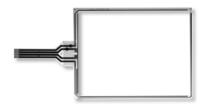
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4-WireTouchscreens L8



DigitalTouchscreens.....L14



FM MembranesL15



L3

Resistive Touch Screens

5-Wire, 4-Wire & Digital Solutions

NKK's transparent touch screens are engineered to complement the application of choice while offering superior durability and flexibility. With options in multiple sizes, and choices of input by finger, gloved finger or stylus, we maintain a consistent focus on impeccable quality and value added solutions with the diverse needs of our customers at the forefront.

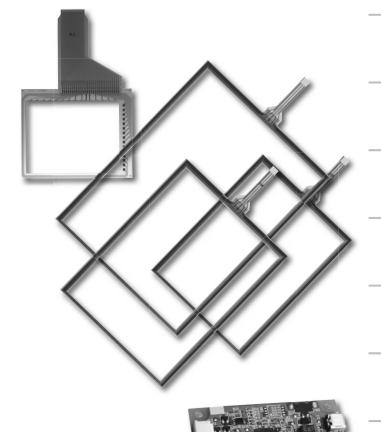
Whether an application requires the 5- or 4-wire technology, the features include metal tails (analog), contact reliability with a connector, and ANR film, eliminating many of the typical visual artifacts. The film surface is non-glare and hard coated for ease of use and integrity of the surface.

Additional benefits of NKK's 5-wire touch screens include:

- Screens highly resistant to static electricity and noise pollution
- Drift-free operation despite any temperature fluctuation
- Greater touch point density translating to more precision and reduction of false actuations
- Quicker response time

DISTINCTIVE CHARACTERISTICS

- Wide Range of Available Sizes
- Custom Solutions a Specialty
- Digital and Analog Solutions
- Controllers Available
- Anti-Newton Ring (ANR) Technology
- Design Minimizes Visual Artifacts
- RoHS Compliant



APPLICATIONS

- Information Kiosks
- Industrial Automation
- Banking, Exchange Management Systems
- Broadcast
- Office Automation

- Medical Equipment
- Hand-held Devices
- Hospitality and Restaurant
- Gaming



Touch

Customization Options

Parameter	Notes & Options				
Resistive Analog Touch Screen	4-Wire or 5-Wire				
Integrate LCD & Touchscreen	Yes - No				
5-Wire - Screen Size Diagonal Inches	Standard 10.4, 12.1, 15 (min 10.4, max 19)				
4-Wire - Screen Size Diagonal Inches	Standard 5.7, 6.5, 8.4, 10.4, 12.1, 15 (min 2.5, max 19)				
Data Entry Area mm x mm	Same as the dimensions of the display area of the LCD				
Viewable Area mm x mm	Same as the dimensions of the bezel opening of the LCD				
Perimeter Dimensions mm x mm					
Tail Type	PCB standard, FPC option				
Tail Pitch	1.25mm is standard				
Tail Pins	8 is standard, 4 is option				
Tail Length	2 standard options: 65mm or 80mm				
Tail Base Width	28.2mm is standard				
Tail Location	Left side is standard, non-std options top or bottom				
Tail Material	Carbon-coated silver is standard, option is copper-gold				
Glass Thickness	1.1 and 1.8mm are standard (note: total thickness = glass thickness + 0.3mm)				
Hardcoat Treatment	Standard				
Anti-Newton Ring Treatment	Standard				
Optical Transmission Factor	80% is standard				
Controller	Yes - No (no = customer will supply)				
Communication	USB or RS232				
Operating System	Windows 7 or Windows XP				

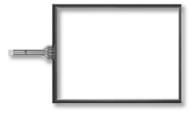


Series FT

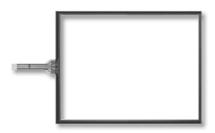
GENERAL SPECIFICATIONS FOR 5-WIRE

5-Wire Resistive Analog Touch Screens

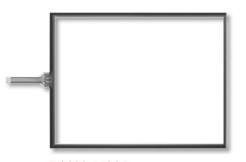
5 Wife Resistive Analog looch screens				
	Optical			
Light Transmission	80% standard			
Film Options	Anti-glare, anti-Newton ring standard			
	Electrical			
Power Level	5.5V DC			
X Y Resistive Value	20 ~ 80Ω			
Insulation Impedance	10MΩ minimum @ 25V DC			
Linearity	±2% maximum (after adjustment made by control board or device driver)			
Chattering Time	10 milliseconds maximum			
	Mechanical			
Touch Activation Force	1.47N			
Available Sizes	10.4", 12.1" and 15.0"			
	Durability			
Surface Hardness	2H (JIS K5600)			
Expected Operational Life	Writing: 50,000 minimum operations (approximately 30mm movement with stylus)			
Expected Operational life	Tapping: 10,000,000 operations minimum (using silicon rubber)			
Environmental				
Operating Temperature Range	-20°C ~ +70°C (-4°F ~ +158°F)			
Storage Temperature Range	-40°C ~ +80°C (-22°F ~ +158°F)			
Relative Humidity	+60°C (+140°F), humidity 90%, 240 hours			



FTAS00-104A5



FTAS00-121A5



FTAS00-150A5

PART NUMBERS & DESCRIPTIONS FOR 5-WIRE

5-Wire Analog Touch Screens								
		Key Area Dimensions	Viewing Area Dimensions	External Dimensions	Panel Thickness	Terminal Detail 8 Pin .049" (1.25mm) Pitch		
FTAS00-104A5	10.4	8.5" x 6.45" (215.9mm x 163.9mm)	8.66" x 6.61" (219.9mm x 167.9mm)	9.31" x 7.22" (236.5mm x 183.3mm)	.083" (2.1mm)	Length 3.1 <i>5"</i> (80.0mm)		
FTAS00-121A5	12.1	9.8" x 7.37" (249.0mm x 187.2mm)	9.94" x 7.50" (252.4mm x 190.6mm)	10.52" x 8.1" (267.1mm x 205.8mm)	.083" (2.1mm)	Length 3.1 <i>5"</i> (80.0mm)		
FTAS00-150A5	15.0	12.05" x 9.06" (306.1mm x 230.1mm)	12.19" x 9.19" (309.5mm x 233.5mm)	12.79" x 9.79" (324.8mm x 248.7mm)	.083" (2.1mm)	Length 3.1 <i>5"</i> (80.0mm)		

Note: See web site for dimensioned drawings for all 5-Wire Analog Touch Screens.



L5 www.nkk.com

Keylocks Programmable Illuminated PB Pushbuttons

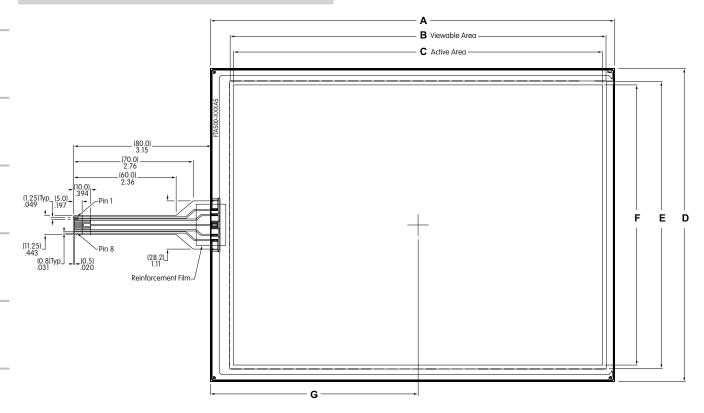
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Touch

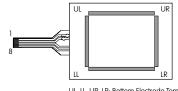
Indicators

Supplement | Accessories

GENERAL SPECIFICATIONS FOR 5-WIRE







UL, LL, UR, LR: Bottom Electrode Terminal SENSE: Top Electrode Terminal

Pins	Signal
1	UR
2	UL
3	NC
4,5	SENSE
6	NC
7	LL
8	LR

	5-Wire Analog Touch Screen Dimensions									
Part Number	Screen Size in Inches	Dim A	Dim B Viewable Area	Dim C Active Area	Dim D	Dim E Viewable Area	Dim F Active Area	Dim G Center of Active Area		
FTAS00-104A5	10.4	9.31 (236.5) +/-0.3	8.66 (219.9)	8.50 (215.9)	7.22 (183.3) +/-0.3	6.61 (167.9)	6.45 (163.9)	4.79 (121.55)		
FTAS00-121A5	12.1	10.52 (267.1) +/-0.3	9.94 (252.4)	9.80 (249.0)	8.10 (205.8) +/-0.3	7.50 (190.6)	7.37 (187.2)	5.37 (136.4)		
FTAS00-150A5	15.0	12.79 (324.8) +/-0.3	12.19 (309.5)	12.05 (306.1)	9.79 (248.7) +/-0.3	9.19 (233.5)	9.06 (230.1)	6.49 (164.95)		

5-Wire Touch Screen Controller Boards & Drivers

DISTINCTIVE CHARACTERISTICS

- High Quality and Reliability
- Easy Integration Replacing Mouse Functionality
- Compatible with Control Board USB/RS232C
- Device Driver Compatible with Vista and Windows XP **Operating Systems**

Controller Boards Available for RS232C





Controller Boards Available for USB

NKK offers controller boards compatible with USB or with RS232C. See web site or contact factory for specifications and technical data.

Controller Boards						
Type Part No. Commun Proto						
5-Wire	FTCS05B	RS232C				
5-Wire	FTCU05B	USB				

See web site for dimensioned drawings or technical data for any of the controller boards and drivers.

IC & Accessories

DISTINCTIVE CHARACTERISTICS

- Interface: USB and RS232C
- High Speed and Accuracy
- Built-in Calibration Function
- Data Function Removal Built In to Eliminate Noise



IC FTCSU564

The IC is for use with the 5- and 4-wire transparent touch screens, and is available for those who prefer to design their own controller boards. When the screen is touched, it recognizes the position of the touch by the level of analog voltage detected by the A/D. The A/D converter receives the value and sends a set of coordinate values as serial data or USB.

See web site or contact factory for IC specifications.

OPTIONAL ACCESSORIES

AT713 Receptacle Connector

This Receptacle Connector with code connects to RS232C communication of the controller boards.



AT714 Receptacle Connector

AT714 is a Receptacle Connector with code to connect to power source of the control boards.



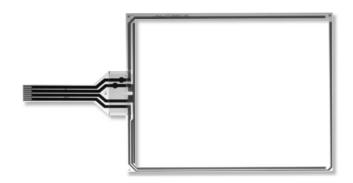
For more details and dimensioned drawings of the accessories, go to the web site or call our engineering support personnel.



GENERAL SPECIFICATIONS FOR 4-WIRE

4-Wire Analog Resistive Touch Screens

	Optical				
Light Transmission	Analog: 80% standard Digital: 78% standard				
Film Options	Anti-glare, anti-Newton ring standard				
	Electrical				
Power Level	1 mA @ 5V DC (resistive load)				
Insulation Impedance	10MΩ minimum @ 25V DC				
Linearity	3% maximum (analog)				
Chattering Time	10 milliseconds maximum				
	Mechanical				
Touch Activation Force	1.4N maximum				
Available Sizes	5.7" ~ 15" standard				
	Durability				
Surface Hardness	2H (JIS K5600)				
Expected Operational Life	1,000,000 operations minimum				
Environmental					
Operating Temperature Range	-10°C ~ +60°C (+14°F ~ +140°F)				
Storage Temperature Range	-20°C ~ +70°C (-4°F ~ +158°F)				
Relative Humidity	+60°C (+140°F), humidity 90%, 240 hours				



Analog FTAS00-57AS4

PART NUMBERS & DESCRIPTIONS FOR 4-WIRE

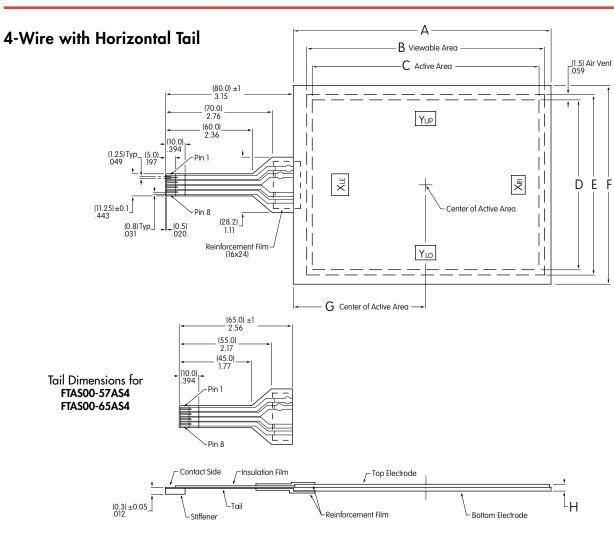
	4-Wire Analog Touch Screens								
Part Number Size in Inches		Key Area Dimensions	Viewing Area Dimensions	External Dimensions	Panel Thickness	* Terminal Detail 8 Pin .049" (1.25mm) Pitch			
FTAS00-57AS4	5.7	4.54" x 3.40" (115.2mm x 86.4mm)	4.76" x 3.61" (121.0mm x 91.6mm)	5.16" x 3.98" (131.0mm x 101.0mm)	.055″	Length 2.56" (65.0mm)			
FTAS00-65AS4	FTAS00-65AS4 6.5 5.20" x 3.90" (132.0mm x 99.0mm)		5.43" x 4.13" (138.0mm x 105.0mm)	5.91" x 4.57" (150.0mm x 116.0mm)	(1.4mm)	Length 2.56" (65.0mm)			
FTASOO-84AS4	8.4	6.73" x 5.10" (170.9mm x 129.6mm)	6.95" x 5.33" (176.5mm x 135.4mm)	7.34" x 5.69" (186.5mm x 144.4mm)		Length 3.1 <i>5"</i> (80.0mm)			
FTAS00-104AS4	10.4	8.32" x 6.24" (211.2mm x 158.4mm)	8.47" x 6.39" (215.0mm x 162.4mm)	8.88" x 6.75" (225.6mm x 171.4mm)		Length 3.1 <i>5"</i> (80.0mm)			
FTAS00-104AV4	10.4	8.35" x 6.28" (212.2mm x 159.4mm)	8.52" x 6.43" (216.4mm x 163.4mm)	8.92" x 7.21" (226.5mm x 183.0mm)	.083″	Length 3.1 <i>5"</i> (80.0mm)			
FTAS00-121A4	12.1	9.72" x 7.30" (246.76mm x 185.32mm)	10.04" x 7.53" (255.0mm x 191.32mm)	10.67" x 8.07" (271.0mm x 205.0mm)	(2.1mm)	Length 3.15" (80.0mm)			
FTAS00-121AS4	12.1	9.69" x 7.26" (246.0mm x 184.5mm)	9.84" x 7.42" (250.0mm x 188.5mm)	10.28" x 7.80" (261.0mm x 198.0mm)		Length 3.15" (80.0mm)			
FTAS00-150A4	15.0	12.05" x 9.06" (306.1mm x 230.1mm)	12.21" x 9.25" (310.0mm x 235.0mm)	12.91" x 9.84" (328.0mm x 250.0mm)		Length 3.15" (80.0mm)			

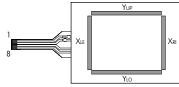
Note: Input methods are finger or stylus.

^{* 4} pin available with 1.0mm or 1.25mm pitch. Contact factory for details.



Slides





XLE, XRI: Top Electrode Terminal YUP, YLO: Bottom Electrode Terminal

Pins	Signal	
1,2	Y_{UP}	
3,4	Y _{LO}	
5,6	X _{LE}	
7,8	X_{RI}	

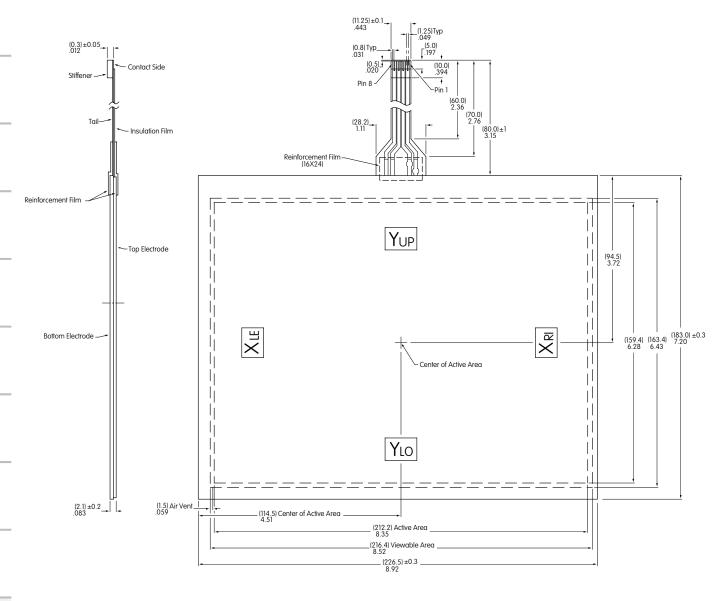
	4-Wire Analog Touch Screen Dimensions									
Part Number	Screen Size in Inches	Dim A	Dim B Viewable Area	Dim C Active Area	Dim D	Dim E Viewable Area	Dim F Active Area	Dim G Center of Active Area	Dim H	
FTAS00-57AS4	5.7	5.16" (131±0.3mm)	4.76" (121mm)	4.54" (115.2mm)	3.40" (86.4mm)	3.61" (91.6mm)	3.98" (101±0.3mm)	2.65" (67.25mm)	.055" (1.4mm)	
FTAS00-65AS4	6.5	5.91" (150±0.3mm)	5.43" (138mm)	5.20" (132mm)	3.90" (99mm)	4.13" (105mm)	4.57" (116±0.3mm)	3.03" (77mm)	.055" (1.4mm)	
FTAS00-84AS4	8.4	7.34" (186.5±0.3mm)	6.95" (176.5mm)	6.73" (170.9mm)	5.10" (129.6mm)	5.33" (135.4mm)	5.69" (144.4±0.3mm)	3.73" (94.85mm)	.083" (2.1mm)	
FTAS00-104AS4	10.4	8.88" (225.6±0.3mm)	8.46" (215mm)	8.31" (211.2mm)	6.24" (158.4mm)	6.39" (162.4mm)	6.75" (171.4±0.3mm)	4.49" (114.1mm)	.083" (2.1mm)	
FTAS00-121AS4	12.1	10.28" (261±0.3mm)	9.84" (250mm)	9.69" (246mm)	7.26" (184.5mm)	7.42" (188.5mm)	7.80" (198±0.3mm)	5.18" (131.6mm)	.083" (2.1mm)	
FTAS00-150A4	15.0	12.91" (328±0.3mm)	12.20" (310mm)	12.05" (306.1mm)	9.06" (230.1mm)	9.25" (235mm)	9.84" (250±0.3mm)	6.52" (165.6mm)	.083" (2.1mm)	

Slides

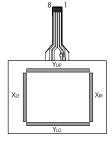
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4-Wire with Vertical Tail

FTAS00-104AV4



Pins	Signal
1,2	Y_{UP}
3,4	Y_{LO}
5,6	X_{RI}
7,8	X_{LE}

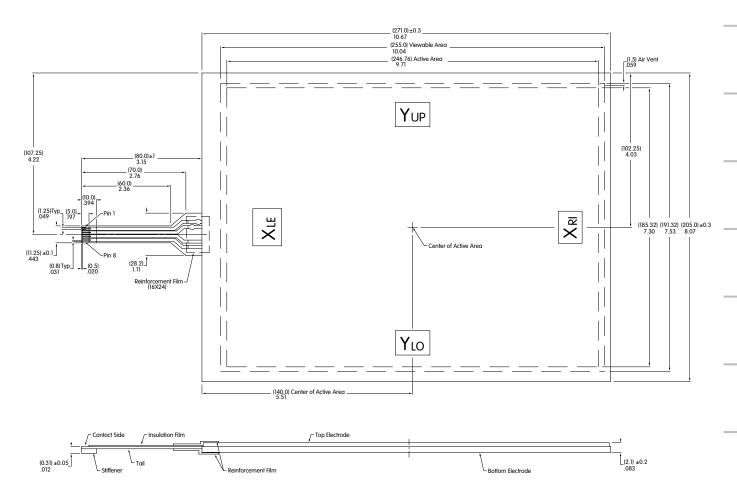


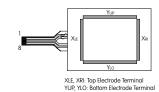
XLE, XRI: Top Electrode Terminal YUP, YLO: Bottom Electrode Terminal



4-Wire with Horizontal Tail (Off-Center)

FTAS00-121A4





Pins	Signal
1,2	Y_{UP}
3,4	Y _{LO}
5,6	X_{LE}
7,8	X _{RI}

4-Wire Touch Screen Controller Boards & Drivers

DISTINCTIVE CHARACTERISTICS

- High Quality and Reliability
- Easy Integration Replacing Mouse Functionality
- Compatible with Control Board USB/RS232C
- Device Driver Compatible with Vista and Windows XP **Operating Systems**

Controller Boards Available for RS232C

Controller Boards Available

for USB





NKK offers controller boards compatible with USB or with RS232C. See web site or contact factory for specifications and technical data.

Controller Boards			
Туре	Part No.	Communication Protocol	
4-Wire	FTCS04B	RS232C	
4-Wire	FTCU04B	USB	

See web site for dimensioned drawings or technical data for any of the controller boards and drivers.

IC & Accessories

DISTINCTIVE CHARACTERISTICS

- Interface: USB and RS232C
- High Speed and Accuracy
- Built-in Calibration Function
- Data Function Removal Built In to Eliminate Noise



IC FTCSU564

The IC is for use with the 5- and 4-wire transparent touch screens, and is available for those who prefer to design their own controller boards. When the screen is touched, it recognizes the position of the touch by the level of analog voltage detected by the A/D. The A/D converter receives the value and sends a set of coordinate values as serial data or USB.

See web site or contact factory for IC specifications.

OPTIONAL ACCESSORIES

AT713 Receptacle Connector

This Receptacle Connector with code connects to RS232C communication of the controller boards. It is compatible with FTCS04A and FTCS04A2.

AT714 Receptacle Connector

AT714 is a Receptacle Connector with code to connect to power source of the control boards.



For more details and dimensioned drawings of the accessories, go to the web site or call our engineering support personnel.



Below are some general precautions for the 5-wire & 4-wire touch screen devices. Please check web site for complete documentation.

Installation (4-wire, 5-wire)

- Do not pull on the tail. Do not apply stress to the tail area.
- Avoid vibration or shock.
- The touch screen mounting should not be loose.
- Ensure there are no burrs around the edges of the case or housing that can cause false actuation. The edges of the case or housing should not enter the keying area.
- The case or housing and upper electrode should have a space of about 0.5 mm to accommodate expansion or shrinkage due to humidity variances. If a shock barrier is used do not press hard on the upper electrode area. Any shock barrier should be installed more than 0.6
- To secure the touch screen, secure the lower portion with an item such as the LCD display panel. Do not secure the upper electrode with double-sided tape or similar items to avoid stress that can damage the upper or lower electrode.
- In order to balance upper and lower pressure, an air vent may be installed. Ensure that no liquid or oil will enter into the device.

Handling Precautions (4-wire, 5-wire)

- When opening product, take precaution with up/down and front/back directions. Glass edges are not chamfered, corners or edges can be sharp. Wear gloves when handling the product.
- Do not pick up the product by the tail or pull the tail area.
- Use gloves or finger cots to prevent fingerprints on surface.
- When handling the product, hold it outside of the viewing area.
- Avoid stacking multiple products or placing other items on the product.
- Remove protective film after installation is completed.

Operating Precautions (4-wire, 5-wire)

- Only operate with fingers or a touch screen stylus.
- Do not press hard with pen or similar objects between viewing area and key area.

Design Precautions (4-wire, 5-wire)

- With analog type, resistive value change can dislocate the input area. Input area can be calibrated with software.
- When installing on top of a LCD, noise from the display device can create misoperation. To avoid noise, implement actions such as grounding the display device frame.
- Do not create software for simultaneous touch points as analog type will read the center point between two touch points.
- When used to draw a line, analog type will have a break at dot spacer. Compensate for this with software.

Other Precautions (4-wire, 5-wire)

- Clean with a soft cloth and ethanol. Do not use any cleaning agents other than ethanol.
- Store product in original package and store at the temperature and humidity range specified.
- Do not store in an environment with acids or other corrosive gases or dew.
- Not suited for use in critical control systems such as nuclear power, aerospace, medical or transportation equipment, without proper failsafe design consideration.

Handling Precautions (5-wire)

- NKK warranties the 5-wire touch panel when it is used with the NKK control board and driver. Do not use third party control boards.
- 5-wire devices can misalign cathode position or touch position even after calibration. See web site for details.
- Create a larger input area. If you have the input button at the edge of a screen, it might not operate properly.
- Complete 9 point calibration with NKK driver. If more precision is desired, 25 point calibration is recommended.

Handling of Controller Board (5-wire)

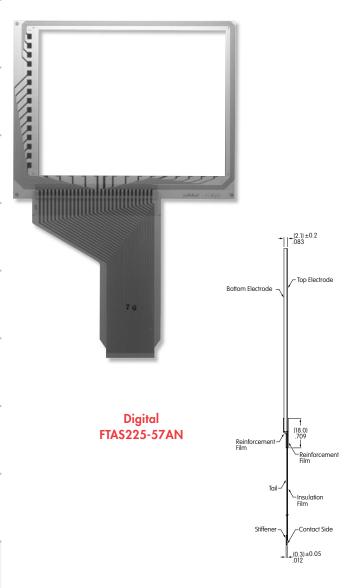
- Warranty for one year after delivery. We do not warranty the controller board unless used with NKK touch panel.
- Use arc prevention to protect device from static electricity.
- Power source should be activated after host and touch panel are connected.
- When inserting connector CN1 and touch panel tail, be sure the slider of connector CN1 is pulled. Do not pull more than 10 times.
- Do not alter the product.
- Do not use any commands other than the ones specified in specifications.
- Place the product away from noise source (such as inverter from LCD operation) since tail can be affected by noise.
- If device driver (USB) does not work after installation, reboot the host computer while connected to the controller board.
- This product does not support suspended mode (USB).
- Protocol of USB transmission is one frame per one transaction.
- Contact factory if not using protocol above.

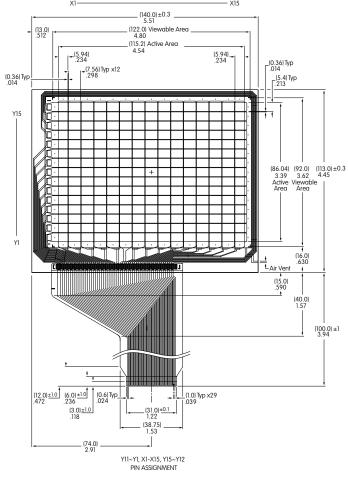
L13 www.nkk.com

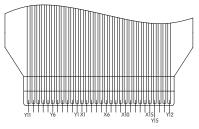
Programmable | Illuminated PB | Pushbuttons

Digital Touch Screen						
Part Number	Screen Size in Inches	Key Area Dimensions	Viewing Area Dimensions	External Dimensions	Panel Thickness	Terminal Detail 30 Pin .039" (1.0mm) Pitch
FTAS225-57AN	5.7	4.54" x 3.39" (115.2mm x 86.04mm)	4.80" x 3.62" (122.0mm x 92.0mm)	5.51" x 4.45" (140.0mm x 113.0mm)	.083" (2.1mm)	Length 3.94" (100.0mm)

Notes: Input method is finger. Number of keys for Digital Touch Screen: 15 x 15. See web site for dimensioned drawings for the Digital Touch Screen.







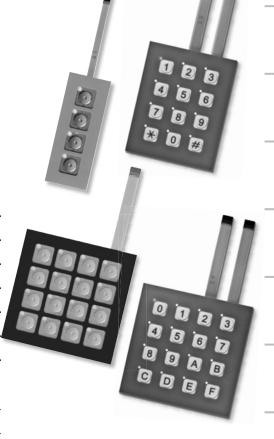
Y11~Y1, X1-X15, Y15~Y12 PIN ASSIGNMENT

DISTINCTIVE CHARACTERISTICS

- Nonilluminated options in 4 or 16 keys, illuminated choices in 12 or 16 keys
- 1.0mm (.039") tail pitch
- Easily integrated into designs: replaces multiple mechanical switches, soldered wires and cable assemblies
- Card insertion into design supports customized legends for nonilluminated models
- Actuating dome offers crisp, tactile feedback to positively indicate circuit transfer
- Illuminated models feature legends on embossed keypads
- Adhesive backing for easy mounting

GENERAL SPECIFICATIONS

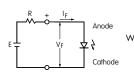
Power Level	20mA @ 24V DC		
Contact Resistance	500Ω maximum (10mA @ 10V DC)		
Insulation Resistance	100 megohms minimum @ 250V DC minimum		
Dielectric Strength	250V AC minimum for one minute minimum		
Operational Life	1,000,000 operations minimum		
Contact Timing	10 milliseconds maximum		
Nominal Operating Force	1.0N ~ 6.0N		
Stroke: Nonilluminated Illuminated with Overlay	.016" ~ .039" (0.4mm ~ 1.0mm) .020" ~ .047" (0.5mm ~ 1.2mm)		
On anation Town and the Dance	-15°C ~ +50°C (+5°F ~ +122°F) illuminated		
Operating Temperature Range	-15°C ~ +55°C (+5°F ~ +131°F) nonilluminated		



LED SPECIFICATIONS

Single Element LED Color: Amber			Unit
Forward Voltage (Typical)	V _F	2.1	٧
Forward Current (Typical)		20	mA
Forward Current (Maximum)	I _F	30	mA
* Forward Peak Current (Max)	I _{FM}	195	mA
Reverse Voltage (Maximum)	V _R	5.0	٧

The electrical specifications shown are determined at a basic temperature of 25°C. LED is an integral part of the switch. LEDs are not sold separately.



= Resistor Value (Ohms) = Source Voltage (V) = Forward Voltage (V) = Forward Current (A)

LED circuits are isolated and require an external power source. If the source voltage exceeds the rated voltage, a ballast resistor is required.

* Note: Pulse width 0.1 msec maximum with a maximum duty cycle ratio of 1/10

Ordering Information Part Number	Description					
	Illumination	Number of Keys	Surface Black (D)	e Sheet Gray (E)	Overlay	
FMBN04BD	- Nonilluminated	4	•			
FMBN04BE		4		•		
FMBN16BD		16	•			
FMBN16BE		16		•		
FMBP12BF	Dot Illuminated	12			Gray Surface Sheet with Embossed White Keypad	
FMBP16BF	with Overlay	16			and Gray Legends	



(0.5)R Typ

(93.0) 3.661

— Pin 5

P (1.0) Typ .039

(0.7) Typ .028

(4.0) .157

FMBN04BE

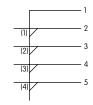
Gray Surface

Sheet

0

TYPICAL SWITCH DIMENSIONS

Switch Circuit Matrix For 4 Key



(70.0) 2.756

Key numbers in parenthesis aré not actually on panel and are for reference only

Switch Circuit Matrix Detail For 4 or 16 Key

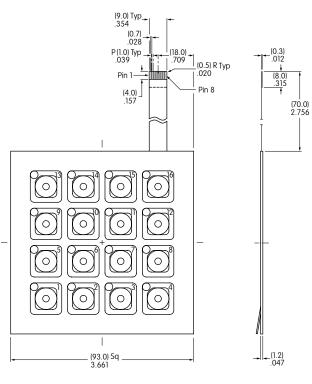


Switch Circuit Matrix For 16 Key



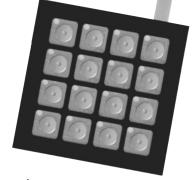
Key numbers in parenthesis are not actually on panel and are for reference only

Nonilluminated • 4 or 16 Keys

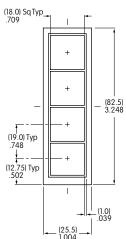


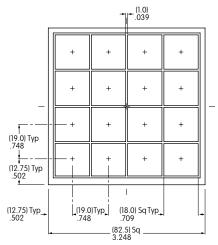
FMBN16BD

Black **Surface Sheet**



Insertable Legend Card for 4 Key or 16 Key





Insertable Legend Cards are supplied with the nonilluminated switch keypad assembly in Black, Gray and Yellow



Keylocks

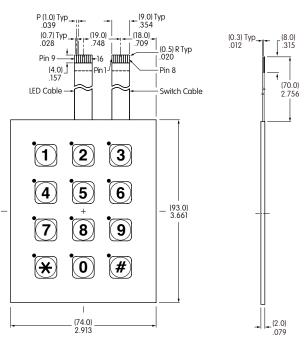
Slides

Indicators

Supplement

TYPICAL SWITCH DIMENSIONS

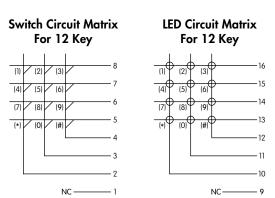
Illuminated • 12 or 16 Keys

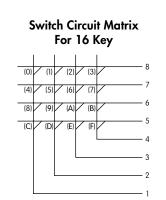


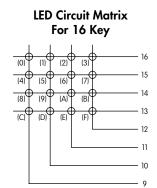
P (1.0)Typ .039 (9.0)Typ .354 (0.7)Typ (18.0) .709 (0.3)Typ (8.0) [.315 (0.5) R Typ **-**16 .020 (4.0) Pin 8 Pin 1 157 (70.0) 2.756 LED Cable Switch Cable 0 (1 3 5 6 9 (93.0) Sq 3.661

Dot illumination at upper left corner of each keypad

Dot illumination at upper left corner of each keypad

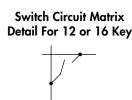






Key numbers in parenthesis are not actually on panel and are for reference only









Border Printable

(1.5) Typ .059

(1.5) Typ

Surface

Adhesive Strip

Surface

INSERTABLE LEGEND CARDS

Instructions for Customizing Insertable Legends

The membrane keypad assembly comes with three insertable legend cards: yellow, gray and black. The following provides guidelines for creating and insertion of legend cards for the membrane switch keypad assembly. Read all of the instructions prior to customizing and inserting the legend card.

- Using the borders on the insertable legend card as a guide, be sure characters on the card are about 1.5mm (.059") within these borders. This is the printable area.
- Legend characters may be drawn, printed, etc. Be sure that application choice is completely dry before inserting into membrane keypad assembly.

Instructions for Inserting Legend Card

- Note correct orientation of insertable legend card. Insert card under surface sheet, and use caution to avoid bending the membrane keypad assembly. Do not use pointed object to insert card, and do not remove surface sheet.
- Align and center all legend characters within the squares of the surface sheet.
- Smooth any wrinkles or air pockets from surface sheet.
- Peel off adhesive strip from the membrane keypad assembly.
- The legend card is now firmly in place and cannot be removed.
- Detach the protective film.



Recommended Connectors for 5 Pin

Straight: FCI Part No. SLW5S-5C7LF Right Angle: FCI Part No. SLW5R-5C7LF

Connectors Recommended Connectors for 8 Pin

Straight: FCI Part No. SLW8S-5C7LF Right Angle: FCI Part No. SLW8R-5C7LF

PRECAUTIONS FOR HANDLING

- Assembly of legend card insert is handled by the customer. Therefore, we recommend to evaluate the finished product with the card
- Nonilluminated products have a loophole on each key. It is possible to add optional illumination by installing appropriate LEDs. Legend card does not have loopholes.
- To test proper electrical operation of switches, use of an electric buzzer is recommended.
- Use an additional chattering prevention circuit for the switch circuit.
- Do not operate switches with pointed objects (i.e. screwdrivers) to prevent perforation of film overlay.
- Use an FPC connector that corresponds to the printed circuit. Contact factory for suitable connectors.
- During assembly and installation of legends place devices on a level, sturdy surface. We do not recommend assembly and installation of device using a free hand or on a soft surface.
- Do not fold, bend, or apply pressure to the product.
- These devices contain adhesive that may emit noise. This does not affect product functionality.
- Do not depress any switch areas during assembly/installation.
- These membrane switches are built with air vents. Prior to installation, make corresponding holes to allow air vents to function. These holes should first be aligned with the membrane switch device, then made on the body of the final installation structure. Do not allow water or oil to penetrate through the air vents. Entry of any liquids through the air vents may cause contact failure.

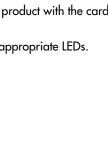
APPLICATIONS

- Communication equipment
- Office machines

• Electronic equipment for national security

Automation equipment

- Electronic equipment
- Amusement equipment







OOO «ЛайфЭлектроникс" "LifeElectronics" LLC

ИНН 7805602321 КПП 780501001 P/C 40702810122510004610 ФАКБ "АБСОЛЮТ БАНК" (ЗАО) в г.Санкт-Петербурге К/С 3010181090000000703 БИК 044030703

Компания «Life Electronics» занимается поставками электронных компонентов импортного и отечественного производства от производителей и со складов крупных дистрибьюторов Европы, Америки и Азии.

С конца 2013 года компания активно расширяет линейку поставок компонентов по направлению коаксиальный кабель, кварцевые генераторы и конденсаторы (керамические, пленочные, электролитические), за счёт заключения дистрибьюторских договоров

Мы предлагаем:

- Конкурентоспособные цены и скидки постоянным клиентам.
- Специальные условия для постоянных клиентов.
- Подбор аналогов.
- Поставку компонентов в любых объемах, удовлетворяющих вашим потребностям.
- Приемлемые сроки поставки, возможна ускоренная поставка.
- Доставку товара в любую точку России и стран СНГ.
- Комплексную поставку.
- Работу по проектам и поставку образцов.
- Формирование склада под заказчика.
- Сертификаты соответствия на поставляемую продукцию (по желанию клиента).
- Тестирование поставляемой продукции.
- Поставку компонентов, требующих военную и космическую приемку.
- Входной контроль качества.
- Наличие сертификата ISO.

В составе нашей компании организован Конструкторский отдел, призванный помогать разработчикам, и инженерам.

Конструкторский отдел помогает осуществить:

- Регистрацию проекта у производителя компонентов.
- Техническую поддержку проекта.
- Защиту от снятия компонента с производства.
- Оценку стоимости проекта по компонентам.
- Изготовление тестовой платы монтаж и пусконаладочные работы.



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