



Ferrites and accessories

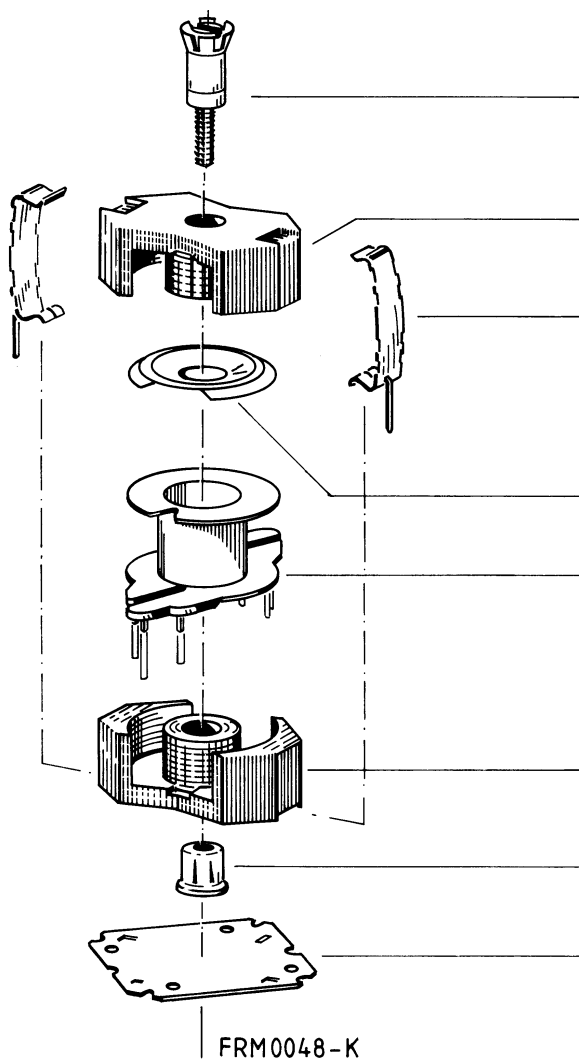
RM 6, RM 6 LP
Cores and accessories

Series/Type: B65807, B65808, B65821, B65659

Date: June 2013

RM 6

Core and accessories

	Individual parts	Part no.	Page
	Adjusting screw	B65659	11
	Core	B65807	3
	Clamps	B65808	9
	Insulating washer 1	B65808	9
	Coil former	B65808	5, 6
	Core	B65807	3
	Threaded sleeve (glued-in)		
	Insulating washer 2	B65808	9
FRM0048-K			

Example of an assembly set

Also available:

Coil former for SMPS transf.	B65808	7
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SMD coil former	B65821	10
Clamp	B65808	10
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Core	B65807P	12

RM 6

Core

B65807

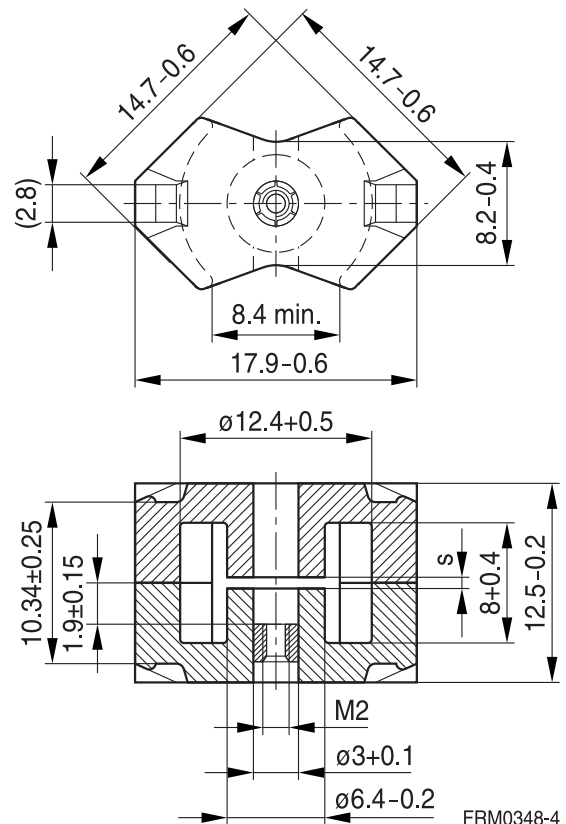
- To IEC 62317-4
- Core without center hole for transformer applications
- Delivery mode: sets

Magnetic characteristics (per set)

	with center hole	without center hole	
$\Sigma I/A$	0.86	0.78	mm ⁻¹
I_e	26.9	28.6	mm
A_e	31.3	36.6	mm ²
A_{min}	—	31	mm ²
V_e	840	1050	mm ³

Approx. weight (per set)

m	4.9	5.1	g
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Gapped

Material	A_L value nH	s approx. mm	μ_e	Ordering code ¹⁾ -J without center hole -N with threaded sleeve -C with center hole
K1	40 ±3%	0.80	27.4	B65807+0040A001
M33	63 ±3% 100 ±3%	0.60 0.38	43.2 68.5	B65807+0063A033 B65807+0100A033
N48	160 ±3% 250 ±3% 315 ±3% 400 ±3%	0.22 0.12 0.08 0.05	109 171 215 274	B65807+0160A048 B65807+0250A048 B65807+0315A048 B65807+0400A048
N41	250 ±3%	0.17	155	B65807J0250A041

1) Replace the + by the code letter "C" or "N" for the required version. Standard version is "C".

RM 6
Core
B65807
Ungapped

Material	A _L value nH	μ _e	P _V W/set	Ordering code -C with center hole -J without center hole
N48	2200 +30/-20%	1500		B65807C0000R048
N45	3500 +30/-20%	2180		B65807J0000R045
N30	4300 +30/-20%	2670		B65807J0000R030
T35	6200 +30/-20%	3860		B65807J0000R035
T38	8600 +40/-30%	5350		B65807J0000Y038
T66	12300 +40/-30%	7650		B65807J0000Y066
N49	1700 +30/-20%	1060	< 0.15 (50 mT, 500 kHz, 100 °C)	B65807J0000R049
N87	2400 +30/-20%	1490	< 0.51 (200 mT, 100 kHz, 100 °C)	B65807J0000R087
N97	2400 +30/-20%	1490	< 0.39 (200 mT, 100 kHz, 100 °C)	B65807J0000R097
N41	3100 +30/-20%	1930	< 0.16 (200 mT, 25 kHz, 100 °C)	B65807J0000R041

Coil former, squared pins

Material: GFR thermosetting plastic (UL 94 V-0, insulation class to IEC 60085:

H $\triangleq$ max. operating temperature 180 °C), color code black

Sumikon PM 9630® [E41429 (M)], SUMITOMO BAKELITE CO LTD

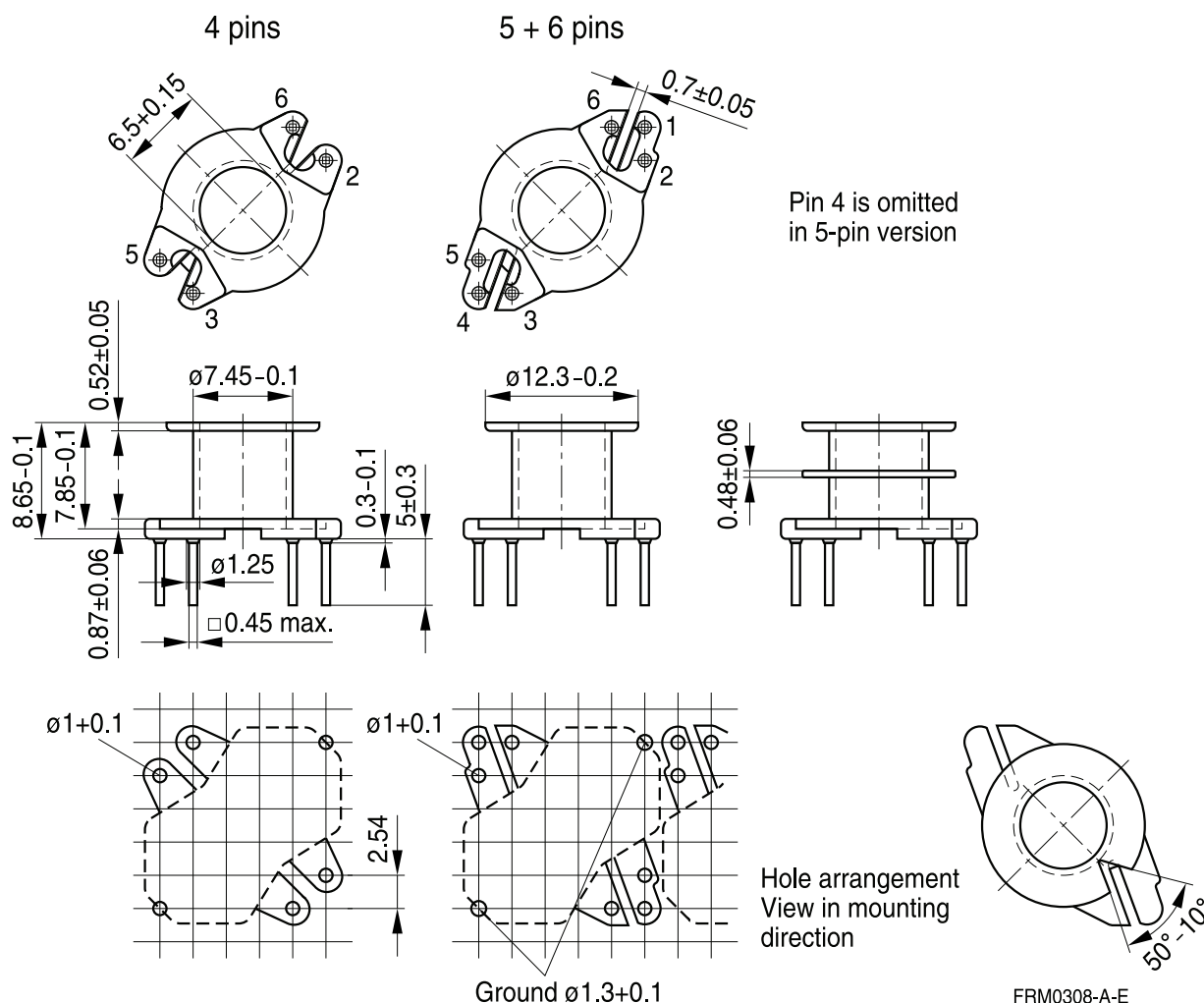
Solderability: to IEC 60068-2-20, test Ta, method 1 (aging 3): 235 °C, 2 s

Resistance to soldering heat: to IEC 60068-2-20, test Tb, method 1B: 350 °C, 3.5 s

Winding: see Data Book 2013, chapter "Processing notes, 2.1"

For matching clamp and insulating washers see page 9.

Sections	A _N mm ²	l _N mm	A _R value μΩ	Pins	Ordering code
1	15	30	69	4 5 6	B65808N1004D001 B65808N1005D001 B65808N1006D001
2	14	30	73	4 6	B65808N1004D002 B65808N1006D002



Coil former, pins squared in the start-of-winding area

Material: GFR thermosetting plastic (UL 94 V-0, insulation class to IEC 60085:
 $H \triangleq$ max. operating temperature 180 °C), color code white
 Bakelite UP 3420® [E61040 (M)], HEXION SPECIALTY CHEMICALS GMBH

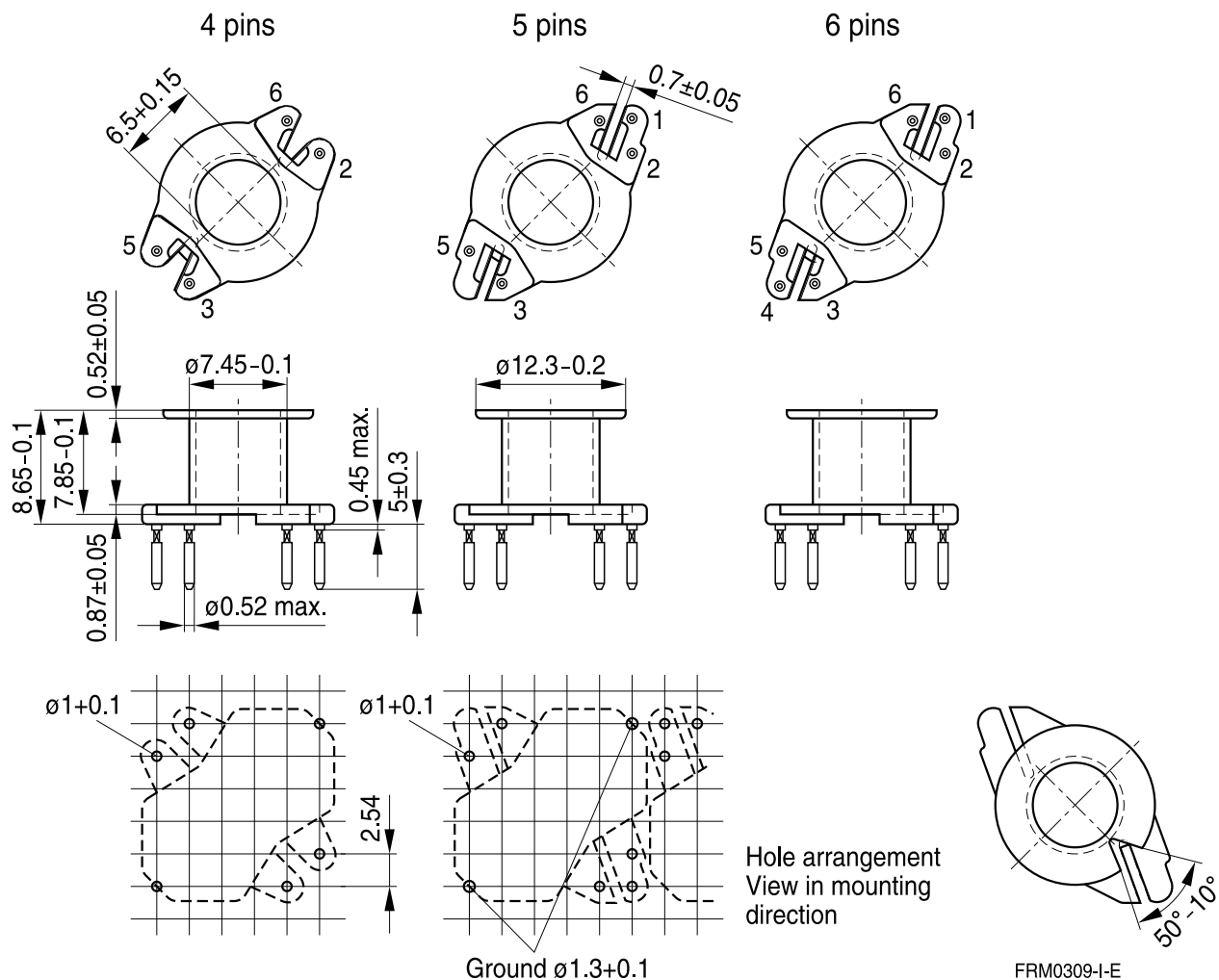
Solderability: to IEC 60068-2-20, test Ta, method 1 (aging 3): 235 °C, 2 s

Resistance to soldering heat: to IEC 60068-2-20, test Tb, method 1B: 350 °C, 3.5 s

Winding: see Data Book 2013, chapter "Processing notes, 2.1"

For matching clamp and insulating washers see page 9.

Sections	A_N mm ²	l_N mm	A_R value $\mu\Omega$	Pins	Ordering code
1	15	30	69	4 5 6	B65808P1004D001 B65808P1005D001 B65808P1006D001



Coil former for SMPS transformers with line isolation

The creepage distances and clearances are designed such that the coil former is suitable for use in SMPS transformers with line isolation.

- Closed center flange with external wire guide
- Pins squared in the start-of-winding area
- Optimized for use with automatic winding machines

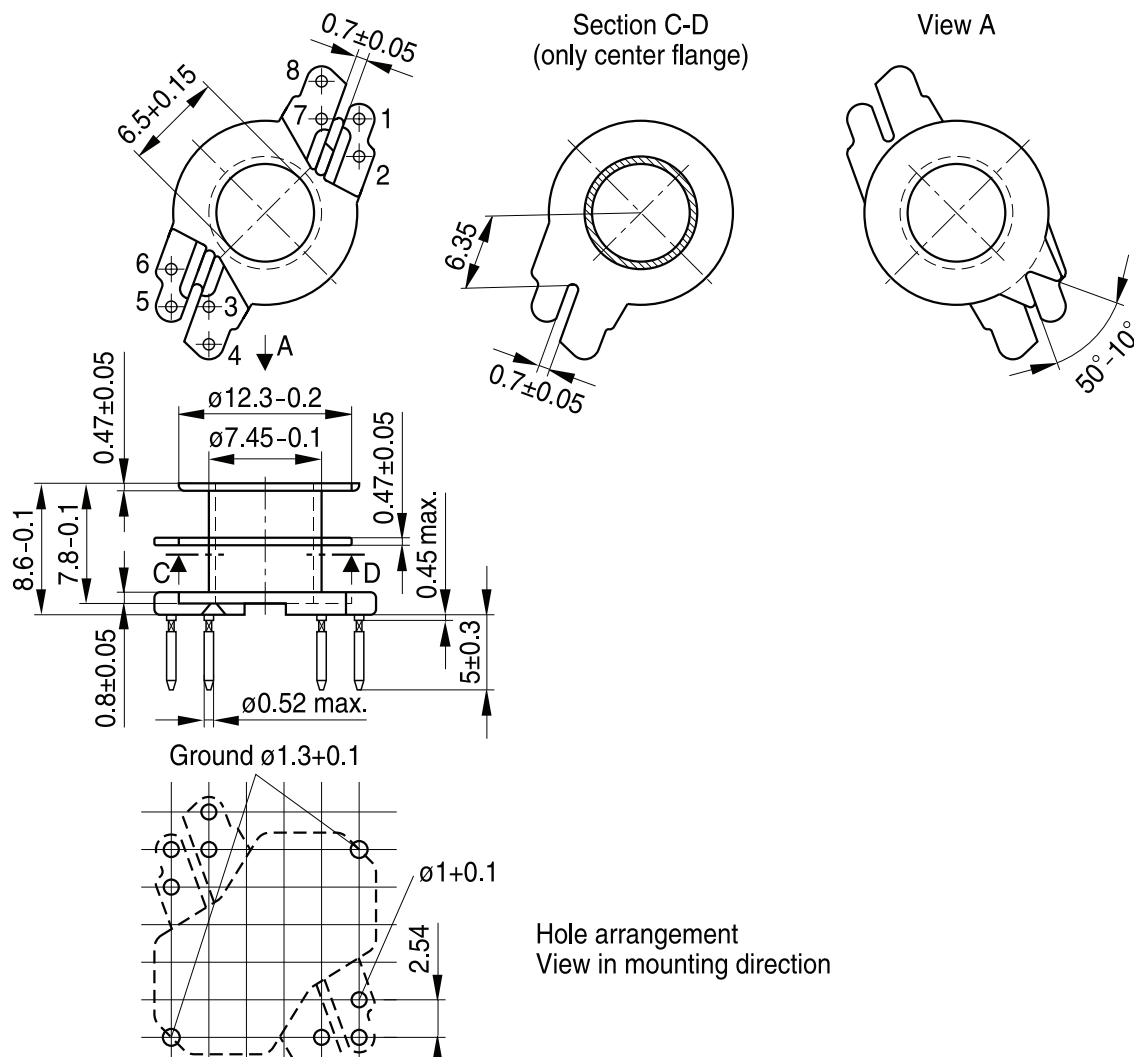
Material: GFR thermosetting plastic (UL 94 V-0, insulation class to IEC 60085:
 $F \triangleq \text{max. operating temperature } 155\text{ }^{\circ}\text{C}$), color code black
 Sumikon PM 9630® [E41429 (M)], SUMITOMO BAKELITE CO LTD

Solderability: to IEC 60068-2-20, test Ta, method 1 (aging 3): $235\text{ }^{\circ}\text{C}$, 2 s

Resistance to soldering heat: to IEC 60068-2-20, test Tb, method 1B: $350\text{ }^{\circ}\text{C}$, 3.5 s

Winding: see Data Book 2013, chapter "Processing notes, 2.1"

Sections	A_N mm ²	l_N mm	A_R value $\mu\Omega$	Pins	Ordering code
2	14	30	73	8	B65808S1108D002



Coil former for power applications with angled pins

Optimized for automatic winding

Material: GFR polyterephthalate (UL 94 V-0, insulation class to IEC 60085:

$F \triangleq$ max. operating temperature 155 °C), color code black

Valox 420-SE0® [E45329 (M)], GE PLASTICS B V

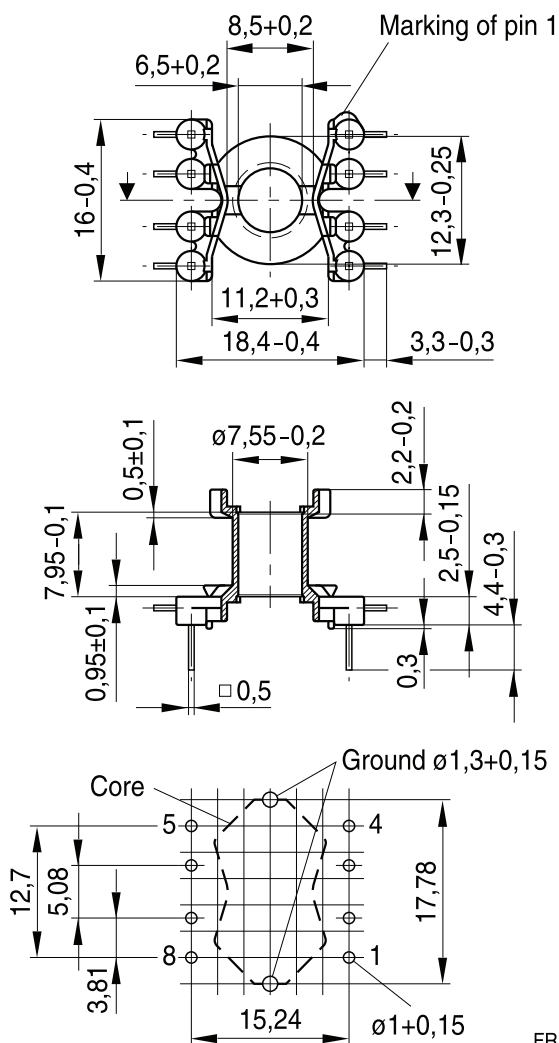
Solderability: to IEC 60068-2-20, test Ta, method 1 (aging 3): 235 °C, 2 s

Resistance to soldering heat: to IEC 60068-2-20, test Tb, method 1B: 350 °C, 3.5 s

Winding: see Data Book 2013, chapter "Processing notes, 2.1"

For matching clamp and insulating washer 1 see page 9.

Sections	A_N mm ²	l_N mm	A_R value $\mu\Omega$	Pins	Ordering code
1	15	30	69	8	B65808E1508T001



Hole arrangement
View in mounting direction

FRM0298-Y

Clamp

- With ground terminal, made of stainless spring steel (tinned), 0.4 mm thick
- Solderability to IEC 60068-2-20, test Ta, method 1 (aging 3): 235 °C, 2 s
- Also available as strip clamp on reels on request

Insulating washer 1 between core and coil former

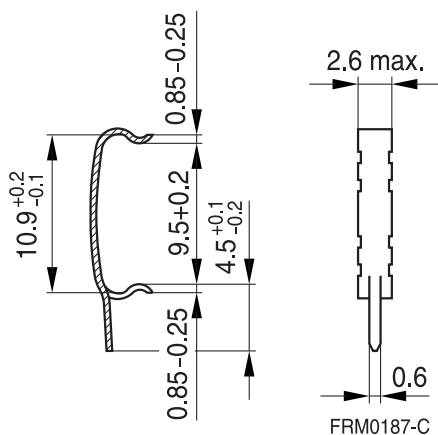
- For tolerance compensation and for insulation
- Made of polycarbonate (UL 94 V-0, insulation class to IEC 60085: E $\geq$ 120 °C), 0.08 mm thick Aryphan F685, [E167358 (M)], natural color, LOFO HIGH TECH FILM GMBH

Insulating washer 2 for double-clad PCBs

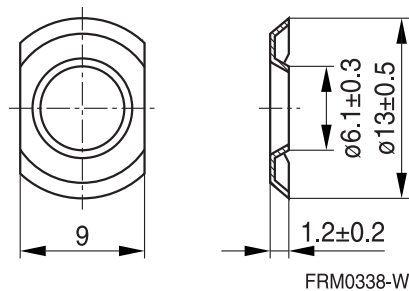
- Made of polycarbonate (UL 94 V-0, insulation class to IEC 60085: E $\geq$ 120 °C), 0.25 mm thick Makrofol FR7-2, [E118859 (M)], natural color, BAYER MATERIALSCIENCE AG

	Ordering code
Clamp (ordering code per piece, 2 are required)	B65808B2203X000
Insulating washer 1 (reel packing, PU = 1 reel)	B65808A5000X000
Insulating washer 2 (bulk)	B65808C2005X000

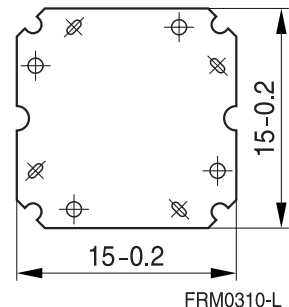
Clamp



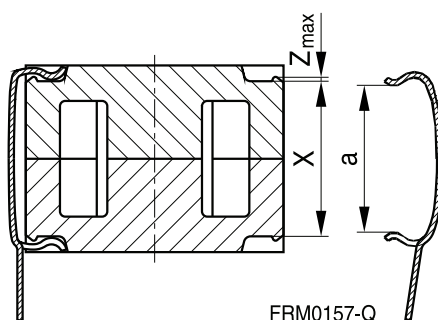
Insulating washer 1 (preliminary data)



Insulating washer 2



Clamping forces for RM 6



F_{min} : Extension of clamp from a to $a_2 = X_{min}$
 F_{max} : Extension of clamp from a to $a_1 = X_{max}$

Clamp opening a (mm)	9.5 +0.2
Core nose Z_{max} (mm)	0.22
Height of core pair X (mm)	X_{min} 10.1 X_{max} 10.6
Clamping force F (N)	F_{min} 7 F_{max} 50



SMD coil former with gullwing terminals

Material: GFR liquid crystal polymer (UL 94 V-0, insulation class to IEC 60085:

$F \triangleq$ max. operating temperature 155 °C), color code black

Vectra E 130i [E106764 (M)], POLYPLASTICS CO LTD

Vectra E 130i [E83005 (M)], TICONA

Solderability: to IEC 60068-2-58, test Td, method 6 (Group 3): 245 °C, 3 s

Resistance to soldering heat: to IEC 60068-2-58, test Td, method 6 (Group 3): 255 °C, 10 s

permissible soldering temperature for wire-wrap connection on coil former: 400 °C, 1 s

Winding: see Data Book 2013, chapter "Processing notes, 2.1"

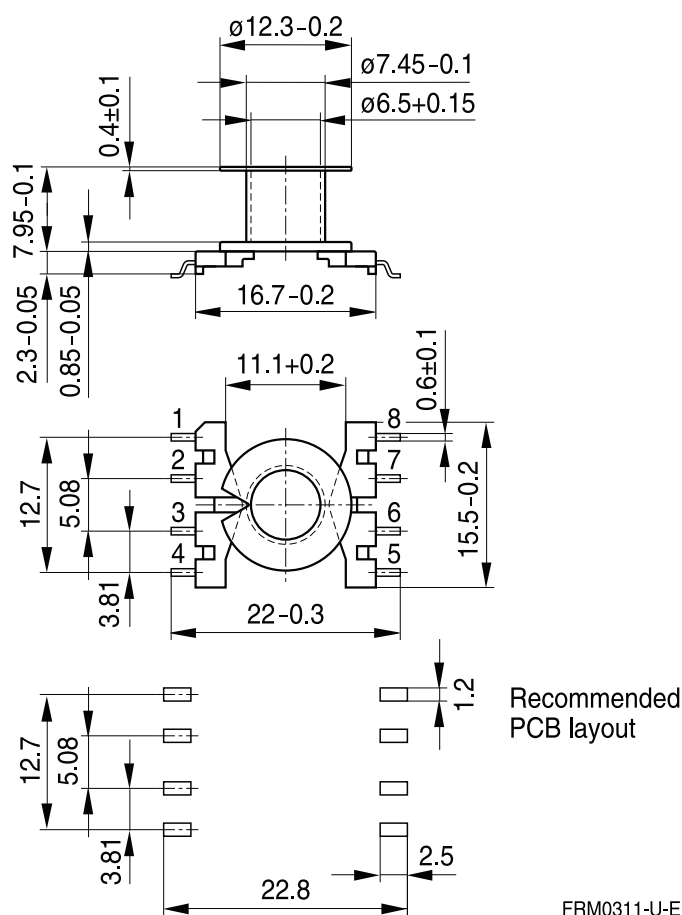
Clamp

■ Without ground terminal, made of stainless spring steel, 0.435 mm thick

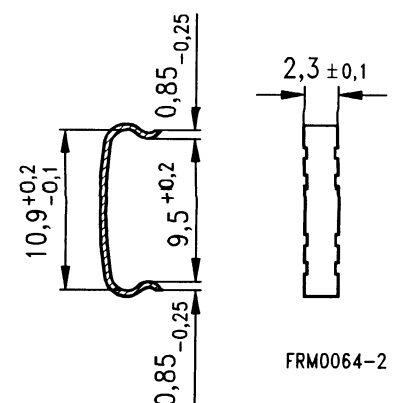
■ Also available as strip clamp on request

Sections	A_N mm ²	l_N mm	A_R value $\mu\Omega$	Terminals	Ordering code
1	16.2	31	66	8	B65821C1008T001
Clamp (ordering code per piece, 2 are required)					B65808J2204X000

Coil former



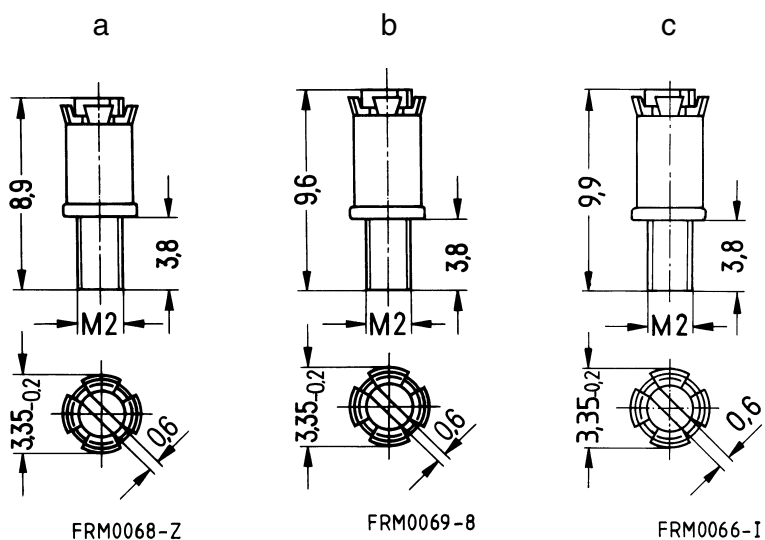
Clamp



Adjusting screw

- Tube core with thread and core brake made of GFR polyterephthalate
Pocan B3235® [E245249 (M)], LANXESS AG

Figure	Tube core Ø × length (mm)	Material	Color code	Ordering code
a	2.62 × 3.6	N22	red	B65659F0001X023
b	2.75 × 4.4	N22	black	B65659F0003X023
c	2.82 × 4.4	N22	yellow	B65659F0004X023



RM 6 »Low Profile«

Core

B65807P

- To IEC 62317-4
- For compact transformers
- Without center hole
- Delivery mode: sets

Magnetic characteristics (per set)

$$\Sigma l/A = 0.58 \text{ mm}^{-1}$$

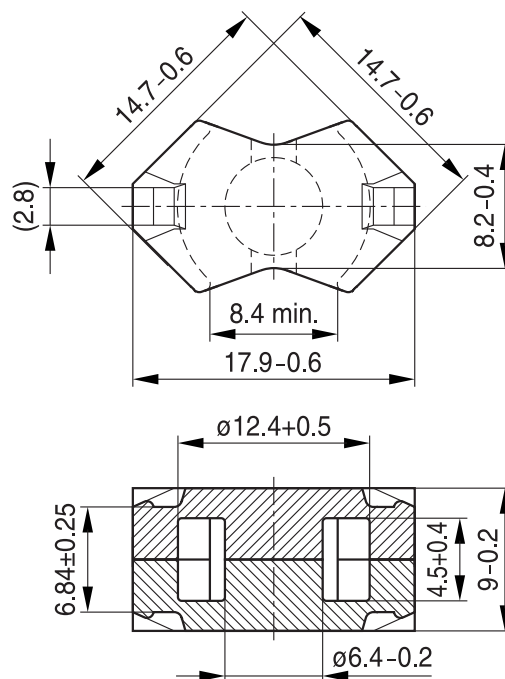
$$l_e = 21.8 \text{ mm}$$

$$A_e = 37.5 \text{ mm}^2$$

$$A_{\min} = 31.2 \text{ mm}^2$$

$$V_e = 820 \text{ mm}^3$$

Approx. weight 4.0 g/set



FRM0349-C

Ungapped

Material	A _L value nH	μ _e	P _V W/set	Ordering code
T38	10500 +40/-30%	4860		B65807P0000Y038
N49	2200 +30/-20%	1020	< 0.14 (50 mT, 500 kHz, 100 °C)	B65807P0000R049
N92	2300 +30/-20%	1060	< 0.44 (200 mT, 100 kHz, 100 °C)	B65807P0000R092
N87	3000 +30/-20%	1390	< 0.40 (200 mT, 100 kHz, 100 °C)	B65807P0000R087

Mechanical stress and mounting

Ferrite cores have to meet mechanical requirements during assembling and for a growing number of applications. Since ferrites are ceramic materials one has to be aware of the special behavior under mechanical load.

As valid for any ceramic material, ferrite cores are brittle and sensitive to any shock, fast changing or tensile load. Especially high cooling rates under ultrasonic cleaning and high static or cyclic loads can cause cracks or failure of the ferrite cores.

For detailed information see chapter *"Definitions"*, section 8.1.

Effects of core combination on A_L value

Stresses in the core affect not only the mechanical but also the magnetic properties. It is apparent that the initial permeability is dependent on the stress state of the core. The higher the stresses are in the core, the lower is the value for the initial permeability. Thus the embedding medium should have the greatest possible elasticity.

For detailed information see chapter *"Definitions"*, section 8.2.

Heating up

Ferrites can run hot during operation at higher flux densities and higher frequencies.

NiZn-materials

The magnetic properties of NiZn-materials can change irreversible in high magnetic fields.

Processing notes

- The start of the winding process should be soft. Else the flanges may be destroyed.
- Too strong winding forces may blast the flanges or squeeze the tube that the cores can no more be mounted.
- Too long soldering time at high temperature (>300 °C) may effect coplanarity or pin arrangement.
- Not following the processing notes for soldering of the J-leg terminals may cause solderability problems at the transformer because of pollution with Sn oxide of the tin bath or burned insulation of the wire. For detailed information see chapter *"Processing notes"*, section 8.2.
- The dimensions of the hole arrangement have fixed values and should be understood as a recommendation for drilling the printed circuit board. For dimensioning the pins, the group of holes can only be seen under certain conditions, as they fit into the given hole arrangement. To avoid problems when mounting the transformer, the manufacturing tolerances for positioning the customers' drilling process must be considered by increasing the hole diameter.

Ferrites and accessories

Symbols and terms

Symbol	Meaning	Unit
A	Cross section of coil	mm ²
A _e	Effective magnetic cross section	mm ²
A _L	Inductance factor; $A_L = L/N^2$	nH
A _{L1}	Minimum inductance at defined high saturation ($\hat{=} \mu_a$)	nH
A _{min}	Minimum core cross section	mm ²
A _N	Winding cross section	mm ²
A _R	Resistance factor; $A_R = R_{Cu}/N^2$	$\mu\Omega = 10^{-6} \Omega$
B	RMS value of magnetic flux density	Vs/m ² , mT
ΔB	Flux density deviation	Vs/m ² , mT
$\hat{B}$	Peak value of magnetic flux density	Vs/m ² , mT
$\Delta \hat{B}$	Peak value of flux density deviation	Vs/m ² , mT
B _{DC}	DC magnetic flux density	Vs/m ² , mT
B _R	Remanent flux density	Vs/m ² , mT
B _S	Saturation magnetization	Vs/m ² , mT
C ₀	Winding capacitance	F = As/V
CDF	Core distortion factor	mm ^{-4.5}
DF	Relative disaccommodation coefficient $DF = d/\mu_i$	
d	Disaccommodation coefficient	
E _a	Activation energy	J
f	Frequency	s ⁻¹ , Hz
f _{cutoff}	Cut-off frequency	s ⁻¹ , Hz
f _{max}	Upper frequency limit	s ⁻¹ , Hz
f _{min}	Lower frequency limit	s ⁻¹ , Hz
f _r	Resonance frequency	s ⁻¹ , Hz
f _{Cu}	Copper filling factor	
g	Air gap	mm
H	RMS value of magnetic field strength	A/m
$\hat{H}$	Peak value of magnetic field strength	A/m
H _{DC}	DC field strength	A/m
H _c	Coercive field strength	A/m
h	Hysteresis coefficient of material	10 ⁻⁶ cm/A
h/ μ_i^2	Relative hysteresis coefficient	10 ⁻⁶ cm/A
I	RMS value of current	A
I _{DC}	Direct current	A
$\hat{I}$	Peak value of current	A
J	Polarization	Vs/m ²
k	Boltzmann constant	J/K
k ₃	Third harmonic distortion	
k _{3c}	Circuit third harmonic distortion	
L	Inductance	H = Vs/A

Ferrites and accessories

Symbols and terms

Symbol	Meaning	Unit
$\Delta L/L$	Relative inductance change	H
L_0	Inductance of coil without core	H
L_H	Main inductance	H
L_p	Parallel inductance	H
L_{rev}	Reversible inductance	H
L_s	Series inductance	H
l_e	Effective magnetic path length	mm
l_N	Average length of turn	mm
N	Number of turns	
P_{Cu}	Copper (winding) losses	W
P_{trans}	Transferrable power	W
P_V	Relative core losses	mW/g
PF	Performance factor	
Q	Quality factor ($Q = \omega L/R_s = 1/\tan \delta_L$)	
R	Resistance	Ω
R_{Cu}	Copper (winding) resistance ($f = 0$)	Ω
R_h	Hysteresis loss resistance of a core	Ω
ΔR_h	R_h change	Ω
R_i	Internal resistance	Ω
R_p	Parallel loss resistance of a core	Ω
R_s	Series loss resistance of a core	Ω
R_{th}	Thermal resistance	K/W
R_V	Effective loss resistance of a core	Ω
s	Total air gap	mm
T	Temperature	$^{\circ}\text{C}$
ΔT	Temperature difference	K
T_C	Curie temperature	$^{\circ}\text{C}$
t	Time	s
t_v	Pulse duty factor	
$\tan \delta$	Loss factor	
$\tan \delta_L$	Loss factor of coil	
$\tan \delta_r$	(Residual) loss factor at $H \rightarrow 0$	
$\tan \delta_e$	Relative loss factor	
$\tan \delta_h$	Hysteresis loss factor	
$\tan \delta/\mu_i$	Relative loss factor of material at $H \rightarrow 0$	
U	RMS value of voltage	V
$\hat{U}$	Peak value of voltage	V
V_e	Effective magnetic volume	mm^3
Z	Complex impedance	Ω
Z_n	Normalized impedance $ Z _n = Z /N^2 \times \varepsilon (l_e/A_e)$	Ω/mm

Ferrites and accessories

Symbols and terms

Symbol	Meaning	Unit
α	Temperature coefficient (TK)	1/K
α_F	Relative temperature coefficient of material	1/K
α_e	Temperature coefficient of effective permeability	1/K
ϵ_r	Relative permittivity	
Φ	Magnetic flux	Vs
η	Efficiency of a transformer	
η_B	Hysteresis material constant	mT ⁻¹
η_i	Hysteresis core constant	A ⁻¹ H ^{-1/2}
λ_s	Magnetostriction at saturation magnetization	
μ	Relative complex permeability	
μ_0	Magnetic field constant	Vs/Am
μ_a	Relative amplitude permeability	
μ_{app}	Relative apparent permeability	
μ_e	Relative effective permeability	
μ_i	Relative initial permeability	
μ_p'	Relative real (inductive) component of $\bar{\mu}$ (for parallel components)	
μ_p''	Relative imaginary (loss) component of $\bar{\mu}$ (for parallel components)	
μ_r	Relative permeability	
μ_{rev}	Relative reversible permeability	
μ_s'	Relative real (inductive) component of $\bar{\mu}$ (for series components)	
μ_s''	Relative imaginary (loss) component of $\bar{\mu}$ (for series components)	
μ_{tot}	Relative total permeability derived from the static magnetization curve	
ρ	Resistivity	Ωm^{-1}
$\Sigma l/A$	Magnetic form factor	mm ⁻¹
τ_{Cu}	DC time constant $\tau_{Cu} = L/R_{Cu} = A_L/A_R$	s
ω	Angular frequency; $\omega = 2 \pi f$	s ⁻¹

All dimensions are given in mm.

SMD Surface-mount device

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- Регистрацию проекта у производителя компонентов.
- Техническую поддержку проекта.
- Защиту от снятия компонента с производства.
- Оценку стоимости проекта по компонентам.
- Изготовление тестовой платы монтаж и пусконаладочные работы.



Тел: +7 (812) 336 43 04 (многоканальный)

Email: org@lifeelectronics.ru

www.lifeelectronics.ru