

4

3

2

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LOC

DIST

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD

D

C

B

A

REPLACED BY OCEAN STYLE APPLICATOR PART NUMBER

FOR REPLACEMENT PARTS FOR APPLICATOR REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED) WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS:



TOLERANCES UNLESS OTHERWISE SPECIFIED:

0 PLC	±
1 PLC	±
2 PLC	±
3 PLC	±
4 PLC	±
ANGLES	±

MATERIAL

FINISH

DWN

CHK

APVD

PRODUCT SPEC

APPLICATION SPEC

WEIGHT

TE Connectivity

NAME

SIZE

CAGE CODE

DRAWING NO

RESTRICTED TO

A3

C-

SCALE

SHEET OF

REV

1470-19 (3/11)

Pro/ENGINEER DRAWING

THIS DRAWING IS A CONTROLLED DOCUMENT

LAYOUT L1426297

SET UP GAGE 458637-3

2000

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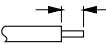
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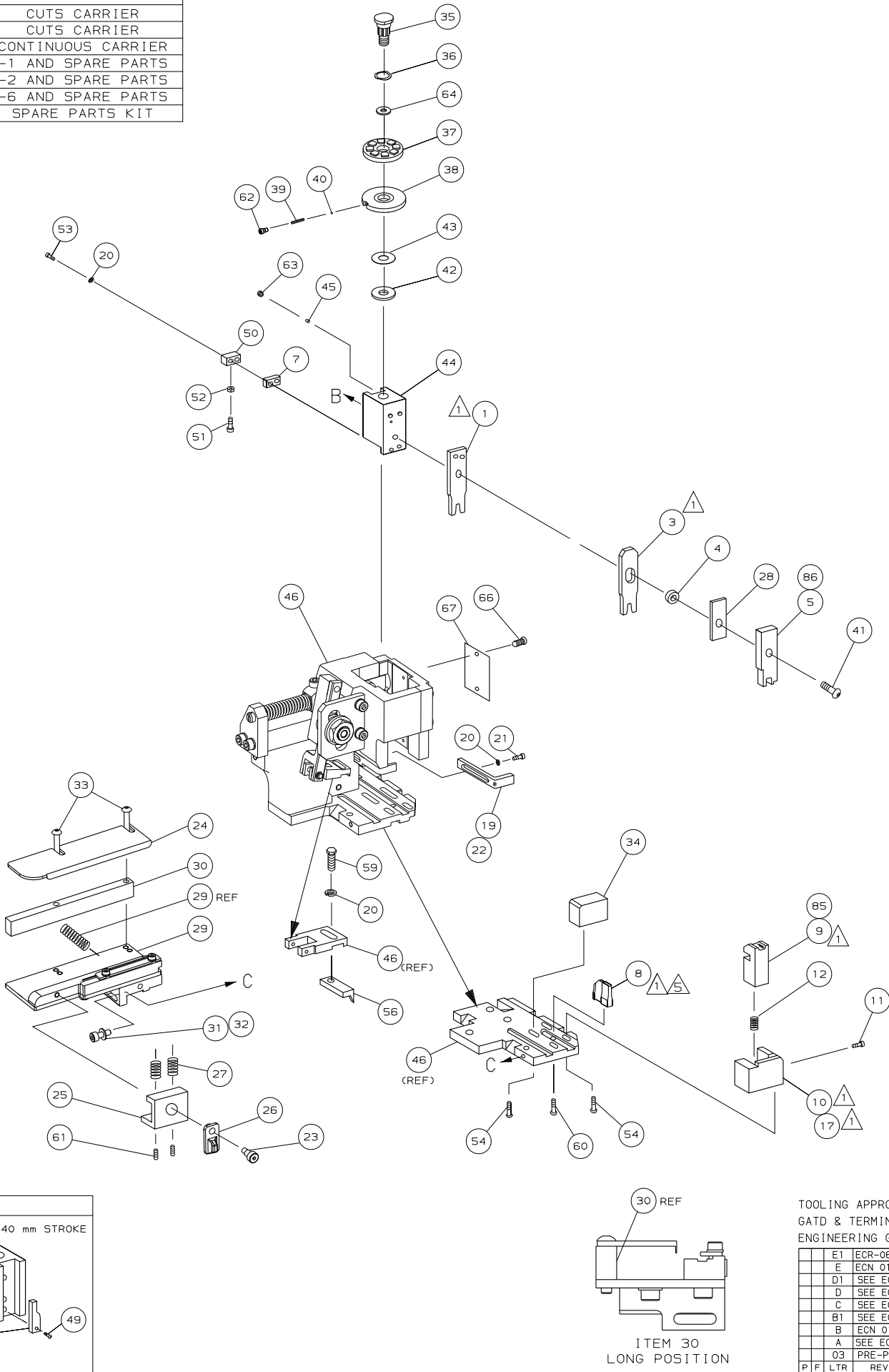
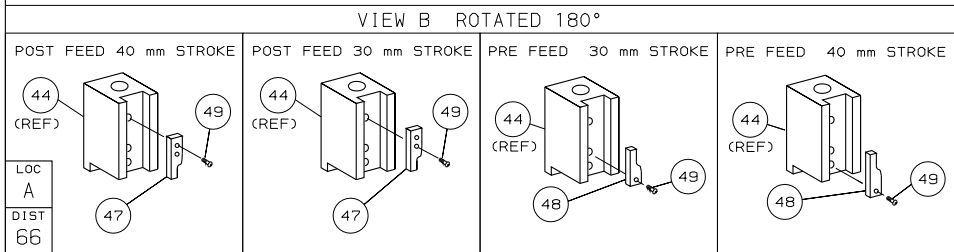
AMP 1756 REV 3-92

DRAWING MADE IN THIRD ANGLE PROJECTION

PART NUMBER	REV	FIRST USED	TERMINATOR	FEED TYPE	DESCRIPTION
1426297-1	E	-	LEADMAKER	MECH POST FEED	CUTS CARRIER
1426297-2	E	-	BENCH	MECH PRE FEED	CUTS CARRIER
1426297-6	E	-	LEADMAKER	MECH POST FEED	CONTINUOUS CARRIER
7-1426297-1	E	-	LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7-1426297-2	E	-	BENCH	MECH PRE FEED	-2 AND SPARE PARTS
7-1426297-6	E	-	LEADMAKER	MECH POST FEED	-6 AND SPARE PARTS
7-1426297-7	C	-	-	-	SPARE PARTS KIT

CRIMP DATA AMP TERMINAL AMP CRIMP SPECS				
TERMINAL NAME: 1.2MM CONTACT ASSEMBLY.				
CRIMP	SIZE	TYPE	RANGE	
WIRE	1.27 [.050 IN]	F	(24-22 AWG) 0.25mm ² - 0.35mm ²	
INSUL	1.78 [.070 IN]	S	1.10-1.75 [.043-.069 IN] 	
WIRE STRIP LENGTH 2.60-3.20 [.102-.126 IN] 		APPL INSTRUCTION 408-8322		
TERMINAL APPL SPEC 114-18464		- -		FEED 7.50 [.295 IN]
TERMINALS APPLIED				
1534594	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
WIRE SIZE mm ² AWG 		CRIMP HEIGHT 		PIN PN AND LENGTH [IN]
0.35mm ²		0.87 ±0.03 [.034 ±.001 IN]		5-354779-2 [.3250]
22 AWG		0.86 ±0.03 [.034 ±.001 IN]		5-354779-2 [.3250]
0.25mm ²		0.82 ±0.03 [.032 ±.001 IN]		5-354779-6 [.3270]
24 AWG		0.80 ±0.03 [.031 ±.001 IN]		5-354779-8 [.3280]
-		-		-
-		-		-
-		-		-
-		-		-
-		-		-
-		-		-
-		-		-
-		-		-
-		-		-
-		-		-
-		-		-

1. RECOMMENDED SPARE PARTS.
2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
4. THIS APPLICATOR HAS BEEN DESIGNED TO APPLY WIRES WITH THIN-WALL (FLR) INSULATION.
5. DUE TO THE DEMANDS OF APPLICATION SPEC 114-18464 IT IS IMPORTANT, IF THE ANVIL IS MOVED OR REPLACED, THAT IT IS BIASED TOWARDS THE OPERATOR'S POSITION AS FAR AS POSSIBLE WHEN RE-SECURING TO THE BASE PLATE.



TOOLING APPROVED BY GB
GATD & TERMINAL PRODUCT
ENGINEERING GERMANY.

E1	ECR-06-001836	GB	1-06	DIMENSIONS, mm [INCHES]	MATL	-	HT TR	-	FIN	-
E	ECN 0150-0265-05	TE	3-05	DO NOT SCALE PRINT.						
D1	SEE ECN 015A-0693-04	MC	AUG04	TOLERANCES UNLESS OTHERWISE SPECIFIED:						
D	SEE ECN 015A-0606-04	MC	JUL04	1 PLC DEC ±-						
C	SEE ECN 015A-0459-04	MC	JUN04	2 PLC DEC ±-						
B1	SEE ECN 015A-0446-04	MC	JAN04	3 PLC DEC ±-						
B	ECN 0150-1337-03	TE	12-03	ANGLES ±-						
A	SEE ECN 015A-0198-03	LJL	APR03	SURF TEXTURE:						
03	PRE-PROD MOD(22AWG)	LJL	FEB03	REMOVE BURRS, BREAK SHARP EDGES RO.36 MAX						
P	REVISION RECORD	APP	DATE							
F	LTR									

^	-	1	-	1	1	-	1	562605-2	DEPRESSOR, SHEAR ASSY	86									
	-	1	-	1	1	-	1	1-879745-2	SHEAR, FLOAT (FRONT)	85									
	-	1	1	1	1	1	1	1426297	PRINT, APPLICATOR LOG SHEET	73									
	-	1	1	1	1	1	1	1338705-1	DOCUMENTATION PACKAGE	72									
	-	1	1	1	1	1	1	461264-1	PLATE, IDENTIFICATION	68									
	-	2	2	2	2	2	2	21017-2	SCR, DRIVE (#2x.19) ID PLATE	66									
	-	1	1	1	1	1	1	986950-1	WASHER, FLAT PRECISION	65									
	-	1	1	1	1	1	1	3-18031-0	SCR, SKT SET (M6X6) RAM	64									
	-	1	1	1	1	1	1	18023-9	SCR, SHC (M4X6) IN5 DISC	63									
	-	2	2	2	2	2	2	2-18032-5	SCR, SET (M5X20) DRAG	62									
	-	1	1	1	1	1	1	18024-7	SCR, BHC (M4X10) ANVIL	61									
	-	1	1	1	1	1	1	5-18022-2	SCR, HEX (M4X8) FEED FINGER	59									
										58									
										57									
	-	1	1	1	1	1	1	1338685-1	PAWL, FEED	56									
										55									
	-	4	4	4	4	4	4	18024-8	SCR, BHC (M4x12) SHEAR HOLDER	54									
	-	2	2	2	2	2	2	1-18023-3	SCR, SHC (M4x16) TERM HLD DWN	53									
	-	1	1	1	1	1	1	18030-1	NUT, HEX (M3) HOLD DOWN	52									
	-	1	1	1	1	1	1	811242-5	BUMPER, HOLDDOWN	51									
	-	1	1	1	1	1	1	690753-2	SPACER, TONKER	50									
	-	1	1	1	1	1	1	18024-3	SCR, BHC (M3X10) CAM	49									
	-	-	1	-	-	1	-	1338675-1	CAM, PRE FEED 30 & 40 mm ST	48									
	-	1	-	1	1	-	1	1338676-1	CAM, POST FEED 30 & 40 mm ST	47									
	-	1	1	1	1	1	1	1320999-3	APPLICATOR BASIC SUBASSY	46									
	-	1	1	1	1	1	1	690191-1	PLUG, NYLON	45									
	-	1	1	1	1	1	1	1338660-1	RAM	44									
	-	1	1	1	1	1	1	690125-1	WASHER, LAMINATED	43									
	-	1	1	1	1	1	1	690124-1	WASHER, RAM	42									
	-	1	1	1	1	1	1	2-18024-6	SCR, BHC (M8X25) RAM	41									
	-	1	1	1	1	1	1	23241-1	BALL, STEEL	40									
	-	1	1	1	1	1	1	2-22278-7	SPRING, COMPRESSION	39									
	-	1	1	1	1	1	1	1320922-1	DISC, INSULATION	38									
	-	1	1	1	1	1	1	354777-1	WIRE DISC, PLASTIC	37									
	-	1	1	1	1	1	1	22480-5	WASHER, SPRING	36									
	-	1	1	1	1	1	1	690212-1	POST, RAM	35									
	-	1	1	1	1	1	1	1320934-6	SUPPORT, TERMINAL	34									
	-	2	2	2	2	2	2	1-18024-0	SCR, BHC (M4X20) STRIP GUIDE	33									
	-	1	1	1	1	1	1	18027-2	WASHER, FLAT (M4)	32									
	-	1	1	1	1	1	1	1-18023-2	SCR, SKT CAP (M4X12) MOUNT BLOCK	31									
	-	1	1	1	1	1	1	1320908-4	SPACER, STRIP GUIDE	30									
	-	1	1	1	1	1	1	1633073-2	STRIP GUIDE PLATE ASSY	29									
	-	1	1	1	1	1	1	1-455888-6	SPACER, FRONT SHEAR DEP	28									
	-	2	2	2	2	2	2	1-22284-0	SPRING, DRAG	27									
	-	1	1	1	1	1	1	356835-1	LEVER, DRAG RELEASE	26									
	-	1	1	1	1	1	1	240792-1	DRAG, TERMINAL	25									
	-	1	1	1	1	1	1	1320928-1	PLATE, STRIP GUIDE	24									
	-	1	1	1	1	1	1	980371-4	SCR, SHC SHLD	23									
	-	1	-	1	1	-	1	690472-2	STRIPPER	22									
	-	1	1	1	1	1	1	1-18023-1	SCR, SHC (M4X10) STRIPPER	21									
	-	4	4	4	4	4	4	18025-2	WASHER, LOCK (M4) STRIPPER	20									
	-	-	1	-	-	1	-	1424364-1	STRIPPER	19									
										18									
^	-	1	-	-	1	-	-	1338684-1	HOLDER, SHEAR, FRONT (NO-CUT)	17									
										16									
										15									
										14									
										13									
	-	1	1	1	1	1	1	5-22280-0	SPRING, SHEAR	12									
	-	1	1	1	1	1	1	356885-4	STOP, SHEAR	11									
^	-	-	1	1	-	1	1	1320921-1	HOLDER, SHEAR, FRONT (CUT)	10									
^	-	-	1	-	-	1	-	1-462006-6	SHEAR, FLOAT (FRONT)	9									
^	1	2	2	2	1	1	1	2-1333225-0	ANVIL	8									
	-	1	1	1	1	1	1	5-240641-0	SPACER, DEPRESSOR (REAR)	7									
										6									
	-	-	1	-	-	1	-	1-455889-4	DEPRESSOR, SHEAR (FRONT)	5									
	-	1	1	1	1	1	1	4-238011-2	SPACER, BLOCK CRIMPER	4									
^	1	2	2	2	1	1	1	1752766-3	CRIMPER, INSULATION	3									
										2									
^	1	2	2	2	1	1	1	1-1673600-0	CRIMPER, WIRE	1									
	-77	-76	-72	-71	-6	-2	-1	PART NO	DESCRIPTION	ITEM NO									
								REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)											
	QTY REQD PER ASSY							PARTS LIST											
	GB	1-06	DIMENSIONS: mm (INCHES)					MATL	-	HT TR	-	FIN	-						
	TE	3-05	DO NOT SCALE PRINT.																
04	MC	AUG04	TOLERANCES UNLESS OTHERWISE SPECIFIED:					DR	28JAN02	APP	28JAN02	F. BACKHURST							
04	MC	JUL04	1 PLC DEC ±					L.L.OFHOUSE		CHK	-	REL	08APR03	L.OFHOUSE		AMP	AMP Incorporated Harrisburg, PA 17105-3608		
04	MC	JUN04	2 PLC DEC ±																
04	MC	JAN04	3 PLC DEC ±																
	TE	12-03	ANGLES ±																
03	LJL	APR03	SURF TEXTURE:					NAME	SIDE FEED HD-I APPLICATOR					MACHINE REF					
6	JLJ	FEB03	REMOVE BURRS, BREAK SHARP EDGES R0.38 MAX					SCALE	-	D	DWG NO	1426297	SHEET	1 OF 1	REV	E1	APPL		
	APP	DATE						CAGE CODE 00779					CUSTOMER AND ASSEMBLY DRAWING					RESTRICTED TO -	

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- Техническую поддержку проекта.
- Защиту от снятия компонента с производства.
- Оценку стоимости проекта по компонентам.
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