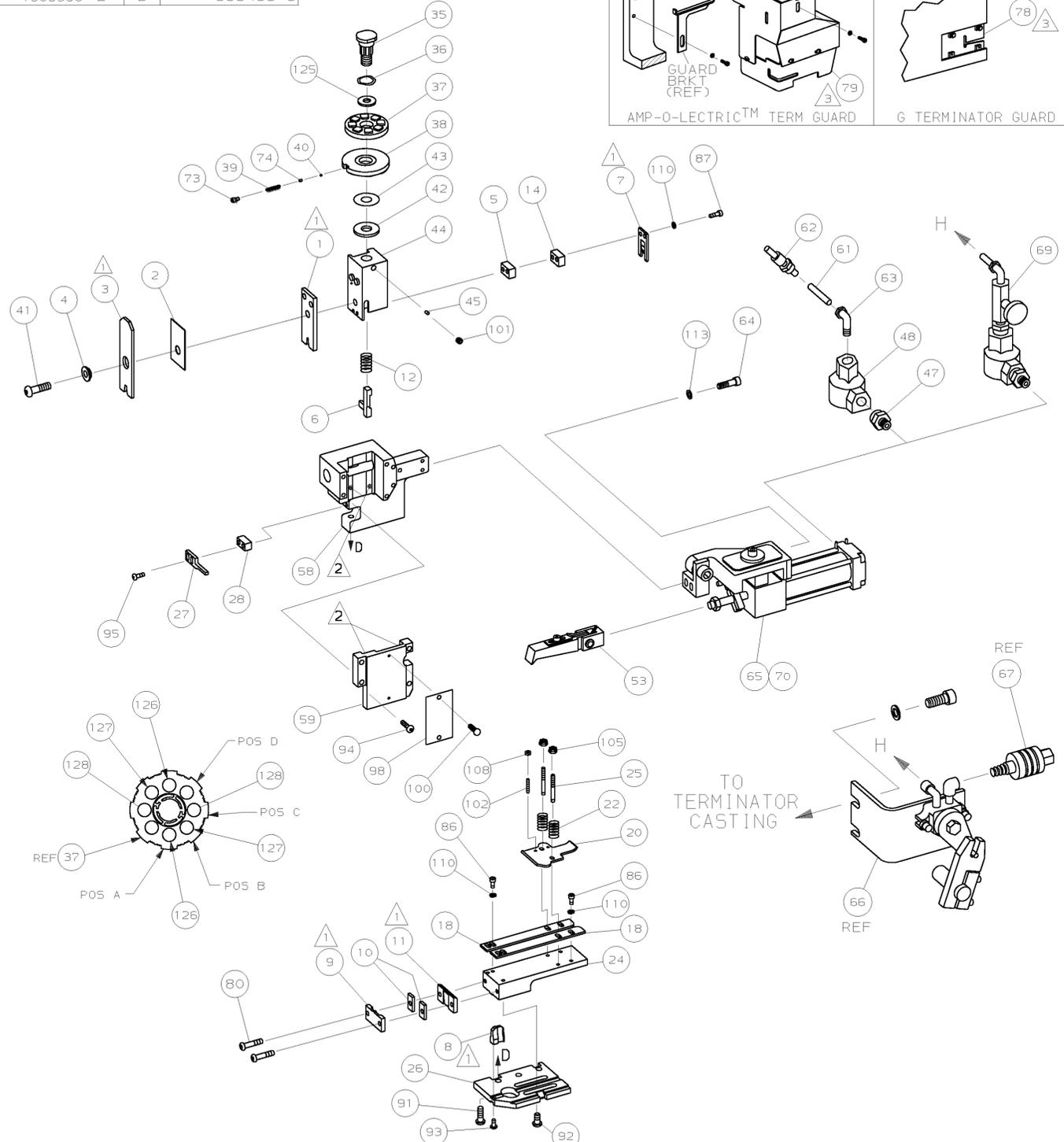


| PART NUMBER | REV | FIRST USED |
|-------------|-----|------------|
| 1385538-1 | B | 122500-1 |
| 1385538-2 | B | 565435-5 |



- 1 RECOMMENDED SPARE PARTS.
- 2 GREASE LIGHTLY.
- 3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
- 4 SEE DRAWING FOR COMPONENTS
- 5 ITEM 78 USED WITH G TERMINATOR ONLY.

| TERMINAL NAME: RECEPTACLE, FASTON, FLAG, REVERSIBLE, .250 SERIES | |
|--|---|
| 1217896 | AMP TERMINAL AMP CRIMP SPECS |
| PAD LTR | CRIMP HEIGHT WIRE SIZE |
| A | .084 ±.002 [2.13 ±0.05mm] (1)14 & (1)18 |
| B | .081 ±.002 [2.06 ±0.05mm] (1)14 & (1)20 |
| C | .076 ±.002 [1.93 ±0.05mm] 14 |
| D | NOT USED |
| CRIMP | SIZE TYPE RANGE |
| WIRE | .120 [3.05mm] F (1)14&(1)20-(1)14&(1)18 |
| INSUL | .200 [5.08mm] F (2)∅.140 MAX |
| WIRE STRIP LENGTH | TERM APPL SPEC FEED APPL INSTRUCTION SET UP GAGE LAYOUT |
| .205-.235 | 114-2032 .937 408-8039 458638-1 L2766 |

| QTY | REV | U/M | DWG SIZE | PART NO | DESCRIPTION | ITEM NO |
|-----|-----|-----|----------|------------|---------------------------------|---------|
| 2 | 2 | - | C | 6-354778-5 | PIN, WIRE DISC (.2820)B | 129 |
| 2 | 2 | - | C | 5-354778-5 | PIN, WIRE DISC (.2770)B | 127 |
| 2 | 2 | - | C | 5-354778-0 | PIN, WIRE DISC (.2745)A | 126 |
| 1 | 1 | - | A | 986950-1 | WASHER, FLAT PRECISION | 125 |
| 1 | 1 | - | A | 217238-1 | GENERAL INSTRUCTION PACKAGE | 124 |
| 1 | 1 | - | - | 4088039 | EF APPL INST 408-8039 | 123 |
| | | | | | | 122 |
| | | | | | | 121 |
| | | | | | | 120 |
| | | | | | | 119 |
| | | | | | | 118 |
| | | | | | | 117 |
| | | | | | | 116 |
| | | | | | | 115 |
| | | | | | | 114 |
| 2 | 2 | - | A | 21024-5 | WASHER, LOCK (#10) AIR ASSY | 113 |
| | | | | | | 112 |
| 6 | 6 | - | A | 21024-4 | WASHER, LOCK (NO.8) SHEAR BL | 110 |
| | | | | | | 109 |
| 2 | 2 | - | A | 21018-4 | NUT, HEX (4-40) DRAG | 108 |
| | | | | | | 107 |
| | | | | | | 106 |
| 2 | 2 | - | A | 21022-2 | NUT, HEX 5L (8-32) DRAG STUD | 105 |
| | | | | | | 104 |
| | | | | | | 103 |
| 2 | 2 | - | A | 2-21006-6 | SCR, SKT SET (4-40x.62) DRAG | 102 |
| 1 | 1 | - | A | 21009-2 | SCR, SKT SET (1/4-20x.25) RAM | 101 |
| 2 | 2 | - | A | 21017-2 | SCR, DRIVE (#2x.19) ID PLATE | 100 |
| | | | | | | 99 |
| 1 | 1 | - | B | 461264-1 | PLATE, IDENTIFICATION | 98 |
| | | | | | | 97 |
| | | | | | | 96 |
| 2 | 2 | - | A | 2-21002-2 | SCR, BHC (8-32x.50) STRIPPER | 95 |
| 4 | 4 | - | A | 2-21002-9 | SCR, BHC (10-32x.75) CAP | 94 |
| 1 | 1 | - | A | 22733-8 | SCR, BHC (8-32x.38 LW) ANVIL | 93 |
| 4 | 4 | - | A | 3-21002-3 | SCR, BHC (1/4-20x.50) ST 6D PL | 92 |
| 3 | 3 | - | A | 2-22733-8 | SCR, BHC (1/4-20x.62) H5G | 91 |
| | | | | | | 90 |
| | | | | | | 89 |
| | | | | | | 88 |
| 2 | 2 | - | A | 2-21000-8 | SCR, SHC (8-32x.62) SLUG BLADE | 87 |
| 4 | 4 | - | A | 2-21000-6 | SCR, SHC (8-32x.38) STRIP GUIDE | 86 |
| | | | | | | 85 |
| | | | | | | 84 |
| | | | | | | 83 |
| | | | | | | 82 |
| | | | | | | 81 |
| 2 | 2 | - | A | 3-21002-1 | SCR, BHC (10-32x1.00) SHEAR PL | 80 |
| 1 | - | - | A | 455750-7 | GUARD ASSY | 79 |
| - | REF | - | A | 679532-1 | INSERT, GUARD | 78 |
| | | | | | | 77 |
| | | | | | | 76 |
| | | | | | | 75 |
| 1 | 1 | - | A | 690603-1 | SPRING, ASSIST | 74 |
| 1 | 1 | - | A | 23030-1 | SCR, SKT CAP (6-32x.25) CP DSC | 73 |
| | | | | | | 72 |
| | | | | | | 71 |

| QTY | REV | U/M | DWG SIZE | PART NO | DESCRIPTION | ITEM NO |
|-----|-----|-----|----------|---------|-------------|---------|
| -2 | -1 | U/M | DWG SIZE | PART NO | DESCRIPTION | ITEM NO |

| QTY | REV | U/M | DWG SIZE | PART NO | DESCRIPTION | ITEM NO |
|-----|-----|-----|----------|---------|--------------------------------|---------|
| -1 | | | | | LEADMAKER & BENCH MODEL G | |
| -2 | | | | | BENCH MODEL K | |
| | | | | | AIR FEED | |
| | | | | | AIR FEED | |
| | | | | | AIR FEED ASSY (2 INCH) | 70 |
| | | | | | AIR FEED VALVE ASSY | 69 |
| | | | | | | 68 |
| | | | | | VALVE, SHUT OFF | 67 |
| | | | | | AIR FEED VALVE ASSY | 66 |
| | | | | | AIR FEED ASSY (2 INCH) | 65 |
| | | | | | SCR, SHC (10-32x1.00) AIR ASSY | 64 |
| | | | | | ELBOW, SWIVEL 1/8 NPT - 1/4 T | 63 |
| | | | | | QUICK DISCONNECT | 62 |
| | | | | | TUBING, POLY-FLO ∅.25 | 61 |
| | | | | | | 60 |
| | | | | | CAP, RAM | 59 |
| | | | | | HOUSING | 58 |
| | | | | | | 57 |
| | | | | | | 56 |
| | | | | | | 55 |
| | | | | | | 54 |
| | | | | | FEED FINGER ASSY | 53 |
| | | | | | | 52 |
| | | | | | | 51 |
| | | | | | | 50 |
| | | | | | | 49 |
| | | | | | VALVE, QUICK EXHAUST | 48 |
| | | | | | NIPPLE, HEX 1/8 NPT | 47 |
| | | | | | | 46 |
| | | | | | PLUG, NYLON | 45 |
| | | | | | RAM | 44 |
| | | | | | WASHER, LAMINATED | 43 |
| | | | | | WASHER, RAM | 42 |
| | | | | | BOLT, CRIMPER (5/16-24x1.00) | 41 |
| | | | | | BALL, STEEL | 40 |
| | | | | | SPRING, COMPRESSION | 39 |
| | | | | | DISC, INSULATION | 38 |
| | | | | | WIRE DISC, PLASTIC | 37 |
| | | | | | WASHER, SPRING | 36 |
| | | | | | POST, RAM | 35 |
| | | | | | | 34 |
| | | | | | | 33 |
| | | | | | | 32 |
| | | | | | | 31 |
| | | | | | | 30 |
| | | | | | | 29 |
| | | | | | SPACER, STRIPPER | 28 |
| | | | | | STRIPPER | 27 |
| | | | | | PLATE, BASE | 26 |
| | | | | | DRAG, STUD | 25 |
| | | | | | PLATE, STRIP GUIDE | 24 |
| | | | | | | 23 |
| | | | | | SPRING, DRAG | 22 |
| | | | | | | 21 |
| | | | | | DRAG, STOCK | 20 |
| | | | | | | 19 |
| | | | | | GUIDE, STRIP (FRONT) | 18 |
| | | | | | | 17 |
| | | | | | | 16 |
| | | | | | | 15 |
| | | | | | SPACER, SLUG BLADE | 14 |
| | | | | | | 13 |
| | | | | | SPRING, HOLD DOWN | 12 |
| | | | | | PLATE, REAR SHEAR | 11 |
| | | | | | SPACER, SHEAR PLATE | 10 |
| | | | | | PLATE, FRONT SHEAR | 9 |
| | | | | | ANVIL | 8 |
| | | | | | BLADE, SLUG | 7 |
| | | | | | HOLD DOWN, TERMINAL | 6 |
| | | | | | SPACER, SLUG BLADE | 5 |
| | | | | | SPACER, BLOCK CRIMPER | 4 |
| | | | | | CRIMPER, INSULATION | 3 |
| | | | | | SPACER, CRIMPER | 2 |
| | | | | | CRIMPER, WIRE | 1 |

| QTY | REV | U/M | DWG SIZE | PART NO | DESCRIPTION | ITEM NO |
|-----|-----|-----|----------|---------|-------------|---------|
| -2 | -1 | U/M | DWG SIZE | PART NO | DESCRIPTION | ITEM NO |

DIMENSIONS IN INCHES. DO NOT SCALE PRINT. TOLERANCES UNLESS OTHERWISE SPECIFIED:
 2 PLC DEC ±.25
 3 PLC DEC ±.
 4 PLC DEC ±.
 ANGLES ±.
 SURF TEXTURE: ✓
 REMOVE BURRS, BREAK SHARP EDGES R.015 MAX

MATL - HT TR - FIN -

DR 21JAN03 APP 21JAN03
 R. KNEPPER T. ELBIN
 CHK 28FEB03 REL 28FEB03
 T. ELBIN R. KNEPPER

AMP Tyco Electronics Harrisburg, PA 17105-3608

NAME END FEED HDM APPLICATOR MACHINE REF MINI APPL

SCALE - DWG NO 1385538 SHEET 1 OF 1 REV B

THIS DRAWING IS A CONTROLLED DOCUMENT.

THIS DRAWING IS UNRELEASED FOR PUBLICATION FEBRUARY 28, 2003 BY AMP INCORPORATED. ALL RIGHTS RESERVED.

LOC A
 DIST 66

Компания «Life Electronics» занимается поставками электронных компонентов импортного и отечественного производства от производителей и со складов крупных дистрибьюторов Европы, Америки и Азии.

С конца 2013 года компания активно расширяет линейку поставок компонентов по направлению коаксиальный кабель, кварцевые генераторы и конденсаторы (керамические, пленочные, электролитические), за счёт заключения дистрибьюторских договоров

Мы предлагаем:

- Конкурентоспособные цены и скидки постоянным клиентам.
- Специальные условия для постоянных клиентов.
- Подбор аналогов.
- Поставку компонентов в любых объемах, удовлетворяющих вашим потребностям.
- Приемлемые сроки поставки, возможна ускоренная поставка.
- Доставку товара в любую точку России и стран СНГ.
- Комплексную поставку.
- Работу по проектам и поставку образцов.
- Формирование склада под заказчика.
- Сертификаты соответствия на поставляемую продукцию (по желанию клиента).
- Тестирование поставляемой продукции.
- Поставку компонентов, требующих военную и космическую приемку.
- Входной контроль качества.
- Наличие сертификата ISO.

В составе нашей компании организован Конструкторский отдел, призванный помогать разработчикам, и инженерам.

Конструкторский отдел помогает осуществить:

- Регистрацию проекта у производителя компонентов.
- Техническую поддержку проекта.
- Защиту от снятия компонента с производства.
- Оценку стоимости проекта по компонентам.
- Изготовление тестовой платы монтаж и пусконаладочные работы.



Тел: +7 (812) 336 43 04 (многоканальный)

Email: org@lifeelectronics.ru