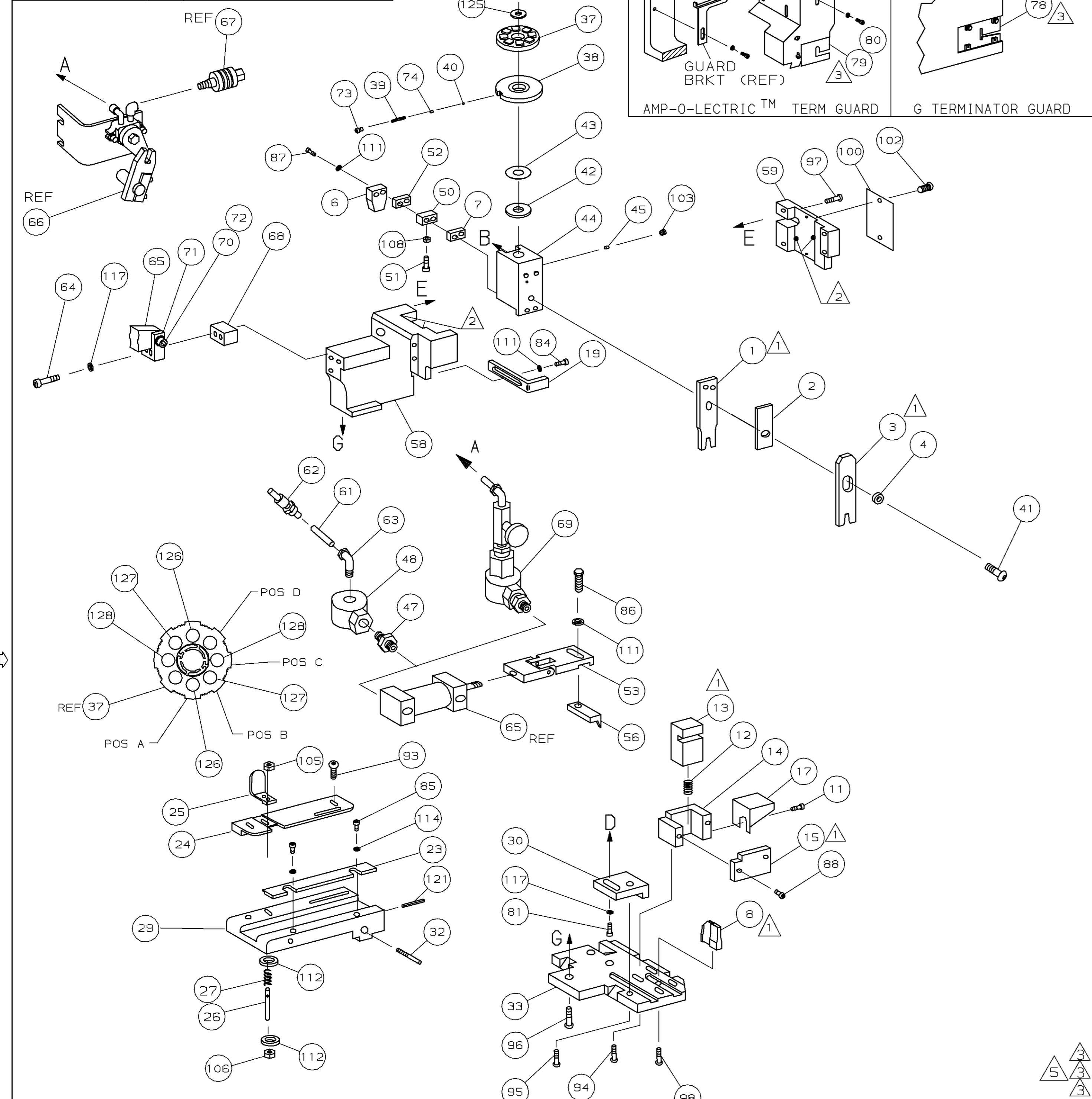


| PART NUMBER | REV | FIRST USED |
|-------------|-----|----------------------|
| 466209-1 | S | 122500-1 OR 467000-1 |
| 466209-2 | S | 565435-5 |
| 466209-3 | S | 354500-1 |



- 1 RECOMMENDED SPARE PARTS.
- 2 GREASE LIGHTLY.
- 3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
- 4 SEE DRAWING FOR COMPONENTS
- 5 ITEM 79 REQUIRED FOR -1 WHEN USING A "T" BENCH TERMINATOR

| TERMINAL NAME: HERMAPHRODITIC TERMINAL | | 350651 | | | |
|--|---------------------------|-----------|------------------|-------------|--------|
| PAD LTR | CRIMP HEIGHT | WIRE SIZE | | | |
| A | .103 ±.002 [2.62 ±0.05mm] | 12 | | | |
| B | .092 ±.002 [2.34 ±0.05mm] | 14 | | | |
| C | .085 ±.002 [2.16 ±0.05mm] | 16 | | | |
| D | NOT | USED | | | |
| CRIMP | SIZE | TYPE | RANGE | | |
| WIRE | .140 [3.56mm] | F | 16-12 | | |
| INSUL | .310 [7.87mm] | F | .150-.260 | | |
| WIRE STRIP LENGTH | TERM APPL SPEC | FEED | APPL INSTRUCTION | SET UP GAGE | LAYOUT |
| - | 114-1004 | 1.060 | 408-8040 | 458637-1 | 758 |

| QTY REQD PER ASSY | U/M | DWG SIZE | PART NO | DESCRIPTION | ITEM NO | | |
|-------------------|-----|----------|---------|-------------|------------|-----------------------------------|---------|
| 2 | 2 | 2 | - | C | 9-354778-2 | PIN, WIRE DISC (.2955)C | 129 |
| 2 | 2 | 2 | - | C | 7-354778-8 | PIN, WIRE DISC (.2885)B | 127 |
| 2 | 2 | 2 | - | C | 4-354778-9 | PIN, WIRE DISC (.2740)A | 126 |
| 1 | 1 | 1 | - | A | 986950-1 | WASHER, FLAT PRECISION | 125 |
| 1 | 1 | 1 | - | A | 217238-1 | GENERAL INSTRUCTION PACKAGE | 124 |
| 1 | 1 | 1 | - | - | 4088040 | SF APPL INST 408-8040 | 123 |
| | | | | | | | 122 |
| 1 | 1 | 1 | - | A | 4-21028-0 | PIN,SLT SPR(φ.093x.75)ST GDE PL | 121 |
| | | | | | | | 120 |
| | | | | | | | 119 |
| 3 | 3 | 3 | - | A | 21024-5 | WASHER, LOCK (#10) ADJ BLOCK | 118 |
| | | | | | | | 117 |
| | | | | | | | 116 |
| 2 | 2 | 2 | - | A | 21024-3 | WASHER, LOCK (#6) FRONT STP GUIDE | 115 |
| | | | | | | | 114 |
| 2 | 2 | 2 | - | A | 1-21899-3 | WASHER, FLAT #8 | 112 |
| 4 | 4 | 4 | - | A | 21024-4 | WASHER, LOCK (#8) STRIPPER | 111 |
| | | | | | | | 110 |
| | | | | | | | 109 |
| | | | | | | | 108 |
| | | | | | | | 107 |
| 1 | 1 | 1 | - | A | 21021-2 | NUT, HEX (6-32 SL) DRAG | 106 |
| 1 | 1 | 1 | - | A | 21018-6 | NUT, HEX MACH (8-32) DRAG | 105 |
| | | | | | | | 104 |
| 1 | 1 | 1 | - | A | 21009-2 | SCR,SKT SET (1/4-20x.25 LW) RAM | 103 |
| 2 | 2 | 2 | - | A | 21017-2 | SCR,DRIVE (#2x.19) ID PLATE | 102 |
| | | | | | | | 101 |
| 1 | 1 | 1 | - | B | 461264-1 | PLATE, IDENTIFICATION | 100 |
| | | | | | | | 99 |
| 1 | 1 | 1 | - | A | 22733-8 | SCR,BHC (8-32x.38 LW) ANVIL | 98 |
| 4 | 4 | 4 | - | A | 2-21002-9 | SCR,BHC (10-32x.75) CAP | 97 |
| 3 | 3 | 3 | - | A | 2-22733-8 | SCR,BHC (1/4-20x.62) HSG | 96 |
| 1 | 1 | 1 | - | A | 2-21002-7 | SCR,BHC (10-32x.50) SG ADJ BLK | 95 |
| 2 | 2 | 2 | - | A | 2-21002-2 | SCR,BHC (8-32x.50) TERM H DWN | 94 |
| 2 | 2 | 2 | - | A | 1-21002-6 | SCR,BHC (8-32x.25) R STP GDE | 93 |
| | | | | | | | 92 |
| | | | | | | | 91 |
| | | | | | | | 90 |
| | | | | | | | 89 |
| 2 | 2 | 2 | - | A | 1-21000-8 | SCR,SHC (6-32x.25) R SHEAR PLATE | 88 |
| 2 | 2 | 2 | - | A | 2-21000-9 | SCR,SHC (8-32x.75) DEP-HOLD | 87 |
| 1 | 1 | 1 | - | A | 2-22603-1 | SCR,HEX HD (8-32x.38) FEED FINGER | 86 |
| 2 | 2 | 2 | - | A | 2-21000-4 | SCR,SHC (6-32x1.00) F ST GUIDE | 85 |
| 1 | 1 | 1 | - | A | 2-21000-7 | SCR,SHC (8-32x.50) STRIPPER | 84 |
| | | | | | | | 83 |
| | | | | | | | 82 |
| 1 | 1 | 1 | - | A | 3-21000-4 | SCR,SHC (10-32x.38) SG ADJ BL | 81 |
| - | 1 | - | - | B | 455755-4 | GUARD ASSY | 80 |
| - | - | - | - | B | 467005-2 | GUARD ASSY | 79 |
| REF | - | - | - | B | 679532-1 | INSERT, GUARD | 78 |
| | | | | | | | 77 |
| | | | | | | | 76 |
| | | | | | | | 75 |
| 1 | 1 | 1 | - | A | 690603-1 | SPRING, ASSIST | 74 |
| 1 | 1 | 1 | - | A | 23030-1 | SCR,SHC (6-32x.25 SL) INS DISC | 73 |
| 1 | 1 | 1 | - | A | 4-21002-8 | SCR,BHC (3/8x1.00) FEED MT | 72 |
| 1 | 1 | 1 | - | B | 459610-1 | MOUNT, FEED BRACKET | 71 |
| -3 | -2 | -1 | U/M | DWG SIZE | PART NO | DESCRIPTION | ITEM NO |

| QTY REQD PER ASSY | U/M | DWG SIZE | PART NO | DESCRIPTION | ITEM NO | | |
|-------------------|-----|----------|---------|-------------|-----------|--------------------------------|---------|
| 1 | 1 | 1 | - | A | 690603-1 | SPRING, ASSIST | 74 |
| 1 | 1 | 1 | - | A | 23030-1 | SCR,SHC (6-32x.25 SL) INS DISC | 73 |
| 1 | 1 | 1 | - | A | 4-21002-8 | SCR,BHC (3/8x1.00) FEED MT | 72 |
| 1 | 1 | 1 | - | B | 459610-1 | MOUNT, FEED BRACKET | 71 |
| -3 | -2 | -1 | U/M | DWG SIZE | PART NO | DESCRIPTION | ITEM NO |

| QTY REQD PER ASSY | U/M | DWG SIZE | PART NO | DESCRIPTION | ITEM NO | | |
|-------------------|-----|----------|---------|-------------|------------|-------------------------------|----|
| 1 | 1 | 1 | - | A | 21024-8 | WASHER, LOCK (3/8) FEED BRKT | 70 |
| - | 1 | - | - | C | 692655-5 | AIR FEED VALVE ASSY | 69 |
| 1 | 1 | 1 | - | A | 461690-1 | SPACER, AIR FEED | 68 |
| - | REF | - | - | A | 24042-2 | VALVE, SHUT OFF | 67 |
| - | REF | - | - | C | 692655-6 | AIR FEED VALVE ASSY | 66 |
| 1 | 1 | 1 | - | B | 461065-2 | AIR FEED ASSY (2 INCH) | 65 |
| 2 | 2 | 2 | - | A | 4-21000-3 | SCR,SHC (10-32x2.00) AIR ASSY | 64 |
| 1 | - | 1 | - | A | 983427-6 | ELBOW, SWIVEL 1/8 NPT - 1/4 T | 63 |
| 1 | - | 1 | - | A | 23238-1 | QUICK DISCONNECT | 62 |
| 21.00 | - | 21.00 | IN | A | 27319-4 | TUBING, POLY-FLO φ.25 | 61 |
| | | | | | | | 60 |
| 1 | 1 | 1 | - | C | 454220-1 | CAP, RAM | 59 |
| 1 | 1 | 1 | - | D | 454485-1 | HOUSING | 58 |
| | | | | | | | 57 |
| 1 | 1 | 1 | - | B | 690749-2 | PAWL, FEED | 56 |
| | | | | | | | 55 |
| | | | | | | | 54 |
| 1 | 1 | 1 | - | B | 461062-1 | FEED FINGER ASSY | 53 |
| 1 | 1 | 1 | - | C | 5-240641-4 | SPACER, DEPRESSOR | 52 |
| 1 | 1 | 1 | - | A | 811242-2 | BUMPER, HOLDDOWN | 51 |
| 1 | 1 | 1 | - | A | 690753-1 | SPACER, TONKER | 50 |
| | | | | | | | 49 |
| 1 | - | 1 | - | A | 22374-7 | VALVE, QUICK EXHAUST | 48 |
| 1 | - | 1 | - | A | 22304-1 | NIPPLE, HEX 1/8 NPT | 47 |
| | | | | | | | 46 |
| 1 | 1 | 1 | - | A | 690191-1 | PLUG, NYLON | 45 |
| 1 | 1 | 1 | - | C | 455673-1 | RAM | 44 |
| 1 | 1 | 1 | - | A | 690125-1 | WASHER, LAMINATED | 43 |
| 1 | 1 | 1 | - | A | 690124-1 | WASHER, RAM | 42 |
| 1 | 1 | 1 | - | A | 690686-2 | BOLT, CRIMPER (5/16x1.00) | 41 |
| 1 | 1 | 1 | - | A | 23241-6 | BALL, STEEL | 40 |
| 1 | 1 | 1 | - | A | 690170-1 | SPRING, COMPRESSION | 39 |
| 1 | 1 | 1 | - | C | 690142-1 | DISC, INSULATION | 38 |
| 1 | 1 | 1 | - | D | 354777-1 | WIRE DISC, PLASTIC | 37 |
| 1 | 1 | 1 | - | A | 22480-5 | WASHER, SPRING | 36 |
| 1 | 1 | 1 | - | B | 690212-1 | POST, RAM | 35 |
| | | | | | | | 34 |
| 1 | 1 | 1 | - | D | 458143-1 | PLATE, BASE | 33 |
| 1 | 1 | 1 | - | A | 690432-3 | SCREW, ADJUSTMENT | 32 |
| | | | | | | | 31 |
| 1 | 1 | 1 | - | B | 455689-1 | BLOCK, STRIP GUIDE ADJ | 30 |
| 1 | 1 | 1 | - | C | 461142-1 | PLATE, STRIP GUIDE | 29 |
| | | | | | | | 28 |
| 1 | 1 | 1 | - | A | 3-22280-5 | SPRING, DRAG | 27 |
| 1 | 1 | 1 | - | B | 22354-8 | STUD, DRAG | 26 |
| 1 | 1 | 1 | - | B | 387650-8 | DRAG, TERMINAL | 25 |
| 1 | 1 | 1 | - | D | 1-460462-1 | GUIDE, STRIP (REAR) | 24 |
| 1 | 1 | 1 | - | A | 460461-2 | GUIDE, STRIP (FRONT) | 23 |
| | | | | | | | 22 |
| | | | | | | | 21 |
| | | | | | | | 20 |
| 1 | 1 | 1 | - | B | 690472-2 | STRIPPER | 19 |
| | | | | | | | 18 |
| 1 | 1 | 1 | - | A | 691668-1 | GUARD, CHIP (REAR) | 17 |
| | | | | | | | 16 |
| 1 | 1 | 1 | - | B | 690464-4 | PLATE, SHEAR (REAR) | 15 |
| 1 | 1 | 1 | - | B | 690462-1 | HOLDER, SHEAR (REAR) | 14 |
| 1 | 1 | 1 | - | C | 690463-1 | SHEAR, FLOAT (REAR) | 13 |
| 1 | 1 | 1 | - | A | 5-22280-0 | SPRING, SHEAR | 12 |
| 1 | 1 | 1 | - | B | 690461-1 | STOP, SHEAR | 11 |
| | | | | | | | 10 |
| | | | | | | | 9 |
| 1 | 1 | 1 | - | C | 454356-7 | ANVIL | 8 |
| 1 | 1 | 1 | - | C | 3-240641-5 | SPACER, DEPRESSOR (REAR) | 7 |
| 1 | 1 | 1 | - | A | 453393-3 | DEPRESSOR, SHEAR (REAR) | 6 |
| | | | | | | | 5 |
| 1 | 1 | 1 | - | B | 1-238009-3 | SPACER, BLOCK CRIMPER | 4 |
| 1 | 1 | 1 | - | C | 461143-1 | CRIMPER, INSULATION | 3 |
| 1 | 1 | 1 | - | B | 1-455888-5 | SPACER, CRIMPER | 2 |
| 1 | 1 | 1 | - | C | 456411-8 | CRIMPER, WIRE | 1 |

| QTY REQD PER ASSY | U/M | DWG SIZE | PART NO | DESCRIPTION | ITEM NO | | |
|-------------------|-----|----------|---------|-------------|---------|-------------|---------|
| -3 | -2 | -1 | U/M | DWG SIZE | PART NO | DESCRIPTION | ITEM NO |

LOC A
DIST 66

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