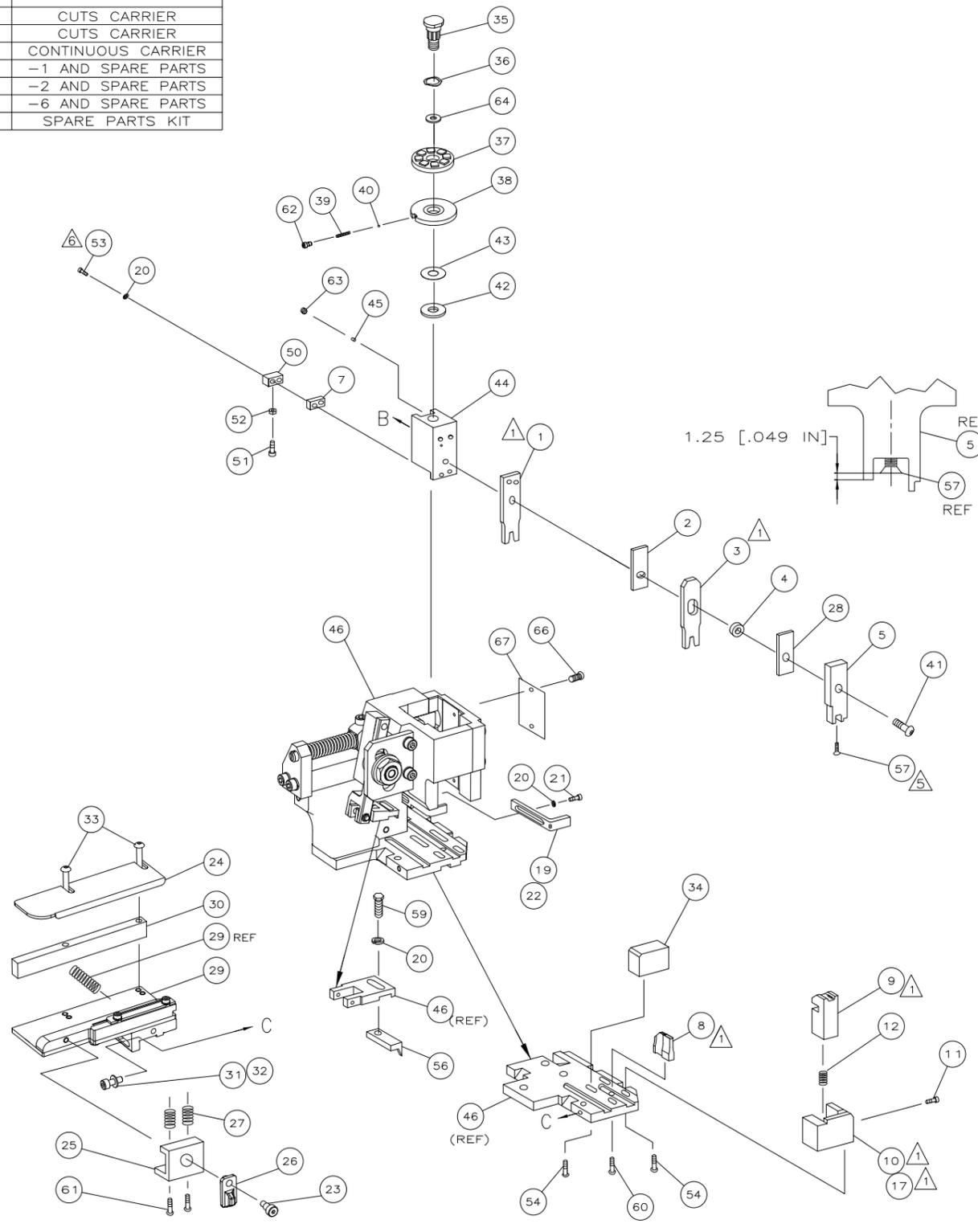
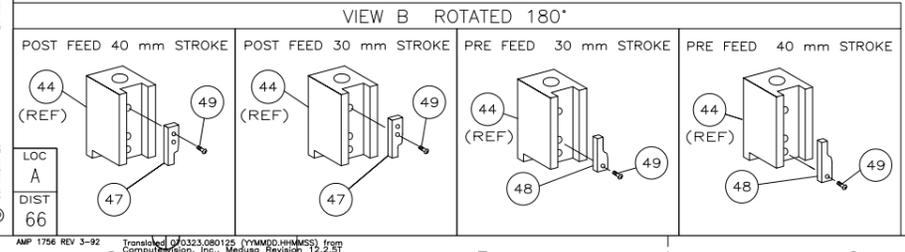
TERMINALS APPLIED

| AMP TERM PN | MFR TERM PN | AMP SEAL PN | MFR SEAL PN |
|-------------|---------------|-------------|-------------------|
| 1572392-1 | 26570.201.184 | 1572407 (A) | 14414.627.626 (A) |
| 1572392-2 | 26570.201.707 | 1572408 (B) | 14415.627.670 (B) |
| - | - | - | - |
| - | - | - | - |
| - | - | - | - |
| - | - | - | - |

| WIRE SIZE mm ² AWG | CRIMP HEIGHT | PIN PN AND LENGTH [IN] |
|-------------------------------|-----------------------------|------------------------|
| 1.00mm ² (A) | 1.50 ±0.05 [.059 ±0.002 IN] | 6-354778-4 [.2815] |
| 18 AWG (B) | 1.45 ±0.05 [.057 ±0.002 IN] | 6-354778-8 [.2835] |
| 0.75mm ² (A) | 1.40 ±0.05 [.055 ±0.002 IN] | 7-354778-2 [.2855] |
| 0.50mm ² (A) | 1.35 ±0.05 [.053 ±0.002 IN] | 7-354778-6 [.2875] |

LAYOUT L1426479
SET UP GAGE 458637-3

- 1. RECOMMENDED SPARE PARTS.
- 2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
- 3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- 4. THIS APPLICATOR APPLIES TERMINAL WITH A SEAL. INSULATION RANGE QUOTED IS THAT OF THE TERMINAL.
- 5. APPLY TORQ-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION. APPLY #1-23419-5 LOC-TITE TO THREADS. CUT TO LENGTH AT ASSY.
- 6. CUT TO LENGTH AT ASSY.



| QTY | REQD | PER | ASSY | PART NO | DESCRIPTION | ITEM NO | | | |
|-----|------|-----|------|---------|-------------|---------|-------------|-------------------------------|----|
| - | 1 | 1 | 1 | 1 | 1 | 1 | 1426479 | PRINT, APPLICATOR LOG SHEET | 73 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 1338705-1 | DOCUMENTATION PACKAGE | 72 |
| - | - | - | - | - | - | - | - | - | 71 |
| - | - | - | - | - | - | - | - | - | 70 |
| - | - | - | - | - | - | - | - | - | 69 |
| - | - | - | - | - | - | - | - | - | 68 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 461264-1 | PLATE, IDENTIFICATION | 67 |
| - | 2 | 2 | 2 | 2 | 2 | 2 | 21017-2 | SCR,DRIVE(#2x.19)ID PLATE | 66 |
| - | - | - | - | - | - | - | - | - | 65 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 986950-1 | WASHER, FLAT PRECISION | 64 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 3-18031-0 | SCR,SKT SET(M6X6)RAM | 63 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 18023-9 | SCR,SHC(M4X6)INS DISC | 62 |
| - | 2 | 2 | 2 | 2 | 2 | 2 | 2-18032-5 | SCR,SET,FLT POINT(M5X20) | 61 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 18024-7 | SCR,BHC(M4X10)ANVIL | 60 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 5-18022-2 | SCR,HEX(M4X8)FEED FINGER | 59 |
| - | - | - | - | - | - | - | - | - | 58 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 985575-3 | SCR,FHC(M3X10)DEP | 57 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 1338685-1 | PAWL, FEED | 56 |
| - | - | - | - | - | - | - | - | - | 55 |
| - | 4 | 4 | 4 | 4 | 4 | 4 | 18024-8 | SCR,BHC(M4X12)SHEAR HOLDER | 54 |
| - | 2 | 2 | 2 | 2 | 2 | 2 | 1-18023-3 | SCR,SHC(M4X16)TERM HLD DWN | 53 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 18030-1 | NUT,HEX(M3)HOLD DOWN | 52 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 811242-5 | BUMPER, HOLDDOWN | 51 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 690753-2 | SPACER, TONKER | 50 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 18024-3 | SCR,BHC(M3X10)CAM | 49 |
| - | - | - | - | - | - | - | - | - | 48 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 1338675-1 | CAM, PRE FEED 30 & 40 mm ST | 47 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 1320999-4 | APPLICATOR BASIC SUBASSY | 46 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 690191-1 | PLUG, NYLON | 45 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 1338660-1 | RAM | 44 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 690125-1 | WASHER, LAMINATED | 43 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 690124-4 | WASHER, RAM | 42 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 2-18024-6 | SCR,BHC(M8X25)RAM | 41 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 23241-1 | BALL, STEEL | 40 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 2-22278-7 | SPRING, COMPRESSION | 39 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 1-1320922-1 | DISC, INSULATION | 38 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 354777-1 | WIRE DISC, PLASTIC | 37 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 22480-5 | WASHER, SPRING | 36 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 690212-1 | POST, RAM | 35 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 1320934-4 | SUPPORT, TERMINAL | 34 |
| - | 2 | 2 | 2 | 2 | 2 | 2 | 1-18024-0 | SCR,BHC(M4X20)STRIP GUIDE | 33 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 18027-2 | WASHER, FLAT(M4) | 32 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 1-18023-2 | SCR,SKT CAP(M4X12)MOUNT BLOCK | 31 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 1320908-7 | SPACER, STRIP GUIDE | 30 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 1633073-2 | STRIP GUIDE PLATE ASSY | 29 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 455888-8 | SPACER, FRONT SHEAR DEP | 28 |
| - | 2 | 2 | 2 | 2 | 2 | 2 | 1-22284-0 | SPRING, DRAG | 27 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 356835-1 | LEVER, DRAG RELEASE | 26 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 240792-1 | DRAG, TERMINAL | 25 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 1320928-2 | PLATE, STRIP GUIDE | 24 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 980371-4 | SCR,SHC SHLD | 23 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 690472-2 | STRIPPER | 22 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 1-18023-1 | SCR,SHC(M4X10)STRIPPER | 21 |
| - | 4 | 4 | 4 | 4 | 4 | 4 | 18025-2 | WASHER,LOCK(M4)STRIPPER | 20 |
| - | - | - | - | - | - | - | - | - | 19 |
| - | 1 | - | - | 1 | - | - | 1338684-2 | HOLDER, SHEAR, FRONT (NO-CUT) | 17 |
| - | - | - | - | - | - | - | - | - | 16 |
| - | - | - | - | - | - | - | - | - | 15 |
| - | - | - | - | - | - | - | - | - | 14 |
| - | - | - | - | - | - | - | - | - | 13 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 3-22280-3 | SPRING, SHEAR | 12 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 356885-5 | STOP, SHEAR | 11 |
| - | - | 1 | 1 | - | 1 | 1 | 1-1320921-0 | HOLDER, SHEAR, FRONT (CUT) | 10 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 318707-1 | SHEAR, FLOAT (FRONT) | 9 |
| - | 1 | 2 | 2 | 2 | 1 | 1 | 7-1333204-9 | ANVIL | 8 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 240641-5 | SPACER, DEPRESSOR (REAR) | 7 |
| - | - | - | - | - | - | - | - | - | 6 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 1338680-5 | DEPRESSOR, SHEAR (FRONT) | 5 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 3-238011-2 | SPACER, BLOCK CRIMPER | 4 |
| - | 1 | 2 | 2 | 2 | 1 | 1 | 1-1583690-3 | CRIMPER, INSULATION | 3 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 455888-9 | SPACER, CRIMPER | 2 |
| - | 1 | 2 | 2 | 2 | 1 | 1 | 1-456405-6 | CRIMPER, WIRE | 1 |

QTY REQD PER ASSY

PARTS LIST

MATERIAL

HT TR

FIN

DR M.CLIFFORD 19FEB04 APP 19FEB04 F.BACKHURST

CHK - REL 21-04-04 M.CLIFFORD

NAME SIDE FEED HD-1 APPLICATOR

SCALE - DWG NO 1426479

SHEET 1 of 1

REV B

MACHINE REF HD-1 APPL

RESTRICTED TO

CUSTOMER AND ASSEMBLY DRAWING

THIS DRAWING IS A CONTROLLED DOCUMENT.

LAYOUT L1426479
SET UP GAGE 458637-3

20

RELEASED FOR PUBLICATION
BY AMP INCORPORATED. ALL RIGHTS RESERVED.

THIS DRAWING IS UNPUBLISHED.
© COPYRIGHT 20

Компания «Life Electronics» занимается поставками электронных компонентов импортного и отечественного производства от производителей и со складов крупных дистрибьюторов Европы, Америки и Азии.

С конца 2013 года компания активно расширяет линейку поставок компонентов по направлению коаксиальный кабель, кварцевые генераторы и конденсаторы (керамические, пленочные, электролитические), за счёт заключения дистрибьюторских договоров

Мы предлагаем:

- Конкурентоспособные цены и скидки постоянным клиентам.
- Специальные условия для постоянных клиентов.
- Подбор аналогов.
- Поставку компонентов в любых объемах, удовлетворяющих вашим потребностям.
- Приемлемые сроки поставки, возможна ускоренная поставка.
- Доставку товара в любую точку России и стран СНГ.
- Комплексную поставку.
- Работу по проектам и поставку образцов.
- Формирование склада под заказчика.
- Сертификаты соответствия на поставляемую продукцию (по желанию клиента).
- Тестирование поставляемой продукции.
- Поставку компонентов, требующих военную и космическую приемку.
- Входной контроль качества.
- Наличие сертификата ISO.

В составе нашей компании организован Конструкторский отдел, призванный помогать разработчикам, и инженерам.

Конструкторский отдел помогает осуществить:

- Регистрацию проекта у производителя компонентов.
- Техническую поддержку проекта.
- Защиту от снятия компонента с производства.
- Оценку стоимости проекта по компонентам.
- Изготовление тестовой платы монтаж и пусконаладочные работы.



Тел: +7 (812) 336 43 04 (многоканальный)

Email: org@lifeelectronics.ru

www.lifeelectronics.ru