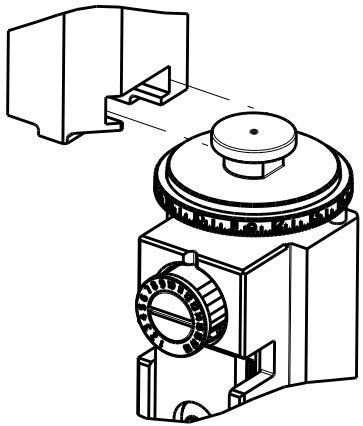
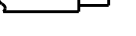


8		7	
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ATLANTIC VERSION TERMINATOR INTERFACE ADAPTER	PART NUMBER	REVISION	DESCRIPTION
	2151246-1	A	FINE CRIMP HEIGHT ADJUST
	2151246-2	A	FINE CRIMP HEIGHT ADJUST
	2151246-5	A	FINE CRIMP HEIGHT ADJUST
	2151246-6	A	NON-CRIMP HEIGHT ADJUST
	2151246-7	A	FINE CRIMP HEIGHT ADJUST
	7-2151246-7	A	CRIMP TOOLING KIT

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	1.22 mm [.048]	F
INSUL	1.57 mm [.062]	F
APPLICATOR INSTRUCTIONS 408-10389		

TERMINAL DATA: TE TERMINAL		TE CRIMP SPECIFICATION	
TERMINAL NAME: LOW PROFILE MINI AMP IN TERMINAL			
WIRE STRIP LENGTH 2.80-3.20 mm [.110-.126 IN]			INSULATION DIAMETER RANGE Ø1.40-1.50 mm [.055-.059 IN]
TERMINAL APPLICATION SPECIFICATION	114-5062-1	-	-
TERMINALS APPLIED			
TE TERMINAL	TE TERMINAL	TE TERMINAL	TE TERMINAL
172782-5	172782-7	172782-9	1-172782-2

WIRE SIZE	CRIMP HEIGHT mm [INCH]	CRIMP HEIGHT REFERENCE SETTING
22 AWG OR 0.30mm2	0.85+/-0.05 [.033+/- .002]	7.9
24 AWG OR 0.20mm2	0.77+/-0.05 [.030+/- .002]	8.9
26 AWG OR 0.13mm2	0.72+/-0.05 [.028+/- .002]	9.3



1 RECOMMENDED SPARE PARTS

2 GREASE BEARING SURFACES LIGHTLY

3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

4 APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
MECHANICAL FEED WITH "SMART APPLICATOR" CONVERSION: 8-2151246-4
PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2151246-4
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2151246-5
SERVO FEED WITH "NON-CRIMP HEIGHT ADJUST": 8-2151246-6

5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.

6 APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 62, 180 & 242. FOR -6 ONLY APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 37, 180 & 242.

7 GREASE THREADS, GROOVE AND O-RING ON ITEMS 35 & 252.

8 MAGNET, ITEM 166 MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.

9 CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.

10 SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.

11 TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON THE BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.

12 WHEN ASSEMBLING A NON CRIMP HEIGHT ADJUST APPLICATOR (-6) USE SHIMS FROM ITEM 260 TO ACHIEVE A NOMINAL SHIM HEIGHT OF 4.95.

*WARNING
ON INSTALLATION, SET WIRE DISC, ITEM 40 TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

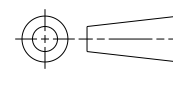
-	-	1	-	-	-	2119957-2	APPLICATOR SHIM PACK	260
-	1	-	1	1	1	8-21084-0	O-RING, .676 ID, .070 DIA. MAT.	252
-	-	-	-	1	-	2119640-1	PUSH ROD, AIR FEED	250
-	-	-	-	1	-	2079988-1	BUSHING, LCH5-12, MISUMI	249
-	-	-	-	1	-	2119641-1	FEED CAM, AIR FEED	248
-	1	-	1	1	1	2119798-1	DETENT PIN	247
-	1	-	1	1	1	1-22279-3	SPRING, COMPRESSION	246
-	-	1	-	-	-	2119758-1	RAM, AMP STYLE, SIDE FEED, NON-ADJ.	245
-	1	1	1	1	1	2119082-8	CAM, SNAIL, INSULATION ADJUSTMENT	244
-	1	1	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
-	1	1	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242
-	1	1	1	1	1	7-18023-7	SCR, SKT HD CAP M3 X 4.0	241
-77	-7	-6	-5	-2	-1	PART NO	DESCRIPTION	ITEM NO

6

ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

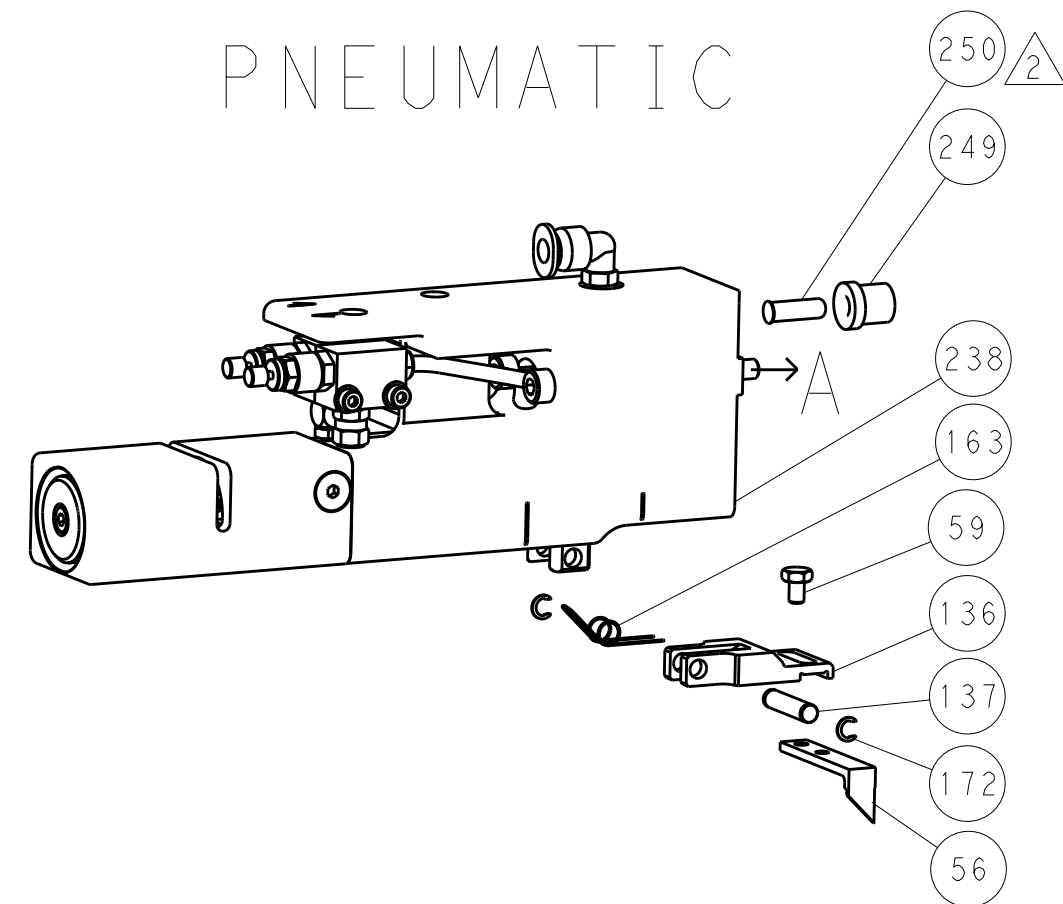
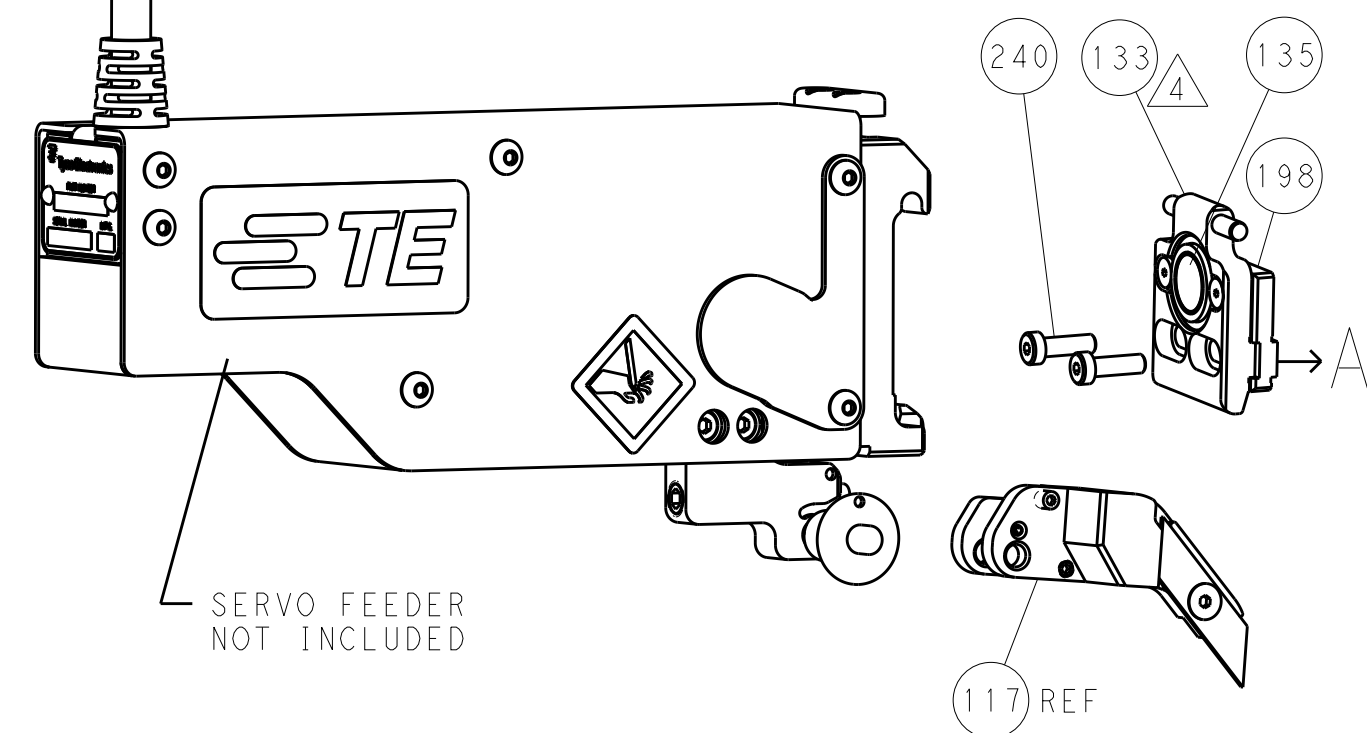
SET UP GAUGE 2119599-1	LOC A	DIST 66	REVISIONS			
			P	LTR	DESCRIPTION	DATE
				I	DEVELOPMENT	06SEP2013
				A	RELEASED	30SEP2013

-	-	2	2	-	-	2168400-6	SHCS, LOW HEAD, RoHS, M5 X 16	240
-	-	-	-	-	1	2119580-1	MECHANICAL FEED ASSEMBLY	239
-	-	-	-	1	-	2063440-1	AIR FEED MODULE	238
-	-	1	1	-	-	2119740-2	TAG, IDENTIFICATION	213
-	-	1	1	-	-	1901094-3	SPACER, FEEDER	198
-	1	1	1	1	1	1-1752354-2	STANDOFF, HOLD-DOWN	180
-	1	1	1	1	1	9931111-1	PIN, SLOTTED SPRING 3.0 X 20.0	177
-	1	1	1	1	1	8-22280-7	SPRING, COMPRESSION	176
-	1	1	1	1	1	1752353-2	GUIDE PIN, HOLDDOWN	175
-	1	1	1	1	1	1901680-2	GUIDE PIN, HOLDDOWN	174
-	-	-	-	2	-	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT	172
-	1	1	1	1	1	994969-1	MAGNET, RARE EARTH HIGH ENERGY	166
-	REF	REF	REF	REF	REF	994970-2	COUNTER, MAGNETIC	164
-	-	-	-	1	-	240638-1	SPRING, FEED FINGER	163
-	-	-	-	1	-	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854	137
-	-	-	-	1	-	2119799-1	HOLDER, FEED FINGER, AF	136
-	-	REF	REF	-	-	SEE NOTE 4	MEMORY CHIP, PROGRAMMED	135
-	-	1	1	-	-	1633743-1	SERVO FEED LATCH ASM	133
-	1	1	1	1	1	1-18028-2	WASHER, FLAT, REG M4	119
-	-	REF	REF	-	-	2119944-1	FEED FINGER ASSEMBLY, SF	117
-	1	1	1	1	1	1-690438-0	FRONT STRIP GUIDE	96
-	2	2	2	2	2	2168083-1	SCR, SKT HD CAP, RoHS, M3 X 8.0	95
-	1	1	1	1	1	455888-5	SPACER, CRIMPER	82
-	1	1	1	1	1	2119956-1	DOCUMENTATION PACKAGE	71
-	1	-	-	1	1	2119740-1	TAG, IDENTIFICATION	67
-	2	2	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66
-	1	-	1	1	1	2119793-1	LIMITER, ADJUSTMENT BOLT	63
-	3	-	3	3	3	992763-5	SCR, SET, SOC, CONE POINT, M3 x 4.0	62
-	2	2	2	2	2	2-18032-5	SCR, SET, FLT POINT M5 X 20.0	61
-	1	1	1	1	1	2079383-4	SCR, BHSC, RoHS (M4 X 8)	60
-	-	-	-	1	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59
-	-	-	-	1	1	1338685-1	PAWL, FEED	56
-	4	4	4	4	4	2168400-1	SHCS, LOW HEAD, RoHS, M4 X 12	54
-	1	1	1	1	1	1-5018030-0	NUT, HEX, REG, RoHS, M3.5	52
-	1	1	1	1	1	1-1901681-8	HOLDDOWN, TERMINAL	51
-	-	-	-	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0	49
-	-	-	-	-	1	2119652-1	FEED CAM, PRE FEED	48
-	-	-	-	-	1	2119653-1	FEED CAM, POST FEED	47
-	1	1	1	1	1	2119656-9	APPLICATOR BASIC ASSEMBLY, SF	46
-	1	-	1	1	1	2119370-1	RAM, AMP STYLE, SIDE FEED	44
-	1	1	1	1	1	2079383-7	SCR, BHSC, RoHS (M8 X 25)	41
-	1	-	1	1	1	2119645-1	DISC, NUMBERED FA WIRE ADJUSTMENT	40
-	1	-	1	1	1	2119957-1	APPLICATOR SHIM PACK	39
-	1	1	1	1	1	2119644-1	RAM WASHER, PRECISION	38
-	1	1	1	1	1	2119085-1	FA HEAD, ATLANTIC STYLE	37
-	1	-	1	1	1	2119092-1	BOLT, ADJUSTMENT	35
-	1	1	1	1	1	1-1752356-9	SUPPORT, TERMINAL	34
-	2	2	2	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	33
-	1	1	1	1	1	2161328-1	HEX HEAD, FLANGED, M5 x 8mm LONG	32
-	1	1	1	1	1	1320908-6	SPACER, STRIP GUIDE	30
-	1	1	1	1	1	2119959-3	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1	1	1-455888-0	SPACER, CRIMPER	28
-	2	2	2	2	2	22283-1	SPRING, COMPRESSION	27
-	1	1	1	1	1	356835-1	LEVER, DRAG RELEASE	26
-	1	1	1	1	1	240792-5	DRAG, TERMINAL	25
-	1	1	1	1	1	1320928-2	STRIP GUIDE	24
-	1	1	1	1	1	980371-4	SCR, SKT HD SHLDR 5.0 DIA X 6.0	23
-	1	1	1	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	21
-	1	1	1	1	1	1-18028-2	WASHER, FLAT, REG M4	20
-	1	1	1	1	1	2119533-3	STRIPPER, SIDE FEED	19
-	1	1	1	1	1	2119806-1	INSERT, SHEAR	13
-	1	1	1	1	1	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1	1	1-356885-4	STOP, SHEAR	11
-	1	1	1	1	1	2119805-1	SHEAR HOLDER, FRONT	10
-	1	1	1	1	1	1803095-1	FLOATING SHEAR, FRONT	9
1	1	1	1	1	1	4-1333225-3	ANVIL, COMBINATION	8
-	-	-	-	-	-	-	-	7
-	-	-	-	-	-	-	-	6
-	1	1	1	1	1	2119757-5	DEPRESSOR, SHEAR	5
-	1	1	1	1	1	1-238011-3	BLOCK, CRIMPER SPACER	4
1	1	1	1	1	1	4-1633961-0	CRIMPER, INSULATION F PREMIUM	3
-	-	-	-	-	-	-	-	2
1	1	1	1	1	1	568176-5	CRIMPER, WIRE	1
-77	-7	-6	-5	-2	-1	PART NO	DESCRIPTION	ITEM NO

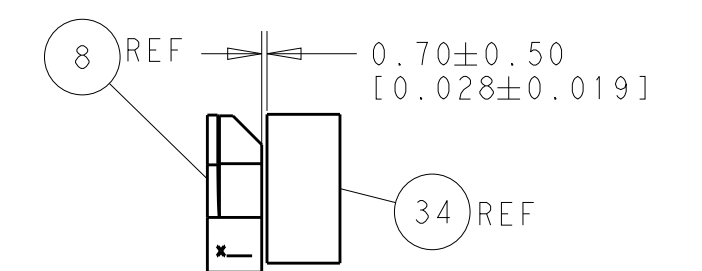
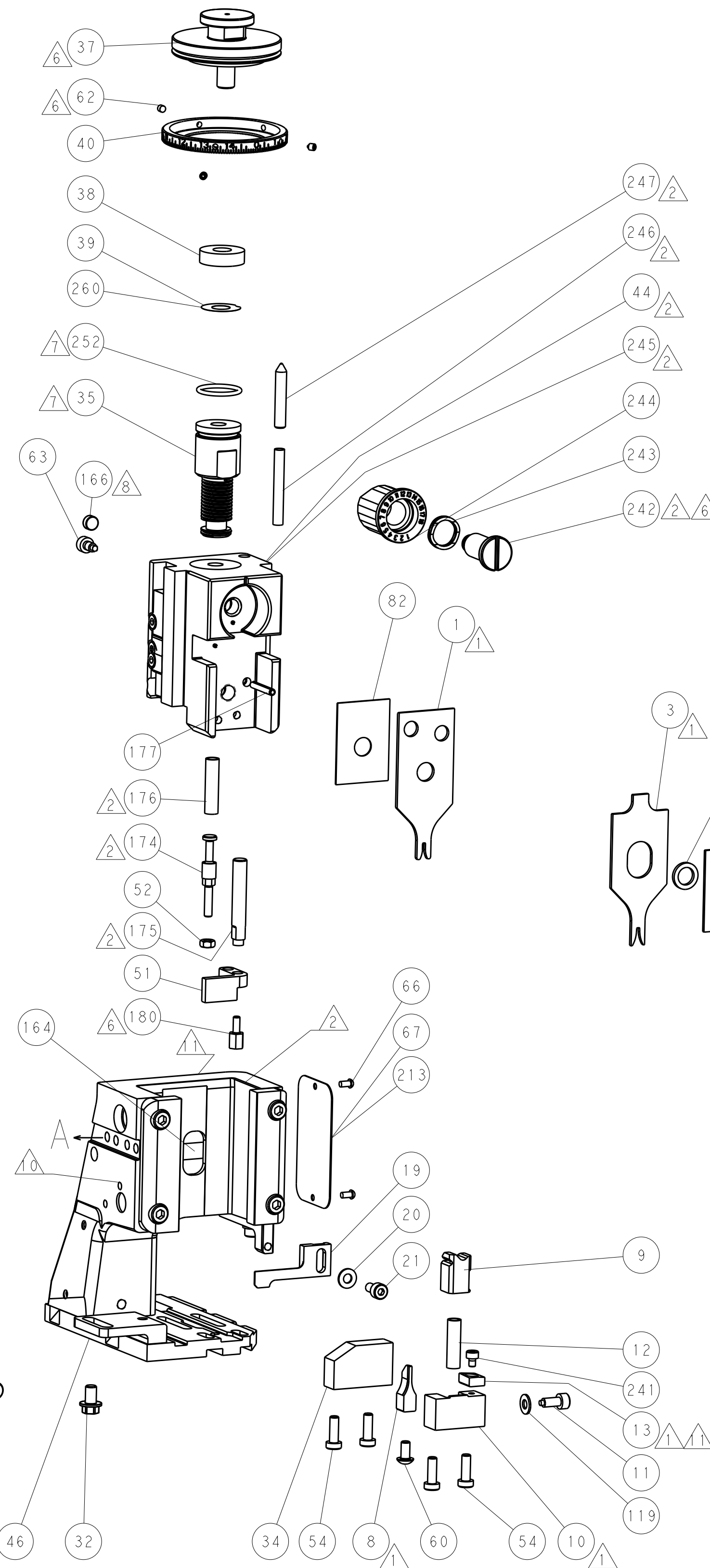
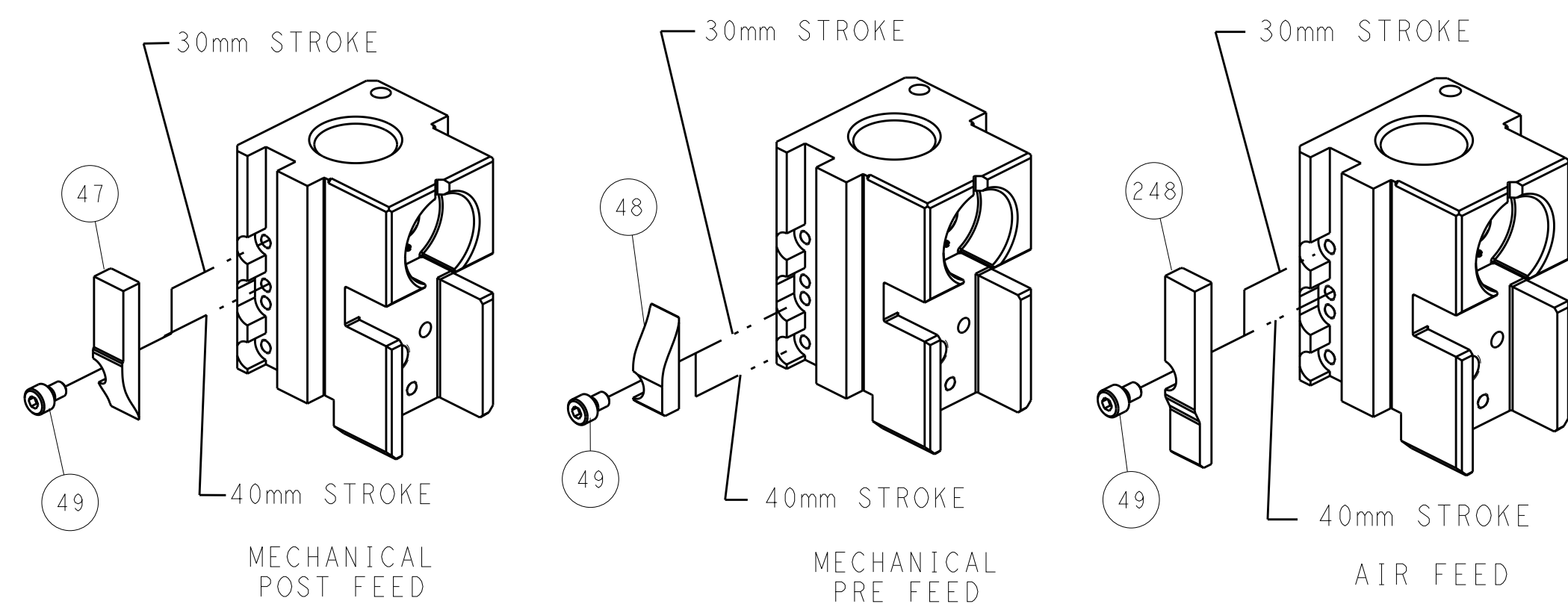
THIS IS SUBJECT TO CHANGE WITHOUT NOTICE. FOR THE LATEST REVISIONS, CONTACT THE ORGANIZATION TO WHICH YOU ORDERED THE DRAWING. SHOULD BE CONTACTED FOR THE LATEST REVISION.				DWN X.ZHAO 06SEP2013	TE Connectivity Harrisburg, PA 17105-3608						
DIMENSIONS:				CHK T.ELBIN 06SEP2013	NAME Ocean Side Feed Applicator						
mm				APVD L.ZHANG 06SEP2013	PRODUCT SPEC - APPLICATION SPEC - WEIGHT - Customer Accessible Production Drawing						
				SIZE CAGE CODE DRAWING NO RESTRICTED TO A1 00779 C=2151246 -							
MATERIAL -				SCALE 1:2 SHEET 1 OF 4 REV A							
FINISH -											

SHEETS 3 & 4 ARE NOT REQUIRED FOR ATLANTIC VERSION

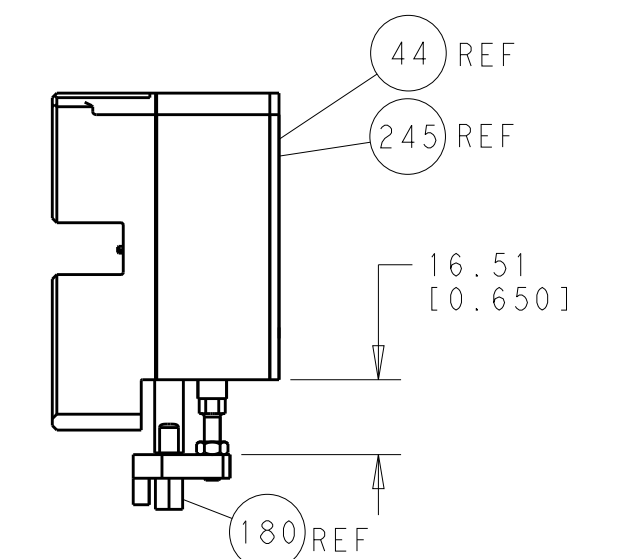
PNEUMATIC

SERVO
LATCH PLATE

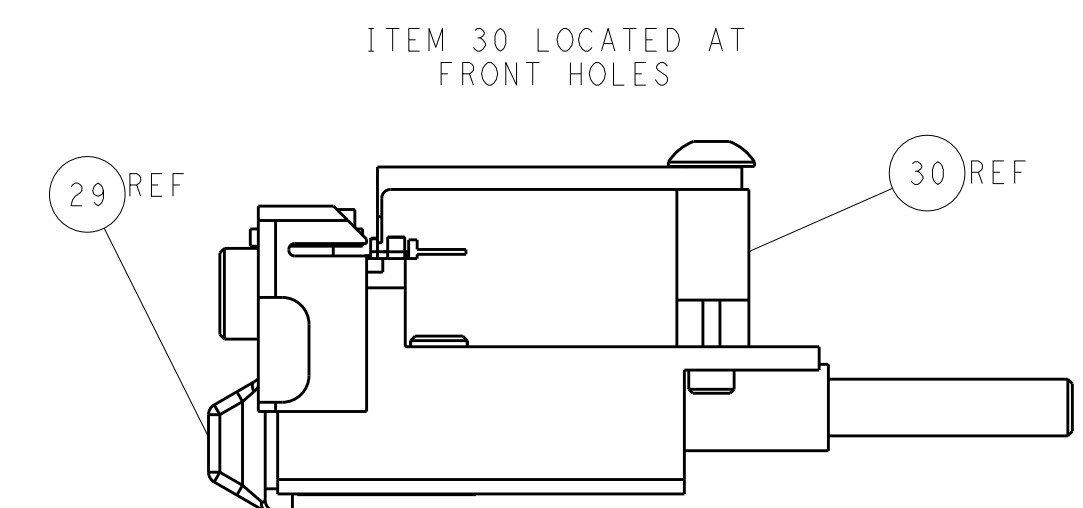
CAM POSITIONS



TERMINAL SUPPORT LOCATION

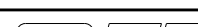
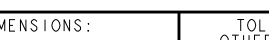


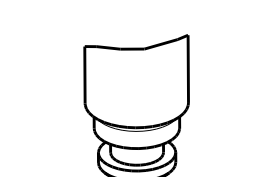
HOLDDOWN SET-UP



FEED TRACK POSITION
GUIDE BY INSULATION BARREL

Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

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DIMENSIONS: mm		CWR T_ELBIN 06SEP2013	NAME Ocean Side Feed Applicator	SIZE CAD CODE DRAWING NO A1 00779 C-2151246	RESTRICTED TO
TOLERANCES, UNLESS OTHERWISE SPECIFIED:		APVD L_ZHANG 06SEP2013			
		PRODUCT SPEC -			
MATERIAL -		APPLICATION SPEC -			
FINISH -		WEIGHT -	Customer Accessible Production Drawing SCALE 1:2 SHEET 2 OF 4 REV A		

8		7		6		5		4		3	
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PACIFIC VERSION TERMINATOR INTERFACE ADAPTER 	PART NUMBER	REVISION	DESCRIPTION	FEED TYPE	APPLICATOR STYLE CONVERSION CHART						
					CONVERT TO	PART NUMBERS REQUIRED					
	2-2151246-1	A	FINE CRIMP HEIGHT ADJUST	MECHANICAL	PNEUMATIC FEED	2119950-1	1338685-1	5-18022-5	2119641-2	2119799-1	2063440-1
					SERVO LATCH PLATE	2119951-1	-	8-2151246-5	1901094-3	1-1752354-2	2168400-6 (QUANTITY 2)
	2-2151246-2	A	FINE CRIMP HEIGHT ADJUST	PNEUMATIC	SMART APPLICATOR	2161326-1	-	8-2151246-4	-	-	-
					MECHANICAL FEED	2119949-1	1338685-1	5-18022-5	2119653-2	-	-
	2-2151246-5	A	FINE CRIMP HEIGHT ADJUST	SERVO LATCH PLATE ⁴	SERVO LATCH PLATE	2119951-1	-	8-2151246-5	1901094-3	1-1752354-2	2168400-6 (QUANTITY 2)
					SMART APPLICATOR	2161326-1	-	8-2151246-4	-	-	-
	2-2151246-7	A	FINE CRIMP HEIGHT ADJUST	NONE	MECHANICAL FEED	2119949-1	1338685-1	5-18022-5	2119653-2	-	-
					PNEUMATIC FEED	2119950-1	1338685-1	5-18022-5	2119641-2	2119799-1	2063440-1
7-2151246-7	A	CRIMP TOOLING KIT	-	-	-	-	-	-	-	-	

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	1.22 mm [.048]	F
INSUL	1.57 mm [.062]	F
APPLICATOR INSTRUCTIONS 408-10389		

TERMINAL DATA: TE TERMINAL		TE CRIMP SPECIFICATION	
TERMINAL NAME: LOW PROFILE		MINI AMP IN TERMINAL	
WIRE STRIP LENGTH		INSULATION DIAMETER RANGE	
2.80-3.20 mm [.110-.126 IN]		Ø1.40-1.50 mm [.055-.059 IN]	
TERMINAL APPLICATION	114-5062-1	-	-
SPECIFICATION	-	-	-
TERMINALS APPLIED			
TE TERMINAL	TE TERMINAL	TE TERMINAL	TE TERMINAL
172782-5	172782-7	172782-9	1-172782-2

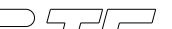
WIRE SIZE		CRIMP HEIGHT mm [INCH]		CRIMP HEIGHT REFERENCE SETTING
22 AWG OR 0.30mm2		0.85+/-0.05 [0.033+/-0.002]		7.9
24 AWG OR 0.20mm2		0.77+/-0.05 [0.030+/-0.002]		8.9
26 AWG OR 0.13mm2		0.72+/-0.05 [0.028+/-0.002]		9.3



1. RECOMMENDED SPARE PARTS
2. GREASE BEARING SURFACES LIGHTLY
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
4. APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
 MECHANICAL FEED WITH "SMART APPLICATOR" CONVERSION: 8-2151246-4
 PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2151246-4
 SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2151246-5
5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.
6. APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 62, 180 &
7. GREASE THREADS, GROOVE AND O-RING ON ITEMS 139 & 152.
8. MAGNET MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.
9. CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
10. SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
11. TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.

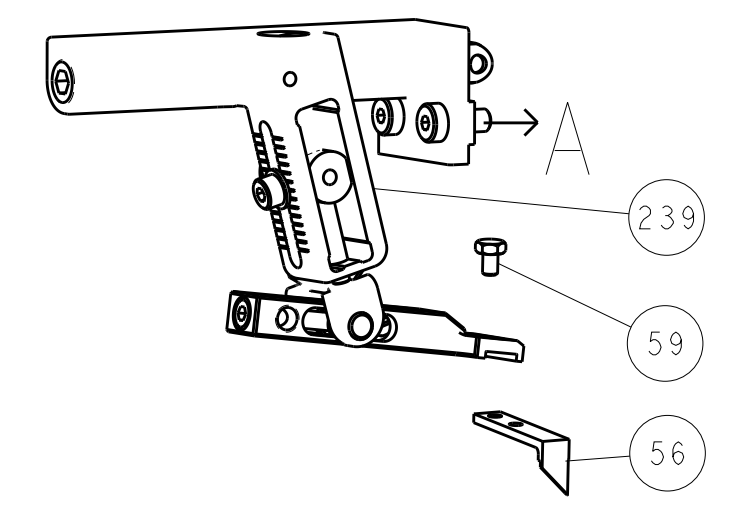
-	1	1	1	1	2119782-1	FINE ADJUST HEAD ASM, PACIFIC STYLE	251
-	-	-	1	-	2119640-1	PUSH ROD, AIR FEED	250
-	-	-	1	-	2079988-1	BUSHING, LCH5-12, MISUMI	246
-	1	1	1	1	1-22279-3	SPRING, COMPRESSION	246
-	1	1	1	1	2119082-8	CAM, SNAIL, INSULATION ADJUSTMENT	244
-	1	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
-	1	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242
-	1	1	1	1	7-18023-7	SCR, SKT HD CAP M3 X 4.0	241
-	-	2	-	-	2168400-6	SHCS, LOW HEAD, ROHS, M5 X 16	240
-	-	-	-	1	2119580-1	MECHANICAL FEED ASSEMBLY	239
-	-	-	1	-	2063440-1	AIR FEED MODULE	238
-77	-27	-25	-22	-21	PART NO	DESCRIPTION	ITEM NO

2				1				
SET UP GAUGE 2119599-1		LOC A	DIST 66	REVISIONS				
	P	LTB	DESCRIPTION			DATE	OWN	APPROV
		-	SEE SHEET 1			-	-	-
-	1	-	-	2119740-2	TAG, IDENTIFICATION			213
-	1	-	-	1901094-3	SPACER, FEEDER			198
1	1	1	1	1-1752354-2	STANDOFF, HOLD-DOWN			180
1	1	1	1	993111-1	PIN, SLOTTED SPRING 3.0 x 20.0			177
1	1	1	1	8-22280-7	SPRING, COMPRESSION			176
1	1	1	1	1752353-2	GUIDE PIN, HOLDDOWN			175
1	1	1	1	1901680-2	GUIDE PIN, HOLDDOWN			174
-	-	2	-	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT			172
1	1	1	1	994969-1	MAGNET, RARE EARTH HIGH ENERGY			166
REF	REF	REF	REF	994970-2	COUNTER, MAGNETIC			164
-	-	1	-	240638-1	SPRING, FEED FINGER			163
1	1	1	1	8-21084-1	O-RING, .801 ID, .070 DIA. MAT.			152
-	-	1	-	2119641-2	FEED CAM, AIR FEED			151
1	1	1	1	2119798-2	DETENT PIN			145
1	1	1	1	2079383-8	SCR, BHSC, RoHS (M4 x 16)			144
4	4	4	4	2168400-5	SHCS, LOW HEAD, RoHS, M4 x 20			143
-	-	-	1	2119653-2	FEED CAM, POST FEED			142
1	1	1	1	1-2119656-0	APPLICATOR BASIC ASSEMBLY, SF			141
1	1	1	1	2119650-1	RAM, ASIAN STYLE, SIDE FEED			140
1	1	1	1	2119092-2	BOLT, ADJUSTMENT			139
-	-	1	-	3-23627-7	PIN, RETAIN, GRVD, 3/16 x .854			137
-	-	1	-	2119799-1	HOLDER, FEED FINGER, AF			136
-	REF	-	-	SEE NOTE 4	MEMORY CHIP, PROGRAMMED			135
-	1	-	-	1633743-1	SERVO FEED LATCH ASM			133
1	1	1	1	1-18028-2	WASHER, FLAT, REG M4			119
-	REF	-	-	2119944-1	FEED FINGER ASSEMBLY, SF			117
1	1	1	1	1-690438-0	FRONT STRIP GUIDE			96
2	2	2	2	2168083-1	SCR, SKT HD CAP, RoHS, M3 x 8.0			95
1	1	1	1	455888-5	SPACER, CRIMPER			82
1	1	1	1	2119956-1	DOCUMENTATION PACKAGE			71
1	-	1	1	2119740-1	TAG, IDENTIFICATION			67
2	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188			66
1	1	1	1	2119793-1	LIMITER, ADJUSTMENT BOLT			63
3	3	3	3	992763-5	SCR, SET, SOC, CONE POINT, M3 x 4.0			62
2	2	2	2	2-18032-5	SCR, SET, FLT POINT M5 x 20.0			61
-	-	1	1	5-18022-5	SCR, HEX HD CAP, M4 x 6.0			59
-	-	1	1	1338685-1	PAWL, FEED			56
1	1	1	1	1-5018030-0	NUT, HEX, REG, RoHS, M3.5			52
1	1	1	1	1-1901681-8	HOLDDOWN, TERMINAL			51
-	-	1	2	18023-9	SCR, SKT HD CAP M4 x 6.0			49
-	-	-	1	2119652-1	FEED CAM, PRE FEED			48
1	1	1	1	2119656-9	APPLICATOR BASIC ASSEMBLY, SF			46
1	1	1	1	2079383-7	SCR, BHSC, RoHS (M8 x 25)			41
1	1	1	1	2119645-1	DISC, NUMBERED FA WIRE ADJUSTMENT			40
1	1	1	1	2119957-1	APPLICATOR SHIM PACK			39
1	1	1	1	2119644-1	RAM WASHER, PRECISION			38
1	1	1	1	1-1752356-9	SUPPORT, TERMINAL			34
2	2	2	2	2079383-5	SCR, BHSC, RoHS (M4 x 20)			33
1	1	1	1	2161328-1	HEX HEAD, FLANGED, M5 x 8mm LONG			32
1	1	1	1	1320908-6	SPACER, STRIP GUIDE			30
1	1	1	1	2119959-3	ASSEMBLY, STRIP GUIDE			29
1	1	1	1	1-455888-0	SPACER, CRIMPER			28
2	2	2	2	22283-1	SPRING, COMPRESSION			27
1	1	1	1	356835-1	LEVER, DRAG RELEASE			26
1	1	1	1	240792-5	DRAG, TERMINAL			25
1	1	1	1	1320928-2	STRIP GUIDE			24
1	1	1	1	980371-4	SCR, SKT HD SHLDR 5.0 DIA x 6.0			23
1	1	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 x 8.0			21
1	1	1	1	1-18028-2	WASHER, FLAT, REG M4			20
1	1	1	1	2119533-3	STRIPPER, SIDE FEED			19
1	1	1	1	2119806-1	INSERT, SHEAR			13
1	1	1	1	3-22280-3	SPRING, COMPRESSION			12
1	1	1	1	1-356885-4	STOP, SHEAR			11
1	1	1	1	2119805-1	SHEAR HOLDER, FRONT			10
1	1	1	1	1803095-1	FLOATING SHEAR, FRONT			9
1	1	1	1	4-1333225-3	ANVIL, COMBINATION			8
-	-	-	-	-	-			7
-	-	-	-	-	-			6
1	1	1	1	2119757-5	DEPRESSOR, SHEAR			5
1	1	1	1	1-238011-3	BLOCK, CRIMPER SPACER			4
1	1	1	1	4-1633961-0	CRIMPER, INSULATION F PREMIUM			3
-	-	-	-	-	-			2
1	1	1	1	568176-5	CRIMPER, WIRE			1
-27	-25	-22	-21	PART NO	DESCRIPTION			ITEM NO

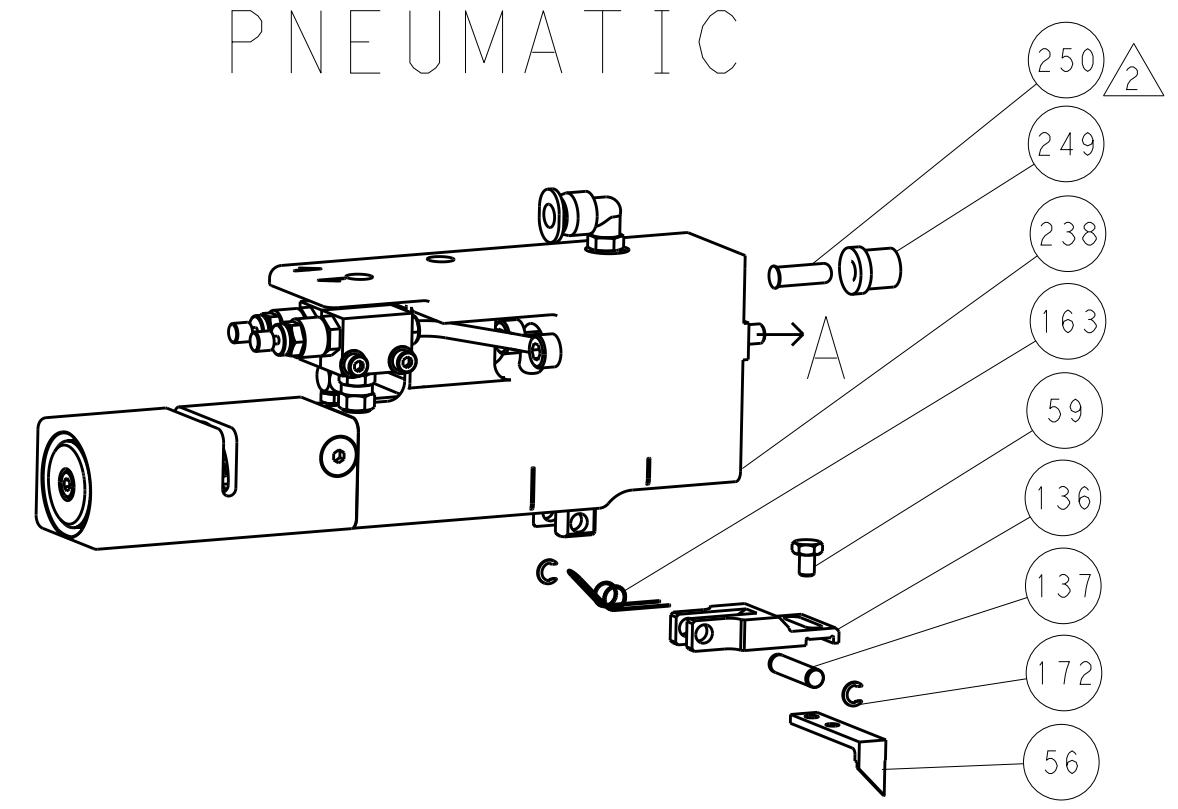
1. THIS DRAWING IS THE COMPLETE DOCUMENT FOR THE PART. NO OTHER INFORMATION OR SPECIFICATIONS SHOULD BE CONTACTED FOR THIS PART'S FABRICATION.		DWN CHG APVD		06SEP2013 06SEP2013 06SEP2013		 TE Connectivity Harrisburg, PA 17105-3608	
DIMENSIONS:		TOLERANCES, UNLESS OTHERWISE SPECIFIED:		NAME		Oceon Side Feed Applicator	
mm		0 PLC ±.0 1 PLC ±0.5 2 PLC ±0.13 3 PLC ±0.013 4 PLC ±0.001 ANGLES ±.		PRODUCT SPEC		SIZE CASE CODE DRAWING NO	
		FINISH		APPLICATION SPEC		RESTRICTED TO	
MATERIAL		WEIGHT		A 00779 C=2151246		-	
Customer Accessible Port Drawing				SCALE		1:2 SHEET 3 of 4 REV A	

LOC		DIST		REVISONS			
A	66	P	LTR	DESCRIPTION	DATE	DWN	APVD
		-	-	SEE SHEET 1	-	-	-

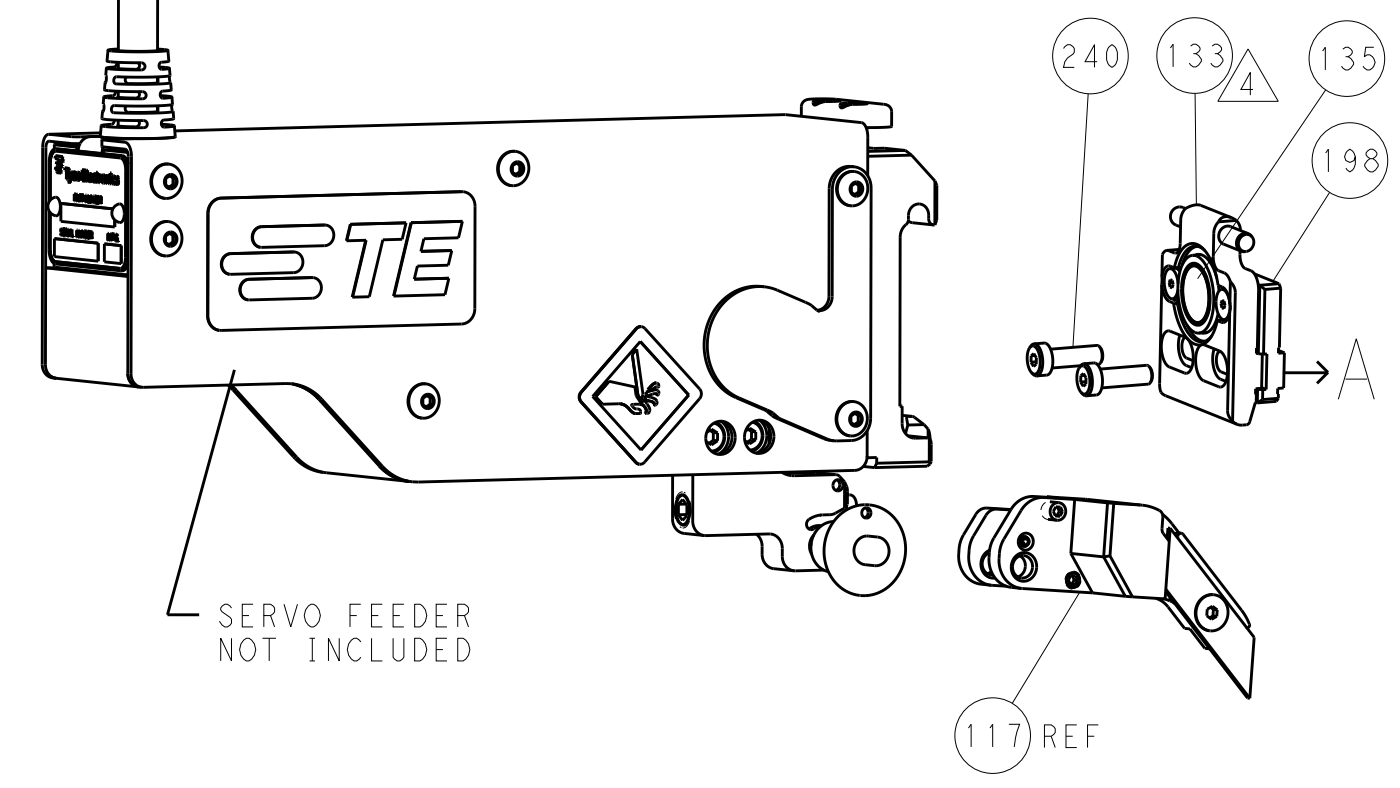
FEED TYPE MECHANICAL



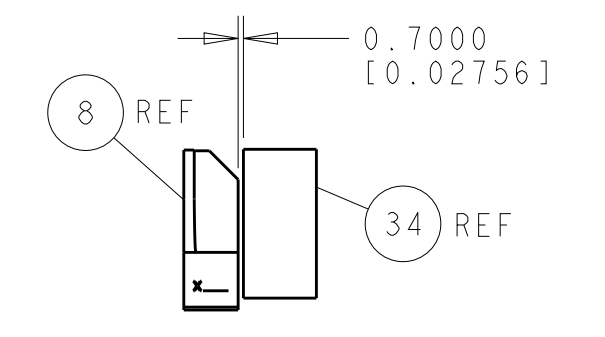
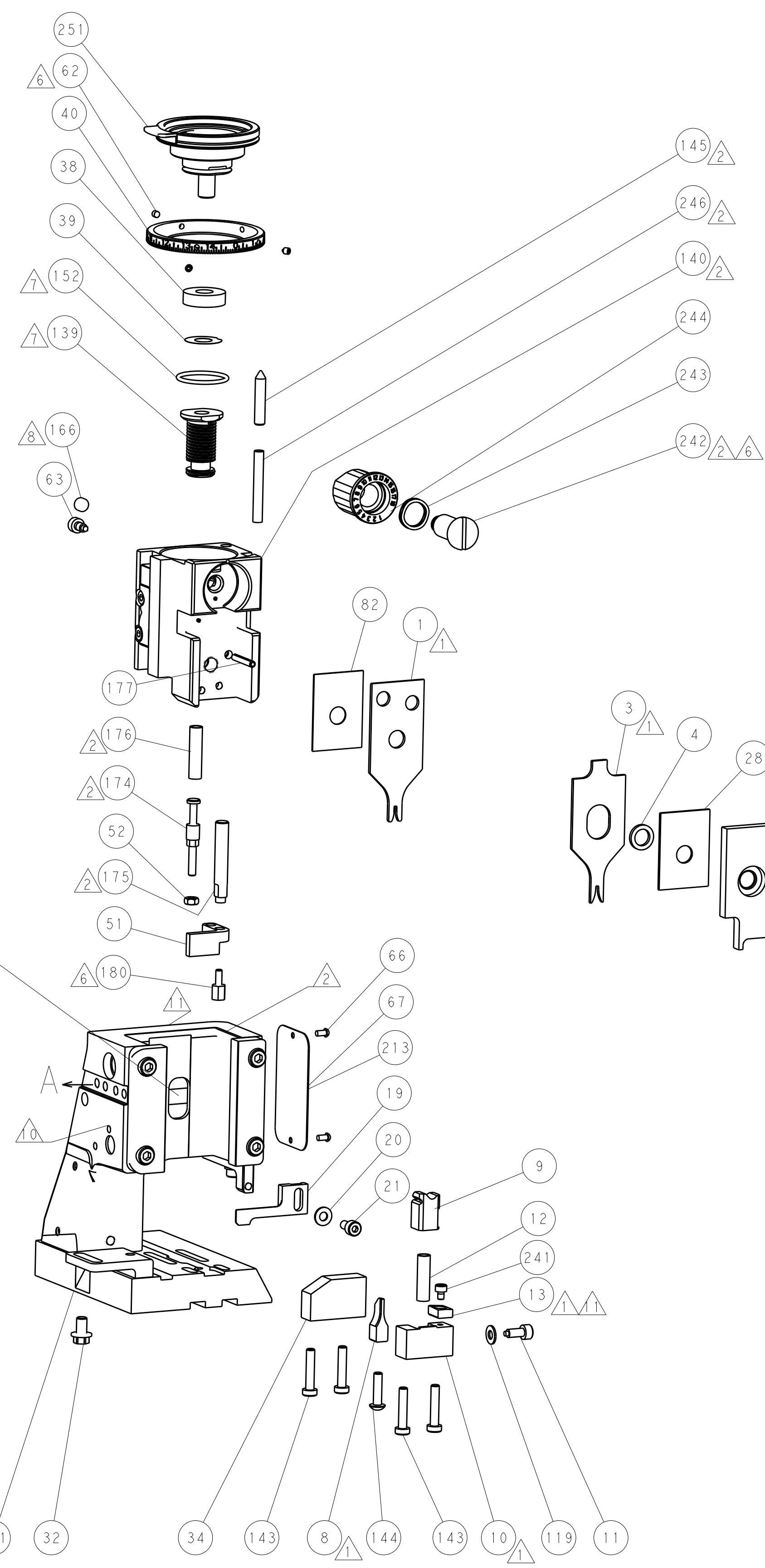
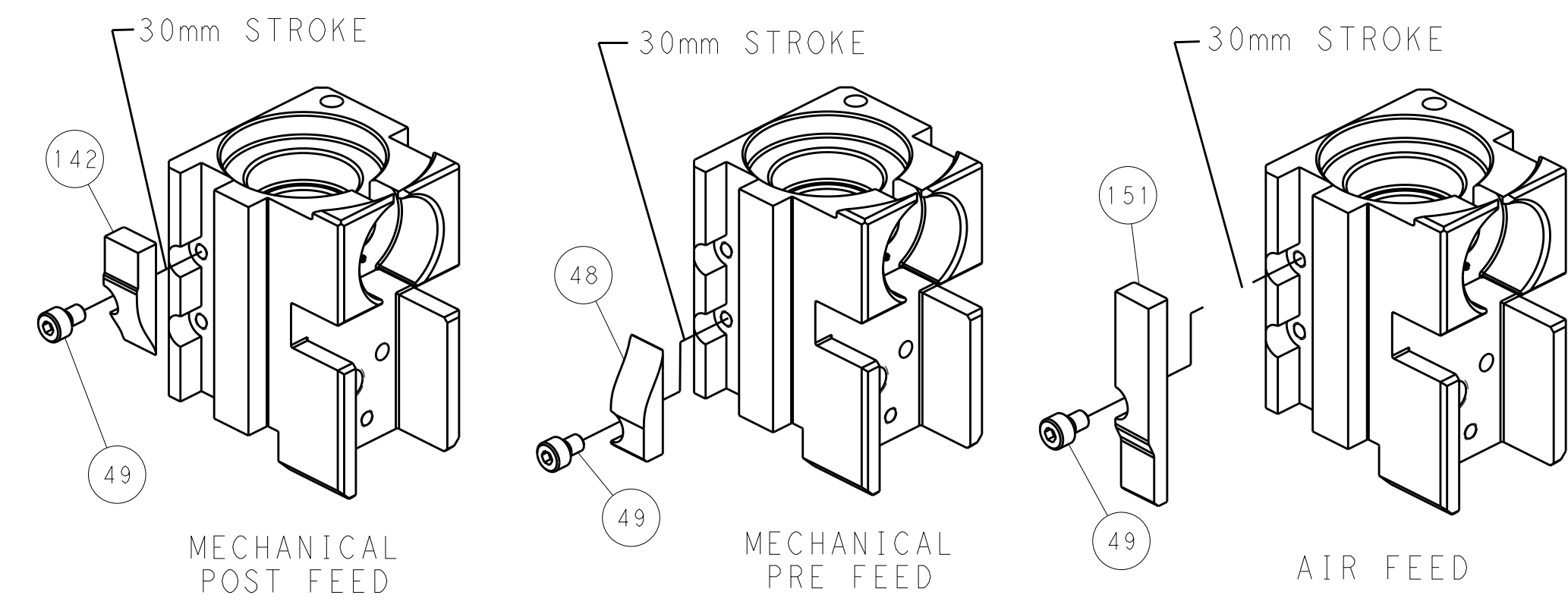
PNEUMATIC



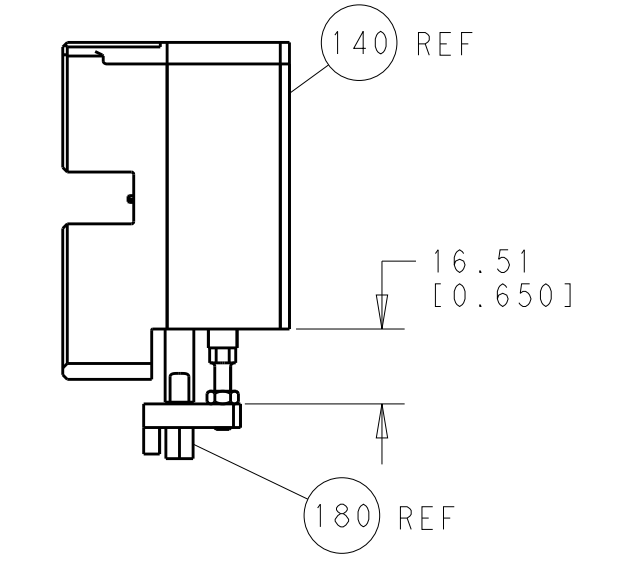
SERVO LATCH PLATE



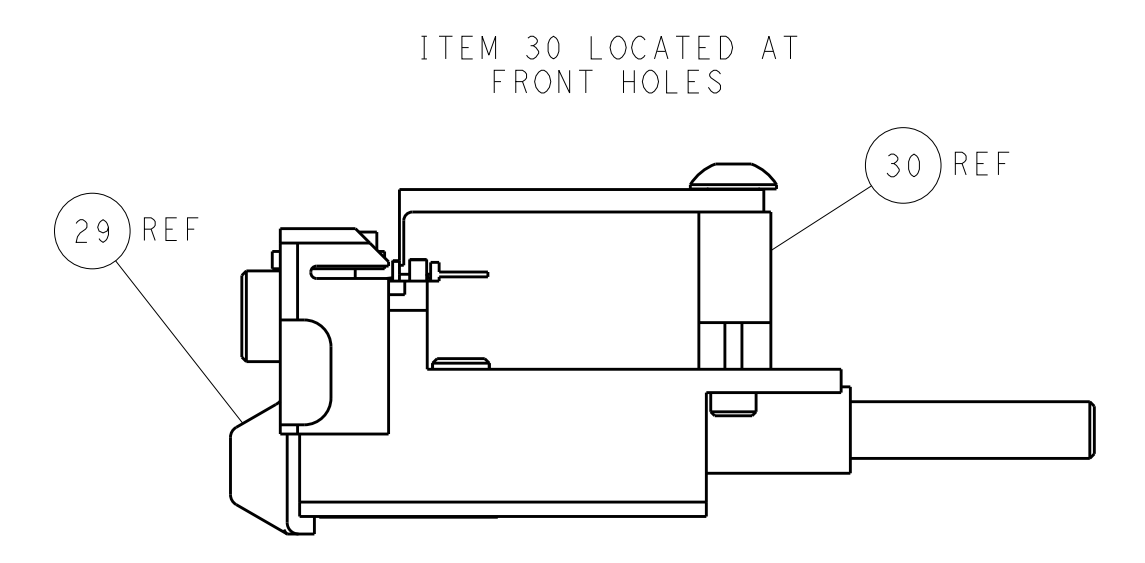
CAM POSITIONS



TERMINAL SUPPORT LOCATION



HOLDDOWN SET-UP



FEED TRACK POSITION
GUIDE BY INSULATION BARREL

PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWN		CHK		APVD		NAME	
mm		0 PLC ±.5		X. ZHAO		T. ELBIN		L. ZHANG		Ocean Side Feed Applicator	
1 PLC ±.5		2 PLC ±.13		06SEP2013		06SEP2013		06SEP2013		SIZE	
3 PLC ±.13		4 PLC ±.013		06SEP2013		06SEP2013		06SEP2013		CAGE CODE	
ANGLES		FINISH		00779		C=2151246		00779		DRAWING NO	
MATERIAL		Customer Accessible Production Drawing		SCALE		1:2		SHEET		4 OF 4	
										REV	
										A	

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- Подбор аналогов.
- Поставку компонентов в любых объемах, удовлетворяющих вашим потребностям.
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- Комплексную поставку.
- Работу по проектам и поставку образцов.
- Формирование склада под заказчика.
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Конструкторский отдел помогает осуществить:

- Регистрацию проекта у производителя компонентов.
- Техническую поддержку проекта.
- Защиту от снятия компонента с производства.
- Оценку стоимости проекта по компонентам.
- Изготовление тестовой платы монтаж и пусконаладочные работы.



Тел: +7 (812) 336 43 04 (многоканальный)

Email: org@lifeelectronics.ru

www.lifeelectronics.ru