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LOC DIST

REVISIONS

| P | LTR | DESCRIPTION | DATE | DWN | APVD |
|---|-----|-------------|------|-----|------|
|   |     |             |      |     |      |
|   |     |             |      |     |      |
|   |     |             |      |     |      |
|   |     |             |      |     |      |

# REPLACED BY OCEAN STYLE APPLICATOR PART NUMBER

FOR REPLACEMENT PARTS FOR APPLICATOR REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED) WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR

|   |        |                  |   |           |            |
|---|--------|------------------|---|-----------|------------|
| THIS DRAWING IS A CONTROLLED DOCUMENT.  |        | DWN              |  TE Connectivity |           |            |
| DIMENSIONS:   |        | CHK              |   |           |            |
| TOLERANCES UNLESS OTHERWISE SPECIFIED:  |        | APVD             | NAME  |           |            |
|  <ul style="list-style-type: none"> <li>0 PLC ±</li> <li>1 PLC ±</li> <li>2 PLC ±</li> <li>3 PLC ±</li> <li>4 PLC ±</li> <li>ANGLES ±</li> </ul> |        | PRODUCT SPEC     | RESTRICTED TO   |           |            |
|   |        | APPLICATION SPEC | SIZE  | CAGE CODE | DRAWING NO |
| MATERIAL  | FINISH | WEIGHT           | A3  | C-        |            |
|   |        | SCALE            | SHEET   | OF        | REV        |

DRAWING MADE IN THIRD ANGLE PROJECTION

1528108 1528108

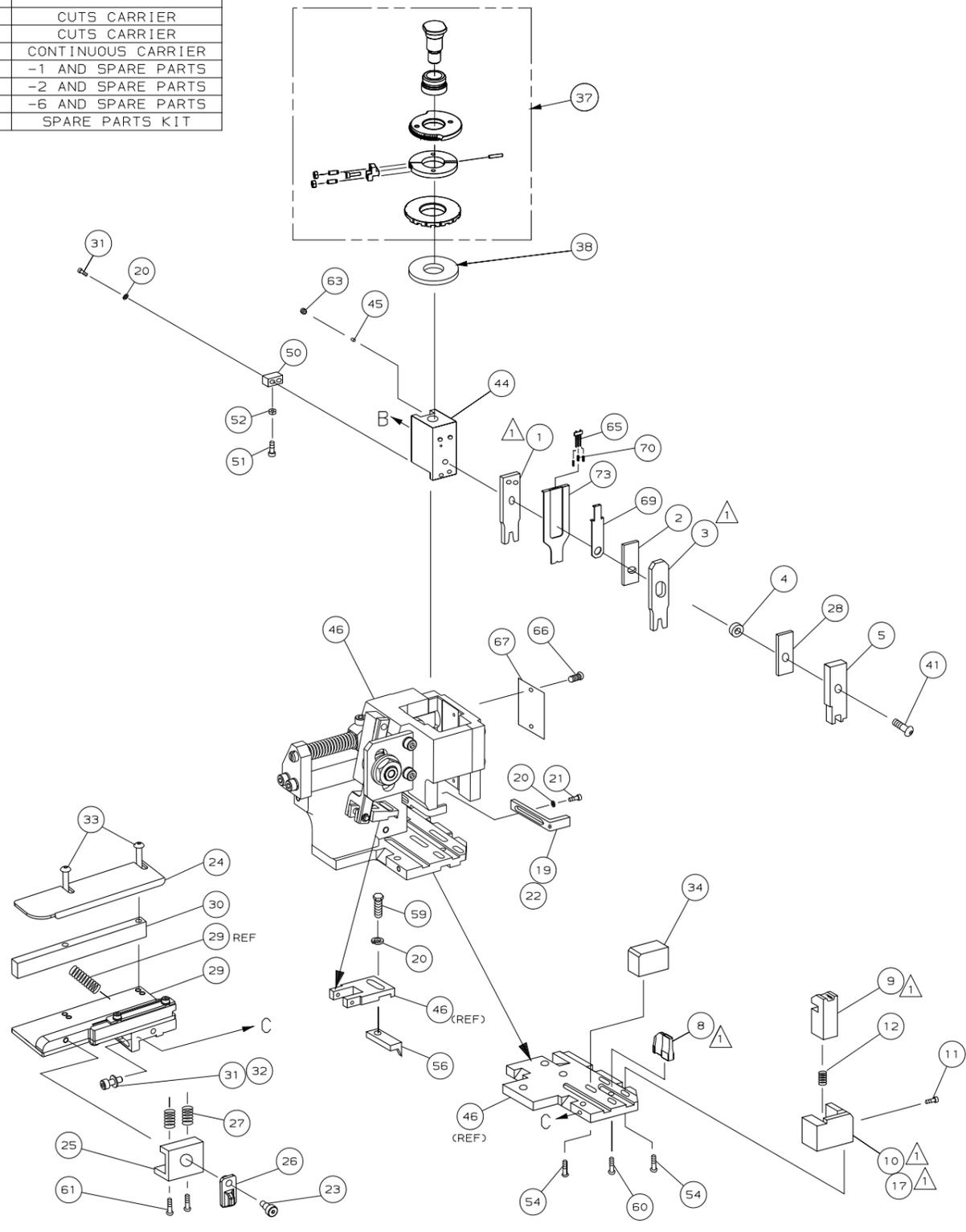
/nd/mbaum/middleton

| PART NUMBER | REV | FIRST USED | TERMINATOR | FEED TYPE      | DESCRIPTION        |
|-------------|-----|------------|------------|----------------|--------------------|
| 1528108-1   | D   | -          | LEADMAKER  | MECH POST FEED | CUTS CARRIER       |
| 1528108-2   | D   | -          | BENCH      | MECH PRE FEED  | CUTS CARRIER       |
| 1528108-6   | D   | -          | LEADMAKER  | MECH POST FEED | CONTINUOUS CARRIER |
| 7-1528108-1 | D   | -          | LEADMAKER  | MECH POST FEED | -1 AND SPARE PARTS |
| 7-1528108-2 | D   | -          | BENCH      | MECH PRE FEED  | -2 AND SPARE PARTS |
| 7-1528108-6 | D   | -          | LEADMAKER  | MECH POST FEED | -6 AND SPARE PARTS |
| 7-1528108-7 | A   | -          | -          | -              | SPARE PARTS KIT    |

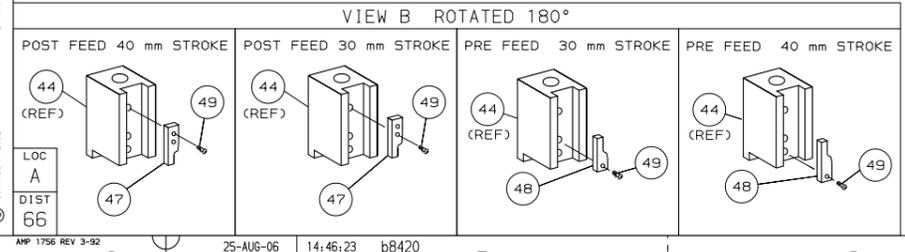
| CRIMP DATA AMP TERMINAL AMP CRIMP SPECS |                 |                     |                                       |
|---|-----------------|---------------------|---------------------------------------|
| TERMINAL NAME: D-2 CONTACT "M" SIZE     |                 |                     |                                       |
| CRIMP                                   | SIZE            | TYPE                | RANGE                                 |
| WIRE                                    | 1.57 [0.062 IN] | F                   | 0.30-0.85mm <sup>2</sup> or 22-18 AWG |
| INSUL                                   | 1.88 [0.074 IN] | F                   | 1.26-1.90 [0.050-.075 IN]             |
| WIRE STRIP LENGTH                       |                 | APPL INSTRUCTION    |                                       |
| 2.90-3.90 [0.114-.154 IN]               |                 | 408-8322 & 408-8490 |                                       |
| TERMINAL                                | -               | -                   | FEED                                  |
| APPL SPEC                               | 114-5258        | -                   | 8.10 [0.319 IN]                       |

| TERMINALS APPLIED |   |   |   |   |
|-------------------|---|---|---|---|
| 1318105           | - | - | - | - |
| 1318109           | - | - | - | - |
| -                 | - | - | - | - |
| -                 | - | - | - | - |
| -                 | - | - | - | - |
| -                 | - | - | - | - |
| -                 | - | - | - | - |
| -                 | - | - | - | - |
| -                 | - | - | - | - |
| -                 | - | - | - | - |

| WIRE SIZE mm <sup>2</sup> AWG | CRIMP HEIGHT *               | REF SETTING |
|-------------------------------|------------------------------|-------------|
| 0.85mm <sup>2</sup> or 18 AWG | 1.19 ±0.05 [0.047 ±0.002 IN] | B6          |
| 0.50mm <sup>2</sup> or 20 AWG | 1.05 ±0.05 [0.041 ±0.002 IN] | C6          |
| 0.30mm <sup>2</sup> or 22 AWG | 0.94 ±0.05 [0.037 ±0.002 IN] | D3          |



- 1. RECOMMENDED SPARE PARTS.
- 2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
- 3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.



**\* WARNING:**  
ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN REQ'D CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

| QTY | REQD | PER | ASSY | PART NO | DESCRIPTION | ITEM NO                          |                     |   |
|-----|------|-----|------|---------|-------------|----------------------------------|---------------------|---|
| -   | 1    | 1   | 1    | 1       | 1490525-3   | DEPRESSOR, WIRE                  | 73                  |   |
| -   | 1    | 1   | 1    | 1       | 1528108     | PRINT, APPLICATOR LOG SHEET      | 72                  |   |
| -   | 1    | 1   | 1    | 1       | 1338705-3   | DOCUMENTATION PACKAGE            | 71                  |   |
| -   | 3    | 3   | 3    | 3       | 23147-7     | SPRING, DEPRESSOR                | 70                  |   |
| -   | 1    | 1   | 1    | 1       | 1490524-1   | SPACER, DEPRESSOR                | 69                  |   |
| -   | 1    | 1   | 1    | 1       | 461264-5    | PLATE, IDENTIFICATION            | 67                  |   |
| -   | 2    | 2   | 2    | 2       | 21017-2     | SCR, DRIVE (#2X.19) ID PLATE     | 66                  |   |
| -   | 1    | 1   | 1    | 1       | 1424350-1   | HOLDER, PIN, WIRED               | 65                  |   |
| -   | 1    | 1   | 1    | 1       | 3-18031-0   | SCR, SKT SET (M6X6) RAM          | 64                  |   |
| -   | 2    | 2   | 2    | 2       | 2-18032-5   | SCR, SOC SET (M5X20) DRAG        | 62                  |   |
| -   | 1    | 1   | 1    | 1       | 18024-7     | SCR, BHC (M4X10) ANVIL           | 61                  |   |
| -   | 1    | 1   | 1    | 1       | 5-18022-2   | SCR, HEX (M4X8) FEED FINGER      | 59                  |   |
| -   | 1    | 1   | 1    | 1       | 1338685-1   | PAWL, FEED                       | 56                  |   |
| -   | 4    | 4   | 4    | 4       | 18024-8     | SCR, BHC (M4X12) SHEAR HOLDER    | 54                  |   |
| -   | 1    | 1   | 1    | 1       | 18030-1     | NUT, HEX (M3) HOLD DOWN          | 52                  |   |
| -   | 1    | 1   | 1    | 1       | 811242-5    | BUMPER, HOLDDOWN                 | 51                  |   |
| -   | 1    | 1   | 1    | 1       | 690753-2    | SPACER, TONKER                   | 50                  |   |
| -   | 1    | 1   | 1    | 1       | 18024-3     | SCR, BHC (M3X10) CAM             | 49                  |   |
| -   | 1    | 1   | 1    | 1       | 1338675-1   | CAM, PRE FEED 30 & 40 mm ST      | 48                  |   |
| -   | 1    | 1   | 1    | 1       | 1338676-1   | CAM, POST FEED 30 & 40 mm ST     | 47                  |   |
| -   | 1    | 1   | 1    | 1       | 1320999-3   | APPLICATOR BASIC SUBASSY         | 46                  |   |
| -   | 1    | 1   | 1    | 1       | 690191-1    | PLUG, NYLON                      | 45                  |   |
| -   | 1    | 1   | 1    | 1       | 1338660-1   | RAM                              | 44                  |   |
| -   | 1    | 1   | 1    | 1       | 2-18024-6   | SCR, BHC (M8X25) RAM             | 41                  |   |
| -   | 1    | 1   | 1    | 1       | 469367-8    | SPACER, FINE ADJUST              | 38                  |   |
| -   | 1    | 1   | 1    | 1       | 879103-3    | FINE ADJUST HEAD SUBASSY         | 37                  |   |
| -   | 1    | 1   | 1    | 1       | 1320934-1   | SUPPORT, TERMINAL                | 34                  |   |
| -   | 2    | 2   | 2    | 2       | 1-18024-0   | SCR, BHC (M4X20) STRIP GUIDE     | 33                  |   |
| -   | 1    | 1   | 1    | 1       | 18027-2     | WASHER, FLAT (M4)                | 32                  |   |
| -   | 3    | 3   | 3    | 3       | 1-18023-2   | SCR, SKT CAP (M4X12) MOUNT BLOCK | 31                  |   |
| -   | 1    | 1   | 1    | 1       | 1320908-3   | SPACER, STRIP GUIDE              | 30                  |   |
| -   | 1    | 1   | 1    | 1       | 1633073-1   | STRIP GUIDE PLATE ASSY           | 29                  |   |
| -   | 1    | 1   | 1    | 1       | 455888-4    | SPACER, FRONT SHEAR DEP          | 28                  |   |
| -   | 2    | 2   | 2    | 2       | 1-22284-0   | SPRING, DRAG                     | 27                  |   |
| -   | 1    | 1   | 1    | 1       | 356835-1    | LEVER, DRAG RELEASE              | 26                  |   |
| -   | 1    | 1   | 1    | 1       | 240792-1    | DRAG, TERMINAL                   | 25                  |   |
| -   | 1    | 1   | 1    | 1       | 1320928-2   | PLATE, STRIP GUIDE               | 24                  |   |
| -   | 1    | 1   | 1    | 1       | 980371-4    | SCR, SHC SHLD                    | 23                  |   |
| -   | 1    | 1   | 1    | 1       | 690472-2    | STRIPPER                         | 22                  |   |
| -   | 1    | 1   | 1    | 1       | 1-18023-1   | SCR, SHC (M4X10) STRIPPER        | 21                  |   |
| -   | 4    | 4   | 4    | 4       | 18025-2     | WASHER, LOCK (M4) STRIPPER       | 20                  |   |
| -   | 1    | 1   | 1    | 1       | 690472-1    | STRIPPER                         | 19                  |   |
| -   | 1    | 1   | 1    | 1       | 1338684-1   | HOLDER, SHEAR, FRONT (NO-CUT)    | 17                  |   |
| -   | 1    | 1   | 1    | 1       | 3-22280-3   | SPRING, SHEAR                    | 12                  |   |
| -   | 1    | 1   | 1    | 1       | 356885-4    | STOP, SHEAR                      | 11                  |   |
| -   | 1    | 1   | 1    | 1       | 1320921-1   | HOLDER, SHEAR, FRONT (CUT)       | 10                  |   |
| -   | 1    | 1   | 1    | 1       | 462006-1    | SHEAR, FLOAT (FRONT)             | 9                   |   |
| -   | 1    | 2   | 2    | 2       | 1           | 3-1333202-3                      | ANVIL               | 8 |
| -   | 1    | 1   | 1    | 1       | 2-455889-0  | DEPRESSOR, SHEAR (FRONT)         | 5                   |   |
| -   | 1    | 1   | 1    | 1       | 2-238011-0  | SPACER, BLOCK CRIMPER            | 4                   |   |
| -   | 1    | 2   | 2    | 2       | 1           | 3-1213077-9                      | CRIMPER, INSULATION | 3 |
| -   | 1    | 1   | 1    | 1       | 455888-5    | SPACER, CRIMPER                  | 2                   |   |
| -   | 1    | 2   | 2    | 2       | 1           | 1-456403-6                       | CRIMPER, WIRE       | 1 |

QTY REQD PER ASSY

REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)

PARTS LIST

DR M. CLIFFORD 30APR02 APP F. BACKHURST 30APR02

CHK - REL 23-05-02 M. CLIFFORD

NAME FINE ADJ SIDE FD HD-I APPL MACHINE REF HD-I APPL

SCALE - DWG NO 1528108 SHEET 1 OF 1 REV D

CUSTOMER AND ASSEMBLY DRAWING

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- Защиту от снятия компонента с производства.
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Тел: +7 (812) 336 43 04 (многоканальный)

Email: [org@lifeelectronics.ru](mailto:org@lifeelectronics.ru)

[www.lifeelectronics.ru](http://www.lifeelectronics.ru)