

ATLANTIC VERSION TERMINATOR INTERFACE ADAPTER	PART NUMBER	REVISION	DESCRIPTION	FEED TYPE	APPLICATOR STYLE CONVERSION CHART							
					CONVERT TO	PART NUMBERS REQUIRED						
	2266111-1	A	FINE CRIMP HEIGHT ADJUST	MECHANICAL	PNEUMATIC FEED	2119950-1	1338683-8	5-18022-5	2119641-1	2119799-1	2063440-1	
					SERVO LATCH PLATE	2119951-1	-	8-2266111-5	1901094-3	-	2168400-6 (QUANTITY 2)	
	2266111-2	A	FINE CRIMP HEIGHT ADJUST	PNEUMATIC	MECHANICAL FEED	2119949-1	1338683-8	5-18022-5	2119653-1	-	-	
					SERVO LATCH PLATE	2119951-1	-	8-2266111-5	1901094-3	-	2168400-6 (QUANTITY 2)	
	2266111-5	A	FINE CRIMP HEIGHT ADJUST	SERVO LATCH PLATE	MECHANICAL FEED	2119949-1	1338683-8	5-18022-5	2119653-1	-	-	
					PNEUMATIC FEED	2119950-1	1338683-8	5-18022-5	2119641-1	2119799-1	2063440-1	
	2266111-6	A	NON-CRIMP HEIGHT ADJUST	SERVO LATCH PLATE	-	-	-	-	-	-	-	
	2266111-7	A	FINE CRIMP HEIGHT ADJUST	NONE	-	-	-	-	-	-	-	
7-2266111-7	A	CRIMP TOOLING KIT	-	-	-	-	-	-	-	-		
7-2266111-8	A	APPLICATOR CONVERSION KIT	-	-	-	-	-	-	-	-		

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	1.88 mm [.074]	F
INSUL	1.32 mm [.052]	O

APPLICATOR INSTRUCTIONS 408-10389

APPLICATOR CONVERSION KITS	
PART NUMBER	INSULATION DIAMETER RANGE
7-2266110-8	Ø1.60-2.39mm [.063-.094]
7-2266111-8	Ø1.27-1.91mm [.050-.075]

TERMINAL DATA: DEUTSCH TERMINAL DEUTSCH CRIMP SPECIFICATION			
TERMINAL NAME: STAMPED CONTACT PIN SIZE 16			
WIRE STRIP LENGTH	INSULATION DIAMETER RANGE		
3.81-5.09 mm [.150-.200 IN]	Ø1.27-1.91 mm [.050-.075 IN]		
TERMINAL APPLICATION SPECIFICATION	0425-059-0000 Rev L		
TERMINALS APPLIED			
TE TERMINAL	DEUTSCH TERMINAL	TE TERMINAL	DEUTSCH TERMINAL
286503-4	1060-16-0622	286503-5	1060-16-0644
1-286503-3	1060-16-0677	286503-6	1060-16-0688

TERMINAL DATA: DEUTSCH TERMINAL DEUTSCH CRIMP SPECIFICATION			
TERMINAL NAME: STAMPED CONTACT SOCKET SIZE 16			
WIRE STRIP LENGTH	INSULATION DIAMETER RANGE		
3.81-5.09 mm [.150-.200 IN]	Ø1.27-1.91 mm [.050-.075 IN]		
TERMINAL APPLICATION SPECIFICATION	0425-059-0000 Rev L		
TERMINALS APPLIED			
TE TERMINAL	DEUTSCH TERMINAL	TE TERMINAL	DEUTSCH TERMINAL
286504-4	1062-16-0622	286504-5	1062-16-0644
1-286504-4	1062-16-0677	286504-6	1062-16-0688

WIRE SIZE	CRIMP HEIGHT mm [INCH]	CRIMP HEIGHT REFERENCE SETTING
16 AWG	1.27+0.03/-0.05 [.050+.001/-0.002]	5.7
1.00mm2	1.27+0.03/-0.05 [.050+.001/-0.002]	5.6
18 AWG	1.24+0.03/-0.05 [.049+.001/-0.002]	5.9
0.75mm2	1.22+0.03/-0.05 [.048+.001/-0.002]	6.1
20 AWG	1.22+0.03/-0.05 [.048+.001/-0.002]	6.0
0.50mm2	1.14+0.03/-0.05 [.045+.001/-0.002]	7.0

- 1. RECOMMENDED SPARE PARTS
- 2. GREASE BEARING SURFACES LIGHTLY
- 3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- 4. APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
 MECHANICAL FEED WITH "SMART APPLICATOR" CONVERSION: 8-2266111-4
 PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2266111-4
 SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2266111-5
 SERVO FEED WITH "NON-CRIMP HEIGHT ADJUST": 8-2266111-6
- 5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.
- 6. APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 62 & 242. FOR -6 ONLY APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 37 & 242.
- 7. GREASE THREADS, GROOVE AND O-RING ON ITEMS 35 & 252.
- 8. MAGNET, ITEM 166 MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.
- 9. CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
- 10. SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
- 11. TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON THE BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
- 12. WHEN ASSEMBLING A NON CRIMP HEIGHT ADJUST APPLICATOR (-6) USE SHIMS FROM ITEM 260 TO ACHIEVE A NOMINAL SHIM HEIGHT OF 4.53.
- 13. DIMENSION 1.00±0.50 [0.039±0.019] APPLIES TO PIN TERMINALS 1060-06-06XX.
- 14. DIMENSION 7.60±0.50 [0.299±0.019] APPLIES TO SOCKET TERMINALS 1062-06-06XX.
- 15. SEE APPROPRIATE APPLICATOR LOG SHEETS FOR APPLIED TERMINALS, WIRE RANGE AND MEMORY CHIP.

***WARNING**
 ON INSTALLATION, SET WIRE DISC, ITEM 40 TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

-	-	-	1	-	-	-	2119957-2	APPLICATOR SHIM PACK	260
-	-	1	-	1	1	1	8-21084-0	O-RING, .676 ID, .070 DIA. MAT.	252
-	-	-	-	-	1	-	2119640-1	PUSH ROD, AIR FEED	250
-	-	-	-	-	1	-	2079988-1	BUSHING, LCH5-12, MISUMI	249
-	-	-	-	-	1	-	2119641-1	FEED CAM, AIR FEED	248
-	-	1	-	1	1	1	2119798-1	DETENT PIN	247
-	-	1	-	1	1	1	1-22279-3	SPRING, COMPRESSION	246
-78	-77	-7	-6	-5	-2	-1	PART NO	DESCRIPTION	ITEM NO

ATLANTIC VERSION
 Shown on sheets 1 of 4 & 2 of 4
 (Pacific version shown on sheets 3 of 4 & 4 of 4)

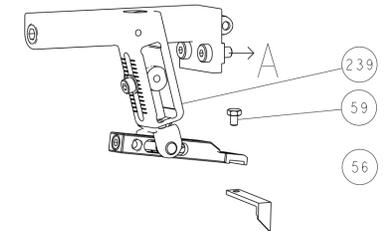
SET UP GAUGE	LOC	DIST	REVISIONS					
2119599-1	A	66	P	LTN	DESCRIPTION	DATE	OWN	APVD
			A2		ECR-14-003873	14MAR2014	RK	GB

-	-	-	1	-	-	-	2119758-1	RAM, AMP STYLE, SIDE FEED, NON-ADJ.	245
-	-	1	1	1	1	1	2119082-9	CAM, SNAIL, INSULATION ADJUSTMENT	244
-	-	1	1	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
-	-	1	1	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242
-	-	1	1	1	1	1	7-18023-7	SCR, SKT HD CAP M3 X 4.0	241
-	-	-	2	2	-	-	2168400-6	SHCS, LOW HEAD, RoHS, M5 X 16	240
-	-	-	-	-	-	1	2119580-1	MECHANICAL FEED ASSEMBLY	239
-	-	-	-	-	1	-	2063440-1	AIR FEED MODULE	238
-	-	-	1	1	-	-	2119740-2	TAG, IDENTIFICATION	213
-	-	-	1	1	-	-	1901094-3	SPACER, FEEDER	198
-	-	-	-	-	2	-	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT	172
-	-	1	1	1	1	1	994969-1	MAGNET, RARE EARTH HIGH ENERGY	166
-	-	REF	REF	REF	REF	REF	994970-2	COUNTER, MAGNETIC	164
-	-	-	-	-	1	-	240638-1	SPRING, FEED FINGER	163
-	-	-	-	-	1	-	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854	137
-	-	-	-	-	1	-	2119799-1	HOLDER, FEED FINGER, AF	136
-	-	-	REF	REF	-	-	SEE NOTE 4	MEMORY CHIP, PROGRAMMED	135
-	-	-	1	1	-	-	1633743-1	SERVO FEED LATCH ASM	133
-	-	1	1	1	1	1	1-18028-2	WASHER, FLAT, REG M4	119
-	-	-	REF	REF	-	-	2119944-1	FEED FINGER ASSEMBLY,SF	117
-	-	1	1	1	1	1	455888-4	SPACER, CRIMPER	82
-	-	1	1	1	1	1	22278-8	SPRING, COMPRESSION	77
-	-	1	1	1	1	1	854769-4	HOLDER, INS	74
1	-	-	-	-	-	-	2266111	PRINT, APPLICATOR LOG SHEET	72
-	-	1	1	1	1	1	2119956-1	DOCUMENTATION PACKAGE	71
-	-	1	1	1	1	1	2119791-9	DEPRESSOR, WIRE	70
-	-	1	-	-	1	1	2119740-1	TAG, IDENTIFICATION	67
-	-	2	2	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66
-	-	1	-	1	1	1	2119793-1	LIMITER, ADJUSTMENT BOLT	63
-	-	3	-	3	3	3	992763-5	SCR, SET, SOC, CONE POINT, M3 x 4.0	62
-	-	1	1	1	1	1	2079383-4	SCR, BHSC, RoHS (M4 X 8)	60
-	-	-	-	-	1	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59
-	-	1	1	1	1	1	21028-2	PIN, SLOTTED SPRING .062 X .250	58
-	-	-	-	-	1	1	1338683-8	FEED PAWL	56
-	-	4	4	4	4	4	2168400-1	SHCS, LOW HEAD, RoHS, M4 X 12	54
-	-	2	2	2	2	2	1-21680083-0	SCR, SKT HD CAP, RoHS, M4 X 10	53
-	-	1	1	1	1	1	5018030-1	NUT, HEX, REG, RoHS, M3	52
-	-	1	1	1	1	1	811242-5	BUMPER, HOLD DOWN	51
-	-	1	1	1	1	1	690753-2	SPACER, TONKER	50
-	-	-	-	-	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0	49
-	-	-	-	-	-	1	2119652-1	FEED CAM, PRE FEED	48
-	-	-	-	-	-	1	2119653-1	FEED CAM, POST FEED	47
-	-	1	1	1	1	1	2119656-9	APPLICATOR BASIC ASSEMBLY, SF	46
-	-	1	-	1	1	1	2119370-1	RAM, AMP STYLE, SIDE FEED	44
-	-	1	1	1	1	1	2079383-7	SCR, BHSC, RoHS (M8 X 25)	41
-	-	1	-	1	1	1	2119645-1	DISC, NUMBERED FA WIRE ADJUSTMENT	40
-	-	1	-	1	1	1	2119957-1	APPLICATOR SHIM PACK	39
-	-	1	1	1	1	1	2119644-1	RAM WASHER, PRECISION	38
-	-	1	1	1	1	1	2119085-1	FA HEAD, ATLANTIC STYLE	37
-	-	1	-	1	1	1	2119092-1	BOLT, ADJUSTMENT	35
-	-	1	1	1	1	1	2-1752356-0	SUPPORT, TERMINAL	34
-	-	2	2	2	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	33
-	-	1	1	1	1	1	2161328-1	HEX HEAD, FLANGED, M5 x 8mm LONG	32
-	-	1	1	1	1	1	1-1320908-0	SPACER, STRIP GUIDE	30
-	-	1	1	1	1	1	2119959-1	ASSEMBLY, STRIP GUIDE	29
-	-	1	1	1	1	1	455888-3	SPACER, CRIMPER	28
-	-	1	1	1	1	1	1320928-2	STRIP GUIDE	24
-	-	1	1	1	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	21
-	-	1	1	1	1	1	1-18028-2	WASHER, FLAT, REG M4	20
-	-	1	1	1	1	1	2119533-1	STRIPPER, SIDE FEED	19
-	-	1	1	1	1	1	2119806-1	INSERT, SHEAR	13
-	-	1	1	1	1	1	3-22280-3	SPRING, COMPRESSION	12
-	-	1	1	1	1	1	1-356885-4	STOP, SHEAR	11
-	-	1	1	1	1	1	2119805-1	SHEAR HOLDER, FRONT	10
-	-	1	1	1	1	1	1803095-1	FLOATING SHEAR, FRONT	9
1	1	1	1	1	1	1	1-1803054-8	ANVIL, COMBINATION	8
-	-	-	-	-	-	-	-	-	7
-	-	-	-	-	-	-	-	-	6
-	-	1	1	1	1	1	2119780-9	DEPRESSOR, SHEAR	5
-	-	1	1	1	1	1	238011-9	BLOCK, CRIMPER SPACER	4
1	1	1	1	1	1	1	1803019-8	CRIMPER, INSULATION O	3
1	1	1	1	1	1	1	455888-4	SPACER, CRIMPER	2
-	-	1	1	1	1	1	4-1633713-1	CRIMPER, WIRE PREMIUM	1
-78	-77	-7	-6	-5	-2	-1	PART NO	DESCRIPTION	ITEM NO

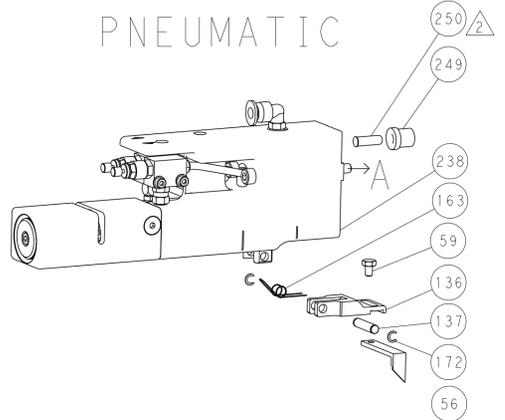
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		APPROVED:	
mm	0 PLC ±.05	1 PLC ±.05	2 PLC ±.05	3 PLC ±.05	4 PLC ±.05
	5 PLC ±.05	6 PLC ±.05	7 PLC ±.05	8 PLC ±.05	9 PLC ±.05
	10 PLC ±.05	11 PLC ±.05	12 PLC ±.05	13 PLC ±.05	14 PLC ±.05
	15 PLC ±.05	16 PLC ±.05	17 PLC ±.05	18 PLC ±.05	19 PLC ±.05
	20 PLC ±.05	21 PLC ±.05	22 PLC ±.05	23 PLC ±.05	24 PLC ±.05
	25 PLC ±.05	26 PLC ±.05	27 PLC ±.05	28 PLC ±.05	29 PLC ±.05
	30 PLC ±.05	31 PLC ±.05	32 PLC ±.05	33 PLC ±.05	34 PLC ±.05
	35 PLC ±.05	36 PLC ±.05	37 PLC ±.05	38 PLC ±.05	39 PLC ±.05
	40 PLC ±.05	41 PLC ±.05	42 PLC ±.05	43 PLC ±.05	44 PLC ±.05
	45 PLC ±.05	46 PLC ±.05	47 PLC ±.05	48 PLC ±.05	49 PLC ±.05
	50 PLC ±.05	51 PLC ±.05	52 PLC ±.05	53 PLC ±.05	54 PLC ±.05
	55 PLC ±.05	56 PLC ±.05	57 PLC ±.05	58 PLC ±.05	59 PLC ±.05
	60 PLC ±.05	61 PLC ±.05	62 PLC ±.05	63 PLC ±.05	64 PLC ±.05
	65 PLC ±.05	66 PLC ±.05	67 PLC ±.05	68 PLC ±.05	69 PLC ±.05
	70 PLC ±.05	71 PLC ±.05	72 PLC ±.05	73 PLC ±.05	74 PLC ±.05
	75 PLC ±.05	76 PLC ±.05	77 PLC ±.05	78 PLC ±.05	79 PLC ±.05
	80 PLC ±.05	81 PLC ±.05	82 PLC ±.05	83 PLC ±.05	84 PLC ±.05
	85 PLC ±.05	86 PLC ±.05	87 PLC ±.05		

LOC	DIST	REVISIONS					
A	66	P	LTN	DESCRIPTION	DATE	OWN	APVD
-	-	-	-	SEE SHEET 1	-	-	-

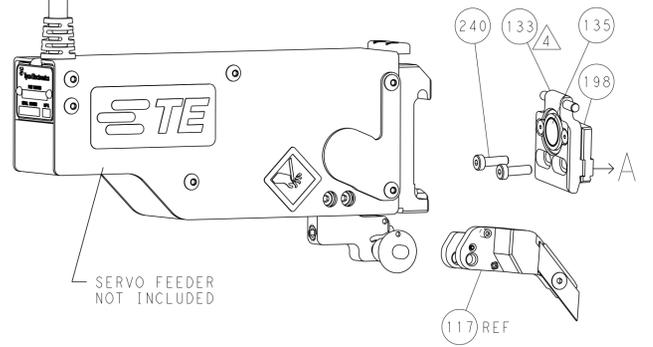
FEED TYPE MECHANICAL



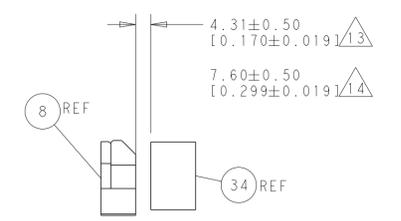
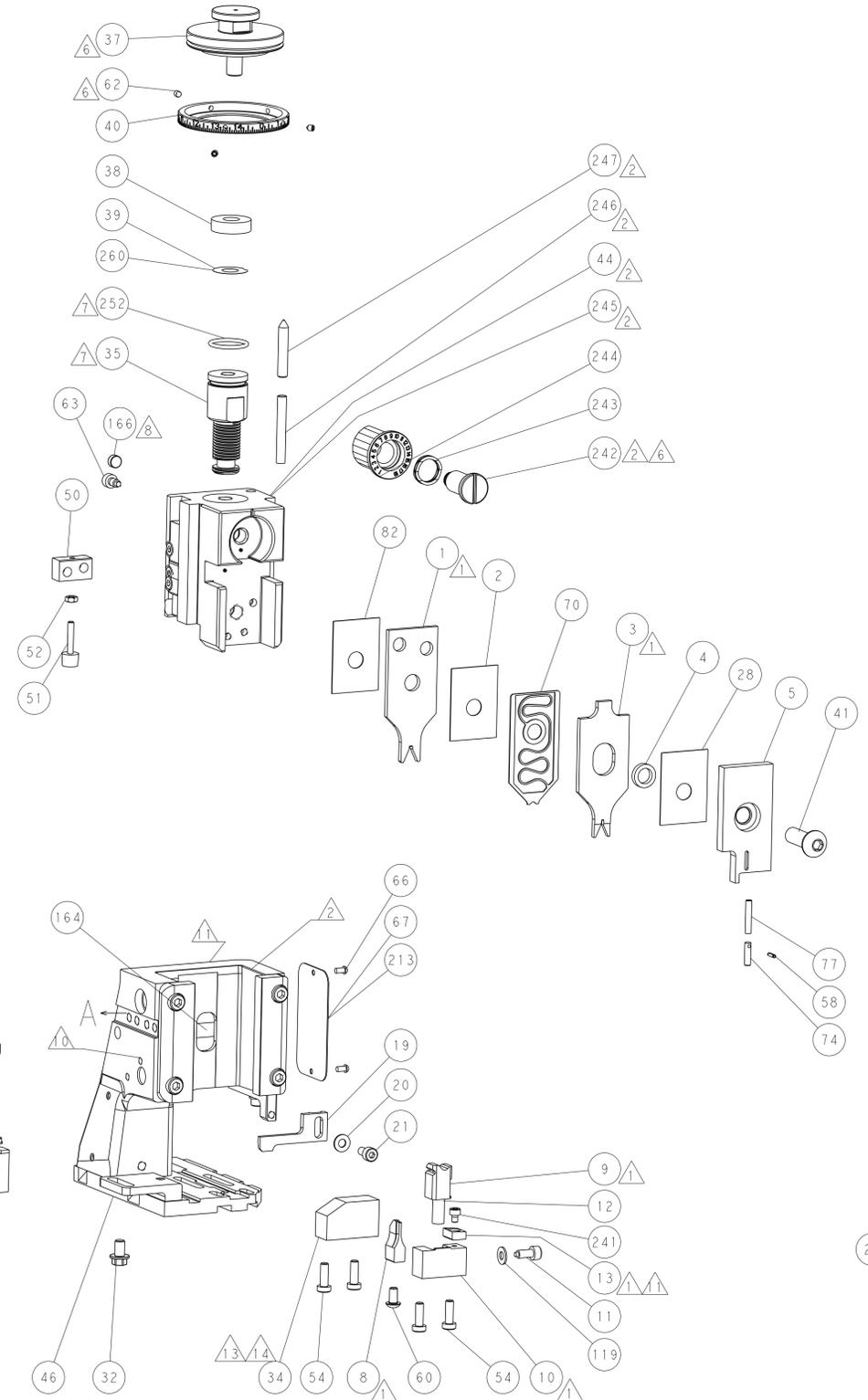
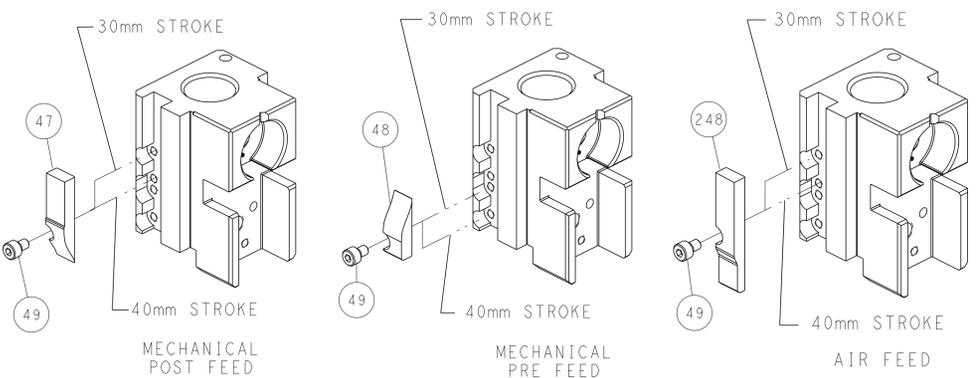
PNEUMATIC



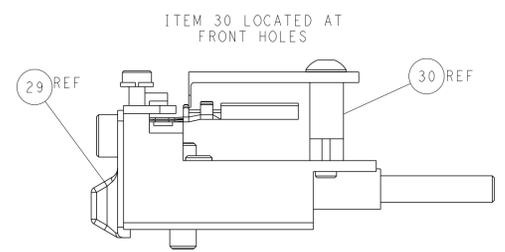
SERVO LATCH PLATE



CAM POSITIONS



TERMINAL SUPPORT LOCATION



FEED TRACK POSITION GUIDE BY INSULATION BARREL

ATLANTIC VERSION
 Shown on sheets 1 of 4 & 2 of 4
 (Pacific version shown on sheets 3 of 4 & 4 of 4)

<small>THIS DRAWING IS UNPUBLISHED. RELEASED FOR PUBLICATION BY TYCO ELECTRONICS CORPORATION. ALL RIGHTS RESERVED.</small>		DWN: R. KNEPPER 09-Oct-13 CHK: G. BAILEY 09-Oct-13 APVD: M. CLIFFORD 09-Oct-13	TE Connectivity Harrisburg, PA 17105-3608
DIMENSIONS: mm TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±.5 1 PLC ±0.5 2 PLC ±0.13 3 PLC ±0.013 4 PLC ±0.001 ANGLES FINISH ±.		NAME: Ocean Side Feed Applicator PRODUCT SPEC: - APPLICATION SPEC: - WEIGHT: -	SIZE: A1 CAGE CODE: 00779 DRAWING NO: C=2266111 RESTRICTED TO: -
MATERIAL: - FINISH: -		SCALE: 1:2 SHEET: 2 of 4 REV: A2	Customer Accessible Production Drawing

PACIFIC VERSION TERMINATOR INTERFACE ADAPTER	PART NUMBER	REVISION	DESCRIPTION	FEED TYPE
	2-2266111-1	A	FINE CRIMP HEIGHT ADJUST	MECHANICAL
	2-2266111-2	A	FINE CRIMP HEIGHT ADJUST	PNEUMATIC
	2-2266111-5	A	FINE CRIMP HEIGHT ADJUST	SERVO LATCH PLATE
	2-2266111-7	A	FINE CRIMP HEIGHT ADJUST	NONE
	7-2266111-7	A	CRIMP TOOLING KIT	-
	7-2266111-8	A	APPLICATOR CONVERSION KIT	-

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	1.88 mm [.074]	F
INSUL	1.32 mm [.052]	O
APPLICATOR INSTRUCTIONS 408-10389		

APPLICATOR CONVERSION KITS	
PART NUMBER	INSULATION DIAMETER RANGE
7-2266110-8	Ø1.60-2.39mm [.063-.094]
7-2266111-8	Ø1.27-1.91mm [.050-.075]

TERMINAL DATA: DEUTSCH TERMINAL DEUTSCH CRIMP SPECIFICATION			
TERMINAL NAME: STAMPED CONTACT PIN SIZE 16			
WIRE STRIP LENGTH		INSULATION DIAMETER RANGE	
3.81-5.09 mm [1.50-.200 IN]		Ø1.27-1.91 mm [.050-.075 IN]	
TERMINAL APPLICATION SPECIFICATION	0425-059-0000 Rev L	-	-
TERMINALS APPLIED			
TE TERMINAL	DEUTSCH TERMINAL	TE TERMINAL	DEUTSCH TERMINAL
286503-4	1060-16-0622	286503-5	1060-16-0644
1-286503-3	1060-16-0677	286503-6	1060-16-0688

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3.81-5.09 mm [1.50-.200 IN]		Ø1.27-1.91 mm [.050-.075 IN]	
TERMINAL APPLICATION SPECIFICATION	0425-059-0000 Rev L	-	-
TERMINALS APPLIED			
TE TERMINAL	DEUTSCH TERMINAL	TE TERMINAL	DEUTSCH TERMINAL
286504-4	1062-16-0622	286504-5	1062-16-0644
1-286504-4	1062-16-0677	286504-6	1062-16-0688

WIRE SIZE	CRIMP HEIGHT mm [INCH]	CRIMP HEIGHT REFERENCE SETTING
16 AWG	1.27+0.03/-0.05 [.050+.001/-0.002]	5.7
1.00mm ²	1.27+0.03/-0.05 [.050+.001/-0.002]	5.6
18 AWG	1.24+0.03/-0.05 [.049+.001/-0.002]	5.9
0.75mm ²	1.22+0.03/-0.05 [.048+.001/-0.002]	6.1
20 AWG	1.22+0.03/-0.05 [.048+.001/-0.002]	6.0
0.50mm ²	1.14+0.03/-0.05 [.045+.001/-0.002]	7.0

- RECOMMENDED SPARE PARTS
- GREASE BEARING SURFACES LIGHTLY
- LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
MECHANICAL FEED WITH "SMART APPLICATOR" CONVERSION: 8-2266111-4
PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2266111-4
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2266111-5
- ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.
- APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 62 & 242.
- GREASE THREADS, GROOVE AND O-RING ON ITEMS 139 & 152.
- MAGNET MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.
- CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
- SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
- TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
- DIMENSION 1.00±0.50 [0.039±0.019] APPLIES TO PIN TERMINALS 1060-06-06XX.
- DIMENSION 7.60±0.50 [0.299±0.019] APPLIES TO SOCKET TERMINALS 1062-06-06XX.
- SEE APPROPRIATE APPLICATOR LOG SHEETS FOR APPLIED TERMINALS, WIRE RANGE AND MEMORY CHIP.

APPLICATOR STYLE CONVERSION CHART									
CONVERT TO	PART NUMBERS REQUIRED								
PNEUMATIC FEED	2119950-1	1338683-8	5-18022-5	2119641-2	2119799-1	2063440-1			
SERVO LATCH PLATE	2119951-1	-	8-2266111-5	1901094-3	-	2168400-6 (QUANTITY 2)			
SMART APPLICATOR	2161326-1	-	8-2266111-4	-	-	-			
MECHANICAL FEED	2119949-1	1338683-8	5-18022-5	2119653-2	-	-			
SERVO LATCH PLATE	2119951-1	-	8-2266111-5	1901094-3	-	2168400-6 (QUANTITY 2)			
SMART APPLICATOR	2161326-1	-	8-2266111-4	-	-	-			
MECHANICAL FEED	2119949-1	1338683-8	5-18022-5	2119653-2	-	-			
PNEUMATIC FEED	2119950-1	1338683-8	5-18022-5	2119641-2	2119799-1	2063440-1			

***WARNING**
ON INSTALLATION, SET WIRE DISC, ITEM 40 TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

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-	-	-	-	1	-	2079988-1	BUSHING, LCH5-12, MISUMI	249
-	-	1	1	1	1	1-22279-3	SPRING, COMPRESSION	246
-	-	1	1	1	1	2119082-9	CAM, SNAIL, INSULATION ADJUSTMENT	244
-78	-77	-27	-25	-22	-21	PART NO	DESCRIPTION	ITEM NO

PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

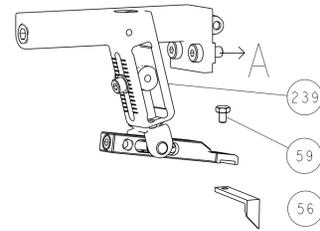
SET UP GAUGE	LOC	DIST	REVISIONS					
2119599-1	A	66	P	LTN	DESCRIPTION	DATE	OWN	APVD
			-	-	SEE SHEET 1	-	-	-

-	-	1	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
-	-	1	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242
-	-	1	1	1	1	7-18023-7	SCR, SKT HD CAP M3 X 4.0	241
-	-	-	2	-	-	2168400-6	SHCS, LOW HEAD, RoHS, M5 X 16	240
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-	-	1	1	1	1	1-2119656-0	APPLICATOR BASIC ASSEMBLY, SF	141
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-	-	1	1	1	1	811242-5	BUMPER, HOLD DOWN	51
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-	-	1	1	1	1	1803095-1	FLOATING SHEAR, FRONT	9
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-	-	1	1	1	1	2119780-9	DEPRESSOR, SHEAR	5
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1	1	1	1	1	1	455888-4	SPACER, CRIMPER	2
1	1	1	1	1	1	4-1633713-1	CRIMPER, WIRE PREMIUM	1
-78	-77	-27	-25	-22	-21	PART NO	DESCRIPTION	ITEM NO

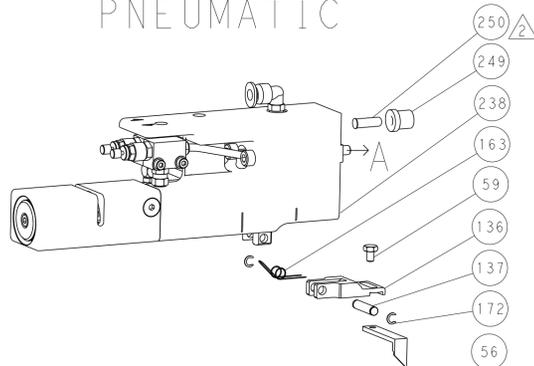
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mm	0 PLC ±0.5	1 PLC ±0.5	2 PLC ±0.13	3 PLC ±0.013	4 PLC ±0.001	ANGLES	±0.001	PLC	±0.001
MATERIAL:		FINISH:		WEIGHT:		SCALE:		SHEET 3 OF 4	
Customer Accessible Production Drawing		SCALE: 1:2		SHEET 3 OF 4		REV: A2		REV: A2	

LOC	DIST	REVISIONS					
A	66	P	LTN	DESCRIPTION	DATE	OWN	APVD
		-		SEE SHEET 1			

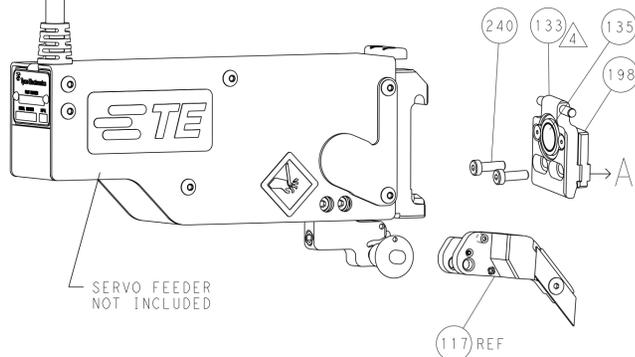
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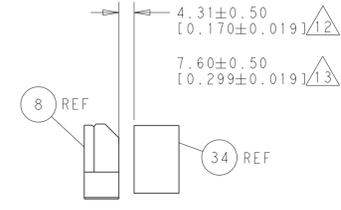
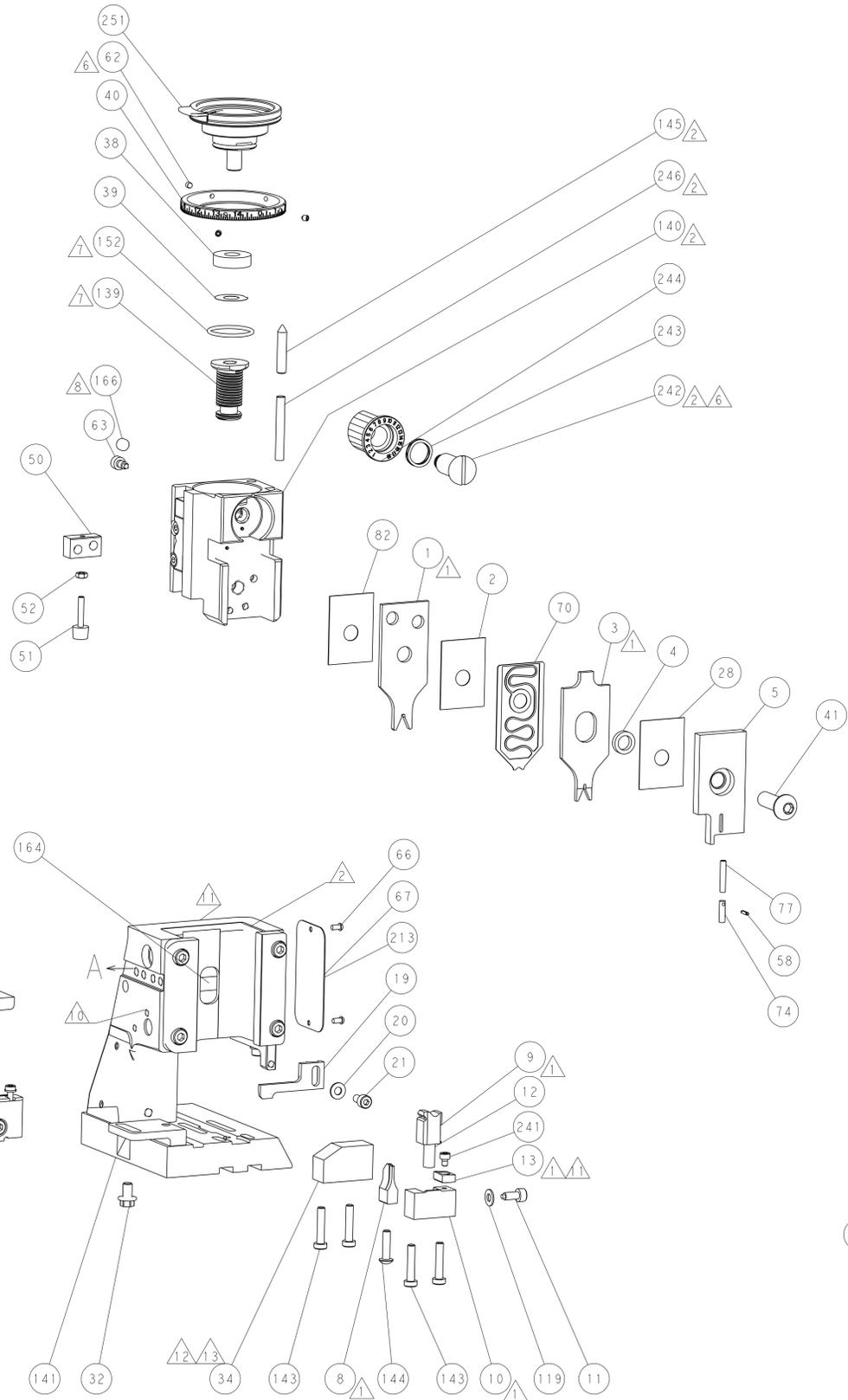
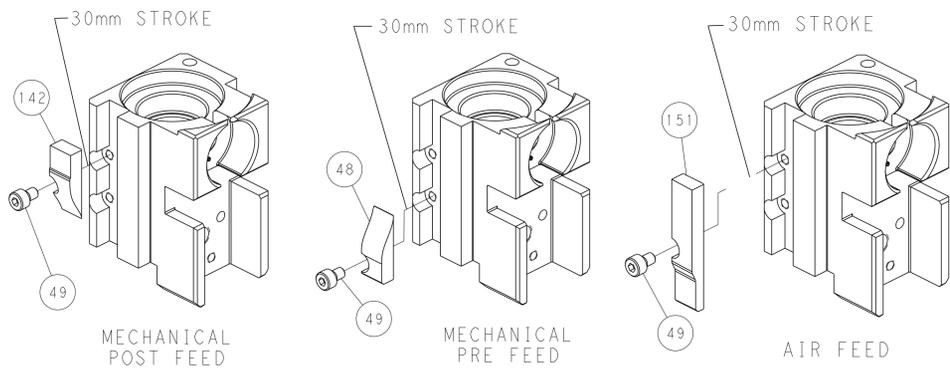
PNEUMATIC



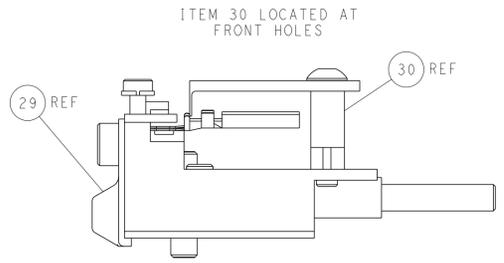
SERVO LATCH PLATE



CAM POSITIONS



TERMINAL SUPPORT LOCATION



FEED TRACK POSITION GUIDE BY INSULATION BARREL

PACIFIC VERSION
 Shown on sheets 3 of 4 & 4 of 4
 (Atlantic version shown on sheets 1 of 4 & 2 of 4)

DIMENSIONS: mm 		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±.5 1 PLC ±0.5 2 PLC ±0.13 3 PLC ±0.013 4 PLC ±0.001 ANGLES FINISH ±.		DWN R. KNEPPER 09-Oct-13 CHK G. BAILEY 09-Oct-13 APVD M. CLIFFORD 09-Oct-13 PRODUCT SPEC APPLICATION SPEC WEIGHT Customer Accessible Production Drawing		NAME Ocean Side Feed Applicator SIZE CAGE CODE DRAWING NO A1 00779 C=2266111 SCALE 1:2 SHEET 4 OF 4 REV A2		RESTRICTED TO -	
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- Оценку стоимости проекта по компонентам.
- Изготовление тестовой платы монтаж и пусконаладочные работы.



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