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| LOC | DIST | REVISIONS | | | |
|-----|------|---------------|-----------|-----|------|
| P | LTR | DESCRIPTION | DATE | DWN | APVD |
| | D1 | ECR-14-003335 | 11MAR2014 | GK | HMR |
| | | | | | |
| | | | | | |

REPLACED BY OCEAN STYLE APPLICATOR PART NUMBER 2151301-2

FOR REPLACEMENT PARTS FOR APPLICATOR 1426275 REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED) WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR 1426275

| | | | | | |
|---|--------|------------------|---------------------------|--------------|---------------|
| THIS DRAWING IS A CONTROLLED DOCUMENT. | | DWN | GOPALAKRISHNA HV | | |
| DIMENSIONS: | | CHK | RAGHAVENDRA | | |
|  | | APVD | RAGHAVENDRA | | |
| TOLERANCES UNLESS OTHERWISE SPECIFIED: | | PRODUCT SPEC | NAME | | |
| 0 PLC | ± | APPLICATION SPEC | SIDE FEED HD-I APPLICATOR | | |
| 1 PLC | ± | | SIZE | CAGE CODE | DRAWING NO |
| 2 PLC | ± | | A3 | | ©- 1426275 |
| 3 PLC | ± | | | | RESTRICTED TO |
| 4 PLC | ± | | | | |
| ANGLES | ± | WEIGHT | | | |
| MATERIAL | FINISH | CUSTOMER DRAWING | SCALE | SHEET 1 OF 2 | REV D1 |



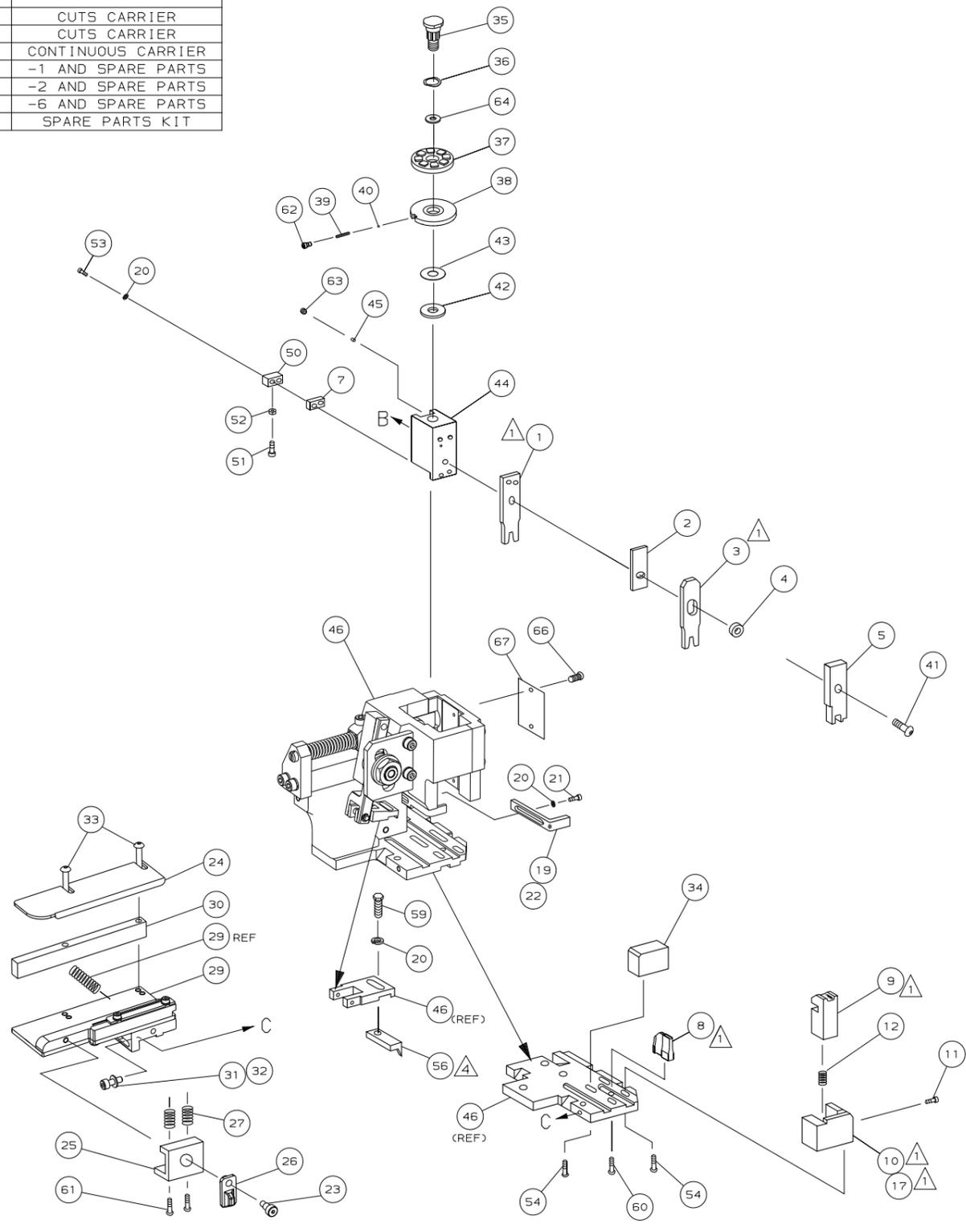
DRAWING MADE IN THIRD ANGLE PROJECTION

1426275 1426275

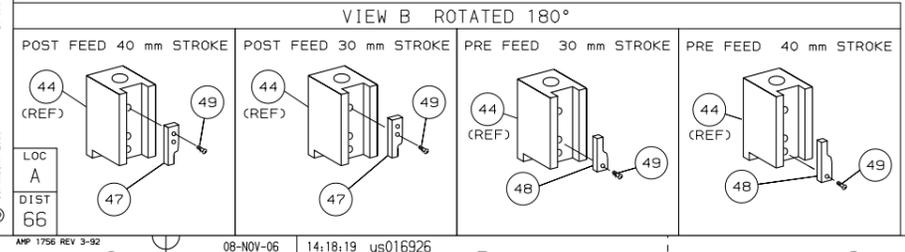
/home/us016926/DMTECnod

| PART NUMBER | REV | FIRST USED | TERMINATOR | FEED TYPE | DESCRIPTION |
|-------------|-----|------------|------------|----------------|--------------------|
| 1426275-1 | D | - | LEADMAKER | MECH POST FEED | CUTS CARRIER |
| 1426275-2 | D | - | BENCH | MECH PRE FEED | CUTS CARRIER |
| 1426275-6 | D | - | LEADMAKER | MECH POST FEED | CONTINUOUS CARRIER |
| 7-1426275-1 | D | - | LEADMAKER | MECH POST FEED | -1 AND SPARE PARTS |
| 7-1426275-2 | D | - | BENCH | MECH PRE FEED | -2 AND SPARE PARTS |
| 7-1426275-6 | D | - | LEADMAKER | MECH POST FEED | -6 AND SPARE PARTS |
| 7-1426275-7 | A | - | - | - | SPARE PARTS KIT |

| CRIMP DATA AMP TERMINAL AMP CRIMP SPECS | | | |
|---|----------------------------|------------------------|--------------------------|
| TERMINAL NAME: POS LOK RECEPTACLE | | | |
| CRIMP | SIZE | TYPE | RANGE |
| WIRE | 1.78 [.070 IN] | F | 0.20-0.50mm ² |
| INSUL | 2.29 [.090 IN] | F | 1.00-1.60 [.039-.063 IN] |
| WIRE STRIP LENGTH | | APPL INSTRUCTION | |
| 4.20-4.80 [.165-.189 IN] | | 408-8322 | |
| TERMINAL | | FEED | |
| APPL SPEC 114-18365 | | 26.42 [.1040 IN] | |
| TERMINALS APPLIED | | | |
| 928909 | - | - | - |
| - | - | - | - |
| - | - | - | - |
| - | - | - | - |
| - | - | - | - |
| - | - | - | - |
| - | - | - | - |
| - | - | - | - |
| - | - | - | - |
| WIRE SIZE | CRIMP HEIGHT | PIN PN AND LENGTH [IN] | |
| mm ² AWG | | | |
| 0.50mm ² | 1.26 ±0.05 [.050 ±.002 IN] | 2-354779-4 [.3110] | |
| 0.35mm ² | 1.19 ±0.05 [.047 ±.002 IN] | 3-354779-0 [.3140] | |
| 0.25mm ² | 1.15 ±0.05 [.045 ±.002 IN] | 3-354779-5 [.3165] | |
| 0.20mm ² | 1.13 ±0.05 [.044 ±.002 IN] | 3-354779-7 [.3175] | |



- 1. RECOMMENDED SPARE PARTS.
- 2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
- 3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- 4. FEED PAWL RUNS ON OUTSIDE OF FRONT STRIP GUIDE, NOT IN SLOT.



| QTY | REQD | PER | ASSY | PART NO | DESCRIPTION | ITEM NO | | |
|-----|------|-----|------|---------|-------------|-------------|----------------------------------|----|
| - | 1 | 1 | 1 | 1 | 1 | 1426275 | PRINT, APPLICATOR LOG SHEET | 73 |
| - | 1 | 1 | 1 | 1 | 1 | 1338705-1 | DOCUMENTATION PACKAGE | 71 |
| - | 1 | 1 | 1 | 1 | 1 | 461264-1 | PLATE, IDENTIFICATION | 67 |
| - | 2 | 2 | 2 | 2 | 2 | 21017-2 | SCR, DRIVE (#2X.19) ID PLATE | 66 |
| - | 1 | 1 | 1 | 1 | 1 | 986950-1 | WASHER, FLAT PRECISION | 64 |
| - | 1 | 1 | 1 | 1 | 1 | 3-18031-0 | SCR, SKT SET (M6X6) RAM | 63 |
| - | 1 | 1 | 1 | 1 | 1 | 18023-9 | SCR, SHC (M4X6) INS DISC | 62 |
| - | 2 | 2 | 2 | 2 | 2 | 2-18032-5 | SCR, SET (M5X20) DRAG | 61 |
| - | 1 | 1 | 1 | 1 | 1 | 18024-7 | SCR, BHC (M4X10) ANVIL | 60 |
| - | 1 | 1 | 1 | 1 | 1 | 5-18022-2 | SCR, HEX (M4X8) FEED FINGER | 59 |
| - | 1 | 1 | 1 | 1 | 1 | 1333240-1 | PAWL, FEED | 56 |
| - | 4 | 4 | 4 | 4 | 4 | 18024-8 | SCR, BHC (M4X12) SHEAR HOLDER | 54 |
| - | 2 | 2 | 2 | 2 | 2 | 1-18023-3 | SCR, SHC (M4X16) TERM HLD DWN | 53 |
| - | 1 | 1 | 1 | 1 | 1 | 18030-1 | NUT, HEX (M3) HOLD DOWN | 52 |
| - | 1 | 1 | 1 | 1 | 1 | 811242-5 | BUMPER, HOLDDOWN | 51 |
| - | 1 | 1 | 1 | 1 | 1 | 690753-2 | SPACER, TONKER | 50 |
| - | 1 | 1 | 1 | 1 | 1 | 18024-3 | SCR, BHC (M3X10) CAM | 49 |
| - | 1 | 1 | 1 | 1 | 1 | 1338675-1 | CAM, PRE FEED 30 & 40 mm ST | 48 |
| - | 1 | 1 | 1 | 1 | 1 | 1338676-1 | CAM, POST FEED 30 & 40 mm ST | 47 |
| - | 1 | 1 | 1 | 1 | 1 | 1320999-3 | APPLICATOR BASIC SUBASSY | 46 |
| - | 1 | 1 | 1 | 1 | 1 | 690191-1 | PLUG, NYLON | 45 |
| - | 1 | 1 | 1 | 1 | 1 | 1338660-1 | RAM | 44 |
| - | 1 | 1 | 1 | 1 | 1 | 690125-1 | WASHER, LAMINATED | 43 |
| - | 1 | 1 | 1 | 1 | 1 | 690124-1 | WASHER, RAM | 42 |
| - | 1 | 1 | 1 | 1 | 1 | 2-18024-6 | SCR, BHC (M8X25) RAM | 41 |
| - | 1 | 1 | 1 | 1 | 1 | 23241-1 | BALL, STEEL | 40 |
| - | 1 | 1 | 1 | 1 | 1 | 2-22278-7 | SPRING, COMPRESSION | 39 |
| - | 1 | 1 | 1 | 1 | 1 | 1320922-1 | DISC, INSULATION | 38 |
| - | 1 | 1 | 1 | 1 | 1 | 354777-1 | WIRE DISC, PLASTIC | 37 |
| - | 1 | 1 | 1 | 1 | 1 | 22480-5 | WASHER, SPRING | 36 |
| - | 1 | 1 | 1 | 1 | 1 | 690212-1 | POST, RAM | 35 |
| - | 1 | 1 | 1 | 1 | 1 | 1320934-6 | SUPPORT, TERMINAL | 34 |
| - | 2 | 2 | 2 | 2 | 2 | 1-18024-0 | SCR, BHC (M4X20) STRIP GUIDE | 33 |
| - | 1 | 1 | 1 | 1 | 1 | 18027-2 | WASHER, FLAT (M4) | 32 |
| - | 1 | 1 | 1 | 1 | 1 | 1-18023-2 | SCR, SKT CAP (M4X12) MOUNT BLOCK | 31 |
| - | 1 | 1 | 1 | 1 | 1 | 1320908-3 | SPACER, STRIP GUIDE | 30 |
| - | 1 | 1 | 1 | 1 | 1 | 1633073-7 | STRIP GUIDE PLATE ASSY | 29 |
| - | 2 | 2 | 2 | 2 | 2 | 1-22284-0 | SPRING, DRAG | 27 |
| - | 1 | 1 | 1 | 1 | 1 | 356835-1 | LEVER, DRAG RELEASE | 26 |
| - | 1 | 1 | 1 | 1 | 1 | 240792-1 | DRAG, TERMINAL | 25 |
| - | 1 | 1 | 1 | 1 | 1 | 1320928-2 | PLATE, STRIP GUIDE | 24 |
| - | 1 | 1 | 1 | 1 | 1 | 980371-4 | SCR, SHC SHLD | 23 |
| - | 1 | 1 | 1 | 1 | 1 | 690472-2 | STRIPPER | 22 |
| - | 1 | 1 | 1 | 1 | 1 | 1-18023-1 | SCR, SHC (M4X10) STRIPPER | 21 |
| - | 4 | 4 | 4 | 4 | 4 | 18025-2 | WASHER, LOCK (M4) STRIPPER | 20 |
| - | 1 | 1 | 1 | 1 | 1 | 690472-1 | STRIPPER | 19 |
| - | 1 | 1 | 1 | 1 | 1 | 1338684-1 | HOLDER, SHEAR, FRONT (NO-CUT) | 17 |
| - | 1 | 1 | 1 | 1 | 1 | 3-22280-3 | SPRING, SHEAR | 12 |
| - | 1 | 1 | 1 | 1 | 1 | 356885-4 | STOP, SHEAR | 11 |
| - | 1 | 1 | 1 | 1 | 1 | 1320921-1 | HOLDER, SHEAR, FRONT (CUT) | 10 |
| - | 1 | 1 | 1 | 1 | 1 | 462006-1 | SHEAR, FLOAT (FRONT) | 9 |
| - | 1 | 2 | 2 | 2 | 2 | 2-1333203-4 | ANVIL | 8 |
| - | 1 | 1 | 1 | 1 | 1 | 2-240641-4 | SPACER, DEPRESSOR (REAR) | 7 |
| - | 1 | 1 | 1 | 1 | 1 | 2-455889-0 | DEPRESSOR, SHEAR (FRONT) | 6 |
| - | 1 | 1 | 1 | 1 | 1 | 2-238011-2 | SPACER, BLOCK CRIMPER | 4 |
| - | 1 | 2 | 2 | 2 | 2 | 6-456134-0 | CRIMPER, INSULATION | 3 |
| - | 1 | 1 | 1 | 1 | 1 | 1-455888-1 | SPACER, CRIMPER | 2 |
| - | 1 | 2 | 2 | 2 | 2 | 5-657555-4 | CRIMPER, WIRE | 1 |

QTY REQD PER ASSY

REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)

PARTS LIST

DO NOT SCALE PRINT. TOLERANCES UNLESS OTHERWISE SPECIFIED: 1 PLC DEC ±0.5 [.02 IN] 2 PLC DEC ±- 3 PLC DEC ±- ANGLES ±- SURF TEXTURE. REMOVE BURRS. BREAK SHARP EDGES RO.3B MAX

DR 23NOV01 APP 23NOV01 F.BACKHURST
M.CLIFFORD REL 16-01-02 M.CLIFFORD

AMP Incorporated
Harrisburg, PA 17105-3608

NAME SIDE FEED HD-I APPLICATOR MACHINE REF HD-I APPL

SCALE 1:1 DWG NO 1426275 SHEET 1 OF 1 REV D

CHE CODE 00779 CUSTOMER AND ASSEMBLY DRAWING RESTRICTED TO

THIS DRAWING IS A CONTROLLED DOCUMENT

LAYOUT L1426275
SET UP GAGE 458637-3

2000

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- Подбор аналогов.
- Поставку компонентов в любых объемах, удовлетворяющих вашим потребностям.
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- Техническую поддержку проекта.
- Защиту от снятия компонента с производства.
- Оценку стоимости проекта по компонентам.
- Изготовление тестовой платы монтаж и пусконаладочные работы.



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