



## Features

- Available in a variety of pin-out configurations
- Virtually infinite electrical circuit isolation
- Metal or plastic shaft options
- RoHS compliant\*

## Model 91, 92, 93, 94 & 95 - 5/8" Square Single-Turn Panel Control

Initial Electrical Characteristics <sup>1</sup>	Conductive Plastic Element	Cermet Element
Standard Resistance Range		
Linear Tapers (A, B, E, & H).....	(B & E) 1 K ohms to 1 megohm.....	(A & H) 100 ohms to 1 megohm
Audio Tapers (C, D, F, G, S, & T).....	(D,G,S, & T) 1 K ohms to 1 megohm.....	(C & F) 1 K ohms to 1 megohm
Total Resistance Tolerance.....	10 % or 20 %.....	5% or 10%
Independent Linearity.....	±5 %.....	±5 %
Absolute Minimum Resistance.....	2 ohms maximum.....	2 ohms maximum
Effective Electrical Angle.....	(Linear tapers) 240 ° ± 5 °.....	(Linear tapers) 240 ° ± 6 °
	(Audio tapers) 225 ° ± 5 °.....	(Audio tapers) 225 ° ± 6 °
Contact Resistance Variation.....	±1 %.....	±1 % or 3 ohms (whichever is greater)
Dielectric Withstanding Voltage (MIL-STD-202, Method 301)		
Sea Level.....	1,500 VAC minimum.....	1,500 VAC minimum
70,000 Feet.....	500 VAC minimum.....	500 VAC minimum
Insulation Resistance (500 VDC).....	1,000 megohms minimum.....	1,000 megohms minimum
Power Rating (Voltage Limited By Power Dissipation or 350 VAC, Whichever Is Less)		
+70 °C Single Section Assembly.....	(Linear tapers) 1 watt.....	(Linear tapers) 2 watts
	(Audio tapers) 0.5 watt.....	(Audio tapers) 1 watt
+70 °C Multiple Section Assembly.....	(Linear tapers) 0.5 watt/section.....	(Linear tapers) 1 watt/section
	(Audio tapers) 0.25 watt/section.....	(Audio tapers) 0.5 watt/section
+125 °C.....	0 watt.....	0 watt
Theoretical Resolution.....	Essentially infinite.....	Essentially infinite

Environmental Characteristics <sup>1</sup>		
Operating Temperature Range.....	-40 °C to +125 °C.....	-40 °C to +125 °C
Storage Temperature Range.....	-55 °C to +125 °C.....	-55 °C to +125 °C
Temperature Coefficient Over Storage		
Temperature Range.....	±1,000 ppm/°C.....	±150 ppm/°C
Vibration (Single Section).....		
Total Resistance Shift.....	±2 % maximum.....	±2 % maximum
Voltage Ratio Shift.....	±5 % maximum.....	±5 % maximum
Shock (Single Section).....		
Total Resistance Shift.....	±2 % maximum.....	±2 % maximum
Voltage Ratio Shift.....	±5 % maximum.....	±5 % maximum
Load Life.....		
Total Resistance Shift.....	±10 % maximum.....	±5 % maximum
Rotational Life (No Load).....		
Total Resistance Shift.....	(Linear tapers) 10 ohms or ±15 % TRS max. ....	(All tapers) ±5 % TRS max.
	(whichever is greater)	
	(Audio tapers) ±20 % maximum	
Contact Resistance Variation		
@ 50,000 cycles.....	(Linear tapers) ±2 %.....	±2 %
	(Audio tapers) ±3 %.....	±3 %
Moisture Resistance (MIL-STD-202, Method 103, Condition B)		
Total Resistance Shift.....	(Linear tapers) ±10 % TRS maximum.....	(All tapers) ±5 % TRS maximum
	(Audio tapers) ±20 % TRS maximum	
Insulation Resistance (500 VDC).....	100 megohms minimum.....	100 megohms minimum
IP Rating.....	IP 40.....	IP 40

\*RoHS Directive 2002/95/EC Jan. 27, 2003 including annex and RoHS Recast 2011/65/EU June 8, 2011.  
 Specifications are subject to change without notice.  
 Customers should verify actual device performance in their specific applications.

**Model 91, 92, 93, 94 & 95 - 5/8 " Square Single-Turn Panel Control** **BOURNS®**

**Mechanical Characteristics<sup>1</sup>**

Stop Strength (1/4 " D shaft) .....	45.19 N-cm (4 lb.-in.)
(1/8 " D shaft) .....	33.89 N-cm (3 lb.-in.)
Mechanical Angle.....	300 ° ±5 °
Torque	
Starting .....	0.3 max. above average running torque
Running Torque	
Single or Dual Section (A & R Bushings) .....	0.21 to 1.06 N-cm (0.3 to 1.5 oz.-in.)
Single or Dual Section (C & U Bushings) .....	0.14 to 1.06 N-cm (0.2 to 1.5 oz.-in.)
Mounting .....	1.7-2.0 N-m (15-18 lb.-in.) maximum
Variation.....	0.35 N-cm (0.5 oz.-in.) maximum in 45 ° shaft travel
Weight (Single Section, Metal Bushing).....	12.7 grams nominal
(Each Additional Section) .....	4 grams nominal
Terminals .....	Printed circuit terminals, J-Hooks or solder lugs
Soldering Condition .....	Recommended hand soldering using Sn95/Ag5 no clean solder, 0.025 " wire diameter. Maximum temperature 399 °C (750 °F) for 3 seconds. No wash process to be used with no clean flux.
Marking .....	Manufacturer's trademark, date code, resistance, manufacturer's part number
Ganging (Multiple Section Potentiometers).....	2 cups maximum
Hardware.....	One lockwasher and one mounting nut is shipped with each potentiometer, except where noted in the part number.

NOTE: Performance specifications do not apply to units subjected to printed circuit board cleaning procedures.

<sup>1</sup>At room ambient: +25 °C nominal and 50 % relative humidity nominal, except as noted.

# Model 91, 92, 93, 94 & 95 - 5/8" Square Single-Turn Panel Control **BOURNS®**

## Product Dimensions

### Model 91 PC Pin Terminals, In-Line



### Model 92 J-Hooked Terminals, In-Line



### Model 94 J-Hooked Terminals, "L" Pattern



### Model 93 PC Pin Terminals, "L" Pattern



### Shaft Flat Orientation



### Model 95 Solder Lug Terminals, "Triangular" Pattern



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# Model 91, 92, 93, 94 & 95 - 5/8" Square Single-Turn Panel Control **BOURNS®**

## Product Dimensions

### Plastic Shaft Styles

**SHAFT TYPE "B"** (USES BUSHING A)



STD. LENGTHS:

12.70 (.500)	15.88 (.625)	19.05 (.750)	22.23 (.875)
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**SHAFT TYPE "C"** (USES BUSHING A)



STD. LENGTHS:

19.05 (.750)	22.23 (.875)
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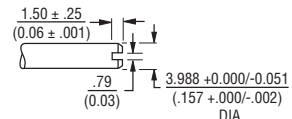
**SHAFT TYPE "D"** (USES BUSHING C)



STD. LENGTHS:

12.70 (.500)	15.88 (.625)	19.05 (.750)
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**SHAFT TYPE "T"** (USES BUSHING U)



STD. LENGTHS:

16.0 (.630)	22.0 (.866)
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**SHAFT TYPE "R"** (USES BUSHING R)



STD. LENGTHS:

16.0 (.630)	22.0 (.866)
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**SHAFT TYPE "W"** (USES BUSHING A)

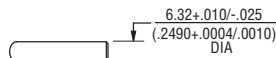


STD. LENGTHS:

25.40 (1.00)
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### Metal Shaft Styles

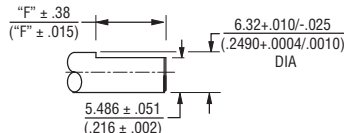
**SHAFT TYPE "A"** (USES BUSHING A)



STD. LENGTHS:

12.70 (.500)	15.88 (.625)	19.05 (.750)	22.23 (.875)	25.4 (1.000)
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**SHAFT TYPE "H"** (USES BUSHING A)



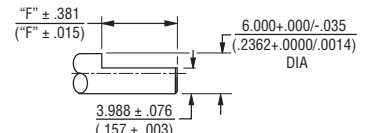
STD. LENGTHS:

19.05 (.750)	22.23 (.875)
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FLAT LENGTH "F":

7.95 (.313)	11.13 (.438)
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**SHAFT TYPE "S"** (USES BUSHING R)



STD. LENGTHS:

19.05 (.750)	22.23 (.875)
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FLAT LENGTH "F":

9.98 (.393)	12.98 (.511)
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**SHAFT TYPE "E"** (USES BUSHING C)



STD. LENGTHS:

12.0 (.500)	16.0 (.625)	19.0 (.750)
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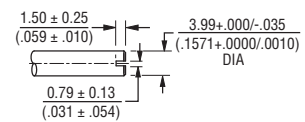
**SHAFT TYPE "J"** (USES BUSHING R)



STD. LENGTHS:

16.0 (.630)	22.0 (.866)
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**SHAFT TYPE "V"** (USES BUSHING U)



STD. LENGTHS:

19.05 (.750)	22.23 (.875)
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**SHAFT TYPE "G"** (USES BUSHING A)



STD. LENGTHS:

12.70 (.500)	15.88 (.625)	19.05 (.750)	22.23 (.875)
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TOLERANCES EXCEPT AS SHOWN: .XX = ± .02  
 (.050)  
 .XXX = ± .005  
 (.127)  
 .XXXX = ± .0005  
 (.0127)

DIMENSIONS:  $\frac{\text{MM}}{\text{(INCHES)}}$

# How to Order Model 91, 92, 93, 94 & 95 Panel Controls

# BOURNS®



*Boldface features are Bourns standard options.  
All others are available with higher minimum order quantities.*

Компания «Life Electronics» занимается поставками электронных компонентов импортного и отечественного производства от производителей и со складов крупных дистрибьюторов Европы, Америки и Азии.

С конца 2013 года компания активно расширяет линейку поставок компонентов по направлению коаксиальный кабель, кварцевые генераторы и конденсаторы (керамические, пленочные, электролитические), за счёт заключения дистрибьюторских договоров

Мы предлагаем:

- Конкурентоспособные цены и скидки постоянным клиентам.
- Специальные условия для постоянных клиентов.
- Подбор аналогов.
- Поставку компонентов в любых объемах, удовлетворяющих вашим потребностям.
- Приемлемые сроки поставки, возможна ускоренная поставка.
- Доставку товара в любую точку России и стран СНГ.
- Комплексную поставку.
- Работу по проектам и поставку образцов.
- Формирование склада под заказчика.
- Сертификаты соответствия на поставляемую продукцию (по желанию клиента).
- Тестирование поставляемой продукции.
- Поставку компонентов, требующих военную и космическую приемку.
- Входной контроль качества.
- Наличие сертификата ISO.

В составе нашей компании организован Конструкторский отдел, призванный помогать разработчикам, и инженерам.

Конструкторский отдел помогает осуществить:

- Регистрацию проекта у производителя компонентов.
- Техническую поддержку проекта.
- Защиту от снятия компонента с производства.
- Оценку стоимости проекта по компонентам.
- Изготовление тестовой платы монтаж и пусконаладочные работы.



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