TC664/TC665

SMBus™ PWM Fan Speed Controllers With Fan Fault Detection

Features

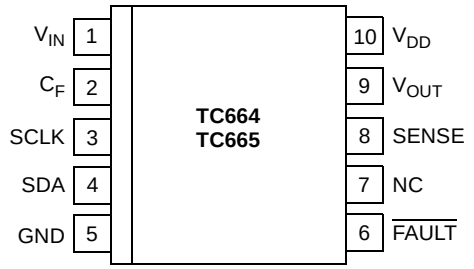
- Temperature Proportional Fan Speed for Reduced Acoustic Noise and Longer Fan Life
- FanSense™ Protects against Fan Failure and Eliminates the Need for 3-wire Fans
- Over Temperature Detection (TC665)
- Efficient PWM Fan Drive
- Provides RPM Data
- 2-Wire SMBus™-Compatible Interface
- Supports Any Fan Voltage
- Software Controlled Shutdown Mode for "Green" Systems
- Supports Low Cost NTC/PTC Thermistors
- Space Saving 10-Pin MSOP Package
- Temperature Range: -40°C to +85ºC

Applications

- Personal Computers & Servers
- LCD Projectors
- Datacom & Telecom Equipment
- Fan Trays
- File Servers
- Workstations
- General Purpose Fan Speed Control

Package Type

10-Pin MSOP



Description

The TC664/TC665 devices are PWM mode fan speed controllers with FanSense technology for use with brushless DC fans. These devices implement temperature proportional fan speed control which lowers acoustic fan noise and increases fan life. The voltage at V_{IN} (Pin 1) represents temperature and is typically provided by an external thermistor or voltage output temperature sensor. The PWM output (V_{OUT}) is adjusted between 30% and 100%, based on the voltage at V_{IN}. The PWM duty cycle can also be programmed via SMBus to allow fan speed control without the need for an external thermistor. If V_{IN} is not connected, the TC664/TC665 will start driving the fan at a default duty cycle of 39.33%. See Section 4.3, "Fan Startup", for more details).

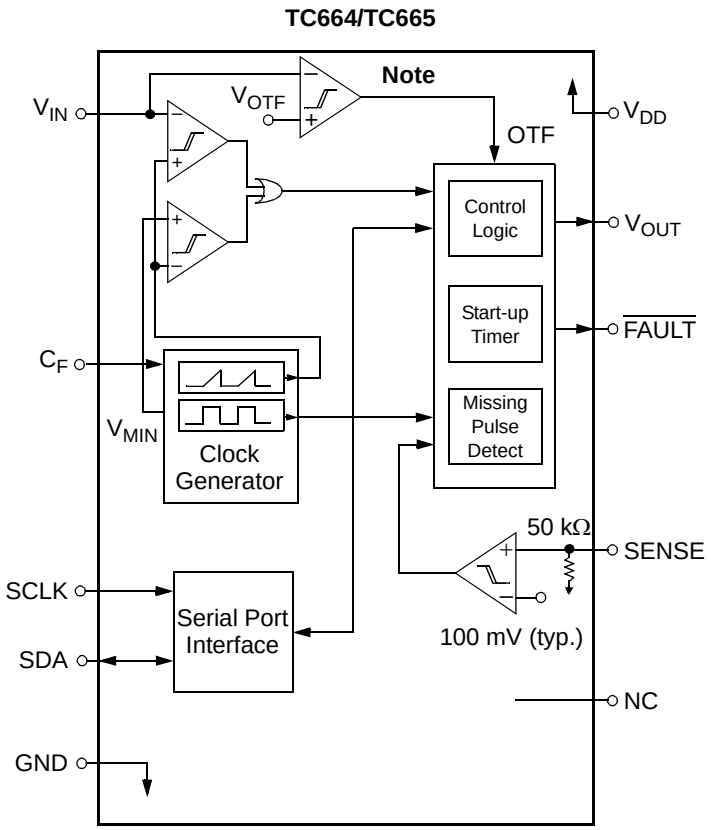
In normal fan operation, a pulse train is present at the SENSE pin (Pin 8). The TC664/TC665 use these pulses to calculate the fan revolutions per minute (RPM). The fan RPM data is used to detect a worn out, stalled, open or unconnected fan. An RPM level below the user-programmable threshold causes the TC664/TC665 to assert a logic low alert signal ($\overline{FAULT}$). The default threshold value is 500 RPM. Also, if this condition occurs, FF (bit 0<0>) in the Status Register will also be set to a '1'.

An over-temperature condition is indicated when the voltage at V_{IN} exceeds 2.6 V (typical). The TC664/TC665 devices indicate this by setting OTF(bit 5<X>) in the Status Register to a '1'. The TC665 device also pulls the $\overline{FAULT}$ line low during an over-temperature condition.

The TC664/TC665 devices are available in a 10-Pin MSOP package and consume 150 µA during operation. The devices can also enter a low-power shutdown mode (5 µA, typ.) by setting the appropriate bit in the Configuration Register. The operating temperature range for these devices is -40°C to +85ºC.

© 2002-2013 Microchip Technology Inc.

Functional Block Diagram



Note: OTF condition applies for the TC665 device only.

© 2002-2013 Microchip Technology Inc.

1.0 ELECTRICAL CHARACTERISTICS

Absolute Maximum Ratings *

V_{DD}.....6.5 V

Input Voltages .....-0.3 V to (V_{DD} + 0.3 V)

Output Voltages .....-0.3 V to (V_{DD} + 0.3 V)

Storage temperature .....-65°C to +150°C

Ambient temp. with power applied .....-40°C to +125°C

Maximum Junction Temperature, T_J ..... 150°C

ESD protection on all pins .....≥ 4 kV

***Notice:** Stresses above those listed under "Maximum ratings" may cause permanent damage to the device. This is a stress rating only and functional operation of the device at those or any other conditions above those indicated in the operational listings of this specification is not implied. Exposure to maximum rating conditions for extended periods may affect device reliability.

PIN FUNCTION TABLE

Name	Function
V_{IN}	Analog Input
C_F	Analog Output
SCLK	Serial Clock Input
SDA	Serial Data In/Out (Open Drain)
GND	Ground
$\overline{FAULT}$	Digital (Open Drain) Output
NC	No Connection
SENSE	Analog Input
V_{OUT}	Digital Output
V_{DD}	Power Supply Input

ELECTRICAL SPECIFICATIONS

Electrical Characteristics: Unless otherwise noted, all limits are specified for V_{DD} = 3.0 V to 5.5 V, -40°C <T_A < +85°C.

Parameters	Sym	Min	Typ	Max	Units	Conditions
Supply Voltage	V_{DD}	3.0	—	5.5	V	
Operating Supply Current	I_{DD}	—	150	300	µA	Pins 8, 9 Open
Shutdown Mode Supply Current	I_{DDSHDN}	—	5	10	µA	Pins 8, 9 Open
V_{OUT} PWM Output						
V_{OUT} Rise Time	t_R	—	—	50	µsec	I_{OH} = 5 mA, **Note 1**
V_{OUT} Fall Time	t_F	—	—	50	µsec	I_{OL} = 1 mA, **Note 1**
Sink Current at V_{OUT} Output	I_{OL}	1.0	—	—	mA	V_{OL} = 10% of V_{DD}
Source Current at V_{OUT} Output	I_{OH}	5.0	—	—	mA	V_{OH} = 80% of V_{DD}
PWM Frequency	F	26	30	34	Hz	C_F = 1 µF
V_{IN} Input						
V_{IN} Input Voltage for 100% PWM duty-cycle	$V_{C(MAX)}$	2.45	2.6	2.75	V	
$V_{C(MAX)}$ - $V_{C(MIN)}$	V_{CRANGE}	1.25	1.4	1.55	V	
V_{IN} Input Resistance		—	10M	—	Ω	V_{DD} = 5.0 V
V_{IN} Input Leakage Current	I_{IN}	-1.0	—	+1.0	µA	
SENSE Input						
SENSE Input Threshold Voltage with Respect to GND	$V_{THSENSE}$	80	100	120	mV	
$\overline{FAULT}$ Output						
$\overline{FAULT}$ Output LOW Voltage	V_{OL}	—	—	0.3	V	I_{OL} = 2.5 mA
$\overline{FAULT}$ Output Response Time	$t_{\overline{FAULT}}$	—	2.4	—	sec	
Fan RPM-to-Digital Output						
Fan RPM ERROR		-15	—	+15	%	RPM > 1600
2-Wire Serial Bus Interface						
Logic Input High	V_{IH}	2.1	—	—	V	**Note 2**
Logic Input Low	V_{IL}	—	—	0.8	V	
Logic Output Low	V_{OL}	—	—	0.4	V	I_{OL} = 3 mA
Input Capacitance SDA, SCLK	C_{IN}	—	10	15	pF	**Note 1**
I/O Leakage Current	I_{LEAK}	-1.0	—	+1.0	µA	
SDA Output Low Current	I_{OLSDA}	6	—	—	mA	V_{OL} = 0.6 V

Note 1: Not production tested, ensured by design, tested during characterization.

2: For 5.0 V < V_{DD} ≤ 5.5 V, the limit for V_{IH} = 2.2 V.

© 2002-2013 Microchip Technology Inc.

TEMPERATURE SPECIFICATIONS

Electrical Characteristics: Unless otherwise noted, all parameters apply at V_{DD} = 3.0 V to 5.5 V						
Parameters	**Symbol**	**Min**	**Typ**	**Max**	**Units**	**Conditions**
Temperature Ranges:						
Specified Temperature Range	T_A	-40	—	+85	°C	
Operating Temperature Range	T_A	-40	—	+125	°C	
Storage Temperature Range	T_A	-65	—	+150	°C	
Thermal Package Resistances:						
Thermal Resistance, 10 Pin MSOP	θ_{JA}	—	113	—	°C/W	

TIMING SPECIFICATIONS

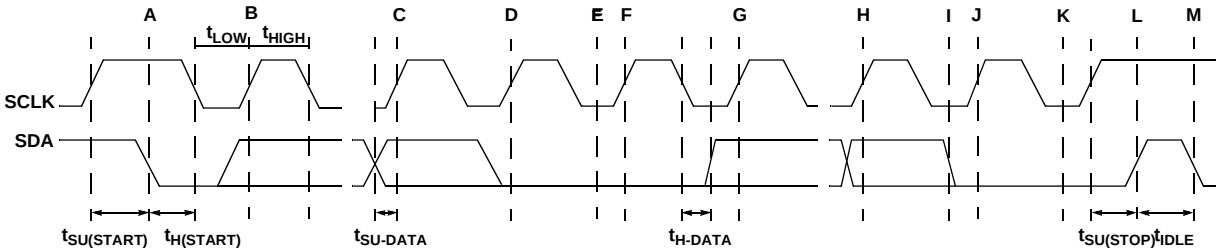
Electrical Characteristics: Unless otherwise noted, all limits are specified for V_{DD} = 3.0 V to 5.5 V, -40°C <T_A < +85°C						
Parameters	**Sym**	**Min**	**Typ**	**Max**	**Units**	**Conditions**
SMBus Interface (See Figure 1-1)						
Serial Port Frequency	f_{SC}	0	—	100	kHz	**Note 1**
Low Clock Period	t_{LOW}	4.7	—	—	µsec	**Note 1**
High Clock Period	t_{HIGH}	4.7	—	—	µsec	**Note 1**
SCLK and SDA Rise Time	t_R	—	—	1000	nsec	**Note 1**
SCLK and SDA Fall Time	t_F	—	—	300	nsec	**Note 1**
Start Condition Setup Time	$t_{SU(START)}$	4.7	—	—	µsec	**Note 1**
SCLK Clock Period Time	t_{SC}	10	—	—	µsec	**Note 1**
Start Condition Hold Time	$t_{H(START)}$	4.0	—	—	µsec	**Note 1**
Data in SetupTime to SCLK High	$t_{SU\text{-}DATA}$	250	—	—	nsec	**Note 1**
Data in Hold Time after SCLK Low	$t_{H\text{-}DATA}$	300	—	—	nsec	**Note 1**
Stop Condition Setup Time	$t_{SU(STOP)}$	4.0	—	—	µsec	**Note 1**
Bus Free Time Prior to New Transition	t_{IDLE}	4.7	—		µsec	**Note 1** and **Note 2**

Note 1: Not production tested, ensured by design, tested during characterization.

2: Time the bus must be free before a new transmission can start.

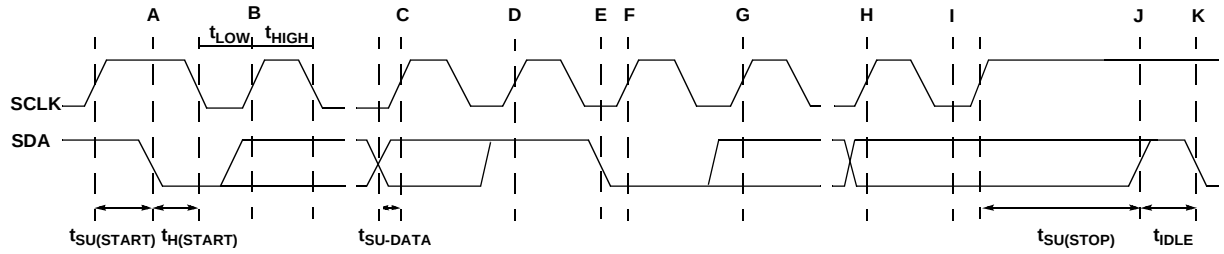
© 2002-2013 Microchip Technology Inc.

SMBus Write Timing Diagram



A = Start Condition
B = MSB of Address Clocked into Slave
C = LSB of Address Clocked into Slave
D = R/$\overline{W}$ Bit Clocked into Slave
E = Slave Pulls SDA Line Low
F = Acknowledge Bit Clocked into Master
G = MSB of Data Clocked into Slave
H = LSB of Data Clocked into Slave
I = Slave Pulls SDA Line Low
J = Acknowledge Clocked into Master
K = Acknowledge Clock Pulse
L = Stop Condition, Data Executed by Slave
M = New Start Condition

SMBus Read Timing Diagram



A = Start Condition
B = MSB of Address Clocked into Slave
C = LSB of Address Clocked into Slave
D = R/W Bit Clocked into Slave
E = Slave Pulls SDA Line Low
F = Acknowledge Bit Clocked into Master
G = MSB of Data Clocked into Master
H = LSB of Data Clocked into Master
I = Acknowledge Clock Pulse
J = Stop Condition
K = New Start Condition

FIGURE 1-1: *Bus Timing Data.*

2.0 TYPICAL PERFORMANCE CURVES

Note: The graphs and tables provided following this note are a statistical summary based on a limited number of samples and are provided for informational purposes only. The performance characteristics listed herein are not tested or guaranteed. In some graphs or tables, the data presented may be outside the specified operating range (e.g., outside specified power supply range) and therefore outside the warranted range.

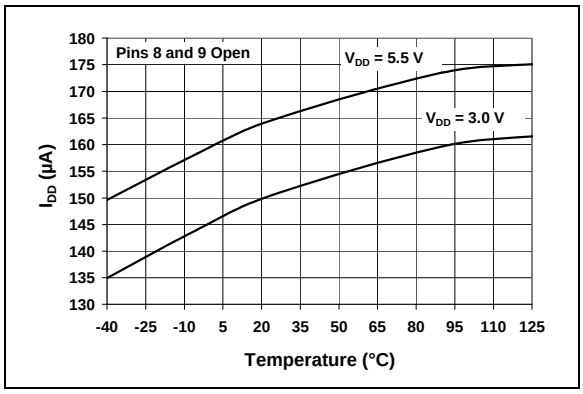


FIGURE 2-1: *I_{DD} vs. Temperature.*

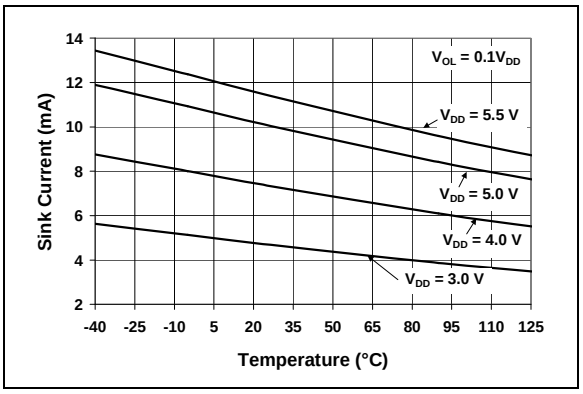


FIGURE 2-4: *PWM, Sink Current vs. Temperature.*

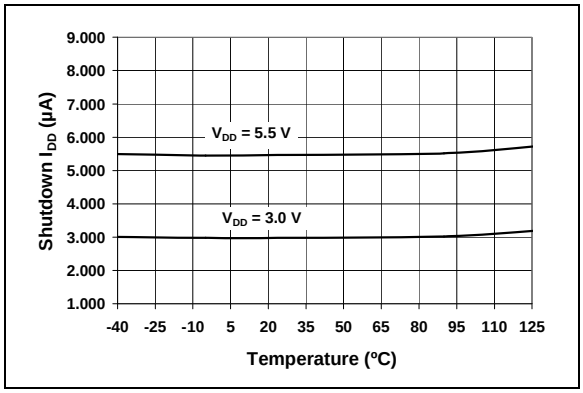


FIGURE 2-2: *I_{DD} Shutdown vs. Temperature.*

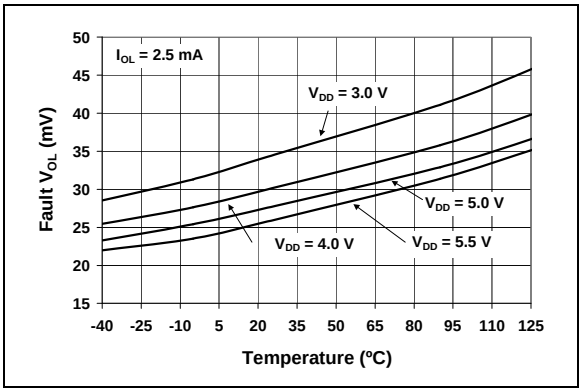


FIGURE 2-5: *Fault V_{OL} vs. Temperature.*

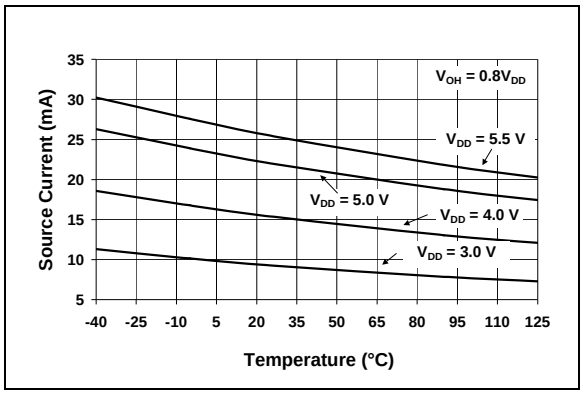


FIGURE 2-3: *PWM, Source Current vs. Temperature.*

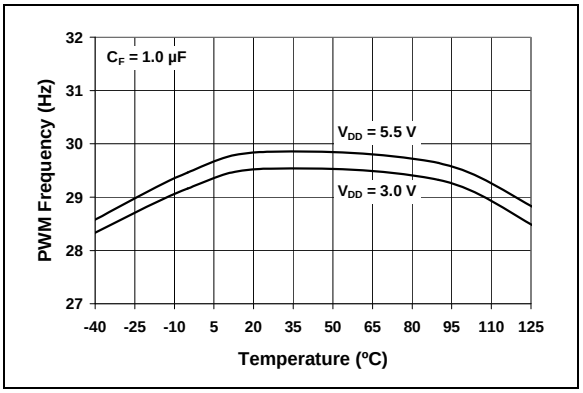


FIGURE 2-6: *PWM Frequency vs. Temperature.*

© 2002-2013 Microchip Technology Inc.

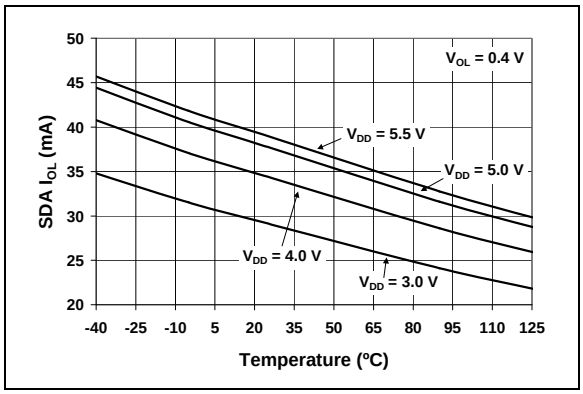


FIGURE 2-7: *SDA I_{OL} vs. Temperature.*

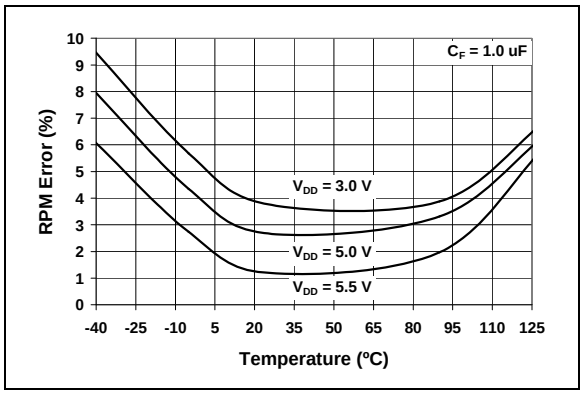


FIGURE 2-10: *RPM %error vs. Temperature.*

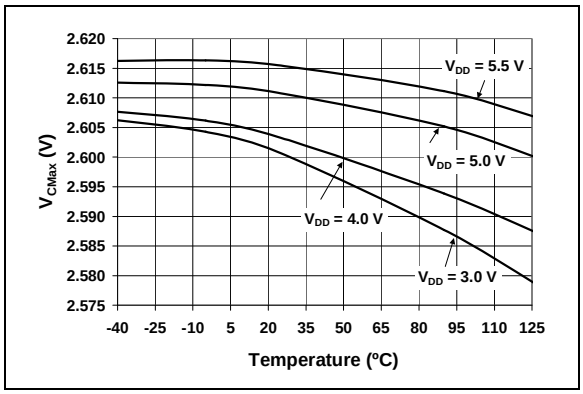


FIGURE 2-8: *V_{CMAX} vs. Temperature.*

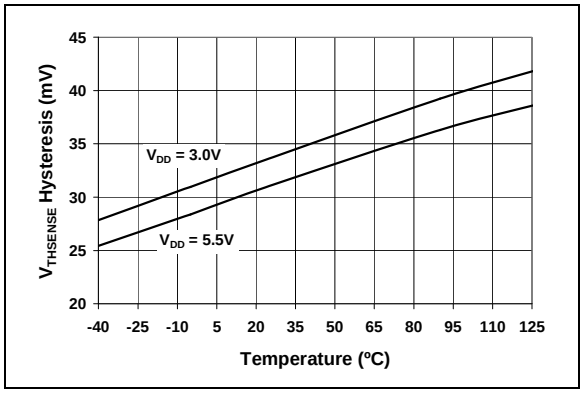


FIGURE 2-11: *Sense Threshold ($V_{THSENSE}$) Hysteresis vs. Temperature.*

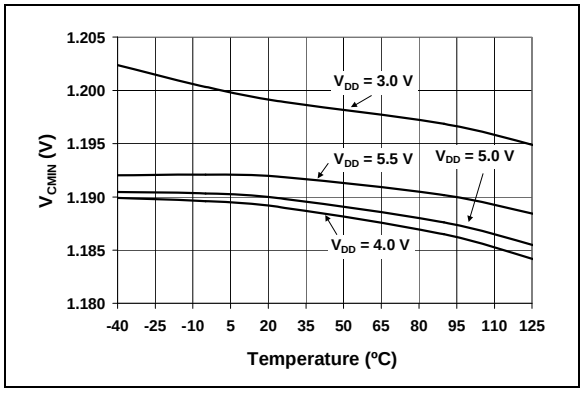


FIGURE 2-9: *V_{CMIN} vs. Temperature.*

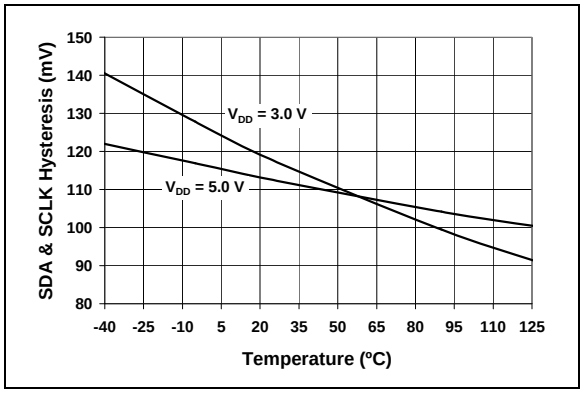


FIGURE 2-12: *SDA, SCLK Hysteresis vs. Temperature.*

3.0 PIN FUNCTIONS

The descriptions of the pins are listed in Table 3-1.

TABLE 3-1: PIN FUNCTION TABLE

Name	Function
V_{IN}	Analog Input
C_F	Analog Output
SCLK	Serial Clock Input
SDA	Serial Data In/Out (Open Drain)
GND	Ground
$\overline{FAULT}$	Digital (Open Drain) Output
NC	No Connection
SENSE	Analog Input
V_{OUT}	Digital Output
V_{DD}	Power Supply Input

3.1 Analog Input (V_{IN})

A voltage range of 1.62 V to 2.6 V (typical) on this pin drives an active duty-cycle of 30% to 100% on the V_{OUT} pin.

3.2 Analog Output (C_F)

Positive terminal for the PWM ramp generator timing capacitor. The recommended C_F is 1 µF for 30 Hz PWM operation.

3.3 SMBus Serial Clock Input (SCLK)

Clocks data into and out of the TC664/TC665. See Section 5.0 for more information on the serial interface.

3.4 Serial Data (Bi-directional) (SDA)

Serial data is transferred on the SMBus in both directions using this pin. See Section 5.0 for more information on the serial interface.

3.5 Digital (Open Drain) Output (FAULT)

When the fan's RPM falls below the user-set RPM threshold (or OTF occurs with TC665), a logic low signal is asserted.

3.6 Analog Input (SENSE)

Fan current pulses are detected at this pin. These pulses are counted and used in the calculation of the fan RPM.

3.7 Digital Output (V_{OUT})

This active high complimentary output drives the base of an external transistor or the gate of a MOSFET.

3.8 Power Supply Input (V_{DD})

The V_{DD} pin with respect to GND provides power to the device. This bias supply voltage may be independent of the fan power supply.

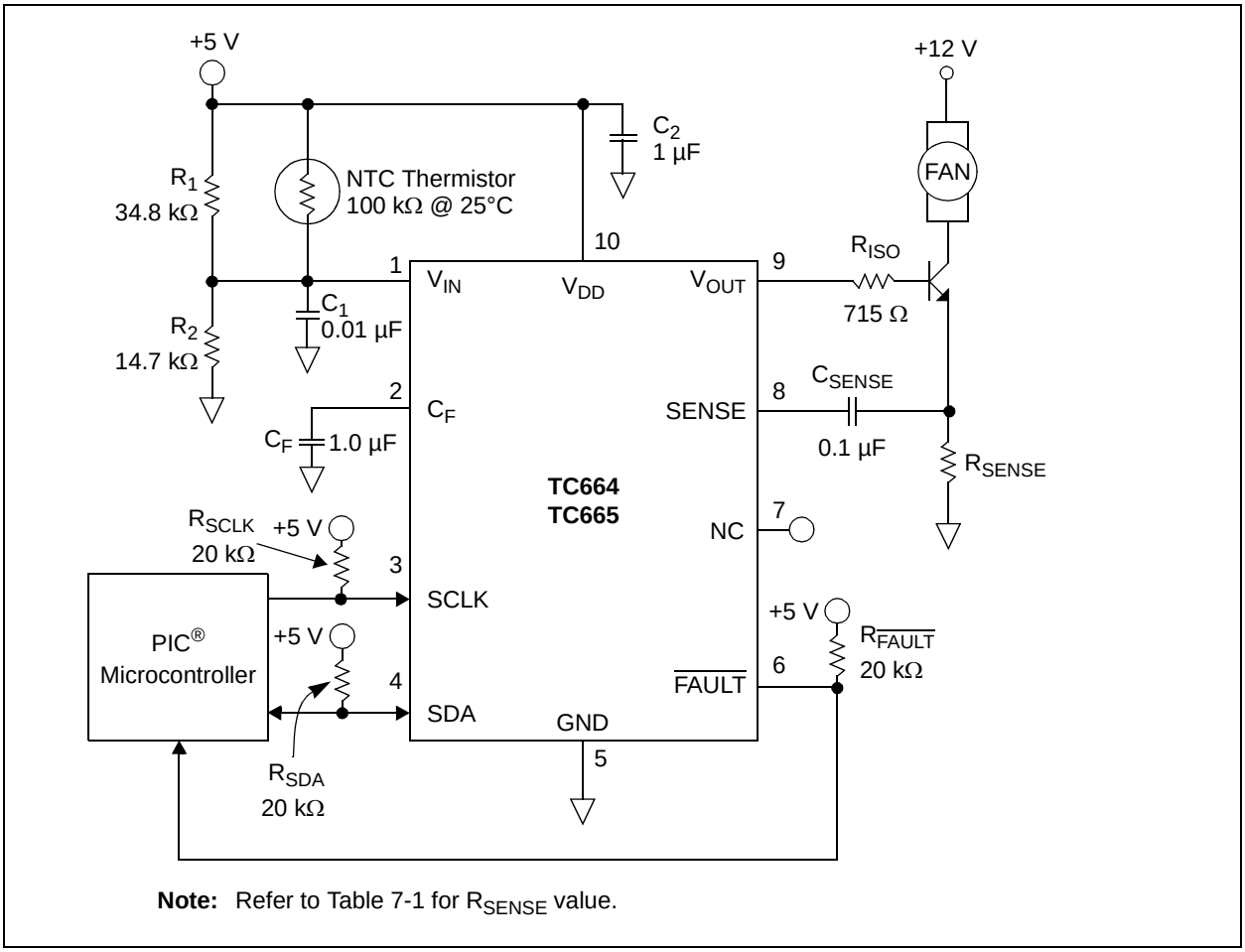
© 2002-2013 Microchip Technology Inc.

4.0 DEVICE OPERATION

The TC664/TC665 devices allow you to control, monitor and communicate (via SMBus) fan speed for 2-wire and 3-wire DC brushless fans. By pulse width modulating (PWM) the voltage across the fan, the TC664/TC665 controls fan speed according to the system temperature.The goal of temperature proportional fan speed control is to reduce fan power consumption, increase fan life and reduce system acoustic noise. With the TC664/TC665 devices, fan speed can be controlled by the analog input V_{IN} or the SMBus interface, allowing for high system flexibility.

The TC664/TC665 devices also measure and monitor fan revolutions per minute (RPM). A fan's speed (RPM) is a measure of its health. As a fan's bearings wear out, the fan slows down and eventually stops (locked rotor). By monitoring the fan's RPM level, the TC664/TC665 devices can detect open, shorted, unconnected and locked rotor fan conditions. The fan speed threshold can be set to provide a predictive fan failure feature. This feature can be used to give a system warning and, in many cases, help to avoid a system thermal shutdown condition. The fan RPM data and threshold registers are available over the SMBus interface which allows for complete system control.

The TC664/TC665 devices are identical in every aspect except for how they indicate an over-temperature condition. When V_{IN} voltage exceeds 2.6 V (typical), both devices will set OTF (bit 5<X>) in the Status Register to a '1'. The TC665 will additionally pull the $\overline{FAULT}$ output low during an over-temperature condition.



Note: Refer to Table 7-1 for R_{SENSE} value.

FIGURE 4-1: *Typical Application Circuit.*

4.1 Fan Speed Control Methods

The speed of a DC brushless fan is proportional to the voltage across it. For example, if a fan's rating is 5000 RPM at 12 V, it's speed would be 2500 RPM at 6 V. This, of course, will not be exact, but should be close.

There are two main methods for fan speed control. The first is pulse width modulation (PWM) and the second is linear. Using either method the total system power requirement to run the fan is equal. The difference between the two methods is where the power is consumed.

The following example compares the two methods for a 12 V, 120 mA fan running at 50% speed. With 6 V applied across the fan, the fan draws an average current of 68 mA. Using a linear control method, there is 6V across the fan and 6V across the drive element. With 6 V and 68 mA, the drive element is dissipating 410 mW of power. Using the PWM approach, the fan is modulated at a 50% duty cycle, with most of the 12 V being dropped across the fan. With 50% duty cycle, the fan draws an RMS current of 110 mA and an average current of 72 mA. Using a MOSFET with a 1 Ω $RDS_{(on)}$ (a fairly typical value for this low current) the power dissipation in the drive element would be: 12 mW ($Irms^2$ * $RDS_{(on)}$). Using a standard 2N2222A NPN transistor (assuming a Vce-sat of 0.8 V), the power dissipation would be 58 mW (Iavg* Vce-sat).

The PWM approach to fan speed control causes much less power dissipation in the drive element. This allows smaller devices to be used and will not require any special heatsinking to get rid of the power being dissipated in the package.

The other advantage to the PWM approach is that the voltage being applied to the fan is always near 12 V. This eliminates any concern about not supplying a high enough voltage to run the internal fan components which is very relevant in linear fan speed control.

4.2 PWM Fan Speed Control

The TC664/TC665 devices implement PWM fan speed control by varying the duty cycle of a fixed frequency pulse train. The duty cycle of a waveform is the on time divided by the total period of the pulse. For example, given a 100 Hz waveform (10 msec.) with an on time of 5.0 msec., the duty cycle of this waveform is 50% (5.0 msec./10.0 msec.). An example of this is shown in Figure 4-2.

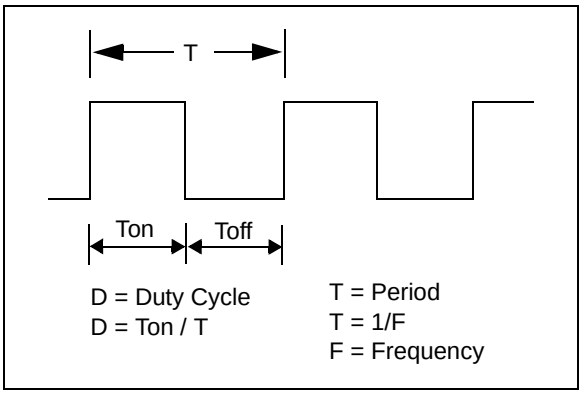


FIGURE 4-2: *Duty Cycle Of A PWM Waveform.*

The TC664/TC665 devices generate a pulse train with a typical frequency of 30 Hz (C_F = 1 µF). The duty cycle can be varied from 30% to 100%. The pulse train generated by the TC664/TC665 devices drives the gate of an external N-channel MOSFET or the base of an NPN transistor (Figure 4-3). See Section 7.5 for more information on output drive device selection.

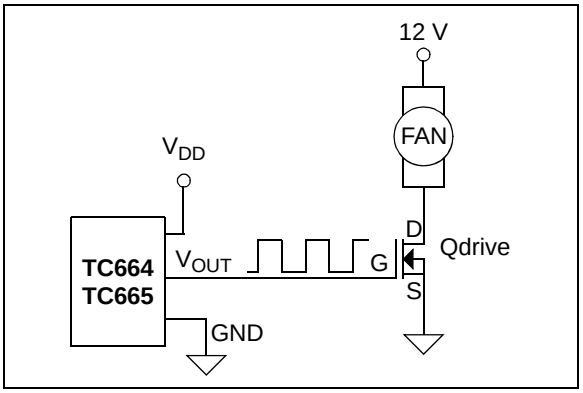


FIGURE 4-3: *PWM Fan Drive.*

By modulating the voltage applied to the gate of the MOSFET Qdrive, the voltage applied to the fan is also modulated. When the V_{OUT} pulse is high, the gate of the MOSFET is turned on, pulling the voltage at the drain of Qdrive to zero volts. This places the full 12 V across the fan for the Ton period of the pulse. When the duty cycle of the drive pulse is 100% (full on, Ton = T), the fan will run at full speed. As the duty cycle is decreased (pulse on time "Ton" is lowered), the fan will slow down proportionally. With the TC664/TC665 devices, the duty cycle can be controlled through the analog input pin (V_{IN}), or through the SMBus interface, by using the Duty-Cycle Register. See Section 4.5 for more details on duty cycle control.

© 2002-2013 Microchip Technology Inc.

4.3 Fan Startup

Often overlooked in fan speed control is the actual startup control period. When starting a fan from a non-operating condition (fan speed is zero RPM), the desired PWM duty cycle or average fan voltage can not be applied immediately. Since the fan is at a rest position, the fan's inertia must be overcome to get it started. The best way to accomplish this is to apply the full rated voltage to the fan for one second. This will ensure that in all operating environments, the fan will start and operate properly.

The TC664/TC665 devices implement this fan control feature without any user programming. During a power up or release from shutdown condition, the TC664/TC665 devices force the V_{OUT} output to a 100% duty cycle, turning the fan full on for one second (C_F = 1.0 µF). Once the one second period is over, the TC664/TC665 devices will look to see if SMBus or V_{IN} control has been selected in the Configuration Register (DUTYC bit 5<0>). Based on this register, the device will choose which input will control the V_{OUT} duty cycle. Duty cycle control based on V_{IN} is the default state. If V_{IN} control is selected and the V_{IN} pin is open (nothing is connected to the V_{IN} pin), then the TC664/TC665 will default to a duty cycle of 39.33%. This sequence is shown in Figure 4-4. This integrated one second startup feature will ensure the fan starts up every time.

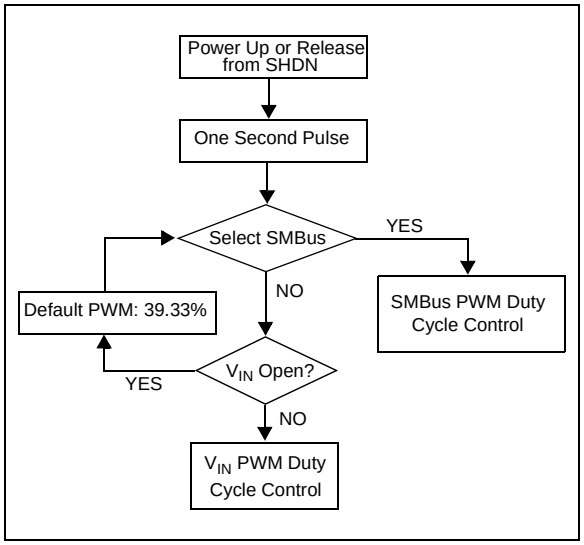


FIGURE 4-4: *Power-up Flow Chart.*

4.4 PWM Drive Frequency (C_F)

As previously discussed, the TC664/TC665 devices operate with a fixed PWM frequency. The frequency of the PWM drive output (V_{OUT}) is set by a capacitor at the C_F pin. With a 1 µF capacitor at the C_F pin, the typical drive frequency is 30 Hz. This frequency can be raised, by decreasing the capacitor value, or lowered, by increasing the capacitor value. The relationship between the capacitor value and the PWM frequency is linear. If a frequency of 15 Hz is desired, a capacitor value of 2.0 µF should be used. The frequency should be kept in the range of 15 Hz to 35 Hz. See Section 7.2 for more details.

4.5 Duty Cycle Control (V_{IN} and Duty-Cycle Register)

The duty cycle of the V_{OUT} PWM drive signal can be controlled by either the V_{IN} analog input pin or by the Duty-Cycle Register, which is accessible via the SMBus interface. The control method is selectable via DUTYC (bit 5<0>) of the Configuration Register. The default state is for V_{IN} control. If V_{IN} control is selected and the V_{IN} pin is open, the PWM duty cycle will default to 39.33%. The duty cycle control method can be changed at any time via the SMBus interface.

V_{IN} is an analog input pin. A voltage in the range of 1.62 V to 2.6 V (typical) at this pin commands a 30% to 100% duty cycle on the V_{OUT} output, respectively. If the voltage at V_{IN} falls below the 1.62 V level, the duty cycle will not go below 30%. The relationship between the voltage at V_{IN} and the PWM duty cycle is shown in Figure 4-5.

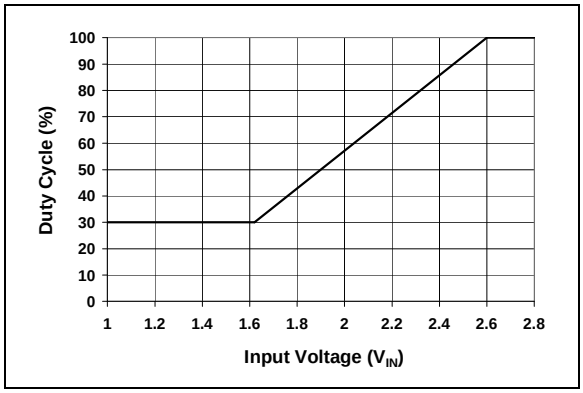


FIGURE 4-5: *PWM Duty Cycle vs. Input Voltage, V_{IN} (Typical).*

For the TC665 device, if the voltage at V_{IN} exceeds the 2.6 V (typical) level, an over temperature fault indication will be given by asserting a low at the $\overline{FAULT}$ output and setting OTF (bit 5<X>) in the Status Register to a '1'.

A thermistor network or any other voltage output thermal sensor can be used to provide the voltage to the V_{IN} input. The voltage supplied to the V_{IN} pin can actually be thought of as a temperature. For example, the circuit shown in Figure 4-6 represents a typical solution for a thermistor based temperature sensing network. See Section 7.3 for more details.

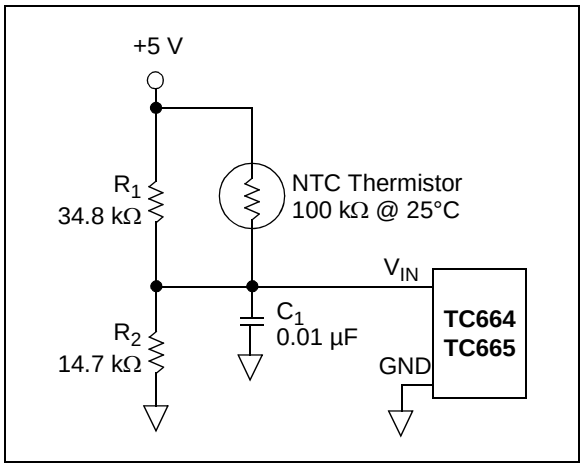


FIGURE 4-6: *NTC Thermistor Sensor Network.*

The second method for controlling the duty cycle of the PWM output (V_{OUT}) is via the SMBus interface. In order to control the PWM duty cycle via the SMBus, DUTYC (bit 5<0>) of the Configuration Register (Register 6.3) must be set to a '1'. This tells the TC664/TC665 device that the duty cycle should be controlled by the Duty Cycle Register. Next, the Duty Cycle Register must be programmed to the desired value. The Duty Cycle Register is a 4 Bit read/write register that allows duty cycles from 30% to 100% to be programmed. Table 4-1 shows the binary codes for each possible duty cycle.

TABLE 4-1: DUTY-CYCLE REGISTER (DUTY-CYCLE) 4-BITS, READ/WRITE

Duty-Cycle Register (Duty Cycle)				
D(3)	**D(2)**	**D(1)**	**D(0)**	**Duty-Cycle**
0	0	0	0	30%
0	0	0	1	34.67%
0	0	1	0	39.33% (default for V_{IN} open and when SMBus is not selected)
0	0	1	1	44%
0	1	0	0	48.67%
0	1	0	1	53.33%
0	1	1	0	58%
0	1	1	1	62.67%
1	0	0	0	67.33%
1	0	0	1	72%
1	0	1	0	76.67%
1	0	1	1	81.33%
1	1	0	0	86%
1	1	0	1	90.67%
1	1	1	0	95.33%
1	1	1	1	100%

This method of control allows for more sophisticated algorithms to be implemented by utilizing microcontrollers or microprocessors in the system. In this way, multiple system temperatures can be taken into account for determining the necessary fan speed.

As shown in Table 4-1, the duty cycle has more of a step function look than did the V_{IN} control approach. Because the step changes in duty cycle are small, they are rarely audibly noticeable, especially when the fans are integrated into the system.

4.6 PWM Output (V_{OUT})

The V_{OUT} pin is designed to drive a low cost NPN transistor or N-channel MOSFET as the low side switching element in the system, as is shown in Figure 4-7. The switching element is used to turn the fan on and off at the PWM duty cycle commanded by the V_{OUT} output

This output has complementary drive (pull up and pull down) and is optimized for driving NPN transistors or N-channel MOSFETs (see typical characteristic curves for sink and source current capability of the V_{OUT} drive stage).

The external device needs to be chosen to fit the voltage and current rating of the fan in a particular application (Refer to Section 7.5 Output Drive Device Selection). NPN transistors are often a good choice for low current fans. If a NPN transistor is chosen, a base current limiting resistor should be used. When using a MOSFET as the switching element, it is sometimes a good idea to have a gate resistor to help slow down the turn on and turn off of the MOSFET. As with any switching waveform, fast rising and falling edges can sometimes lead to noise problems.

As previously stated, the V_{OUT} output will go to 100% duty cycle during power up and release from shutdown conditions. The V_{OUT} output only shuts down when commanded to do so via the Configuration Register (SDM (bit 0<0>)). Even when a locked rotor condition is detected, the V_{OUT} output will continue to pulse at the programmed duty cycle.

4.7 Sensing Fan Operation (SENSE)

The TC664/TC665 devices also feature Microchip's proprietary FanSense technology. During normal fan operation, commutation occurs as each pole of the fan is energized. The fan current pulses created by the fan commutation are sensed using a low value current sense resistor in the ground return leg of the fan circuit. The voltage pulses across the sense resistor are then AC coupled through a capacitor to the SENSE pin of the TC664/TC665 device. These pulses are utilized for calculating the RPM of the fan. The threshold voltage for the SENSE pin is 100 mV (typical). The peak of the voltage pulse at the SENSE pin must exceed the 100 mV (typical) threshold in order for the pulse to be counted in the fan RPM measurement.

© 2002-2013 Microchip Technology Inc.

See Section 7.4 for more details on selecting the appropriate current sense resistor and coupling capacitor values.

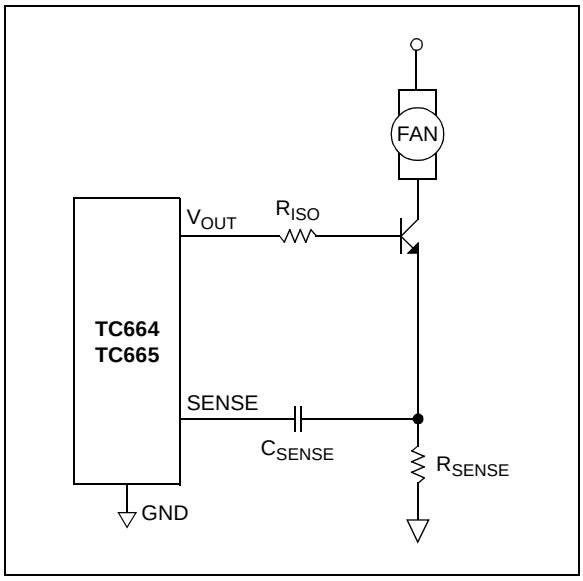


FIGURE 4-7: *Fan Current Sensing.*

By selecting FPPR (bits 2-1<01>) in the Configuration Register, the TC664/TC665 devices can be programmed to calculate RPM data for fans with 1, 2, 4 or 8 current pulses per rotation. The default state assumes a fan with 2 pulses per rotation.

The measured RPM data is then stored in the RPM-OUTPUT (RPM) Register. This register is a 9-Bit read only register which stores RPM data with 25 RPM resolution. By setting RES (bit 6<0>) of the Configuration Register to a '1', the RPM data can be read with 25 RPM resolution. If this bit is left in the default state of '0', the RPM data will only be readable with resolution of 50 RPMs, which represents 8-bit data.

The maximum fan RPM reading is 12775 RPM. If this value is exceeded, a counter overflow bit in the Status Register is set. RCO (bit 3<0>) in the Status Register represents the RPM counter overflow bit for the RPM-OUTPUT Register. This bit will automatically be reset to zero if the fan RPM reading has been below the maximum value of 12775 RPM for 2.4 seconds.

See Table 6-1 for RPM and Status Register command byte assignments.

4.8 Fan Fault Threshold and Indication (FAULT)

For the TC664/TC665 devices, a fault condition exists whenever a fan's sensed RPM level falls below the user programmable threshold. The RPM threshold value for fan fault detection is set in the FAN_FAULT Register (8-bit, read/write).

The RPM threshold represents the fan speed at which the TC664/TC665 devices will indicate a fan fault. This threshold can be set at lower levels to indicate fan locked rotor conditions, or set to higher levels to give indications for predictive fan failure. It is recommended that the RPM threshold be at least 10% lower than the minimum fan speed which occurs at the lowest duty cycle set point. The default value for the fan RPM threshold is 500 RPM. If the fan's sensed RPM is less than the fan fault threshold for 2.4 seconds (typical), a fan fault condition is indicated.

When a fault condition, due to low fan RPM, occurs, a logic low is asserted at the FAULT output and the FF (bit 0<0>) in the Status Register is set to '1'. The FAULT output and the fault bit in the Status Register can be reset by setting FFCLR (bit 7<0>) in the Configuration Register to a '1'.

For the TC665 device, a fault condition is also indicated when an Over Temperature Fault condition occurs. This condition occurs when the V_{OUT} duty cycle exceeds the 100% value, indicating that no additional cooling capability is available. For this condition, a logic low is asserted at the FAULT output and OTF (bit 5<X>) of the Status Register, the over temperature fault indicator, is set to a '1' (The TC664 also indicates an over temperature condition via the OTF bit in the status register). If the duty cycle then decreases below 100%, the FAULT output will be released and OTF (bit 5<X>) of the Status Register will be reset to '0'.

4.9 Low Power Shutdown Mode

Some applications may have operating conditions where fan cooling is not required as a result of low ambient temperature or light system load. During these times it may be desirable to shut the fans down to save power and reduce system noise.

The TC664/TC665 devices can be put into a low power shutdown mode by setting SDM (bit 0<0>) in the Configuration Register to a '1' (this bit is the shutdown bit). When the TC664/TC665 devices are in shutdown mode, all functions except for the SMBus interface are suspended. During this mode of operation, the TC664 and TC665 devices will draw a typical supply current of only 5 µA. Normal operation will resume as soon as Bit 0 in the Configuration Register is reset to '0'.

When the TC664/TC665 devices are brought out of a shutdown mode by resetting SDM (bit 0<0>) in the Configuration Register, all of the registers, except for the Configuration and FAN_FAULT Registers assume

© 2002-2013 Microchip Technology Inc.

their default power up states. The Configuration Register and the FAN_FAULT Register maintain the states they were in prior to the device being put into the shutdown mode. Since these are the registers which control the parts operation, the part does not have to be reprogrammed for operation when it comes out of shutdown mode.

4.10 SMBus Interface (SCLK & SDA)

The TC664/TC665 feature an industry standard, 2-wire serial interface with factory-set addresses. By communicating with the TC664/TC665 device's registers, functions like PWM duty cycle, low power shutdown mode and fan RPM threshold can be controlled. Critical information, such as fan fault, over temperature and fan RPM, can also be obtained via the device data registers. The available data and control registers make the TC664/TC665 devices very flexible and easy to use. All of the available registers are detailed in Section 6.0.

4.11 SMBus Slave Address

The slave address of the TC664/TC665 devices is `0011 011`. This is a fixed address. This address is different from industry-standard digital temperature sensors (like the TCN75) and, therefore, allows the TC664/TC665 to be utilized in systems in conjunction with these components. Please contact Microchip Technology if alternate addresses are required.

© 2002-2013 Microchip Technology Inc.

5.0 SERIAL COMMUNICATION

5.1 SMBus 2-Wire Interface

The Serial Clock Input (SCLK) and the bi-directional data port (SDA) form a 2-wire bi-directional serial port for communicating with the TC664/TC665. The following bus protocols have been defined:

- Data transfer may be initiated only when the bus is not busy.
- During data transfer, the data line must remain stable whenever the clock line is HIGH. Changes in the data line while the clock line is HIGH will be interpreted as a START or STOP condition.

Accordingly, the following Serial Bus conventions have been defined.

TABLE 5-1: TC664/TC665 SERIAL BUS CONVENTIONS

Term	Description
Transmitter	The device sending data to the bus.
Receiver	The device receiving data from the bus.
Master	The device which controls the bus: initiating transfers (START), generating the clock and terminating transfers (STOP).
Slave	The device addressed by the master.
Start	A unique condition signaling the beginning of a transfer indicated by SDA falling (High to Low) while SCLK is high.
Stop	A unique condition signaling the end of a transfer indicated by SDA rising (Low to High) while SCLK is high.
ACK	A Receiver acknowledges the receipt of each byte with this unique condition. The Receiver pulls SDA low during SCLK high of the ACK clock-pulse. The Master provides the clock pulse for the ACK cycle.
Busy	Communication is not possible because the bus is in use.
NOT Busy	When the bus is idle, both SDA and SCLK will remain high.
Data Valid	The state of SDA must remain stable during the high period of SCLK in order for a data bit to be considered valid. SDA only changes state while SCLK is low during normal data transfers. (See START and STOP conditions)

5.1.1 DATA TRANSFER

The TC664/TC665 support a bi-directional 2-Wire bus and data transmission protocol. The serial protocol sequencing is illustrated in Figure 1-1. Data transfers are initiated by a start condition (START), followed by a device address byte and one or more data bytes. The device address byte includes a Read/Write selection bit. Each access must be terminated by a Stop Condition (STOP). A convention call Acknowledge (ACK) confirms the receipt of each byte. Note that SDA can only change during periods when SCLK is LOW (SDA changes while SCLK is HIGH are reserved for Start and Stop conditions). All bytes are transferred MSB (most significant bit) first.

5.1.2 MASTER/SLAVE

The device that sends data onto the bus is the transmitter and the device receiving data is the receiver. The bus is controlled by a master device which generates the serial clock (SCLK), controls the bus access and generates the START and STOP conditions. The TC664/TC665 always work as a slave device. Both master and slave devices can operate as either transmitter or receiver, but the master device determines which mode is activated.

5.1.3 START CONDITION (START)

A HIGH to LOW transition of the SDA line while the clock (SCLK) is HIGH determines a START condition. All commands must be preceded by a START condition.

5.1.4 ADDRESS BYTE

Immediately following the Start Condition, the host must transmit the address byte to the TC664/TC665. The 7-bit SMBus address for the TC664/TC665 is `0011 011`. The 7-bit address transmitted in the serial bit stream must match for the TC664/TC665 to respond with an Acknowledge (indicating the TC664/TC665 is on the bus and ready to accept data). The eighth bit in the Address Byte is a Read-Write Bit. This bit is a '`1`' for a read operation or '`0`' for a write operation. During the first phase of any transfer, this bit will be set = `0` to indicate that the command byte is being written.

5.1.5 STOP CONDITION (STOP)

A LOW to HIGH transition of the SDA line while the clock (SCLK) is HIGH determines a STOP condition. All operations must be ended with a STOP condition.

5.1.6 DATA VALID

The state of the data line represents valid data when, after a START condition, the data line is stable for the duration of the HIGH period of the clock signal.

© 2002-2013 Microchip Technology Inc.

The data on the line must be changed during the LOW period of the clock signal. There is one clock pulse per bit of data. Each data transfer is initiated with a START condition and terminated with a STOP condition. The number of the data bytes transferred between the START and STOP conditions is determined by the master device and is unlimited.

5.1.7 ACKNOWLEDGE (ACK)

Each receiving device, when addressed, is obliged to generate an acknowledge bit after the reception of each byte. The master device must generate an extra clock pulse, which is associated with this acknowledge bit.

The device that acknowledges has to pull down the SDA line during the acknowledge clock pulse in such a way that the SDA line is stable LOW during the HIGH period of the acknowledge related clock pulse. Setup and hold times must be taken into account. During reads, a master device must signal an end of data to the slave by not generating an acknowledge bit on the last byte that has been clocked out of the slave. In this case, the slave (TC664/TC665) will leave the data line HIGH to enable the master device to generate the STOP condition.

5.2 SMBus Protocols

The TC664/TC665 devices communicate with three standard SMBus protocols. These are the write byte, read byte and receive byte. The receive byte is a shortened method for reading from or writing to a register which had been selected by the previous read or write command. These transmission protocols are shown in Figures 5-1, 5-2 and 5-3.

S	ADDRESS	WR	ACK	COMMAND	ACK	DATA	ACK	P
	7 Bits			8 Bits		8 Bits		
	Slave Address			Command Byte: selects which register you are writing to.		Data Byte: data goes into the register set by the command byte.		

FIGURE 5-1: *SMBus Protocol: Write Byte Format.*

S	ADDRESS	WR	ACK	COMMAND	ACK
	7 Bits			8 Bits	
	Slave Address			Command Byte: selects which register you are writing to.	

S	ADDRESS	RD	ACK	DATA	NACK	P
	7 Bits			8 Bits		
	Slave Address: repeated due to change in data flow direction.			Data Byte: reads from the register set by the command byte.		

FIGURE 5-2: *SMBus Protocol: Read Byte Format.*

S	ADDRESS	RD	ACK	DATA	NACK	P
	7 Bits			8 Bits		
	Slave Address			Data Byte: reads data from the register commanded by the last Read Byte or Write Byte transmission		

FIGURE 5-3: *SMBus Protocol: Receive Byte Format.*

S = Start Condition
P = Stop Condition
Shaded = Slave Transmission
ACK = Acknowledge = 0
NACK = Not Acknowledged = 1
WR = Write = 0
RD = Read = 1

© 2002-2013 Microchip Technology Inc.

6.0 REGISTER SET

The TC664/TC665 devices contain 7 registers that provide a variety of data and functionality control to the outside system. These registers are listed in Table 6-1.

Of key importance is the command byte information, which is needed in the read and write protocols to select the individual registers.

TABLE 6-1: COMMAND BYTE ASSIGNMENTS

Register	Command	Read	Write	POR Default State	Function
RPM	0000 0000	X	—	0 0000 0000	RPM Output
FAN_FAULT	0000 0010	X	X	0000 1010	Fan Fault Threshold
CONFIG	0000 0100	X	X	0000 1010	Configuration
STATUS	0000 0101	X	—	00X0 0X00	Status. See Section 6.4, Status Register explanation of X
DUTY_CYCLE	0000 0110	X	X	0000 0010	Fan Speed Duty Cycle
MFR_ID	0000 0111	X	—	0101 0100	Manufacturer Identification
VER_ID	0000 1000	X	—	0000 00XX	Version Identification: (XX = '10' TC664, XX = '11' TC665)

6.1 RPM-OUTPUT Register (RPM)

As discussed in Section 4.7, fan current pulses are detected at the SENSE input of the TC664/TC665 device. The current pulse information is used to calculate the fan RPM. The fan RPM data is then written to the RPM register. RPM is a 9-bit register that provides the RPM information in 50 RPM (8-bit) or 25 RPM (9-bit) increments. This is selected via RES (bit 6<0>) in the Configuration Register, with '0' = 50 RPM and '1' = 25 RPM. The default state is zero (50 RPM). The maximum fan RPM value that can be read is 12775 RPM. If this value is exceeded, RCO (bit 3<0>) in the Status Register will be set to a '1' to indicate that a counter overflow of the RPM Register has occurred. Register 6-1 shows the RPM output register 9-bit format.

REGISTER 6-1: RPM OUTPUT REGISTER (RPM)

D(8)	D(7)	D(6)	D(5)	D(4)	D(3)	D(2)	D(1)	D(0)	RPM
0	0	0	0	0	0	0	0	0	0
0	0	0	0	0	0	0	0	1	25
0	0	0	0	0	0	0	1	0	50
.	.	.	.	.	.	.	.	.	
.	.	.	.	.	.	.	.	.	
1	1	1	1	1	1	1	1	0	12750
1	1	1	1	1	1	1	1	1	12775

6.2 FAN_FAULT Threshold Register (FAN_FAULT)

The FAN_FAULT Threshold Register is used to set the fan fault threshold level for the fan. The Fan Fault Threshold Register is an 8-bit read/writable register that allows the fan fault RPM threshold to be set in 50 RPM increments. The default setting for the Fan Fault Register is 500 RPM (0000 1010). The maximum set point value is 12750 RPM.

If the measured fan RPM (stored in the RPM Register) drops below the value that is set in the Fan Fault Register for more than 2.4 sec, FF (bit 0<0>) in the Status Register will be set to a '1' and the $\overline{\text{FAULT}}$ output will be pulled low. See Register 6-2 for the Fan Fault Threshold Register 8-bit format.

REGISTER 6-2: FAN FAULT THRESHOLD REGISTER (FAN_FAULT)

D(7)	D(6)	D(5)	D(4)	D(3)	D(2)	D(1)	D(0)	RPM
0	0	0	0	0	0	0	0	0
0	0	0	0	0	0	0	0	50
0	0	0	0	0	0	1	0	100
. .	. .	. .	. .	. .	. .	. .	. .	
1	1	1	1	1	1	1	0	12700
1	1	1	1	1	1	1	1	12750

© 2002-2013 Microchip Technology Inc.

6.3 CONFIGURATION REGISTER (CONFIG)

The Configuration Register is an 8-bit, read/writable, multi-function control register. This register allows the user to clear fan faults, select RPM resolution, select V_{OUT} duty cycle (fan speed) control method, select the fan current pulses per rotation for the fan (for fan RPM calculation) and put the TC664/TC665 device into a shutdown mode to reduce power consumption. See Register 6-3 below for the Configuration Register bit descriptions.

REGISTER 6-3: CONFIGURATION REGISTER (CONFIG)

R/W-0	R/W-0	R/W-0	U-0	U-1	R/W-0	R/W-1	R/W-0
FFCLR	RES	DUTYC	—	—	FPPR	FPPR	SDM
bit 7							bit 0

bit 7 **FFCLR:** Fan Fault Clear

1 = Clear Fan Fault, this will reset the Fan Fault bit in the Status Register and the $\overline{\text{FAULT}}$ output.

0 = Normal Operation (default)

bit 6 **RES:** Resolution Selection for RPM Output Register

1 = RPM Output Register (RPM) will be set for 25 RPM (9-bit) resolution.

0 = RPM Output Register (RPM) will be set for 50 RPM (8-bit) resolution. (default)

bit 5 **DUTYC:** Duty-Cycle Control Method

1 = The V_{OUT} duty-cycle will be controlled via the SMBus interface. The value for the V_{OUT} duty-cycle will be taken from the duty-cycle register (DUTY_CYCLE).

0 = The V_{OUT} duty-cycle will be controlled via the V_{IN} analog input pin. The V_{OUT} duty-cycle value will be between 30% and 100% for V_{IN} values between 1.62 V and 2.6 V typical. If the V_{IN} pin is open when this mode is selected, the V_{OUT} duty-cycle will default to 39.33%. (default)

bit 4 **Unimplemented:** Read as '0'

bit 3 **Unimplemented:** Read as '1'

bit 2-1 **FPPR:** Fan Pulses Per Rotation

The TC664/TC665 device uses this setting to understand how many current pulses per revolution the fan should have. It then uses this as part of the calculation for the fan RPM value for the RPM Register. See Section 7.7 for application information on determining your fan's number of current pulses per revolution.

00 = 1

01 = 2 (default)

10 = 4

11 = 8

bit 0 **SDM:** Shutdown Mode

1 = Shutdown Mode. See Section 4.9 for more information on low power shutdown mode.

0 = Normal Operation. (default)

Legend:			
R = Readable bit	W = Writable bit	U = Unimplemented bit	
-n = Value at POR	'1' = Bit is set	'0' = Bit is cleared	x = Bit is unknown

6.4 STATUS REGISTER (STATUS)

The Status Register provides all the information about what is going on within the TC664/TC665 devices. Fan fault information, V_{IN} status, RPM counter overflow and over temperature indication are all available in the Status Register. The Status Register is an 8-bit Read only register with bits 1, 4, 6 and 7 unused. See Register 6-4 below for the bit descriptions.

REGISTER 6-4: STATUS REGISTER (STATUS)

U-0	U-0	R-X	U-0	R-0	R-X	U-X	R-0
—	—	OTF	—	RCO	VSTAT	—	FF
bit 7							bit 0

bit 7-6 **Unimplemented:** Read as '0'

bit 5 **OTF:** Over Temperature Fault Condition

For the TC664/TC665 device, this bit is set to the proper state immediately at startup and is therefore treated as an unknown (X). If V_{IN} is greater than the threshold required for 100% duty cycle on V_{OUT} (2.6 V typical), then the bit will be set to a '1'. If it is less than the threshold, the bit will be set to '0'. This is determined at power-up.

1 = Over temperature condition has occurred.
0 = Normal operation, V_{IN} is less than 2.6 V.

bit 4 **Unimplemented:** Read as '0'

bit 3 **RCO:** RPM Counter Overflow

1 = Fault condition. The maximum RPM reading of 12775 RPM in register RPM has been exceeded. This bit will automatically reset to zero when the RPM reading comes back into range.
0 = Normal operation. RPM reading is within limits (default).

bit 2 **VSTAT:** V_{IN} Input Status

For the TC664/TC665 devices, the V_{IN} pin status is checked immediately at power-up. If no external thermistor or voltage output network is connected (V_{IN} is open), this bit is set to a '1'. If an external network is detected, this bit is set to '0'. If the V_{IN} pin is open and SMBus operation has not been selected in the Configuration Register, the V_{OUT} duty cycle will default to 39.33%.

1 = V_{IN} is open.
0 = Normal operation. Voltage present at V_{IN}.

bit 1 **Unimplemented:** Read as 'unknown'

bit 0 **FF:** Fan Fault

1 = Fault Condition. The value for fan RPM in the RPM Register has fallen below the value set in the FAN_FAULT Threshold Register. The speed of the fan is too low and a fault condition is being indicated. The $\overline{\text{FAULT}}$ output will be pulled low at the same time. This fault bit can be cleared using the Fan Fault Clear bit (FFCLR (bit 7<0>)) in the Configuration Register.
0 = Normal Operation (default).

Legend:			
R = Readable bit	W = Writable bit	U = Unimplemented bit	
-n = Value at POR	'1' = Bit is set	'0' = Bit is cleared	x = Bit is unknown

© 2002-2013 Microchip Technology Inc.

6.5 DUTY-CYCLE Register (DUTY_CYCLE)

The DUTY_CYCLE register is a 4-bit read/writable register used to control the duty cycle of the V_{OUT} output. The controllable duty cycle range via this register is 30% to 100%, with programming steps of 4.67%.This method of duty cycle control is mainly used with the SMBus interface. However, if the V_{IN} method of duty cycle control has been selected (or defaulted to), and the V_{IN} pin is open, the duty cycle will go to the default setting for this register, which is 0010 (39.33%). The duty cycle settings are shown in Register 6-5.

REGISTER 6-5: DUTY-CYCLE REGISTER (DUTY_CYCLE)

D(3)	D(2)	D(1)	D(0)	Duty-Cycle
0	0	0	0	30%
0	0	0	1	34.67%
0	0	1	0	39.33% (default for V_{IN} open and when SMBus is not selected)
0	0	1	1	44%
0	1	0	0	48.67%
0	1	0	1	53.33%
0	1	1	0	58%
0	1	1	1	62.67%
1	0	0	0	67.33%
1	0	0	1	72%
1	0	1	0	76.67%
1	0	1	1	81.33%
1	1	0	0	86%
1	1	0	1	90.67%
1	1	1	0	95.33%
1	1	1	1	100%

6.6 Manufacturer's Identification Register (MFR_ID)

This register allows the user to identify the manufacturer of the part. The MFR_ID register is an 8-bit Read only register. See Register 6-6 for the Microchip manufacturer ID.

REGISTER 6-6: MANUFACTURER'S IDENTIFICATION REGISTER (MFR_ID)

D[7]	D[6]	D[5]	D[4]	D[3]	D[2]	D[1]	D[0]
0	1	0	1	0	1	0	0

6.7 Version ID Register (VER_ID)

This register is used to indicate which version of the device is being used, either the TC664 or the TC665. This register is a simple 2-bit Read only register.

REGISTER 6-7: VERSION ID REGISTER (VER_ID)

D[1]	D[0]	Version
1	0	TC664
1	1	TC665

7.0 APPLICATIONS INFORMATION

7.1 Connecting to the SMBus

The SMBus is an open collector bus, requiring pull-up resistors connected to the SDA and SCLK lines. This configuration is shown in Figure 7-1.

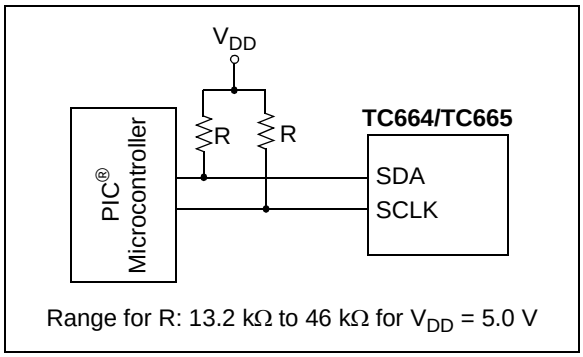


FIGURE 7-1: *Pull-up Resistors On SMBus.*

The number of devices connected to the bus is limited only by the maximum rise and fall times of the SDA and SCLK lines. Unlike I^2C specifications, SMBus does not specify a maximum bus capacitance value. Rather, the SMBus specification calls out that the maximum current through the pull-up resistor be 350 µA (minimum, 100 µA, is also specified). Therefore, the value of the pull-up resistors will vary depending on the system's bias voltage, V_{DD}. Minimizing bus capacitance is still very important as it directly effects the rise and fall times of the SDA and SCLK lines. The range for pull-up resistor values for a 5 V system are shown in Figure 7-1.

Although SMBus specifications only require the SDA and SCLK lines to pull down 350 µA, with a maximum voltage drop of 0.4 V, the TC664/TC665 devices have been designed to meet a maximum voltage drop of 0.4 V with 3 mA of current. This allows lower values of pull-up resistors to be used, which will allow higher bus capacitance. If this is to be done, all devices on the bus must be able to meet the same pull down current requirements as well.

A possible configuration using multiple devices on the SMBus is shown in Figure 7-2.

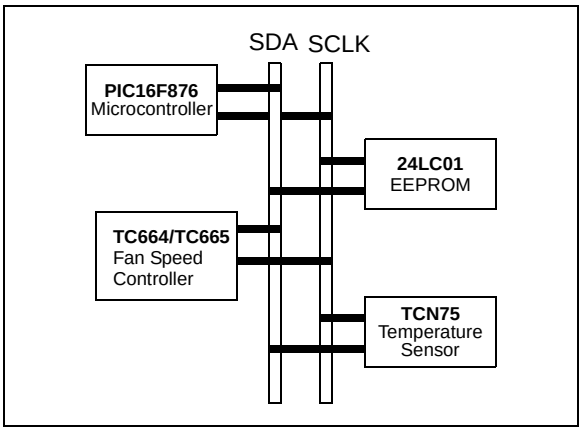


FIGURE 7-2: *Multiple Devices on SMBus.*

7.2 Setting the PWM Frequency

The PWM frequency of the V_{OUT} output is set by the capacitor value attached to the C_F pin. The PWM frequency will be 30 Hz (typical) for a 1 µF capacitor. The relationship between frequency and capacitor value is linear, making alternate frequency selections easy.

As stated in previous sections, the PWM frequency should be kept in the range of 15 Hz to 35 Hz. This will eliminate the possibility of having audible frequencies when varying the duty cycle of the fan drive.

A very important factor to consider when selecting the PWM frequency for the TC664/TC665 devices is the RPM rating of the selected fan and the minimum duty cycle that you will be operating at. For fans that have a full speed rating of 3000 RPM or less, it is desirable to use a lower PWM frequency. A lower PWM frequency allows for a longer time period to monitor the fan current pulses. The goal is to be able to monitor at least two fan current pulses during the on time of the V_{OUT} output.

Example: Your system design requirement is to operate the fan at 50% duty cycle when ambient temperatures are below 20°C. The fan full speed RPM rating is 3000 RPM and has four current pulses per rotation. At 50% duty cycle, the fan will be operating at approximately 1500 RPM.

EQUATION

$$\textit{Time for one revolution (msec.)} = \frac{60 \times 1000}{1500} = 40$$

If one fan revolution occurs in 40 msec, then each fan pulse occurs 10 msec apart. In order to detect two fan current pulses, the on time of the V_{OUT} pulse must be at least 20 msec. With the duty cycle at 50%, the total period of one cycle must be at least 40 msec, which makes the PWM frequency 25 Hz. For this example, a PWM frequency of 20 Hz is recommended. This would define a C_F capacitor value of 1.5 µF.

© 2002-2013 Microchip Technology Inc.

7.3 Temperature Sensor Design

As discussed in previous sections, the V_{IN} analog input has a range of 1.62 V to 2.6 V (typical), which represents a duty cycle range on the V_{OUT} output of 30% to 100%, respectively. The V_{IN} voltages can be thought of as representing temperatures. The 1.62 V level is the low temperature at which the system only requires 30% fan speed for proper cooling. The 2.6 V level is the high temperature, for which the system needs maximum cooling capability, so the fan needs to be at 100% speed.

One of the simplest ways of sensing temperature over a given range is to use a thermistor. By using an NTC thermistor as shown in Figure 7-3, a temperature variant voltage can be created.

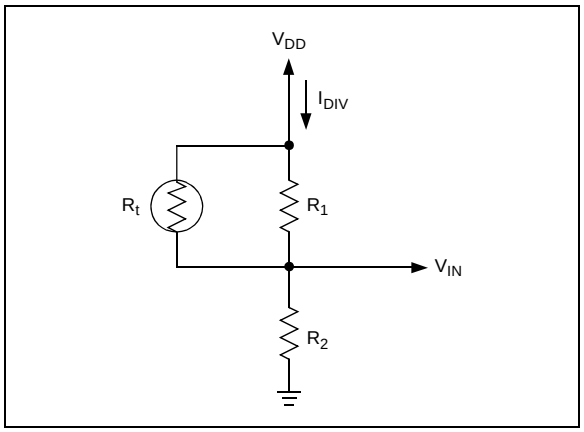


FIGURE 7-3: *Temperature Sensing Circuit.*

Figure 7-3 represents a temperature dependent voltage divider circuit. R_t is a conventional NTC thermistor, R_1 and R_2 are standard resistors. R_1 and R_t form a parallel resistor combination that will be referred to as R_{TEMP} ($R_{TEMP} = R_1 * R_t / R_1 + R_t$). As the temperature increases, the value of R_t decreases and the value of R_{TEMP} will decrease with it. Accordingly, the voltage at V_{IN} increases as temperature increases, giving the desired relationship for the V_{IN} input. The purpose of R_1 is to help linearize the response of the sensing network. Figure 7-4 shows an example of this.

There are many values that can be chosen for the NTC thermistor. There are also thermistors that have a linear resistance, instead of logarithmic, which can help to eliminate R_1. If less current draw from V_{DD} is desired, then a larger value thermistor should be chosen. The voltage at the V_{IN} pin can also be generated by a voltage output temperature sensor device. The key is to get the desired V_{IN} voltage to system (or component) temperature relationship.

The following equations apply to the circuit in Figure 7-3.

EQUATION

$$V(t1) = \frac{V_{DD} \times R_2}{R_{TEMP}(t1) + R_2}$$

$$V(t2) = \frac{V_{DD} \times R_2}{R_{TEMP}(t2) + R_2}$$

In order to solve for the values of R_1 and R_2, the values for $V_{IN,}$ and the temperatures at which they are to occur, need to be selected. The variables, t1 and t2, represent the selected temperatures. The value of the thermistor at these two temperatures can be found in the thermistor data sheet. With the values for the thermistor and the values for V_{IN}, you now have two equations from which the values for R_1 and R_2 can be found.

Example: The following design goals are desired:

- Duty Cycle = 50% (V_{IN} = 1.9 V) with Temperature (t1) = 30°C
- Duty Cycle = 100% (V_{IN} = 2.6 V) with Temperature (t2) = 60°C

Using a 100 kΩ thermistor (25°C value), we look up the thermistor values at the desired temperatures:

- R_t = 79428 Ω @ 30°C
- R_t = 22593 Ω @ 60°C

Substituting these numbers into the given equations, we come up with the following numbers for R_1 and R_2.

- R_1 = 34.8 kΩ
- R_2 = 14.7 kΩ

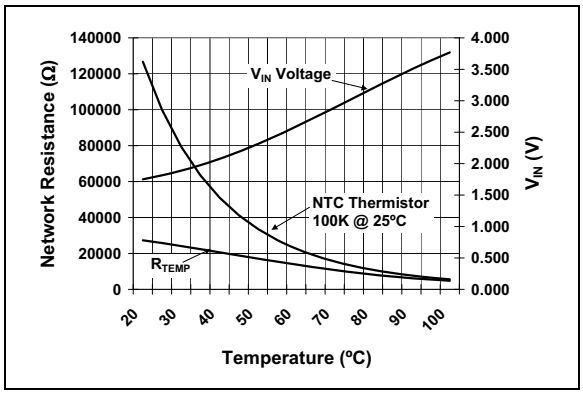


FIGURE 7-4: *How Thermistor Resistance, V_{IN}, And R_{TEMP} Vary With Temperature.*

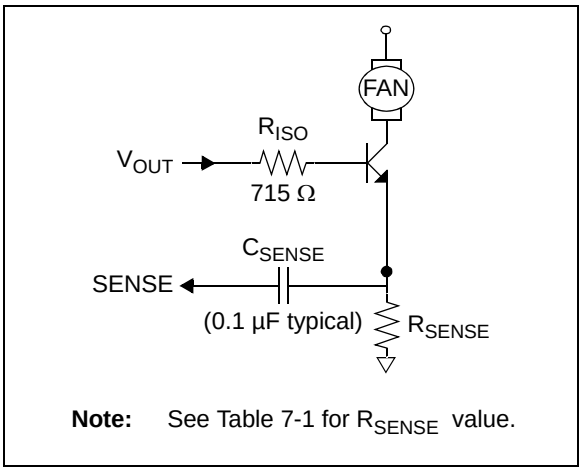
Figure 7-4 graphs three parameters versus temperature. They are R_t, R_1 in parallel with R_t, and V_{IN}. As described earlier, you can see that the thermistor has a logarithmic resistance variation. When put in parallel with R_1, though, the combined resistance becomes more linear, which is the desired effect. This gives us the linear looking curve for V_{IN}.

© 2002-2013 Microchip Technology Inc.

7.4 FanSense Network (R_{SENSE} & C_{SENSE})

The network comprised of R_{SENSE} and C_{SENSE} allows the TC664/TC665 devices to detect commutation of the fan motor. R_{SENSE} converts the fan current into a voltage. C_{SENSE} AC couples this voltage signal to the SENSE pin. The goal of the SENSE network is to provide a voltage pulse to the SENSE pin that has a minimum amplitude of 120 mV. This will ensure that the current pulse caused by the fan commutation is recognized by the TC664/TC665 device.

A 0.1 µF ceramic capacitor is recommended for C_{SENSE}. Smaller values will require larger sense resistors be used. Using a 0.1 µF capacitor results in reasonable values for R_{SENSE}. Figure 7-5 illustrates a typical SENSE network.



Note: See Table 7-1 for R_{SENSE} value.

FIGURE 7-5: *Typical Sense Network.*

The value of R_{SENSE} will change with the current rating of the fan. A key point is that the current rating of the fan specified by the manufacturer may be a worst case rating. The actual current drawn by the fan may be lower than this rating. For the purpose of setting the value for R_{SENSE}, the operating fan current should be measured.

Table 7-1 shows values of R_{SENSE} according to the nominal operating current of the fan. The fan currents are average values. If the fan current falls between two of the values listed, use the higher resistor value.

TABLE 7-1: R_{SENSE} VS. FAN CURRENT

Nominal Fan Current (mA)	R_{SENSE} (ohm)
50	9.1
100	4.7
150	3.0
200	2.4
250	2.0
300	1.8
350	1.5
400	1.3
450	1.2
500	1.0

Figure 7-6 shows some typical waveforms for the fan current and the voltage at the Sense pins.

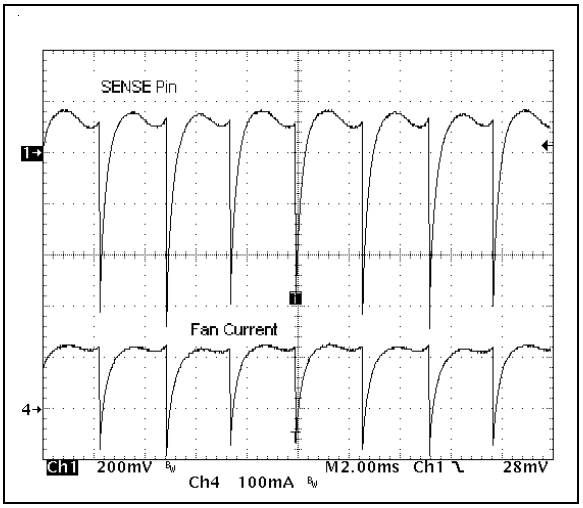


FIGURE 7-6: *Typical Fan Current and Sense Pin Waveforms.*

7.5 Output Drive Device Selection

The TC664/TC665 devices are designed to drive two external NPN transistors or two external N-channel MOSFETs as the fan speed modulating elements. These two arrangements are shown in Figure 7-7. For lower current fans, NPN transistors are a very economical choice for the fan drive device. It is recommended that, for higher current fans (500 mA and above), MOSFETs be used as the fan drive device. Table 7-2 provides some possible part numbers for use as the fan drive element.

When using an NPN transistor as the fan drive element, a base current limiting resistor must be used. This is shown in Figure 7-7.

When using MOSFETs as the fan drive element, it is very easy to turn the MOSFETs on and off at very high rates. Because the gate capacitances of these small

© 2002-2013 Microchip Technology Inc.

MOSFETs are very low, the TC664/TC665 devices can charge and discharge them very quickly leading to very fast edges. Of key concern is the turn-off edge of the MOSFET. Since the fan motor winding is essentially an inductor, when the MOSFET is turned off, the current that was flowing through the motor wants to continue to flow. If the fan does not have internal clamp diodes around the windings of the motor, there is no path for this current to flow through and the voltage at the drain of the MOSFET may rise until the drain to source rating of the MOSFET is exceeded. This will most likely cause the MOSFET to go into avalanche mode. Since there is very little energy in this occurrence, it will probably not fail the device, but it would be a long term reliability issue. The following is recommended:

- Ask how the fan is designed. If the fan has clamp diodes internally, you will not experience this problem. If the fan does not have internal clamp diodes, it is a good idea to put one externally (Figure 7-8). You can also put a resistor between V_{OUT} and the gate of the MOSFET, which will help slow down the turn-off and limit this condition.

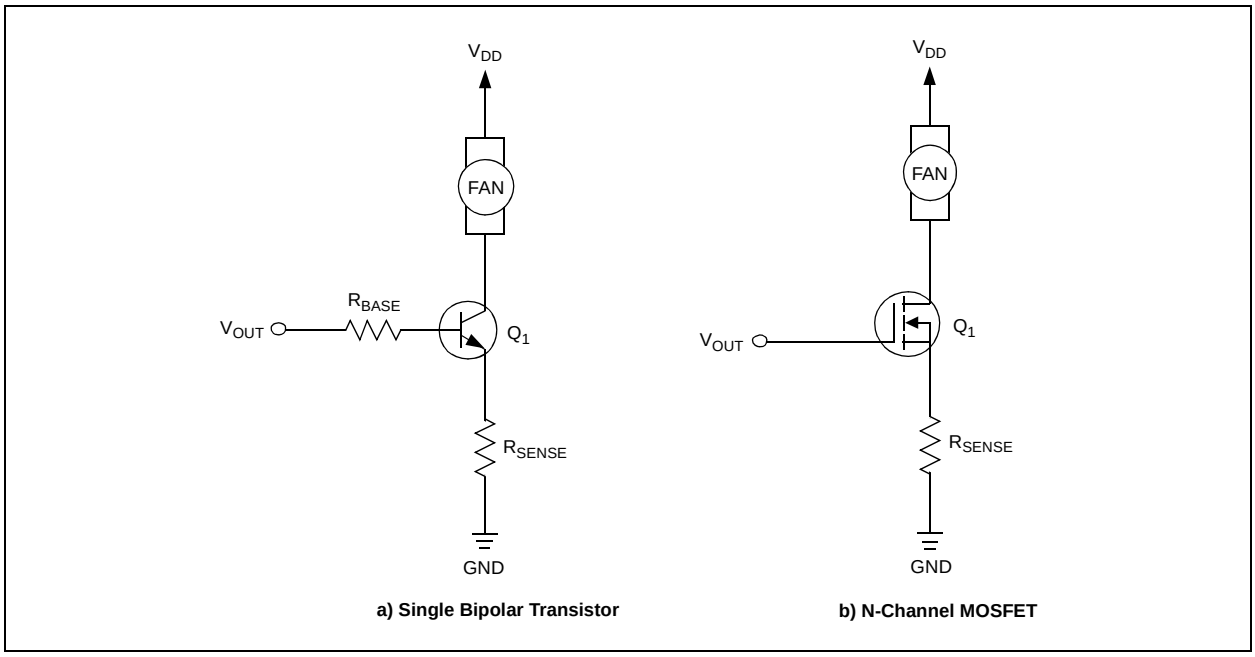


FIGURE 7-7: *Output Drive Device Configurations.*

TABLE 7-2: FAN DRIVE DEVICE SELECTION TABLE (NOTE 2)

Device	Package	Max Vbe sat / Vgs(V)	Min hfe	Vce/V_{DS}	Fan Current (mA)	Suggested Rbase (ohms)
MMBT2222A	SOT-23	1.2	50	40	150	800
MPS2222A	TO-92	1.2	50	40	150	800
MPS6602	TO-92	1.2	50	40	500	301
SI2302	SOT-23	2.5	NA	20	500	**Note 1**
MGSF1N02E	SOT-23	2.5	NA	20	500	**Note 1**
SI4410	SO-8	4.5	NA	30	1000	**Note 1**
SI2308	SOT-23	4.5	NA	60	500	**Note 1**

Note 1: A series gate resistor may be used in order to control the MOSFET turn-on and turn-off times.
2: These drive devices are suggestions only. Fan currents listed are for individual fans.

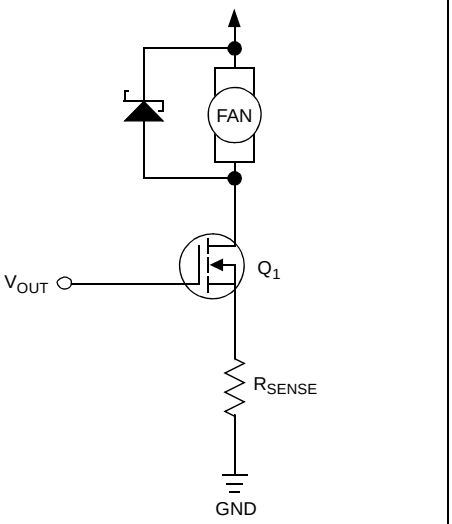


FIGURE 7-8: *Clamp Diode For Fan Turn-off.*

7.6 Bias Supply Bypassing and Noise Filtering

The bias supply (V_{DD}) for the TC664/TC665 devices should be bypassed with a 1 µF ceramic capacitor. This capacitor will help supply the peak currents that are required to drive the base/gate of the external fan drive devices.

As the V_{IN} pin controls the duty cycle in a linear fashion, any noise on this pin can cause duty cycle jittering. For this reason, the V_{IN} pin should be bypassed with a 0.01 µF capacitor.

In order to keep fan noise off of the TC664/TC665 device ground, individual ground returns for the TC664/TC665 and the low side of the fan current sense resistor should be used.

7.7 Determining Current Pulses Per Revolution of Fans

There are many different fan designs available in the marketplace today. The motor designs can vary and, along with it, the number of current pulses in one fan revolution. In order to correctly measure and communicate the fan speed, the TC664/TC665 devices must be programmed for the proper number of fan current pulses per revolution. This is done by setting the FPPR bit in the Configuration Register to the proper values (see Section 6.3 for settings). A fan's current pulses per revolution can be determined in the following manner.

The first piece of information required is the fan's full speed RPM rating. The fan RPM rating can then be converted to give the time for one revolution using the following equation:

EQUATION

$$\textit{Time for one revolution (msec.)} = \frac{60 \times 1000}{\textit{Fan RPM}}$$

The fan current can now be monitored over this time period. The number of pulses occurring in this time period is the fan's "Current Pulses per Rotation" rating which is needed in order to accurately read fan RPM.

Example: The full speed fan RPM rating is 8200 RPM. From this, the time for one fan revolution is calculated to be 7.3 msec, using the previously discussed equation. Using a current probe, the fan current can be monitored as the fan is operating at full speed. Figure 7-9 shows the fan current pulses for this example. The 7.44 msec window, marked by the cursors, is very near the 7.3 msec calculated above and is within the tolerance of the fan ratings. Four current pulses occur within this 7.44 msec time frame. Given this information, FPPR (bits 2-1<01>) in the Configuration Register should be set to '10' to indicate 4 current pulses per revolution.

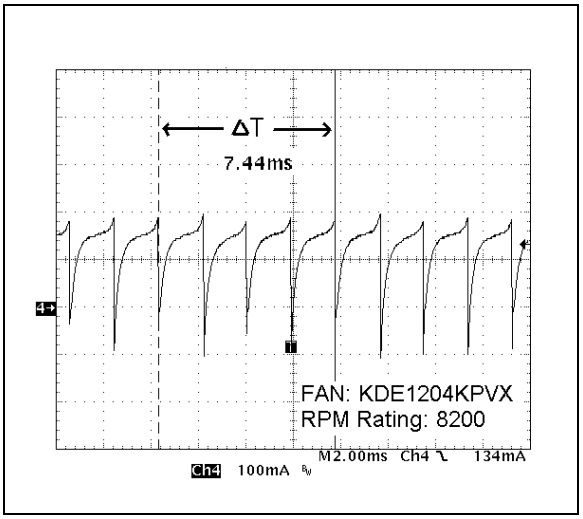


FIGURE 7-9: *Four Current Pulses Per Revolution Fan.*

7.8 How to Eliminate False Current Pulse Sensing

During the PWM mode of operation, some fans will generate an extra current pulse. This pulse occurs when the external drive device is turned on and is, in most cases, caused by the fan's electronics that control the fan motor. This pulse does not represent true fan current and needs to be blanked out. This is particularly important for detecting a fan in a locked rotor condition.

© 2002-2013 Microchip Technology Inc.

Figure 7-10 shows the voltage pulse at the Sense pin, which is caused by the fan's "extra" current pulse during PWM output turn-on.

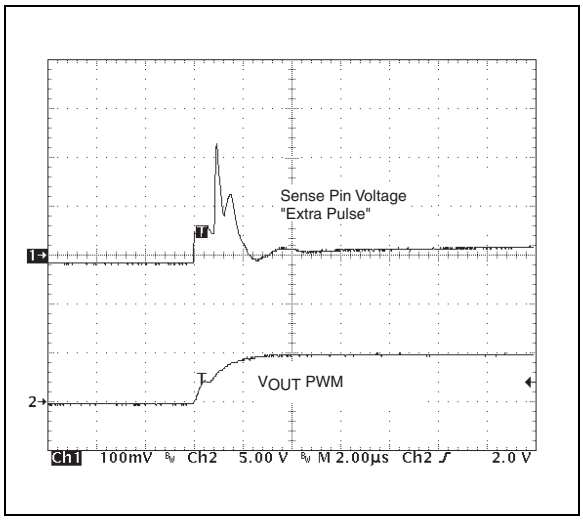


FIGURE 7-10: *Extra Pulse at Sense Pin.*

This problem occurs mainly with fans that have a current waveshape like the one shown in Figure 7-9. For configurations where an NPN transistor is being used as the external drive device, the typical Rsense and C_{SENSE} scheme can continue to be used to sense the fan current pulses. In order to eliminate the extra current pulse, a slow down capacitor can be placed from the base of the transistor to ground. A 0.1 µF capacitor is appropriate in most cases. This arrangement is shown in Figure 7-11. This capacitor will help to slow down the turn-on edge of the transistor and reduce the amplitude of the extra current pulse.

For configurations using an N-channel MOSFET as the drive device, the slow down capacitor does not fix all conditions and the current sensing scheme must be changed. Since the current for this type of fan always returns to zero, the coupling capacitor, C_{SENSE}, is not needed. Instead, it will be replaced by an R-C configuration to eliminate the voltage pulse generated by the extra current pulse. This new sensing configuration is shown in Figure 7-12. The values of the resistor/capacitor combination should be adjusted so that the voltage pulse generated by the extra current pulse is smoothed and is not registered by the TC664/TC665 as a true fan current pulse. Typical values for R_{SLOW} and C_{SLOW} are 1 kΩ and 1000 pF, respectively.

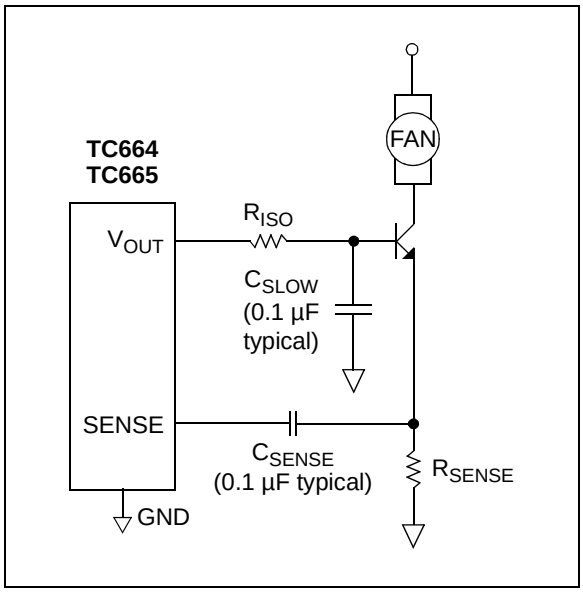


FIGURE 7-11: *Transistor Drive with C_{SLOW} Capacitor.*

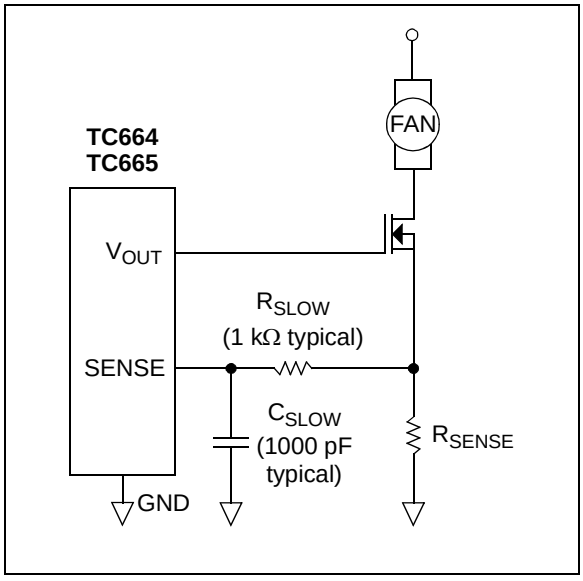
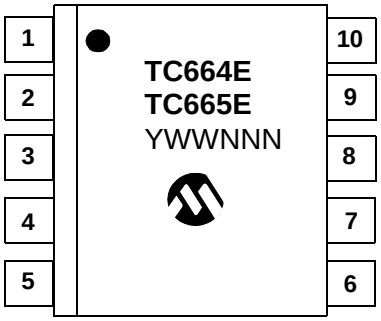


FIGURE 7-12: *FET Drive with R_{SLOW}/ C_{SLOW} Sense Scheme.*

8.0 PACKAGING INFORMATION

8.1 Package Marking Information

10-Pin MSOP Device



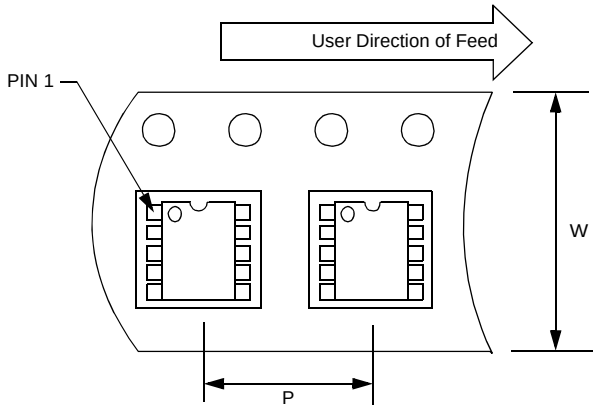
Legend:	XX...X	Customer-specific information
	Y	Year code (last digit of calendar year)
	YY	Year code (last 2 digits of calendar year)
	WW	Week code (week of January 1 is week ‘01’)
	NNN	Alphanumeric traceability code
	(e3)	Pb-free JEDEC designator for Matte Tin (Sn)
	*	This package is Pb-free. The Pb-free JEDEC designator ((e3)) can be found on the outer packaging for this package.

Note: In the event the full Microchip part number cannot be marked on one line, it will be carried over to the next line, thus limiting the number of available characters for customer-specific information.

© 2002-2013 Microchip Technology Inc.

8.2 Taping Form

Component Taping Orientation for 10-Pin MSOP Devices



Standard Reel Component Orientation
for TR Suffix Device

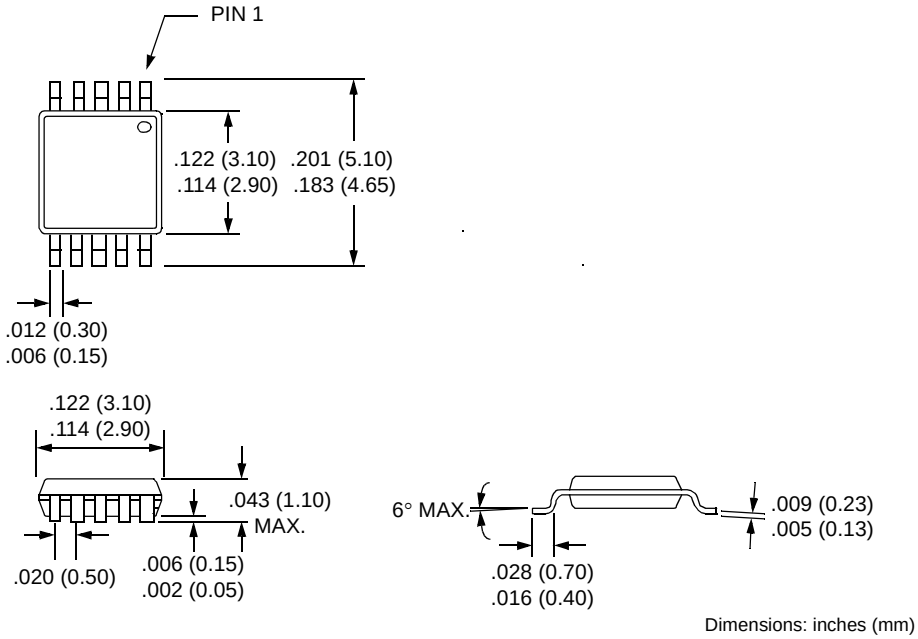
Carrier Tape, Number of Components Per Reel and Reel Size:

Package	Carrier Width (W)	Pitch (P)	Part Per Full Reel	Reel Size
10-Pin MSOP	12 mm	8 mm	2500	13 in.

8.3 Package Information

Note: For the most current package drawings, please see the Microchip Packaging Specification located at http://www.microchip.com/packaging

10-Pin MSOP



Dimensions: inches (mm)

9.0 REVISION HISTORY

Revision B (January 2013)

Added a note to the package outline drawing.

© 2002-2013 Microchip Technology Inc.

THE MICROCHIP WEB SITE

Microchip provides online support via our WWW site at www.microchip.com. This web site is used as a means to make files and information easily available to customers. Accessible by using your favorite Internet browser, the web site contains the following information:

- **Product Support** – Data sheets and errata, application notes and sample programs, design resources, user's guides and hardware support documents, latest software releases and archived software
- **General Technical Support** – Frequently Asked Questions (FAQ), technical support requests, online discussion groups, Microchip consultant program member listing
- **Business of Microchip** – Product selector and ordering guides, latest Microchip press releases, listing of seminars and events, listings of Microchip sales offices, distributors and factory representatives

CUSTOMER CHANGE NOTIFICATION SERVICE

Microchip's customer notification service helps keep customers current on Microchip products. Subscribers will receive e-mail notification whenever there are changes, updates, revisions or errata related to a specified product family or development tool of interest.

To register, access the Microchip web site at www.microchip.com. Under "Support", click on "Customer Change Notification" and follow the registration instructions.

CUSTOMER SUPPORT

Users of Microchip products can receive assistance through several channels:

- Distributor or Representative
- Local Sales Office
- Field Application Engineer (FAE)
- Technical Support

Customers should contact their distributor, representative or field application engineer (FAE) for support. Local sales offices are also available to help customers. A listing of sales offices and locations is included in the back of this document.

Technical support is available through the web site at: http://microchip.com/support

READER RESPONSE

It is our intention to provide you with the best documentation possible to ensure successful use of your Microchip product. If you wish to provide your comments on organization, clarity, subject matter, and ways in which our documentation can better serve you, please FAX your comments to the Technical Publications Manager at (480) 792-4150.

Please list the following information, and use this outline to provide us with your comments about this document.

TO: Technical Publications Manager Total Pages Sent _____

RE: Reader Response

From: Name _____

Company _____

Address _____

City / State / ZIP / Country _____

Telephone: (_____) _____ - _____ FAX: (_____) _____ - _____

Application (optional):

Would you like a reply? ___ Y ___ N

Device: Literature Number: DS21737B

Questions:

1. What are the best features of this document?

2. How does this document meet your hardware and software development needs?

3. Do you find the organization of this document easy to follow? If not, why?

4. What additions to the document do you think would enhance the structure and subject?

5. What deletions from the document could be made without affecting the overall usefulness?

6. Is there any incorrect or misleading information (what and where)?

7. How would you improve this document?

© 2002-2013 Microchip Technology Inc.

PRODUCT IDENTIFICATION SYSTEM

To order or obtain information, e.g., on pricing or delivery, refer to the factory or the listed sales office.

PART NO.	X	/XX
Device	Temperature Range	Package

Device:	TC664:	PWM Fan Speed Controller w/Fault Detection
	TC664T:	PWM Fan Speed Controller w/Fault Detection (Tape and Reel)
	TC665:	PWM Fan Speed Controller w/Fault Detection
	TC665T:	PWM Fan Speed Controller w/Fault Detection (Tape and Reel)
Temperature Range:	E =	-40°C to +85°C
Package:	UN =	Plastic Micro Small Outline (MSOP), 10-lead

Examples:

a) TC664EUN: PWM Fan Speed Controller w/ Fault Detection

b) TC664EUNTR: PWM Fan Speed Controller w/Fault Detection (Tape and Reel)

c) TC665EUN: PWM Fan Speed Controller w/ Fault Detection

d) TC665EUNTR: PWM Fan Speed Controller w/Fault Detection (Tape and Reel)

Sales and Support

Data Sheets

Products supported by a preliminary Data Sheet may have an errata sheet describing minor operational differences and recommended workarounds. To determine if an errata sheet exists for a particular device, please contact one of the following:

1. Your local Microchip sales office
2. The Microchip Worldwide Site (www.microchip.com)

Please specify which device, revision of silicon and Data Sheet (include Literature #) you are using.

New Customer Notification System

Register on our web site (www.microchip.com/cn) to receive the most current information on our products.

NOTES:

© 2002-2013 Microchip Technology Inc.

Note the following details of the code protection feature on Microchip devices:

- Microchip products meet the specification contained in their particular Microchip Data Sheet.
- Microchip believes that its family of products is one of the most secure families of its kind on the market today, when used in the intended manner and under normal conditions.
- There are dishonest and possibly illegal methods used to breach the code protection feature. All of these methods, to our knowledge, require using the Microchip products in a manner outside the operating specifications contained in Microchip's Data Sheets. Most likely, the person doing so is engaged in theft of intellectual property.
- Microchip is willing to work with the customer who is concerned about the integrity of their code.
- Neither Microchip nor any other semiconductor manufacturer can guarantee the security of their code. Code protection does not mean that we are guaranteeing the product as "unbreakable."

Code protection is constantly evolving. We at Microchip are committed to continuously improving the code protection features of our products. Attempts to break Microchip's code protection feature may be a violation of the Digital Millennium Copyright Act. If such acts allow unauthorized access to your software or other copyrighted work, you may have a right to sue for relief under that Act.

Information contained in this publication regarding device applications and the like is provided only for your convenience and may be superseded by updates. It is your responsibility to ensure that your application meets with your specifications. MICROCHIP MAKES NO REPRESENTATIONS OR WARRANTIES OF ANY KIND WHETHER EXPRESS OR IMPLIED, WRITTEN OR ORAL, STATUTORY OR OTHERWISE, RELATED TO THE INFORMATION, INCLUDING BUT NOT LIMITED TO ITS CONDITION, QUALITY, PERFORMANCE, MERCHANTABILITY OR FITNESS FOR PURPOSE**.** Microchip disclaims all liability arising from this information and its use. Use of Microchip devices in life support and/or safety applications is entirely at the buyer's risk, and the buyer agrees to defend, indemnify and hold harmless Microchip from any and all damages, claims, suits, or expenses resulting from such use. No licenses are conveyed, implicitly or otherwise, under any Microchip intellectual property rights.

Trademarks

The Microchip name and logo, the Microchip logo, dsPIC, FlashFlex, KEELOQ, KEELOQ logo, MPLAB, PIC, PICmicro, PICSTART, PIC^{32} logo, rfPIC, SST, SST Logo, SuperFlash and UNI/O are registered trademarks of Microchip Technology Incorporated in the U.S.A. and other countries.

FilterLab, Hampshire, HI-TECH C, Linear Active Thermistor, MTP, SEEVAL and The Embedded Control Solutions Company are registered trademarks of Microchip Technology Incorporated in the U.S.A.

Silicon Storage Technology is a registered trademark of Microchip Technology Inc. in other countries.

Analog-for-the-Digital Age, Application Maestro, BodyCom, chipKIT, chipKIT logo, CodeGuard, dsPICDEM, dsPICDEM.net, dsPICworks, dsSPEAK, ECAN, ECONOMONITOR, FanSense, HI-TIDE, In-Circuit Serial Programming, ICSP, Mindi, MiWi, MPASM, MPF, MPLAB Certified logo, MPLIB, MPLINK, mTouch, Omniscient Code Generation, PICC, PICC-18, PICDEM, PICDEM.net, PICkit, PICtail, REAL ICE, rfLAB, Select Mode, SQI, Serial Quad I/O, Total Endurance, TSHARC, UniWinDriver, WiperLock, ZENA and Z-Scale are trademarks of Microchip Technology Incorporated in the U.S.A. and other countries.

SQTP is a service mark of Microchip Technology Incorporated in the U.S.A.

GestIC and ULPP are registered trademarks of Microchip Technology Germany II GmbH & Co. & KG, a subsidiary of Microchip Technology Inc., in other countries.

All other trademarks mentioned herein are property of their respective companies.

© 2002-2013, Microchip Technology Incorporated, Printed in the U.S.A., All Rights Reserved.

Printed on recycled paper.

ISBN: 9781620768952

QUALITY MANAGEMENT SYSTEM
CERTIFIED BY DNV
ISO/TS 16949

Microchip received ISO/TS-16949:2009 certification for its worldwide headquarters, design and wafer fabrication facilities in Chandler and Tempe, Arizona; Gresham, Oregon and design centers in California and India. The Company's quality system processes and procedures are for its PIC® MCUs and dsPIC® DSCs, KEELOQ® code hopping devices, Serial EEPROMs, microperipherals, nonvolatile memory and analog products. In addition, Microchip's quality system for the design and manufacture of development systems is ISO 9001:2000 certified.

Worldwide Sales and Service

AMERICAS

Corporate Office
2355 West Chandler Blvd.
Chandler, AZ 85224-6199
Tel: 480-792-7200
Fax: 480-792-7277
Technical Support:
http://www.microchip.com/support
Web Address:
www.microchip.com

Atlanta
Duluth, GA
Tel: 678-957-9614
Fax: 678-957-1455

Boston
Westborough, MA
Tel: 774-760-0087
Fax: 774-760-0088

Chicago
Itasca, IL
Tel: 630-285-0071
Fax: 630-285-0075

Cleveland
Independence, OH
Tel: 216-447-0464
Fax: 216-447-0643

Dallas
Addison, TX
Tel: 972-818-7423
Fax: 972-818-2924

Detroit
Farmington Hills, MI
Tel: 248-538-2250
Fax: 248-538-2260

Indianapolis
Noblesville, IN
Tel: 317-773-8323
Fax: 317-773-5453

Los Angeles
Mission Viejo, CA
Tel: 949-462-9523
Fax: 949-462-9608

Santa Clara
Santa Clara, CA
Tel: 408-961-6444
Fax: 408-961-6445

Toronto
Mississauga, Ontario, Canada
Tel: 905-673-0699
Fax: 905-673-6509

ASIA/PACIFIC

Asia Pacific Office
Suites 3707-14, 37th Floor
Tower 6, The Gateway
Harbour City, Kowloon
Hong Kong
Tel: 852-2401-1200
Fax: 852-2401-3431

Australia - Sydney
Tel: 61-2-9868-6733
Fax: 61-2-9868-6755

China - Beijing
Tel: 86-10-8569-7000
Fax: 86-10-8528-2104

China - Chengdu
Tel: 86-28-8665-5511
Fax: 86-28-8665-7889

China - Chongqing
Tel: 86-23-8980-9588
Fax: 86-23-8980-9500

China - Hangzhou
Tel: 86-571-2819-3187
Fax: 86-571-2819-3189

China - Hong Kong SAR
Tel: 852-2943-5100
Fax: 852-2401-3431

China - Nanjing
Tel: 86-25-8473-2460
Fax: 86-25-8473-2470

China - Qingdao
Tel: 86-532-8502-7355
Fax: 86-532-8502-7205

China - Shanghai
Tel: 86-21-5407-5533
Fax: 86-21-5407-5066

China - Shenyang
Tel: 86-24-2334-2829
Fax: 86-24-2334-2393

China - Shenzhen
Tel: 86-755-8864-2200
Fax: 86-755-8203-1760

China - Wuhan
Tel: 86-27-5980-5300
Fax: 86-27-5980-5118

China - Xian
Tel: 86-29-8833-7252
Fax: 86-29-8833-7256

China - Xiamen
Tel: 86-592-2388138
Fax: 86-592-2388130

China - Zhuhai
Tel: 86-756-3210040
Fax: 86-756-3210049

ASIA/PACIFIC

India - Bangalore
Tel: 91-80-3090-4444
Fax: 91-80-3090-4123

India - New Delhi
Tel: 91-11-4160-8631
Fax: 91-11-4160-8632

India - Pune
Tel: 91-20-2566-1512
Fax: 91-20-2566-1513

Japan - Osaka
Tel: 81-6-6152-7160
Fax: 81-6-6152-9310

Japan - Tokyo
Tel: 81-3-6880- 3770
Fax: 81-3-6880-3771

Korea - Daegu
Tel: 82-53-744-4301
Fax: 82-53-744-4302

Korea - Seoul
Tel: 82-2-554-7200
Fax: 82-2-558-5932 or
82-2-558-5934

Malaysia - Kuala Lumpur
Tel: 60-3-6201-9857
Fax: 60-3-6201-9859

Malaysia - Penang
Tel: 60-4-227-8870
Fax: 60-4-227-4068

Philippines - Manila
Tel: 63-2-634-9065
Fax: 63-2-634-9069

Singapore
Tel: 65-6334-8870
Fax: 65-6334-8850

Taiwan - Hsin Chu
Tel: 886-3-5778-366
Fax: 886-3-5770-955

Taiwan - Kaohsiung
Tel: 886-7-213-7828
Fax: 886-7-330-9305

Taiwan - Taipei
Tel: 886-2-2508-8600
Fax: 886-2-2508-0102

Thailand - Bangkok
Tel: 66-2-694-1351
Fax: 66-2-694-1350

EUROPE

Austria - Wels
Tel: 43-7242-2244-39
Fax: 43-7242-2244-393

Denmark - Copenhagen
Tel: 45-4450-2828
Fax: 45-4485-2829

France - Paris
Tel: 33-1-69-53-63-20
Fax: 33-1-69-30-90-79

Germany - Munich
Tel: 49-89-627-144-0
Fax: 49-89-627-144-44

Italy - Milan
Tel: 39-0331-742611
Fax: 39-0331-466781

Netherlands - Drunen
Tel: 31-416-690399
Fax: 31-416-690340

Spain - Madrid
Tel: 34-91-708-08-90
Fax: 34-91-708-08-91

UK - Wokingham
Tel: 44-118-921-5869
Fax: 44-118-921-5820

11/29/12

© 2002-2013 Microchip Technology Inc.

LifeElectronics
Живое партнерство

ООО «ЛайфЭлектроникс» **“LifeElectronics” LLC**

ИНН 7805602321 КПП 780501001 Р/С 40702810122510004610 ФАКБ "АБСОЛЮТ БАНК" (ЗАО) в г.Санкт-Петербурге К/С 30101810900000000703 БИК 044030703

Компания «Life Electronics» занимается поставками электронных компонентов импортного и отечественного производства от производителей и со складов крупных дистрибьюторов Европы, Америки и Азии.

С конца 2013 года компания активно расширяет линейку поставок компонентов по направлению коаксиальный кабель, кварцевые генераторы и конденсаторы (керамические, пленочные, электролитические), за счёт заключения дистрибьюторских договоров

Мы предлагаем:

- *Конкурентоспособные цены и скидки постоянным клиентам.*
- *Специальные условия для постоянных клиентов.*
- *Подбор аналогов.*
- *Поставку компонентов в любых объемах, удовлетворяющих вашим потребностям.*

- *Приемлемые сроки поставки, возможна ускоренная поставка.*
- *Доставку товара в любую точку России и стран СНГ.*
- *Комплексную поставку.*
- *Работу по проектам и поставку образцов.*
- *Формирование склада под заказчика.*

- *Сертификаты соответствия на поставляемую продукцию (по желанию клиента).*
- *Тестирование поставляемой продукции.*
- *Поставку компонентов, требующих военную и космическую приемку.*
- *Входной контроль качества.*
- *Наличие сертификата ISO.*

В составе нашей компании организован Конструкторский отдел, призванный помогать разработчикам, и инженерам.

Конструкторский отдел помогает осуществить:

- *Регистрацию проекта у производителя компонентов.*
- *Техническую поддержку проекта.*
- *Защиту от снятия компонента с производства.*
- *Оценку стоимости проекта по компонентам.*
- *Изготовление тестовой платы монтаж и пусконаладочные работы.*

Тел: +7 (812) 336 43 04 (многоканальный)
Email: org@lifeelectronics.ru

www.lifeelectronics.ru