

## **DUAL 2.6W STEREO AUDIO AMPLIFIER**

January 2014

## **GENERAL DESCRIPTION**

The IS31AP4088D is a dual bridge-connected audio power amplifier which, when connected to a 5V supply, will deliver 2.6W to a  $4\Omega$  load.

The IS31AP4088D features a low-power consumption shutdown mode and thermal shutdown protection. It also utilizes circuitry to reduce "clicks-and-pop" during device turn-on.

#### **APPLICATIONS**

- Cell phones, PDA, MP4,PMP
- Portable and desktop computers
- Desktops audio system
- Multimedia monitors

## **KEY SPECIFICATIONS**

- $P_O$  at 1% THD+N,  $V_{CC}$  = 5V  $R_L$  = 4 $\Omega$  ------ 2.1W (Typ.)  $R_L$  = 8 $\Omega$ ----- 1.3W (Typ.)
- $P_O$  at 10% THD+N,  $V_{CC}$  = 5V  $R_L$  = 4 $\Omega$  ------ 2.6W (Typ.)  $R_L$  = 8 $\Omega$  ----- 1.6W (Typ.)
- $P_O$  at 1% THD+N,  $V_{CC}$  = 4V  $R_L$  = 4 $\Omega$  ------ 1.4W (Typ.)  $R_L$  = 8 $\Omega$  ----- 0.81W (Typ.)
- Shutdown current ----- 0.1μA (Typ.)
- Supply voltage range ----- 2.7V ~ 5.5V
- QFN-16 (4mm × 4mm) package

#### **FEATURES**

- Suppress "click-and-pop"
- Thermal shutdown protection circuitry
- Micro power shutdown mode

## **TYPICAL APPLICATION CIRCUIT**

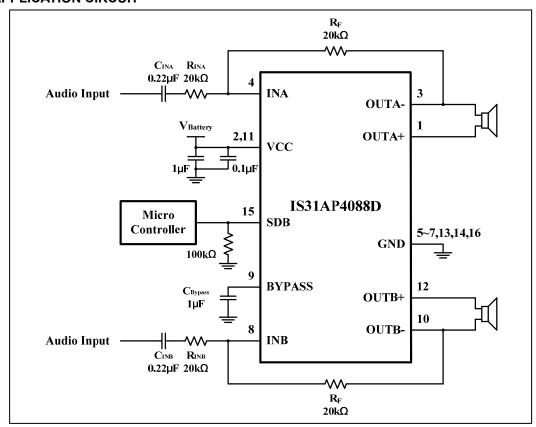


Figure 1 Typical Audio Amplifier Application Circuit



## **PIN CONFIGURATION**

Package	Pin Configuration (Top View)
QFN-16	OUTA+ 11

## **PIN DESCRIPTION**

No.	Pin	Description
1	OUTA+	Left channel +output.
2,11	VCC	Supply voltage.
3	OUTA-	Left channel –output.
4	INA	Left channel input.
5~7,13,14,16	GND	Ground.
8	INB	Right channel input.
9	BYPASS	Bypass capacitor which provides the common mode voltage.
10	OUTB-	Right channel –output.
12	OUTB+	Right channel +output.
15	SDB	Shut down control, hold low for shutdown mode.
	Thermal Pad	Connect to GND.





ORDERING INFORMATION Industrial Range: -40°C to +85°C

Order Part No.	Package	QTY/Reel
IS31AP4088D-QFLS2-TR	QFN-16, Lead-free	2500

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a.) the risk of injury or damage has been minimized;

b.) the user assume all such risks; and

c.) potential liability of Integrated Silicon Solution, Inc is adequately protected under the circumstances



## **ABSOLUTE MAXIMUM RATINGS**

Supply voltage, V <sub>CC</sub>	−0.3V ~ +6.0V
Voltage at any input pin	$-0.3V \sim V_{CC} + 0.3V$
Maximum junction temperature, T <sub>JMAX</sub>	150°C
Storage temperature range, T <sub>STG</sub>	−65°C ~ +150°C
Operating temperature range, T <sub>A</sub>	−40°C ~ +85°C
ESD (HBM)	1kV
ESD (CDM)	1kV

## Note:

Stresses beyond those listed under "Absolute Maximum Ratings" may cause permanent damage to the device. These are stress ratings only and functional operation of the device at these or any other condition beyond those indicated in the operational sections of the specifications is not implied. Exposure to absolute maximum rating conditions for extended periods may affect device reliability.

## **ELECTRICAL CHARACTERISTICS**

The following specifications apply for  $V_{CC}$  = 5V, unless otherwise noted. Limits apply for  $T_A$  = 25°C.

Symbol	Parameter	Condition	Min.	Тур.	Max.	Unit
$V_{CC}$	Supply voltage		2.7		5.5	V
I <sub>CC</sub>	Quiescent power supply current	$V_{IN} = 0V$ , $I_O = 0A$		4.5	10.5	mA
I <sub>SD</sub>	Shutdown current	GND applied to the shutdown pin		0.1	2.5	μΑ
$V_{IH}$	Shutdown input voltage high		1.4			V
V <sub>IL</sub>	Shutdown input voltage low				0.4	V
t <sub>WU</sub>	Turn on time	C <sub>Bypass</sub> = 1µF		120		ms

## **ELECTRICAL CHARACTERISTICS OPERATION**

The following specifications apply for  $V_{CC}$  = 5V, unless otherwise noted. Limits apply for  $T_A$  = 25°C.

Symbol	Parameter	Condition		Тур.	Max.	Unit
Vos	Output offset voltage	V <sub>IN</sub> = 0V		5	25	mV
		THD+N = 1%, f = 1kHz, $R_L$ = 8 $\Omega$	1.15	1.3		W
В	Output nower	THD+N = 10%, f = 1kHz, $R_L = 8\Omega$	1.45	1.6		W
Po	Output power	THD+N = 1%, f = 1kHz, $R_L$ = $4\Omega$	1.95	2.1		W
		THD+N = 10%, f = 1kHz, $R_L = 4\Omega$	2.45	2.6		W
THD+N	Total harmonic distortion +noise	$f = 1kHz, A_V = 2, R_L = 8\Omega, P_O = 1W$		0.1		%
		Input floating, 217Hz, $V_{Ripple}$ = 200m $V_{p-p}$ $C_{Bypass}$ = 1 $\mu$ F, $R_L$ = 8 $\Omega$		80		dB
PSRR	Power supply	Input floating 1kHz, $V_{Ripple} = 200 \text{mV}_{p-p}$ $C_{Bypass} = 1 \mu \text{F}$ , $R_L = 8 \Omega$		70		dB
PORK	rejection ratio	Input GND 217Hz, $V_{Ripple} = 200 \text{mV}_{p-p}$ $C_{Bypass} = 1 \mu F$ , $R_L = 8 \Omega$		60		dB
		Input GND 1kHz $V_{Ripple}$ = 200m $V_{p-p}$ $C_{Bypass}$ = 1 $\mu$ F, $R_L$ = 8 $\Omega$		60		dB
$X_{Talk}$	Channel separation	$f = 1kHz$ , $C_{Bypass} = 1\mu F$	-100			dB
$V_{NO}$	Output noise voltage	1kHz, A-weighted		7		μV



## **ELECTRICAL CHARACTERISTICS**

The following specifications apply for  $V_{CC}$  = 3V, unless otherwise noted. Limits apply for  $T_A$  = 25°C.

Symbol	Parameter	Condition	Min.	Тур.	Max.	Unit
I <sub>CC</sub>	Quiescent power supply current	$V_{IN} = 0V$ , $I_O = 0A$		3.8		mA
I <sub>SD</sub>	Shutdown current	GND applied to the shutdown pin		0.1		μA
V <sub>IH</sub>	Shutdown input voltage high		1.1			V
V <sub>IL</sub>	Shutdown input voltage low				0.4	V
t <sub>WU</sub>	Turn on time	C <sub>Bypass</sub> = 1µF		110		ms

## **ELECTRICAL CHARACTERISTICS OPERATION**

The following specifications apply for  $V_{CC}$  = 3V, unless otherwise noted. Limits apply for  $T_A$  = 25°C.

Symbol	Parameter	Condition	Min.	Тур.	Max.	Unit
Vos	Output offset voltage	V <sub>IN</sub> = 0V		2.5		mV
		THD+N = 1%, f = 1kHz, $R_L$ = $8\Omega$		0.45		W
Do	Output navyor	THD+N = 10%, f = 1kHz, $R_L$ = 8Ω		0.56		W
Po	Output power	THD+N = 1%, f = 1kHz, $R_L = 4\Omega$		0.74		W
		THD+N = 10%, f = 1kHz, $R_L$ = 4Ω		0.9		W
THD+N	Total harmonic distortion+noise	$f = 1kHz, A_V = 2, R_L = 8\Omega, P_O = 0.3W$		0.18		%
	Power supply	Input floating, 217Hz, $V_{Ripple}$ = 200m $V_{p-p}$ $C_{Bypass}$ = 1 $\mu$ F, $R_L$ = $8\Omega$		75		dB
PSRR		Input floating 1kHz, $V_{Ripple} = 200 \text{mV}_{p-p}$ $C_{Bypass} = 1 \mu \text{F}$ , $R_L = 8 \Omega$		70		dB
PSKK	rejection ratio	Input GND 217Hz, $V_{Ripple} = 200 \text{mV}_{p-p}$ $C_{Bypass} = 1 \mu \text{F}$ , $R_L = 8 \Omega$		60		dB
		Input GND 1kHz $V_{Ripple}$ = 200m $V_{p-p}$ $C_{Bypass}$ = 1 $\mu$ F, $R_L$ = $8\Omega$		62		dB
X <sub>Talk</sub>	Channel separation	$f = 1kHz$ , $C_{Bypass} = 1\mu F$		-100		dB
$V_{NO}$	Output noise voltage	1kHz, A-weighted		7		μV



#### TYPICAL PERFORMANCE CHARACTERISTICS

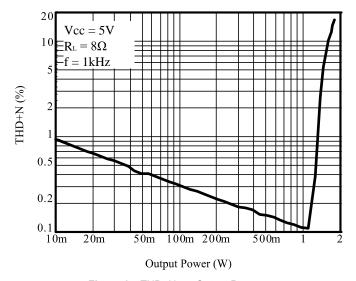
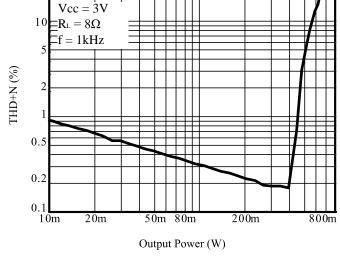


Figure 2 THD+N vs. Output Power



20

Figure 3 THD+N vs. Output Power

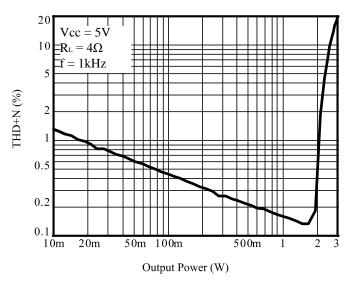


Figure 4 THD+N vs. Output Power

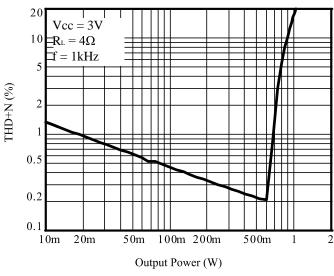


Figure 5 THD+N vs. Output Power

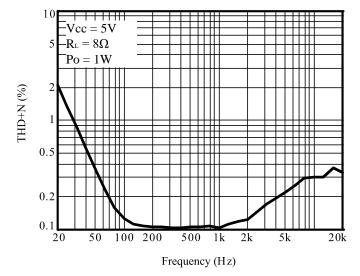


Figure 6 THD+N vs. Frequency

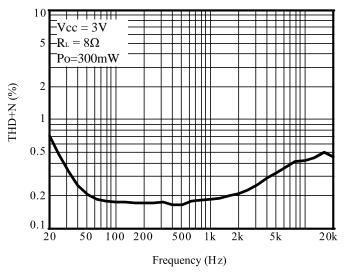
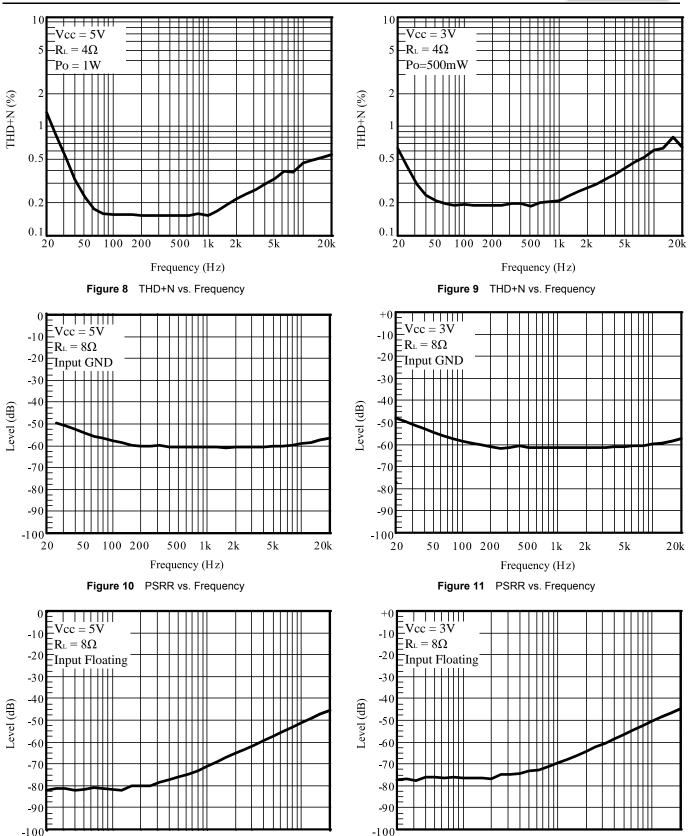


Figure 7 THD+N vs. Frequency





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500 1k

Figure 12 PSRR vs. Frequency

Frequency (Hz)

2k

5k

20k

20

50

100 200

500 1k

Figure 13 PSRR vs. Frequency

Frequency (Hz)

2k

5k

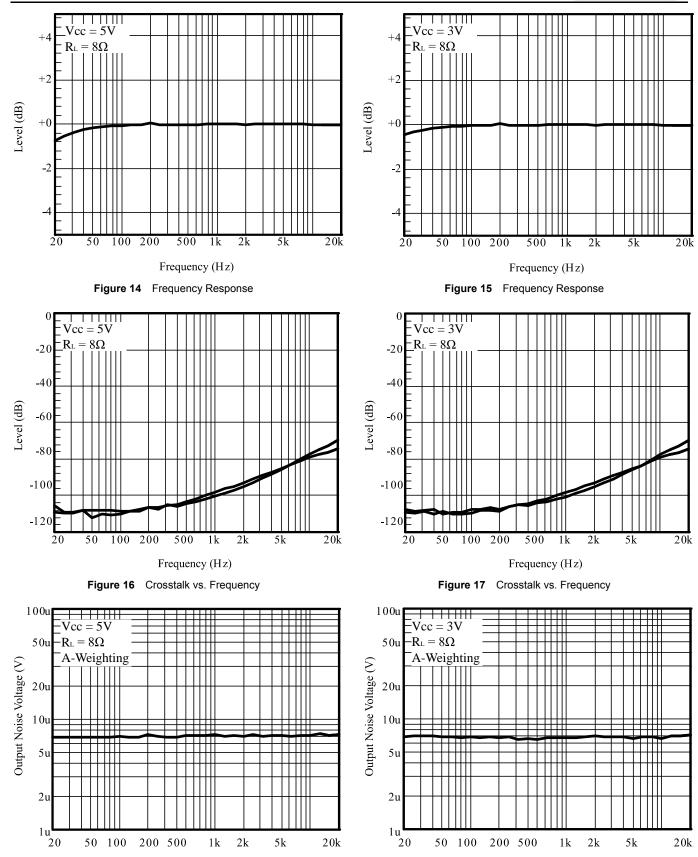
20

50

100 200

20k





Frequency (Hz)

Figure 18 Noise Floor

Frequency (Hz)

Figure 19 Noise Floor



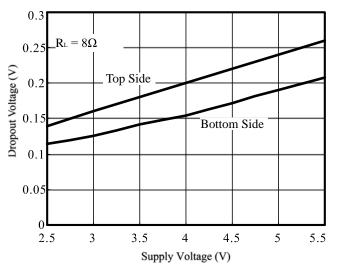


Figure 20 Dropout Voltage vs. Supply Voltage

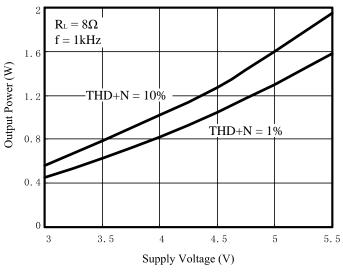
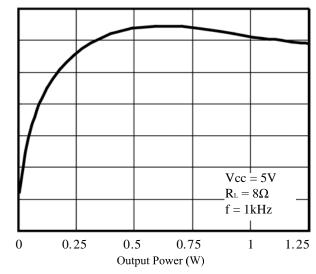


Figure 22 Output Power vs. Supply Voltage

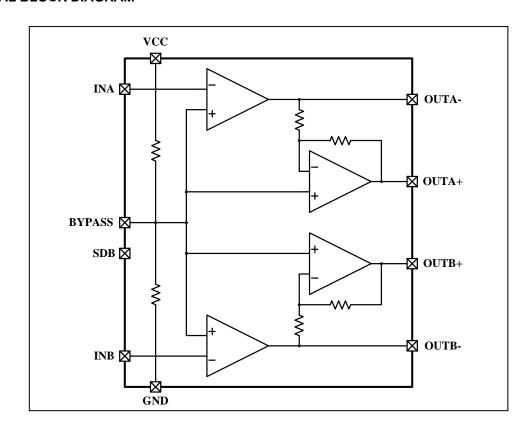


Power Dissipation (W)

Figure 21 Power Dissipation vs. Output Power



## **FUNCTIONAL BLOCK DIAGRAM**





#### APPLICATION INFORMATION

# EXPOSED-DAP PACKAGE PCB MOUNTING CONSIDERATIONS

The IS31AP4088D's QFN (die attach paddle) package provides a low thermal resistance between the die and the PCB to which the part is mounted and soldered. This allows rapid heat transfer from the die to the surrounding PCB copper traces, ground plane and, finally, surrounding air.

The QFN package must have it's DAP soldered to a copper pad on the PCB. The DAP's PCB copper pad is connected to a large plane of continuous unbroken copper. This plane forms a thermal mass and heat sink and radiation area. Place the heat sink area on either outside plane in the case of a two-sided PCB, or on an inner layer of a board with more than two layers.

#### **BRIDGE CONFIGURATION EXPLANATION**

As shown in Figure 1, the IS31AP4088D consists of two pairs of operational amplifiers, forming a two-channel (Channel A and Channel B) stereo amplifier. External feedback resistors  $R_{\text{F}}$  and input resistors  $R_{\text{IN}}$  set the closed-loop gain of Amp A (OUT-) and Amp B (OUT-) whereas two internal 20k $\Omega$  resistors set Amp A's (OUT+) and Amp B's (OUT+) gain at 1. The IS31AP4088D drives a load, such speaker, connected between the two amplifier outputs, OUTA- and OUTA+.

Figure 1 shows that Amp A's (OUT-) output serves as Amp A's (OUT+) input. This results in both amplifiers producing signals identical in magnitude, but 180° out of phase. Taking advantage of this phase difference, a load is placed between OUTA- and OUTA+ and driven differentially (commonly referred to as "bridge mode"). This results in a differential gain of

$$A_V = 2 \times (R_F/R_{IN}) \tag{1}$$

Bridge mode amplifiers are different from single-ended amplifiers that drive loads connected between a single amplifier's output and ground. For a given supply voltage, bridge mode has a distinct advantage over the single-ended configuration: its differential output doubles the voltage swing across the load. This produces four times the output power when compared to a single-ended amplifier under the same conditions. This increase in attainable output power assumes that the amplifier is not current limited

Another advantage of the differential bridge output is no net DC voltage across the load. This is accomplished by biasing Channel A's and Channel B's outputs at half-supply. This eliminates the coupling capacitor that single supply, single ended amplifiers require. Eliminating an output coupling capacitor in a single-ended configuration forces a single-supply amplifier's half-supply bias voltage across the load. This increases internal IC power dissipation and may permanently damage loads such as speakers.

#### **POWER SUPPLY BYPASSING**

As with any power amplifier, proper supply bypassing is critical for low noise performance and high power supply rejection. Applications that employ a 5V regulator typically use a 10µF in parallel with a 0.1µF filter capacitor to stabilize the regulator's output, reduce noise on the supply line, and improve the supply's transient response. However, their presence does not eliminate the need for a local 1.0µF tantalum bypass capacitance connected between the IS31AP4088D's supply pins and ground. Keep the length of leads and traces that connect capacitors between the IS31AP4088D's power supply pin and ground as short as possible.

#### **MICRO-POWER SHUTDOWN**

The voltage applied to the SDB pin controls the IS31AP4088D's shutdown function. Activate micro-power shutdown by applying GND to the SDB pin. When active, the IS31AP4088D's micro-power shutdown feature turns off the amplifier's bias circuitry, reducing the supply current. The low 0.1µA typical shutdown current is achieved by applying a voltage that is as near as GND as possible to the SDB pin.

There are a few ways to control the micro-power shutdown. These include using a single-pole, single-throw switch, a microprocessor, or a microcontroller. When use a switch, connect an external  $100k\Omega$  resistor between the SDB pin and GND. Select normal amplifier operation by closing the switch. Opening the switch sets the SDB pin to ground through the  $100k\Omega$  resistor, which activates the micro power shutdown. The switch and resistor guarantee that the SDB pin will not float. This prevents unwanted state changes. In a system with a microprocessor or a microcontroller, use a digital output to apply the control voltage to the SDB pin. Driving the SDB pin with active circuitry eliminates the pull up resistor.

### **SELECTING PROPER EXTERNAL COMPONENTS**

Optimizing the IS31AP4088D's performance requires properly selecting external components. Though the IS31AP4088D operates well when using external components with wide tolerances, best performance is achieved by optimizing component values.

The IS31AP4088D is unity-gain stable, giving a designer maximum design flexibility. The gain should be set to no more than a given application requires. This allows the amplifier to achieve minimum THD+N and maximum signal-to-noise ratio. These parameters are compromised as the closed-loop gain increases. However, low gain demands input signals with greater voltage swings to achieve maximum output power. Fortunately, many signal sources such as audio CODECs have outputs of 1VRMS (2.83V<sub>P-P</sub>). Please refer to the Audio Power Amplifier Design section for



more information on selecting the proper gain.

#### INPUT CAPACITOR VALUE SELECTION

Amplifying the lowest audio frequencies requires high value input coupling capacitors (C<sub>IN</sub>) in Figure 1. A high value capacitor can be expensive and may compromise space efficiency in portable designs. In many cases, however, the speakers used in portable systems, whether internal or external, have little ability to reproduce signals below 150Hz. Applications using speakers with this limited frequency response reap little improvement by using large input capacitor.

Besides effecting system cost and size,  $C_{\text{IN}}$  have an effect on the IS31AP4088D's click-and-pop performance. When the supply voltage is first applied, a transient (pop) is created as the charge on the input capacitor changes from zero to a quiescent state. The magnitude of the pop is directly proportional to the input capacitor's size. Higher value capacitors need more time to reach a quiescent DC voltage (usually  $V_{\text{CC}}/2$ ) when charged with a fixed current. The amplifier's output charges the input capacitor through the feedback resistors,  $R_{\text{F}}$ . Thus, pops can be minimized by selecting an input capacitor value that is no higher than necessary to meet the desired -3dB frequency.

A shown in Figure 1, the input resistors ( $R_{IN}$ ) and the input capacitors ( $C_{IN}$ ) produce a -3dB high pass filter cutoff frequency that is found using Equation (2).

$$f_{-3dB} = 1/2\pi R_{IN} C_{IN}$$
 (2)

As an example when using a speaker with a low frequency limit of 150Hz,  $C_{\text{INA}}$ , using Equation (2) is 0.053µF. The 0.33µF  $C_{\text{INA}}$  allows the IS31AP4088D to drive high efficiency, full range speaker whose response extends below 30Hz.

#### BYPASS CAPACITOR VALUE SELECTION

Besides minimizing the input capacitor size, careful consideration should be paid to value of  $C_{\mbox{\scriptsize Bypass}}$ , the capacitor connected to the BYPASS pin. Since C<sub>Bypass</sub> determines how fast the IS31AP4088D settles to quiescent operation, its value is critical when minimizing turn-on pops. The slower the IS31AP4088D's outputs ramp to their guiescent DC voltage (nominally  $1/2 V_{CC}$ ), the smaller the turn-on pop. Choosing C<sub>Bypass</sub> equal to 1.0µF along with a small value of  $C_{IN}$  (in the range of  $0.1\mu F$  to  $0.39\mu F$ ), produces a click-less and pop-less shutdown function. As discussed above, choosing C<sub>IN</sub> no larger than necessary for the desired band with helps minimize click-and-pop. Connecting a 1µF capacitor, C<sub>Bypass</sub>, between the BYPASS pin and ground improves the internal bias voltage's stability and improves the amplifier's PSRR.

# OPTIMIZING CLICK-AND-POP REDUCTION PERFORMANCE

The IS31AP4088D contains circuitry that minimizes

turn-on and shutdown transients or "click-and-pop". For this discussion, turn-on refers to either applying the power supply voltage or when the shutdown mode is deactivated. When the part is turned on, an internal current source changes the voltage of the BYPASS pin in a controlled, linear manner. Ideally, the input and outputs track the voltage applied to the BYPASS pin. The gain of the internal amplifiers remains unity until the voltage on the bypass pin reaches 1/2V<sub>CC</sub>. As soon as the voltage on the bypass pin is stable, the device becomes fully operational. Although the BYPASS pin current cannot be modified, changing the size of C<sub>Bypass</sub> alters the device's turn-on time and the magnitude of "click-and-pop". Increasing the value of C<sub>Bypass</sub> reduces the magnitude of turn-on pops. However, this presents a tradeoff: as the size of C<sub>Bypass</sub> increases, the turn-on time increases. There is a linear relationship between the size of C<sub>Bypass</sub> and the turn-on time. Here are some typical turn-on times for various values of  $C_{Bypass}$  (all tested at  $V_{CC} = 5V$ ).

$C_{Bypass}$	t <sub>ON</sub>
0.01µF	13ms
0.1µF	26ms
0.22µF	44ms
0.47µF	68ms
1.0µF	120 ms

In order eliminate "click-and-pop"; all capacitors must be discharged before turn-on. Rapidly switching  $V_{\text{CC}}$  on and off may not allow the capacitors to fully discharge, which may cause "click-and-pop".

#### **AUDIO POWER AMPLIFIER DESIGN**

# AUDIO AMPLIFIER DESIGN: DRIVING 1W INTO AN $8\Omega$ LOAD

The following are the desired operational parameters:

Power Output: 1W<sub>RMS</sub>

Bandwidth:  $100Hz\sim20kHz\pm0.25dB$ 

The design begins by specifying the minimum supply voltage necessary to obtain the specified output power. One way to find the minimum supply voltage is to use the Output Power vs. Supply Voltage curve in the Typical Performance Characteristics section. Another way, using Equation (3), is to calculate the peak output voltage necessary to achieve the desired output power for a given load impedance. To account for the amplifier's dropout voltage, two additional voltages, based on the Dropout Voltage vs. Supply Voltage in the Typical Performance Characteristics curves, must be added to the result obtained by Equation (3). The



result is in Equation (4).

$$V_{\text{OUTPECK}} = \sqrt{2R_L P_0}$$
 (3)

$$V_{CC} \ge V_{OUTPEAK} + (V_{ODTOP} + V_{ODBOT})$$
 (4)

The Output Power vs. Supply Voltage graph for an  $8\Omega$  load indicates a minimum supply voltage of 4.35V for a 1W output at 1% THD+N. This is easily met by the commonly used 5V supply voltage. The additional voltage creates the benefit of headroom, allowing the IS31AP4088D to produce peak output power in excess of 1.2W at 5V of  $V_{CC}$  and 1% THD+N without clipping or other audible distortion. The choice of supply voltage must also not create a situation that violates maximum power dissipation.

After satisfying the IS31AP4088D's power dissipation requirements, the minimum differential gain needed to achieve 1W dissipation in an  $8\Omega$  load is found using Equation (5).

$$A_{V} = \sqrt{P_{O}R_{L}} / V_{IN} = V_{orms} / V_{inrms}$$
 (5)

Thus, a minimum gain of 2.83 allows the IS31AP4088D's to reach full output swing and maintain low noise and THD+N performance. For this example, let  $A_V = 3$ .

The amplifier's overall gain is set using the input,  $R_{IN}$ , and feedback resistors,  $R_{F}$ . With the desired input impedance set at  $20k\Omega$ , the feedback resistor is found using Equation (6).

$$R_F/R_{IN} = A_V/2 \qquad (6)$$

The value of  $R_{E}$  is  $30k\Omega$ .

The last step in this design example is setting the amplifier's -3dB frequency bandwidth. To achieve the desired  $\pm 0.25dB$  pass band magnitude variation limit, the low frequency response must extend to at least one-fifth the lower bandwidth limit and the high frequency response must extend to at least five times the upper bandwidth limit. The gain variation for both response limits is 0.17dB, well within the  $\pm 0.25dB$  desired limit. The results are an

$$f_L = 100Hz/5 = 20Hz$$

and an

$$f_H = 20kHz \times 5 = 100kHz$$
.

As mentioned in the External Components section,  $R_{\text{IN}}$  and  $C_{\text{IN}}$  create a high pass filter that sets the amplifier's lower band pass frequency limit. Find the coupling capacitor's value using Equation (7).

$$C_{IN} \ge 1/(2\Pi r_{In}f_L) \tag{7}$$

The result is

 $1/(2\pi \times 20 \text{k}\Omega \times 20 \text{Hz}) = 0.398 \mu\text{F}$ 

Use a 0.39µF capacitor, the closest standard value.

The product of the desired high frequency cut off (100kHz in this example) and the differential gain,  $A_V$ , determines the upper pass band response limit. With  $A_V = 3$  and  $f_H = 100kHz$ , the closed-loop gain bandwidth product (GBWP) is 300kHz. With this margin, the amplifier can be used in designs that require more differential gain while avoiding performance-restricting bandwidth limitations.



## **CLASSIFICATION REFLOW PROFILES**

Profile Feature	Pb-Free Assembly
Preheat & Soak Temperature min (Tsmin) Temperature max (Tsmax) Time (Tsmin to Tsmax) (ts)	150°C 200°C 60-120 seconds
Average ramp-up rate (Tsmax to Tp) Liquidous temperature (TL) Time at liquidous (tL)	3°C/second max. 217°C 60-150 seconds
Peak package body temperature (Tp)*  Time (tp)** within 5°C of the specified classification temperature (Tc)	Max 260°C Max 30 seconds
Average ramp-down rate (Tp to Tsmax)  Time 25°C to peak temperature	6°C/second max. 8 minutes max.

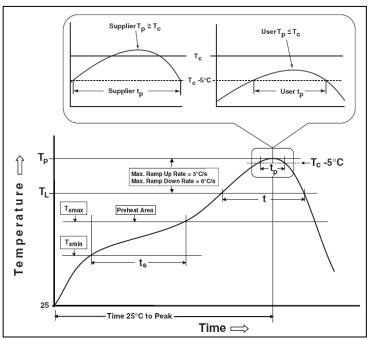
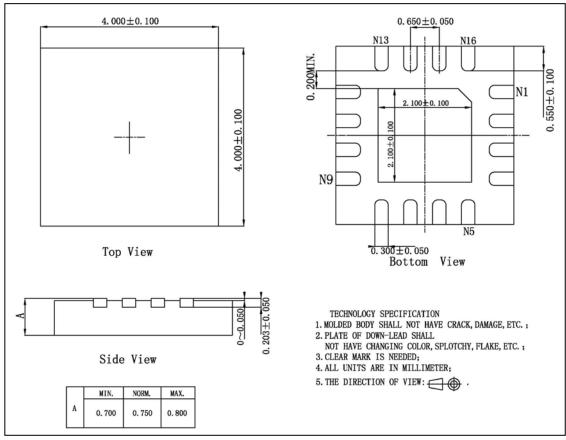


Figure 23 Classification Profile



## PACKAGE INFORMATION

## **QFN-16**



Note: All dimensions in millimeters unless otherwise stated.



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ИНН 7805602321 КПП 780501001 P/C 40702810122510004610 ФАКБ "АБСОЛЮТ БАНК" (ЗАО) в г.Санкт-Петербурге К/С 3010181090000000703 БИК 044030703

Компания «Life Electronics» занимается поставками электронных компонентов импортного и отечественного производства от производителей и со складов крупных дистрибьюторов Европы, Америки и Азии.

С конца 2013 года компания активно расширяет линейку поставок компонентов по направлению коаксиальный кабель, кварцевые генераторы и конденсаторы (керамические, пленочные, электролитические), за счёт заключения дистрибьюторских договоров

## Мы предлагаем:

- Конкурентоспособные цены и скидки постоянным клиентам.
- Специальные условия для постоянных клиентов.
- Подбор аналогов.
- Поставку компонентов в любых объемах, удовлетворяющих вашим потребностям.
- Приемлемые сроки поставки, возможна ускоренная поставка.
- Доставку товара в любую точку России и стран СНГ.
- Комплексную поставку.
- Работу по проектам и поставку образцов.
- Формирование склада под заказчика.
- Сертификаты соответствия на поставляемую продукцию (по желанию клиента).
- Тестирование поставляемой продукции.
- Поставку компонентов, требующих военную и космическую приемку.
- Входной контроль качества.
- Наличие сертификата ISO.

В составе нашей компании организован Конструкторский отдел, призванный помогать разработчикам, и инженерам.

Конструкторский отдел помогает осуществить:

- Регистрацию проекта у производителя компонентов.
- Техническую поддержку проекта.
- Защиту от снятия компонента с производства.
- Оценку стоимости проекта по компонентам.
- Изготовление тестовой платы монтаж и пусконаладочные работы.



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