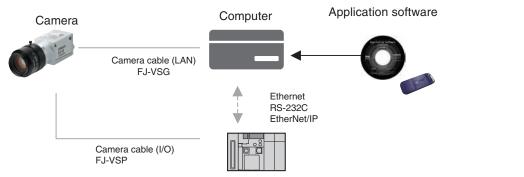
# PC Vision System FJ Series Camera & Software Vision Package

- Built-in high-quality image processing in a PC system
- Resolving a variety of applications with highly robust and advanced measurement algorithm
  Gigabit Ethernet camera that can be readily connected to the FJ application software (the
- connectivity tested and verified)
- Building an ideal machine vision using a customized sample in no time



# System Configuration



PLC / Sensor / External power supply, etc.

# **Ordering Information**

	Туре			Model	Operating environment
		300,000 pixels	Monochrome	FJ-SG-S	CPU: Intel Pentium Processor (SSE2 or higher)
	100 A	300,000 pixels	Color	FJ-SCG-S	OS: Windows 7 Professional (32/64bit) or Enterprise (32/64bit) or Ultimate (32/64bit).
Camera & Software		2 million pixels	Monochrome	FJ-S2MG-S	Windows 8 Pro (32/64bit) or Enterprise (32/64bit),
Vision Package • Application software × 1		2 million pixels	Color	FJ-SC2MG-S	<ul> <li>Windows 8.1 Pro (32/64bit) or Enterprise (32/64bit)</li> <li>.NET Framework: .NET Framework 3.5 or higher</li> </ul>
license <ul> <li>Camera × 1 unit</li> </ul>		5 million pixels	Monochrome	FJ-S5MG-S	Memory: At least 2 GB RAM     Available disk space: At least 2 GB
		5 million pixels	Color	FJ-SC5MG-S	Camera interface: Ethemet 1000BASE-T     Display: XGA (1024 × 768), True Color (32-bit) or higher     Optical drive: CD/DVD drive
	-	300,000 pixels	Monochrome	FJ-SG	
		300,000 pixels	Color	FJ-SCG	
Comoro (Cingle unit)	4	2 million pixels	Monochrome	FJ-S2MG	
Camera (Single unit)		2 million pixels	Color	FJ-SC2MG	-
		5 million pixels	Monochrome	FJ-S5MG	
		5 million pixels	Color	FJ-SC5MG	-
Camera cable (LAN)	,Ó	Cable length: 3 m 40 m	i, 5 m, 10 m, 20 m,	FJ-VSG □M *2	_
Camera cable (Power, I/O)	9	Cable length: 3 m, 5 m, 10 m *1		FJ-VSP 🗆 M *2	_
Development environment	Media only	CD-ROM		FH-AP1	<ul> <li>CPU: Intel Pentium Processor (SSE2 or higher)</li> <li>OS: Windows 7 Professional (32/64bit) or Enterprise (32/64bit) or Ultimate (32/64bit), Windows 8 Pro (32/64bit) or Enterprise (32/64bit), Windows 8.1 Pro (32/64bit) or Enterprise (32/64bit), Windows 8.1 Pro (32/64bit) or Enterprise (32/64bit)</li> <li>.NET Framework: .NET Framework 3.5 or higher</li> <li>Memory: At least 2 GB RAM Available disk space: At least 2 GB</li> <li>Browser: Microsoft® Internet Explorer 6.0 or later</li> <li>Display: XGA (1024 × 768), True Color (32-bit) or higher</li> </ul>
Application Producer	1 license	-		FH-AP1L	<ul> <li>Optical drive: CD/DVD drive</li> <li>The following operating environment is required to use the camera FJ-SG.</li> <li>Camera interface: Ethernet 1000BASE-T</li> <li>The following software is required to customize the software:</li> <li>Microsoft<sup>®</sup> Visual Studio<sup>®</sup> 2010 Professional, or Microsoft<sup>®</sup> Visual Studio<sup>®</sup> 2012 Professional, or Microsoft<sup>®</sup> Visual Studio<sup>®</sup> 2012 Professional</li> </ul>

\*1. 10-m cable can be used with 300,000-pixel cameras FJ-SCG/SG and 2-million pixel cameras FJ-SC2MG/S2MG.

\*2. The boxes in the model numbers are replaced by the cable length: 3 m = 3, 5 m = 5, 10 m = 10, 20 m = 20 and 40 m = 40

### Lenses High-resolution, Low-distortion Lenses

<u> </u>									
Model	3Z4S-LE SV-0614H	3Z4S-LE SV-0814H	3Z4S-LE SV-1214H	3Z4S-LE SV-1614H	3Z4S-LE SV-2514H	3Z4S-LE SV-3514H	3Z4S-LE SV-5014H	3Z4S-LE SV-7525H	3Z4S-LE SV-10028H
Appearance/ Dimensions (mm)	42 dia. 57.5	39 dia. 52.5	30 dia.	30 dia. 47.5	30 dia. 36.0	44 dia. 45.5	44 dia. 57.5	36 dia. 42.0[WD:∞] to 54.6[WD:1200]	39 dia. 66.5[WD:∞] to 71.6[WD:2000]
Focal length	6mm	8mm	12mm	16mm	25mm	35mm	50mm	75mm	100mm
Brightness	F1.4	F2.5	F2.8						
Filter size	M40.5 P0.5	M35.5 P0.5	M27 P0.5	M27 P0.5	M27 P0.5	M35.5 P0.5	M40.5 P0.5	M34.0 P0.5	M37.5 P0.5

### **CCTV** Lenses

Model	3Z4S-LE SV-03514V	3Z4S-LE SV-04514V	3Z4S-LE SV-0614V	3Z4S-LE SV-0813V	3Z4S-LE SV-1214V	3Z4S-LE SV-1614V	3Z4S-LE SV-2514V	3Z4S-LE SV-3518V	3Z4S-LE SV-5018V	3Z4S-LE SV-7527V	3Z4S-LE SV-10035V
Appearance/ Dimensions (mm)	29.5 dia. 30.4	29.5 dia. 29.5	29 dia. 30	28 dia. 34.0	29 dia. 29.5	29 dia. 24.0	29 dia. 24.5	29 dia. 33.5[WD:∞] 37.5[WD:30(	32 dia. 37.0[WD:∞] 39.4[WD:100	32 dia. 42.0[WD:∞] to 44.4[WD:1000]	32 dia. 43.9[WD:00] to 46.3[WD:1000]
Focal length	3.5mm	4.5mm	6mm	8mm	12mm	16mm	25mm	35mm	50mm	75mm	100mm
Brightness	F1.4	F1.4	F1.4	F1.3	F1.4	F1.4	F1.4	F1.8	F1.8	F2.7	F3.5
Filter size	-	-	M27 P0.5	M25.5 P0.5	M27 P0.5	M27 P0.5	M27 P0.5	M27 P0.5	M30.5 P0.5	M30.5 P0.5	M30.5 P0.5

## **Extension Tubes**

Model	3Z4S-LE SV-EXR
Contents	Set of 7 tubes(40 mm, 20 mm, 10 mm, 5 mm, 2.0 mm, 1.0 mm, and 0.5 mm) Maximum outer diameter: 30 mm dia.

Do not use the 0.5-mm, 1.0-mm, and 2.0-mm Extension Tubes attached to each other. Since these Extension Tubes are placed over the threaded section of the Lens or other Extension Tube, the connection may loosen when more than one 0.5-mm, 1.0-mm or 2.0-mm Extension Tube are used together.
Reinforcement is required to protect against vibration when Extension Tubes exceeding 30 mm are used.

# **Ratings and Performance**

		FJ-SCG/SG	FJ-SC2MG/S2MG	FJ-SC5MG/S5MG					
Imaging element		Progressive scan 1/3-inch CCD	Progressive scan 1/1.8-inch CCD	Progressive scan 2/3-inch CCD					
Effective pixels		656 (H) × 492 (V): Color	1616 (H) × 1234 (V): Color	2448 (H) × 2056 (V): Color					
Effective pixels		656 (H) × 494 (V): Monochrome	1616 (H) × 1236 (V): Monochrome	2448 (H) × 2058 (V): Monochrome					
Pixel size		7.4 (μm) × 7.4 (μm)	4.4 (μm) × 4.4 (μm)	3.45 (μm) × 3.45 (μm)					
Synchronous system		Internal synchronous							
Frame rate		90fps	20fps	17fps					
Number of uptake lines	S	Min 2 line to Effective pixels (V) (2 lines	Min 2 line to Effective pixels (V) (2 lines interval)						
Gain		0dB to +25dB	0dB to +18dB	0dB to +14dB					
Shutter speed		17 μs to 1 s	25 μs to 1 s	29 μs to 10 s					
Video output		Digital 8 bit							
Trigger input		External trigger / Software trigger (Ethernet)							
External output		Strobe trigger / Trigger READY							
I/F		Gigabit Ethernet (1 Gbit/s)							
Lens mount		C mount							
Power voltage		PoE/12VDC±10%	11.3 to 13.2VDC						
Pick-up voltage when	3 m			11.8 to 13.8VDC					
camera cable FJ-VSP	5 m	11.3 to 13.2VDC							
is used	10 m			Cannot be used.					
Power consumption		PoE supply: 3.6 W	PoE supply: 3.8 W	- Power and I/O connector supply: 6.4 W					
Power consumption		Power and I/O connector supply: 3.1 W	Power and I/O connector supply: 3.2 W	Fower and I/O connector supply. 6.4 W					
Vibration resistance		10 to 150 Hz, Half amplitude 0.35 mm (Acceleration: Max. 50 m/s <sup>2</sup> ), 3 directions (X/Y/Z) 8 minutes each, 10 times							
Impact resistance		150 m/s <sup>2</sup> , 6 directions (Up and Down, Right and Left, Back and Forth) 3 times each							
Ambient temperature		In operation: 0 to 40°C (Chassis surface temperature should be 55°C or lower.)							
		In storage: -25 to +65°C (no freezing or condensation)							
Ambient humidity		In operation and storage: 35 to 85% RH each (no condensation)							
Ambient environment		No corrosive gas							
Protective structure		IEC60529 standard IP30	IEC60529 standard IP30						
Weight		Approx. 90 g		Approx. 220 g					

# **FJ Series**

# **Processing Items**

<ul> <li>Boom</li> <li>Boom<!--</th--><th>Group</th><th>Icon</th><th></th><th>Processing Item</th><th>Group</th><th>lcon</th><th></th><th>Processing Item</th></li></ul>	Group	Icon		Processing Item	Group	lcon		Processing Item
Image: Instance Grant         Production of the stance		â	Search			1		Correct measurement is performed by correcting
Image: source from the set of the second protecting best and the secon		-	Flexible Search				•	Used for processing images input from cameras in
Image Performance		-	Sensitive Search				Backgrond	To enhance contrast of images by extracting color
Notestament       Notestament       Notestament       Notestament         Notestament       Notestament       Notestament       Notestament       Notestament       Notestament         Notestament		-	ECM Search			-		Track brightness change of entire screen and
Numerican         Numerican <t< td=""><td></td><td></td><td>EC Circle Search</td><td>and get position, radius and quantity in high</td><td></td><td></td><td>Filter</td><td>uneven brightness.</td></t<>			EC Circle Search	and get position, radius and quantity in high			Filter	uneven brightness.
Maxweeter         Consistence with a sequence of the sequence			Shape Search II	Used to search the similar part of model from input			-	to emphasize specific color. Convert color image to color extracted image or
Image         Space Beach         Driver Hall Multication, so the difference of the Hall Multication, so the Hall Multication, s				Robust detection of positions is possible at high-				, ,
Important         Important <t< td=""><td></td><td>-</td><td>Shape Search III</td><td>ronmental fluctuations, such as differences in indi- vidual shapes of the workpieces, pose fluctuations,</td><td></td><td></td><td>Stripes Removal</td><td>Remove the background pattern of vertical,</td></t<>		-	Shape Search III	ronmental fluctuations, such as differences in indi- vidual shapes of the workpieces, pose fluctuations,			Stripes Removal	Remove the background pattern of vertical,
Network         The entropyoation of a constant day by the girls former and suggest the increase of by the girls former and suggest the increase of by the girls former and suggest the increase of by the girls former and suggest the increase of the girls former and suggest former and suggest the girls former and suggest the		2	EC Corner	This processing item measures a corner position	image	<b>A</b>		Useful for OCR or pattern inspection printed on
Image: Construction       Image: Construction of the construction of construction.         Image: Construction of the construction of the construction of construction of the constr			EC Cross	sured using the lines created by the edge informa-		4		
Image: dig Polation         Ministry position of measurement of lights according in the accurate of light according in the accurate accurate of light according in the accurate of light according in the accurate of light according in the accurate of light accurate acc			Classification	Used when various kinds of products on the		the for	Machine Simulator	age when each stage or robot axis is controlled
Image: single Pack         Dedict digits by color during a measurement of animal build in the thinking muther of pack of the transper sequence of the transper seque		÷	Edge Position	Measure position of measurement objects according to the color change in measurement			Image Subtraction	The registered model image and measurement im- age are compared and only the different pixels are
Image: Source of the second		UUU	Edge Pitch	area. Used for calculating number of pins of IC and connectors.			Advanced filter	Process the images acquired from cameras in or- der to make them easier to measure. This process- ing item consolidates existing image conversion
Image: Scan Edge Wide       Scoring is the color change in segurated measurement and.       Image: Scan Edge Wide Score Scale		ŧ		according to the color change in separated measurement area.			Panorama	functions.
Measurement       Circips P Scale       Measurement ranks, entities of figure with the distribution of the distributi		⊒	Scan Edge Width	according to the color change in separated				Advanced arithmetic processing can be easily
Measurement         No.         Edge Width         workpieces.           Imposed         Calculate approximate lines from the dop informate sum is any and control calculate approximate lines from the dop infor- sum is any and control calculate approximate lines from the dop infor- sum is any and calculate approximate lines from the dop infor- sum is any and calculate approximate lines from the dop infor- sum is any and calculate approximate lines from the dop infor- sum is any and calculate approximate lines from the dop infor- sum is any and calculate approximate lines from the dop infor- meduce the producet by watching frequence and downton.         Calculation         Calculation         Calculation is any any and calculate approximate interpret watching calculate approximate interpret workpices by extracting registrate dovid.           Image is any and calculate interpret		Q	Edge Position	circular workpieces.				processing items.
Image:       Intersection       match on two sides of a square workprice to measure during the me	Measurement	$\mathbf{O}$		workpieces.		-OC;		mula or change the set value or system data of a
<ul> <li>Color Usala products by using color average and deviation.</li> <li>Crawly and Ate.</li> <li>Crawly and Ate.</li> <li>Crawly and Ate.</li> <li>Use for measure area, central registered color.</li> <li>Crawly and Ate.</li> <li>Crawly and</li></ul>			Intersection	mation on two sides of a square workpiece to mea- sure the angle formed at the intersection of the two			Calculation	values of ProcItem which are registered in
Industry and Anale       workploces by extracting the color to be measured.         Image: Label label       Label label       Workploces by extracting negistered color.         Image: Label label       Label label       Workploces by extracting negistered color.         Image: Label label       Label label       Used for appearance measurement of plain-color measurement methods in subscripting and morphic measurement methods in subscripting and morphic measurement measurement measurement of plain-color measurement measureme		8	Color Data			1	Line Regression	
Labeling       workpieces by extracting registered citor.         Image: Labeling       workpieces by extracting registered citor.         Image: Labeling       workpieces by extracting registered citor.         Image: Labeling       Used for appearance measurement of plain-color measurement objects such as defects, stains and burrs.         Image: Defect       Check the defect on the object. Parameters for extraction detected by overlapping and comparing (matching) registered fine images with indicating and indication.         Image: Discover the comparing (matching) registered fine images with indicating and indication.       Check the defect on the object. Parameters for extraction detected by overlapping and comparing (matching) registered fine images with indicating and indicating and indication.         Image: Date Verification       Reading character scoreding correlation search measurement area ) registered in a nuit.         Image: Date Verification       Reading character sing is verified with internal data.         Image: Date Verification       Reading character sing is verified with internal data.         Image: Date Verification       Reading character sing is verified with internal data.         Image: Date Verification       Reading character sing is verified with internal data.         Image: Date Verification       Reading character sing is a parameter.         Image: Date Verification       Reading character.         Image: Date Verification       Reading character.         Image:			Gravity and Area			Q.	Circle Regression	
Image Label Data       that measurement. Area and Gravity position can be got and Judged.         Image Label Data       Used for appearance measurement of plain-color measurement of plain-color measurement of plain-color measurement of plain-color measurement of clain-color measurement of plain-color measurement mea			Labeling			<b>F</b>		
Image: Period burns         Defect         measurement objects such as defects, stains and burns.           Image: Period burns         Precise Defect         Check the defect on the object. Parameters for experiment objects.         Precise Defect         Check the defect on the object. Parameters for experiment objects.           Image: Precise Defect         Check the defect on the object. Parameters for experiment objects.         Defect the super-text of defect can be as exprecisely.         Image: Precise Defect         Check the defect on the object. Parameters for experiment objects.           Image: Precise Defect         Check the defect on the object. Parameters for experiment objects.         Defect the super-text of defect can be as exprecisely.         Image: Precise Defect         Used for restrict preciser dina number.           Image: Character Inspect         Character Inspect for exampt the measurement transpect inspection.         Used for restrict preciser dina number.         Image: Preciser Defect         Used for restrict preciser dina number.           Image: Occurrence         Precise Darcode, verify and output decoded characters in images as character.         Image: Preciser Defect		-	Label Data	that measurement. Area and Gravity position can		User	User Data	common constants and variables in scene group
Image         Precise Defect         Check the defect on the object. Parameters for oxination defect can be set precisely.           Image         Fine Matching         Difference can be detected by overlapping and comparing (matching) registered in reimages with image matching) registered in reimages with image matching registered in fine images with image matching registered in reimages with image matching registered in reimages with model mage registered in Num model mage registered in August Defection and Parameter as a registered in August Defection and Parameter as anotecompare and Parameter as ano		N	Defect	measurement objects such as defects, stains and		4	Set Unit Data	parameters,etc.) that has been set up in a scene.
Image       Fine Matching       comparing (matching) registered fine images with injurit images.         Image       Character Inspect       Recognize character according correlation search with model image registered in Mudel Dictionary).         Image       Date Verification       Reading character string is verified with internal date.         Image       Date Verification       Reading character string is verified with internal date.         Image       Date Verification       Reading character string is verified with internal date.         Image       Date Verification       Reading character string is verified with internal date.         Image       Date Verification       Recognize 2D code "2       Recognize 2D code and display where the code quality is poor.         Image       Dace of *1       Recognize 2D code with an acter string is verified with internal date.       Image Conversion       Used for saving the measurement images in JPEG and BMP format.         Image       OCR       Recognize aD code and display where the code quality is poor.       Image Conversion       Used for saving the measurement images in JPEG and BMP format.         Image       OCR       Recognize aD code not display gate to code and display display.       Image Conversion       Used for saving the measurement images in JPEG and BMP format.         Image       OCR       Recognize aD code in display display for an anyze cobing distoppote onthy at the set time. The string is werported. </td <td></td> <td>×</td> <td>Precise Defect</td> <td>Check the defect on the object. Parameters for extraction defect can be set precisely.</td> <td></td> <td></td> <td>Get Unit Data</td> <td>parameters,etc.) of ProcItem that has been set up</td>		×	Precise Defect	Check the defect on the object. Parameters for extraction defect can be set precisely.			Get Unit Data	parameters,etc.) of ProcItem that has been set up
ADB       Character Inspect       Recognize character according correlation search with model image registered in [Model Dictionary].         Bits       Date Verification       Reading character string is verified with internal date.       Support         Image Coversion       Date Verification       Reading character pattern as dictionary. The pattern is used in [Character Inspection].       Support         Image Coversion       Date Verification       Reading character inspect       Image Coversion       Used for saving the measurement images to the memory and USB memory.         Image Coversion       OCR       Recognize and cach display where the code quality is poor.       Image Coversion       Used for saving the measurement images in JPEG and BMP format.         Image Coversion       OCR       Recognize and cach display where the code quality is poor.       Image Coversion       Used for saving the measurement images in JPEG and BMP format.         Image Coversion       OCR       Recognize and cach characters in images as char- acter information.       Recognize and cach characters in images as char- acter information.       Image Coversion       Used for caclulating the elapsed time since the measurement tinger input.         Imput Image       OCR Loser placed and the pattern indiges of man Gigle camera.       Support different conditions.       Image Coversion       Used for caclulating ingle character inpattern in the pattern indiges of man and the pattern indiges of man and the pattern indinges in many input input input input input inpu		-	Fine Matching	comparing (matching) registered fine images with			Set Unit Figure	measurement area ) registered in an unit.
Image       Date Verification       Reading character string is verified with internal date.       Image       Trend Monitor       on the monitor, facilitating to avoid NG and analyze causes.         Image       Model Dictionary       Register character pattern as dictionary. The pattern is used in [Character Inspection].       Image Conversion       Used for saving the measurement images to the memory and USB memory.         Image       Date Verification       Recognize barcode, verify and output decoded characters.       Image Conversion       Used for saving the measurement images in JPEG and BMP format.         Image       OCR       Recognize barcode, verify and output decoded characters.       Image Conversion       Used for saving the measurement data to the memory and USB memory.         Image       OCR       Recognize and read characters in images as character information.       Image Conversion       Used for calculating the elapsed time since the measurement tigger input.         Image       OCR       Used for calculating angle of inclination of circular measurement objects.       Image Conversion       Used for calculating angle of inclination of circular measurement.         Input Image       Camera Image in put HDR       Camera Image for calculating angle of measurement.       Focus       Focus and aperture setting is supported.         Image       Camera Image       Camera Image in put HDR       Camera Image switching       Not input Images from camera sagain.       A part of the measurem		AB	Character Inspect	Recognize character according correlation search	_	(H	Get Unit Figure	area ) registered in an unit.
Image Logging       memory and USB memory.         Image Logging       memory and USB memory.         Image Logging       memory and USB memory.         Image Conversion       Used for saving the measurement images in JPEG and display where the code quality is poor.         Image Logging       Used for saving the measurement images in JPEG and the characters.         Image Logging       Used for saving the measurement images in JPEG and the characters.         Image Logging       Used for saving the measurement itages in JPEG and the characters.         Image Logging       Used for saving the measurement itages in JPEG and the characters.         Image Logging       Used for saving the measurement itages in JPEG and the characters.         Image Logging       Used for calculating the elapsed time since the measurement trigger input.         Image Logging       Used for calculating angle of inclination of circular measurement biger.         Image Logging       Used for calculating angle of inclination of circular measurement.         Image Logging       Used for calculating angle or inclination of circular measurement inspect coaling of a specified color for gaps or runoffs along the coating path.       Image Logging       Image Logging       Image Logging         Input Image       Camera Image in- put GigE       Camera Image in- ger Camera image in- put GigE       Camera Image Singer Camera.       Image Logging       Image Logging       Image Logging		0ate 09-02-1	Date Verification				Trend Monitor	on the monitor, facilitating to avoid NG and analyze
Image       2000 00 2       quality is poor.         Image       Barcode *1       Recognize barcode, verify and output decoded characters.         Image       Barcode *1       Recognize barcode, verify and output decoded characters.         Image       OCR       Recognize and read characters in images as character information.         Image       OCR       Recognize and read characters in images as character information.         Image       OCR       Recognize and read characters in images as character information.         Image       OCR       Register dictionary data to use for OCR.         Image       Used for calculating angle of inclination of circular measurement objects.         Image       Glue Bead inspection gaps or runoffs along the coating path.         Imput Image       Camera image in put GigE       Cature images from a GigE camera.         Imput Image       Camera image in put GigE       Create high-dynamic range images by acquiring several images with different conditions.         Imput Image       Camera Switch       To switch the images used for measurement.         Not input images from cameras again.       To switch the images used for measurement.         Measurement Image Imput Image Switching       Not input images from cameras again.         Image Switching       Not input images from camera again.         Measurement Image Image Image Image Image Image		A	Model Dictionary	The pattern is used in [Character Inspection].				memory and USB memory.
Image       Barcode 1       characters.         Image       Camera image       Recognize and read characters in images as character information.         Image       OCR       Recognize and read characters in images as character information.         Image       OCR User       Rejester dictionary data to use for OCR.         Image       OCR User       Used for calculating angle of inclination of circular measurement objects.         Image       Circle Angle       Used for calculating angle of inclination of circular measurement objects.         Image       Glue Bead inspection gaps or runoffs along the coating path.       Pocus and aperture setting is supported.         Image       Camera image input HDR       Create high-dynamic range images by acquiring several images with different conditions.         Imput Image       Camera Switch       To switch the cameras used for measurement. Not input images from camera again.         Image       Measurement image Switching       To switch the images used for measurement. Not input images from camera again.         Image       Measurement image incoment again.       Setuicing         Image       Measurement image incoment again.       To switch the images used for measurement. Not input images from camera again.			2DCode *2	quality is poor.		-		and BMP format.
Image       OCN       acter information.         Image       OCR User Dictionary       Register dictionary data to use for OCR.         Image       OCR User Dictionary       Used for calculating angle of inclination of circular measurement objects.         Image       Circle Angle       Used for calculating angle of inclination of circular measurement objects.         Image       Glue Bead Inspection       You can inspect coating of a specified color for gaps or runoffs along the coating path.         Image       Camera image in put GigE       Capture images from a GigE camera.         Imput Image       Camera Image Input HDR       Create high-dynamic range images by acquiring several images with different conditions.         Image       Camera Switch Image Switching       To switch the cameras used for measurement. Not input images from camera again.         Image       Measurement Image Switching       To switch the images used for measurement. Not input images from camera again.		IIII	Barcode *1	characters.		E.	Data Logging	memory and USB memory.
Image       Dictionary       Hegister dictionary data to use for OCH.         Image       Dictionary       Hegister dictionary data to use for OCH.         Image       Circle Angle       Used for calculating angle of inclination of circular measurement objects.         Image       Glue Bead Inspection       You can inspect coating of a specified color for gaps or runoffs along the coating path.         Image       Camera image in put GigE       Camera image in Camera image in put GigE       Camera image in camera image in several images synth different conditions.         Imput Image       Camera Switch       To switch the cameras used for measurement. Not input images from camera again.       Parallelize       A part of the measurement flow is divided into two or more tasks and processed in parallel to shorten the measurement time. This processing item is placed at the top of processing to be performed in parallel.         Image       Measurement Image Sinch the cameras used for measurement. Not input images from camera again.       A part of the measurement flow is divided into two or more tasks and processed in parallel to shorten the measurement time. This processing item is placed inmediately before processing to be performed in parallel.         Image       Measurement Image Switching       To switch the cameras again.         Image Switching       To switch the image suge for measurement. Not input images from camera again.         Image Switching       To switch the camera again.       A part of the measurement flow is divided into two or more tasks		OCR				0	Elapsed Time	measurement trigger input.
Image: Circle Arige:       measurement objects.         Image: Circle Arige:       measurement objects.         Image: Circle Arige:       You can inspect coating of a specified color for gaps or runoffs along the coating path.         Camera image in- put GigE       Camera image in- put GigE         Camera image in- put GigE       Create high-dynamic range images by acquiring several images with different conditions.         Input Image       Camera Switch         To switch the cameras used for measurement. Image Switching       To switch the images from camera again.         Measurement Image Switching       To switch the images from camera again.		OCR				X	Wait	
Inspection gaps or runoffs along the coating path.          Image       Camera image in- put GigE       Capture images from a GigE camera.         Imput Image       Camera Image Input HDR       Create high-dynamic range images by acquiring several images with different conditions.         Image       Camera Switch       To switch the cameras used for measurement. Not input images from camera again.         Image       Measurement Image Switching       To switch the images used for measurement. Not input images from camera again.			-	measurement objects.		3	Focus	Focus setting is supported.
Input GigE       Capture images from a GigE camera.         Input Image       Camera Image Input HDR       Create high-dynamic range images by acquiring several images with different conditions.         Image       Camera Switch       To switch the cameras used for measurement. Not input images from camera again.         Image       Measurement Image       To switch the images from camera again.         Image       Switching       To switch the images from camera again.		5				2	Iris	Focus and aperture setting is supported.
Input Image       Camera Switch       To switch the cameras used for measurement. Not input images from cameras again.       A part of the measurement flow is divided into two or more tasks and processed in parallel to shorten the measurement time. This processing item is placed immediately before processing to be per- formed in parallel between Parallelize and Parallel-         Image Switching       Not input images from camera again.		reg.	put GigE Camera Image	Create high-dynamic range images by acquiring		000	Parallelize	or more tasks and processed in parallel to shorten the measurement time. This processing item is placed at the top of processing to be performed in
Measurement Image Switching       To switch the images used for measurement. Not input images from camera again.       Parallelize Task       Parallelize Task       Parallelize and Parallelize End.	Input Image			To switch the cameras used for measurement.				A part of the measurement flow is divided into two
Statistice Used when you need to calculate an average of				To switch the images used for measurement.		000 (00 <u>0</u>	Parallelize Task	or more tasks and processed in parallel to shorten the measurement time. This processing item is placed immediately before processing to be per- formed in parallel between Parallelize and Parallel-
							Statistics	Used when you need to calculate an average of

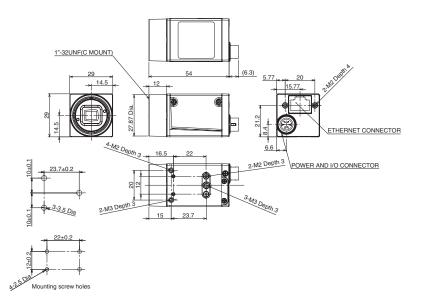
Group	Icon	Processing Item					
		Referrence Calib Data	Calibration data and distortion compensation data held under other processing items can be refer- enced.				
	Z	Position Data Calculation	The specified position angle is calculated from the measured positions.				
	±	Stage Data	Sets and stores data related to stages.				
	<b>\$</b>	Robot Data	Sets and stores data related to robots.				
		Vision Master Calibration	This processing item automatically calculates the entire axis movement amount of the control equip- ment necessary for calibration.				
		PLC Mastoer Calibration	Calibration data is created using a communication command from PLC.				
Support measurement	ij	Convert Position Data	The position angle after the specified axis move- ment is calculated.				
	THE PARTY OF	Movement Single Position	The axis movement that is required to match the measured position angle to the reference position angle is calculated.				
	IIIII	Movement Multi Points	The axis movements that are required to match the measured position angles to the corresponding ref- erence position angles are calculated.				
	Ŧ	Detection Point	Obtains position/angle information by referring to the coordinate values measured with the Measure- ment Processing Unit.				
		Camera Calibration	By setting the camera calibration, the measure- ment result can be converted and output as actual dimensions.				
	E.	Data Save	The set data can be saved in the controller main unit or as scene data. The data is held even after the FH/FZ power is turned off.				
	040	Conditional Branch	Used where more than two kinds of products on the production line need to detected separately.				
	80	End	This ProcItem must be set up as the last processing unit of a branch.				
	and a	DI Branch	Same as ProcItem "Branch". But you can change the targets of conditional branching via external inputs.				
	1	Control Flow Normal	Set the measurement flow processing into the wait state in which the specific no-protocol command can be executed.				
Branch	1.	Control Flow PLC Link	Set the measurement flow processing into the wait state in which the specific PLC Link command can be executed.				
	-	Control Flow Parallel	Set the measurement flow processing into the wait state in which the specific parallel command can be executed.				
	-	Control Flow Fieldbus	Set the measurement flow processing into the wai state in which the specific Fieldbus command can be executed.				
	THITCH	Selective Branch	Easily branch to multiple destinations.				
	E	Data Output	Used when you need to output data to the external devices such as PLC or PC via serial ports.				
Output results	1 AL	Parallel Data Output	Used when you need to output data to the external devices such as PLC or PC via parallel ports.				
		Parallel Judgement Output	Used when you need to output judgement results to the external devices such as PLC or PC via parallel ports.				
		Fieldbus Data Output	Outputs data to an external device, such as a Programmable Controller, through a fieldbus interface.				
	OK	Result Display	Used for displaying the texts or the figures in the camera image.				
Output result	1	Display Image File	Display selected image file.				
output result	-						

\*1 Bar Codes that can be read : JAN/EAN/UPC (including add-on codes), Code 39, Codabar (NW-7), ITF (Interleaved 2 of 5), Code 93, Code 128, GS1-128, GS1 DataBar (RSS-14 / RSS Limited / RSS Expanded), Pharmacode
 \*2 2D Codes that can be read : Data Matrix (ECC200), QR Code

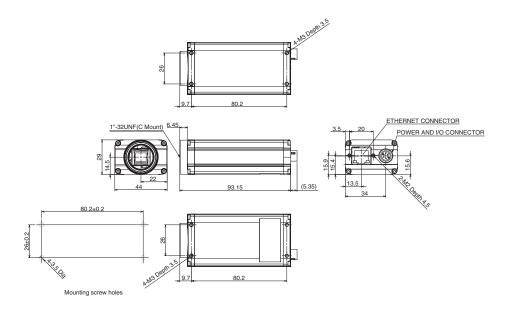
# **External Dimensions**

(Unit: mm)

## FJ-SCG/SG/SC2MG/S2MG

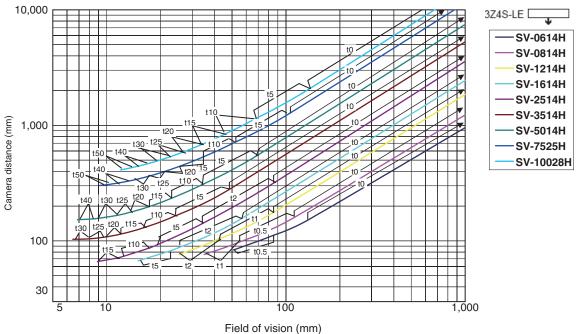


### FJ-SC5MG/S5MG

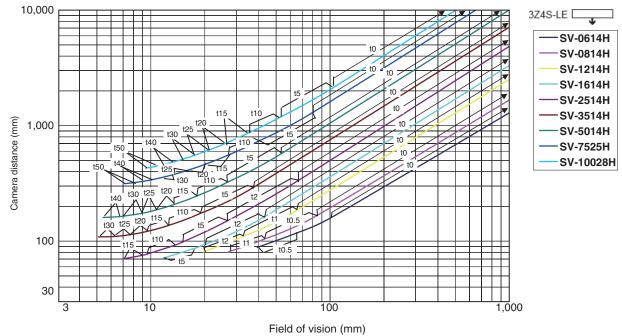


# **Optical Chart**

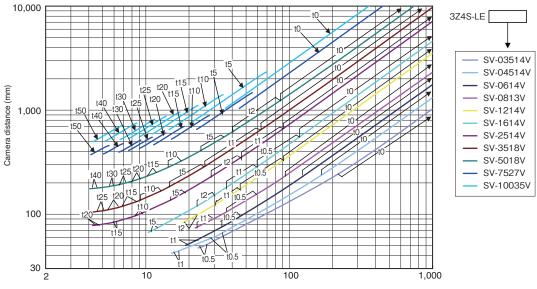
### 5 million-pixel digital camera FJ-SC5MG/S5MG



2 million-pixel digital camera FJ-SC2MG/S2MG



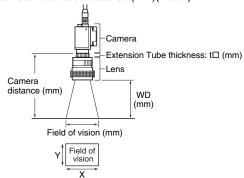




Field of vision (mm)

### Meaning of Optical Chart

The X axis of the optical chart shows the field of vision (mm)(Note1), and the Y axis of the optical chart shows the camera installation distance (mm)(Note2).



Note: 1. The lengths of the fields of vision given in the optical charts are the lengths of the Y axis.2. The vertical axis represents WD for small cameras.

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