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REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD

# REPLACED BY OCEAN STYLE APPLICATOR PART NUMBER

FOR REPLACEMENT PARTS FOR APPLICATOR REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED) WILL REMAIN AVAILABLE.

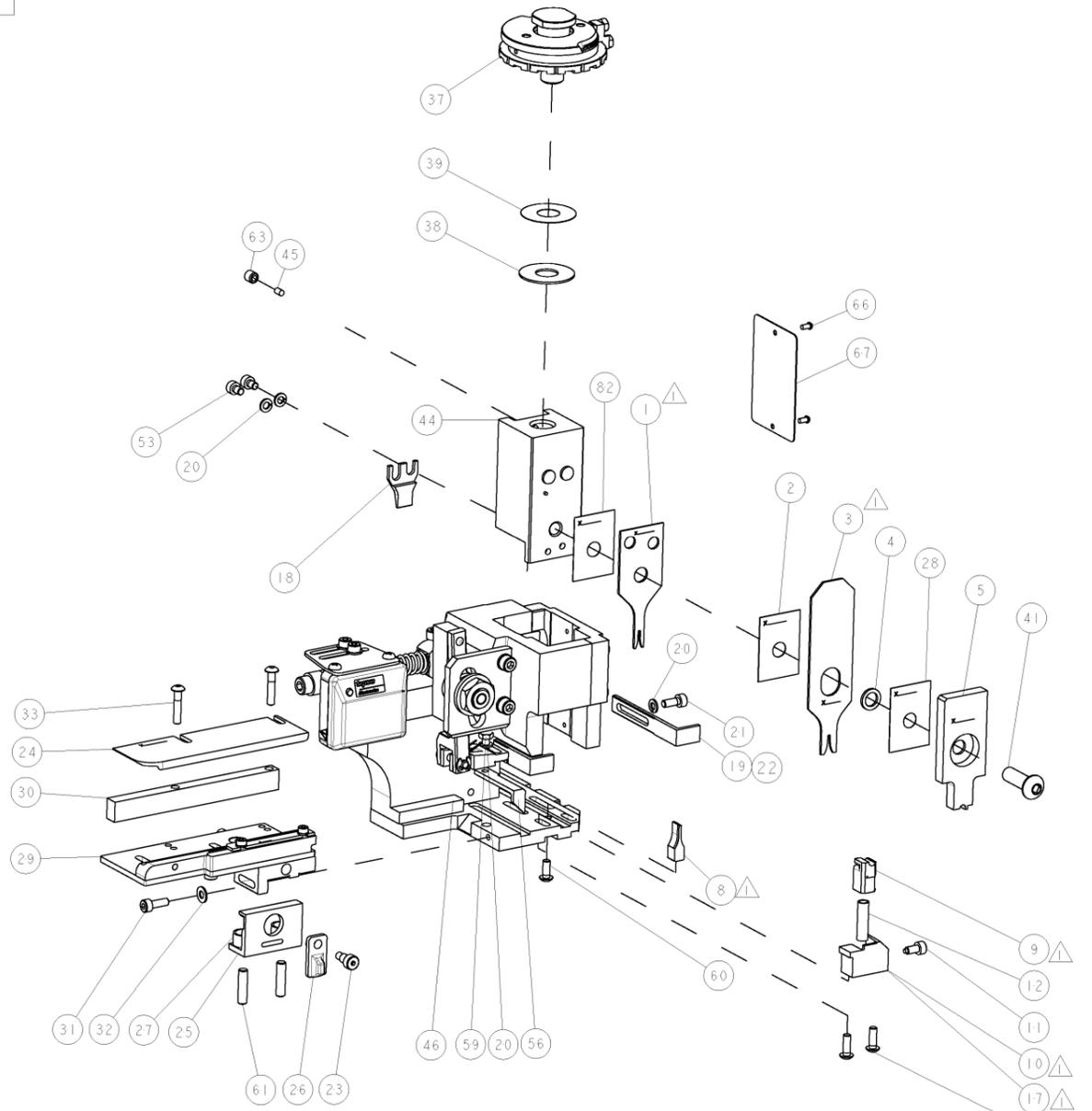
THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	 TE Connectivity		
DIMENSIONS:		CHK			
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD	NAME		
 <ul style="list-style-type: none"> <li>0 PLC ±</li> <li>1 PLC ±</li> <li>2 PLC ±</li> <li>3 PLC ±</li> <li>4 PLC ±</li> <li>ANGLES ±</li> </ul>		PRODUCT SPEC	RESTRICTED TO		
		APPLICATION SPEC	SIZE	CAGE CODE	DRAWING NO
MATERIAL	FINISH	WEIGHT	A3	C-	
		SCALE	SHEET	OF	REV

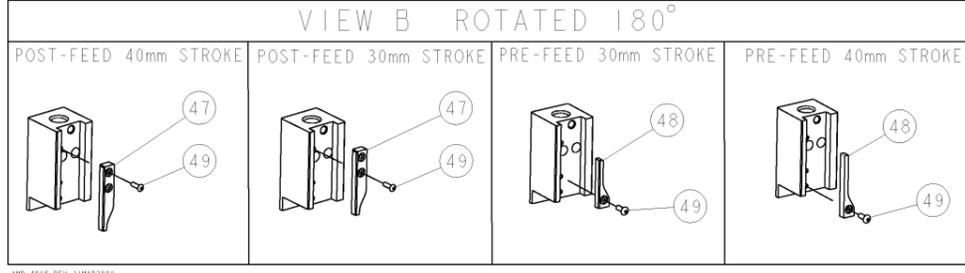
PART NUMBER	REV	TERMINATOR	FEED TYPE	DESCRIPTION
1528593-1	B	LEADMAKER	MECH POST FEED	CUTS CARRIER
1528593-2	B	BENCH	MECH PRE FEED	CUTS CARRIER
1528593-6	B	LEADMAKER	MECH POST FEED	CONTINUOUS CARRIER
7-1528593-1	B	LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7-1528593-2	B	BENCH	MECH PRE FEED	-2 AND SPARE PARTS
7-1528593-6	B	LEADMAKER	MECH POST FEED	-6 AND SPARE PARTS
7-1528593-7	A	-	-	SPARE PARTS KIT

CRIMP DATA		JST TERMINAL	JST CRIMP SPEC
TERMINAL NAME: PH CONNECTOR			
CRIMP	SIZE	TYPE	RANGE
WIRE	1.07 [.042 IN]	F	30-24 AWG $\Delta$ 5
INSUL	1.50 [.059 IN]	F	0.90-1.50 [.035-.059 IN]
WIRE STRIP LENGTH 2.10-2.90 [.083-.114 IN]		APPL INSTRUCTIONS 408-8322 & 408-8490 $\Delta$	
TERMINAL APPL SPEC		JST SPEC SHEET $\Delta$	FEED 7.00 [.276 IN]
TERMINALS APPLIED			
TYCO PN	MANUF'S PN	-	-
1832010-1	SPH-002T-PO.5S	-	-
1949141-1	SPH-002T-PO.5	-	-
-	-	-	-
-	-	-	-
WIRE SIZE	CRIMP HEIGHT *	REF SETTING *	
24 AWG	0.645 $\pm$ 0.025 [.0254 $\pm$ .001 IN]	C0	
26 AWG	0.595 $\pm$ 0.025 [.0234 $\pm$ .001 IN]	C3	
28 AWG	0.575 $\pm$ 0.025 [.0225 $\pm$ .001 IN]	C6	
30 AWG	0.545 $\pm$ 0.025 [.0215 $\pm$ .001 IN]	C8	

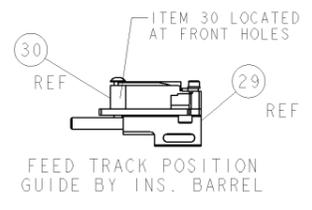
- $\Delta$  RECOMMENDED SPARE PARTS.
- 2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
- 3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- $\Delta$  CRIMP HEIGHT DATA PER JST CRIMP SPEC SHEET. CRIMP WIDTH CALCULATED BY TYCO ELECTRONICS.
- $\Delta$  WIRE RANGE SHOWN IS WIRE RANGE OF TERMINAL. 30 AWG WIRE SIZE IS NOT RECOMMENDED FOR USE BY TYCO ELECTRONICS.



**\* WARNING**  
ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN. REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.



QTY	PART NO	DESCRIPTION	ITEM NO						
-	-	-	84						
-	-	-	83						
-	455888-1	SPACER, CRIMPER	82						
-	-	-	81						
-	-	-	80						
-	-	-	79						
-	-	-	78						
-	-	-	77						
-	-	-	76						
-	-	-	75						
-	-	-	74						
-77	-76	-72	-71	-6	-2	-1	PART NO	DESCRIPTION	ITEM NO



SET UP GAGE  
458637-3

REVISONS		DATE	OWN	APPD
A	SEE ECO-05-015898	12DEC2005	MC	MC
B	SEE ECR-06-023002	02OCT2006	MC	MC

QTY	PART NO	DESCRIPTION	ITEM NO						
-	-	-	73						
-	-	-	72						
-	1338705-3	DOCUMENTATION PACKAGE	71						
-	-	-	70						
-	-	-	69						
-	-	-	68						
-	461264-5	PLATE, IDENTIFICATION	67						
-	21017-2	SCREW, DRIVE	66						
-	-	-	65						
-	-	-	64						
-	3-18031-0	SCR, SET, CUP POINT M6 X 6.0	63						
-	-	-	62						
-	2-18032-5	SCR, SET, FLT POINT M5 X 20.0	61						
-	18024-7	SCR, BTN SKT HD CAP (M4 X 10.0)	60						
-	5-18022-2	SCR, HEX HD CAP M4 X 8.0	59						
-	-	-	58						
-	-	-	57						
-	1338685-1	PAWL, FEED	56						
-	-	-	55						
-	18024-8	SCR, BTN SKT HD CAP (M4 X 12.0)	54						
-	18023-9	SCR, SKT HD CAP M4 X 6.0	53						
-	-	-	52						
-	-	-	51						
-	-	-	50						
-	18024-3	SCR, BTN SKT HD CAP (M3 X 10.0)	49						
-	1338675-1	CAM, UNIVERSAL PRE FEED	48						
-	1338676-1	CAM, UNIVERSAL POST-FEED	47						
-	1320999-3	APPLICATOR SUBASSEMBLY, HDI	46						
-	690191-1	PLUG, NYLON	45						
-	1338660-3	RAM	44						
-	-	-	43						
-	-	-	42						
-	2-18024-6	SCR, BTN SKT HD CAP (M8 X 25.0)	41						
-	-	-	40						
-	690125-1	SHIM SUB-ASSY	39						
-	469367-7	SHIM	38						
-	879103-3	DISC, ADJUSTABLE GEITNER	37						
-	-	-	36						
-	-	-	35						
-	-	-	34						
-	1-18024-0	SCR, BTN SKT HD CAP (M4 X 20.0)	33						
-	18027-2	WASHER, FLAT, REG M4	32						
-	1-18023-2	SCR, SKT HD CAP M4 X 12.0	31						
-	1320908-4	SPACER, STRIP GUIDE	30						
-	1633073-3	STRIP GUIDE ASSEMBLY	29						
-	455888-2	SPACER, CRIMPER	28						
-	1-22284-0	SPRING, COMPRESSION	27						
-	356835-1	LEVER, DRAG RELEASE	26						
-	240792-1	DRAG, TERMINAL	25						
-	1320928-1	PLATE, STRIP GUIDE	24						
-	980371-4	SCR, SKT HD SHLDR 5.0 DIA X 6.0	23						
-	690472-9	STRIPPER	22						
-	1-18023-1	SCR, SKT HD CAP M4 X 10.0	21						
-	4	4	4	4	4	18025-2	WASHER, SPRG LOCK, REG M4	20	
-	-	-	-	-	-	690472-9	STRIPPER	19	
-	-	-	-	-	-	2-690518-4	HOLD DOWN, TERMINAL	18	
-	-	-	-	-	-	1338684-1	HOLDER, SHEAR, NO-CUT	17	
-	-	-	-	-	-	-	-	16	
-	-	-	-	-	-	-	-	15	
-	-	-	-	-	-	-	-	14	
-	-	-	-	-	-	-	-	13	
-	-	-	-	-	-	3-22280-3	SPRING, COMPRESSION	12	
-	-	-	-	-	-	356885-4	STOP, SHEAR	11	
-	-	-	-	-	-	1320921-1	SHEAR HOLDER, FRONT, CUT	10	
-	-	-	-	-	-	462006-1	FLOATING SHEAR, FRONT	9	
-	1	2	2	2	1	1	1-1333228-4	ANVIL, COMBINATION	8
-	-	-	-	-	-	-	-	7	
-	-	-	-	-	-	-	-	6	
-	-	-	-	-	-	2-455889-0	DEPRESSOR, SHEAR	5	
-	-	-	-	-	-	2-238011-0	BLOCK, CRIMPER SPACER	4	
-	1	2	2	2	1	1	5-1213077-2	CRIMPER, INSULATION PREMIUM	3
-	-	-	-	-	-	-	455888-3	SPACER, CRIMPER	2
-	-	-	-	-	-	-	2-456401-4	CRIMPER, WIRE PREMIUM	1

DIMENSIONS		TOLERANCES UNLESS OTHERWISE SPECIFIED		MATERIAL		FINISH	
mm	[IN]	PLC	±	PLC	±	PLC	±
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70							

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С конца 2013 года компания активно расширяет линейку поставок компонентов по направлению коаксиальный кабель, кварцевые генераторы и конденсаторы (керамические, пленочные, электролитические), за счёт заключения дистрибьюторских договоров

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- Подбор аналогов.
- Поставку компонентов в любых объемах, удовлетворяющих вашим потребностям.
- Приемлемые сроки поставки, возможна ускоренная поставка.
- Доставку товара в любую точку России и стран СНГ.
- Комплексную поставку.
- Работу по проектам и поставку образцов.
- Формирование склада под заказчика.
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Конструкторский отдел помогает осуществить:

- Регистрацию проекта у производителя компонентов.
- Техническую поддержку проекта.
- Защиту от снятия компонента с производства.
- Оценку стоимости проекта по компонентам.
- Изготовление тестовой платы монтаж и пусконаладочные работы.



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