

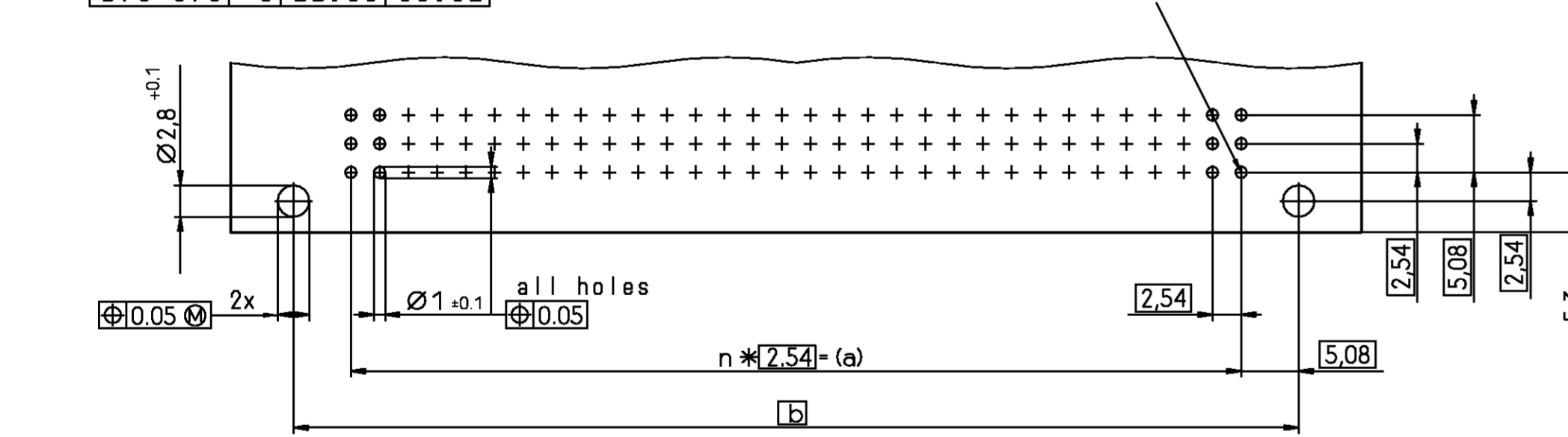
Housing material: PBTP 30% glassfilled (UL94V-0) pebble grey (similar RAL 7032)

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**Mounting holes in PCB**

Bauform	n	a	b
B	C	31	78.74
B/2	C/2	15	38.1
B/3	C/3	9	22.86



**V 4 2 2 5 4 - \* 1 \* \* \* - + \* \* \***

B : Standard version  
 F : Version with flux tight coating

code for performance level  
 code for termination style

Style, no of contacts and contact assignment see page 2

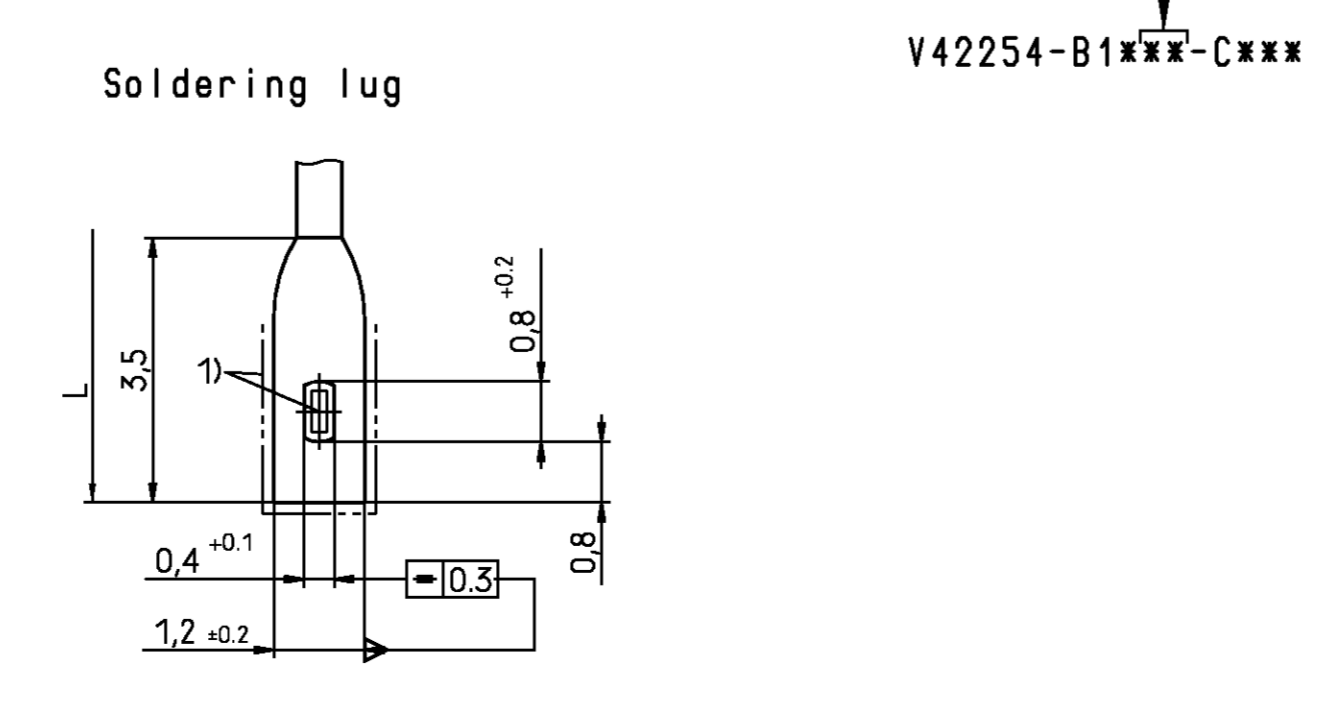
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**Termination Style**

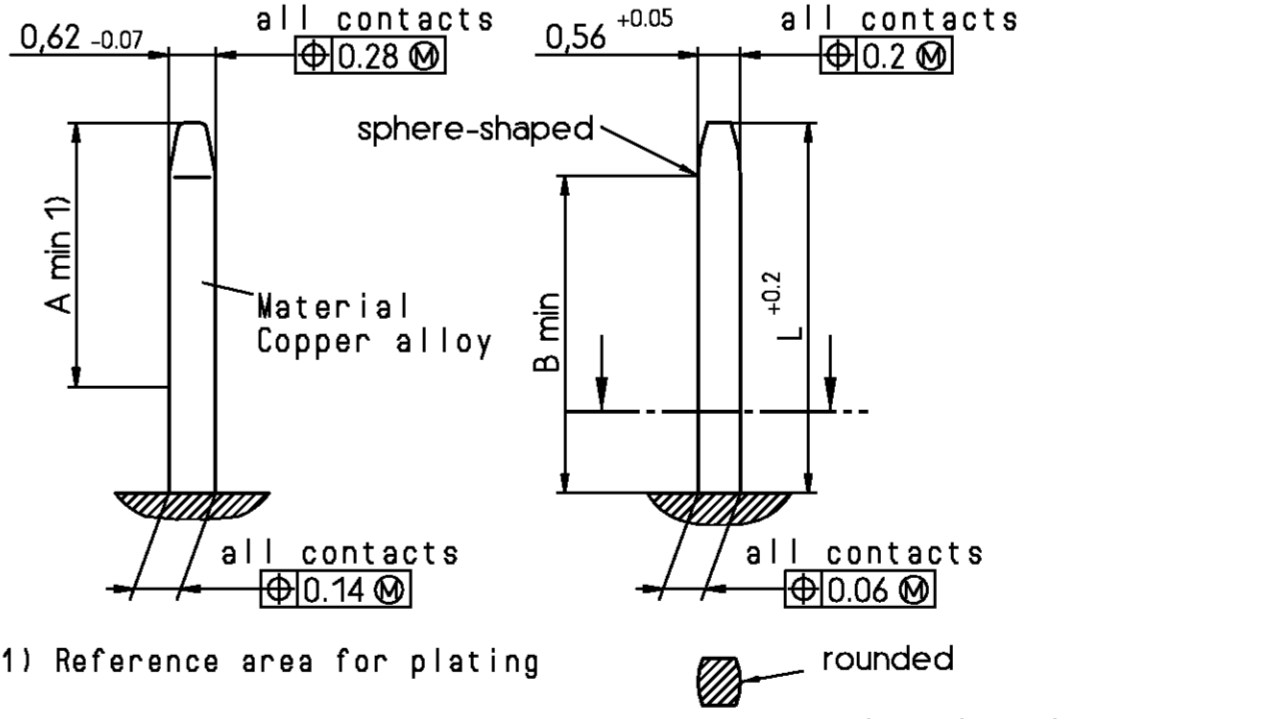
**Soldering/Wire-Wrap pins**

Termination Style	L	Code
	3 -0.4	00
	2.9±0.3	01
	4.5±0.3	02
	13 ±0.5	40
	11 ±0.5	41
	17 ±0.5	42
<b>Soldering lugs</b>	5.5±0.3	35
	10 -0.5	

1) Cutting, edges not plated  
 Terminations with galvanic Sn plating



**Contact: Dimensions, plating, material, pre-mating**



	L	A	B
normal contacts	4.8	3.5	4.2
pre-mating contacts	5.8	4.5	5.2

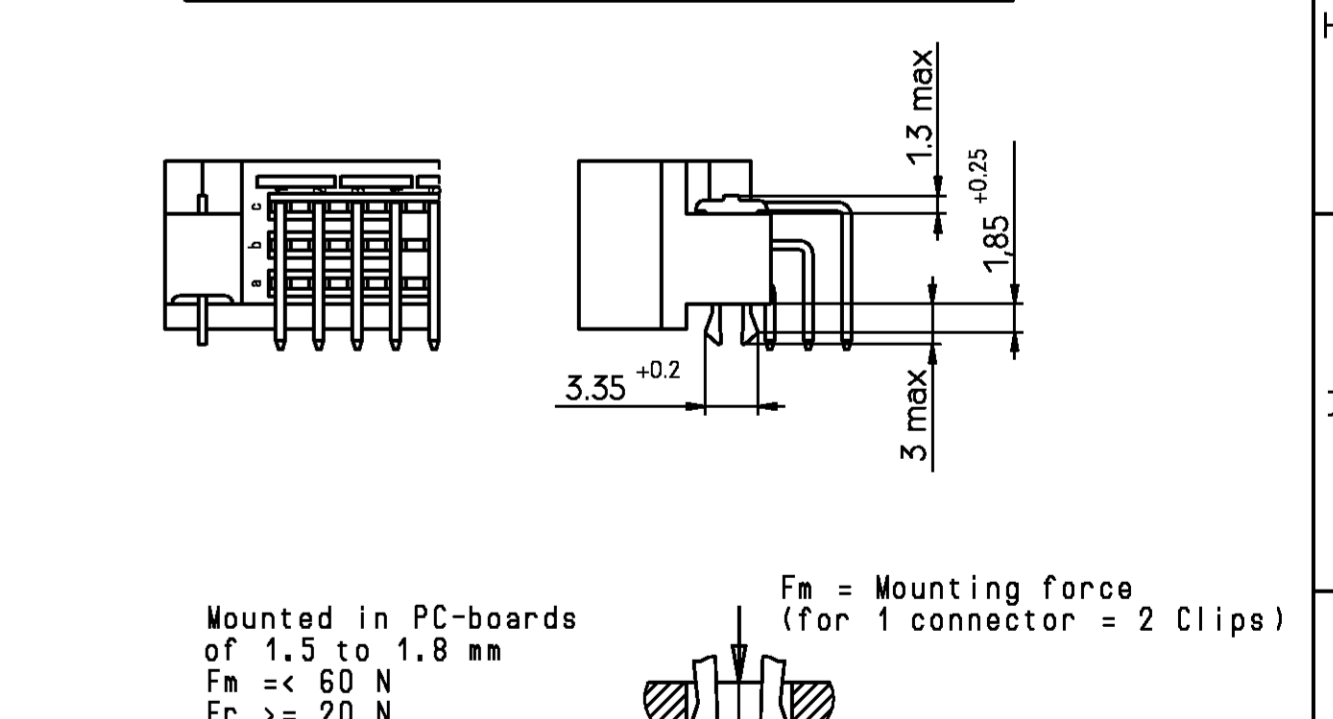
Performance level acc to DIN41612 and IEC603-2

Class	Noble metals	Code
Class I	PdNi + Au or Au	1
	Au	4
Class II	PdNi + Au or Au	2
	Au	5
Class III	PdNi + Au or Au	3

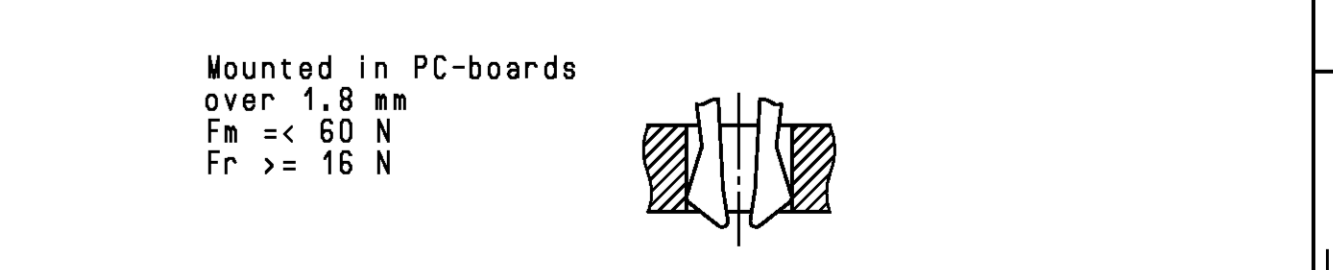
Nickel underlayer  
 Protection film: HF-grease

V42254-B1\*\*\*-C\*\*\*

**Male connector with board locks**



Mounted in PC-boards of 1.5 to 1.8 mm  
 F<sub>m</sub> < 60 N  
 F<sub>r</sub> > 20 N  
 F<sub>r</sub> > 200 N, wenn soldered-in




Mounted in PC-boards over 1.8 mm  
 F<sub>m</sub> < 60 N  
 F<sub>r</sub> > 16 N

SCALE		WEIGHT	
MATERIAL		DIMENSIONS IN MM	
TE Connectivity		DATE: 10.02.89 NAME: Cuvelier DEP: PD COM	
PART NAME: Pin Assembly Eurocard Types B, C and short versions		PART NO.: V42254-B1***-C***-7626 SHIT: 1+	
ECO-17-002173 CHANGE ORDER		10MAR2017 SY APP: Customer Drawing Nr. C 1392009-B	

Product description code	Part Number	Style & Number of Positions	Termination Posts	Loaded Rows	Standard Pre-Mating (mm J)	Performance Level	Board Locks
SUPERSEDED BY 5-1393644-6	V42254-B1100-B200	1393644-1	B20	right-angle solder leads	every row , every pitch	No	1 No
	V42254-B1100-B230	1393644-2	B20	right-angle solder leads	every row , every pitch	Yes	1 No
SUPERSEDED BY 5-1393644-9	V42254-B1100-B320	1393644-3	B32	right-angle solder leads	every row , every pitch	No	1 No
SUPERSEDED BY 6-1393644-3	V42254-B1100-B640	1393644-4	B64	right-angle solder leads	every row , every pitch	No	1 No
	V42254-B1100-B641	1393644-5	B64	right-angle solder leads	row a , every pitch	No	1 No
OBSOLETE	V42254-B1100-B645	1393644-6	B64	right-angle solder leads	every row , every even pitch	No	1 No
	V42254-B1100-C480	1393644-9	C48	right-angle solder leads	every row , every pitch	No	1 No
OBSOLETE	V42254-B1100-C483	1-1393644-0	C48	right-angle solder leads	every row , every pitch	No	1 No
	V42254-B1100-C910	1-1393644-2	C96	right-angle solder leads	row atc , every pitch	No	1 Yes
	V42254-B1100-C960	1-1393644-6	C96	right-angle solder leads	every row , every pitch	No	1 No
	V42254-B1100-C963	1-1393644-7	C96	right-angle solder leads	every row , every pitch	No	1 No
	V42254-B1100-C965	1-1393644-8	C96	right-angle solder leads	row atc , every pitch	No	1 No
	V42254-B1100-C968	1-1393644-9	C96	right-angle solder leads	every row , every even pitch	No	1 No
	V42254-B1100-C968H	2-1393644-0	C96	right-angle solder leads	row atc , every even pitch	No	1 No
OBSOLETE	V42254-B1101-B230	3-1393644-2	B20	2,9mm straight solder leads	every row , every pitch	Yes	1 No
	V42254-B1102-B320	3-1393644-3	B32	4,5mm straight solder leads	every row , every pitch	No	1 No
	V42254-B1102-B640	3-1393644-4	B64	4,5mm straight solder leads	every row , every pitch	No	1 No
	V42254-B1102-C960	3-1393644-5	C96	4,5mm straight solder leads	every row , every pitch	No	1 No
	V42254-B1102-C963	3-1393644-6	C96	4,5mm straight solder leads	row atc , every pitch	No	1 No
	V42254-B1135-B640	4-1393644-0	B64	solder lugs	every row , every pitch	No	1 No
OBSOLETE	V42254-B1200-B200	5-1393644-6	B20	right-angle solder leads	every row , every pitch	No	2 No
	V42254-B1200-B310	5-1393644-8	B32	right-angle solder leads	every row , every pitch	No	2 Yes
	V42254-B1200-B320	5-1393644-9	B32	right-angle solder leads	every row , every pitch	No	2 No
OBSOLETE	V42254-B1200-B321	6-1393644-0	B32	right-angle solder leads	row a , every pitch	No	2 No
	V42254-B1200-B610	6-1393644-3	B64	right-angle solder leads	every row , every pitch	No	2 Yes
OBSOLETE	V42254-B1200-B611	6-1393644-4	B64	right-angle solder leads	row a , every pitch	No	2 Yes
	V42254-B1200-B630	6-1393644-5	B64	right-angle solder leads	every row , every pitch	Yes	2 No
	V42254-B1200-B640	6-1393644-6	B64	right-angle solder leads	every row , every pitch	No	2 No
	V42254-B1200-B641	6-1393644-7	B64	right-angle solder leads	row a , every pitch	No	2 No
OBSOLETE	V42254-B1200-B645	6-1393644-8	B64	right-angle solder leads	every row , every even pitch	No	2 No
	V42254-B1200-C300	6-1393644-9	C30	right-angle solder leads	every row , every pitch	No	2 No
SUPERSEDED BY 6-1393644-9	V42254-B1200-C303	7-1393644-0	C30	right-angle solder leads	row atc , every pitch	No	2 No
	V42254-B1200-C310	7-1393644-1	C30	right-angle solder leads	every row , every pitch	No	2 Yes
SUPERSEDED BY 7-1393644-1	V42254-B1200-C313	7-1393644-2	C30	right-angle solder leads	row atc , every pitch	No	2 Yes
	V42254-B1200-C410	7-1393644-4	C48	right-angle solder leads	every row , every pitch	No	2 Yes
SUPERSEDED BY 5650978-5	V42254-B1200-C413	7-1393644-5	C48	right-angle solder leads	row atc , every pitch	No	2 Yes
	V42254-B1200-C430	7-1393644-6	C48	right-angle solder leads	every row , every pitch	Yes	2 No
OBSOLETE	V42254-B1200-C433	7-1393644-7	C48	right-angle solder leads	row atc , every pitch	No	2 No
	V42254-B1200-C453	7-1393644-9	C48	right-angle solder leads	row atc , every pitch	Yes	2 Yes
	V42254-B1200-C480	8-1393644-0	C48	right-angle solder leads	every row , every pitch	No	2 No
	V42254-B1200-C483	8-1393644-1	C48	right-angle solder leads	row atc , every pitch	No	2 No
OBSOLETE	V42254-B1200-C485	8-1393644-2	C48	right-angle solder leads	every row , every even pitch	No	2 No
	V42254-B1200-C910	8-1393644-3	C96	right-angle solder leads	every row , every pitch	No	2 Yes
OBSOLETE	V42254-B1200-C912	8-1393644-4	C96	right-angle solder leads	row atb , every pitch	No	2 Yes
	V42254-B1200-C913	8-1393644-5	C96	right-angle solder leads	row atc , every pitch	No	2 Yes
	V42254-B1200-C918	8-1393644-6	C96	right-angle solder leads	row atc , every even pitch	No	2 Yes
	V42254-B1200-C930	8-1393644-7	C96	right-angle solder leads	every row , every pitch	Yes	2 No
	V42254-B1200-C933	8-1393644-8	C96	right-angle solder leads	row atc , every pitch	Yes	2 No
OBSOLETE	V42254-B1200-C938	8-1393644-9	C96	right-angle solder leads	row atc , every even pitch	Yes	2 No
	V42254-B1200-C953	9-1393644-0	C96	right-angle solder leads	row atc , every pitch	Yes	2 Yes
	V42254-B1200-C960	9-1393644-1	C96	right-angle solder leads	every row , every pitch	No	2 No
OBSOLETE	V42254-B1200-C960B	9-1393644-2	C96	right-angle solder leads	every row , every pitch	No	2 No
	V42254-B1200-C961	9-1393644-3	C96	right-angle solder leads	row a , every pitch	No	2 No
	V42254-B1200-C963	9-1393644-4	C96	right-angle solder leads	row atc , every pitch	No	2 No
OBSOLETE	V42254-B1200-C963B	9-1393644-5	C96	right-angle solder leads	row atc , every pitch	No	2 No
	V42254-B1200-C965	9-1393644-6	C96	right-angle solder leads	every row , every even pitch	No	2 No
	V42254-B1200-C968	9-1393644-7	C96	right-angle solder leads	row atc , every even pitch	No	2 No
OBSOLETE	V42254-B1201-B320	2-1393645-5	B32	2,9mm straight solder leads	every row , every pitch	No	2 No
	V42254-B1201-B640	1392009-8	B64	2,9mm straight solder leads	every row , every pitch	No	2 No
	V42254-B1201-C300	2-1393645-6	C30	2,9mm straight solder leads	every row , every pitch	No	2 No
	V42254-B1201-C480	2-1393645-7	C48	2,9mm straight solder leads	every row , every pitch	No	2 No
	V42254-B1201-C960	2-1393502-6	C96	2,9mm straight solder leads	every row , every pitch	No	2 No
	V42254-B1201-C963	2-1393502-7	C96	2,9mm straight solder leads	row atc , every pitch	No	2 No
	V42254-B1202-B200	2-1393645-9	B20	4,5mm straight solder leads	every row , every pitch	No	2 No
	V42254-B1202-B320	3-1393645-0	B32	4,5mm straight solder leads	every row , every pitch	No	2 No
	V42254-B1202-B640	3-1393645-1	B64	4,5mm straight solder leads	every row , every pitch	No	2 No
	V42254-B1202-C300	1392009-9	C30	4,5mm straight solder leads	every row , every pitch	No	2 No
	V42254-B1202-C480	3-1393645-4	C48	4,5mm straight solder leads	every row , every pitch	No	2 No
	V42254-B1202-C483	3-1393645-5	C48	4,5mm straight solder leads	row atc , every pitch	No	2 No
	V42254-B1202-C960	3-1393645-6	C96	4,5mm straight solder leads	every row , every pitch	No	2 No
	V42254-B1202-C963	3-1393645-7	C96	4,5mm straight solder leads	row atc , every pitch	No	2 No
	V42254-B1202-C968	3-1393645-8	C96	4,5mm straight solder leads	row atc , every even pitch	No	2 No
OBSOLETE	V42254-B1235-C480	4-1393645-5	C48	solder lugs	every row , every pitch	No	2 No
	V42254-B1235-C960	4-1393645-7	C96	solder lugs	every row , every pitch	No	2 No
	V42254-B1235-C963	4-1393645-8	C96	solder lugs	row atc , every pitch	No	2 No
	V42254-B1240-B320	5-1393645-1	B32	13mm straight wire-wrap pins	every row , every pitch	No	2 No
	V42254-B1240-B640	5-1393645-2	B64	13mm straight wire-wrap pins	every row , every pitch	No	2 No
	V42254-B1240-C300	5-1393645-3	C30	13mm straight wire-wrap pins	every row , every pitch	No	2 No
	V42254-B1240-C480	5-1393645-4	C48	13mm straight wire-wrap pins	every row , every pitch	No	2 No
	V42254-B1240-C960	5-1393645-5	C96	13mm straight wire-wrap pins	every row , every pitch	No	2 No
	V42254-B1240-C963	5-1393645-7	C96	13mm straight wire-wrap pins	row atc , every pitch	No	2 No
	V42254-B1240-C963B	5-1393645-8	C96	13mm straight wire-wrap pins	row atc , every pitch	No	2 No
SUPERSEDED BY 6-1393644-6	V42254-B1300-B640	4-1393646-5	B64	right-angle solder leads	every row , every pitch	No	3 No
SUPERSEDED BY 9-1393644-1	V42254-B1300-C960	4-1393646-6	C96	right-angle solder leads	every row , every pitch	No	3 No
SUPERSEDED BY 9-1393644-4	V42254-B1300-C963	4-1393646-7	C96	right-angle solder leads	row atc , every pitch	No	3 No
	V42254-F1200-C480	1-1393647-2	C48	right-angle solder leads	every row , every pitch	No	2 No
	V42254-F1200-C960	1-1393647-3	C96	right-angle solder leads	every row , every pitch	No	2 No
	V42254-F1200-C963	1-1393647-4	C96	right-angle solder leads	row atc , every pitch	No	2 No

- 4) According BT 236 level 2.  
3) According BT 222 level 1.  
2) Connectors have a flux-tight coating.  
1) First and last contact of each loaded row is a pre-mating (make first / break last) contact.

Active part numbers.  
Contact TE for other configuration availability

 TE Connectivity		SCALE	WEIGHT
DIMENSIONS IN MM		MATERIAL	
B6 ECR-10-004503 13SEP11 MKO DATE 10.02.89	B5 ECR-10-002555 01JUN10 MKO NAME Cavetier	PART NAME	
B4 SR10-0177-03 18 JUN 03 KV	B3 SR10-0415-02 16 Sep 02 BC	Pin Assembly Eurocard	
B2 SR10-0157-02 13 Mar 02 BC	B1 SR10-0130-02 28 Feb 02 BC	Types B, C and short versions	
B SR10-0198-01 21.05.01 BC	A IWO 007012 20.07.00 VVS	TOLERANCE UNLESS SPECIFIED OTHERWISE	PART NO. V42254-B1***-C***-7626
REV CHANGE ORDER	DATE	APP	Customer Drawing Nr. C 1392009-8

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- Техническую поддержку проекта.
- Защиту от снятия компонента с производства.
- Оценку стоимости проекта по компонентам.
- Изготовление тестовой платы монтаж и пусконаладочные работы.



Тел: +7 (812) 336 43 04 (многоканальный)  
Email: [org@lifeelectronics.ru](mailto:org@lifeelectronics.ru)