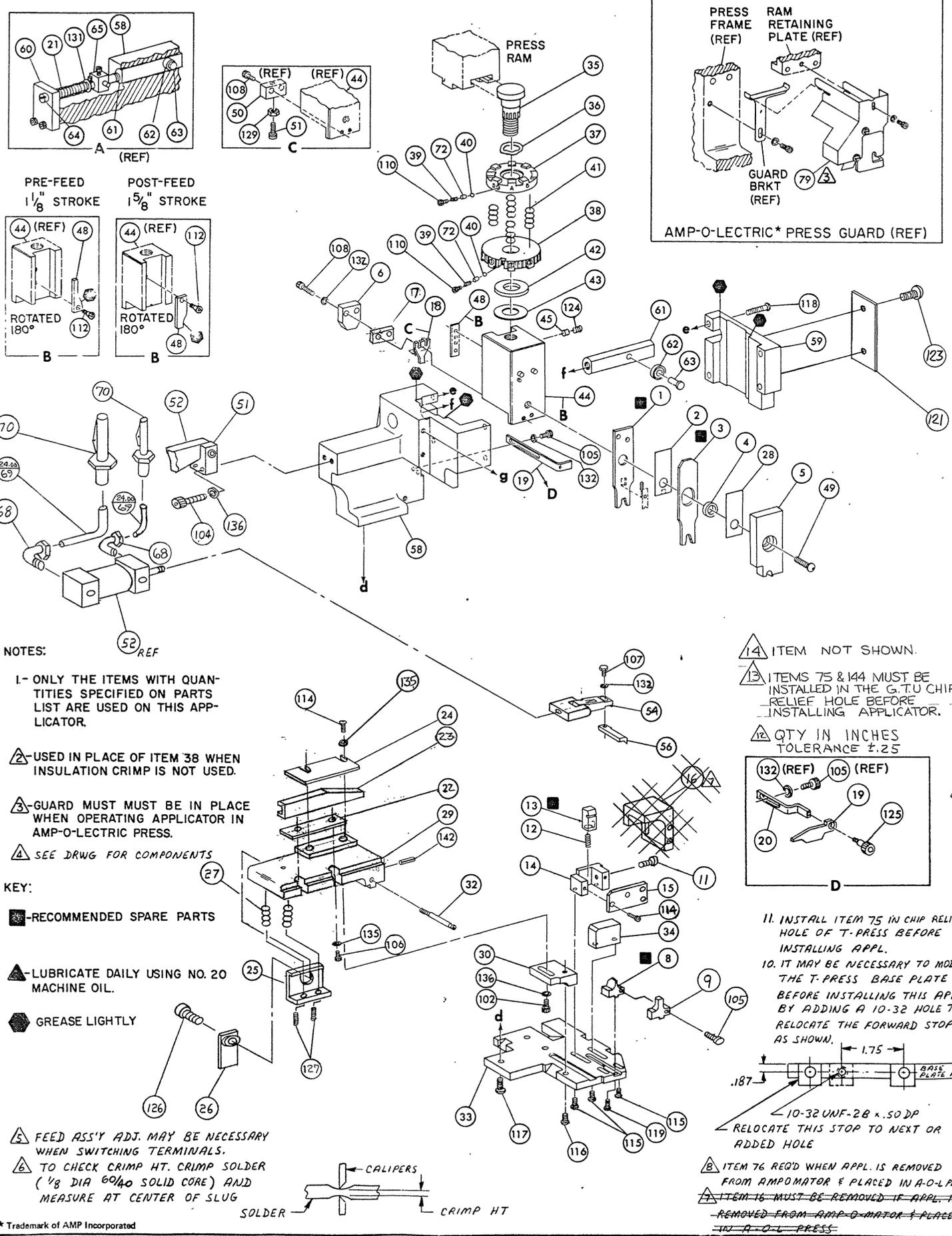


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NOTES:

I- ONLY THE ITEMS WITH QUANTITIES SPECIFIED ON PARTS LIST ARE USED ON THIS APPLICATOR.

△ USED IN PLACE OF ITEM 38 WHEN INSULATION CRIMP IS NOT USED.

△ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN AMP-O-LECTRIC PRESS.

△ SEE DRWG FOR COMPONENTS

KEY:

■ -RECOMMENDED SPARE PARTS

▲ -LUBRICATE DAILY USING NO. 20 MACHINE OIL.

◆ GREASE LIGHTLY

△ FEED ASS'Y ADJ. MAY BE NECESSARY WHEN SWITCHING TERMINALS.

△ TO CHECK CRIMP HT. CRIMP SOLDER (1/8 DIA 60/40 SOLID CORE) AND MEASURE AT CENTER OF SLUG

△ ITEM NOT SHOWN.

△ ITEMS 75 & 144 MUST BE INSTALLED IN THE G.T.U CHIP RELIEF HOLE BEFORE INSTALLING APPLICATOR.

△ QTY IN INCHES TOLERANCE ±.25

II. INSTALL ITEM 75 IN CHIP RELIEF HOLE OF T-PRESS BEFORE INSTALLING APPL.

10. IT MAY BE NECESSARY TO MODIFY THE T-PRESS BASE PLATE BEFORE INSTALLING THIS APPL. BY ADDING A 10-32 HOLE TO RELOCATE THE FORWARD STOP AS SHOWN.

△ ITEM 76 REQ'D WHEN APPL. IS REMOVED FROM AMPOMATOR & PLACED IN A-O-L PRESS.

△ ITEM 76 MUST BE REMOVED IF APPL. IS REMOVED FROM AMP-O-MATOR & PLACED IN A-O-L PRESS.

DIST 66

* Trademark of AMP Incorporated

QTY	PART NO	DESCRIPTION	ITEM NO	QTY	PART NO	DESCRIPTION	ITEM NO
1	21045-3	RING, RETAINING 'C' (.187 DIA) FEED FINGER PIN	145	1	454220-1	CAP, HOUSING	59
1	189728-1	BRACKET, SPACER	144	1	454485-1	HOUSING	58
1	5-21028-1	PIN, SLOT SPR (.125 DIA X .50) ADJ ROD	143				57
1	4-21028-0	PIN, SLOT SPR (.093 DIA X .75) STR G PLATE	142	1	462427-1	PAWL, FEED	56
1	1-21030-1	PIN, DOWEL (.187 DIA X .50) LEVER	141		240624-1	PIN, FEED FINGER	55
1	1-21030-6	PIN, DOWEL (.187 DIA X 1.25) HOUSING	140	1	461062-2	ASSY, FEED FINGER	54
1	21024-5	WASHER, LOCK (NO 10) LUB ASSY	139			FINGER, FEED	53
1	21024-5	WASHER, LOCK (NO 10) STRIP GUIDE ADJ BLOCK	138	1	461065-4	ASSY, AIR FEED	52
1	21024-5	WASHER, LOCK (NO 10) ADJ PLATE	137	1	459610-3	MOUNT, FEED BRACKET	51
3	21024-5	WASHER, LOCK (NO 10) FEED GUIDE ROD	136			SPACER, TONKER	50
3	21024-2	WASHER, LOCK (NO 4) FRONT STRIP GUIDE	135	1	7-21002-9	BOLT, CRIMPER	49
1	21024-4	WASHER, LOCK (NO 8) FEED FINGER	134			CAM	48
1	21024-4	WASHER, LOCK (NO 8) DEPRESSOR	133			FEED	47
4	21024-4	WASHER, LOCK (NO 8) STRIPPER, DEP & FINGER	132		459456-1	APPLICATOR, BASIC (SUB ASSY)	46
1	21899-4	WASHER, FLAT (5/16 DIA) SCREW ADJ	131	1	690191-1	PLUG, NYLON	45
1	21899-2	WASHER, FLAT (NO 10) LUB ASSY	130	1	455673-1	RAM	44
1	21018-5	NUT, HEX MACH (6-32) HOLDDOWN	129	1	690125-1	WASHER, LAMINATED	43
1	21018-5	NUT, HEX MACH (6-32) FEED ADJ	128	1	690124-1	WASHER, RAM	42
2	5-21006-6	SCR, SET (10-32 X .75) DRAG	127	8	1-22280-2	SPRING, INS. DISC	41
1	22353-8	SCR, SHLD. (.187 DIA X .250 LG) DRAG LEVER	126	2	23241-6	BALL, STEEL	40
1	456567-1	SCR, SHLD (.188 DIA X .125 LG) STRIPPER	125	2	690170-1	SPRING, COMPRESSION	39
1	21007-2	SCR, SKT SET (1/4-20 X .25) (LOC-WEL) RAM	124	1	690142-5	DISC, INSULATION	38
2	21017-2	SCR, DRIVE #2 X .19	123	1	808834-1	DISC, WIRE	37
1	6-23715-5	SCR, PAN HD MACH (6-32 X 1.50) FEED ADJ	122	1	22480-5	WASHER, SPRING	36
1	461264-1	PLATE, IDENTIFICATION	121	1	690212-1	POST, RAM	35
1	2-21002-9	SCR, BUT HD SKT CAP (10-32 X .75) DRAG	120			SUPPORT, TERMINAL	34
1	22733-8	SCR, BUT HD SKT CAP (8-32 X .38) (LOC-WEL) ANVIL	119	1	808835-1	PLATE, BASE	33
4	2-21002-9	SCR, BUT HD SKT CAP (10-32 X .75) CAP	118	1	690432-3	SCREW, ADJUSTMENT	32
3	17177-1	SCR, BUT HD SKT CAP (1/4-20 X .62) HOUSING	117				31
1	2-21002-2	SCR, BUT HD SKT CAP (10-32 X .50) SG ADJ BLOCK	116	1	455689-1	BLOCK, STRIP GUIDE ADJ	30
4	2-21002-2	SCR, BUT HD SKT CAP (8-32 X .50) SHEAR	115	1	684045-2	PLATE, STRIP GUIDE	29
4	1-21000-3	SCR, SKT HD SKT CAP (4-40 X .25) R STRIP GUIDE	114			SPACER, FRONT SHEAR DEPRESSOR	28
1	2-21000-7	SCR, SKT HD SKT CAP (8-32 X .50) ANVIL, INSUL	113	2	22281-9	SPRING, DRAG	27
1	2-21003-0	SCR, FLAT HD SKT CAP (6-32 X .50) CAM	112	1	240793-4	LEVER, DRAG RELEASE	26
1	3-21000-4	SCR, SKT HD CAP (10-32 X .38) LUBRICATOR ASSY	111	1	240792-6	DRAG, STOCK	25
2	23030-1	SCR, SKT HD CAP (6-32 X .25) (LOC-WEL) CP DISC	110	1	690438-1	GUIDE STRIP (REAR)	24
1	2-21000-9	SCR, SKT HD CAP (10-32 X .25) REAR SHEAR PLATE	109	1	684042-2	GUIDE, STRIP (FRONT)	23
2	2-21000-9	SCR, SKT HD CAP (8-32 X .75) DEPRESSOR	108	1	817682-1	SPACER, FRONT STRIP GUIDE	22
1	2-22603-0	SCR, HEX HD MACH (8-32 X .31) FEED FINGER	107		4-22284-9	SPRING, FEED RETURN	21
3	1-21000-4	SCR, SKT HD CAP (4-40 X .38) F STRIP GUIDE	106			ARM, STRIPPER	20
2	2-21000-7	SCR, SKT HD CAP (8-32 X .50) STRIPPER & ANVIL	105	1	690472-2	STRIPPER	19
2	3-21000-9	SCR, SKT HD CAP (10-32 X .100) AIR FEED ASSY	104	1	463460-3	HOLDER, TERMINAL	18
1	3-21000-6	SCR, SKT HD CAP (10-32 X .62) FEED ADJ BLOCK	103				17
1	3-21000-4	SCR, SKT HD CAP (10-32 X .38) SG ADJ BLOCK	102		803925-1	GUIDE, CARRIER STRIP	16
1	3-21000-4	SCR, SKT HD CAP (10-32 X .38) PIVOT BLOCK	101	1	803926-1	PLATE, SHEAR (REAR)	15
REF	462992-7	GUARD	79	1	467590-1	HOLDER, SHEAR (REAR)	14
1	1-465184-0	LUBRICATOR ASSY	78	1	469542-3	SHEAR, FLOAT (REAR)	13
1	692655-1	VALVE ASSY	77	1	5-22280-0	SPRING, SHEAR	12
REF	803931-1	BRACKET, HOLD DOWN	76	1	1-690461-1	STOP, SHEAR	11
1	568681-1	SPACER, BASE PLATE	75			HOLDER, SHEAR (FRONT)	10
1	458109-1	WASHER, SPECIAL	74	1	1-454766-4	ANVIL, INSULATION	9
1	1-18023-1	SCR, SHC, METRIC, M4 X 10 LG	73	1	808025-2	ANVIL, WIRE	8
2	690603-1	SPRING, ASSIST	72	1	240641-9	SPACER, DEPRESSOR (REAR)	7
1	690517-1	SPACER	71	1	690468-6	DEPRESSOR, SHEAR (REAR)	6
2	23238-1	QUICK DISCONNECT	70			DEPRESSOR, SHEAR (FRONT)	5
48"	27319-4	TUBING 1/4 O.D.	69	1	238009-1	SPACER, TUBULAR, INS CRIMPER	4
2	22294-6	ELBOW, MALE 1/8 NPT - 1/4 T	68	1	2-454765-2	CRIMPER, INSULATION	3
1	240633-1	BUSHING	67			SPACER, CRIMPER	2
1	455680-1	LEVER, INTERMEDIATE	66	1	808830-2	CRIMPER, WIRE	1
1	240629-1	BLOCK, PIVOT	65				
1	240632-2	SCREW, ADJUSTMENT FEED ROD	64				
1	240659-3	PIN, CAM ROLLER	63				
1	240658-1	ROLLER, CAM	62				
1	454398-2	ROD, FEED	61				
1	454178-1	GUIDE, FEED ROD	60				

CRIMPING DATA				APPLICATOR WILL APPLY																					
PAD LTR	CRIMP HEIGHT	WIRE SIZE	SOLDER DIA																						
A	.070	18	.12 DIA		520401																				
B	.065	20 OR 22	.12 DIA		520403																				
C	NOT USED				520405																				
D	NOT USED																								
CRIMP	SIZE	TYPE	FEED	APPL INST																					
WIRE	.176	D																							
INSUL			.785	A1 8079																					
WIRE RANGE	INSULATION RANGE	PRESS NO	REMARKS																						
22-18	.135 MAX		KOMAX MODEL 40 AIR FEED DOUBLE ACTING TERM APPL SPEC 114-2123																						
<table border="1"> <tr> <td>SET UP GAGE</td> <td>10-1</td> <td>458637-1</td> <td>1213</td> </tr> <tr> <td>DR</td> <td>8-26-93</td> <td>APP</td> <td>106</td> </tr> <tr> <td colspan="4">CHK & REL</td> </tr> <tr> <td>LOC</td> <td>A</td> <td>D</td> <td>NO 680040-1</td> </tr> <tr> <td>REV</td> <td>B</td> <td></td> <td></td> </tr> </table>						SET UP GAGE	10-1	458637-1	1213	DR	8-26-93	APP	106	CHK & REL				LOC	A	D	NO 680040-1	REV	B		
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LOC	A	D	NO 680040-1																						
REV	B																								

REMARKS	NO	REV
APPL USED ON MACHINE PART NO	MACH SERIAL NO	DISTRIBUTION
CUSTOMER NAME	APPL SERIAL NO	ORIGINAL
ADDRESS	PURCHASE ORDER	CUSTOMER COPY
CITY	ENG APP	FIELD ENG COPY

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С конца 2013 года компания активно расширяет линейку поставок компонентов по направлению коаксиальный кабель, кварцевые генераторы и конденсаторы (керамические, пленочные, электролитические), за счёт заключения дистрибьюторских договоров

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- Специальные условия для постоянных клиентов.
- Подбор аналогов.
- Поставку компонентов в любых объемах, удовлетворяющих вашим потребностям.
- Приемлемые сроки поставки, возможна ускоренная поставка.
- Доставку товара в любую точку России и стран СНГ.
- Комплексную поставку.
- Работу по проектам и поставку образцов.
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В составе нашей компании организован Конструкторский отдел, призванный помогать разработчикам, и инженерам.

Конструкторский отдел помогает осуществить:

- Регистрацию проекта у производителя компонентов.
- Техническую поддержку проекта.
- Защиту от снятия компонента с производства.
- Оценку стоимости проекта по компонентам.
- Изготовление тестовой платы монтаж и пусконаладочные работы.



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