

CHY103 ChiPhy™ Family

Charger Interface Physical Layer IC with Complete System Level Protection

Product Highlights

- Supports Quick Charge 3.0 Class A and Class B specification
- Adaptive output overvoltage protection (AOVP)
- Secondary over-temperature protection (SOTP)
- Output soft short-circuit protection (OSSP)
- Remote shutdown protection (RESP)
 - Enables Powered Device to shutdown adapter
- Selectable hysteretic or latching shutdown
- Power consumption below 1 mW at 5 V output
- Supports InnoSwitch™, TinySwitch™, and TOPSwitch™

Typical Applications

- Battery chargers for smart phones, tablets, netbooks, digital cameras, and bluetooth accessories
- USB power output ports such as battery banks or car chargers

Description

CHY103 is a USB mobile device charger interface IC which implements the Qualcomm's Quick Charge 3.0 specification for adaptive voltage battery charging. It incorporates all necessary functions to add Quick Charge 3.0 capability to circuits incorporating Power Integrations' switcher ICs such as InnoSwitch™, TinySwitch™, TOPSwitch™ and other charger solutions employing traditional secondary-side feedback schemes.

CHY103 supports the full output voltage range of Quick Charge 3.0, including 200 mV micro-stepped voltage levels from 3.6 V to 12 V (Class A) and up to 20 V (Class B). CHY103 provides a suite of system level protection features protecting the power supply and connected Powered Device (PD) from excessive output voltages, secondary-side thermal overload, and faulty power delivery while adapter is unplugged. Additionally it allows the PD to remotely shutdown the power supply through USB data lines. The shutdown type can be configured as either hysteretic or latching.

CHY103 automatically detects whether a connected PD is Quick Charge 3.0 or Quick Charge 2.0 capable before enabling output voltage adjustment. If a PD that is not compliant to Quick Charge 2.0 or 3.0 is detected, the CHY103 disables output voltage adjustment to ensure safe operation with legacy 5 V only USB PDs.

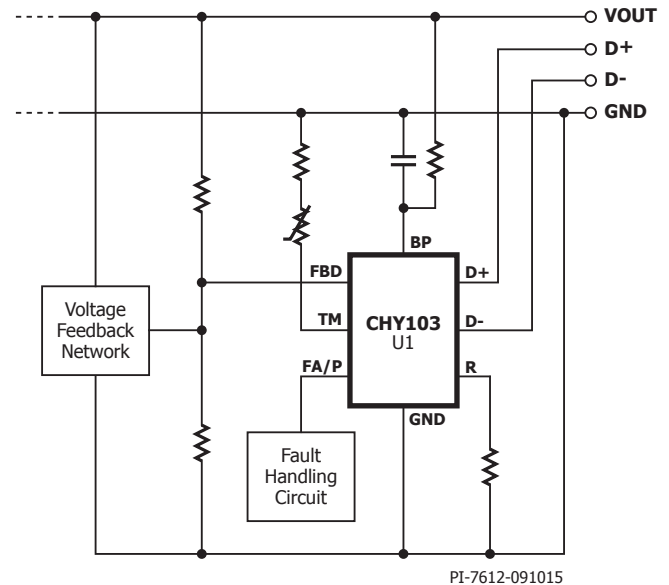


Figure 1. Typical Application Schematic.

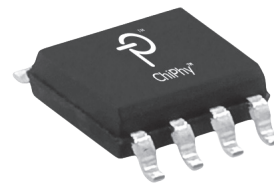


Figure 2. SO-8 (D Package).

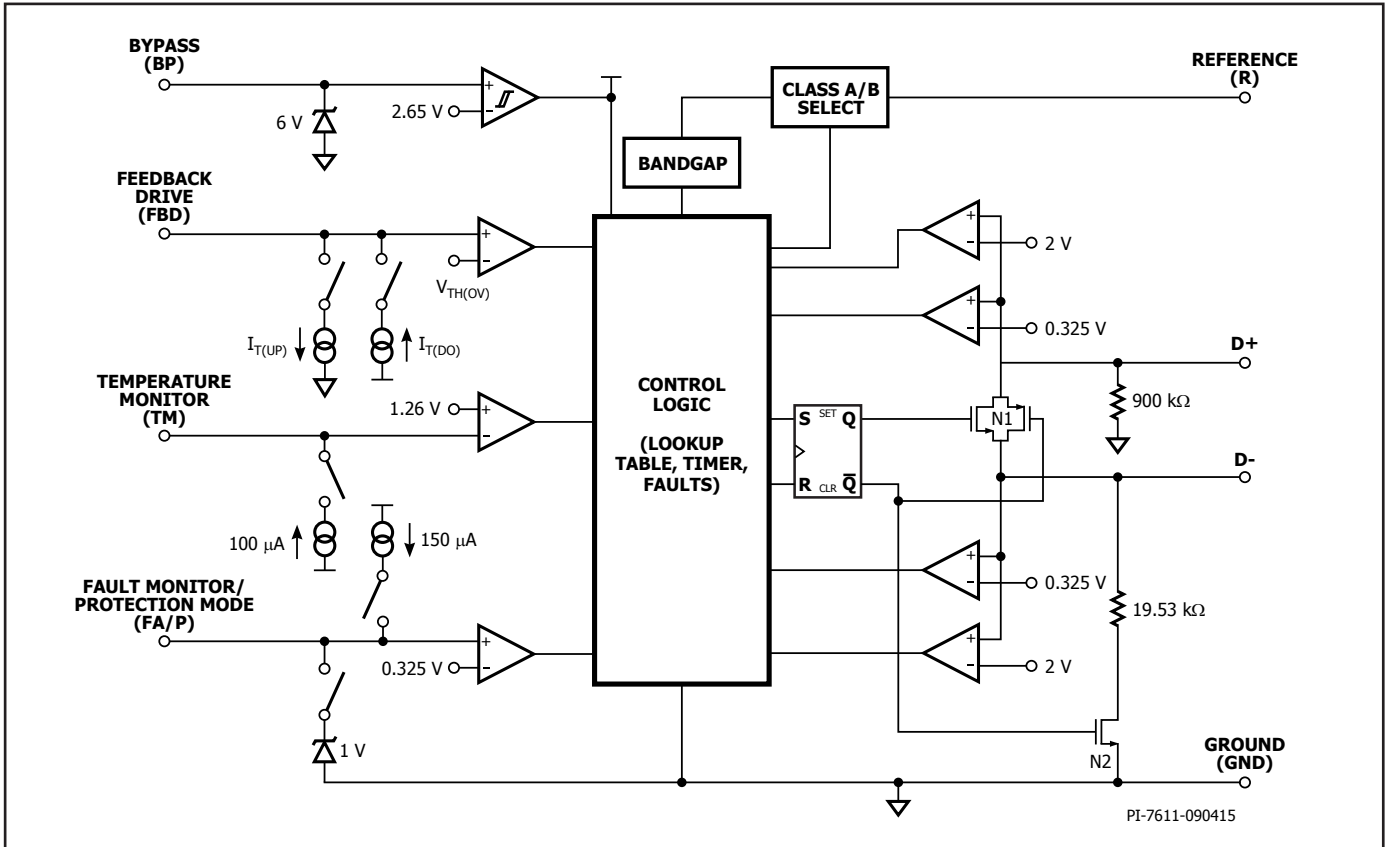


Figure 3. Functional Block Diagram.

Pin Functional Description

TEMPERATURE MONITOR (TM) Pin:

Connection point for optional external temperature sensor (NTC resistor).

FAULT MONITOR/PROTECTION MODE (FA/P) Pin:

Protection mode output driving external shutdown circuitry in case a fault is detected. Optional monitor input for faulty power delivery while output cable is unplugged.

GROUND (GND) Pin:

Ground.

FEEDBACK DRIVE (FBD) Pin:

Feedback loop drive output connected to reference input of external power supply error amplifier to set output voltage. Monitors output voltage through voltage divider connected to output rail.

BYPASS (BP) Pin:

Connection point for an external bypass capacitor for the internally generated supply voltage.

REFERENCE (R) Pin:

Connected to internal band-gap reference. Provides reference current and output voltage range selection (Class A or Class B) through connected resistor.

DATA LINE (D+) Pin:
USB D+ data line input.

DATA LINE (D-) Pin:
USB D- data line input.

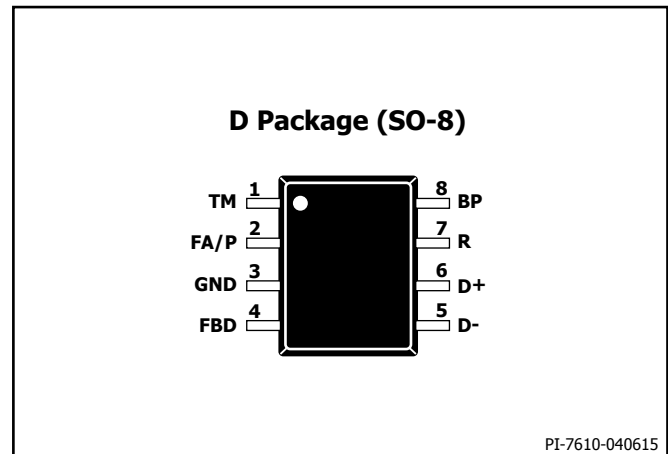


Figure 4. Pin Configuration.

Functional Description

CHY103 is a USB high-voltage dedicated charging port (HVDCP) interface IC for the Quick Charge 3.0 specification. It incorporates all necessary functions to add Quick Charge 3.0 capability to Power Integrations' switcher ICs such as InnoSwitch, TinySwitch, and TOPSwitch.

CHY103 also supports other solutions with traditional secondary-side feedback schemes such as TL431 for instance.

Figure 5 depicts CHY103 interfacing with Power Integrations' InnoSwitch switcher IC in a configuration with hysteretic power supply shutdown, secondary thermal protection, and faulty power delivery protection when USB cable is unplugged.

CHY103 supports the full output range of Quick Charge 3.0 Class A (3.6 V to 12 V) or Class B (3.6 V to 20 V) and its subset Quick Charge 2.0 Class A (5 V, 9 V, or 12 V) or Class B (5 V, 9 V, 12 V, and 20 V). It automatically detects either Quick Charge 3.0 or Quick Charge 2.0 capable powered devices (PD) or legacy PDs compliant with USB Battery Charging Specification revision 1.2 and only enables output voltage adjustments accordingly.

Shunt Regulator

The internal shunt regulator clamps the BYPASS pin at 6 V when current is provided through an external resistor (R_{BP} in Figure 5). This facilitates powering CHY103 externally over a wide output voltage range of 3.6 V to 20 V. Recommended values are $R_{BP} = 2.21 \text{ k}\Omega \pm 1\%$ and $C_{BP} = 470 \text{ nF}$.

BYPASS Pin Undervoltage

The BYPASS pin undervoltage circuitry resets the CHY103 when the BYPASS pin voltage drops below 2.9 V. Once the BYPASS pin voltage drops below 2.9 V it must rise back to 3.1 V to commence correct operation.

Reference and Output Voltage Range Selection Input

Resistor R_{REF} at the REFERENCE pin is connected to an internal band

gap reference and provides an accurate reference current for internal timing circuits. Resistor R_{REF} is furthermore used to select the output voltage range. $R_{REF} = 38.3 \text{ k}\Omega \pm 1\%$ selects Class A (12 V maximum output voltage) and $R_{REF} = 12.4 \text{ k}\Omega \pm 1\%$ selects Class B (20 V maximum output voltage).

Quick Charge 3.0 Interface

At power-up CHY103 turns on switch N1 (see Figure 3) short-circuiting USB data lines D+ and D- for the initial handshake between AC-DC adapter (DCP) and powered device (PD) as described in the USB Battery Charging specification revision 1.2. After the USB BC 1.2 handshake is completed, CHY103 will turn off switch N1 if it detects a Quick Charge 3.0 or Quick Charge 2.0 compliant PD. At this point the Quick Charge 2.0 handshake followed by the Quick Charge 3.0 handshake can take place as described in the Quick Charge 2.0 and Quick Charge 3.0 protocol specification. Upon completion of the Quick Charge 2.0 and Quick Charge 3.0 handshakes, CHY103 will turn on switch N2 (see Figure 3) connecting a 19.53 k Ω pull-down resistor to USB data line D-.

Table 1 summarizes the output voltage lookup and model select table and corresponding AC-DC adapter output voltages.

| Portable Device (PD) | | CHY103 | |
|----------------------|-------|---------------------|--|
| D+ | D- | Power Supply Output | Note |
| 0.6 V | 0.6 V | 12 V | Class A |
| 3.3 V | 0.6 V | 9 V | Class A |
| 0.6 V | 3.3 V | Continuous Mode | Class A/B with $\pm 0.2 \text{ V}$ step size |
| 3.3 V | 3.3 V | 20 V | Class B |
| 0.6 V | GND | 5 V | Default mode |

Table 1. Quick Charge 3.0 Output Voltage Lookup and Mode Select Table.

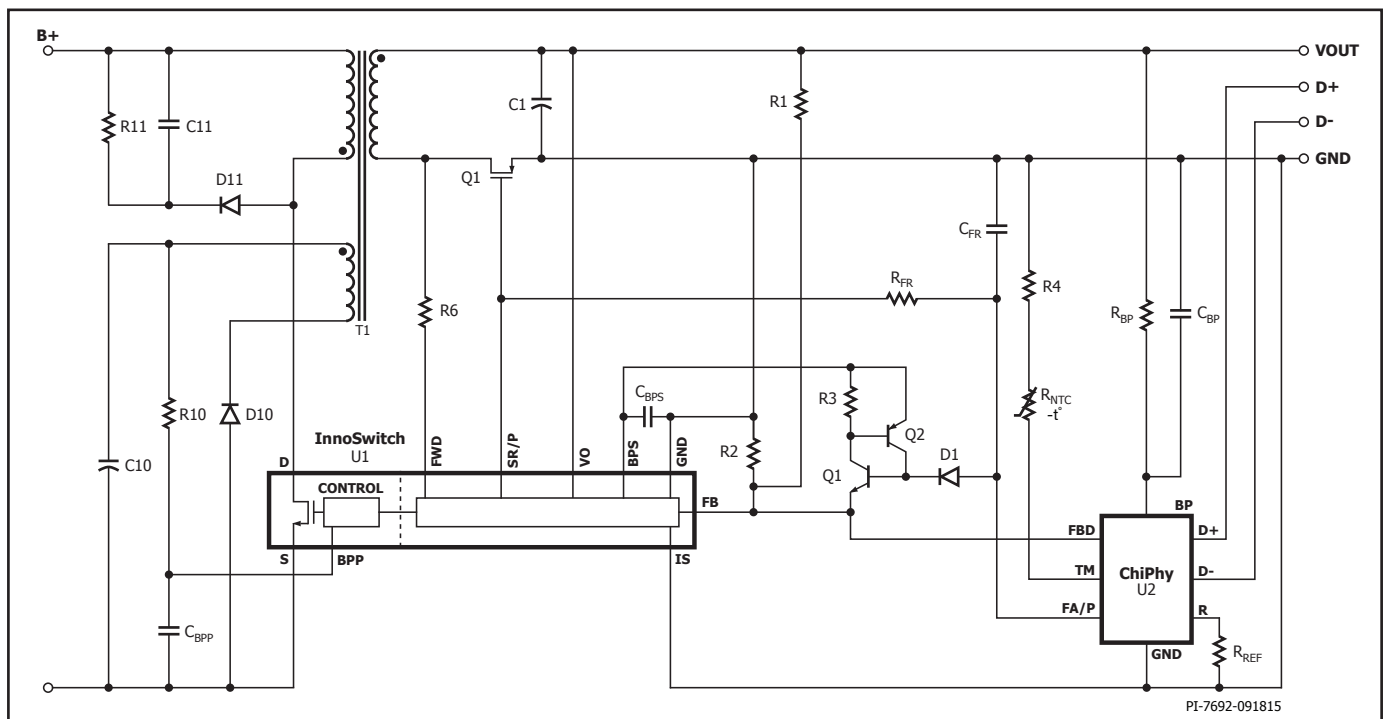


Figure 5. CHY103 with Power Integrations InnoSwitch Switcher IC with Hysteretic Fault Shutdown Protection.

through a 150 μ A current source. This signal can for instance be used to initiate hysteretic shutdown in a power supply employing InnoSwitch through circuitry Q1, Q2, D1, and R3 as shown in Figure 5.

Alternatively a primary-side latching shutdown can be configured by driving optocoupler U3 through Q1 and R5 as depicted in Figure 8. The FA/P pin is clamped internally to 1 V during normal operation.

Adaptive Output Overvoltage Protection

CHY103 monitors the voltage present at the FEEDBACK DRIVE pin in order to prevent excessive output voltage levels in case the power supply control loop lost regulation. The OV comparator threshold $V_{TH(OV)}$ (see Figure 6) is adapted to the set output voltage level (5 V, 9 V, 12 V, or 20 V) outside Quick Charge 3.0 continuous mode. As soon as the output voltage reaches 120% of the set output voltage CHY103 activates the protection mode if the OV fault is present for at least 50 μ s. Adaptive OVP is blanked for 500 ms when set output voltage is stepped down outside of continuous mode (for instance from 9 V to 5 V).

In Quick Charge 3.0 continuous mode the OV comparator threshold is fixed to the respective maximum output voltage set by resistor R_{REF} . The resulting actual output OV level $V_{OUT(OV)}$ in continuous mode depends on the respective voltage $V_{OUT(SET)}$ and is as follows:

$$V_{OUT(OV)} = V_{OUT(SET)} + 2.4 V$$

System Level Fault Protection

CHY103 offers an optional system level check to verify that power delivered by the power supply is not caused by a possible soft-short circuit present at the output but is requested by a connected PD. The

system fault check is either activated automatically by CHY103 when no PD is connected (D+ is below 0.325 V) or can be initiated remotely through the connected PD as outlined in the flowchart shown in Figure 9.

The FAULT MONITOR/PROTECTION pin monitors the switching frequency of InnoSwitch through a voltage to frequency converter R_{FR} and C_{FR} (refer to Figure 5). When the voltage at the FAULT MONITOR/PROTECTION pin exceeds 0.325 V, a fault is flagged and CHY103 activates the protection mode if the fault is present for at least 40 ms. The fault monitor input is only active when no PD is connected (D+ is below 0.325 V) or a connected PD initiates a remote system level

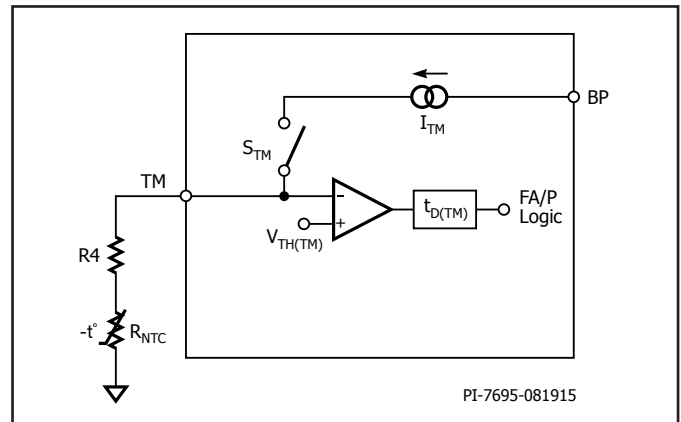


Figure 10. Optional Thermal Monitor Through NTC Resistor.

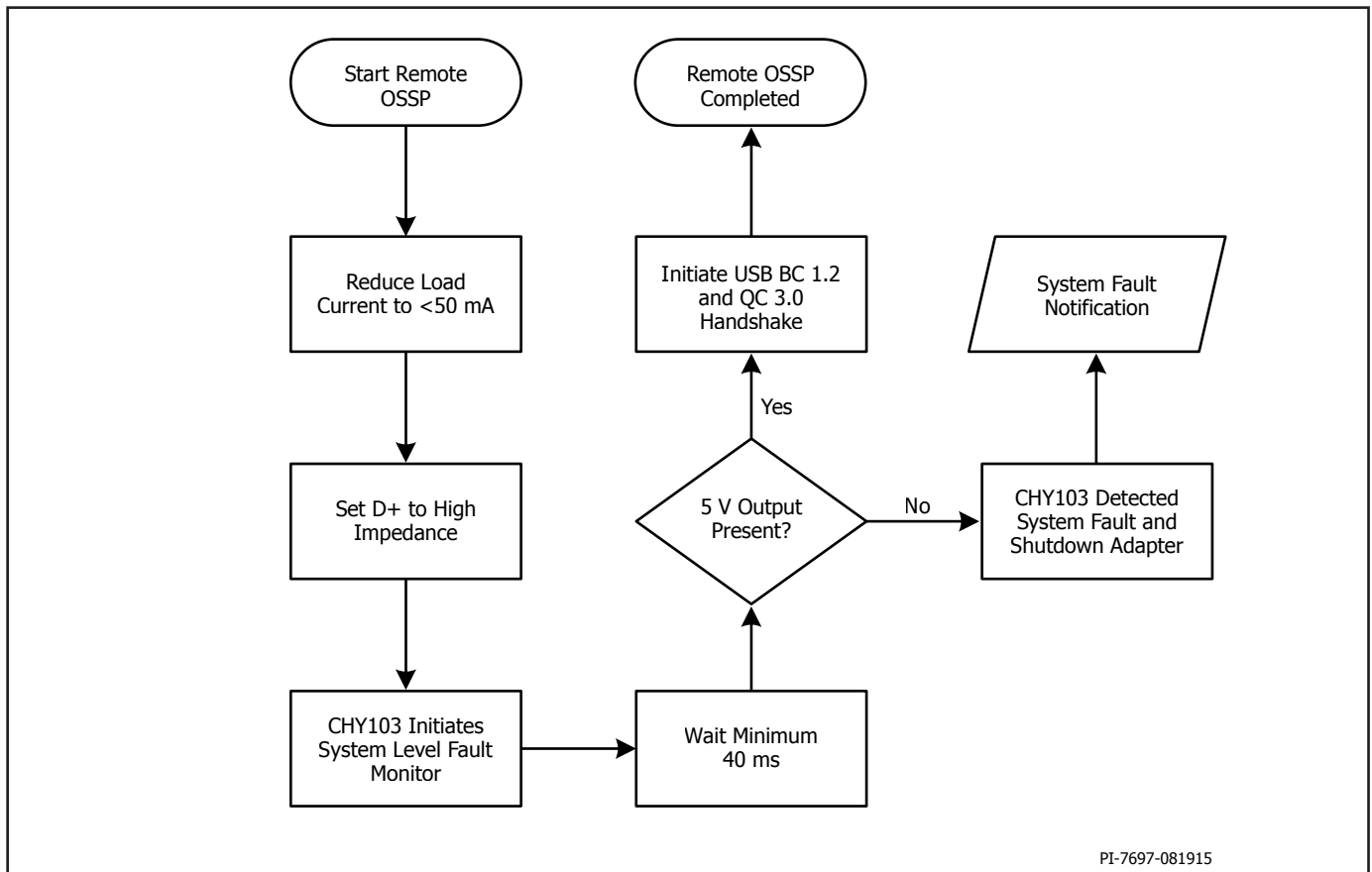


Figure 9. Remote System Level Check Flowchart.

check (see Figure 9). This way CHY103 can detect faulty power delivery which could be for instance caused by a soft short-circuit in the power supply output socket. Recommended component values are $R_{FR} = 1\text{ M}\Omega$ and $C_{FR} = 1\text{ pF}$.

Note that in very noisy environments noise pickup through a potentially connected USB cable may prevent correct detection of a faulty power delivery when no PD is attached despite CHY103's internal D+ pull-down resistor $R_{DAT(LKG)}$. If a power supply with CHY103 is expected to supply PDs that are not fully USB BC 1.2 compliant (e.g. leave data lines floating after handshake), it is recommended to disable this protection function by removing R_{FR} and C_{FR} (see Figure 5) and by connecting the FAULT MONITORING/ PROTECTION pin to Ground through a 470 k Ω resistor.

Temperature Sensing

CHY103 can optionally monitor temperature through an NTC resistor as depicted in Figure 10. The NTC resistor could be for instance positioned at the adapter output socket or plastic enclosure.

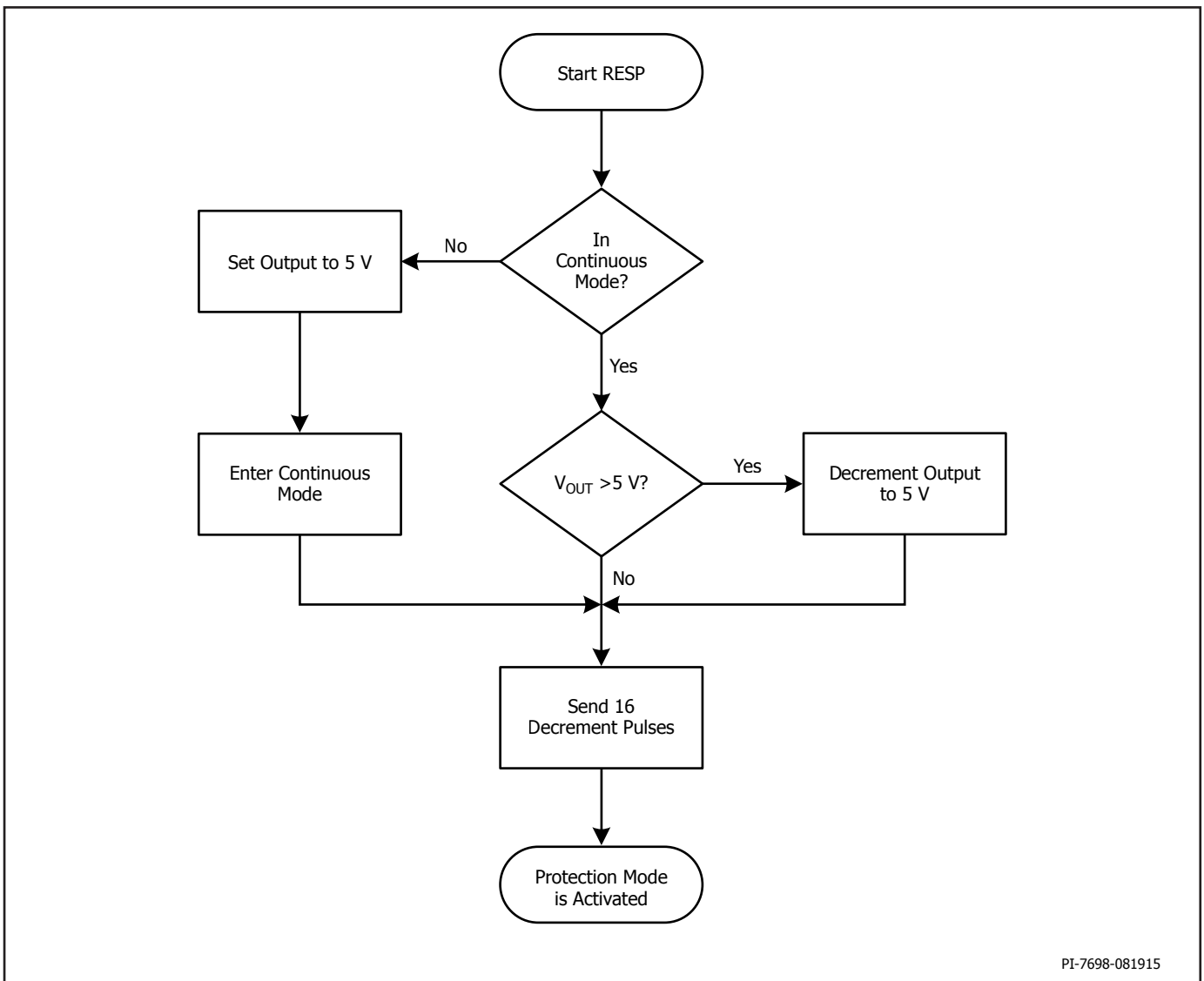
Current source I_{TM} is periodically turned on and the resulting voltage level at the TEMPERATURE MONITOR pin is compared to the internal threshold $V_{TH(TM)}$. CHY103 will activate the protection mode if the voltage level present at the TEMPERATURE MONITOR pin is below 1.20 V for at least 1 ms. Resistor R4 is used for tuning the shutdown temperature threshold to the desired level. For a NTC resistance value $R_{NTC(TSD)}$ at the desired shutdown temperature TSD R4 is chosen as follows:

$$R4 = 12\text{ k}\Omega - R_{NTC(TSD)}$$

The thermal protection function can be disabled by pulling the TEMPERATURE MONITOR pin high to the BYPASS pin through a 200 k Ω resistor.

Remote Shutdown

CHY103 allows the powered device (PD) to shut down the power supply in case of a remote fault condition. The Remote Shutdown Protection (RESP) sequence required to activate the protection mode



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Figure 11. Remote Shutdown Protection Flowchart.

is depicted in Figure 11. Note that CHY103 will not decrement the output voltage below the minimum Quick Charge 3.0 output level of 3.6 V during the shutdown sequence.

For applications that require the power supply to be tolerant to high ESD stress levels (for instance ± 15 kV air discharge), it is recommended to connect 1N4148 or equivalent diodes to the USB data line D- as depicted in Figure 12.

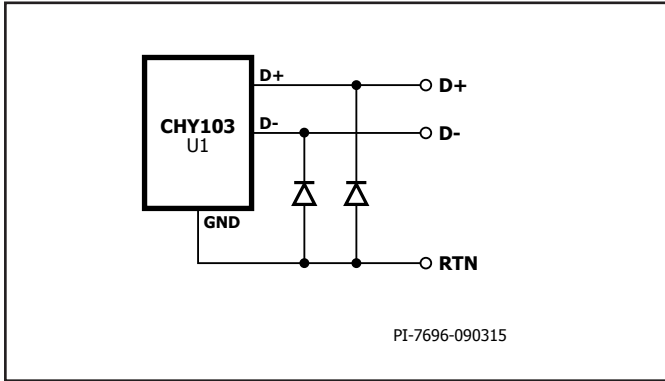


Figure 12. Data Lines High ESD Level Protection.

Application Example

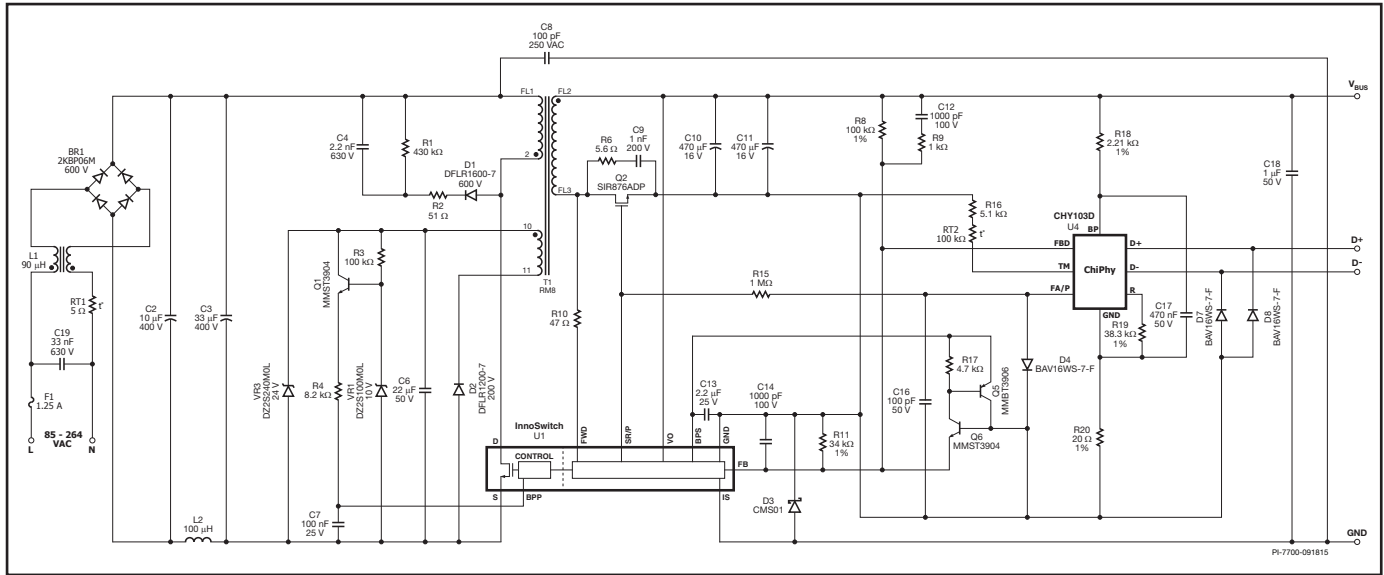


Figure 13. 5 V, 2 A; 9 V, 2 A; 12 V, 1.4 A Universal Input Charger.

The circuit shown in Figure 13 is a high efficiency universal input charger for 5 V, 2 A; 9 V, 2 A; 12 V, 1.4 A outputs, using Power Integration's InnoSwitch integrated power supply controller and CHY103 IC as a charger interface complying with the latest Quick Charge 3.0 specification. This application example highlights key points for designing a properly functioning QC 3.0 compatible power supply using the CHY103 IC.

Circuit Design Considerations

CHY103 Side

REFERENCE Pin

Resistor R19 is the reference resistor and must be 38.3 kΩ ±1% for selecting Class A (12 V max.) mode of operation and 12.4 kΩ ±1% for selecting Class B (20 V max.) mode of operation.

BYPASS Pin

Resistor R18 is recommended to be 2.21 kΩ to provide sufficient supply voltage for the CHY103 IC at the minimum output voltage (3.6 V). It also limits the current flowing into the BYPASS pin and thus into the shunt regulator at the BYPASS pin to less than 8 mA for the maximum set output voltage of 20 V.

The BYPASS pin decoupling capacitor C17 is recommended to be 470 nF. A 50 V rated X5R or X7R dielectric capacitor is recommended for best results.

FAULT MONITOR/PROTECTION MODE Pin

Recommended values for R15 and C16 are 1 MΩ and 100 pF respectively. It is needed to detect a loaded condition and trigger protection in case of loading in the absence of a portable device.

D+/D- Short to V₀ Protection Circuit

Resistor R20 (20 Ω) is recommended to protect the CHY103 IC in case of a short-circuit between D+ or D- to V_{BUS}.

A Schottky diode should be connected from the D- pin to the BYPASS pin of the CHY103 IC to prevent abnormal operation of the CHY103 IC if the voltage on the D- data line exceeds the BYPASS pin voltage during transient conditions.

TEMPERATURE MONITOR Pin

Resistor R16 and RT2 are needed if additional system level thermal protection is required. Recommended values are R28 = 5.1 kΩ and RT2 = 100 kΩ.

InnoSwitch Side

Transformer Design

The transformer needs to be designed to deliver the maximum output power of 18 W (9 V, 2 A). Also, the auxiliary winding turns should provide enough bias supply voltage at the lowest rated output voltage of the charger (3.6 V) at no-load condition to supply at least 1 mA of current to the PRIMARY BYPASS (BPP) pin of the InnoSwitch IC.

PRIMARY BYPASS Pin

Since the bias winding voltage is a function of the output voltage which varies from 3.6 V to 12 V, a linear regulator comprising of resistor R3, BJT Q1 and Zener diode VR1 limits the current through R4. As a result, the current being supplied to the PRIMARY BYPASS pin of the InnoSwitch IC doesn't exceed the needed PRIMARY BYPASS pin supply current ($I_{S2} \sim 1$ mA, InnoSwitch data sheet) at higher output voltages (>10 V) so as to minimize no-load input power at these voltages.

Diodes D5, D6, D7, D8 should be used at the output terminal, to offer ESD protection for D+ and D- pins.

InnoSwitch FEEDBACK Pin

It is recommended to use a 1 nF capacitor for the InnoSwitch IC FEEDBACK pin decoupling capacitor.

The feedback divider network R8 and R11 must be 100 kΩ ±1% and 34 kΩ ±1% respectively for the CHY103 IC to have a fixed step size of 200 mV.

Resistor R9 and capacitor C12 form a phase lead (feed-forward) network that ensures stable operation and minimizes output voltage overshoot and undershoot during transient load conditions. This phase lead network prevents pulse bunching. Recommended values are R9 = 1 kΩ and C12 = 1000 pF.

Fault Protection

Fault protection by primary-side latching shutdown can be achieved by using an optocoupler U3 as shown in Figure 8. This circuit should be designed such that the InnoSwitch PRIMARY BYPASS pin current should be more than at least 9.6 mA (i.e. the PRIMARY BYPASS pin shutdown threshold current of the InnoSwitch IC) at the time as per to InnoSwitch-IC data sheet when the optocoupler conducts. If the optocoupler transistor current is such that the primary bypass current does not exceed the PRIMARY BYPASS pin shutdown threshold current value, then even though CHY103 IC’s protection feature would work (CHY103 IC FAULT MONITOR/PROTECTION MODE pin goes high), the power supply would not latch off to protect the device from any damage.

Alternatively a non-latching protection scheme can be implemented as described in the Protection Mode section of the data sheet (Figure 5). With the circuit proposed in Figure 5, during a fault condition (CHY103 IC FAULT MONITOR/PROTECTION MODE pin goes high), the InnoSwitch-IC

FEEDBACK pin voltage will be raised above the maximum V_{FB} value (=1.28 V as per the InnoSwitch data sheet), which causes the InnoSwitch IC to stop switching. Once the InnoSwitch IC has stopped switching for a time equal to $t_{AR(SK)}$ (as per to InnoSwitch data sheet), auto-restart of the InnoSwitch IC will follow. This process will repeat until the fault condition is removed.

Layout Design Considerations

- The decoupling capacitor C17 must be located directly adjacent to the BYPASS pin and should be routed with short traces.
- Resistors R19 for providing reference current to the IC and resistor R18 for providing bias supply to the IC should be placed as close to the IC as possible and should be routed with short traces.
- The FEEDBACK DRIVE pin of CHY103 is connected to the FEEDBACK pin of InnoSwitch and hence a close placement of the two ICs is recommended.
- It is also recommended to place capacitor C16 close to the CHY103 IC.

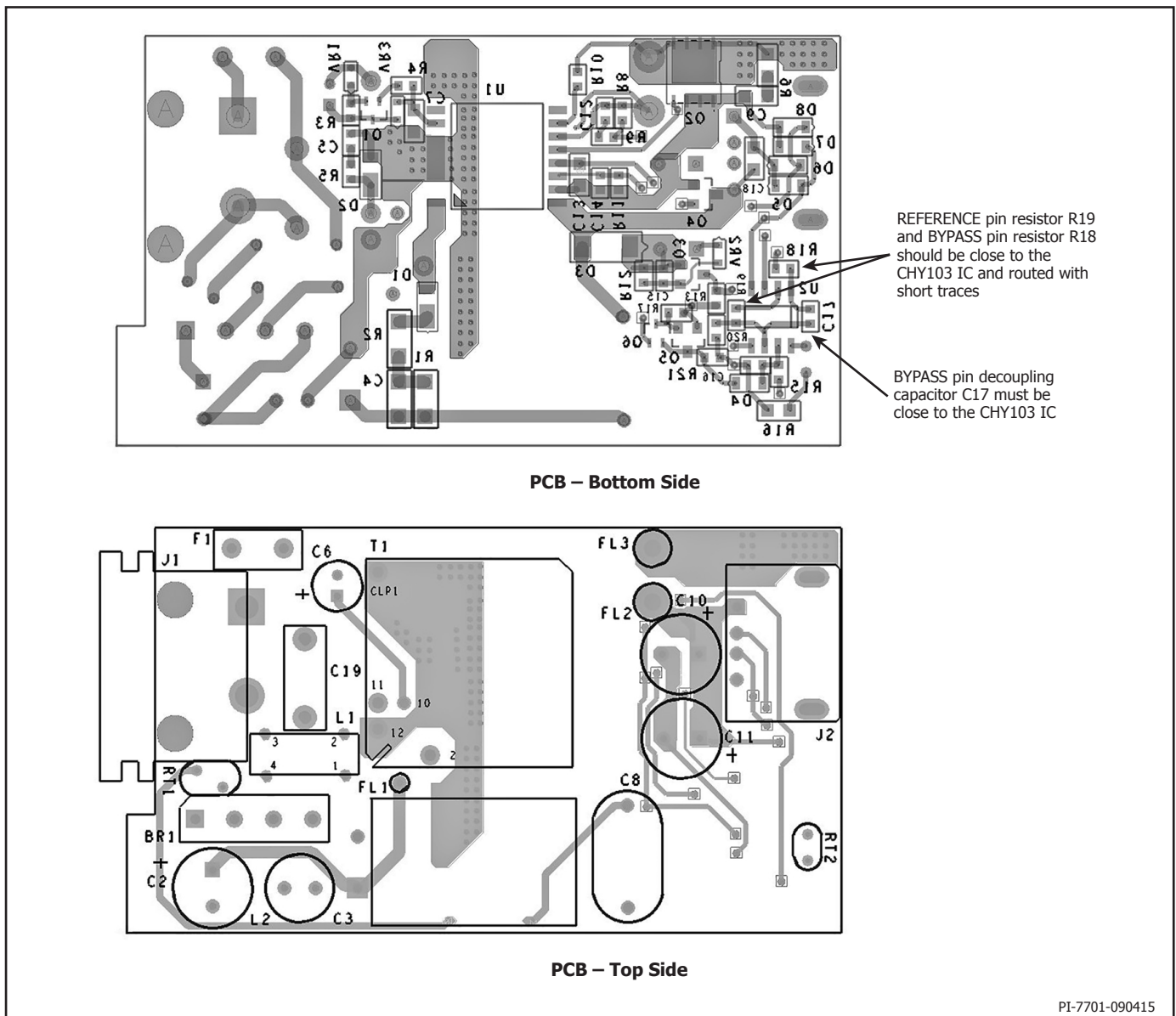


Figure 14. PCB Layout Design.

Absolute Maximum Ratings³

| | | | |
|-------------------------------------|-------------------|---|--------|
| BYPASS Pin Voltage | -0.3 to 9 V | Lead Temperature ² | 260 °C |
| REFERENCE Pin Voltage | -0.3 to 9 V | Notes: | |
| TM/FA/P/FBD Pin Voltage | -0.3 to 9 V | 1. Per USB BC 1.2 and HVDCP specifications. | |
| D+/D- Pin Voltage | -0.3 to 5 V | 2. 1/16 in. from case for 5 seconds. | |
| BYPASS Pin Current | 25 mA | 3. The Absolute Maximum Ratings specified may be applied one at a time without causing permanent damage to the product. | |
| D+/D- Pin Current | 1 mA ¹ | Exposure to Absolute Maximum Rating conditions for extended periods of time may affect product reliability. | |
| Operating Junction Temperature..... | -40 °C to +150 °C | | |
| Operating Ambient Temperature..... | -40 °C to +105 °C | | |
| Storage Temperature | -65 °C to 150 °C | | |

| Parameter | Symbol | Conditions | Min | Typ | Max | Units |
|--|--------------------------------------|---|-------|-------|-------|-------|
| | | SOURCE = 0 V; T _J = -20 °C to +85 °C (Unless Otherwise Specified) | | | | |
| Supply and Reference Function | | | | | | |
| BYPASS Pin Voltage | V _{BP} | T _J = +25 °C | 3.1 | 4.3 | 6.3 | V |
| Power-Up Reset Threshold Voltage | V _{BP(RESET)} | | 2.5 | 2.7 | 2.9 | V |
| BYPASS Pin Source Current | I _{BPSC} | V _{BP} = 4.3 V, R _{REF} = 38.3 kΩ, T _J = 25 °C | | | 200 | μA |
| BYPASS Pin Shunt Voltage | V _{BP(SHUNT)} | I _{BP} = 8 mA | 5.7 | 6 | 6.3 | V |
| REFERENCE Pin Voltage | V _R | R _{REF} = 38.3 kΩ Class A | 0.350 | 0.383 | 0.395 | V |
| | | R _{REF} = 12.4 kΩ Class B | 0.350 | 0.372 | 0.400 | |
| Data Line D+ and D- Functions (HVDCP Interface) | | | | | | |
| Data Detect Voltage | V _{DAT(REF)} | | 0.250 | 0.325 | 0.400 | V |
| Output Voltage Selection Reference | V _{SEL(REF)} | | 1.8 | 2 | 2.2 | V |
| Data Lines Short-Circuit Delay | T _{DAT(SHORT)} | V _{OUT} ≥ 0.8 V | | 10 | 20 | ms |
| D+ High Glitch Filter Time | T _{GLITCH(BC) DONE} | | 1000 | | 1500 | ms |
| D- Low Glitch Filter Time | T _{GLITCH(DM) LOW} | | 1 | | | ms |
| Output Voltage Glitch Filter Time | T _{GLITCH(V) CHANGE} | | 20 | 40 | 60 | ms |
| Continuous Mode Glitch Filter Time | T _{GLITCH(CONT) CHANGE} | | 100 | | 200 | μs |
| D+ Leakage Resistance | R _{DAT(LKG)} | V _{BP} = 3.1-6.3 V, VD+ = 0.5-3.6 V Switch N1 is Off | 300 | 900 | 1500 | kΩ |
| D- Pull-Down Resistance | R _{DM(DWN)} | | 14.25 | 19.53 | 24.5 | kΩ |
| Switch N1 On-Resistance | R _{DS(ON)N1} | V _{BP} = 4.3 V, V _{D+} ≤ 3.6 V, I _{DRAIN} = 200 μA | | 20 | 40 | Ω |
| Data Line Capacitance | C _{DCP(PWR)} | See Note A | | | 1 | nF |

| Parameter | Symbol | Conditions | | | Min | Typ | Max | Units |
|---|--------------------|---|--|-------|-------|-------|-----|---------------|
| | | SOURCE = 0 V; T _J = -20 °C to +85 °C (Unless Otherwise Specified) | | | | | | |
| FEEDBACK Pin Drive Functions | | | | | | | | |
| Toggle Up Current Source Step | $\Delta I_{T(UP)}$ | | | | 2 | | | μA |
| Toggle Down Current Source Step | $\Delta I_{T(DO)}$ | | | | 2 | | | μA |
| Protection Functions | | | | | | | | |
| Output Overvoltage Threshold | $V_{TH(OV)}$ | QC 2.0 Mode Class A / Class B | $I_{T(UP)} = 0$ (5 V) | 1.44 | 1.52 | 1.60 | V | |
| | | | $I_{T(UP)} = 40$ μA (9 V) | 1.60 | 1.72 | 1.84 | | |
| | | | $I_{T(UP)} = 70$ μA (12 V) | 1.74 | 1.87 | 2.00 | | |
| | | | $I_{T(UP)} = 150$ μA (20 V) | 2.12 | 2.28 | 2.44 | | |
| | | QC 3.0 Continuous Mode | $R_{REF} = 38.3$ k Ω Class A | 1.74 | 1.87 | 2.00 | | |
| | | | $R_{REF} = 12.4$ k Ω Class B | 2.12 | 2.28 | 2.44 | | |
| Output OV Detection Delay Time | $t_{D(OV)}$ | | | | 50 | | | μs |
| Output OV Detection Blanking Time | $t_{B(OV)}$ | | | 500 | | | | ms |
| Output Socket Fault Detection Threshold | $V_{TH(FA)}$ | | | 0.250 | 0.325 | 0.400 | | V |
| Socket Fault Detection Delay Time | $t_{D(FA)}$ | | | | 40 | | | ms |
| FA/P Pin Clamp Voltage | V_{CL} | $I_{CLAMP} = 100$ μA | | | 1 | | | V |
| Over-Temperature Detection Threshold | $V_{TH(TM)}$ | | | 1.12 | 1.20 | 1.28 | | V |
| Over-Temperature Detection Delay Time | $t_{D(TM)}$ | | | | 1 | | | ms |
| Temperature Monitor Current Source | I_{TM} | | | | 100 | | | μA |
| Temperature Monitor Current On-Time | $t_{ON(ITM)}$ | | | | 12 | | | ms |
| Temperature Monitor Current Duty Ratio | D_{ITM} | | | | 1 | | | % |
| Protection Mode Current Source | I_P | | | 100 | 150 | 200 | | μA |

NOTES:

A. Guaranteed by design. Not tested in production.

Notes

| Revision | Notes | Date |
|----------|--|----------|
| B | Code A data sheet. | 09/15 |
| C | Schematic error corrections made to Figures 5, 8 and 13. | 09/18/15 |
| D | Updated V_R values. | 9/23/15 |

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Power Integrations Worldwide Sales Support Locations

World Headquarters

5245 Hellyer Avenue
San Jose, CA 95138, USA.
Main: +1-408-414-9200
Customer Service:
Phone: +1-408-414-9665
Fax: +1-408-414-9765
e-mail: usasales@power.com

China (Shanghai)

Rm 2410, Charity Plaza, No. 88
North Caoxi Road
Shanghai, PRC 200030
Phone: +86-21-6354-6323
Fax: +86-21-6354-6325
e-mail: chinasales@power.com

China (Shenzhen)

17/F, Hivac Building, No. 2, Keji Nan
8th Road, Nanshan District,
Shenzhen, China, 518057
Phone: +86-755-8672-8689
Fax: +86-755-8672-8690
e-mail: chinasales@power.com

Germany

Lindwurmstrasse 114
80337 Munich
Germany
Phone: +49-895-527-39110
Fax: +49-895-527-39200
e-mail: eurosales@power.com

India

#1, 14th Main Road
Vasanthanagar
Bangalore-560052 India
Phone: +91-80-4113-8020
Fax: +91-80-4113-8023
e-mail: indiasales@power.com

Italy

Via Milanese 20, 3rd. Fl.
20099 Sesto San Giovanni (MI)
Italy
Phone: +39-024-550-8701
Fax: +39-028-928-6009
e-mail: eurosales@power.com

Japan

Kosei Dai-3 Bldg.
2-12-11, Shin-Yokohama,
Kohoku-ku
Yokohama-shi Kanagwan
222-0033 Japan
Phone: +81-45-471-1021
Fax: +81-45-471-3717
e-mail: japansales@power.com

Korea

RM 602, 6FL
Korea City Air Terminal B/D, 159-6
Samsung-Dong, Kangnam-Gu,
Seoul, 135-728, Korea
Phone: +82-2-2016-6610
Fax: +82-2-2016-6630
e-mail: koreasales@power.com

Singapore

51 Newton Road
#19-01/05 Goldhill Plaza
Singapore, 308900
Phone: +65-6358-2160
Fax: +65-6358-2015
e-mail: singaporesales@power.com

Taiwan

5F, No. 318, Nei Hu Rd., Sec. 1
Nei Hu Dist.
Taipei 11493, Taiwan R.O.C.
Phone: +886-2-2659-4570
Fax: +886-2-2659-4550
e-mail: taiwansales@power.com

UK

Cambridge Semiconductor,
a Power Integrations company
Westbrook Centre, Block 5, 2nd Floor
Milton Road
Cambridge CB4 1YG
Phone: +44 (0) 1223-446483
e-mail: eurosales@power.com

Компания «Life Electronics» занимается поставками электронных компонентов импортного и отечественного производства от производителей и со складов крупных дистрибьюторов Европы, Америки и Азии.

С конца 2013 года компания активно расширяет линейку поставок компонентов по направлению коаксиальный кабель, кварцевые генераторы и конденсаторы (керамические, пленочные, электролитические), за счёт заключения дистрибьюторских договоров

Мы предлагаем:

- Конкуренеспособные цены и скидки постоянным клиентам.
- Специальные условия для постоянных клиентов.
- Подбор аналогов.
- Поставку компонентов в любых объемах, удовлетворяющих вашим потребностям.
- Приемлемые сроки поставки, возможна ускоренная поставка.
- Доставку товара в любую точку России и стран СНГ.
- Комплексную поставку.
- Работу по проектам и поставку образцов.
- Формирование склада под заказчика.
- Сертификаты соответствия на поставляемую продукцию (по желанию клиента).
- Тестирование поставляемой продукции.
- Поставку компонентов, требующих военную и космическую приемку.
- Входной контроль качества.
- Наличие сертификата ISO.

В составе нашей компании организован Конструкторский отдел, призванный помогать разработчикам, и инженерам.

Конструкторский отдел помогает осуществить:

- Регистрацию проекта у производителя компонентов.
- Техническую поддержку проекта.
- Защиту от снятия компонента с производства.
- Оценку стоимости проекта по компонентам.
- Изготовление тестовой платы монтаж и пусконаладочные работы.



Тел: +7 (812) 336 43 04 (многоканальный)

Email: org@lifeelectronics.ru