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LOC DIST

REVISIONS

| P | LTR | DESCRIPTION | DATE | DWN | APVD |
|---|-----|-------------|------|-----|------|
| | | | | | |
| | | | | | |
| | | | | | |
| | | | | | |

REPLACED BY OCEAN STYLE APPLICATOR PART NUMBER

FOR REPLACEMENT PARTS FOR APPLICATOR REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED) WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR

| | | | | | |
|---|--------|------------------|---|-----------|------------|
| THIS DRAWING IS A CONTROLLED DOCUMENT. | | DWN |  TE Connectivity | | |
| DIMENSIONS: | | CHK | | | |
| TOLERANCES UNLESS OTHERWISE SPECIFIED: | | APVD | NAME | | |
|  <ul style="list-style-type: none"> 0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ± | | PRODUCT SPEC | RESTRICTED TO | | |
| | | APPLICATION SPEC | SIZE | CAGE CODE | DRAWING NO |
| MATERIAL | FINISH | WEIGHT | A3 | C- | |
| | | SCALE | SHEET | OF | REV |

DRAWING MADE IN THIRD ANGLE PROJECTION

1528017 1528017

/home/us016926/DMTECnod

| PART NUMBER | REV | FIRST USED | TERMINATOR | FEED TYPE | DESCRIPTION |
|-------------|-----|------------|------------|----------------|--------------------|
| 1528017-1 | G | - | LEADMAKER | MECH POST FEED | CUTS CARRIER |
| 1528017-2 | G | - | BENCH | MECH PRE FEED | CUTS CARRIER |
| 1528017-6 | G | - | LEADMAKER | MECH POST FEED | CONTINUOUS CARRIER |
| 7-1528017-1 | G | - | LEADMAKER | MECH POST FEED | -1 AND SPARE PARTS |
| 7-1528017-2 | G | - | BENCH | MECH PRE FEED | -2 AND SPARE PARTS |
| 7-1528017-6 | G | - | LEADMAKER | MECH POST FEED | -6 AND SPARE PARTS |
| 7-1528017-7 | E | - | - | - | SPARE PARTS KIT |

CRIMP DATA (AMP TERMINAL)

TERMINAL NAME: 2.8MM SENSOR - FLAT TYPE RECEPTACLE

| CRIMP | SIZE | TYPE | RANGE |
|-------|-----------------|------|---|
| WIRE | 2.03 [0.080 IN] | F | 0.50mm ² - 1.00mm ² |
| INSUL | 4.06 [1.160 IN] | 0 | 3.4 MAX [1.134 IN MAX] |

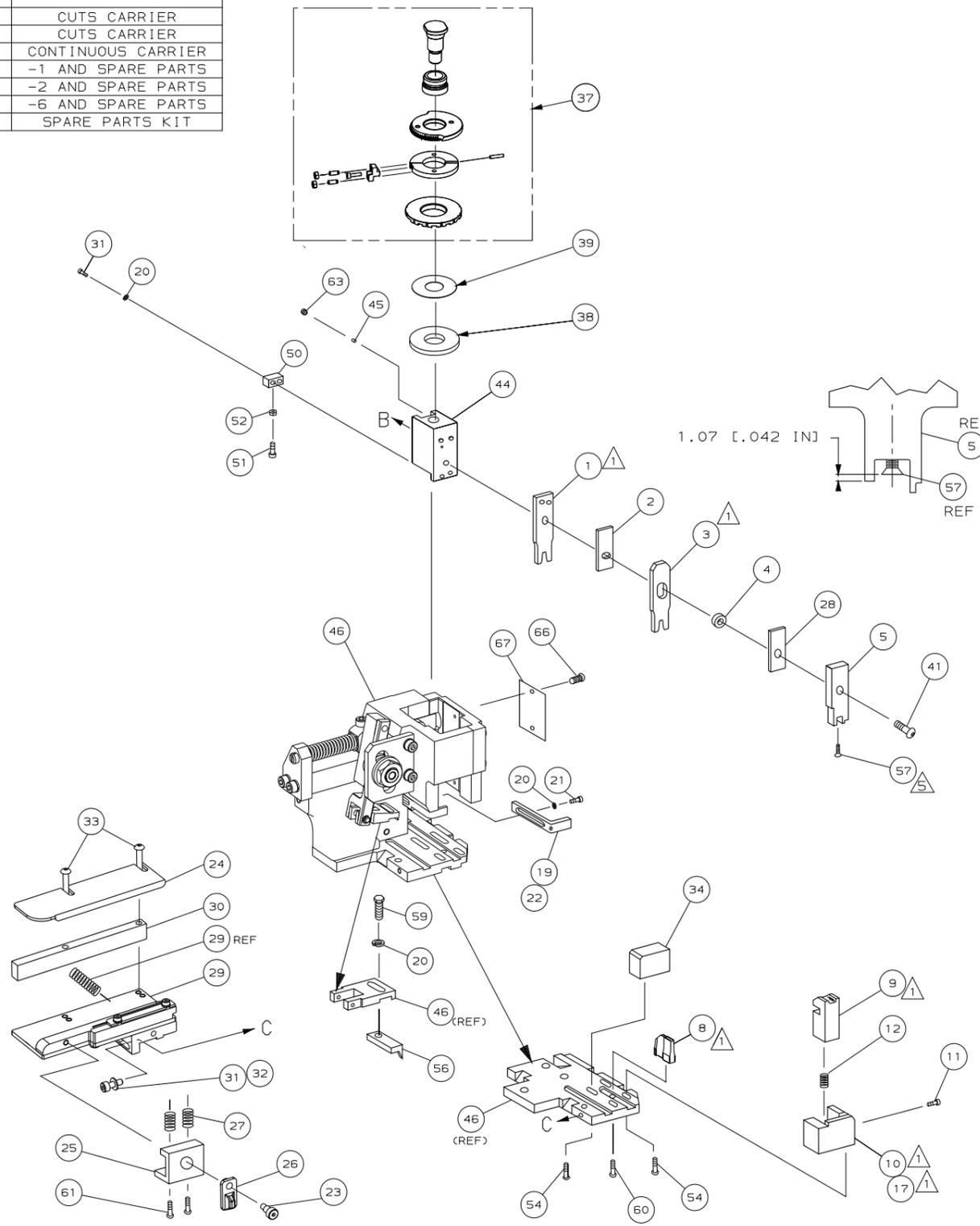
WIRE STRIP LENGTH: 4.2-4.8 [1.165-.189 IN] APPL INSTRUCTION: 408-8322 & 408-8490

TERMINAL 114-18144-0 (A) 114-18148-1 (C) FEED: 12.0 [1.472 IN]

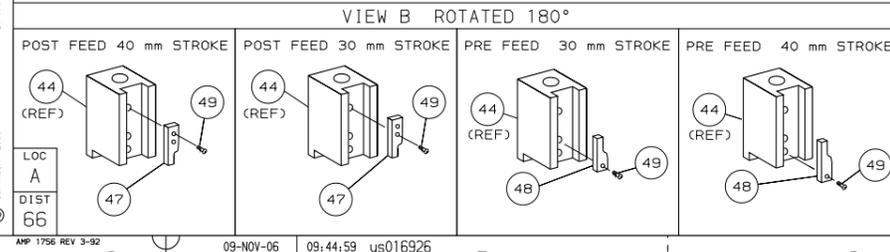
TERMINALS APPLIED

| TERMINAL | SEAL | - | - | - |
|------------|----------|---|---|---|
| 968087 (B) | 828904-1 | - | - | - |
| 967542 (A) | 828904-1 | - | - | - |
| 968855 (C) | 828904-1 | - | - | - |

| WIRE SIZE | CRIMP HEIGHT | REF SETTING |
|---------------------|-----------------------------|-------------|
| 1.00mm ² | 1.36 ±0.05 [0.053 ±.002 IN] | A 5 |
| 0.75mm ² | 1.27 ±0.05 [0.050 ±.002 IN] | B 1 |
| 0.50mm ² | 1.18 ±0.05 [0.046 ±.002 IN] | B 7 |



- 1. RECOMMENDED SPARE PARTS.
- 2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
- 3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- 4. THIS APPLICATOR APPLIES TERMINAL WITH A SEAL.
- 5. APPLY TORQ-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION. APPLY #1-23419-5 LOC-TITE TO THREADS.



*** WARNING:**
ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN REQ'D CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

| QTY | REQD | PER | ASSY | PART NO | DESCRIPTION | ITEM NO | | | |
|-----|------|-----|------|---------|-------------|---------|-------------|---------------------------------|----|
| - | 1 | 1 | 1 | 1 | 1 | 1 | 1528017 | PRINT, APPLICATOR LOG SHEET | 73 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 1338705-3 | DOCUMENTATION PACKAGE | 71 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 461264-5 | PLATE, IDENTIFICATION | 67 |
| - | 2 | 2 | 2 | 2 | 2 | 2 | 21017-2 | SCR,DRIVE (#2X.19) ID PLATE | 66 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 3-18031-0 | SCR,SKT SET(M6X6)RAM | 64 |
| - | 2 | 2 | 2 | 2 | 2 | 2 | 2-18032-5 | SCR,SET (M5X20) DRAG | 61 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 18024-7 | SCR,BHC (M4X10) ANVIL | 60 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 5-18022-2 | SCR,HEX (M4X8) FEED FINGER | 59 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 985575-3 | SCR,FHC (M3X10) DEP | 58 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 1338685-1 | PAWL, FEED | 57 |
| - | 4 | 4 | 4 | 4 | 4 | 4 | 18024-8 | SCR,BHC (M4X12) SHEAR HOLDER | 55 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 18030-1 | NUT, HEX (M3) HOLD DOWN | 54 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 811242-5 | BUMPER, HOLDDOWN | 53 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 690753-2 | SPACER, TONKER | 51 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 18024-3 | SCR,BHC (M3X10) CAM | 50 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 1338675-1 | CAM, PRE FEED 30 & 40 mm ST | 49 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 1338676-1 | CAM, POST FEED 30 & 40 mm ST | 48 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 1320999-3 | APPLICATOR BASIC SUBASSY | 47 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 690191-1 | PLUG, NYLON | 46 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 1338660-1 | RAM | 45 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 2-18024-6 | SCR,BHC (M8X25) RAM | 44 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 690125-1 | SHIM SUBASSY | 43 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 469367-8 | SPACER, FINE ADJUST | 42 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 879103-3 | FINE ADJUST HEAD SUBASSY | 41 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 1320934-4 | SUPPORT, TERMINAL | 40 |
| - | 2 | 2 | 2 | 2 | 2 | 2 | 1-18024-0 | SCR,BHC (M4X20) STRIP GUIDE | 39 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 18027-2 | WASHER, FLAT (M4) | 38 |
| - | 3 | 3 | 3 | 3 | 3 | 3 | 1-18023-2 | SCR,SKT CAP (M4X12) MOUNT BLOCK | 37 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 1320908-8 | SPACER, STRIP GUIDE | 36 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 1633073-2 | STRIP GUIDE PLATE ASSY | 35 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 1-455888-5 | SPACER, FRONT SHEAR DEP | 34 |
| - | 2 | 2 | 2 | 2 | 2 | 2 | 1-22284-0 | SPRING, DRAG | 33 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 356835-1 | LEVER, DRAG RELEASE | 32 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 240792-1 | DRAG, TERMINAL | 31 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 1320928-1 | GUIDE, STRIP (REAR) | 30 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 980371-4 | SCR,SHC SHLD | 29 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 690472-2 | STRIPPER | 28 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 1-18023-1 | SCR,SHC (M4X10) STRIPPER | 27 |
| - | 4 | 4 | 4 | 4 | 4 | 4 | 18025-2 | WASHER,LOCK (M4) STRIPPER | 26 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 690472-1 | STRIPPER | 25 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 1338684-2 | HOLDER, SHEAR, FRONT (NO-CUT) | 24 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 3-22280-3 | SPRING, SHEAR | 23 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 356885-5 | STOP, SHEAR | 22 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 1-1320921-0 | HOLDER, SHEAR, FRONT (CUT) | 21 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 318707-1 | SHEAR, FLOAT (FRONT) | 20 |
| - | 1 | 2 | 2 | 2 | 2 | 2 | 1333204-1 | ANVIL | 19 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 1338680-2 | DEPRESSOR, SHEAR (FRONT) | 18 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 1-238011-0 | SPACER, BLOCK CRIMPER | 17 |
| - | 1 | 2 | 2 | 2 | 2 | 2 | 1-904741-9 | CRIMPER, INSULATION | 16 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 1-455888-5 | SPACER, CRIMPER | 15 |
| - | 1 | 2 | 2 | 2 | 2 | 2 | 1-456405-6 | CRIMPER, WIRE | 14 |
| -77 | -76 | -72 | -71 | -6 | -2 | -1 | | | 13 |

QTY REQD PER ASSY

| REV | DATE | DESCRIPTION | APP | DATE | DESCRIPTION | APP |
|-----|------------------|---------------|-----|-------|-------------|-------|
| G | 06-02-04 | ECR-06-026421 | TE | 11-06 | TE | 11-06 |
| F | 0150-0061-04 | | BH | JAN04 | BH | JAN04 |
| E | 0150-1360-03 | | BH | DEC03 | BH | DEC03 |
| D | 0150-1127-03 ACT | | CE | OCT03 | CE | OCT03 |
| D | 0150-0981-03 | | BH | SEP03 | BH | SEP03 |
| C2 | 0150-0884-03 | | CE | AUG03 | CE | AUG03 |
| C1 | 0150-0467-03 | | RK | MAY03 | RK | MAY03 |
| C | ECN 0150-0830-02 | | DS | 6-02 | DS | 6-02 |
| B | 0150-0200-02 | | BH | FEB02 | BH | FEB02 |
| P | 0150-0200-02 | | APP | | APP | |

REVISION RECORD

PARTS LIST

| DR | APP | REL | DATE | DESCRIPTION |
|-------------|---------|-----|---------|---------------------|
| L.LOFTHOUSE | 10MAY01 | REL | 06JUL01 | 10MAY01 F.BACKHURST |
| CHK | | | | |

AMP AMP Incorporated Harrisburg, PA 17105-3608

NAME: SIDE FEED HD-I F/ADJ APPL MACHINE REF: HD-I APPL

SCALE: DWG NO: 1528017 SHEET: 1 of 1 REV: G

CUSTOMER AND ASSEMBLY DRAWING

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LAYOUT L1426001 SET UP GAGE 458637-3

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- Техническую поддержку проекта.
- Защиту от снятия компонента с производства.
- Оценку стоимости проекта по компонентам.
- Изготовление тестовой платы монтаж и пусконаладочные работы.



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