

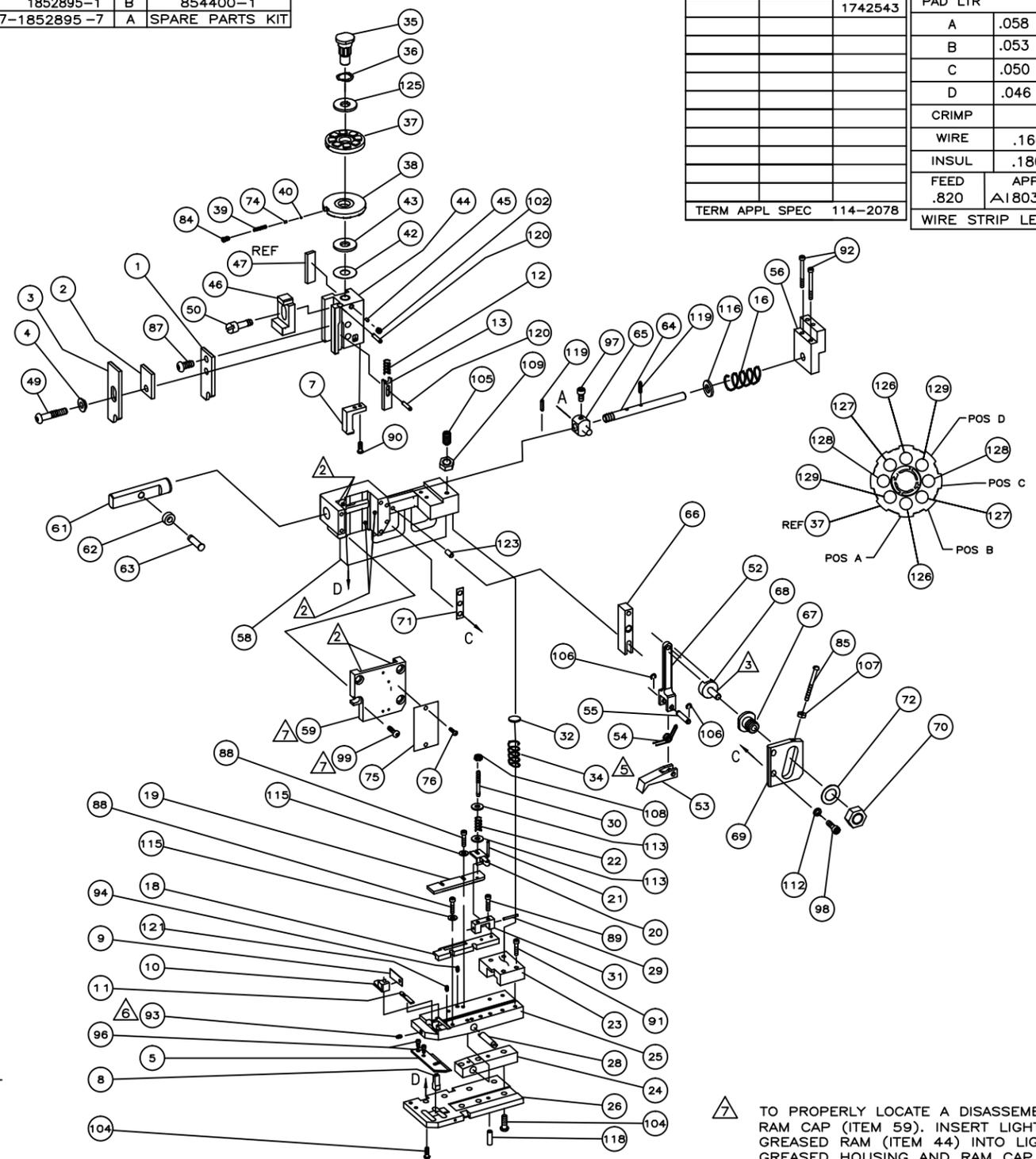
DIMENSIONING AND TOLERANCING PER ASME Y14.5M (ISO STANDARDS). THIS DRAWING IS A CONTROLLED DOCUMENT.

| PART NUMBER | REV | FIRST USED      |
|-------------|-----|-----------------|
| 1852895-1   | B   | 854400-1        |
| 7-1852895-7 | A   | SPARE PARTS KIT |

| TERMINAL NAME:          |         |
|-------------------------|---------|
| .250 FLAG               | FASTON™ |
|                         | 1742543 |
| TERM APPL SPEC 114-2078 |         |

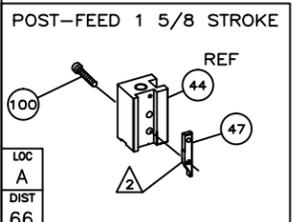
| CRIMPING DATA               |                            |                    |           |
|-----------------------------|----------------------------|--------------------|-----------|
| PAD LTR                     | CRIMP HEIGHT               | WIRE SIZE          |           |
| A                           | .058 ±.002 [1.47mm±0.05mm] | (1)14or(1)16+(1)18 |           |
| B                           | .053 ±.002 [1.35mm±0.05mm] | (2)18              |           |
| C                           | .050 ±.002 [1.27mm±0.05mm] | 16                 |           |
| D                           | .046 ±.002 [1.17mm±0.05mm] | 18                 |           |
| CRIMP                       | SIZE                       | TYPE               | RANGE     |
| WIRE                        | .160 [4.06mm]              | TAB LOCK           | 18-12     |
| INSUL                       | .180 [4.57mm]              | 0                  | .110-.210 |
| FEED                        | APPL INST                  | SET UP GAGE        | LAYOUT    |
| .820                        | A18031                     | -                  | -         |
| WIRE STRIP LENGTH .205-.235 |                            |                    |           |

|     |             |                 |
|-----|-------------|-----------------|
| -1  | LEADMAKER G | MECH POST FEED  |
| -77 | -           | SPARE PARTS KIT |



△ TO PROPERLY LOCATE A DISASSEMBLED RAM CAP (ITEM 59). INSERT LIGHTLY GREASED RAM (ITEM 44) INTO LIGHTLY GREASED HOUSING AND RAM CAP UNTIL TOOLING RESTS AGAINST HINGE BAR (ITEM 25). TIGHTEN SCREWS (ITEM 99).

- △ 1 RECOMMENDED SPARE PARTS.
- △ 2 LIGHTLY GREASE INDICATED CONTACT SURFACES WITH 984999-1 (CHEVRON ULTRA-DUTY EP NGLI 2).
- △ 3 LUBRICATE DAILY USING NO. 20 MACHINE OIL.
- 4. DO NOT EXCEED 80 C.P.M. WITH THIS APPLICATOR.
- 5. AFTER ASSEMBLY OF APPLICATOR, PROPER SPRING PRESSURE (ITEM 34) CAN BE OBTAINED BY TIGHTENING SET SCREW (ITEM 105) UNTIL CONTACT IS MADE WITH SPACER (ITEM 32) THEN TIGHTEN AN ADDITIONAL 5 1/2 - 6 REVOLUTIONS.
- △ 6 APPLY LOCTITE TO ITEM 93.



| QTY | PART NO    | DESCRIPTION                     | ITEM NO |
|-----|------------|---------------------------------|---------|
| - 2 | 5-354779-8 | PIN, WIRE DISC (.3280)D         | 129     |
| - 2 | 5-354779-2 | PIN, WIRE DISC (.3250)C         | 128     |
| - 2 | 4-354779-6 | PIN, WIRE DISC (.3220)B         | 127     |
| - 2 | 3-354779-6 | PIN, WIRE DISC (.3170)A         | 126     |
| - 1 | 986950-1   | WASHER, FLAT PRECISION          | 125     |
| - 1 | 1-21030-2  | PIN, DOWEL (Ø.187X.62)          | 124     |
| - 1 | 1-21030-6  | PIN, DOWEL (Ø.187X1.25)         | 123     |
| - 1 | 3-21028-2  | PIN, SLOTTED SPRING (Ø.094X.25) | 121     |
| - 2 | 4-21028-9  | PIN, SLOTTED SPRING (Ø.125X.38) | 120     |
| - 2 | 5-21028-1  | PIN, SLOTTED SPRING (Ø.125X.50) | 119     |
| - 1 | 21029-5    | PIN, SLOTTED SPRING (Ø.188X.75) | 118     |
| - 1 | 21899-4    | WASHER, FLAT (5/16)             | 116     |
| - 4 | 21024-4    | WASHER, LOCK (#8)               | 115     |
| - 2 | 21899-2    | WASHER, FLAT (#10)              | 113     |
| - 2 | 21024-5    | WASHER, LOCK (#10)              | 112     |
| - 1 | 1-22202-7  | NUT, HEX (5/16-24)              | 109     |
| - 1 | 21022-3    | NUT, HEX (LOCKING)(10-32)       | 108     |
| - 1 | 21018-5    | NUT, HEX (6-32)                 | 107     |
| - 2 | 21045-3    | RING, RET "C" (Ø.187)FD PIN     | 106     |
| - 1 | 8-21007-5  | SCREW, SKT SET(5/16-24X.75)     | 105     |
| - 7 | 2-22733-8  | SCREW, BHC (1/4-20X.63)         | 104     |
| - 1 | 21009-2    | SCREW, SKT SET(1/4-20X.25)      | 102     |
| - 1 | 3-21000-9  | SCREW, SHC (10-32X1.00)         | 100     |
| - 4 | 3-21000-8  | SCREW, SHC (10-32X.88)          | 99      |
| - 2 | 3-21000-6  | SCREW, SHC (10-32X.62)          | 98      |
| - 1 | 3-21000-4  | SCREW, SHC (10-32X.38)          | 97      |
| - 2 | 7-21000-6  | SCREW, SHC (10-32X.38)          | 96      |
| - 1 | 4-21006-5  | SCREW, SKT SET (8-32X.62)       | 94      |
| - 1 | 21061-9    | SCREW, SKT SET (8-32X.25)       | 93      |
| - 2 | 9-21000-3  | SCREW, SHC (8-32X2.00)          | 92      |
| - 4 | 2-21000-9  | SCREW, SHC (8-32X.75)           | 91      |
| - 2 | 1-23030-1  | SCREW, SHC (NYLOK)(8-32X.62)    | 90      |
| - 2 | 2-21000-8  | SCREW, SHC (8-32X.62)           | 89      |
| - 4 | 2-22603-3  | SCREW, HEX (8-32X.62)           | 88      |
| - 1 | 2-21002-1  | SCREW, BHC (8-32X.38)           | 87      |
| - 1 | 6-23715-5  | SCR, PAN HD(6-32x1.50)FEED ADJ  | 85      |
| - 1 | 23030-1    | SCREW, SHC(NYLOK)(6-32X.38)     | 84      |
| - 2 | 21017-2    | SCR, DRIVE(#2X.19)ID            | 76      |
| - 1 | 461264-1   | PLATE, IDENTIFICATION           | 75      |
| - 1 | 690603-1   | SPRING, ASSIST                  | 74      |
| - 1 | 458109-1   | WASHER, SPECIAL                 | 72      |
| - 1 | 690517-1   | SPACER                          | 71      |
| -77 | -1         | U/M                             |         |

| QTY | PART NO   | DESCRIPTION                   | ITEM NO             |   |
|-----|-----------|-------------------------------|---------------------|---|
| - 1 | 22594-8   | NUT, HEX                      | 70                  |   |
| - 1 | 240628-1  | PLATE, ADJ                    | 69                  |   |
| - 1 | 240626-1  | SHAFT, PIVOT                  | 68                  |   |
| - 1 | 240633-1  | BUSHING                       | 67                  |   |
| - 1 | 240630-1  | LEVER, INTERMEDIATE           | 66                  |   |
| - 1 | 1804317-1 | BLOCK, PIVOT                  | 65                  |   |
| - 1 | 1633286-1 | SCR, ADJ                      | 64                  |   |
| - 1 | 240659-3  | PIN, CAM ROLLER               | 63                  |   |
| - 1 | 240658-1  | ROLLER, CAM                   | 62                  |   |
| - 1 | 240631-1  | ROD, FEED                     | 61                  |   |
| - 1 | 2217626-1 | CAP ASSEMBLY                  | 60                  |   |
| - 1 | 2217625-1 | HOUSING                       | 59                  |   |
| - 1 | 1804319-1 | GUIDE, FEED ROD               | 56                  |   |
| - 1 | 240624-1  | PIN, FEED FINGER              | 55                  |   |
| - 1 | 691499-1  | SPRING, FEED FINGER           | 54                  |   |
| - 1 | 454568-1  | FINGER, FEED                  | 53                  |   |
| - 1 | 240634-1  | LEVER, TERMINAL               | 52                  |   |
| - 1 | 2256119-1 | SCREW, SHOULDER               | 51                  |   |
| - 1 | 3-21002-5 | BOLT, CRIMPER                 | 49                  |   |
| - 1 | 238015-1  | CAM, POST-FEED 1 5/8 ST       | 47                  |   |
| - 1 | 690578-3  | BLOCK, INSULATION ADJUST      | 46                  |   |
| - 1 | 690191-1  | PLUG, NYLON                   | 45                  |   |
| - 1 | 2217624-1 | RAM                           | 44                  |   |
| - 1 | 690125-1  | WASHER, LAMINATED             | 43                  |   |
| - 1 | 690124-4  | WASHER, RAM                   | 42                  |   |
| - 1 | 23241-6   | BALL, STEEL                   | 41                  |   |
| - 1 | 690170-1  | SPRING, COMPRESSION           | 39                  |   |
| - 1 | 690142-1  | DISC, INSULATION              | 38                  |   |
| - 1 | 354777-1  | WIRE DISC, PLASTIC            | 37                  |   |
| - 1 | 22480-5   | WASHER, SPRING                | 36                  |   |
| - 1 | 690212-1  | POST, RAM                     | 35                  |   |
| - 1 | 3-23846-5 | SPRING, HINGE BAR             | 34                  |   |
| - 1 | 690573-1  | SPACER, SPRING                | 32                  |   |
| - 1 | 454569-1  | MOUNT, DRAG                   | 31                  |   |
| - 1 | 1-22354-8 | STUD, DRAG                    | 30                  |   |
| - 1 | 21030-2   | PIN, MOUNT, DRAG              | 29                  |   |
| - 1 | 1633530-1 | PIN, HINGE                    | 28                  |   |
| - 1 | 684905-1  | PLATE, BASE                   | 26                  |   |
| - 1 | 454579-4  | HINGE BAR                     | 25                  |   |
| - 1 | 690571-1  | BLOCK, STABILIZER             | 24                  |   |
| - 1 | 690585-1  | BLOCK, PRESSURE               | 23                  |   |
| - 1 | 22282-5   | SPRING, DRAG                  | 22                  |   |
| - 1 | 21030-6   | LEVER, DRAG                   | 21                  |   |
| - 1 | 454570-2  | DRAG, STOCK                   | 20                  |   |
| - 1 | 454573-2  | GUIDE, STRIP (REAR)           | 19                  |   |
| - 1 | 454571-6  | GUIDE, STRIP (FRONT)          | 18                  |   |
| - 1 | 4-22284-9 | SPRING, FEED RETURN           | 16                  |   |
| - 1 | 692134-1  | POSITIONER, TERMINAL          | 13                  |   |
| - 1 | 5-22280-5 | SPRING, TERM. POSITIONER      | 12                  |   |
| - 1 | 454711-5  | PLATE, REAR SHEAR             | 11                  |   |
| - 1 | 1633080-2 | ANVIL INSERT                  | 10                  |   |
| - 1 | 690569-1  | PLATE, FRONT SHEAR            | 9                   |   |
| 1   | 1         | 690575-1                      | ANVIL               | 8 |
| - 1 | 854422-3  | BLADE, SLUG                   | 7                   |   |
| - 1 | 684906-1  | PLATE, ANVIL RETAINING        | 5                   |   |
| - 1 | 690574-1  | SPACER, TUBULAR INSUL CRIMPER | 4                   |   |
| 1   | 1         | 690588-1                      | CRIMPER, INSULATION | 3 |
| 1   | 1         | 681153-1                      | SPACER, CRIMPER     | 2 |
| 1   | 1         | 690587-1                      | CRIMPER, WIRE       | 1 |
| -77 | -1        | U/M                           |                     |   |

| P | LTR           | REVISION RECORD | DATE      | BY | APPD | SURFACE TEXTURE |
|---|---------------|-----------------|-----------|----|------|-----------------|
| B | ECR-14-028115 |                 | 26FEB2014 | JH | TE   |                 |
| A | RELEASED      |                 |           |    |      |                 |

TE Connectivity

END FEED HINGE BAR APPLICATOR

SCALE: NTS A1 1852895 1 OF 1 REV B

CUSTOMER ACCESSIBLE PRODUCTION DRAWING

Компания «Life Electronics» занимается поставками электронных компонентов импортного и отечественного производства от производителей и со складов крупных дистрибьюторов Европы, Америки и Азии.

С конца 2013 года компания активно расширяет линейку поставок компонентов по направлению коаксиальный кабель, кварцевые генераторы и конденсаторы (керамические, пленочные, электролитические), за счёт заключения дистрибьюторских договоров

Мы предлагаем:

- Конкуренспособные цены и скидки постоянным клиентам.
- Специальные условия для постоянных клиентов.
- Подбор аналогов.
- Поставку компонентов в любых объемах, удовлетворяющих вашим потребностям.
- Приемлемые сроки поставки, возможна ускоренная поставка.
- Доставку товара в любую точку России и стран СНГ.
- Комплексную поставку.
- Работу по проектам и поставку образцов.
- Формирование склада под заказчика.
- Сертификаты соответствия на поставляемую продукцию (по желанию клиента).
- Тестирование поставляемой продукции.
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- Входной контроль качества.
- Наличие сертификата ISO.

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- Регистрацию проекта у производителя компонентов.
- Техническую поддержку проекта.
- Защиту от снятия компонента с производства.
- Оценку стоимости проекта по компонентам.
- Изготовление тестовой платы монтаж и пусконаладочные работы.



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