

# ColorPAL (#28380): *Color and Ambient Light Sensor and Color Generator*

## General Description

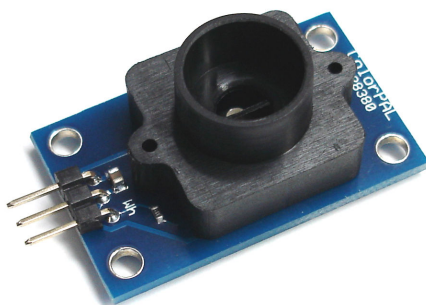
The ColorPAL is a miniature color and light sensor which, through its RGB LED, doubles as a color generator.

## Features

- Detects a full range of colors and outputs data as RGB (Red/Green/Blue) components.
- Detects broad-spectrum ambient light with sensitivity down to  $44\mu\text{W}/\text{cm}^2$  per lsb.
- Generates 24-bit color using onboard RGB LED.
- Plugs into servo headers (with optional cable) or wireless breadboards.
- Single-pin interface uses a simple serial protocol to define and initiate color detection and generation.
- Color detection and generation details handled by onboard microcontroller.
- Onboard EEPROM for saving custom color detection and generation programs.
- Autorun feature permits running a pre-designated EEPROM program with only a power supply.

## Out of the Box

## What's Included



ColorPAL Module

## What You Need to Provide

- BASIC Stamp 2 or better and a carrier board, such as Parallax's Board of Education (BOE).
- Optional, but desirable: "LCD" extension cable (e.g. Parallax #805-00011).

## Quick Start (Color Sensing)

1. Hook up your ColorPAL as shown below in the **Installation** section, using P15 for the signal.
2. Download the color match software zip file from the ColorPAL product page on [parallax.com](http://parallax.com).
3. Load the program **ColorPAL\_sense.bs2** into your BASIC Stamp and RUN it.
4. Close the DEBUG window.
5. Start the program **TCS3200\_ColorPAL\_match.exe** on your PC.
6. Follow the instructions included with the color match zip file.

## Quicker Start (Color Sensing)

1. Hook up your ColorPAL as shown below in the **Installation** section, using P15 for the signal.
2. Download the BASIC Stamp program, **ColorPAL\_mimic.bs2**, and RUN it in your BASIC Stamp.
3. Calibrate on black and white subjects, using the "b" and "w" keys.
4. Sample a color using the "s" key, then look at the LED to see that color being mimicked.

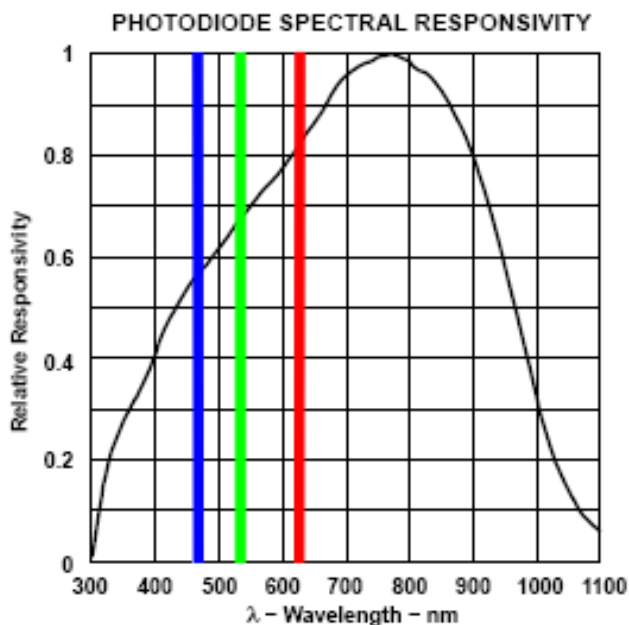
## Quickest Start (LED Demo)

1. Hook up your ColorPAL as shown below in the **Installation** section, using P15 for the signal.
2. Download the BASIC Stamp program, **ColorPAL\_transit.bs2**, and RUN it in your BASIC Stamp.
3. Hold the ColorPAL above a white sheet of paper, and watch as the LED's colors change, blending from one to another. **CAUTION:** *The LED is much too bright and concentrated to stare at directly. Use the above technique to view the color changes.*

## Principle of Operation

The ColorPAL uses an RGB LED to illuminate a sample, one color at a time, along with a broad-spectrum light-to-voltage converter to measure the light reflected back. The amount of light reflected from the sample under illumination from each red, green, and blue LED can be used to determine the sample's color.

The light sensor used in the ColorPAL is a TAOS ([www.taosinc.com](http://www.taosinc.com)) TSL13T, which has the following spectral sensitivity curve (taken from the TSL13T datasheet and superimposed with the LED wavelengths:



The sensor outputs a voltage proportional to *all* the light that it sees, weighted by the above curve. Therefore, when a subject is illuminated with a red LED only, it will respond with a voltage proportional to the red component of the subject's color, and similarly with blue and green. When there is ambient light mixed in with the LED's illumination, its effect can be eliminated by sampling first without any LEDs turned on, then subtracting this reading, in turn, from each of the red, green, and blue components. This reference measurement should be taken before each color measurement to eliminate any effects from varying ambient conditions. In the paragraphs that follow, it will be assumed that an ambient reference is taken and subtracted from each measurement discussed.

Because the LED and sensor sit next to each other on the ColorPAL's circuit board, and because the plastic snorkel itself reflects some light back (primarily from its threads), the light response from a completely black subject will be non-zero. For this reason, the black response for each color component has to be determined experimentally, so that it, too, can be subtracted from the overall response. The three components thus measured (with an ambient reference subtracted), **Kr**, **Kg**, and **Kb**, are known as the "black reference". A black reference is typically obtained only once before each measurement session.

The TSL13T light sensor does not respond equally to the red, green, and blue LEDs, and those LEDs don't put out equal amounts of light at the red, green, and blue wavelengths. So, in addition to the ambient reference and black reference, it is also necessary to take a "white reference", wherein the ColorPAL is presented with a completely white surface. Again, after subtracting the ambient lighting, the red, green, and blue components of this reference will be called, **Wr**, **Wg**, and **Wb**.

Now we have a way of determining a subject's actual color as a percentage of the difference between the white and black references. This percentage can be expressed as a value between 0 (0%) and 255 (100%), as follows for red, say:

$$\mathbf{Cr} = 255 \cdot (\mathbf{Ur} - \mathbf{Kr}) / (\mathbf{Wr} - \mathbf{Kr}) , \text{ where}$$

**Ur** is the uncorrected (except for ambient) reading, and **Cr** is the corrected reading.

Because the ColorPAL uses an integrated RGB LED to emit the sampling colors, it is also capable of generating a wide range of colors in the visible spectrum by means of its onboard microcontroller, which pulse-width modulates the LED segments to produce 24-bit RGB color.

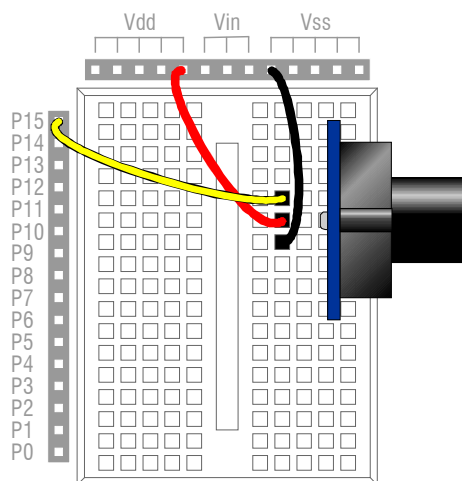
## Comparison to TCS3200-DB

The ColorPAL and TCS3200-DB (Parallax #28302) are both capable of detecting colors in the RGB color space. The ColorPAL is designed as an inexpensive sensor for hobby and educational use, whereas the TCS3200-DB also finds use in professional and OEM color detection applications. The following chart will help to illustrate the similarities and differences between the two devices, as an aid to selecting the proper one for a given application. The more stars in a given column, the more applicable or desirable the feature will be.

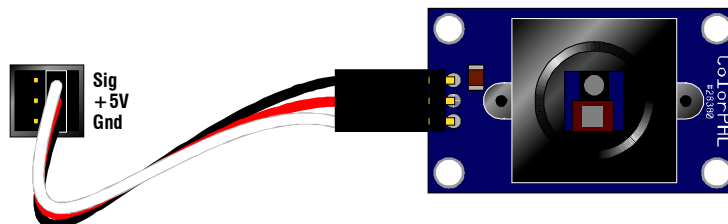
Feature or Capability	ColorPAL	TCS3200-DB
Price	★★★★★	★★★
Color detection accuracy with normal reflective subjects	★★★★	★★★★★
Color detection accuracy with fluorescent (e.g. Day-Glo, AstroBrite) reflective subjects	★★	★★★★★
Color detection on very glossy surfaces	★★★	★★★★★
Color detection of radiant subjects (e.g. LEDs, CRTs)	Not possible	★★★★★
Color sensor output	Serial I/O	Frequency
Pins needed for interface (including +5V and ground)	3	6
Color detection resolution (per RGB component)	Up to 8 bits, using onboard 10-bit ADC	8 bits or more, limited only by sample time
Compatibility with Parallax's PC color-matching software	★★★★★	★★★★★
Accurate color detection requires ambient light correction	Automatic	Yes
Accurate color detection requires white balance	Yes	Yes
Accurate color detection requires black balance	Maybe	No
Color sensing averaged over spot diameter of:	0.47" (12mm)	0.14" (3.5mm)
Color generation	★★★★★	Not possible
On-board programmable sensing and generation sequences	★★★★★	None

## Installation

The ColorPAL requires three connections: regulated +5V supply, ground, and open-collector serial data. It can be plugged directly into a BOE, for example, like so:



Using the Parallax "LCD" Extension Cable, it can also be plugged into a servo header:



**IMPORTANT:** When connecting to a servo header on the BOE, make sure that the header is jumpered for Vdd and *not* Vin!

## Programming

Communication with the ColorPAL takes place using serial I/O, transmitting and receiving at between 2400 and 7200 baud, using a **non-inverted, open-drain** protocol. The ColorPAL includes a pullup resistor to Vdd, so you do not need to apply one externally. Because of the open-drain protocol, *the pin used to communicate with the ColorPAL should always be configured as an input, except when being driven low*. Also, when starting up, you should wait for this pin to be pulled high by the ColorPAL before trying to send it any commands. This is particularly important when connecting it to one of the BOE's servo headers, since the three-way power switch will start your PBASIC program before powering up the ColorPAL.

The pin and baudmode settings for the BS2 on pin 15 at 7200 baud, for example, would be:

```
sio    PIN 15
baud   CON 119 + 32768
```

The ColorPAL has several modes of operation:

- **Direct:** Commands are received and executed immediately.
- **Buffering:** Commands are received and buffered for future execution.
- **Executing:** Commands which were buffered and/or saved in EEPROM are being executed.

There are three different ways to reset a ColorPAL:

- **Powerup:** When first powered up, the ColorPAL begins executing the commands saved in its internal EEPROM at location **00**. In a new, unprogrammed ColorPAL, this program simply exits into Direct mode.
- **Short Break:** A low logic level applied for about 7 milliseconds will reset the ColorPAL and begin execution as above for Powerup.
- **Long Break:** A low logic level applied for 80 milliseconds or more will reset the ColorPAL and enter Direct mode. This is the only way to grab the ColorPAL's attention when it's running a program.

Here is an example of a reset routine that will always cause the ColorPAL to enter Direct mode:

```
Reset:
  LOW sio           'Pull sio low to eliminate any residual charge.
  INPUT sio         'Return pin to input.
  DO UNTIL sio : LOOP 'Wait for pin to be pulled high by ColorPAL.
  LOW sio           'Pull pin low.
  PAUSE 80          'Keep low for 80ms to enter Direct mode.
  INPUT sio         'Return pin to input.
  PAUSE 10          'Pause another 10ms
  RETURN
```

## Direct Commands

To begin programming the ColorPAL, you will need to be in Direct mode. In this mode, the ColorPAL will accept any of four different commands. These are:

- **= (Equal sign):** Begin buffering commands.
- **! (Exclamation point):** Begin executing the buffered code.
- **# (Pound sign):** Save the buffered code to an address in EEPROM.
- **+ (Plus sign):** Receive a "network" address.

<b>=</b>	<b>Begin Buffering Commands</b>
<b>!</b>	<b>Execute Buffered Commands</b>

Any programming (i.e. color-related) commands that the ColorPAL executes must first be buffered before they can be executed. Here is a typical buffer-and-execute sequence that causes the RGB LED to light up red:

```
SEROUT sio, baud, ["= R !"]
```

**Note:** Any blanks embedded *within a buffered command sequence* (i.e. after the "=" and before a "!" or "#") are optional and can be added to enhance program readability. Adding them affects neither the speed of a program nor the amount of memory it requires. However, ***do not embed blanks in a direct command sequence!*** Doing so will cause the ColorPAL's automatic baud rate detection to fail.

<b>#nn</b>	<b>Save Buffered Program to EEPROM</b>
------------	--

Saving a program to EEPROM requires an address to be supplied in hexadecimal and ranging from **00** to **3F**. All numerical arguments passed to the ColorPAL are done so as two-digit hexadecimal constants (**00** to **FF**). To store the "light up red" program to EEPROM location zero (for automatic startup), say, you'd do this:

```
SEROUT sio, baud, ["= R #00"]
```

This, along with the prior example, also illustrates that both the execute (!) and save (#) commands will immediately exit Buffer mode and enter Direct mode.

**IMPORTANT:** If the program you save starts automatically (i.e. is stored at location **00**) and outputs data, it will do so at an uncalibrated baud rate, somewhere around 4800 baud. The reason is that the ColorPAL calibrates its baud rate from commands sent to it in Direct mode. Lacking any such commands when autostarting, it has to pick a default value. Because the ColorPAL uses an RC oscillator for its timebase, it's hard to predict with any degree of accuracy what the actual output baud rate will be.

There are two ways around this. One is to restart the stored program manually by entering Direct mode and issuing an Execute command. The ColorPAL will pick up the desired baud rate from this.

The other option is to auto-detect the baud rate at which the ColorPAL is transmitting and use it instead. Here's a PBASIC program that will do that. It will work with any BASIC Stamp, except the BS2px:

```

' {$STAMP BS2}
' {$PBASIC 2.5}

sio      PIN 15

baud     VAR Word
pwidth   VAR Word
i        VAR Byte

PAUSE 100
baud = $ffff

FOR i = 0 TO 255
  PULSIN sio, 0, pwidth
  baud = baud MAX pwidth
NEXT

baud = baud << 1 - 20 | 32768

```

**+nn**

### Address Networked ColorPALs

While in Direct mode (and only then) a plus sign (+) followed by two hexadecimal digits will be accepted as a “network” address. Multiple ColorPALs can be paralleled and addressed individually in Direct mode. Each ColorPAL can be assigned an eight-bit unit number, which is saved at EEPROM location **3F** and loaded when the ColorPAL resets. When a non-zero network address is received in Direct mode via the **+** command, it is ANDed with the ColorPAL’s unit number. If the result is zero, the ColorPAL will ignore further direct commands until either a **00** address or one which, when ANDed to its unit number, yields a non-zero value. The **00** address can thus be thought of as a broadcast address, to which all ColorPALs will respond. A new, unprogrammed ColorPAL comes with a unit number of **00**, which means it will respond *only* to address **00**.

To change a ColorPAL’s unit number, simply create a one-instruction program, with the instruction being one that takes a number (i.e. **p** or **t**), and save it to EEPROM location **3E**. That will place the number in location **3F** and will be effective *after the next and subsequent resets*. Here’s an example:

```
SEROUT sio, baud, ["= p03 #3E"]
```

This programs the ColorPAL to have unit number **03** (%00000011), which means it will respond to any address with one or both of its least-significant bits set.

**IMPORTANT:** Network addressing works *only* in Direct mode. It cannot be used to select which of two or more ColorPALs already running programs gets to output color data, for example. It *can* be used, however, to select which of several units can begin code execution.

When a ColorPAL comes out of reset, any commands sent without prepending an address are assumed to be broadcast and won’t be blocked. That way, it’s easy simply to ignore the networking feature if you don’t want to use it.

Here’s some example code that speaks to two ColorPALs, one with address **01**; the other, **02**. Unit 01 will display the colors green, blue, and red in that sequence; unit 02, blue, green, and red. Both display red because they are addressed using the broadcast address **00**. Note that there are *no spaces* in the sub-sequence, **!+02=**. This is because those three commands are all sent in Direct mode, which does not permit spaces.

```
DO
  SEROUT sio, baud, ["+01= G !+02= B !"] : PAUSE 1000
  SEROUT sio, baud, ["+01= B !+02= G !"] : PAUSE 1000
  SEROUT sio, baud, ["+00= R !"] : PAUSE 1000
LOOP
```

## Program Commands

While the ColorPAL is in Buffering mode, you can enter the commands that actually do something, like light up the LEDs or take a color sample. Here are the commands that it can accept.

### — LED Commands —

**WARNING!** The light from the RGB LED is very concentrated and can be *very* bright. Just as you would not stare at the sun (and for the same reason), **do not stare directly at the LED.**

#### Display RGB Color on LED

A lowercase **r** followed by six hex digits will cause the LED to display the selected color components, with **00** being fully "off", **FF** being fully "on", and numbers in between representing various intermediate intensities. To display the color orange, for example, you can send the following command:

```
SEROUT sio, baud, ["= rC04000 !"]
```

This causes the red LED segment to light up at 75% intensity (**C0**) and the green segment to light at 25% intensity (**40**). The blue segment remains "off" (**00**).

#### Display Named Color on LED

The *uppercase* letters represent predefined color names. These are, in order by hue (with letter designators in **boldface**, along with their hexadecimal equivalents):

Color	Hex	Color	Hex
<b>Red</b>	<b>FF0000</b>	<b>roSe</b>	<b>E00020</b>
<b>Tangerine</b>	<b>E02000</b>	<b>Pink</b>	<b>C00040</b>
<b>Orange</b>	<b>C04000</b>	<b>orchiD</b>	<b>A00060</b>
<b>Flame</b>	<b>A06000</b>	<b>Magenta</b>	<b>800080</b>
<b>Yellow</b>	<b>808000</b>	<b>Amethyst</b>	<b>6000A0</b>
<b>cHartreuse</b>	<b>60A000</b>	<b>Violet</b>	<b>4000C0</b>
<b>Lime</b>	<b>40C000</b>	<b>Indigo</b>	<b>2000E0</b>
<b>Emerald</b>	<b>20E000</b>	<b>Blue</b>	<b>0000FF</b>
<b>Green</b>	<b>00FF00</b>	<b>sKy</b>	<b>0020E0</b>
<b>Jade</b>	<b>00E020</b>	<b>aZure</b>	<b>0040C0</b>
<b>maNganese</b>	<b>00C040</b>	<b>tUrquoise</b>	<b>0060A0</b>
<b>aQua</b>	<b>00A060</b>	<b>Cyan</b>	<b>008080</b>
<b>X LED Off</b>	<b>000000</b>	<b>White</b>	<b>555555</b>

For example, to display the color "jade", you'd send the following:

```
SEROUT sio, baud, ["= J !"]
```



<b>tnn</b>	<b>Set Inter-color Transition Time</b>
------------	--

By default, when colors are displayed in sequence, it's done one color after the other without any kind of transition. This behavior can be modified by setting a non-zero transition time between colors. The two-hex-digit argument accompanying this command establishes the *rate* at which one color blends into the next during a transition. The overall transition time depend on how dissimilar the two colors are to begin with. Colors whose RGB components differ by a lot will take more time in their transition than those whose components are closer. Here's an example of red blending into blue:

```
SEROUT sio, baud, ["= R tC0 B !"]
```

### — Light Sensing Commands —

<b>s</b>	<b>Sample Output from Light Sensor</b>	<b>Returns:</b>	<b>nnn</b>
----------	--	-----------------	------------

The ColorPAL incorporates a 10-bit analog-to-digital converter to read the voltage output from the TSL13T light sensor. When the **sample** command is executed, it takes a reading then outputs it as three hexadecimal digits. Here is how you might take a green color reading, subtracting the ambient light, for example:

```
Red    VAR Word
Grn    VAR Word
Blu    VAR Word
Amb    VAR Word
...
SEROUT sio, baud, ["= X s !"]
SERIN  sio, baud, [HEX3 Amb]
SEROUT sio, baud, ["= G s !"]
SERIN  sio, baud, [HEX3 Grn]
Grn = Grn - Amb
```

**IMPORTANT:** When sampling colors with the LED on, use only pure, fully-saturated colors such as **R**, **G**, and **B**. The reason is that color blends use pulse-width modulation to attain the different shades, and the sensor is fast enough not to average what it sees over the PWM period. With pure colors, the LED is on constantly, so this is not an issue.

<b>m</b>	<b>Multi-sample RGB colors</b>	<b>Returns:</b>	<b>nnnnnnnnnn</b>
----------	--------------------------------	-----------------	-------------------

This macro function performs an ambient light measurement, then individual measurements with each of the red, green, and blue LEDs, subtracting the ambient reading from each. It then outputs three 3-digit hex numbers representing the ambient-corrected red, green, and blue readings. Here's an example:

```
Red    VAR Word
Grn    VAR Word
Blu    VAR Word
...
SEROUT sio, baud, ["= m !"]
SERIN  sio, baud, [HEX3 Red, HEX3 Grn, HEX3 Blu]
```

<b>h</b>	<b>Select High Sensitivity</b>
<b>l</b>	<b>Select Low Sensitivity</b>

The ColorPAL normally references the full-scale output of the light sensor to +5V. For very low-light situations, this output can be referenced to 1.1V instead, which effectively multiplies the sensitivity by more than 4.5. This setting is not recommended for normal ambient lighting conditions or cases where the internal LED is used to illuminate a subject. This is because the reading will saturate just from the ambient light or reflections from the plastic snorkel. But for low-ambient conditions with external color illumination, the **high** sensitivity setting may well be useful. As a complement, the **low** sensitivity command can be used to return to the default setting.

In the following example, a sample is taken at high sensitivity, returning to low sensitivity when finished:

```
SEROUT sio, baud, ["= h s l!"]
SERIN sio, baud, [HEX3 Value]
```

### — Program Flow and Miscellaneous Commands —

<b>pnn</b>	<b>Pause</b>
------------	--------------

The **pause** command takes a two-hex-digit argument and pauses execution for time approximately equal to **nn \* 5ms**. Here's an example that displays yellow, cyan, and magenta each for one second, then fades to black:

```
SEROUT sio, baud, ["= Y pC8 C pC8 M pC8 t50 X !"]
```

<b>(nn</b>	<b>Begin a Program Loop</b>
<b>)</b>	<b>End a Program Loop</b>

This command pair defines a loop within a program. The "begin" command takes a two-hex-digit argument, which tells how many times the loop is to be executed. If this amount is **00** the loop is executed infinitely. Loops can be nested. Here's an example that alternates between red and green ten times, finishing with a transition to blue:

```
SEROUT sio, baud, ["= (0A R p64 G p64 ) t50 B !"]
```

<b>&gt;nn</b>	<b>Call a Subroutine in EEPROM</b>
---------------	------------------------------------

Programs saved with the **#nn** direct command can be called as subroutines from a running program. The two-hex-digit argument (**00 – 3F**) specifies the EEPROM address of the program to call. In this example, the program from the prior example is called as a subroutine, then its blue finale slowly fades to black:

```
SEROUT sio, baud, ["= (0A R p64 G p64 ) t50 B #20"]
PAUSE 100
SEROUT sio, baud, ["= >20 tFF X !"]
```

The PAUSE statement is in there because the micro requires some time to store the program. Without it, the following SEROUT would occur too soon, and the ColorPAL would ignore it.

<b>?nn</b>	<b>Set Random Deviation</b>
------------	-----------------------------

Sometimes it's nice to mix things up a little for certain color displays (e.g. flickering candles). The set random deviation command (**?**) lets you do just that. The parameter following the question mark is kept as the current random deviate. Once it's been established, any subsequent parameter to the **pause**, **transition-time**, **rgb-color**, and **(loop)** commands will be affected by randomization. It works as follows:

1. If the parameter is even, it is taken as a minimum, to which a random number between 0 and (deviate – 1) is added. The sum cannot go above **FE**.
2. If the parameter is odd, it is taken as a maximum, to which a random number between 0 and (deviate – 1) is subtracted. The sum cannot go below **01**.

To turn off randomization, just do a **?00**. In the following example, completely random colors blend together *ad infinitum*:

```
SEROUT sio, baud, ["= t40 (00 ?FF r000000 ?00 p11) !"]
```

There are a few things to point out here: 1) the **t40** is not randomized, since it occurs before the **"?FF"**; 2) the loop constant remains at **00** because it's loaded only once, when the loop begins, and placed on the stack; and 3) the **p11** is not randomized, since it occurs after the **?00**.

Because this example produces so many unsaturated (i.e. whitish) colors, it's pretty boring. Here's an example that will produce fully-saturated colors at the end of each transition, since one component is always held at nearly zero:

```
SEROUT sio, baud, ["= t10 (00 ?FF (07 r808001) (07 r800180) (07 r018080) ) !"]
```

<b>v</b>	<b>Get Firmware Version Number</b>	<b>Returns:</b>	<b>nn</b>
----------	------------------------------------	-----------------	-----------

The **v**ersion command allows you to get the version number of the ColorPAL's firmware. Version numbers are output as two hex digits, begin at **01**, and will increment by one with each new version. Version changes are expected to be infrequent. The following program reads and prints the current version number:

Version VAR Byte

```
SEROUT sio, baud, ["= v !"]
SERIN sio, baud, [HEX2 version]
DEBUG "Current version is: ", DEC version, "."
```

<b>"other"</b>	<b>Echo Miscellaneous Character</b>	<b>Returns:</b>	<b>"other"</b>
----------------	-------------------------------------	-----------------	----------------

Any ASCII character not mentioned here will be buffered and simply echoed when the program runs. This can be handy for synchronizing the BASIC Stamp to a free-running ColorPAL's output. For example, you could program the ColorPAL's EEPROM to sense and output a continuous stream of color data, like so:

```
SEROUT sio, baud, ["= (00 $ m) #00"]
```

Then your program can simply sync on the **"\$"** in the data stream to catch the next available sequence of color data, thus:

```
SERIN sio, baud, [WAIT("$"), HEX3 red, HEX3 grn, HEX3 blu]
```

Be sure to read the important note in the "Save Buffered Program to EEPROM" section regarding baud rates.

## Program Limitations

The space available for user programs in the ColorPAL is limited by the onboard micro's RAM and EEPROM space. The space available for buffering programs is 40 bytes. The amount of space required in the buffer for each command is one byte, plus one byte for every two-digit numerical parameter it requires. The space available in the EEPROM is 64 bytes, including the byte at the end that determines the unit number. Spaces are not buffered and do not count toward the memory occupied by a program.



Компания «Life Electronics» занимается поставками электронных компонентов импортного и отечественного производства от производителей и со складов крупных дистрибьюторов Европы, Америки и Азии.

С конца 2013 года компания активно расширяет линейку поставок компонентов по направлению коаксиальный кабель, кварцевые генераторы и конденсаторы (керамические, пленочные, электролитические), за счёт заключения дистрибьюторских договоров

Мы предлагаем:

- Конкурентоспособные цены и скидки постоянным клиентам.
- Специальные условия для постоянных клиентов.
- Подбор аналогов.
- Поставку компонентов в любых объемах, удовлетворяющих вашим потребностям.
- Приемлемые сроки поставки, возможна ускоренная поставка.
- Доставку товара в любую точку России и стран СНГ.
- Комплексную поставку.
- Работу по проектам и поставку образцов.
- Формирование склада под заказчика.
- Сертификаты соответствия на поставляемую продукцию (по желанию клиента).
- Тестирование поставляемой продукции.
- Поставку компонентов, требующих военную и космическую приемку.
- Входной контроль качества.
- Наличие сертификата ISO.

В составе нашей компании организован Конструкторский отдел, призванный помогать разработчикам, и инженерам.

Конструкторский отдел помогает осуществить:

- Регистрацию проекта у производителя компонентов.
- Техническую поддержку проекта.
- Защиту от снятия компонента с производства.
- Оценку стоимости проекта по компонентам.
- Изготовление тестовой платы монтаж и пусконаладочные работы.



Тел: +7 (812) 336 43 04 (многоканальный)

Email: [org@lifeelectronics.ru](mailto:org@lifeelectronics.ru)

[www.lifeelectronics.ru](http://www.lifeelectronics.ru)