

Single-Supply, Rail-to-Rail, Low Cost Instrumentation Amplifier

AD623

FEATURES

APPLICATIONS

Low power medical instrumentation Transducer interfaces Thermocouple amplifiers Industrial process controls Difference amplifiers Low power data acquisition

GENERAL DESCRIPTION

The AD623 is an integrated single-supply instrumentation amplifier that delivers rail-to-rail output swing on a 3 V to 12 V supply. The AD623 offers superior user flexibility by allowing single gain set resistor programming and by conforming to the 8-lead industry standard pinout configuration. With no external resistor, the AD623 is configured for unity gain $(G = 1)$, and with an external resistor, the AD623 can be programmed for gains up to 1000.

CONNECTION DIAGRAM

Figure 1. 8-Lead PDIP (N), SOIC (R), and MSOP (RM) Packages

Figure 2. CMR vs. Frequency, $5 V_s$, $0 V_s$

The AD623 holds errors to a minimum by providing superior ac CMRR that increases with increasing gain. Line noise, as well as line harmonics, are rejected because the CMRR remains constant up to 200 Hz. The AD623 has a wide input commonmode range and can amplify signals that have a common-mode voltage 150 mV below ground. Although the design of the AD623 was optimized to operate from a single supply, the AD623 still provides superior performance when operated from a dual voltage supply $(\pm 2.5 \text{ V to } \pm 6.0 \text{ V})$.

Low power consumption (1.5 mW at 3 V), wide supply voltage range, and rail-to-rail output swing make the AD623 ideal for battery-powered applications. The rail-to-rail output stage maximizes the dynamic range when operating from low supply voltages. The AD623 replaces discrete instrumentation amplifier designs and offers superior linearity, temperature stability, and reliability in a minimum of space.

Rev. D

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One Technology Way, P.O. Box 9106, Norwood, MA 02062-9106, U.S.A. Tel: 781.329.4700 www.analog.com Fax: 781.461.3113 ©1997–2008 Analog Devices, Inc. All rights reserved.

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REVISION HISTORY

 $9/99$ –Rev. B to Rev. C

SPECIFICATIONS

SINGLE SUPPLY

Typical @ 25°C single supply, $V_S = 5$ V, and $R_L = 10$ k Ω , unless otherwise noted.

Table 1.

¹ Does not include effects of external resistor, R_G.
² One input grounded. G = 1.

DUAL SUPPLIES

Typical @ 25°C dual supply, $V_s = \pm 5$ V, and $R_L = 10$ kΩ, unless otherwise noted.

Table 2.

¹ Does not include effects of external resistor, R_G.
² One input grounded. G = 1.

BOTH DUAL AND SINGLE SUPPLIES

Table 3.

ABSOLUTE MAXIMUM RATINGS

Table 4.

1 Specification is for device in free air: 8-Lead PDIP Package: $θ_{JA} = 95°C/W$ 8-Lead SOIC Package: θ_{JA} = 155°C/W

8-Lead MSOP Package: $θ_{JA} = 200°C/W$.

Stresses above those listed under Absolute Maximum Ratings may cause permanent damage to the device. This is a stress rating only; functional operation of the device at these or any other conditions above those indicated in the operational section of this specification is not implied. Exposure to absolute maximum rating conditions for extended periods may affect device reliability.

ESD CAUTION

ESD (electrostatic discharge) sensitive device. Charged devices and circuit boards can discharge
without detection. Although this product features patented or proprietary protection circuitry, damage may occur on devices subjected to high energy ESD. Therefore, proper ESD precautions should be taken to avoid performance degradation or loss of functionality.

TYPICAL PERFORMANCE CHARACTERISTICS

At 25°C, $V_s = \pm 5$ V, and $R_L = 10$ kΩ, unless otherwise noted.

Figure 3. Typical Distribution of Input Offset Voltage; Package Option N-8, R-8

Figure 4. Typical Distribution of Output Offset Voltage; Package Option N-8, R-8

Figure 6. Typical Distribution of Output Offset Voltage, $V_S = 5 V$, Single Supply, $V_{REF} = -0.125 V$; Package Option N-8, R-8

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Figure 15. 0.1 Hz to 10 Hz Current Noise (0.71 pA/DIV)

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Figure 29. Large Signal Pulse Response and Settling Time, $G = -1$ (0.250 mV = 0.01%), $C_l = 100$ pF

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Figure 31. Large Signal Pulse Response and Settling Time, $G = 100, C_L = 100 pF$

Figure 32. Large Signal Pulse Response and Settling Time, $G = -1000$ (5 mV = 0.01%), $C_l = 100$ pF

Figure 33. Small Signal Pulse Response, $G = 1$, $R_L = 10$ k Ω , $C_L = 100$ pF

Figure 34. Small Signal Pulse Response, $G = 10$, $R_L = 10$ k Ω , $C_L = 100$ pF

Figure 35. Small Signal Pulse Response, $G = 100$, $R_L = 10$ k Ω , $C_L = 100$ pF

Figure 36. Small Signal Pulse Response, $G = 1000$, $R_L = 10$ k Ω , $C_L = 100$ pF

Figure 37. Gain Nonlinearity, G = −1 (50 ppm/DIV)

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Figure 38. Gain Nonlinearity, G = −10 (6 ppm/DIV)

Figure 39. Gain Nonlinearity, G = −100, 15 ppm/DIV

Figure 40. Output Voltage Swing vs. Output Current

THEORY OF OPERATION

The AD623 is an instrumentation amplifier based on a modified classic 3-op-amp approach, to assure single or dual supply operation even at common-mode voltages at the negative supply rail. Low voltage offsets, input and output, as well as absolute gain accuracy, and one external resistor to set the gain, make the AD623 one of the most versatile instrumentation amplifiers in its class.

The input signal is applied to PNP transistors acting as voltage buffers and providing a common-mode signal to the input amplifiers (see [Figure 41\)](#page-14-1). An absolute value 50 kΩ resistor in each amplifier feedback assures gain programmability.

The differential output is

$$
V_O = \left(1 + \frac{100 \text{ k}\Omega}{R_G}\right) V_C
$$

The differential voltage is then converted to a single-ended voltage using the output amplifier, which also rejects any common-mode signal at the output of the input amplifiers.

Because the amplifiers can swing to either supply rail, as well as have their common-mode range extended to below the negative supply rail, the range over which the AD623 can operate is further enhanced (see [Figure 20](#page-9-0) and [Figure 21\)](#page-10-0).

The output voltage at Pin 6 is measured with respect to the potential at Pin 5. The impedance of the reference pin is $100 \text{ k}\Omega$; therefore, in applications requiring V/I conversion, a small resistor between Pin 5 and Pin 6 is all that is needed.

Note that the bandwidth of the in-amp decreases as gain is increased. This occurs because the internal op-amps are the standard voltage feedback design. At unity gain, the output amplifier limits the bandwidth.

APPLICATIONS INFORMATION **BASIC CONNECTION**

[Figure 42](#page-15-1) and [Figure 43](#page-15-2) show the basic connection circuits for the AD623. The + V_s and $-V_s$ terminals are connected to the power supply. The supply can be either bipolar ($V_s = \pm 2.5$ V to ± 6 V) or single supply ($-V_s = 0$ V, $+V_s = 3.0$ V to 12 V). Power supplies should be capacitively decoupled close to the power pins of the device. For the best results, use surface-mount 0.1 μF ceramic chip capacitors and 10 μF electrolytic tantalum capacitors.

Figure 42. Dual-Supply Basic Connection

Figure 43. Single-Supply Basic Connection

The input voltage, which can be either single-ended (tie either −IN or +IN to ground), or differential is amplified by the programmed gain. The output signal appears as the voltage difference between the OUTPUT pin and the externally applied voltage on the REF input. For a ground-referenced output, REF should be grounded.

GAIN SELECTION

The gain of the AD623 is resistor programmed by RG, or more precisely, by whatever impedance appears between Pin 1 and Pin 8. The AD623 is designed to offer accurate gains using 0.1% to 1% tolerance resistors. Table 5 shows the required values of R_G for the various gains. Note that for $G = 1$, the R_G terminals are unconnected ($R_G = \infty$). For any arbitrary gain, R_G can be calculated by

 $R_G = 100 \text{ k}\Omega/(G - 1)$

REFERENCE TERMINAL

The reference terminal potential defines the zero output voltage and is especially useful when the load does not share a precise ground with the rest of the system. It provides a direct means of injecting a precise offset to the output. The reference terminal is also useful when bipolar signals are being amplified because it can be used to provide a virtual ground voltage. The voltage on the reference terminal can be varied from $-V_S$ to $+V_S$.

л. Desired Gain	1% Standard Table Value of $R_G(\Omega)$	Calculated Gain Using 1% Resistors
2	100 k	$\overline{2}$
5	24.9 k	5.02
10	11k	10.09
20	5.23k	20.12
33	3.09k	33.36
40	2.55k	40.21
50	2.05k	49.78
65	1.58k	64.29
100	1.02 _k	99.04
200	499	201.4
500	200	501
1000	100	1001

Table 5. Required Values of Gain Resistors

INPUT AND OUTPUT OFFSET VOLTAGE

The low errors of the AD623 are attributed to two sources, input and output errors. The output error is divided by the programmed gain when referred to the input. In practice, the input errors dominate at high gains and the output errors dominate at low gains. The total V_{OS} for a given gain is calculated as the following:

Total Error RTI = *Input Error* + (*Output Error*/*G*)

Total Error RTO = (*Input Error* × *G*) + *Output Error*

RTI offset errors and noise voltages for different gains are shown in [Table 6](#page-16-1).

INPUT PROTECTION

Internal supply referenced clamping diodes allow the input, reference, output, and gain terminals of the AD623 to safely withstand overvoltages of 0.3 V above or below the supplies. This is true for all gains and for power on and power off. This last case is particularly important because the signal source and amplifier may be powered separately.

If the overvoltage is expected to exceed this value, the current through these diodes should be limited to about 10 mA using external current limiting resistors (see [Figure 44\)](#page-16-2). The size of this resistor is defined by the supply voltage and the required overvoltage protection.

RF INTERFERENCE

All instrumentation amplifiers can rectify high frequency outof-band signals. Once rectified, these signals appear as dc offset errors at the output. The circuit in [Figure 45](#page-16-3) provides good RFI suppression without reducing performance within the pass band of

the in-amp. Resistor R1 and Capacitor C1 (and likewise, R2 and C2) form a low-pass RC filter that has a −3 dB bandwidth equal to $F = 1/(2 \pi RIC1)$. Using the component values shown, this filter has a −3 dB bandwidth of approximately 40 kHz. Resistors R1 and R2 were selected to be large enough to isolate the input of the circuit from the capacitors, but not large enough to significantly increase the noise of the circuit. To preserve common-mode rejection in the amplifier's pass band, Capacitors C1 and C2 need to be 5% or better units, or low cost 20% units can be tested and binned to provide closely matched devices.

Capacitor C3 is needed to maintain common-mode rejection at the low frequencies. R1/R2 and C1/C2 form a bridge circuit whose output appears across the input pins of the in-amp. Any mismatch between C1 and C2 unbalances the bridge and reduces the common-mode rejection. C3 ensures that any RF signals are common mode (the same on both in-amp inputs) and are not applied differentially. This second low-pass network, R1 + R2 and C3, has a -3 dB frequency equal to $1/(2 \pi (R1 + R2)$ (C3)). Using a C3 value of 0.047 μF, the −3 dB signal bandwidth of this circuit is approximately 400 Hz. The typical dc offset shift over frequency is less than 1.5 μV and the circuit's RF signal rejection is better than 71 dB. The 3 dB signal bandwidth of this circuit may be increased to 900 Hz by reducing Resistors R1 and R2 to 2.2 kΩ. The performance is similar to using $4 \text{ k}\Omega$ resistors, except that the circuitry preceding the in-amp must drive a lower impedance load.

The circuit in [Figure 45](#page-16-3) should be built using a PC board with a ground plane on both sides. All component leads should be as short as possible. Resistors R1 and R2 can be common 1% metal film units, but Capacitors C1 and C2 need to be ±5% tolerance devices to avoid degrading the circuit's common-mode rejection. Either the traditional 5% silver mica units or Panasonic $\pm 2\%$ PPS film capacitors are recommended.

In many applications, shielded cables are used to minimize noise; for best CMR over frequency, the shield should be properly driven. [Figure 46](#page-17-1) shows an active guard driver that is configured to improve ac common-mode rejection by bootstrapping the capacitances of input cable shields, thus minimizing the capacitance mismatch between the inputs.

GROUNDING

Because the AD623 output voltage is developed with respect to the potential on the reference terminal, many grounding problems can be solved by simply tying the REF pin to the appropriate local

ground. The REF pin should, however, be tied to a low impedance point for optimal CMR.

The use of ground planes is recommended to minimize the impedance of ground returns (and hence the size of dc errors). To isolate low level analog signals from a noisy digital environment, many data acquisition components have separate analog and digital ground returns (see [Figure 47](#page-17-2)). All ground pins from mixed signal components, such as analog-to-digital converters (ADCs), should be returned through the high quality analog ground plane. Maximum isolation between analog and digital is achieved by connecting the ground planes back at the supplies. The digital return currents from the ADC that flow in the analog ground plane, in general, have a negligible effect on noise performance.

If there is only a single power supply available, it must be shared by both digital and analog circuitry. [Figure 48](#page-17-3) shows how to minimize interference between the digital and analog circuitry.

As in the previous case, separate analog and digital ground planes should be used (reasonably thick traces can be used as an alternative to a digital ground plane). These ground planes should be connected at the ground pin of the power supply. Separate traces should be run from the power supply to the supply pins of the digital and analog circuits. Ideally, each device should have its own power supply trace, but these can be shared by a number of devices, as long as a single trace is not used to route current to both digital and analog circuitry.

Figure 47. Optimal Grounding Practice for a Bipolar Supply Environment with Separate Analog and Digital Supplies

Figure 48. Optimal Ground Practice in a Single Supply Environment

Ground Returns for Input Bias Currents

Input bias currents are those dc currents that must flow to bias the input transistors of an amplifier. These are usually transistor base currents. When amplifying floating input sources, such as transformers or ac-coupled sources, there must be a direct dc path into each input in order that the bias current can flow. [Figure 49](#page-18-0), [Figure 50](#page-18-1), and [Figure 51](#page-18-2) show how a bias current path can be provided for the cases of transformer coupling, thermocouple, and capacitive ac coupling. In dc-coupled resistive bridge applications, providing this path is generally not necessary as the bias current simply flows from the bridge supply through the bridge into the amplifier. However, if the impedances that the two inputs see are large and differ by a large amount (>10 kΩ), the offset current of the input stage causes dc errors proportional with the input offset voltage of the amplifier.

Figure 49. Ground Returns for Bias Currents with Transformer-Coupled Inputs

Figure 50. Ground Returns for Bias Currents with Thermocouple Inputs

Figure 51. Ground Returns for Bias Currents with AC-Coupled Inputs

Output Buffering

The AD623 is designed to drive loads of 10 k Ω or greater. If the load is less than this value, the output of the AD623 should be buffered with a precision single-supply op amp, such as the [OP113](http://www.analog.com/OP113). This op amp can swing from 0 V to 4 V on its output while driving a load as small as 600 $Ω$. [Table 7](#page-18-3) summarizes the performance of some buffer op amps.

Table 7. Buffering Options

Single-Supply Data Acquisition System

Interfacing bipolar signals to single-supply ADCs presents a challenge. The bipolar signal must be mapped into the input range of the ADC. [Figure 53](#page-18-4) shows how this translation can be achieved.

Figure 53. A Single-Supply Data Acquisition System

The bridge circuit is excited by a 5 V supply. The full-scale output voltage from the bridge $(\pm 10 \text{ mV})$ therefore has a commonmode level of 2.5 V. The AD623 removes the common-mode component and amplifies the input signal by a factor of 100 ($R_{\text{GAIN}} = 1.02 \text{ k}\Omega$). This results in an output signal of ± 1 V. To prevent this signal from running into the ground rail of the AD623, the voltage on the REF pin must be raised to at least 1 V. In this example, the 2 V reference voltage from the [AD7776](http://www.analog.com/AD7776) ADC is used to bias the output voltage of the AD623 to $2 V \pm 1 V$. This corresponds to the input range of the ADC.

Amplifying Signals with Low Common-Mode Voltage

Because the common-mode input range of the AD623 extends 0.1 V below ground, it is possible to measure small differential signals which have low, or no, common-mode component. [Figure 54](#page-19-1) shows a thermocouple application where one side of the J-type thermocouple is grounded.

Figure 54. Amplifying Bipolar Signals with Low Common-Mode Voltage

Over a temperature range of −200°C to +200°C, the J-type thermocouple delivers a voltage ranging from −7.890 mV to +10.777 mV. A programmed gain on the AD623 of 100 ($R_G = 1.02$ k Ω) and a voltage on the REF pin of 2 V, results in the output voltage ranging from 1.110 V to 3.077 V relative to ground.

INPUT DIFFERENTIAL AND COMMON-MODE RANGE vs. SUPPLY AND GAIN

[Figure 55](#page-19-2) shows a simplified block diagram of the AD623. The voltages at the outputs of Amplifier A1 and Amplifier A2 are given by

The voltages on these internal nodes are critical in determining whether the output voltage will be clipped. The V_{A1} and V_{A2} voltages can swing from approximately 10 mV above the negative supply (V− or ground) to within approximately 100 mV of the positive rail before clipping occurs. Based on this and from

the previous equations, the maximum and minimum input common-mode voltages are given by the following equations:

$$
V_{CMMAX} = V + -0.7 \text{ V} - V_{DIFF} \times Gain/2
$$

$$
V_{CMMIN} = V - -0.590 \text{ V} + V_{DIFF} \times Gain/2
$$

These equations can be rearranged to give the maximum possible differential voltage (positive or negative) for a particular common-mode voltage, gain, and power supply. Because the signals on A1 and A2 can clip on either rail, the maximum differential voltage are the lesser of the two equations.

$$
|V_{\text{DIFFMAX}}| = 2 (V + -0.7 V - V_{\text{CM}}/Gain)
$$

$$
|V_{DIFMAX}| = 2 (V_{CM} - V - +0.590 V/Gain
$$

However, the range on the differential input voltage range is also constrained by the output swing. Therefore, the range of V_{DIFF} may have to be lower according the following equation.

Input Range ≤ *Available Output Swing/Gain*

For a bipolar input voltage with a common-mode voltage that is roughly half way between the rails, VDIFFMAX is half the value that the previous equations yield because the REF pin is at midsupply. Note that the available output swing is given for different supply conditions in th[e Specifications](#page-2-1) section.

The equations can be rearranged to give the maximum gain for a fixed set of input conditions. Again, the maximum gain will be the lesser of the two equations.

$$
Gain_{MAX} = 2\ (V+ -0.7\ V-V_{CM})/V_{DIFF}
$$

 $Gain_{MAX} = 2 (V_{CM} - V - +0.590 V)/V_{DIFF}$

Again, it is recommended that the resulting gain times the input range is less than the available output swing. If this is not the case, the maximum gain is given by

GainMAX = *Available Output Swing/Input Range*

Also for bipolar inputs (that is, input range $= 2$ V_{DIFF}), the maximum gain is half the value yielded by the previous equations because the REF pin must be at midsupply.

The maximum gain and resulting output swing for different input conditions is given in [Table 8](#page-20-0). Output voltages are referenced to the voltage on the REF pin.

For the purposes of computation, it is necessary to break down the input voltage into its differential and common-mode component. Therefore, when one of the inputs is grounded or at a fixed voltage, the common-mode voltage changes as the differential voltage changes. Take the case of the thermocouple amplifier in [Figure 54](#page-19-1). The inverting input on the AD623 is grounded; therefore, when the input voltage is −10 mV, the voltage on the noninverting input is −10 mV. For the purpose of the signal swing calculations, this input voltage should be composed of a commonmode voltage of −5 mV (that is, (+IN + −IN)/2) and a differential input voltage of -10 mV (that is, $+IN - -IN$).

Table 8. Maximum Attainable Gain and Resulting Output Swing for Different Input Conditions

OUTLINE DIMENSIONS

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> Figure 56. 8-Lead Plastic Dual In-Line Package [PDIP] Narrow Body (N-8) Dimensions shown in inches and (millimeters)

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12407-

CONTROLLING DIMENSIONS ARE IN MILLIMETERS; INCH DIMENSIONS (IN PARENTHESES) ARE ROUNDED-OFF MILLIMETER EQUIVALENTS FOR REFERENCE ONLY AND ARE NOT APPROPRIATE FOR USE IN DESIGN. COMPLIANT TO JEDEC STANDARDS MS-012-AA

Figure 57. 8-Lead Standard Small Outline Package [SOIC_N] Narrow Body (R-8) Dimensions shown in millimeters and (inches)

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COMPLIANT TO JEDEC STANDARDS MO-187-AA

Figure 58. 8-Lead Mini Small Outline Package [MSOP] (RM-8) Dimensions shown in millimeters

ORDERING GUIDE

 $1 Z =$ RoHS Compliant Part.

NOTES

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