260-Ball BGA
Commercial Temp
Industrial Temp

72Mb SigmaQuad-IIIe™ Burst of 4 ECCRAM™

675 MHz–500 MHz
1.35V V_{DD}
1.2V to 1.5V V_{DDQ}

Features

- On-Chip ECC with virtually zero SER
- Configurable Read Latency (3.0 or 2.0 cycles)
- Simultaneous Read and Write SigmaQuad-IIIe™ Interface
- Separate I/O Bus
- Double Data Rate interface
- Burst of 4 Read and Write
- Pipelined read operation
- Fully coherent Read and Write pipelines
- 1.35V nominal V_{DD}
- 1.2V JESD8-16A BIC-3 Compliant Interface
- 1.5V HSTL Interface
- ZQ pin for programmable output drive impedance
- ZT pin for programmable input termination impedance
- Configurable Input Termination
- IEEE 1149.1 JTAG-compliant Boundary Scan
- 260-ball, 14 mm x 22 mm, 1 mm ball pitch BGA package
  - –K: 5/6 RoHS-compliant package

SigmaQuad-IIIe™ Family Overview

SigmaQuad-IIIe ECCRAMs are the Separate I/O half of the SigmaQuad-IIIe/SigmaDDR-IIIe family of high performance ECCRAMs. Although very similar to GSI's second generation of networking SRAMs (the SigmaQuad-II/SigmaDDR-II family), these third generation devices offer several new features that help enable significantly higher performance.

Clocking and Addressing Schemes

The GS8673ED18/36BK SigmaQuad-IIIe ECCRAMs are synchronous devices. They employ dual, single-ended master clocks, CK and $\overline{CK}$. These clocks are single-ended clock inputs, not differential inputs to a single differential clock input buffer. CK and $\overline{CK}$ are used to control the address and control input registers, as well as all output timing.

The KD and $\overline{KD}$ clocks are dual mesochronous (with respect to CK and $\overline{CK}$) input clocks that are used to control the data input registers. Consequently, data input setup and hold windows can be optimized independently of address and control input setup and hold windows.

Each internal read and write operation in a SigmaQuad-IIIe B4 ECCRAM is four times wider than the device I/O bus. An input data bus de-multiplexer is used to accumulate incoming data before it is simultaneously written to the memory array. An output data multiplexer is used to capture the data produced from a single memory array read and then route it to the appropriate output drivers as needed. Therefore, the address field of a SigmaQuad-IIIe B4 ECCRAM is always two address pins less than the advertised index depth (e.g. the 4M x 18 has 1M addressable index).

On-Chip Error Correction Code

GSI's ECCRAMs implement an ECC algorithm that detects and corrects all single-bit memory errors, including those induced by Soft Error Rate (SER) events such as cosmic rays, alpha particles, etc. The resulting SER of these devices is anticipated to be <0.002 FITs/Mb — a 5-order-of-magnitude improvement over comparable SRAMs with no On-Chip ECC, which typically have an SER of 200 FITs/Mb or more. SER quoted above is based on reading taken at sea level.

Not Recommended for New Design – Discontinued Product

Parameter Synopsis

Speed Bin	Operating Frequency	Data Rate (per pin)	Read Latency	V_{DD}
-675	675 / 450 MHz	1350 / 900 Mbps	3.0 / 2.0	1.3V to 1.4V
-625	625 / 400 MHz	1250 / 800 Mbps	3.0 / 2.0	1.3V to 1.4V
-550	550 / 375 MHz	1100 / 750 Mbps	3.0 / 2.0	1.25V to 1.4V
-500	500 / 333 MHz	1000 / 666 Mbps	3.0 / 2.0	1.25V to 1.4V

Note: Please contact GSI for availability of 714 MHz devices.

© 2011, GSI Technology
Specifications cited are subject to change without notice. For latest documentation see http://www.gsitechnology.com.

4M x 18 (Top View)

	1	2	3	4	5	6	7	8	9	10	11	12	13
A	V_{DD}	V_{DDQ}	V_{DD}	V_{DDQ}	MCL	MCH (CFG)	MCL	ZQ	PZT1	V_{DDQ}	V_{DD}	V_{DDQ}	V_{DD}
B	V_{SS}	NU_O	V_{SS}	NU_I	MVQ	MCH (B4M)	NC (RSVD)	MCH (SIOM)	PZT0	D0	V_{SS}	Q0	V_{SS}
C	Q17	V_{DDQ}	D17	V_{DDQ}	V_{SS}	SA	V_{DD}	SA	V_{SS}	V_{DDQ}	NU_I	V_{DDQ}	NU_O
D	V_{SS}	NU_O	V_{SS}	NU_I	SA	V_{DDQ}	NC (288 Mb)	V_{DDQ}	NC (144 Mb)	D1	V_{SS}	Q1	V_{SS}
E	Q16	V_{DDQ}	D16	V_{DD}	V_{SS}	SA	V_{SS}	SA	V_{SS}	V_{DD}	NU_I	V_{DDQ}	NU_O
F	V_{SS}	NU_O	V_{SS}	NU_I	SA	V_{DD}	V_{DDQ}	V_{DD}	SA	D2	V_{SS}	Q2	V_{SS}
G	Q15	NU_O	D15	NU_I	V_{SS}	SA	MZT1	SA	V_{SS}	D3	NU_I	Q3	NU_O
H	Q14	V_{DDQ}	D14	V_{DDQ}	SA	V_{DDQ}	$\overline{W}$	V_{DDQ}	SA	V_{DDQ}	NU_I	V_{DDQ}	NU_O
J	V_{SS}	NU_O	V_{SS}	NU_I	V_{SS}	SA	V_{SS}	SA	V_{SS}	D4	V_{SS}	Q4	V_{SS}
K	CQ1	V_{DDQ}	V_{REF}	V_{DD}	KD1	V_{DD}	CK	V_{DD}	KD0	V_{DD}	V_{REF}	V_{DDQ}	CQ0
L	$\overline{CQ1}$	V_{SS}	QVLD1	V_{ss}	$\overline{KD1}$	V_{DDQ}	$\overline{CK}$	V_{DDQ}	$\overline{KD0}$	V_{SS}	QVLD0	V_{SS}	$\overline{CQ0}$
M	V_{SS}	Q13	V_{SS}	D13	V_{SS}	SA	V_{SS}	SA	V_{SS}	NU_I	V_{SS}	NU_O	V_{SS}
N	NU_O	V_{DDQ}	NU_I	V_{DDQ}	DLL	V_{DDQ}	$\overline{R}$	V_{DDQ}	MCH	V_{DDQ}	D5	V_{DDQ}	Q5
P	NU_O	Q12	NU_I	D12	V_{SS}	SA	MZT0	SA	V_{SS}	NU_I	D6	NU_O	Q6
R	V_{SS}	Q11	V_{SS}	D11	MCH	V_{DD}	V_{DDQ}	V_{DD}	RST	NU_I	V_{SS}	NU_O	V_{SS}
T	NU_O	V_{DDQ}	NU_I	V_{DD}	V_{SS}	SA	V_{SS}	SA	V_{SS}	V_{DD}	D7	V_{DDQ}	Q7
U	V_{SS}	Q10	V_{SS}	D10	NU_I	V_{DDQ}	$\overline{ADZT1}$	V_{DDQ}	NU_I	NU_I	V_{SS}	NU_O	V_{SS}
V	NU_O	V_{DDQ}	NU_I	V_{DDQ}	V_{SS}	SA (x18)	V_{DD}	NU_I (B2)	V_{SS}	V_{DDQ}	D8	V_{DDQ}	Q8
W	V_{SS}	Q9	V_{SS}	D9	TCK	RLM0	NC (RSVD)	MCL	TMS	NU_I	V_{SS}	NU_O	V_{SS}
Y	V_{DD}	V_{DDQ}	V_{DD}	V_{DDQ}	TDO	ZT	RLM1	MCL	TDI	V_{DDQ}	V_{DD}	V_{DDQ}	V_{DD}

Not Recommended for New Design—Discontinued Product

Notes:

1. Pins 5A and 7A are reserved for future use. They must be tied Low in this device.
2. Pins 5R and 9N are reserved for future use. They must be tied High in this device.
3. Pin 6A is defined as mode pin CFG in the pinout standard. It must be tied High in this device to select x18 configuration.
4. Pin 8B is defined as mode pin SIOM in the pinout standard. It must be tied High in this device to select Separate I/O configuration.
5. Pin 6B is defined as mode pin B4M in the pinout standard. It must be tied High in this device to select Burst-of-4 configuration.
6. Pin 6V is defined as address pin SA for x18 devices. It is used in this device.
7. Pin 8V is defined as address pin SA for B2 devices. It is unused in this device, and must be left unconnected or driven Low.
8. Pin 9D is reserved as address pin SA for 144 Mb devices. It is a true no connect in this device.
9. Pin 7D is reserved as address pin SA for 288 Mb devices. It is a true no connect in this device.
10. Pins 5U and 9U are unused in this device. They must be left unconnected or driven Low.
11. Pins 8W and 8Y are reserved for internal use only. They must be tied Low.
12. Pins 7B and 7W are reserved for future use. They are true no connects in this device.

 © 2011, GSI Technology

Specifications cited are subject to change without notice. For latest documentation see http://www.gsitechnology.com.

2M x 36 (Top View)

	1	2	3	4	5	6	7	8	9	10	11	12	13
A	V_{DD}	V_{DDQ}	V_{DD}	V_{DDQ}	MCL	MCL (CFG)	MCL	ZQ	PZT1	V_{DDQ}	V_{DD}	V_{DDQ}	V_{DD}
B	V_{SS}	Q35	V_{SS}	D35	MVQ	MCH (B4M)	NC (RSVD)	MCH (SIOM)	PZT0	D0	V_{SS}	Q0	V_{SS}
C	Q26	V_{DDQ}	D26	V_{DDQ}	V_{SS}	SA	V_{DD}	SA	V_{SS}	V_{DDQ}	D9	V_{DDQ}	Q9
D	V_{SS}	Q34	V_{SS}	D34	SA	V_{DDQ}	NC (288 Mb)	V_{DDQ}	NC (144 Mb)	D1	V_{SS}	Q1	V_{SS}
E	Q25	V_{DDQ}	D25	V_{DD}	V_{SS}	SA	V_{SS}	SA	V_{SS}	V_{DD}	D10	V_{DDQ}	Q10
F	V_{SS}	Q33	V_{SS}	D33	SA	V_{DD}	V_{DDQ}	V_{DD}	SA	D2	V_{SS}	Q2	V_{SS}
G	Q24	Q32	D24	D32	V_{SS}	SA	MZT1	SA	V_{SS}	D3	D11	Q3	Q11
H	Q23	V_{DDQ}	D23	V_{DDQ}	SA	V_{DDQ}	$\overline{W}$	V_{DDQ}	SA	V_{DDQ}	D12	V_{DDQ}	Q12
J	V_{SS}	Q31	V_{SS}	D31	V_{SS}	SA	V_{SS}	SA	V_{SS}	D4	V_{SS}	Q4	V_{SS}
K	CQ1	V_{DDQ}	V_{REF}	V_{DD}	KD1	V_{DD}	CK	V_{DD}	KD0	V_{DD}	V_{REF}	V_{DDQ}	CQ0
L	$\overline{CQ}$1	V_{SS}	QVLD1	V_{SS}	$\overline{KD}$1	V_{DDQ}	$\overline{CK}$	V_{DDQ}	$\overline{KD}$0	V_{SS}	QVLD0	V_{SS}	$\overline{CQ}$0
M	V_{SS}	Q22	V_{SS}	D22	V_{SS}	SA	V_{SS}	SA	V_{SS}	D13	V_{SS}	Q13	V_{SS}
N	Q30	V_{DDQ}	D30	V_{DDQ}	DLL	V_{DDQ}	$\overline{R}$	V_{DDQ}	MCH	V_{DDQ}	D5	V_{DDQ}	Q5
P	Q29	Q21	D29	D21	V_{SS}	SA	MZT0	SA	V_{SS}	D14	D6	Q14	Q6
R	V_{SS}	Q20	V_{SS}	D20	MCH	V_{DD}	V_{DDQ}	V_{DD}	RST	D15	V_{SS}	Q15	V_{SS}
T	Q28	V_{DDQ}	D28	V_{DD}	V_{SS}	SA	V_{SS}	SA	V_{SS}	V_{DD}	D7	V_{DDQ}	Q7
U	V_{SS}	Q19	V_{SS}	D19	NU_I	V_{DDQ}	$\overline{ADZT1}$	V_{DDQ}	NU_I	D16	V_{SS}	Q16	V_{SS}
V	Q27	V_{DDQ}	D27	V_{DDQ}	V_{SS}	NU_I (x18)	V_{DD}	NU_I (B2)	V_{SS}	V_{DDQ}	D8	V_{DDQ}	Q8
W	V_{SS}	Q18	V_{SS}	D18	TCK	RLM0	NC (RSVD)	MCL	TMS	D17	V_{SS}	Q17	V_{SS}
Y	V_{DD}	V_{DDQ}	V_{DD}	V_{DDQ}	TDO	ZT	RLM1	MCL	TDI	V_{DDQ}	V_{DD}	V_{DDQ}	V_{DD}

Not Recommended for New Design – Discontinued Product

Notes:

1. Pins 5A and 7A are reserved for future use. They must be tied Low in this device.
2. Pins 5R and 9N are reserved for future use. They must be tied High in this device.
3. Pin 6A is defined as mode pin CFG in the pinout standard. It must be tied Low in this device to select x36 configuration.
4. Pin 8B is defined as mode pin SIOM in the pinout standard. It must be tied High in this device to select Separate I/O configuration.
5. Pin 6B is defined as mode pin B4M in the pinout standard. It must be tied High in this device to select Burst-of-4 configuration.
6. Pin 6V is defined as address pin SA for x18 devices. It is unused in this device, and must be left unconnected or driven Low.
7. Pin 8V is defined as address pin SA for B2 devices. It is unused in this device, and must be left unconnected or driven Low.
8. Pin 9D is reserved as address pin SA for 144 Mb devices. It is a true no connect in this device.
9. Pin 7D is reserved as address pin SA for 288 Mb devices. It is a true no connect in this device.
10. Pins 5U and 9U are unused in this device. They must be left unconnected or driven Low.
11. Pins 8W and 8Y are reserved for internal use only. They must be tied Low.
12. Pins 7B and 7W are reserved for future use. They are true no connects in this device.

 © 2011, GSI Technology

Specifications cited are subject to change without notice. For latest documentation see http://www.gsitechnology.com.

Pin Description

Symbol	Description	Type
SA	**Address**—Read or Write Address is registered on ↑CK.	Input
D[35:0]	**Write Data**—Registered on ↑KD and ↑$\overline{KD}$ during Write operations. D[17:0]—x18 and x36. D[35:18]—x36 only.	Input
Q[35:0]	**Read Data**—Driven by ↑CK and ↑$\overline{CK}$, and synchronized with ↑CQ and ↑$\overline{CQ}$ during Read operations. Q[17:0]—x18 and x36. Q[35:18]—x36 only.	Output
QVLD[1:0]	**Read Data Valid**—Driven high one half cycle before valid Read Data.	Output
CK, $\overline{CK}$	**Primary Input Clocks**—Dual single-ended. For Address and Control input latching, internal timing control, and Read Data and Echo Clock output timing control.	Input
$\overline{KD}$[1:0], KD[1:0]	**Write Data Input Clocks**—Dual single-ended. For Write Data input latching. KD0, $\overline{KD}$0—latch Write Data (D[17:0] in x36, D[8:0] in x18). KD1, $\overline{KD}$1—latch Write Data (D[35:18] in x36, D[17:9] in x18).	Input
$\overline{CQ}$[1:0], CQ[1:0]	**Echo Clocks**—Free running source synchronous output clocks.	Output
$\overline{R}$	**Read Enable**—Registered on ↑CK. $\overline{R}$ = 0 initiates a Read operation.	Input
$\overline{W}$	**Write Enable**—Registered on ↑CK. $\overline{W}$ = 0 initiates a Write operation.	Input
$\overline{ADZT1}$	**Address and Write Data Input Termination Pull-Up Enable**—Registered on↑CK. $\overline{ADZT1}$ = 0: enables termination pull-up on Address (SA), Write Data (D) inputs. $\overline{ADZT1}$ = 1: disables termination pull-up on Address (SA), Write Data (D) inputs.	Input
DLL	**DLL Enable**—Weakly pulled High internally. DLL = 0: disables internal DLL. DLL = 1: enables internal DLL.	Input
RST	**Reset**—Holds the device inactive and resets the device to its initial power-on state when asserted High. Weakly pulled Low internally.	Input
RLM[1:0]	**Read Latency Select 1:0**—Must be tied High or Low. RLM[1:0] = 00: reserved. RLM[1:0] = 01: selects 2.0 cycle Read Latency. RLM[1:0] = 10: selects 3.0 cycle Read Latency. RLM[1:0] = 11: reserved.	Input
ZQ	**Output Driver Impedance Control Resistor Input**—Must be connected to V_{SS} through an external resistor RQ to program output driver impedance.	Input
ZT	**Input Termination Impedance Control Resistor Input**—Must be connected to V_{SS} through an external resistor RT to program input termination impedance.	Input

Not Recommended for New Design—Discontinued Product

 © 2011, GSI Technology

Specifications cited are subject to change without notice. For latest documentation see http://www.gsitechnology.com.

Pin Description (Continued)

Symbol	Description	Type
MZT[1:0]	**Input Termination Mode Select**—Selects the termination mode used for all terminated inputs. Must be tied High or Low. MZT[1:0] = 00: disabled. MZT[1:0] = 01: RT/2 Thevenin-equivalent (pull-up = RT, pull-down = RT). MZT[1:0] = 10: RT Thevenin-equivalent (pull-up = 2*RT, pull-down = 2*RT). MZT[1:0] = 11: reserved.	Input
PZT[1:0]	**Input Termination Configuration Select**—Selects which inputs are terminated. Must be tied High or Low. PZT[1:0] = 00: Write Data only. PZT[1:0] = 01: Write Data, Input Clocks. PZT[1:0] = 10: Write Data, Address, Control. PZT[1:0] = 11: Write Data, Address, Control, Input Clocks.	Input
MVQ	**I/O Voltage Select**—Indicates what voltage is supplied to the V_{DDQ} pins. Must be tied High or Low. MVQ = 0: Configure for 1.2V to 1.35V nominal V_{DDQ}. MVQ = 1: Configure for 1.5V nominal V_{DDQ}.	Input
V_{DD}	**Core Power Supply**—1.35V nominal core supply voltage.	—
V_{DDQ}	**I/O Power Supply**—1.2V to 1.5V nominal I/O supply voltage. Configurable via MVQ pin.	—
V_{REF}	**Input Reference Voltage**—Input buffer reference voltage.	—
V_{SS}	**Ground**	—
TCK	**JTAG Clock**	Input
TMS	**JTAG Mode Select**—Weakly pulled High internally.	Input
TDI	**JTAG Data Input**—Weakly pulled High internally.	Input
TDO	**JTAG Data Output**	Output
MCH	**Must Connect High**—May be tied to V_{DDQ} directly or via a 1kΩ resistor.	Input
MCL	**Must Connect Low**—May be tied to V_{SS} directly or via a 1kΩ resistor.	Input
NC	**No Connect**—There is no internal chip connection to these pins. They may be left unconnected, or tied High or Low.	—
NU_I	**Not Used, Input**—There is an internal chip connection to these input pins, but they are unused by the device. They are pulled Low internally. They may be left unconnected or tied Low. They should not be tied High.	Input
NU_O	**Not Used, Output**—There is an internal chip connection to these output pins, but they are unused by the device. Unused output pins are tri-stated internally. They should be left unconnected.	Output

Not Recommended for New Design—Discontinued Product

 © 2011, GSI Technology

Specifications cited are subject to change without notice. For latest documentation see http://www.gsitechnology.com.

Power Up Requirements

For reliability purposes, power supplies must power up simultaneously, or in the following sequence:
V_{SS}, V_{DD}, V_{DDQ}, V_{REF} and inputs.
Power supplies must power down simultaneously, or in the reverse sequence.

After power supplies power up, the following start-up sequence must be followed.

Step 1 (Recommended, but not required): Assert RST High for at least 1ms.
While RST is asserted high:
• The DLL is disabled, regardless of the state of the DLL pin.
• Read and Write operations are ignored.

Note: If possible, RST should be asserted High before input clocks (CK, $\overline{CK}$, KD, $\overline{KD}$) begin toggling, and remain asserted High until input clocks are stable and toggling within specification, in order to prevent unstable, out-of-spec input clocks from causing trouble in the SRAM.

Step 2: Begin toggling input clocks.
After input clocks begin toggling, but not necessarily within specification:
• Q are placed in the non-Read state, and remain so until the first Read operation.
• QVLD are driven Low, and remain so until the first Read operation.
• CQ, $\overline{CQ}$ begin toggling, but not necessarily within specification.

Step 3: Wait until input clocks are stable and toggling within specification.

Step 4: De-assert RST Low (if asserted High).

Step 5: Wait at least 160K (163,840) cycles.
During this time:
• Output driver and input termination impedances are calibrated (i.e. set to the programmed values).

Note: The DLL pin may be asserted High or de-asserted Low during this time. If asserted High, DLL synchronization begins immediately after output driver and input termination impedance calibration has completed. If de-asserted Low, DLL synchronization begins after the DLL pin is asserted High (see Step 6). In either case, Step 7 must follow thereafter.

Step 6: Assert DLL pin High (if de-asserted Low).

Step 7: Wait at least 64K (65,536) cycles.
During this time:
• The DLL is enabled and synchronized properly.

After DLL synchronization has completed:
• CQ, $\overline{CQ}$ begin toggling within specification.

Step 8: Begin initiating Read and Write operations.

Not Recommended for New Design—Discontinued Product

 © 2011, GSI Technology
Specifications cited are subject to change without notice. For latest documentation see http://www.gsitechnology.com.

Reset (RST) Requirements

Although not generally recommended, RST may be asserted High at any time after completion of the initial power-up sequence described previously, to reset the SRAM control logic to its initial power-on state. However, whenever RST is subsequently de-asserted Low (as in Step 4 in the power up sequence), Steps 5~7 in the power-up sequence must be followed before Read and Write operations are initiated.

Note: Memory array content may be perturbed/corrupted when RST is asserted High.

DLL Operation

An on-chip DLL is used to align output timing with input clocks. The DLL uses the CK input clock as a source, and is enabled when all of the following conditions are met:

1. The DLL pin is asserted High, and
2. The RST pin is de-asserted Low, and
3. The input clock $t_{KHKH} \leq 6.0$ns.

Once enabled, the DLL requires 64K (65,536) stable clock cycles in order to synchronize properly.

The DLL can tolerate changes in input clock frequency due to clock jitter (i.e. such jitter will not cause the DLL to lose lock/ synchronization), provided the cycle-to-cycle jitter does not exceed 200ps (see the t_{KJITcc} specification in the AC Electrical Characteristics section for more information). However, the DLL must be resynchronized (i.e. disabled and then re-enabled) whenever the nominal input clock frequency is changed.

When the DLL is enabled, read latency is determined by the RLM mode pins, as defined in the Read Latency section. Output timing is aligned with the input clocks.

The DLL is disabled when any of the following conditions are met:

1. The DLL pin is de-asserted Low, or
2. The RST pin is asserted High, or
3. The input clock is stopped for at least 30ns, or $t_{KHKH} \geq 30$ns.

On-Chip Error Correction

SigmaQuad-IIIe ECCRAMs implement a single-bit error detection and correction algorithm (specifically, a Hamming Code) on each DDR data word (comprising two 9-bit data bytes) transmitted on each 9-bit data bus (i.e., transmitted on D/Q[8:0], D/Q[17:9], D/Q[26:18], or D/Q[35:27]). To accomplish this, 5 ECC parity bits (invisible to the user) are utilized per every 18 data bits (visible to the user).

The ECC algorithm neither corrects nor detects multi-bit errors. However, GSI ECCRAMs are architected in such a way that a single SER event very rarely causes a multi-bit error across any given “transmitted data unit”, where a “transmitted data unit” represents the data transmitted as the result of a single read or write operation to a particular address. The extreme rarity of multi-bit errors results in the SER mentioned previously (i.e., <0.002 FITs/Mb (measured at sea level)).

Not only does the on-chip ECC significantly improve SER performance, but it also frees up the entire memory array for data storage. Very often SRAM applications allocate 1/9th of the memory array (i.e., one “error bit” per eight “data bits”, in any 9-bit “data byte”) for error detection (either simple parity error detection, or system-level ECC error detection and correction). Such error-bit allocation is unnecessary with ECCRAMs the entire memory array can be utilized for data storage, effectively providing 12.5% greater storage capacity compared to SRAMs of the same density not equipped with on-chip ECC.

Not Recommended for New Design – Discontinued Product

 © 2011, GSI Technology
Specifications cited are subject to change without notice. For latest documentation see http://www.gsitechnology.com.

Read Latency (RL)

Read Latency is the Read pipeline length, and directly impacts the maximum operating frequency of the device. It is user-programmable through mode pins RLM [1:0].

GS8673ED18/36BK-675 Read Latency

Read Latency (RL)	RLM1	RLM0	Frequency
3.0 cycles	1	0	167 MHz–675 MHz
2.0 cycles	0	1	167 MHz–450 MHz

GS8673ED18/36BK-625 Read Latency

Read Latency (RL)	RLM1	RLM0	Frequency
3.0 cycles	1	0	167 MHz–625 MHz
2.0 cycles	0	1	167 MHz–400 MHz

GS8673ED18/36BK-550 Read Latency

Read Latency (RL)	RLM1	RLM0	Frequency
3.0 cycles	1	0	167 MHz–550 MHz
2.0 cycles	0	1	167 MHz–375 MHz

GS8673ED18/36BK-500 Read Latency

Read Latency (RL)	RLM1	RLM0	Frequency
3.0 cycles	1	0	167 MHz–500 MHz
2.0 cycles	0	1	167 MHz–333 MHz

Not Recommended for New Design—Discontinued Product

 © 2011, GSI Technology

Specifications cited are subject to change without notice. For latest documentation see http://www.gsitechnology.com.

Functional Description

Separate I/O ECCRAMs, from a system architecture point of view, are attractive in applications that execute continuous back-to-back alternating Reads and Writes. Therefore, the SigmaQuad-IIIe ECCRAM interface and truth table are optimized for continuously alternating Reads and Writes. Separate I/O ECCRAMs are unpopular in applications where block transfers of Reads or Writes are needed because half of the data pins will go unused during the block transfer, potentially cutting Separate I/O ECCRAM data bandwidth in half. Applications of this sort are better served by Common I/O ECCRAMs such as the SigmaDDR-IIIe series.

Truth Table

Previous Operation	SA	$\overline{R}$	$\overline{W}$	Current Operation	D				Q			
(t_{n-1})	↑CK (t_n)	↑CK (t_n)	↑CK (t_n)	(t_n)	↑KD (t_{n+1})	↑$\overline{KD}$ ($t_{n+1½}$)	↑KD (t_{n+2})	↑$\overline{KD}$ ($t_{n+2½}$)	↑CK (t_m)	↑CK ($t_{m+180°}$)	↑CK (t_{m+1})	↑CK ($t_{m+1+180°}$)
NOP	X	1	1	NOP	X	X	—	—	Hi-Z/0	Hi-Z/0	—	—
Write	X	1	X	NOP	D3	D4	—	—	Hi-Z/0	Hi-Z/0	—	—
Read	X	X	1	NOP	X	X	—	—	Q3	Q4	—	—
NOP	V	1	0	Write	D1	D2	D3	D4	Hi-Z/0	Hi-Z/0	—	—
Read	V	X	0	Write	D1	D2	D3	D4	Q3	Q4	—	—
NOP	V	0	X	Read	X	X	—	—	Q1	Q2	Q3	Q4
Write	V	0	X	Read	D3	D4	—	—	Q1	Q2	Q3	Q4

Notes:

1. 1 = input High; 0 = input Low; V = input valid; X = input don't care.
2. $t_m = t_{n + RL}$, where RL = Read Latency of the device.
3. D1, D2, D3, and D4 indicate the first, second, third, and fourth pieces of Write Data transferred during Write operations.
4. Q1, Q2, Q3, and Q4 indicate the first, second, third, and fourth pieces of Read Data transferred during Read operations.
5. When D input termination is disabled (MZT[1:0] = 00), Q drivers are disabled (i.e. Q pins are tri-stated) for one cycle in response to NOP and Write commands, RL cycles after the command is sampled, except when preceded by a Read command.
6. When D input termination is enabled (MZT[1:0] = 01 or 10), Q drivers are enabled Low (i.e. Q pins are driven Low) for one cycle in response to NOP and Write commands, RL cycles after the command is sampled, except when preceded by a Read command. This is done so the Memory Controller can enable On-Die Termination on its data inputs without having to cope with the termination pulling tri-stated data inputs to $V_{DDQ}/2$ (i.e., to the switch point of the data input receivers).

Not Recommended for New Design—Discontinued Product

 © 2011, GSI Technology

Specifications cited are subject to change without notice. For latest documentation see http://www.gsitechnology.com.

Low Power NOP Mode

When input termination is enabled on the Address (SA) and Write Data (D) inputs, those inputs can be placed in Low Power NOP (LP NOP) mode via the synchronous $\overline{\text{ADZT1}}$ input. When NOP operations are initiated with $\overline{\text{ADZT1}}$ High, the termination pull-ups on the SA and D inputs are disabled, thereby reducing the DC power associated with those inputs.

LP NOP Truth Table

$\overline{\text{R}}$	$\overline{\text{W}}$	$\overline{\text{ADZT1}}$	Current Operation	SA, D Pull-Up
↑CK (t_n)	↑CK (t_n)	↑CK (t_n)	(t_n)	↑CK (t_{n+2})
X	X	0	Any	Enabled
X	X	1	Any	Disabled

Notes:

1. 1 = input High; 0 = input Low; X = input don't care.
2. $\overline{\text{ADZT1}}$ should only be driven High during NOP operations; SA, D input timing is not guaranteed in LP NOP Mode.
3. SA, D should be driven Low (or tri-stated) during LP NOP Mode, to take advantage of the power-saving feature.

LP NOP Timing Specifications

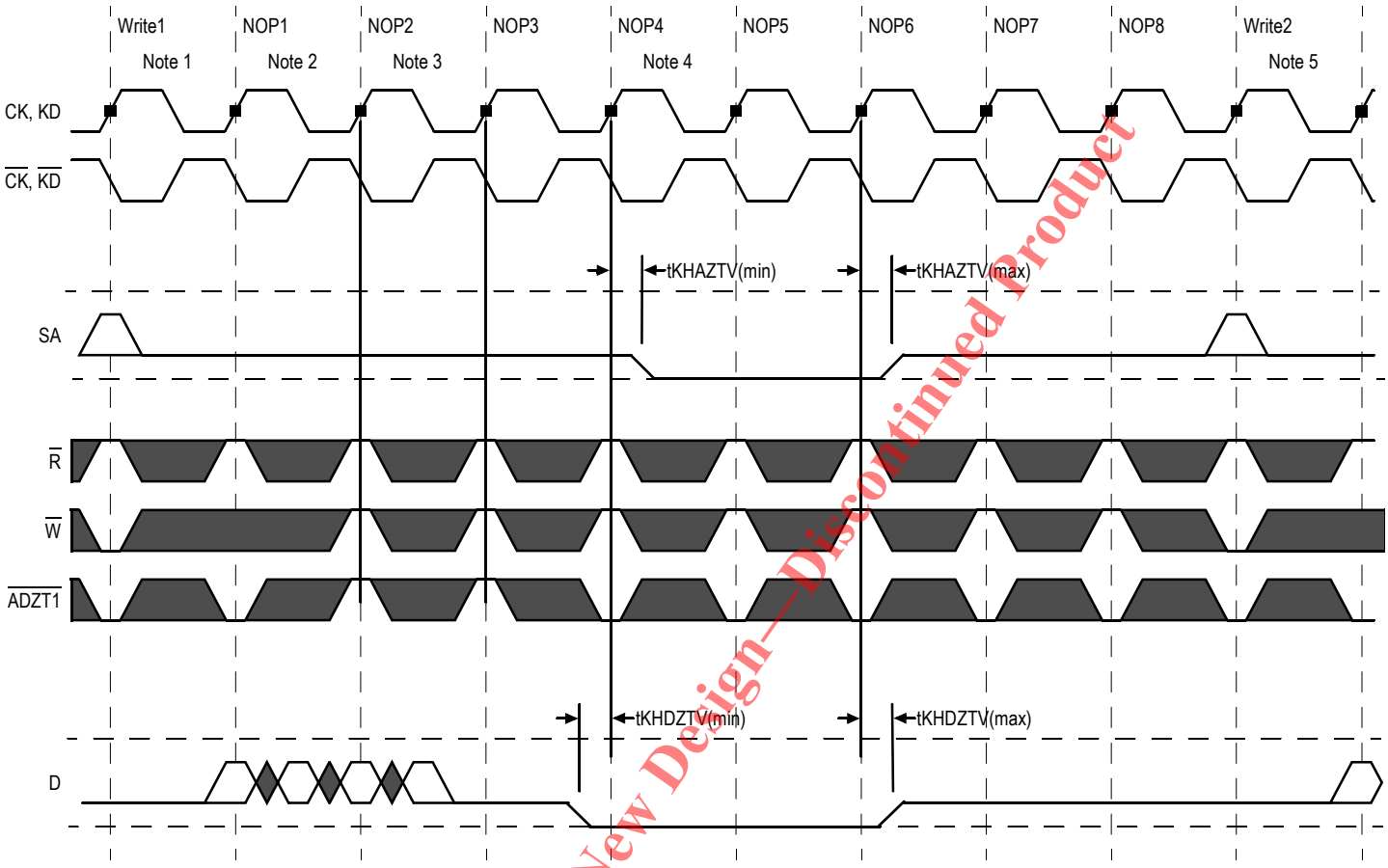
Parameter	Symbol	Min	Max	Units
CK Clock High to SA Pull-up Enable / Disable	t_{KHAZTV}	0	2.0	ns
CK Clock High to D Pull-Up Enable / Disable	t_{KHDZTV}	–0.4	0.4	ns

Not Recommended for New Design—Discontinued Product

 © 2011, GSI Technology

Specifications cited are subject to change without notice. For latest documentation see http://www.gsitechnology.com.

LP NOP Timing Diagram



Not Recommended for New Design—Discontinued Product

Notes:

1. The Controller initiates Write1. The ECCRAM is enabling SA and D termination.
2. The Controller initiates one NOP (NOP1) with ADZT1 Low, to allow time for Write1 to complete.
   The Controller drives SA, D Low during NOP1 ~ NOP8.
3. The Controller initiates two more NOPs (NOP2 ~ NOP3) with ADZT1 High, to cause the ECCRAM to enter LP NOP mode for 2 cycles.
   The ECCRAM disables SA and D termination pull ups at ↑CK in NOP4, 2 cycles after sampling ADZT1 = 1 at ↑CK in NOP2.
4. The Controller initiates five more NOPs (NOP4 ~ NOP8) with ADZT1 Low, to allow time for the ECCRAM to exit LP NOP Mode.
   The ECCRAM enables SA and D termination pull ups at ↑CK in NOP6, 2 cycles after sampling ADZT1 = 0 at ↑CK in NOP4.
5. The Controller initiates Write2. The ECCRAM is enabling SA and D termination.

 © 2011, GSI Technology
Specifications cited are subject to change without notice. For latest documentation see http://www.gsitechnology.com.

Input Timing

Address (SA) inputs are latched with CK.
Address input timing is clock-centered; that is, CK edges must be driven such that adequate setup and hold time is provided to the address input registers, as specified by the ECCRAM.

Control ($\overline{R}$, $\overline{W}$, $\overline{ADZT1}$) inputs are latched with CK.
Control input timing is clock-centered; that is, CK edges must be driven such that adequate setup and hold time is provided to the control input registers, as specified by the ECCRAM.

Write Data (D) inputs are latched with KD[1:0] and $\overline{KD}$[1:0].

1. KD0 and $\overline{KD}$0 are used to latch D[17:0] in x36, and D[8:0] in x18.
2. KD1 and $\overline{KD}$1 are used to latch D[35:18] in x36, and D[17:9] in x18.

Write Data input timing is clock-centered; that is, KD and $\overline{KD}$ edges must be driven such that adequate setup and hold time is provided to the data input registers, as specified by the ECCRAM.

Output Timing

The SigmaQuad-IIIe ECCRAMs feature source-synchronous output clocks, also known as echo clocks. These outputs, CQ0, $\overline{CQ0}$, CQ1, and $\overline{CQ1}$ are designed to be electrically identical to data output pins. They are designed to behave just like data output pins. They are designed to track variances demonstrated by the data outputs due to influences of temperature, voltage, process, or other factors. As a result, the specifications that describe the relationship between the CQ clock edges and the data output edges are much tighter than those that describe the relationship between the data outputs and the incoming CK clock.

Note that the CQ clock-to-data output specifications apply to specific combinations of clocks and data, as follows:

1. CQ0 and $\overline{CQ0}$ are associated with Q[17:0] in x36, and with Q[8:0] in x18. They are also associated with QVLD0.
2. CQ1 and $\overline{CQ1}$ are associated with Q[35:18] in x36, and with Q[17:9] in x18. They are also associated with QVLD1.

As can be seen, the echo clock pairs are, in each case, associated with data output pins on the nearest side of the chip. The left vs. right side groupings prevent skew across the device and pinout from degrading the data output valid window.

Output Alignment

Q1 Active	Q2 Inactive	↑CQ	↓$\overline{CQ}$	Q1 Inactive	Q2 Active	QVLD Active/Inactive	↑$\overline{CQ}$	↓CQ
Generated from ↑CK				Generated from ↑$\overline{CK}$				

Notes:

1. Q1 and Q2 indicate the first and second pieces of read data transferred in any given cycle.
2. Output timing is aligned with input clocks.
3. Output timing is clock-aligned. That is, CQ, $\overline{CQ}$ edges are aligned with Q edges.

Not Recommended for New Design—Discontinued Product

 © 2011, GSI Technology
Specifications cited are subject to change without notice. For latest documentation see http://www.gsitechnology.com.

Output Driver Impedance Control

Programmable output drivers have been implemented on Read Data (Q), Read Data Valid (QVLD), and Echo Clocks (CQ, $\overline{CQ}$). The output driver impedance can be programmed via the ZQ pin. When an external impedance-matching resistor (RQ) is connected between ZQ and V_{SS}, output driver impedance is set to RQ/5 nominally.

Output driver impedance is set to the programmed value within 160K cycles after input clocks are operating within specification, and RST is de-asserted Low. It is updated periodically thereafter, to compensate for temperature and voltage fluctuations in the system.

Input Termination Impedance Control

On-die input termination can be enabled on Write Data (D), Address (SA), Control ($\overline{R}$, $\overline{W}$, $\overline{ADZT1}$), and Input Clocks (CK, $\overline{CK}$, KD, $\overline{KD}$) via the MZT[1:0] and PZT[1:0] pins. The termination impedance can be programmed via the ZT pin. When an external impedance-matching resistor (RT) is connected between ZT and V_{SS}, termination impedance is set according to the table below.

Termination impedance is set to the programmed value within 160K cycles after input clocks are operating within specification, and RST is de-asserted Low. It is updated periodically thereafter, to compensate for temperature and voltage fluctuations in the system.

Note: When termination impedance is enabled on a particular input, that input should always be driven High or Low; it should never be tri-stated (i.e., in a High-Z state). If the input is tri-stated, the termination will pull the signal to V_{DDQ} / 2 (i.e., to the switch point of the diff-amp receiver), which could cause the receiver to enter a meta-stable state and consume more power than it normally would. This could result in the device's operating currents being higher.

The following table specifies the pull-up and pull-down termination impedances for each terminated input:

Pull-up and Pull-Down Termination Impedance

Terminated Inputs	PZT[1:0]	MZT[1:0]	Pull-Down Impedance	Pull-Up Impedance
CK, $\overline{CK}$, KD, $\overline{KD}$	X0	XX	disabled	disabled
	X1	01	RT	RT
		10	2 * RT	2 * RT
SA, $\overline{R}$, $\overline{W}$, $\overline{ADZT1}$	0X	XX	disabled	disabled
	1X	01	RT	RT
		10	2 * RT	2 * RT
D	XX	01	RT	RT
		10	2 * RT	2 * RT

Notes:

1. When MZT[1:0] = 00, input termination is disabled on all inputs.
2. When MZT[1:0] = 11, input termination state is not specified; it is reserved for future use.
3. During JTAG EXTEST and SAMPLE-Z instructions, input termination is disabled on all inputs.

Not Recommended for New Design–Discontinued Product

 © 2011, GSI Technology
Specifications cited are subject to change without notice. For latest documentation see http://www.gsitechnology.com.

Electrical Specifications

Absolute Maximum Ratings

Parameter	Symbol	Rating	Units
Core Supply Voltage	V_{DD}	-0.3 to +1.6	V
I/O Supply Voltage when MVQ = 0	V_{DDQ}	-0.3 to V_{DD}	V
I/O Supply Voltage when MVQ = 1	V_{DDQ}	-0.3 to V_{DD} + 0.3	V
Input Voltage when MVQ = 0	V_{IN}	-0.3 to V_{DDQ} + 0.3 (1.7 max)	V
Input Voltage when MVQ = 1	V_{IN}	-0.3 to V_{DDQ} + 0.3 (2.0 max)	V
Maximum Junction Temperature	T_J	125	°C
Storage Temperature	T_{STG}	-55 to 125	°C

Note:

Permanent damage to the device may occur if the Absolute Maximum Ratings are exceeded. Operation should be restricted to Recommended Operating Conditions. Exposure to conditions exceeding the Recommended Operating Conditions for an extended period of time may affect reliability of this component.

Recommended Operating Conditions

Parameter	Symbol	Min	Typ	Max	Units
Core Supply Voltage: -675 and -625 speed bins	V_{DD}	1.3	1.35	1.4	V
Core Supply Voltage: -550 and -500 speed bins	V_{DD}	1.25	1.3 ~ 1.35	1.4	V
I/O Supply Voltage when MVQ = 0	V_{DDQ}	1.15	1.2 ~ 1.35	V_{DD}	V
I/O Supply Voltage when MVQ = 1	V_{DDQ}	1.4	1.5	1.6	V
Commercial Junction Temperature	T_{JC}	0	—	85	°C
Industrial Junction Temperature	T_{JI}	–40	—	100	°C

Note:

For reliability purposes, power supplies must power up simultaneously, or in the following sequence:

V_{SS}, V_{DD}, V_{DDQ}, V_{REF}, and Inputs.

Power supplies must power down simultaneously, or in the reverse sequence.

Thermal Impedance

Package	θ JA (C°/W) Airflow = 0 m/s	θ JA (C°/W) Airflow = 1 m/s	θ JA (C°/W) Airflow = 2 m/s	θ JB (C°/W)	θ JC (C°/W)
FBGA	15.5	13.1	12.1	4.4	0.2

Not Recommended for New Design—Discontinued Product

 © 2011, GSI Technology

Specifications cited are subject to change without notice. For latest documentation see http://www.gsitechnology.com.

I/O Capacitance

Parameter	Symbol	Min	Max	Units	Notes
Input Capacitance	C_{IN}	—	5.0	pF	1, 3
Output Capacitance	C_{OUT}	—	5.5	pF	2, 3

Notes:
1. $V_{IN} = V_{DDQ}/2$.
2. $V_{OUT} = V_{DDQ}/2$.
3. $T_A = 25°C$, f = 1 MHz.

Input Electrical Characteristics when MVQ = 0

Parameter	Symbol	Min	Max	Units	Notes
DC Input Reference Voltage	V_{REFdc}	0.48 * V_{DDQ}	0.52 * V_{DDQ}	V	—
DC Input High Voltage	V_{IH1dc}	V_{REF} + 0.08	V_{DDQ} + 0.15	V	4
DC Input Low Voltage	V_{IL1dc}	–0.15	V_{REF} – 0.08	V	4
DC Input High Voltage	V_{IH2dc}	0.75 * V_{DDQ}	V_{DDQ} + 0.15	V	5
DC Input Low Voltage	V_{IL2dc}	–0.15	0.25 * V_{DDQ}	V	5
AC Input Reference Voltage	V_{REFac}	0.47 * V_{DDQ}	0.53 * V_{DDQ}	V	1
AC Input High Voltage	V_{IH1ac}	V_{REF} + 0.15	V_{DDQ} + 0.25	V	2, 3, 4
AC Input Low Voltage	V_{IL1ac}	–0.25	V_{REF} – 0.15	V	2, 3, 4
AC Input High Voltage	V_{IH2ac}	V_{DDQ} – 0.2	V_{DDQ} + 0.25	V	2, 5
AC Input Low Voltage	V_{IL2ac}	– 0.25	0.2	V	2, 5

Notes:
1. V_{REFac} is equal to V_{REFdc} plus noise.
2. V_{IH} max and V_{IL} min apply for pulse widths less than one-quarter of the cycle time.
3. Input rise and fall times must be a minimum of 1 V/ns, and within 10% of each other.
4. Applies to: CK, $\overline{CK}$, KD[1.0], $\overline{KD}$[1.0], SA, D[35:0], $\overline{R}$, $\overline{W}$, $\overline{ADZT1}$.
5. Applies to: DLL, RST, RLM[1:0], MZT[1:0], PZT[1:0].

Not Recommended for New Design — Discontinued Product

 © 2011, GSI Technology
Specifications cited are subject to change without notice. For latest documentation see http://www.gsitechnology.com.

Input Electrical Characteristics when MVQ = 1

Parameter	Symbol	Min	Max	Units	Notes
DC Input Reference Voltage	V_{REFdc}	0.47 * V_{DDQ}	0.53 * V_{DDQ}	V	—
DC Input High Voltage	V_{IH1dc}	V_{REF} + 0.1	V_{DDQ} + 0.15	V	4
DC Input Low Voltage	V_{IL1dc}	–0.15	V_{REF} – 0.1	V	4
DC Input High Voltage	V_{IH2dc}	0.75 * V_{DDQ}	V_{DDQ} + 0.15	V	5
DC Input Low Voltage	V_{IL2dc}	–0.15	0.25 * V_{DDQ}	V	5
AC Input Reference Voltage	V_{REFac}	0.46 * V_{DDQ}	0.54 * V_{DDQ}	V	1
AC Input High Voltage	V_{IH1ac}	V_{REF} + 0.2	V_{DDQ} + 0.25	V	2, 3, 4
AC Input Low Voltage	V_{IL1ac}	–0.25	V_{REF} – 0.2	V	2, 3, 4
AC Input High Voltage	V_{IH2ac}	V_{DDQ} – 0.2	V_{DDQ} + 0.25	V	2, 5
AC Input Low Voltage	V_{IL2ac}	–0.25	0.2	V	2, 5

Notes:

1. V_{REFac} is equal to V_{REFdc} plus noise.
2. V_{IH} max and V_{IL} min apply for pulse widths less than one-quarter of the cycle time.
3. Input rise and fall times must be a minimum of 1V/ns, and within 10% of each other.
4. Applies to: CK, $\overline{CK}$, KD[1.0], $\overline{KD}$[1.0], SA, D[35:0], $\overline{R}$, $\overline{W}$, $\overline{ADZT}$1.
5. Applies to: DLL, RST, RLM[1:0], MZT[1:0], PZT[1:0].

Not Recommended for New Design—Discontinued Product

 © 2011, GSI Technology

Specifications cited are subject to change without notice. For latest documentation see http://www.gsitechnology.com.

Input Termination Impedance

Parameter	Symbol	MZT[1:0]	Min	Max	Units	Notes
Input Termination Impedance when MVQ = 0	R_{IN}	01	RT * 0.85	RT * 1.15	Ω	1, 2, 3
		10	(2*RT) * 0.8	(2*RT) * 1.2		
Input Termination Impedance when MVQ = 1	R_{IN}	01	RT * 0.8	RT * 1.2	Ω	1, 2, 3
		10	(2*RT) * 0.75	(2*RT) * 1.25		

Notes:
1. Applies to pull-up and pull-down individually.
2. Parameter applies when 105 ≤ RT ≤ 135.
3. Tested at $V_{IN} = V_{DDQ} * 0.2$ and $V_{DDQ} * 0.8$.

Output Electrical Characteristics

Parameter	Symbol	Min	Max	Units	Notes
DC Output High Voltage	V_{OHdc}	—	V_{DDQ} + 0.15	V	1
DC Output Low Voltage	V_{OLdc}	-0.15	—	V	1
AC Output High Voltage	V_{OHac}	—	V_{DDQ} + 0.25	V	1
AC Output Low Voltage	V_{OLac}	-0.25	—	V	1

Notes:
1. Parameters apply to: CQ, $\overline{CQ}$, Q, QVLD.

Output Driver Impedance

Parameter	Symbol	Min	Max	Units	Notes
Output Driver Impedance when MVQ = 0	R_{OUT}	(RQ/5) * 0.9	(RQ/5) * 1.1	Ω	1, 2
Output Driver Impedance when MVQ = 1	R_{OUT}	(RQ/5) * 0.85	(RQ/5) * 1.15	Ω	1, 2

Notes:
1. Parameter applies when 175Ω ≤ RQ ≤ 225Ω
2. Tested at $V_{OUT} = V_{DDQ} * 0.2$ and $V_{DDQ} * 0.8$.

Not Recommended for New Design—Discontinued Product

 © 2011, GSI Technology
Specifications cited are subject to change without notice. For latest documentation see http://www.gsitechnology.com.

Leakage Currents

Parameter	Symbol	Min	Max	Units	Notes
Input Leakage Current	I_{LI1}	–2	2	uA	1, 2
	I_{LI2}	–20	2	uA	1, 3
	I_{LI3}	–2	20	uA	1, 4
Output Leakage Current	I_{LO}	–2	2	uA	5, 6

Notes:
1. $V_{IN} = V_{SS}$ to V_{DDQ}.
2. Parameters apply to CK, $\overline{CK}$, KD, $\overline{KD}$, SA, D, $\overline{R}$, $\overline{W}$, $\overline{ADZT1}$ when input termination is disabled. Parameters apply to RLM, MZT, PZT, MVQ, TCK.
3. Parameters apply to DLL, TMS, TDI (weakly pulled up).
4. Parameters apply to RST (weakly pulled down).
5. $V_{OUT} = V_{SS}$ to V_{DDQ}.
6. Parameters apply to Q, CQ, $\overline{CQ}$, QVLD, TDO.

Operating Currents

P/N	RL	Operating Frequency	I_{DD} (V_{DD} = 1.25V)		I_{DD} (V_{DD} = 1.3V)		I_{DD} (V_{DD} = 1.35V)		I_{DD} (V_{DD} = 1.4V)		Units
			x18	x36	x18	x36	x18	x36	x18	x36	
GS8673ED18/36BK-675	3	675 MHz	n/a	n/a	2030	2870	2140	3010	2260	3170	mA
	2	450 MHz			1460	2020	1540	2130	1630	2240	
GS8673ED18/36BK-625	3	625 MHz	n/a	n/a	1900	2680	2000	2820	2110	2970	mA
	2	400 MHz			1330	1830	1410	1930	1490	2030	
GS8673ED18/36BK-550	3	550 MHz	1630	2290	1720	2410	1820	2540	1930	2670	mA
	2	375 MHz	1190	1640	1270	1730	1340	1830	1420	1930	
GS8673ED18/36BK-500	3	500 MHz	1490	2090	1580	2200	1670	2320	1770	2440	mA
	2	333 MHz	1090	1490	1160	1570	1230	1670	1300	1750	

Notes:
1. I_{OUT} = 0 mA; $V_{IN} = V_{IH}$ or V_{IL}.
2. Applies at 50% Reads + 50% Writes.

Not Recommended for New Design—Discontinued Product

 © 2011, GSI Technology
Specifications cited are subject to change without notice. For latest documentation see http://www.gsitechnology.com.

AC Test Conditions for 1.2V nominal V_{DDQ} (MVQ = 0)

Parameter	Symbol	Conditions	Units
Core Supply Voltage: -675 and -625 speed bins	V_{DD}	1.3 to 1.4	V
Core Supply Voltage: -550 and -500 speed bins	V_{DD}	1.25 to 1.4	V
I/O Supply Voltage	V_{DDQ}	1.15 to 1.25	V
Input Reference Voltage	V_{REF}	0.6	V
Input High Level	V_{IH}	0.9	V
Input Low Level	V_{IL}	0.3	V
Input Rise and Fall Time	—	2.0	V/ns
Input and Output Reference Level	—	0.6	V

Note:
Output Load Conditions RQ = 200Ω. Refer to figure below.

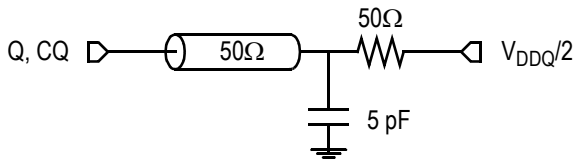
AC Test Conditions for 1.5V nominal V_{DDQ} (MVQ = 1)

Parameter	Symbol	Conditions	Units
Core Supply Voltage: -675 and -625 speed bins	V_{DD}	1.3 to 1.4	V
Core Supply Voltage: -550 and -500 speed bins	V_{DD}	1.25 to 1.4	V
I/O Supply Voltage	V_{DDQ}	1.4 to 1.6	V
Input Reference Voltage	V_{REF}	0.75	V
Input High Level	V_{IH}	1.25	V
Input Low Level	V_{IL}	0.25	V
Input Rise and Fall Time	—	2.0	V/ns
Input and Output Reference Level	—	0.75	V

Note:
Output Load Conditions RQ = 200Ω. Refer to figure below.

Not Recommended for New Design—Discontinued Product

AC Test Output Load



 © 2011, GSI Technology
Specifications cited are subject to change without notice. For latest documentation see http://www.gsitechnology.com.

AC Electrical Characteristics (independent of device speed grade)

Parameter	Symbol	Min	Max	Units	Notes
Input Clock Timing					
Clk High Pulse Width	t_{KHKL}	0.45	—	cycles	1
Clk Low Pulse Width	t_{KLKH}	0.45	—	cycles	1
Clk High to $\overline{\text{Clk}}$ High	$t_{KH\overline{K}H}$	0.45	0.55	cycles	2
Clk High to Write Data Clk High	t_{KHKDH}	-200	200	ps	3
DLL Lock Time	t_{Klock}	65,536	—	cycles	4
Clk Static to DLL Reset	t_{Kreset}	30	—	ns	5,11
Output Timing					
Clk High to Data Output Valid	t_{KHQV}	—	400	ps	6
Clk High to Data Output Hold	t_{KHQX}	-400	—	ps	6
Clk High to Data Output High-Z	t_{KHQHZ}	—	400	ps	7
Clk High to Data Output Low-Z	t_{KHQLZ}	-400	—	ps	7
Clk High to Echo Clock High	t_{KHCQH}	-400	400	ps	8
Echo Clk High to $\overline{\text{Echo Clock}}$ High	$t_{CQH\overline{CQ}H}$	$t_{KH\overline{K}H}$ (min) - 50	$t_{KH\overline{K}H}$ (max) + 50	ps	9,11
$\overline{\text{Echo Clk}}$ High to Echo Clock High	$t_{\overline{CQ}HCQH}$	$t_{\overline{K}HKH}$ (min) - 50	$t_{\overline{K}HKH}$ (max) + 50	ps	10,11

Notes:

All parameters are measured from the mid-point of the object signal to the mid-point of the reference signal unless otherwise noted.

1. Parameters apply to CK, $\overline{\text{CK}}$, KD, $\overline{\text{KD}}$.
2. Parameter specifies ↑CK → ↑$\overline{\text{CK}}$ and ↑KD → ↑$\overline{\text{KD}}$ requirements.
3. Parameter specifies ↑CK → ↑KD and ↑$\overline{\text{CK}}$ → ↑$\overline{\text{KD}}$ requirements.
4. V_{DD} slew rate must be < 0.1V DC per 50ns for DLL lock retention. DLL lock time begins once V_{DD} and input clock are stable.
5. Parameter applies to CK.
6. Parameters apply to Q, and are referenced to ↑CK.
7. Parameters apply to Q when MZT[1:0] = 00, and are referenced to ↑CK. They are measured at ± 50 mV from steady state voltage.
8. Parameter specifies ↑CK → ↑CQ timing.
9. Parameter specifies ↑CQ → ↑$\overline{\text{CQ}}$ timing. $t_{KH\overline{K}H}$ (min) and $t_{KH\overline{K}H}$ (max) are the minimum and maximum input delays from ↑CK to ↑$\overline{\text{CK}}$ applied to the device, as determined by the Absolute Jitter associated with those clock edges.
10. Parameter specifies ↑$\overline{\text{CQ}}$ → ↑CQ timing. $t_{\overline{K}HKH}$ (min) and $t_{\overline{K}HKH}$ (max) are the minimum and maximum input delays from ↑$\overline{\text{CK}}$ to ↑CK applied to the device, as determined by the Absolute Jitter associated with those clock edges.
11. Parameters are not tested. They are guaranteed by design, and verified through extensive corner-lot characterization.

Not Recommended for New Design — Discontinued Product

 © 2011, GSI Technology

Specifications cited are subject to change without notice. For latest documentation see http://www.gsitechnology.com.

AC Electrical Characteristics (variable with device speed grade)

Parameter	Symbol	–675		–625		–550		–500		Units	Notes
		Min	Max	Min	Max	Min	Max	Min	Max		
Input Clock Timing											
Clk Cycle Time	t_{KHKH}	1.48	6.0	1.6	6.0	1.8	6.0	2.0	6.0	ns	1,2
		2.2	6.0	2.5	6.0	2.66	6.0	3.0	6.0	ns	1,3
Clk Cycle-to-Cycle Jitter	t_{KJITcc}	—	60	—	60	—	60	—	60	ps	1,4,5
Input Setup and Hold Timing											
Address Input Valid to Clk High	t_{AVKH}	190	—	210	—	230	—	250	—	ps	6
Control Input Valid to Clk High	t_{IVKH}	190	—	210	—	230	—	250	—	ps	7
Data Input Valid to Clk High	t_{DVKH}	150	—	160	—	180	—	200	—	ps	8
Clk High to Address Input Hold	t_{KHAX}	190	—	210	—	230	—	250	—	ps	6
Clk High to Control Input Hold	t_{KHIX}	190	—	210	—	230	—	250	—	ps	7
Clk High to Data Input Hold	t_{KHDX}	150	—	160	—	180	—	200	—	ps	8
Output Timing											
Echo Clk High to Data Output Valid	t_{CQHQV}	—	150	—	150	—	150	—	150	ps	9,10
Echo Clk High to Data Output Hold	t_{CQHQX}	-150	—	-150	—	-150	—	-150	—	ps	9,10

Not Recommended for New Design — Discontinued Product

Notes:

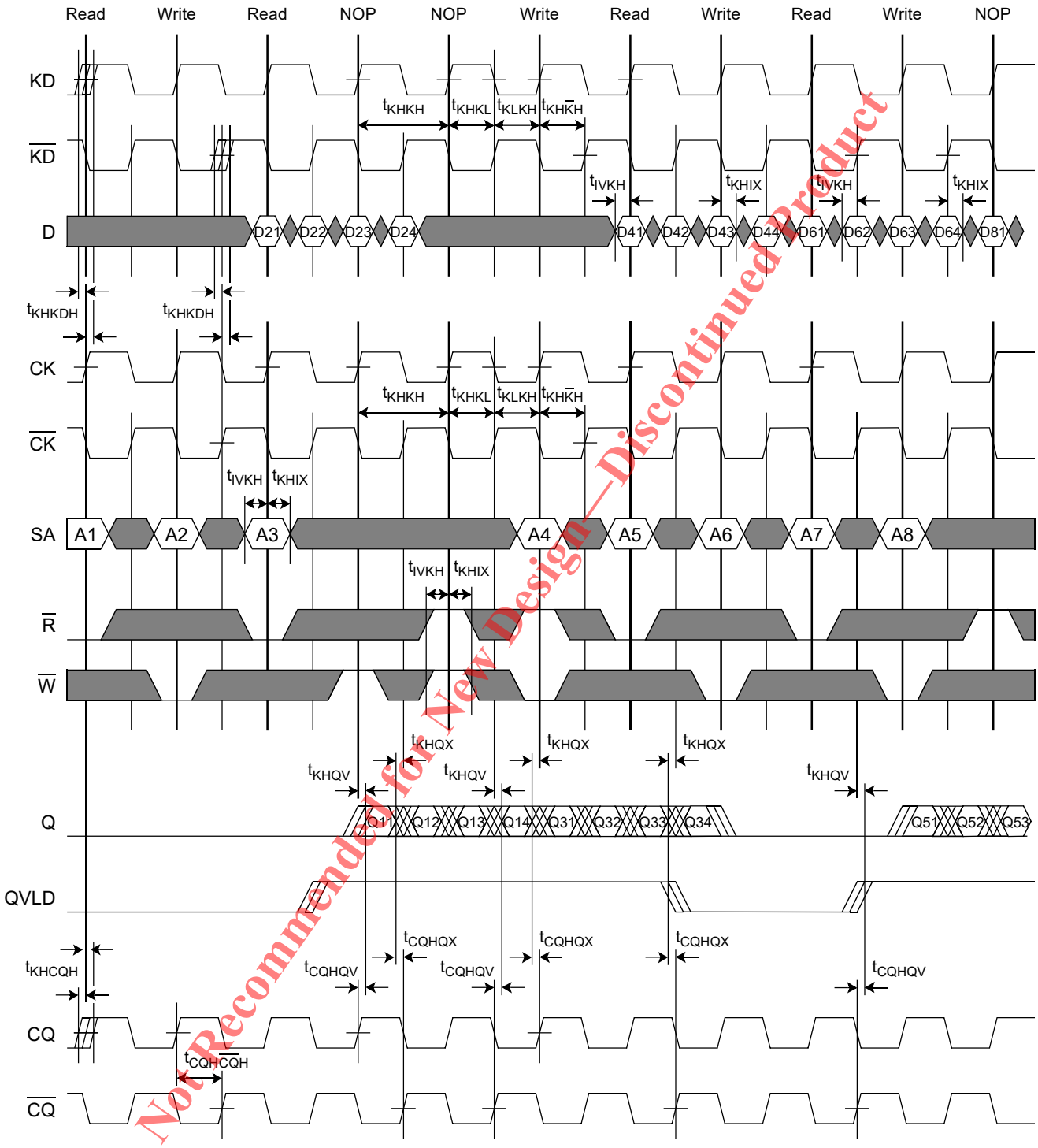
All parameters are measured from the mid-point of the object signal to the mid-point of the reference signal.

1. Parameters apply to CK, $\overline{CK}$, KD, $\overline{KD}$.
2. Parameter applies when RL=3.
3. Parameter applies when RL=2.
4. Parameter specifies *Cycle-to-Cycle (C2C) Jitter* (i.e. the maximum variation from clock rising edge to the next clock rising edge). As such, it limits *Period Jitter* (i.e. the maximum variation in clock cycle time from nominal) to ± 30ps. And as such, it limits *Absolute Jitter* (i.e. the maximum variation in clock rising edge from its nominal position) to ± 15ps.
5. The device can tolerated C2C Jitter greater than 60ps, up to a maximum of 200ps. However, when using a device from a particular speed bin, t_{KHKH} (min) of that speed bin must be derated (increased) by half the difference between the actual C2C Jitter and 60ps. For example, if the actual C2C Jitter is 100ps, then t_{KHKH} (min) for the -675 speed bin (RL=3) is derated to 1.5ns (1.48ns + 0.5*(100ps - 60ps)).
6. Parameters apply to SA, and are referenced to ↑CK.
7. Parameters apply to $\overline{R}$, $\overline{W}$, $\overline{ADZT1}$, and are referenced to ↑CK.
8. Parameters apply to D, and are referenced to ↑KD & ↑$\overline{KD}$.
9. Parameters apply to Q, QVLD and are referenced to ↑CQ & ↑$\overline{CQ}$.
10. Parameters are not tested. They are guaranteed by design, and verified through extensive corner-lot characterization.

 © 2011, GSI Technology

Specifications cited are subject to change without notice. For latest documentation see http://www.gsitechnology.com.

SigmaQuad-IIIe Burst of 4, RL = 3



Not Recommended for New Design — Discontinued Product

Note: The Q state during non-Reads depicted in this diagram (Q=Low) applies when D input termination is enabled (MZT=01 or 10). When D input termination is disabled (MZT=00), the Q state during non-Reads is High-Z.

 © 2011, GSI Technology
Specifications cited are subject to change without notice. For latest documentation see http://www.gsitechnology.com.

JTAG Test Mode Description

These devices provide a JTAG Test Access Port (TAP) and Boundary Scan interface using a limited set of IEEE std. 1149.1 functions. This test mode is intended to provide a mechanism for testing the interconnect between master (processor, controller, etc.), ECCRAM, other components, and the printed circuit board. In conformance with a subset of IEEE std. 1149.1, these devices contain a TAP Controller and multiple TAP Registers. The TAP Registers consist of one Instruction Register and multiple Data Registers.

The TAP consists of the following four signals:

Pin	Pin Name	I/O	Description
TCK	Test Clock	I	Induces (clocks) TAP Controller state transitions.
TMS	Test Mode Select	I	Inputs commands to the TAP Controller. Sampled on the rising edge of TCK.
TDI	Test Data In	I	Inputs data serially to the TAP Registers. Sampled on the rising edge of TCK.
TDO	Test Data Out	O	Outputs data serially from the TAP Registers. Driven from the falling edge of TCK.

Concurrent TAP and Normal ECCRAM Operation

According to IEEE std. 1149.1, most public TAP Instructions do not disrupt normal device operation. In these devices, the only exceptions are EXTEST and SAMPLE-Z. See the Tap Registers section for more information.

Disabling the TAP

When JTAG is not used, TCK should be tied Low to prevent clocking the ECCRAM. TMS and TDI should either be tied High through a pull-up resistor or left unconnected. TDO should be left unconnected.

JTAG DC Operating Conditions

Parameter	Symbol	Min	Max	Units	Notes
JTAG Input High Voltage	V_{TIH}	0.75 * V_{DDQ}	V_{DDQ} + 0.15	V	1
JTAG Input Low Voltage	V_{TIL}	–0.15	0.25 * V_{DDQ}	V	1
JTAG Output High Voltage	V_{TOH}	V_{DDQ} – 0.2	—	V	2, 3
JTAG Output Low Voltage	V_{TOL}	—	0.2	V	2, 4

Notes:

1. Parameters apply to TCK, TMS, and TDI during JTAG Testing.
2. Parameters apply to TDO during JTAG testing.
3. I_{TOH} = –2.0 mA.
4. I_{TOL} = 2.0 mA.

Not Recommended for New Design — Discontinued Product

 © 2011, GSI Technology

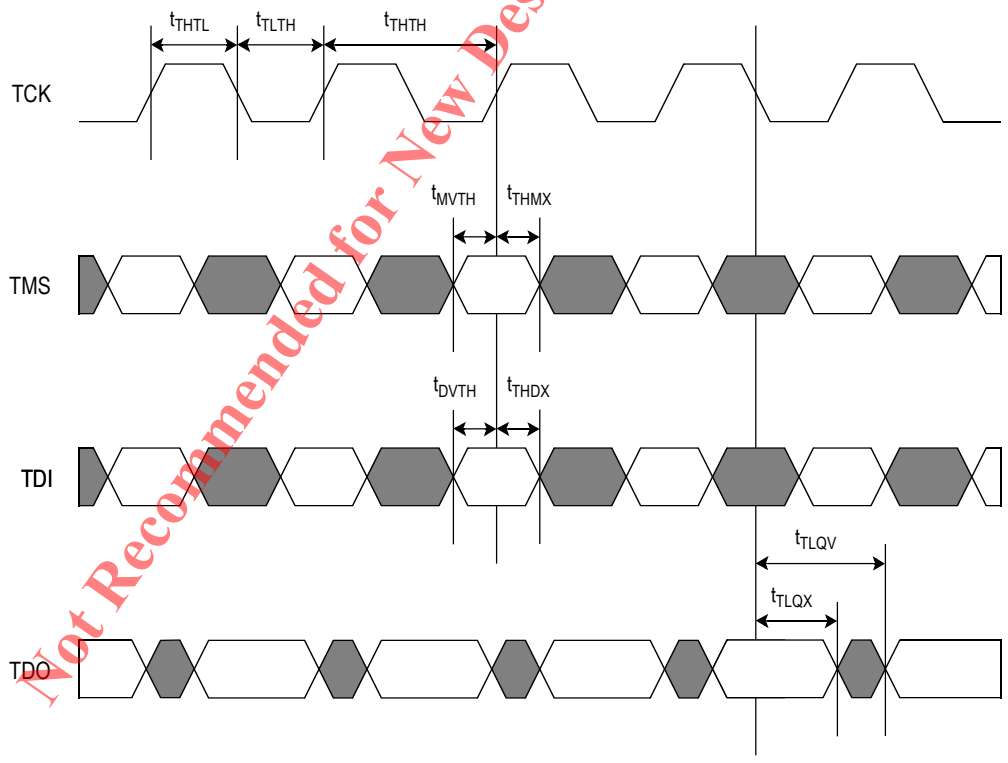
Specifications cited are subject to change without notice. For latest documentation see http://www.gsitechnology.com.

JTAG AC Timing Specifications

Parameter	Symbol	Min	Max	Unit
TCK Cycle Time	t_{THTH}	50	—	ns
TCK High Pulse Width	t_{THTL}	20	—	ns
TCK Low Pulse Width	t_{TLTH}	20	—	ns
TMS Setup Time	t_{MVTH}	10	—	ns
TMS Hold Time	t_{THMX}	10	—	ns
TDI Setup Time	t_{DVTH}	10	—	ns
TDI Hold Time	t_{THDX}	10	—	ns
Capture Setup Time (Address, Control, Data, Clock)	t_{CS}	10	—	ns
Capture Hold Time (Address, Control, Data, Clock)	t_{CH}	10	—	ns
TCK Low to TDO Valid	t_{TLQV}	—	10	ns
TCK Low to TDO Hold	t_{TLQX}	0	—	ns

Not Recommended for New Design—Discontinued Product

JTAG Timing Diagram



 © 2011, GSI Technology
Specifications cited are subject to change without notice. For latest documentation see http://www.gsitechnology.com.

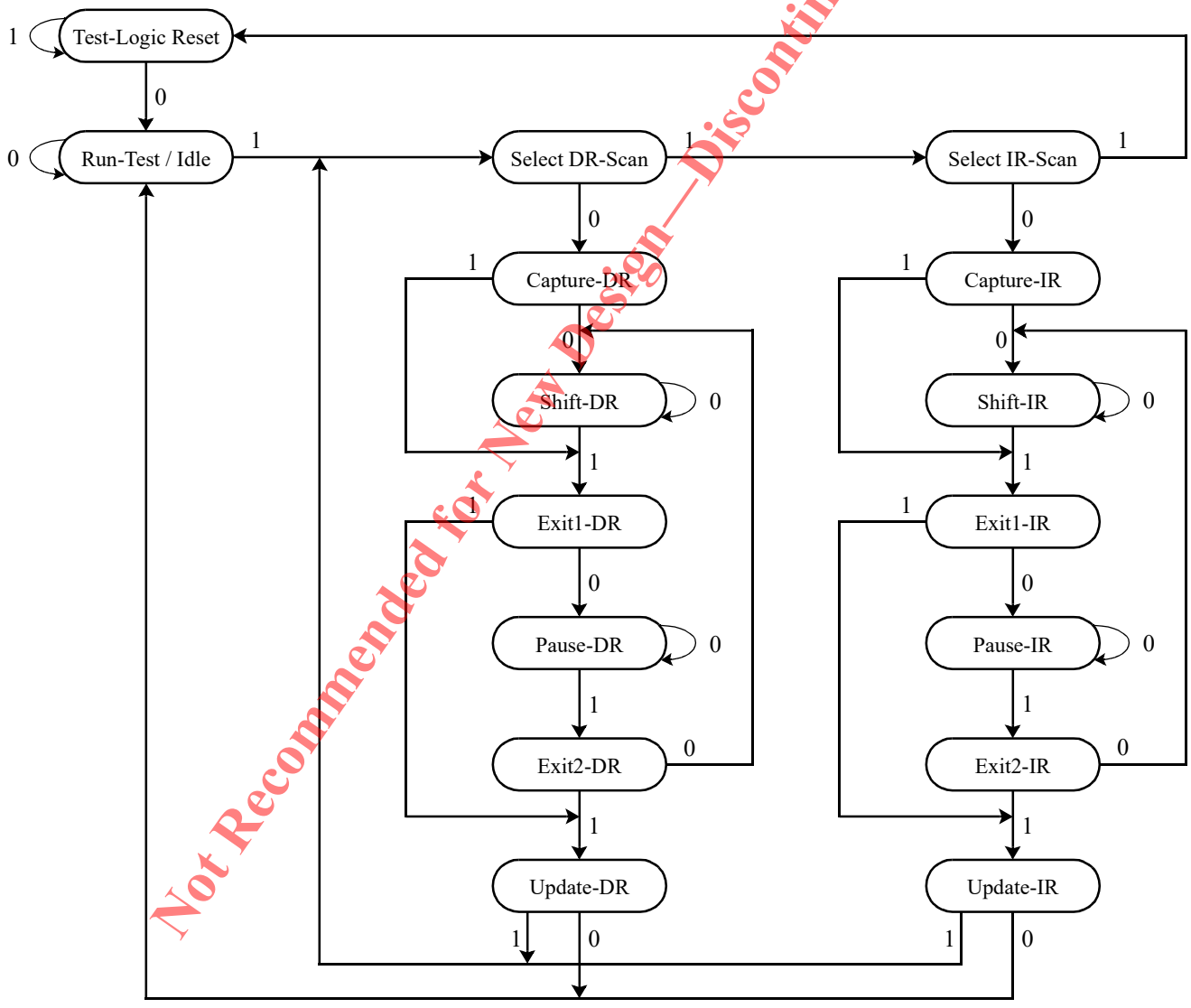
TAP Controller

The TAP Controller is a 16-state state machine that controls access to the various TAP Registers and executes the operations associated with each TAP Instruction. State transitions are controlled by TMS and occur on the rising edge of TCK.
The TAP Controller enters the Test-Logic Reset state in one of two ways:

1. At power up.
2. When a logic 1 is applied to TMS for at least 5 consecutive rising edges of TCK.

The TDI input receiver is sampled only when the TAP Controller is in either the Shift-IR state or the Shift-DR state.
The TDO output driver is enabled only when the TAP Controller is in either the Shift-IR state or the Shift-DR state.

TAP Controller State Diagram



Not Recommended for New Design—Discontinued Product

 © 2011, GSI Technology
Specifications cited are subject to change without notice. For latest documentation see http://www.gsitechnology.com.

TAP Registers

TAP Registers are serial shift registers that capture serial input data (from TDI) on the rising edge of TCK, and drive serial output data (to TDO) on the subsequent falling edge of TCK. They are divided into two groups: Instruction Registers (IR), which are manipulated via the IR states in the TAP Controller, and Data Registers (DR), which are manipulated via the DR states in the TAP Controller.

Instruction Register (IR—3 bits)

The Instruction Register stores the various TAP Instructions supported by ECCRAM. It is loaded with the IDCODE instruction (logic 001) at power-up, and when the TAP Controller is in the Test-Logic Reset and Capture-IR states. It is inserted between TDI and TDO when the TAP Controller is in the Shift-IR state, at which time it can be loaded with a new instruction. However, newly loaded instructions are not executed until the TAP Controller has reached the Update-IR state.

The Instruction Register is 3 bits wide, and is encoded as follows:

Code (2:0)	Instruction	Description
000	EXTEST	Loads the logic states of all signals composing the ECCRAM I/O ring into the Boundary Scan Register when the TAP Controller is in the Capture-DR state, and inserts the Boundary Scan Register between TDI and TDO when the TAP Controller is in the Shift-DR state. Also transfers the contents of the Boundary Scan Register associated with all output signals (Q, QVLD, CQ, $\overline{CQ}$) directly to their corresponding output pins. However, newly loaded Boundary Scan Register contents do not appear at the output pins until the TAP Controller has reached the Update-DR state. Also disables all input termination. See the Boundary Scan Register description for more information.
001	IDCODE	Loads a predefined device- and manufacturer-specific identification code into the ID Register when the TAP Controller is in the Capture-DR state, and inserts the ID Register between TDI and TDO when the TAP Controller is in the Shift-DR state. See the ID Register description for more information.
010	SAMPLE-Z	Loads the logic states of all signals composing the ECCRAM I/O ring into the Boundary Scan Register when the TAP Controller is in the Capture-DR state, and inserts the Boundary Scan Register between TDI and TDO when the TAP Controller is in the Shift-DR state. Also disables all input termination. See the Boundary Scan Register description for more information.
011	PRIVATE	Reserved for manufacturer use only.
100	SAMPLE	Loads the logic states of all signals composing the ECCRAM I/O ring into the Boundary Scan Register when the TAP Controller is in the Capture-DR state, and inserts the Boundary Scan Register between TDI and TDO when the TAP Controller is in the Shift-DR state. See the Boundary Scan Register description for more information.
101	PRIVATE	Reserved for manufacturer use only.
110	PRIVATE	Reserved for manufacturer use only.
111	BYPASS	Loads a logic 0 into the Bypass Register when the TAP Controller is in the Capture-DR state, and inserts the Bypass Register between TDI and TDO when the TAP Controller is in the Shift-DR state. See the Bypass Register description for more information.

Not Recommended for New Design—Discontinued Product

 © 2011, GSI Technology

Specifications cited are subject to change without notice. For latest documentation see http://www.gsitechnology.com.

Bypass Register (DR—1 bit)

The Bypass Register is one bit wide, and provides the minimum length serial path between TDI and TDO. It is loaded with a logic 0 when the BYPASS instruction has been loaded in the Instruction Register and the TAP Controller is in the Capture-DR state. It is inserted between TDI and TDO when the BYPASS instruction has been loaded into the Instruction Register and the TAP Controller is in the Shift-DR state.

ID Register (DR—32 bits)

The ID Register is loaded with a predetermined device- and manufacturer-specific identification code when the IDCODE instruction has been loaded into the Instruction Register and the TAP Controller is in the Capture-DR state. It is inserted between TDI and TDO when the IDCODE instruction has been loaded into the Instruction Register and the TAP Controller is in the Shift-DR state.

The ID Register is 32 bits wide, and is encoded as follows:

See BSDL Model (31:12)	GSI ID (11:1)	Start Bit (0)
XXXX XXXX XXXX XXXX XXXX	0001 1011 001	1

Bit 0 is the LSB of the ID Register, and Bit 31 is the MSB. When the ID Register is selected, TDI serially shifts data into the MSB, and the LSB serially shifts data out through TDO.

Boundary Scan Register (DR—127 bits)

The Boundary Scan Register is equal in length to the number of active signal connections to the ECCRAM (excluding the TAP pins) plus a number of place holder locations reserved for functional and/or density upgrades. It is loaded with the logic states of all signals composing the ECCRAM's I/O ring when the EXTEST, SAMPLE, or SAMPLE-Z instruction has been loaded into the Instruction Register and the TAP Controller is in the Capture-DR state. It is inserted between TDI and TDO when the EXTEST, SAMPLE, or SAMPLE-Z instruction has been loaded into the Instruction Register and the TAP Controller is in the Shift-DR state.

Additionally, the contents of the Boundary Scan Register associated with the ECCRAM outputs (Q, QVLD, CQ, $\overline{CQ}$) are driven directly to the corresponding ECCRAM output pins when the EXTEST instruction is selected. However, after the EXTEST instruction has been selected, any new data loaded into Boundary Scan Register when the TAP Controller is in the Shift-DR state does not appear at the output pins until the TAP Controller has reached the Update-DR state.

The value captured in the boundary scan register for NU pins is determined by the external pin state while the NC pins are 0 regardless of the external pin state. The value captured in the internal cells is 1.

Output Driver State During EXTEST

EXTEST allows the Internal Cell (Bit 127) in the Boundary Scan Register to control the state of Q drivers. That is, when Bit 127 = 1, Q drivers are enabled (i.e., driving High or Low), and when Bit 127 = 0, Q drivers are disabled (i.e., forced to High-Z state). See the Boundary Scan Register section for more information.

Input Termination State During EXTEST and SAMPLE-Z

Input termination on all inputs is disabled during EXTEST and SAMPLE-Z.

Not Recommended for New Design—Discontinued Product

 © 2011, GSI Technology

Specifications cited are subject to change without notice. For latest documentation see http://www.gsitechnology.com.

Boundary Scan Register Bit Order Assignment

The table below depicts the order in which the bits are arranged in the Boundary Scan Register. Bit 1 is the LSB and Bit 127 is the MSB. When the Boundary Scan Register is selected, TDI serially shifts data into the MSB, and the LSB serially shifts data out through TDO.

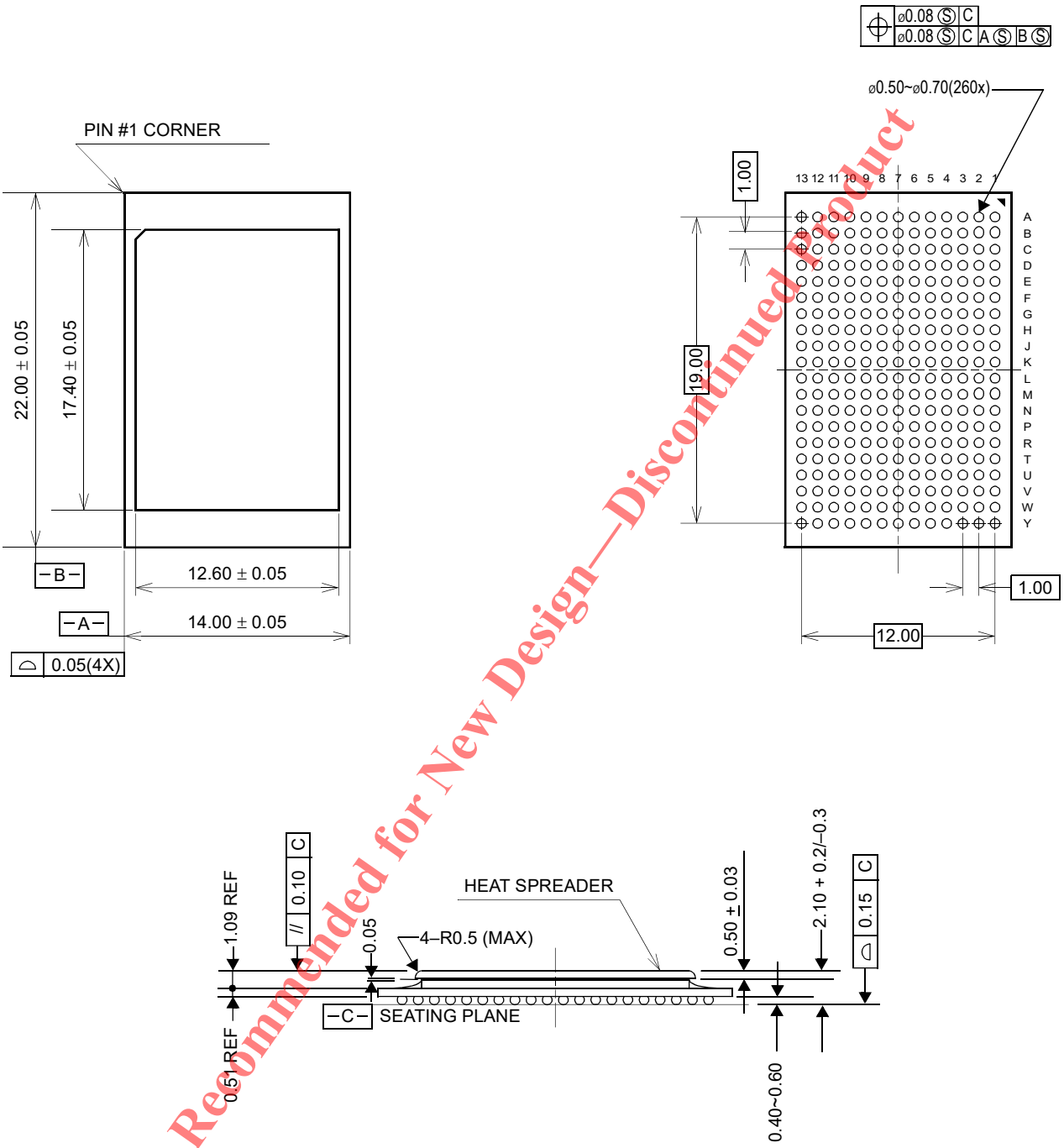
Bit	Pad	Bit	Pad	Bit	Pad	Bit	Pad	Bit	Pad
1	7L	29	11G	57	10W	85	4R	113	3C
2	7K	30	13G	58	8V	86	2R	114	2B
3	9L	31	10G	59	9U	87	3P	115	4B
4	9K	32	12G	60	8T	88	1P	116	6A
5	8J	33	11H	61	9R	89	4P	117	6B
6	7H	34	13H	62	8P	90	2P	118	6C
7	9H	35	10J	63	9N	91	3N	119	5D
8	7G	36	12J	64	8M	92	1N	120	6E
9	8G	37	13K	65	6M	93	4M	121	5F
10	9F	38	13L	66	7N	94	2M	122	6G
11	8E	39	11L	67	5N	95	3L	123	5H
12	7D	40	12M	68	7P	96	1L	124	6J
13	9D	41	10M	69	6P	97	1K	125	5K
14	8C	42	13N	70	5R	98	2J	126	5L
15	8B	43	11N	71	6T	99	4J	127	Internal
16	9B	44	12P	72	7U	100	1H		
17	7A	45	10P	73	5U	101	3H		
18	9A	46	13P	74	6V	102	2G		
19	10B	47	11P	75	6W	103	4G		
20	12B	48	12R	76	7Y	104	1G		
21	11C	49	10R	77	4W	105	3G		
22	13C	50	13T	78	2W	106	2F		
23	10D	51	11T	79	3V	107	4F		
24	12D	52	12U	80	1V	108	1E		
25	11E	53	10U	81	4U	109	3E		
26	13E	54	13V	82	2U	110	2D		
27	10F	55	11V	83	3T	111	4D		
28	12F	56	12W	84	1T	112	1C		

Not Recommended for New Design—Discontinued Product

 © 2011, GSI Technology

Specifications cited are subject to change without notice. For latest documentation see http://www.gsitechnology.com.

260-Pin BGA Package Drawing (Package K)



Not Recommended for New Design—Discontinued Product

Ball Pitch:	1.00	Substrate Thickness:	0.51
Ball Diameter:	0.60	Mold Thickness:	—

 © 2011, GSI Technology

Specifications cited are subject to change without notice. For latest documentation see http://www.gsitechnology.com.

Ordering Information—GSI SigmaQuad-IIIe ECCRAM

Org	Part Number	Type	Package	Status	Speed (MHz)	T_A
4M x 18	GS8673ED18BK-675	SigmaQuad-IIIe B4 ECCRAM	260-ball BGA	Qual	675	C
4M x 18	GS8673ED18BK-625	SigmaQuad-IIIe B4 ECCRAM	260-ball BGA	Qual	625	C
4M x 18	GS8673ED18BK-550	SigmaQuad-IIIe B4 ECCRAM	260-ball BGA	Qual	550	C
4M x 18	GS8673ED18BK-500	SigmaQuad-IIIe B4 ECCRAM	260-ball BGA	Qual	500	C
4M x 18	GS8673ED18BK-675I	SigmaQuad-IIIe B4 ECCRAM	260-ball BGA	Qual	675	I
4M x 18	GS8673ED18BK-625I	SigmaQuad-IIIe B4 ECCRAM	260-ball BGA	Qual	625	I
4M x 18	GS8673ED18BK-550I	SigmaQuad-IIIe B4 ECCRAM	260-ball BGA	Qual	550	I
4M x 18	GS8673ED18BK-500I	SigmaQuad-IIIe B4 ECCRAM	260-ball BGA	Qual	500	I
2M x 36	GS8673ED36BK-675	SigmaQuad-IIIe B4 ECCRAM	260-ball BGA	Qual	675	C
2M x 36	GS8673ED36BK-625	SigmaQuad-IIIe B4 ECCRAM	260-ball BGA	Qual	625	C
2M x 36	GS8673ED36BK-550	SigmaQuad-IIIe B4 ECCRAM	260-ball BGA	Qual	550	C
2M x 36	GS8673ED36BK-500	SigmaQuad-IIIe B4 ECCRAM	260-ball BGA	Qual	500	C
2M x 36	GS8673ED36BK-675I	SigmaQuad-IIIe B4 ECCRAM	260-ball BGA	Qual	675	I
2M x 36	GS8673ED36BK-625I	SigmaQuad-IIIe B4 ECCRAM	260-ball BGA	Qual	625	I
2M x 36	GS8673ED36BK-550I	SigmaQuad-IIIe B4 ECCRAM	260-ball BGA	Qual	550	I
2M x 36	GS8673ED36BK-500I	SigmaQuad-IIIe B4 ECCRAM	260-ball BGA	Qual	500	I

Notes: C = Commercial Temperature Range. I = Industrial Temperature Range.

Not Recommended for New Design—Discontinued Product

Revision History

Rev. Code	Types of Changes Format or Content	Revisions
GS8673ED1836BK_r1		• Creation of new datasheet
GS8673ED1836BK_r1_01	Content	• Changed speed bins to 625, 550, & 500 MHz. • Increased V_{DD} (min) spec from 1.25V to 1.3V for 625 MHz speed bin. • Improved t_{KHQV} / t_{KHQX} specs from +/-500ps to +/-400ps. • Updated the Low Power NOP Mode section.
GS8673ED1836BK_r1_02	Content	• Added 675 MHz speed bin. • Updated to MP status.

 © 2011, GSI Technology

Specifications cited are subject to change without notice. For latest documentation see http://www.gsitechnology.com.

Revision History

Rev. Code	Types of Changes Format or Content	Revisions
GS8673ED1836BK_r1_02a	Content	• Re-added t_{KHKH} (max) specs (previously inadvertently deleted). • Updated I_{DD} specs.
GS8673ED1836BK_r1_03	Content	• Added part numbers for lead-free RoHS-compliant BGA package.
GS8673ED1836BK_r1_04	Content	• Updated Addressing Schemes section, and moved to p.1. • Updated Absolute Maximum Ratings. • Updated Input Electrical Characteristics. • Corrected JTAG BScan Register bit order.
GS8673ED1836BK_r1_05	Content	• Updated status of lead-free RoHS-compliant BGA pkg to “Qual”.
GS8673ED1836BK_r1_06	Content	• Updated Absolute Maximum Ratings. • Updated Recommended Operating Conditions. • Updated AC Electrical Specifications: Updated $t_{CQHC\overline{Q}H}$ spec, and associated note. Added $t_{\overline{C}QHCQH}$ and t_{KJITcc} specs, and associated notes. Removed t_{Kvar} and t_{CQvar} specs.
GS8673ED1836BK_r1_07	Content	• Changed Junction Temp to Max Junction Temp in AbsMax table
GS8673ED1836BK_r1_08	Content	• Separated non-RoHS and RoHS-compliant into two datasheets

Not Recommended for New Design–Discontinued Product

 © 2011, GSI Technology

Specifications cited are subject to change without notice. For latest documentation see http://www.gsitechnology.com.

LifeElectronics
Живое партнерство

ООО «ЛайфЭлектроникс» **“LifeElectronics” LLC**

ИНН 7805602321 КПП 780501001 Р/С 40702810122510004610 ФАКБ "АБСОЛЮТ БАНК" (ЗАО) в г.Санкт-Петербурге К/С 30101810900000000703 БИК 044030703

Компания «Life Electronics» занимается поставками электронных компонентов импортного и отечественного производства от производителей и со складов крупных дистрибьюторов Европы, Америки и Азии.

С конца 2013 года компания активно расширяет линейку поставок компонентов по направлению коаксиальный кабель, кварцевые генераторы и конденсаторы (керамические, пленочные, электролитические), за счёт заключения дистрибьюторских договоров

Мы предлагаем:

- *Конкурентоспособные цены и скидки постоянным клиентам.*
- *Специальные условия для постоянных клиентов.*
- *Подбор аналогов.*
- *Поставку компонентов в любых объемах, удовлетворяющих вашим потребностям.*

- *Приемлемые сроки поставки, возможна ускоренная поставка.*
- *Доставку товара в любую точку России и стран СНГ.*
- *Комплексную поставку.*
- *Работу по проектам и поставку образцов.*
- *Формирование склада под заказчика.*

- *Сертификаты соответствия на поставляемую продукцию (по желанию клиента).*
- *Тестирование поставляемой продукции.*
- *Поставку компонентов, требующих военную и космическую приемку.*
- *Входной контроль качества.*
- *Наличие сертификата ISO.*

В составе нашей компании организован Конструкторский отдел, призванный помогать разработчикам, и инженерам.

Конструкторский отдел помогает осуществить:

- *Регистрацию проекта у производителя компонентов.*
- *Техническую поддержку проекта.*
- *Защиту от снятия компонента с производства.*
- *Оценку стоимости проекта по компонентам.*
- *Изготовление тестовой платы монтаж и пусконаладочные работы.*

Тел: +7 (812) 336 43 04 (многоканальный)
Email: org@lifeelectronics.ru

www.lifeelectronics.ru