

EAO – Your Expert Partner for  
**Human Machine Interfaces**



## EAO Product Information

Series 31





|                                      |           |
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## Indicator round, raised mounting



- 1 Lens
- 2 LED
- 3 Switch housing
- 4 Front plate
- 5 Fixing nut

## Illuminated pushbutton rectangular, raised mounting



- 1 Lens
- 2 LED
- 3 Switch housing
- 4 Front plate
- 5 Fixing nut

## Product Information

### General notes

The series 31 illuminated pushbuttons are equipped with snap-action or low-level switching elements.

Besides the standard contacts (gold-plated silver) silver contacts for switching elements 2.8 mm plug-in terminals can be supplied on request.

The front dimensions of these units are 18 x 24 mm, 18 x 18 mm or 18 mm dia.

In addition to a number of illuminated pushbuttons, the customer can choose from a range of other units and accessories having the same front and mounting dimensions: Indicators, Flashers, Buzzers, etc. (For keylock switches see series 51 or 61.)

### Mounting

All switch actuators are mounted from the front by pushing them through the mounting hole in the front panel. They are then fixed from the back with a fixing nut and the mounting tool Typ-Nr. 01-907. Max. tightening torque 50 Ncm.

For switching elements with 2.8 mm plug-in terminals, we offer plug-in bases, which when soldered to a PCB enable a plug-in connection to the button. The rectangular actuators are provided with an anti-twisting device.

### Lenses

The flat or concave lenses, made of Polymethyl Methacrylate, are available in various colours, as well as translucent or transparent.

### Marking

For further information about engraving, hot stamping and film inserts see part Marking.

### Illumination

The T1 <sup>3</sup>/<sub>4</sub> Midget Groove incandescent (filament) lamp (6 ... 48 V) ensures perfect illumination of the lenses, which are supplied in various colours.

T1 <sup>3</sup>/<sub>4</sub> Midget Groove Single-LED (6, 12, 24, 28, 48 V) are also available in blue, green, red, white or yellow.

Luminosity and wave length scattering caused by the technology used in the LED manufacturing processes may lead to visual differences in our products.

For supply voltages above 48 V, it is necessary to use a voltage reduction element (external series resistor or transformer).

### Position indication

The status of a maintained action switch can be determined by the position of the lens.

## Specimen order

### Indicator :

- |  |            |
|--|------------|
| - Indicator actuator, 18 x 24 mm, soldering terminal | 31-040.005 |
|--|------------|

### Essential accessories :

- |  |              |
|--|--------------|
| - Lens plastic blue, transparent, flush, 18 x 24 mm              | 31-903.6     |
| - Single-LED, T1 <sup>3</sup> / <sub>4</sub> MG, 24 VAC/DC, blau | 10-2J12.1066 |

*We reserve the right to modify technical data  
All dimensions in mm*

## Indicator actuator



### Essential Accessories:

- Lens plastic page 7
- Single-LED page 10

|                           | Front protection | Diode (1N 4007) | Terminals | $\varnothing$ 18 x 18 mm<br>Typ-Nr. | $\varnothing$ 18 x 24 mm<br>Typ-Nr. | $\varnothing$ 18 mm<br>Typ-Nr. | Component layout | Mounting dimensions | Technical drawing | Circuit drawing |       |
|---------------------------|------------------|-----------------|-----------|-------------------------------------|-------------------------------------|--------------------------------|------------------|---------------------|-------------------|-----------------|-------|
| <b>Indicator actuator</b> | IP 40            | 1 D             | UT        | <b>31-703.006</b>                   | <b>31-701.006</b>                   |                                | 4                | 1                   | 7                 | 33              | 0.006 |
|                           |                  | 2 D             | UT        | <b>31-704.006</b>                   | <b>31-702.006</b>                   |                                | 4                | 1                   | 7                 | 34              | 0.006 |
|                           | -                | S               |           | <b>31-050.005</b>                   | <b>31-040.005</b>                   | <b>31-030.005</b>              |                  | 1                   | 7                 | 4               | 0.004 |
|                           |                  | S1              |           | <b>31-050.002</b>                   | <b>31-040.002</b>                   | <b>31-030.002</b>              |                  | 1                   | 7                 | 3               | 0.004 |
|                           |                  | UT              |           | <b>31-051.006</b>                   | <b>31-041.006</b>                   | <b>31-031.006</b>              |                  | 4                   | 1                 | 7               | 3     |

Diode (1N 4007): D = Diode, - = without

Terminals: UT = Universal terminal, S = Soldering terminal, S1 = Soldering terminal (also pluggable 2.8 x 0.5 mm)

Component layout from page 19, Mounting dimensions from page 20, Technical drawing from page 20, Circuit drawing from page 22

## Buzzer



|  | Front protection | Front cap     | Terminals | $\varnothing$ 18 x 24 mm<br>Typ-Nr. | Mounting dimensions | Technical drawing | Circuit drawing |       |
|--|------------------|---------------|-----------|-------------------------------------|---------------------|-------------------|-----------------|-------|
| <b>Buzzer</b><br>Operation voltage : 10 ... 26 VDC | IP 40            | Plastic black | S1        | <b>31-801.002</b>                   | 1                   | 3                 | 1               | 0.015 |
| Operation voltage : 10 ... 55 VAC, 10 ... 75 VDC   | IP 40            | Plastic black | S         | <b>31-810.005</b>                   | 1                   | 3                 | 2               | 0.015 |

Further information in the Technical Data and Typical Applications

Terminals: S1 = Soldering terminal (also pluggable 2.8 x 0.5 mm), S = Soldering terminal

Mounting dimensions from page 20, Technical drawing from page 20, Circuit drawing from page 22

## Illuminated pushbutton actuator



### Essential Accessories:

- Lens plastic page 7
- Single-LED page 10

|  | Front protection | Switching system | Contacts    | Diode (1N 4007) | Switching action | Terminals   |                         |                         |                    | Component layout | Mounting dimensions | Technical drawing | Circuit drawing |       |       |
|--|------------------|------------------|-------------|-----------------|------------------|-------------|-------------------------|-------------------------|--------------------|------------------|---------------------|-------------------|-----------------|-------|-------|
|  |                  |                  |             |                 |                  |             | ∅ 18 x 18 mm<br>Typ-Nr. | ∅ 18 x 24 mm<br>Typ-Nr. | ∅ 18 mm<br>Typ-Nr. |                  |                     |                   |                 |       |       |
| <b>Illuminated pushbutton actuator</b> | IP 40            | LL               | 1 NC        | -               | MA               | UT          | 31-486.036              | 31-466.036              | 31-476.036         | 4                | 1                   | 8                 | 14              | 0.007 |       |
|  |                  |                  |             |                 | M                | UT          | 31-456.036              | 31-426.036              | 31-436.036         | 4                | 1                   | 8                 | 28              | 0.007 |       |
|  |                  |                  | 1 NC + 1 NO | -               | MA               | UT          | 31-483.036              | 31-463.036              | 31-473.036         | 4                | 1                   | 8                 | 17              | 0.007 |       |
|  |                  |                  |             |                 | M                | UT          | 31-453.036              | 31-423.036              | 31-433.036         | 4                | 1                   | 8                 | 31              | 0.007 |       |
|  |                  |                  | 1 NO        | -               | MA               | UT          | 31-485.036              | 31-465.036              | 31-475.036         | 4                | 1                   | 8                 | 16              | 0.007 |       |
|  |                  |                  |             |                 | M                | UT          | 31-455.036              | 31-425.036              | 31-435.036         | 4                | 1                   | 8                 | 30              | 0.007 |       |
|  |                  |                  | 2 NC        | -               | MA               | UT          | 31-482.036              | 31-462.036              | 31-472.036         | 4                | 1                   | 8                 | 15              | 0.007 |       |
|  |                  |                  |             |                 | M                | UT          | 31-452.036              | 31-422.036              | 31-432.036         | 4                | 1                   | 8                 | 29              | 0.007 |       |
|  |                  |                  | 2 NO        | -               | MA               | UT          | 31-481.036              | 31-461.036              | 31-471.036         | 4                | 1                   | 8                 | 18              | 0.007 |       |
|  |                  |                  |             |                 | M                | UT          | 31-451.036              | 31-421.036              | 31-431.036         | 4                | 1                   | 8                 | 32              | 0.007 |       |
|  |                  |                  | SA          | 1 NC + 1 NO     | 1 D              | MA          | UT                      | 31-717.0292             | 31-713.0292        | 31-747.0292      | 4                   | 1                 | 8               | 11    | 0.008 |
|  |                  |                  |             |                 |                  | M           | UT                      | 31-709.0292             | 31-705.0292        | 31-743.0292      | 4                   | 1                 | 8               | 25    | 0.008 |
|  |                  |                  |             |                 | 2 D              | MA          | UT                      | 31-718.0292             | 31-714.0292        | 31-748.0292      | 4                   | 1                 | 8               | 12    | 0.008 |
|  |                  |                  |             |                 |                  | M           | UT                      | 31-710.0292             | 31-706.0292        | 31-744.0292      | 4                   | 1                 | 8               | 26    | 0.008 |
|  |                  | -                |             |                 | MA               | S           | 31-281.0252             | 31-261.0252             | 31-271.0252        |                  | 1                   | 8                 | 13              | 0.006 |       |
|  |                  |                  |             |                 |                  | S1          | 31-281.022              | 31-261.022              | 31-271.022         |                  | 1                   | 8                 | 10              | 0.006 |       |
|  |                  |                  |             |                 | M                | S           | 31-151.0252             | 31-121.0252             | 31-131.0252        |                  | 1                   | 8                 | 27              | 0.006 |       |
|  |                  |                  |             |                 |                  | S1          | 31-151.022              | 31-121.022              | 31-131.022         |                  | 1                   | 8                 | 24              | 0.006 |       |
|  |                  | 2 NC + 2 NO      |             |                 | 1 D              | MA          | UT                      | 31-719.0292             | 31-715.0292        | 31-749.0292      | 4                   | 1                 | 8               | 7     | 0.010 |
|  |                  |                  |             |                 |                  | M           | UT                      | 31-711.0292             | 31-707.0292        | 31-745.0292      | 4                   | 1                 | 8               | 21    | 0.010 |
|  |                  |                  |             |                 | 2 D              | MA          | UT                      | 31-720.0292             | 31-716.0292        | 31-750.0292      | 4                   | 1                 | 8               | 8     | 0.010 |
|  |                  |                  |             |                 |                  | M           | UT                      | 31-712.0292             | 31-708.0292        | 31-746.0292      | 4                   | 1                 | 8               | 22    | 0.010 |
|  |                  |                  |             |                 | -                | MA          | S                       | 31-282.0252             | 31-262.0252        | 31-272.0252      |                     | 1                 | 8               | 9     | 0.008 |
|  |                  |                  |             |                 |                  |             | S                       | 31-152.0252             | 31-122.0252        | 31-132.0252      |                     | 1                 | 8               | 23    | 0.008 |
|  |                  | 3 NC + 3 NO      | -           | MA              | S                | 31-283.0252 | 31-263.0252             | 31-273.0252             |                    | 1                | 8                   | 6                 | 0.010           |       |       |
|  |                  |                  |             | M               | S                | 31-153.0252 | 31-123.0252             | 31-133.0252             |                    | 1                | 8                   | 20                | 0.010           |       |       |
|  |                  | 4 NC + 4 NO      | -           | MA              | S                | 31-284.0252 | 31-264.0252             | 31-274.0252             |                    | 1                | 8                   | 5                 | 0.012           |       |       |
|  |                  |                  |             | M               | S                | 31-154.0252 | 31-124.0252             | 31-134.0252             |                    | 1                | 8                   | 19                | 0.012           |       |       |

Power rating: Low level switching element 42 V, 100 mA; Snap action switching element 250 V, 5 A

Switching system: LL = Low level switching element, SA = Snap-action switching element

Contacts: NC = Normally closed, NO = Normally open

Diode (1N 4007): - = without, D = Diode

Switching action: MA = Maintained action, M = Momentary action

Terminals: UT = Universal terminal, S = Soldering terminal, S1 = Soldering terminal (also pluggable 2.8 x 0.5 mm)

Component layout from page 19, Mounting dimensions from page 20, Technical drawing from page 20, Circuit drawing from page 22



## Front

### Lens plastic

|  | Lens   | ∅ 18 x 18 mm<br>Typ-Nr. | ∅ 18 x 24 mm<br>Typ-Nr. | ∅ 18 mm<br>Typ-Nr. |  |
|--|--|-------------------------|-------------------------|--------------------|---|
| <b>Lens plastic</b><br>concave, illuminative | blue transparent   | <b>31-954.6</b>         | <b>31-904.6</b>         |                    | 0.001   |
|  | colourless transparent                                   | <b>31-954.7</b>         | <b>31-904.7</b>         |                    | 0.001   |
|  | green transparent  | <b>31-954.5</b>         | <b>31-904.5</b>         |                    | 0.001   |
|  | orange transparent                                       | <b>31-954.3</b>         | <b>31-904.3</b>         |                    | 0.001   |
|  | red transparent  | <b>31-954.2</b>         | <b>31-904.2</b>         |                    | 0.001   |
|  | yellow transparent                                       | <b>31-954.4</b>         | <b>31-904.4</b>         |                    | 0.001   |
| concave, non-illuminative                    | black opaque   | <b>31-952.0</b>         | <b>31-902.0</b>         |                    | 0.001   |
|  | grey opaque  |                         | <b>31-902.8</b>         |                    | 0.001   |
| flush, illuminative                          | blue transparent   | <b>31-953.6</b>         | <b>31-903.6</b>         | <b>31-933.6</b>    | 0.001   |
|  | colourless transparent                                   | <b>31-953.7</b>         | <b>31-903.7</b>         | <b>31-933.7</b>    | 0.001   |
|  | green transparent  | <b>31-953.5</b>         | <b>31-903.5</b>         | <b>31-933.5</b>    | 0.001   |
|  | orange transparent                                       | <b>31-953.3</b>         | <b>31-903.3</b>         | <b>31-933.3</b>    | 0.001   |
|  | red transparent  | <b>31-953.2</b>         | <b>31-903.2</b>         | <b>31-933.2</b>    | 0.001   |
|  | smoked transparent                                       | <b>31-953.1</b>         | <b>31-903.1</b>         | <b>31-933.1</b>    | 0.001   |
|  | yellow transparent                                       | <b>31-953.4</b>         | <b>31-903.4</b>         | <b>31-933.4</b>    | 0.001   |
|  | flush, illuminative<br>(not recommended for film insert) | blue translucent        | <b>31-951.6</b>         | <b>31-901.6</b>    | <b>31-931.6</b>   |
| colourless transparent                       |  | <b>31-955.7</b>         | <b>31-905.7</b>         | <b>31-935.7</b>    | 0.001   |
| green translucent                            |  | <b>31-951.5</b>         | <b>31-901.5</b>         | <b>31-931.5</b>    | 0.001   |
| green transparent                            |  | <b>31-955.5</b>         | <b>31-905.5</b>         | <b>31-935.5</b>    | 0.001   |
| orange translucent                           |  | <b>31-951.3</b>         | <b>31-901.3</b>         | <b>31-931.3</b>    | 0.001   |
| red translucent                              |  | <b>31-951.2</b>         | <b>31-901.2</b>         | <b>31-931.2</b>    | 0.001   |
| red transparent                              |  | <b>31-955.2</b>         | <b>31-905.2</b>         | <b>31-935.2</b>    | 0.001   |
| white translucent                            |  | <b>31-951.9</b>         | <b>31-901.9</b>         | <b>31-931.9</b>    | 0.001   |
| yellow translucent                           |  | <b>31-951.4</b>         | <b>31-901.4</b>         | <b>31-931.4</b>    | 0.001   |
| yellow transparent                           |  | <b>31-955.4</b>         | <b>31-905.4</b>         | <b>31-935.4</b>    | 0.001   |
| flush, non-illuminative                      |  | black opaque            | <b>31-951.0</b>         | <b>31-901.0</b>    | <b>31-931.0</b>   |
|  | grey opaque  | <b>31-951.8</b>         | <b>31-901.8</b>         | <b>31-931.8</b>    | 0.001   |



### Protective cover

|  | ∅ 18 x 18 mm<br>Typ-Nr. | ∅ 18 x 24 mm<br>Typ-Nr. | Technical drawing |  |
|--|-------------------------|-------------------------|-------------------|---|
| <b>Protective cover</b><br>hinged, transparent, with means for sealing | <b>31-920</b>           |                         | 5                 | 0.002   |
|  |                         | <b>31-925</b>           | 6                 | 0.002   |



Technical drawing from page 20

## Front protective cap

front protection IP 67

|   |         | Ø 18 x 18 mm<br>Typ-Nr. | Ø 18 x 24 mm<br>Typ-Nr. | Mounting dimensions | Technical drawing | kg    |
|---|---------|-------------------------|-------------------------|---------------------|-------------------|-------|
| Front protective cap                    |         |                         |                         | 2                   | 4                 | 0.003 |
| <b>Front protective cap</b><br>two-part | PVC     | <b>31-923</b>           |                         | 2                   | 4                 | 0.003 |
|   | Silikon |                         | <b>31-924.2</b>         | 2                   | 4                 | 0.003 |



Mounting dimensions from page 20, Technical drawing from page 20

## Protective guard

matt chromium-plated

|   |  | Typ-Nr.       | Technical drawing | kg    |
|---|--|---------------|-------------------|-------|
| <b>Protective guard</b><br>broad sides bent upwards |  | <b>01-927</b> | 2                 | 0.011 |
| narrow ends bent upwards                            |  | <b>01-926</b> | 1                 | 0.011 |



Technical drawing from page 20

## Blind plug


|                   |               | Ø 18 x 18 mm<br>Typ-Nr. | Ø 18 x 24 mm<br>Typ-Nr. | Ø 18 mm<br>Typ-Nr. | Mounting dimensions | kg    |
|-------------------|---------------|-------------------------|-------------------------|--------------------|---------------------|-------|
| Blind plug        |               |                         |                         |                    | 1                   | 0.001 |
| <b>Blind plug</b> | Plastic black | <b>01-948.0</b>         | <b>01-947.0</b>         | <b>01-949.0</b>    | 1                   | 0.001 |



Mounting dimensions from page 20

## Backside

### PCB plug-in base

|  | Terminals | Typ-Nr.       | Component layout |  |
|--|-----------|---------------|------------------|---|
| <b>PCB plug-in base</b><br>16.4 mm dia. x 9.8 mm for Low level switching element, Pins axial | P         | <b>31-940</b> | 2                | 0.002   |
| 17.8 x 12.9 mm x 9.8 mm for Snap-action switching element 2.8 mm, Pins axial                 | P         | <b>31-942</b> | 3                | 0.002   |
| 17.9 x 17.9 x 8.4 mm for Low level switching element, Pins bent at right-angle               | P         | <b>31-941</b> | 1                | 0.004   |




PCB plug-in base Pins right-angle : With the extendable mounting the distance between plug-in base and PCB can be varied up to 3 mm.

Terminals: P = PCB terminal


Component layout from page 19

### Flat receptacle

|   | Typ-Nr.       |  |
|---|---------------|---|
| <b>Flat receptacle</b><br>2.0 x 0.5 mm for Universal terminal | <b>31-945</b> | 0.001   |
| 2.8 x 0.5 mm for Plug-in terminal                             | <b>31-946</b> | 0.001   |




### Insulation sleeve

|  | Typ-Nr.       |  |
|--|---------------|---|
| <b>Insulation sleeve</b><br>Cover Plug-in terminals for snap-action switching element 2.8 mm | <b>01-928</b> | 0.001   |
| for Flat receptacle 31-945   | <b>31-928</b> | 0.001   |
| for Flat receptacle 31-946   | <b>31-929</b> | 0.001   |



### Terminal cover

|                       | Typ-Nr.       |  |
|-----------------------|---------------|---|
| <b>Terminal cover</b> | <b>01-929</b> | 0.010   |



## Illumination

### Filament lamp

|               | Socket    | Operating voltage/-current | Typ-Nr.             |  |
|---------------|-----------|----------------------------|---------------------|---|
| Filament lamp | T1 3/4 MG | 12 VAC/DC, 75 mA           | <b>10-1309.1309</b> | 0.001   |
|               |           | 14 VAC/DC, 80 mA           | <b>10-1310.1319</b> | 0.001   |
|               |           | 18 VAC/DC, 40 mA           | <b>10-1311.1249</b> | 0.001   |
|               |           | 24 VAC/DC, 35 mA           | <b>10-1312.1229</b> | 0.001   |
|               |           | 28 VAC/DC, 30 mA           | <b>10-1313.1209</b> | 0.001   |
|               |           | 28 VAC/DC, 40 mA           | <b>10-1313.1249</b> | 0.001   |
|               |           | 36 VAC/DC, 20 mA           | <b>10-1316.1179</b> | 0.001   |
|               |           | 36 VAC/DC, 30 mA           | <b>10-1316.1209</b> | 0.001   |
|               |           | 48 VAC/DC, 20 mA           | <b>10-1319.1179</b> | 0.001   |
|               |           | 48 VAC/DC, 25 mA           | <b>10-1319.1199</b> | 0.001   |
|               |           | 6 VAC/DC, 120 mA           | <b>10-1306.1349</b> | 0.001   |
|               |           | 6.3 VAC/DC, 200 mA         | <b>10-1307.1369</b> | 0.001   |



### Single-LED

|              | Socket              | Light colour  | Operating voltage/-current | Typ-Nr.             |  |
|--------------|---------------------|---------------|----------------------------|---------------------|---|
| Single-LED   | T1 3/4 MG           | blue          | 12 VAC/DC, 7/14 mA         | <b>10-2J09.1066</b> | 0.002   |
|              |                     |               | 24 VAC/DC, 7/14 mA         | <b>10-2J12.1066</b> | 0.002   |
|              |                     |               | 28 VAC/DC, 7/14 mA         | <b>10-2J13.1066</b> | 0.002   |
|              |                     |               | 48 VAC/DC, 4/8 mA          | <b>10-2J19.1046</b> | 0.002   |
|              |                     |               | 6 VDC, 15 mA               | <b>10-2J06.3146</b> | 0.002   |
|              |                     | green         | 12 VAC/DC, 4/7 mA          | <b>10-2J09.1065</b> | 0.002   |
|              |                     |               | 24 VAC/DC, 4/7 mA          | <b>10-2J12.1065</b> | 0.002   |
|              |                     |               | 28 VAC/DC, 4/7 mA          | <b>10-2J13.1065</b> | 0.002   |
|              |                     |               | 48 VAC/DC, 2/4 mA          | <b>10-2J19.1045</b> | 0.002   |
|              |                     |               | 6 VDC, 7 mA                | <b>10-2J06.3145</b> | 0.002   |
|              |                     | red           | 12 VAC/DC, 7/14 mA         | <b>10-2J09.1062</b> | 0.002   |
|              |                     |               | 24 VAC/DC, 7/14 mA         | <b>10-2J12.1062</b> | 0.002   |
|              |                     |               | 28 VAC/DC, 7/14 mA         | <b>10-2J13.1062</b> | 0.002   |
|              |                     |               | 48 VAC/DC, 4/8 mA          | <b>10-2J19.1042</b> | 0.002   |
|              |                     |               | 6 VDC, 15 mA               | <b>10-2J06.3142</b> | 0.002   |
|              |                     | white diffuse | 12 VAC/DC, 7/14 mA         | <b>10-2J09.1069</b> | 0.002   |
|              |                     |               | 24 VAC/DC, 7/14 mA         | <b>10-2J12.1069</b> | 0.002   |
|              |                     |               | 28 VAC/DC, 7/14 mA         | <b>10-2J13.1069</b> | 0.002   |
|              |                     |               | 48 VAC/DC, 4/8 mA          | <b>10-2J19.1049</b> | 0.002   |
|              |                     |               | 6 VDC, 15 mA               | <b>10-2J06.3149</b> | 0.002   |
|              |                     | yellow        | 12 VAC/DC, 7/14 mA         | <b>10-2J09.1064</b> | 0.002   |
|              |                     |               | 24 VAC/DC, 7/14 mA         | <b>10-2J12.1064</b> | 0.002   |
|              |                     |               | 28 VAC/DC, 7/14 mA         | <b>10-2J13.1064</b> | 0.002   |
|              |                     |               | 48 VAC/DC, 4/8 mA          | <b>10-2J19.1044</b> | 0.002   |
| 6 VDC, 15 mA | <b>10-2J06.3144</b> |               | 0.002                      |                     |   |



Note:  
AC operation through halve-wave rectifier possible, slight flickering can occur.

## Series resistor

for lamp voltage reduction

|  | Operating voltage | Typ-Nr.         |  |
|--|-------------------|-----------------|---|
| <b>Series resistor</b><br>10 kΩ, for filament lamp 48 VAC, 25 mA | 230/240 V         | <b>02-904.7</b> | 0.003   |
| 2.7 kΩ, for filament lamp 48 VAC, 25 mA                          | 110 V             | <b>02-904.0</b> | 0.003   |
| 3.3 kΩ, for filament lamp 48 VAC, 25 mA                          | 125 V             | <b>02-904.1</b> | 0.003   |
| 4.7 kΩ, for filament lamp 48 VAC, 25 mA                          | 145 V             | <b>02-904.3</b> | 0.003   |



Please keep to the country specific security rules.

## Terminal plate empty

for fitting with series resistors

|   | Typ-Nr.         |  |
|---|-----------------|---|
| <b>Terminal plate empty</b><br>10 spaces 125 x 60 x 15 mm | <b>02-912.2</b> | 0.045   |
| 15 spaces 187.5 x 60 x 15 mm                              | <b>02-912.3</b> | 0.090   |
| 5 spaces 62.5 x 60 x 15 mm                                | <b>02-912.1</b> | 0.025   |



## Assembling

### Lens remover

|                     | Typ-Nr.       |  |
|---------------------|---------------|---|
| <b>Lens remover</b> | <b>02-905</b> | 0.011   |



### Lamp remover

|                     | Typ-Nr.          |  |
|---------------------|------------------|---|
| <b>Lamp remover</b> | <b>61-9740.0</b> | 0.003   |



CAUTION

A switching process might be released when replacing the lamp/LED !

### Mounting tool

|  | Typ-Nr.       |  |
|--|---------------|---|
| <b>Mounting tool</b><br>for Indicator 16 mm dia. | <b>01-907</b> | 0.020   |



### Dressing tool

for aligning buttons

|                      | Typ-Nr.       |  |
|----------------------|---------------|---|
| <b>Dressing tool</b> | <b>01-906</b> | 0.030   |



## Actuator with snap-action switching element

### Switching system

Self-cleaning, double-break, snap action switching system (with contact gap 2 x 0.5 mm).  
 1 Normally closed or 1 Normally open contact per element.  
 Snap-action switching elements with soldering terminals at the sides: Up to 4 switching element can be on a pushbutton (max. 4 Normally closed and 4 Normally open contacts).  
 Snap-action switching element with axial plug-in terminals 2.8 mm stachable, only 1 switching element can be on a pushbutton.

### Material

#### Material of contact

Gold plated silver

#### Switch housing

Axial plug-in-/soldering terminal 2.8 mm:  
 Diallylphthalate (DAP), Polyamide (PA66), Polysulfone, heat-resistant and self-extinguishing  
 Soldering terminal: PA 6.6 Ultramide

#### Actuator housing

Polyetherimide, self-extinguishing

### Mechanical characteristics

#### Terminals

Snap-action switching element with tinned soldering terminals at the sides:  
 Max. wire diameter 2 wires à 1.2 mm  
 Max. wire cross-section of stranded cable 1 x 1 mm<sup>2</sup>  
 Snap-action switching element with axial plug-in terminals, which can also be used as soldering terminals: Plug-in terminal 2.8 x 0.5 mm

#### Soldering terminal:

Max. wire diameter 1 wire of 1.5 mm<sup>2</sup>  
 Max. wire cross-section of stranded cable 2 x 0.75 mm<sup>2</sup> or 1 x 1.0 mm<sup>2</sup>

#### Actuating force

2 N ... 5.5 N, depending on the number of switching elements

#### Actuating travel

3 mm

#### Rebound time

≤5ms

#### Mechanical lifetime

Momentary action 2 million cycles of operation  
 Maintained action 1 million cycles of operation

### Electrical characteristics

#### Standards

IEC 61058, EN 61058

#### Rated voltage

250 VAC/VDC

#### Rated current

5 A

#### Contact resistance

Starting value (initial) ≤50 mΩ

### Conventional free air thermal current

5 A

The maximum current in continuous operation and at ambient temperature not exceeding the quoted maximum values.

### Switch rating

250 VAC, 5 A (cosφ 1)  
 250 VAC, 3 A (cosφ 0,3)

### Switch rating AC (cosφ 0,7)

|         |         |         |
|---------|---------|---------|
| Voltage | 125 VAC | 250 VAC |
| Current | 3 A     | 2 A     |

### Switch rating DC (inductive) L:R = 30 ms

|         |        |        |         |         |
|---------|--------|--------|---------|---------|
| Voltage | 24 VDC | 60 VDC | 110 VDC | 220 VDC |
| Current | 2 A    | 0.7 A  | 0.2 A   | 0.1 A   |

### Electric strength

2500 VAC, 50 Hz, 1 min. between all terminals and earth, as per IEC 60512-2-11

### Protection class

II

### Environmental conditions

#### Storage temperature

-40 °C ... +85 °C

#### Service temperature

-25 °C ... +55 °C

For indicators and illuminated pushbuttons mounted as a block, make sure the heat can escape freely.

#### Protection degree

Front as per:  
 IP 40  
 IP 65 with spray cover

#### Shock resistance

(Single impacts, semi-sinusoidal)  
 15 g for 11 ms, as per IEC 60512-4-3, IEC 60068-2-27

#### Vibration resistance

(sinusoidal)  
 10 g at 0-2000 Hz, amplitude 1.5 mm, as per IEC 60512-4-4, IEC 60068-2-6

#### Climate resistance

Standard condition, as per IEC 60068-2-3 and 2-30  
 Changing condition, as per IEC 60068-2-14 and 2-33

### Approvals

#### Approbations

CB (IEC 61058)  
 CSA  
 ENEC (EN 61058)  
 Germanischer Lloyd  
 UL

#### Declaration of conformity

CE

## Actuator with low level switching element

### Switching system

This low level switching element was designed for switching low powers in electronic circuits. The mechanism assures reliable switching of loads ranging from a few  $\mu\text{A}/\mu\text{V}$  up to 100 mA/42 VAC/DC.

Single-break momentary contact, as normally open or normally closed with 4 independent points of contact. 2 momentary contacts per switching element; combination of normally open and normally closed is possible.

Special features are the long life, extremely short rebound time and stable contact resistance.

### Material

#### Material of contact

Gold plated

#### Switch housing

Polysulfone, heat-resistant and self-extinguishing

#### Actuator housing

Polyetherimide, self-extinguishing

### Mechanical characteristics

#### Terminals

The universal terminals permit these units to be mounted on printed circuit boards (PCB). These terminals can also be used as soldering or plug-in terminals.

For these terminals we can also supply a plug-in base which, when soldered on to the board, enables the switch to be plugged in.

Soldering terminal:

Max. wire diameter 2 wires à 0.8 mm

Max. wire cross-section of stranded cable 1x 0.75 mm<sup>2</sup>

Plug-in terminal: 2.0 x 0.5 mm

#### Actuating force

3 N ... 3,5 N

#### Actuating travel

3 mm

#### Rebound time

Typ. <100  $\mu\text{s}$

#### Mechanical lifetime

Momentary action 5 million cycles of operation

Maintained action 1 million cycles of operation

### Electrical characteristics

#### Standards

EN 61058

#### Contact resistance

Starting value (initial)  $\leq 50 \text{ m}\Omega$

#### Switch rating

10  $\mu\text{A}$ , 100  $\mu\text{V}$  to 100 mA at 42 VAC/VDC

#### Electric strength

2500 VAC, 50 Hz, 1 min. between all terminals and earth, as per IEC 60512-2-11

### Protection class

II

### Environmental conditions

#### Storage temperature

-40 °C ... +85 °C

#### Service temperature

-25 °C ... +55 °C

For indicators and illuminated pushbuttons mounted as a block, make sure the heat can escape freely.

#### Protection degree

Front as per:

IP 40

IP 65 with spray cover

#### Shock resistance

(Single impacts, semi-sinusoidal)

15 g for 11 ms, as per IEC 60512-4-3, IEC 60068-2-27

#### Vibration resistance

(sinusoidal)

10 g at 0-2000 Hz, amplitude 1.5 mm, as per IEC 60512-4-4, IEC 60068-2-6

#### Climate resistance

Standard condition, as per IEC 60068-2-3 and 2-30

Changing condition, as per IEC 60068-2-14 and 2-33

## Buzzer Typ-Nr. 31-810.005

### Switching system

#### Buzzer system

Electronic non-contacting buzzer  
with IC oscillator

### Material

#### Alarm buzzer case

Polyetherimide

#### Front bezel

Polyamide

### Mechanical characteristics

#### Terminals

Soldering terminal

### Electrical characteristics

#### Frequency (tone)

Approx. 2.8 kHz

#### Interval frequency

approx. 3 Hz

#### Sound pressure

88 dB (A)  $\pm 8$  dB at a distance of 0.1 m  
Volume variable with a 1 M $\Omega$  potentiometer or corresponding fixed resistor

#### Operation Voltage/Current

Typ. 10 VAC ... 55 VAC, 25 mA  
Typ. 10 VDC ... 75 VDC, 15 mA

### Environmental conditions

#### Storage temperature

-40 °C ... +85 °C

#### Service temperature

-25 °C ... +55 °C

#### Protection degree

IP 40

### Approvals

#### Approbations

Germanischer Lloyd

#### Declaration of conformity

CE

## Buzzer Typ-Nr. 31-801.002

### Switching system

#### Buzzer system

Electronic non-contacting buzzer  
with IC oscillator

### Material

#### Alarm buzzer case

Polyetherimide

#### Front bezel

Polyamide

### Mechanical characteristics

#### Terminals

Plug-in terminal 2.8 x 0.5 mm

### Electrical characteristics

#### Frequency (tone)

ca. 2.0 kHz

#### Interval frequency

2 Hz

#### Sound pressure

88 db (A)  $\pm 8$  dB at a distance of 0.1 m

#### Operation Voltage/Current

10 VDC ... 26 VDC,  $\leq 20$  mA

### Environmental conditions

#### Storage temperature

-40 °C ... +85 °C

#### Service temperature

-25 °C ... +55 °C

#### Protection degree

IP 40

### Approvals

#### Approbations

Germanischer Lloyd

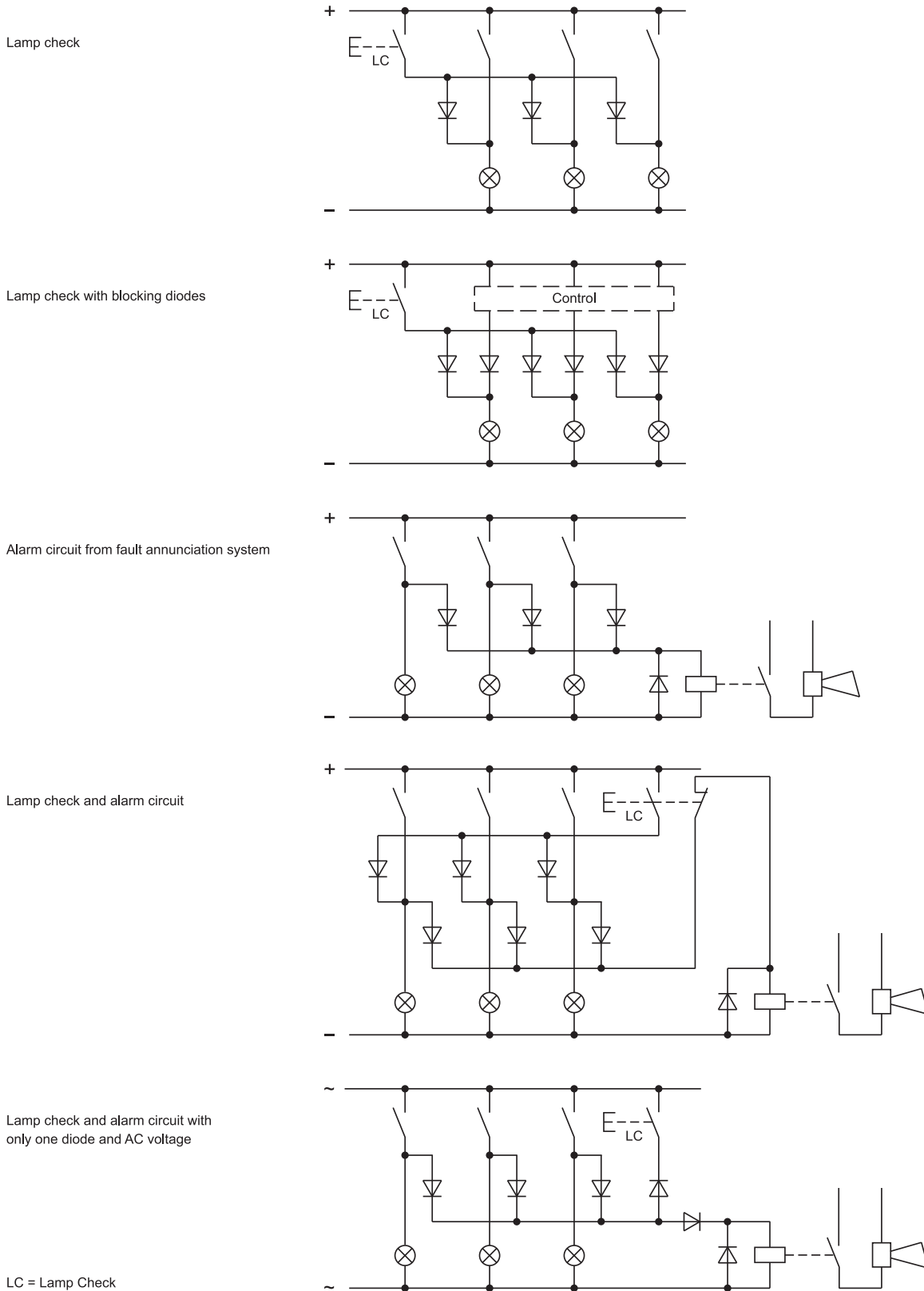
#### Declaration of conformity

CE



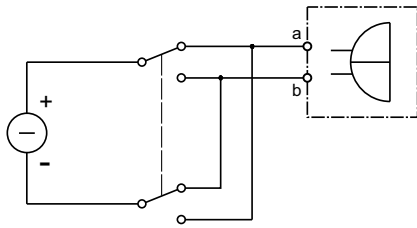
## Diode element

When indicators and illuminated pushbuttons equipped with diodes, the user is able to perform a lamp check or wire an alarm circuit simply with a considerable saving of space.



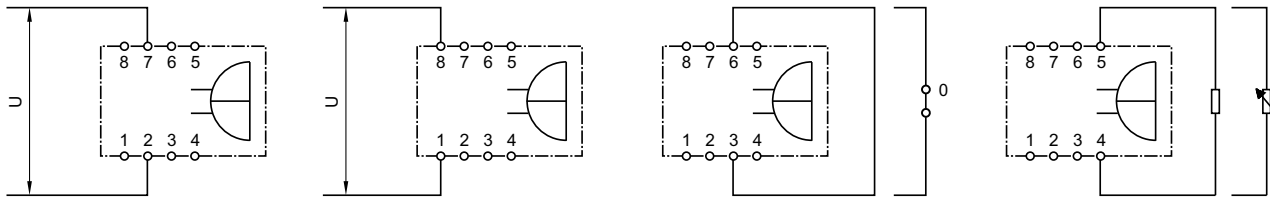
## Buzzer (31-801.002)

Depending on how terminals are connected, the buzzer can operate with a continuous tone a(-) b(+) or with intermittent tone a(+) b(-).



10 - 26 VDC

## Buzzer (31-810.005)



1. Supply voltage I  
Continuous tone  
U = 10 - 35 VAC  
U = 10 - 50 VDC

2. Supply voltage II  
Continuous tone  
U = 35 - 55 VAC  
U = 35 - 75 VDC

3. Intermittent tone  
Interval aprox. 3 Hz

4. Volume control

## Suppressor circuits

When switching inductive loads such as relays, DC motors, and DC solenoids, it is always important to absorb surges (e.g. with a diode) to protect the contacts. When these inductive loads are switched off, a counter emf can severely damage switch contacts and greatly shorten lifetime.

Fig. 1 shows an inductive load with a free-wheeling diode connected in parallel. This free-wheeling diode provides a path for the inductor current to flow when the current is interrupted by the switch. Without this free-wheeling diode, the voltage across the coil will be limited only by dielectric breakdown voltages of the circuit or parasitic elements of the coil. This voltage can be kilovolts in amplitude even when nominal circuit voltages are low (e.g. 12 VDC) see Fig. 2.

The free-wheeling diode should be chosen so that the reverse breakdown voltage is greater than the voltage driving the inductive load. The DC blocking voltage ( $V_R$ ) of the free-wheeling diode can be found in the datasheet of a diode. The forward current should be equal or greater than the maximum current flowing through the load.

**To get an efficient protection, the free-wheeling diode must be connected as close as possible to the inductive load!**

Switching with inductive load  
Fig. 1



Counter emf  
over load without free-wheeling diode  
Fig. 2



## General notes

### 1. Engraving

In addition to the most commonly used world languages, in DIN 1451-3 close spacing, other typefaces are available as Scandinavian, Slavic, Greek, Russian and Polish.

Red, blue and black lenses are filled with white colour. Other colour lenses are filled in black. Standard height of letters is 2 mm. If the height is not specified, we will supply 2 mm engraved letters.

### 2. Hot stamping

For larger series it is worth considering markings by means of hot stamping. We will be pleased to advise you.

For letters and figures, typefaces with 2.5 mm, 3 mm and 4 mm are available.

### 3. Film inserts

Instead of using engraving the lenses can be fitted with transparent film inserts, as an alternative. For this purpose, though, it is advisable to use transparent lenses.

In the case of use of a smoke-black lens the fitted film becomes readable only if the lamp is on.

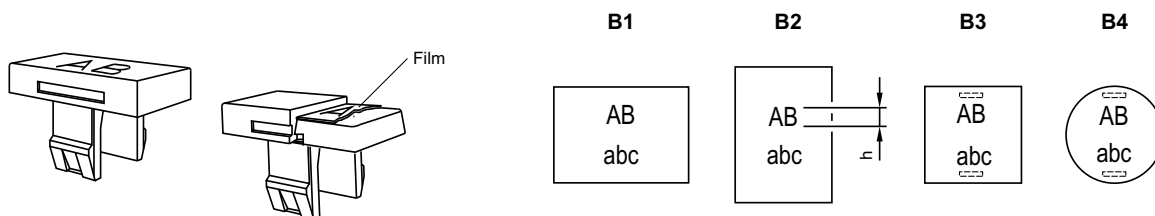
To insert the film, the feet of the lens holder have to be pushed together far enough to enable the lens to be lifted off easily.

The film thickness is 0.2 mm.

**Important :** Consider pushbutton mounting orientation before specifying engraving characters !

All dimensions in mm

| Front size (Lens)        | Film insert max. size | Height of letters h | Number of lines | Number of (target value) capital letters per line | Number of (target value) small letters per line | Image |
|--------------------------|-----------------------|---------------------|-----------------|---|---|-------|
| 18 dia.<br>(15.8 dia.)   | 12.8 dia.             | 2.5                 | 3               | 6   | 6   | B4    |
|                          |                       | 3.0                 | 2               | 5   | 6   | B4    |
|                          |                       | 4.0                 | 2               | 3   | 4   | B4    |
|                          |                       | 5.0                 | 1               | 2   | 3   | B4    |
|                          |                       | 6.0                 | 1               | 2   | 2   | B4    |
|                          |                       | 8.0                 | 1               | 2   | 2   | B4    |
| 18 x 18<br>(15.2 x 15.2) | 12.7 x 12.7           | 2.5                 | 4               | 7 - 8   | 8   | B3    |
|                          |                       | 3.0                 | 3               | 6 - 7   | 7   | B3    |
|                          |                       | 4.0                 | 2               | 4 - 5   | 5   | B3    |
|                          |                       | 5.0                 | 2               | 3 - 4   | 4   | B3    |
|                          |                       | 6.0                 | 1               | 3   | 3 - 4   | B3    |
|                          |                       | 8.0                 | 1               | 2 - 3   | 2 - 3   | B3    |
| 18 x 24<br>(15.2 x 21.2) | 12.7 x 18.7           | 2.5                 | 4               | 11  | 12  | B1    |
|                          |                       |                     | 5               | 7 - 8   | 8   | B2    |
|                          |                       | 3.0                 | 3               | 9 - 10  | 10 - 11   | B1    |
|                          |                       |                     | 4               | 6 - 7   | 7   | B2    |
|                          |                       | 4.0                 | 2               | 7   | 7 - 8   | B1    |
|                          |                       |                     | 3               | 4 - 5   | 5   | B2    |
|                          |                       | 5.0                 | 2               | 5 - 6   | 6   | B1    |
|                          |                       |                     |                 | 3 - 4   | 4   | B2    |
|                          |                       | 6.0                 | 1               | 4 - 5   | 5   | B1    |
|                          |                       |                     | 2               | 3   | 3 - 4   | B2    |
|                          |                       | 8.0                 | 1               | 3 - 4   | 3 - 4   | B1    |
|                          |                       |                     |                 | 2 - 3   | 2 - 3   | B2    |



## Component layout

### 1 PCB plug-in base page 9



### 2 PCB plug-in base page 9



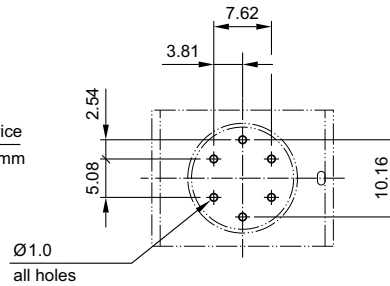
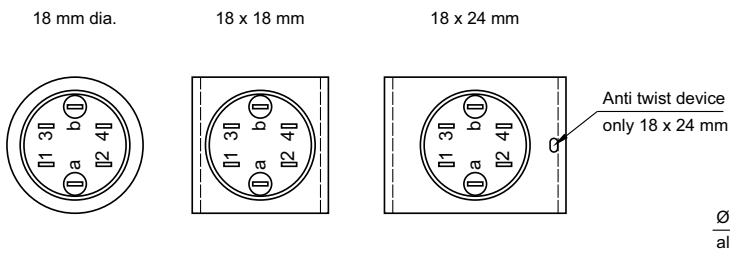
### 3 PCB plug-in base page 9



### 4 Indicator actuator page 5 | Illuminated pushbutton actuator page 6

Terminals (rearside)

PCB layout (conductor side)



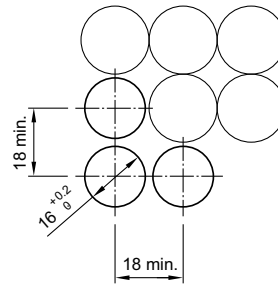
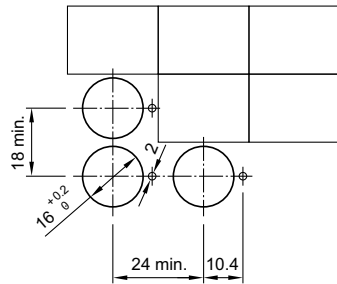
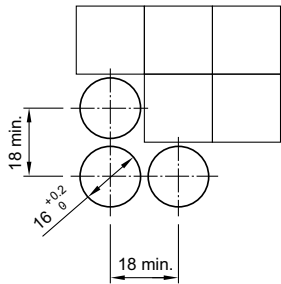
## Mounting dimensions

1 Indicator actuator page 5 | Buzzer page 5 | Illuminated pushbutton actuator page 6 | Blind plug page 8

18 x 18 mm

18 x 24 mm

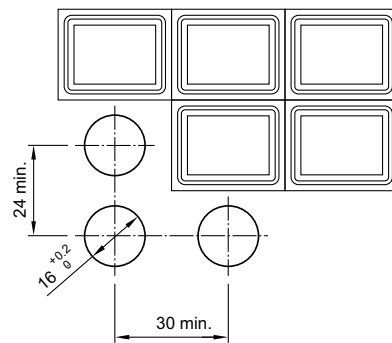
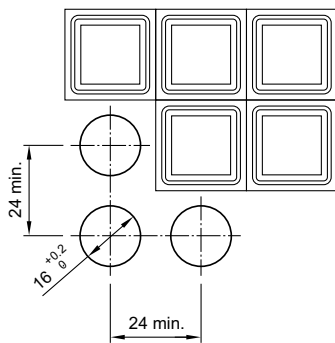
Ø18 mm



## 2 Front protective cap page 8

18 x 18 mm

18 x 24 mm



## Technical drawing

### 1 Protective guard page 8



### 2 Protective guard page 8



### 3 Buzzer page 5



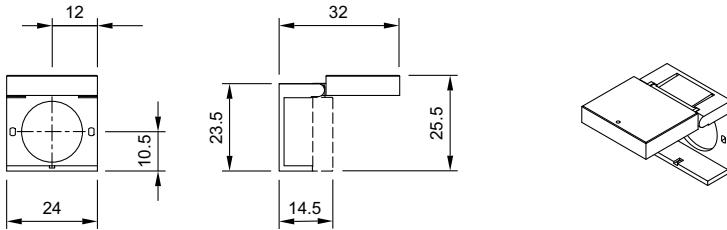
### 4 Front protective cap page 8



### 5 Protective cover page 7



### 6 Protective cover page 7



### 7 Indicator actuator page 5



| Soldering terminal | Soldering terminal<br>(also pluggable) | Universal terminal | Universal terminal<br>+ diodes |
|--------------------|--|--------------------|--------------------------------|
| L                  | L1                                     | U                  | U+D                            |
| 23.5               | 26.5                                   | 36                 | -                              |
| 1D, 2D             |  |                    | 36                             |

## 8 Illuminated pushbutton actuator page 6



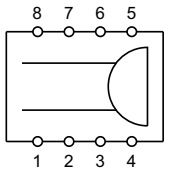
|                             | Soldering terminal | Soldering terminal<br>(also pluggable) | Universal terminal | Universal terminal<br>+ diode |
|-----------------------------|--------------------|--|--------------------|-------------------------------|
| 1NC+1NO                     | 29                 | 36                                     | -                  | -                             |
| 2NC+2NO                     | 36.5               | -                                      | -                  | -                             |
| 3NC+3NO                     | 44                 | -                                      | -                  | -                             |
| 4NC+4NO                     | 51.5               | -                                      | -                  | -                             |
| 1NC+1NO+D                   | -                  | -                                      | -                  | 43.5                          |
| 2NC+2NO+D                   | -                  | -                                      | -                  | 51                            |
| 1NC, 1NO, 1NC+1NO, 2NC, 2NO | 36                 |  | -                  |                               |

## Circuit drawing

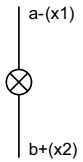
### 1 Buzzer page 5



### 2 Buzzer page 5



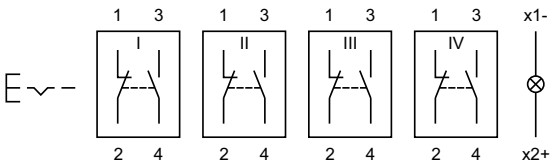
### 3 Indicator actuator page 5



### 4 Indicator actuator page 5



### 5 Illuminated pushbutton actuator page 6

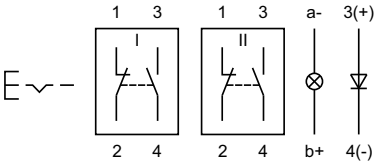




**6 Illuminated pushbutton actuator page 6**



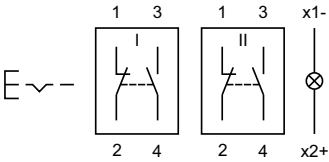
**7 Illuminated pushbutton actuator page 6**



**8 Illuminated pushbutton actuator page 6**



**9 Illuminated pushbutton actuator page 6**



**10 Illuminated pushbutton actuator page 6**



**11 Illuminated pushbutton actuator page 6**



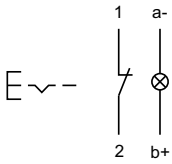
**12 Illuminated pushbutton actuator page 6**



**13 Illuminated pushbutton actuator page 6**



14 Illuminated pushbutton actuator page 6



15 Illuminated pushbutton actuator page 6



16 Illuminated pushbutton actuator page 6



17 Illuminated pushbutton actuator page 6



18 Illuminated pushbutton actuator page 6



19 Illuminated pushbutton actuator page 6



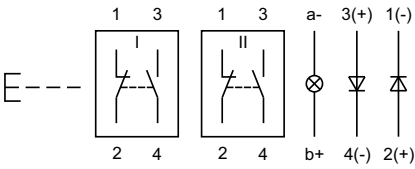
20 Illuminated pushbutton actuator page 6



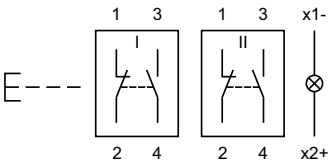
21 Illuminated pushbutton actuator page 6



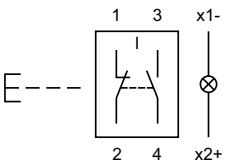
22 Illuminated pushbutton actuator page 6



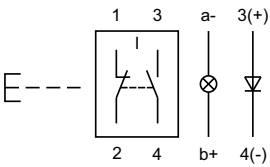
23 Illuminated pushbutton actuator page 6



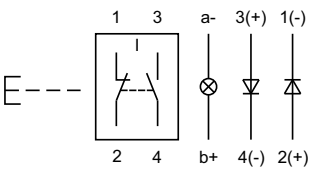
24 Illuminated pushbutton actuator page 6



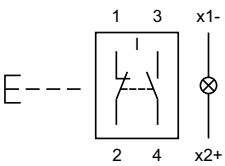
25 Illuminated pushbutton actuator page 6



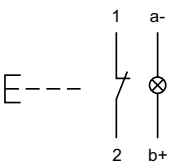
26 Illuminated pushbutton actuator page 6



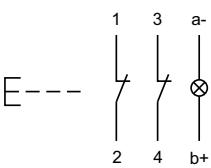
27 Illuminated pushbutton actuator page 6



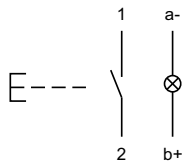
28 Illuminated pushbutton actuator page 6



29 Illuminated pushbutton actuator page 6



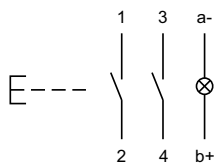
**30 Illuminated pushbutton actuator** page 6



**31 Illuminated pushbutton actuator** page 6



**32 Illuminated pushbutton actuator** page 6



**33 Indicator actuator** page 5



**34 Indicator actuator** page 5



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| 01-927       | 8    | 31-123.0252 | 6    | 31-707.0292 | 6    |
| 01-928       | 9    | 31-124.0252 | 6    | 31-708.0292 | 6    |
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