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LOC	DIST	REVISIONS			
P	LTR	DESCRIPTION	DATE	DWN	APVD
	C1	ECR-14-002428	22FEB2014	GK	HMR

REPLACED BY OCEAN STYLE APPLICATOR PART NUMBER 2151041-1

FOR REPLACEMENT PARTS FOR APPLICATOR 1426420 REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED) WILL REMAIN AVAILABLE.

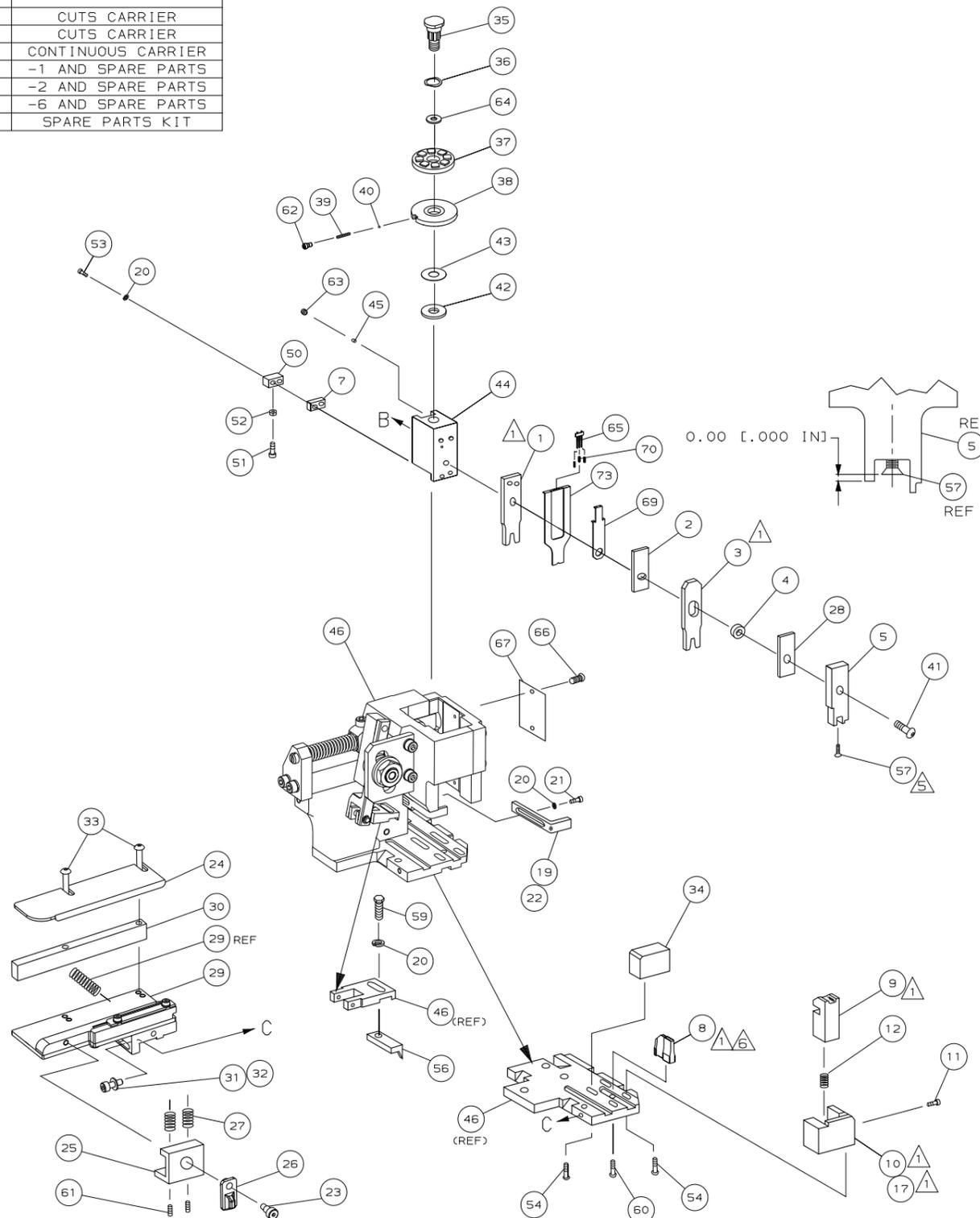
THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR 1426420

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	GOPALAKRISHNA HV		
DIMENSIONS:		CHK	RAGHAVENDRA		
		APVD	RAGHAVENDRA		
TOLERANCES UNLESS OTHERWISE SPECIFIED:		PRODUCT SPEC	NAME		
0 PLC	±	APPLICATION SPEC	SIDE FEED HD-I APPLICATOR		
1 PLC	±		SIZE	CAGE CODE	DRAWING NO
2 PLC	±		A3		©- 1426420
3 PLC	±				RESTRICTED TO
4 PLC	±				
ANGLES	±	WEIGHT			
MATERIAL	FINISH	CUSTOMER DRAWING	SCALE	SHEET 1 OF 2	REV C1

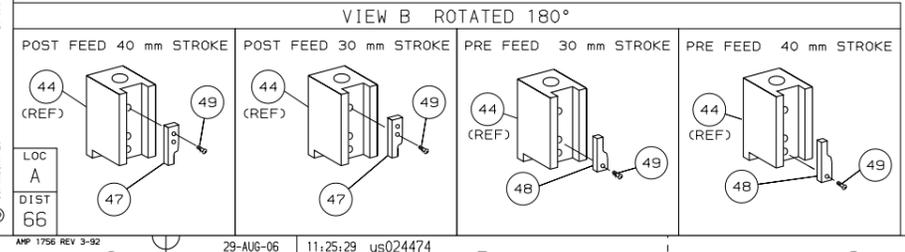


PART NUMBER	REV	FIRST USED	TERMINATOR	FEED TYPE	DESCRIPTION
1426420-1	C	-	LEADMAKER	MECH POST FEED	CUTS CARRIER
1426420-2	C	-	BENCH	MECH PRE FEED	CUTS CARRIER
1426420-6	C	-	LEADMAKER	MECH POST FEED	CONTINUOUS CARRIER
7-1426420-1	C	-	LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7-1426420-2	C	-	BENCH	MECH PRE FEED	-2 AND SPARE PARTS
7-1426420-6	C	-	LEADMAKER	MECH POST FEED	-6 AND SPARE PARTS
7-1426420-7	A	-	-	-	SPARE PARTS KIT

CRIMP DATA AMP TERMINAL AMP CRIMP SPECS			
TERMINAL NAME: AMP MCP 1.2-LL			
CRIMP	SIZE	TYPE	RANGE
WIRE	1.27 [0.050 IN]	F	0.25mm ² -0.35mm ² (24-22 AWG)
INSUL	3.05 [1.20 IN]	0	1.10-1.75 [0.043-.069 IN] ⁴
WIRE STRIP LENGTH		APPL INSTRUCTION	
3.00-3.60 [1.18-.142 IN]		408-8322	
TERMINAL		FEED	
APPL SPEC 114-18464		7.50 [0.295 IN]	
TERMINALS APPLIED			
TERMINAL	SEAL		
1452665	967067-1	-	-
-	967067-2	-	-
-	963142-2	-	-
-	-	-	-
-	-	-	-
-	-	-	-
-	-	-	-
-	-	-	-
WIRE SIZE	CRIMP HEIGHT	PIN PN AND LENGTH [IN]	
mm ² AWG			
0.35mm ²	0.84 ±0.03 [0.033 ±.001 IN]	5-354779-0 [0.3240]	
22 AWG	0.83 ±0.03 [0.033 ±.001 IN]	5-354779-0 [0.3240]	
0.25mm ²	0.78 ±0.03 [0.031 ±.001 IN]	5-354779-4 [0.3260]	
24 AWG	0.75 ±0.03 [0.030 ±.001 IN]	5-354779-6 [0.3270]	



- ¹ RECOMMENDED SPARE PARTS.
- 2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
- 3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- ⁴ THIS APPLICATOR APPLIES TERMINAL WITH A SEAL. WIRE INSULATION DIA IS DEPENDENT ON SEAL BEING APPLIED. CHOICE OF SEAL IS DEPENDENT ON HOUSING CAVITY DIA. & WIRE APPLIED. REFER TO APPL. SPEC. FOR DETAILS.
- ⁵ APPLY TORQ-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION. APPLY #1-23419-5 LOC-TITE TO THREADS.
- ⁶ DUE TO THE DEMANDS OF APPLICATION SPEC 114-18464 IT IS IMPORTANT, IF THE ANVIL IS MOVED OR REPLACED, THAT IT IS BIASED TOWARDS THE OPERATOR'S POSITION AS FAR AS POSSIBLE WHEN RE-SECURING TO THE BASE PLATE.



TOOLING APPROVED BY GB GATD & TERMINAL PRODUCT ENGINEERING GERMANY.

QTY	REQD	PER	ASSY	PART NO	DESCRIPTION	ITEM NO	
-	1	1	1	1	1490525-1	DEPRESSOR, WIRE	73
-	1	1	1	1	1426420	PRINT, APPLICATOR LOG SHEET	72
-	1	1	1	1	1338705-1	DOCUMENTATION PACKAGE	71
-	3	3	3	3	2-23147-2	SPRING, DEPRESSOR	70
-	1	1	1	1	1490524-2	SPACER, DEPRESSOR	69
-	1	1	1	1			68
-	1	1	1	1	461264-1	PLATE, IDENTIFICATION	67
-	2	2	2	2	21017-2	SCR,DRIVE (#2X.19) ID PLATE	66
-	1	1	1	1	1424350-1	HOLDER, PIN, WIRED	65
-	1	1	1	1	986950-1	WASHER, FLAT PRECISION	64
-	1	1	1	1	3-18031-0	SCR,SKT SET (M6X6) RAM	63
-	1	1	1	1	18023-9	SCR,SHC (M4X6) INS DISC	62
-	2	2	2	2	2-18032-5	SCR,SET (M5X20) DRAG	61
-	1	1	1	1	18024-7	SCR,BHC (M4X10) ANVIL	60
-	1	1	1	1	5-18022-2	SCR,HEX (M4X8) FEED FINGER	59
-	1	1	1	1			58
-	1	1	1	1	985575-3	SCR,FHC (M3X10) DEP	57
-	1	1	1	1	1338685-1	PAWL, FEED	56
-	1	1	1	1			55
-	4	4	4	4	18024-8	SCR,BHC (M4X12) SHEAR HOLDER	54
-	2	2	2	2	1-18023-3	SCR,SHC (M4X16) TERM HLD DWN	53
-	1	1	1	1	18030-1	NUT,HEX (M3) HOLD DOWN	52
-	1	1	1	1	811242-5	BUMPER, HOLDDOWN	51
-	1	1	1	1	690753-2	SPACER, TONKER	50
-	1	1	1	1	18024-3	SCR,BHC (M3X10) CAM	49
-	-	-	-	-	1338675-1	CAM, PRE FEED 30 & 40 mm ST	48
-	1	1	1	1	1338676-1	CAM, POST FEED 30 & 40 mm ST	47
-	1	1	1	1	1320999-3	APPLICATOR BASIC SUBASSY	46
-	1	1	1	1	690191-1	PLUG, NYLON	45
-	1	1	1	1	1338660-1	RAM	44
-	1	1	1	1	690125-1	WASHER, LAMINATED	43
-	1	1	1	1	690124-1	WASHER, RAM	42
-	1	1	1	1	2-18024-6	SCR,BHC (M8X25) RAM	41
-	1	1	1	1	23241-1	BALL, STEEL	40
-	1	1	1	1	2-22278-7	SPRING, COMPRESSION	39
-	1	1	1	1	1320922-1	DISC, INSULATION	38
-	1	1	1	1	354777-1	WIRE DISC, PLASTIC	37
-	1	1	1	1	22480-5	WASHER, SPRING	36
-	1	1	1	1	690212-1	POST, RAM	35
-	1	1	1	1	1-1320934-6	SUPPORT, TERMINAL	34
-	2	2	2	2	1-18024-0	SCR,BHC (M4X20) STRIP GUIDE	33
-	1	1	1	1	18027-2	WASHER, FLAT (M4)	32
-	1	1	1	1	1-18023-2	SCR,SKT CAP (M4X12) MOUNT BLOCK	31
-	1	1	1	1	1320908-3	SPACER, STRIP GUIDE	30
-	1	1	1	1	1633073-2	STRIP GUIDE PLATE ASSY	29
-	1	1	1	1	455888-7	SPACER, FRONT SHEAR DEP	28
-	2	2	2	2	1-22284-0	SPRING, DRAG	27
-	1	1	1	1	356835-1	LEVER, DRAG RELEASE	26
-	1	1	1	1	240792-1	DRAG, TERMINAL	25
-	1	1	1	1	1320928-2	PLATE, STRIP GUIDE	24
-	1	1	1	1	980371-4	SCR,SHC SHLD	23
-	1	1	1	1	690472-2	STRIPPER	22
-	1	1	1	1	1-18023-1	SCR,SHC (M4X10) STRIPPER	21
-	4	4	4	4	18025-2	WASHER,LOCK (M4) STRIPPER	20
-	-	-	-	-	1424364-1	STRIPPER	19
-	-	-	-	-			18
-	-	-	-	-	1338684-2	HOLDER, SHEAR, FRONT (NO-CUT)	17
-	-	-	-	-			16
-	-	-	-	-			15
-	-	-	-	-			14
-	-	-	-	-			13
-	1	1	1	1	3-22280-3	SPRING, SHEAR	12
-	1	1	1	1	356885-5	STOP, SHEAR	11
-	-	-	-	-	1-1320921-0	HOLDER, SHEAR, FRONT (CUT)	10
-	1	1	1	1	318707-9	SHEAR, FLOAT (FRONT)	9
-	1	2	2	2	3-1333225-9	ANVIL	8
-	1	1	1	1	240641-1	SPACER, DEPRESSOR (REAR)	7
-	-	-	-	-			6
-	1	1	1	1	1338680-1	DEPRESSOR, SHEAR (FRONT)	5
-	1	1	1	1	238011-4	SPACER, BLOCK CRIMPER	4
-	1	2	2	2	1-1583690-1	CRIMPER, INSULATION	3
-	1	1	1	1	455888-1	SPACER, CRIMPER	2
-	1	2	2	2	1-1673600-0	CRIMPER, WIRE	1

DIMENSIONS, mm [INCHES]		MATERIAL		FINISH	
DO NOT SCALE PRINT.		HT TR		FIN	
TOLERANCES UNLESS OTHERWISE SPECIFIED:					
1 PLC DEC ±-					
2 PLC DEC ±-					
3 PLC DEC ±-					
ANGLES ±-					
SURF TEXTURE:					
REMOVE BURRS					
SHARP EDGES					
BREAK					
RO.3B MAX					
SCALE		D		DWG NO 1426420	
SHEET 1 of 1		REV C		MACHINE REF HD-I APPL	
CUSTOMER AND ASSEMBLY DRAWING				RESTRICTED	

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LAYOUT L1426411 SET UP GAGE 458637-3

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- Техническую поддержку проекта.
- Защиту от снятия компонента с производства.
- Оценку стоимости проекта по компонентам.
- Изготовление тестовой платы монтаж и пусконаладочные работы.



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