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| LOC |     | DIST          |  | REVISIONS |     |      |  |
|-----|-----|---------------|--|-----------|-----|------|--|
| P   | LTR | DESCRIPTION   |  | DATE      | DWN | APVD |  |
|     | D2  | ECR-14-003319 |  | 06MAR2014 | GK  | HMR  |  |
|     |     |               |  |           |     |      |  |
|     |     |               |  |           |     |      |  |

# REPLACED BY OCEAN STYLE APPLICATOR PART NUMBER 2266150-1

FOR REPLACEMENT PARTS FOR APPLICATOR 1426209  
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)  
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE  
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR  
1426209

|   |  |  |                  |                           |  |              |
|---|--|--|------------------|---------------------------|--|--------------|
| THIS DRAWING IS A CONTROLLED DOCUMENT.  |  | DWN                                    | GOPALAKRISHNA HV |                           |  <b>TE Connectivity</b> |              |
| DIMENSIONS:   |  | CHK                                    | RAGHAVENDRA      |                           |  |              |
|  |  | TOLERANCES UNLESS OTHERWISE SPECIFIED: |                  | NAME                      |  |              |
|   |  | 0 PLC ±                                |                  | SIDE FEED HD-I APPLICATOR |  |              |
|   |  | 1 PLC ±                                |                  | PRODUCT SPEC              |  |              |
|   |  | 2 PLC ±                                |                  | APPLICATION SPEC          |  |              |
|   |  | 3 PLC ±                                |                  | SIZE                      | CAGE CODE  | DRAWING NO   |
|   |  | 4 PLC ±                                |                  | A3                        |  | ©- 1426209   |
|   |  | ANGLES ±                               |                  | RESTRICTED TO             |  |              |
| MATERIAL  |  | FINISH                                 |                  | WEIGHT                    |  |              |
|   |  |  |                  | CUSTOMER DRAWING          |  | SCALE        |
|   |  |  |                  |                           |  | SHEET 1 OF 2 |
|   |  |  |                  |                           |  | REV D2       |

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| LOC | DIST | REVISONS |     |               |        |    |        |
|-----|------|----------|-----|---------------|--------|----|--------|
| A   | 66   | P        | LTR | DESCRIPTION   | DATE   | BY | APPROV |
|     |      | D1       |     | ECR-07-016875 | 7-2007 | MY | GB     |

| PART NUMBER | REV | FIRST USED | TERMINATOR | FEED TYPE      | DESCRIPTION        |
|-------------|-----|------------|------------|----------------|--------------------|
| 1426209-1   | D   | -          | LEADMAKER  | MECH POST FEED | CUTS CARRIER       |
| 1426209-2   | D   | -          | BENCH      | MECH PRE FEED  | CUTS CARRIER       |
| 1426209-6   | D   | -          | LEADMAKER  | MECH POST FEED | CONTINUOUS CARRIER |
| 7-1426209-1 | D   | -          | LEADMAKER  | MECH POST FEED | -1 AND SPARE PARTS |
| 7-1426209-2 | D   | -          | BENCH      | MECH PRE FEED  | -2 AND SPARE PARTS |
| 7-1426209-6 | D   | -          | LEADMAKER  | MECH POST FEED | -6 AND SPARE PARTS |
| 7-1426209-7 | A   | -          | -          | -              | SPARE PARTS KIT    |

| CRIMP                    | SIZE           | TYPE             | RANGE                  |
|--------------------------|----------------|------------------|------------------------|
| WIRE                     | 1.40 [.055 IN] | F                | 24-20 AWG              |
| INSUL                    | 1.78 [.070 IN] | F                | 1.60 MAX [.065 IN MAX] |
| WIRE STRIP LENGTH        |                | APPL INSTRUCTION |                        |
| 3.90-4.70 [.154-.185 IN] |                | 408-8322         |                        |

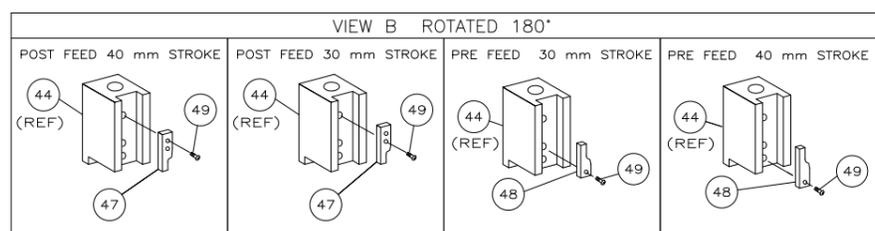
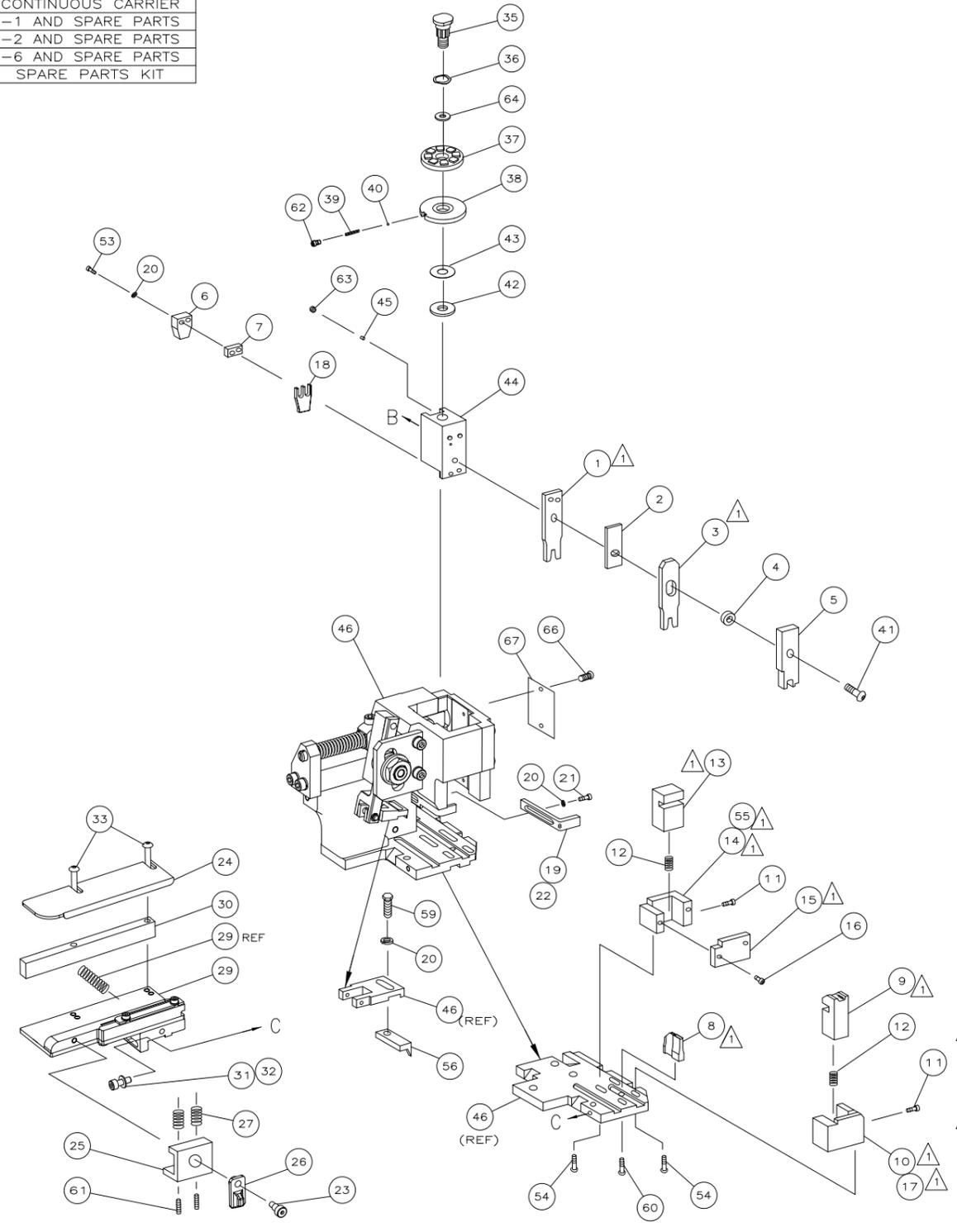
|           |          |   |      |
|-----------|----------|---|------|
| TERMINAL  | -        | - | FEED |
| APPL SPEC | 114-3118 | 4 | -    |

| TERMINALS APPLIED |   |   |   |
|-------------------|---|---|---|
| 167418            | - | - | - |
| -                 | - | - | - |
| -                 | - | - | - |
| -                 | - | - | - |
| -                 | - | - | - |
| -                 | - | - | - |
| -                 | - | - | - |
| -                 | - | - | - |
| -                 | - | - | - |
| -                 | - | - | - |

| WIRE SIZE                     | CRIMP HEIGHT               | PIN PN AND LENGTH [IN] |
|-------------------------------|----------------------------|------------------------|
| 20 AWG or 0.50mm <sup>2</sup> | 0.89 ±0.05 [.035 ±.002 IN] | 5-354779-6 [.3270]     |
| 22 AWG or 0.35mm <sup>2</sup> | 0.79 ±0.05 [.031 ±.002 IN] | 6-354779-4 [.3310]     |
| 24 AWG                        | 0.69 ±0.05 [.027 ±.002 IN] | 7-354779-3 [.3355]     |

|             |          |
|-------------|----------|
| SET UP GAGE | LAYOUT   |
| 458637-3    | L1426209 |

- 1. RECOMMENDED SPARE PARTS.
- 2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
- 3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- 4. SEE CUSTOMER DRAWINGS FOR CUTT OFF REQUIREMENTS



| QTY | REQD | PER | ASSY | PART NO | DESCRIPTION | ITEM NO |             |                               |    |
|-----|------|-----|------|---------|-------------|---------|-------------|-------------------------------|----|
| -   | 1    | 1   | 1    | 1       | 1           | 1       | 1426209     | PRINT, APPLICATOR LOG SHEET   | 73 |
| -   | 1    | 1   | 1    | 1       | 1           | 1       | 1338705-1   | DOCUMENTATION PACKAGE         | 71 |
| -   | 1    | 1   | 1    | 1       | 1           | 1       |             |                               | 70 |
| -   | 1    | 1   | 1    | 1       | 1           | 1       | 461264-1    | PLATE, IDENTIFICATION         | 67 |
| -   | 2    | 2   | 2    | 2       | 2           | 2       | 21017-2     | SCR,DRIVE(#2x.19)ID PLATE     | 66 |
| -   | 1    | 1   | 1    | 1       | 1           | 1       | 986950-1    | WASHER, FLAT PRECISION        | 65 |
| -   | 1    | 1   | 1    | 1       | 1           | 1       | 3-18031-0   | SCR,SKT SET(M6X6)RAM          | 64 |
| -   | 1    | 1   | 1    | 1       | 1           | 1       | 18023-9     | SCR,SHC(M4X6)INS DISC         | 63 |
| -   | 2    | 2   | 2    | 2       | 2           | 2       | 2-18032-5   | SCR,BHC(M5X20)DRAG            | 62 |
| -   | 1    | 1   | 1    | 1       | 1           | 1       | 18024-7     | SCR,BHC(M4X10)ANVIL           | 61 |
| -   | 1    | 1   | 1    | 1       | 1           | 1       | 5-18022-2   | SCR,HEX(M4X8)FEED FINGER      | 60 |
| -   | 1    | 1   | 1    | 1       | 1           | 1       |             |                               | 59 |
| -   | 1    | 1   | 1    | 1       | 1           | 1       |             |                               | 58 |
| -   | 1    | 1   | 1    | 1       | 1           | 1       |             |                               | 57 |
| -   | 1    | 1   | 1    | 1       | 1           | 1       | 1338685-1   | PAWL, FEED                    | 56 |
| -   | 1    | -   | -    | 1       | -           | -       | 1338723-1   | HOLDER,SHEAR, REAR (NO CUT)   | 55 |
| -   | 4    | 4   | 4    | 4       | 4           | 4       | 18024-8     | SCR,SHC(M4X12)SHEAR HOLDER    | 54 |
| -   | 2    | 2   | 2    | 2       | 2           | 2       | 1-18023-3   | SCR,SHC(M4X16)TERM HLD DWN    | 53 |
| -   |      |     |      |         |             |         |             |                               | 52 |
| -   |      |     |      |         |             |         |             |                               | 51 |
| -   |      |     |      |         |             |         |             |                               | 50 |
| -   | 1    | 1   | 1    | 1       | 1           | 1       | 18024-3     | SCR,BHC(M3X10)CAM             | 49 |
| -   | -    | 1   | -    | -       | 1           | -       | 1338675-1   | CAM, PRE FEED 30 & 40 mm ST   | 48 |
| -   | 1    | -   | 1    | 1       | -           | 1       | 1338676-1   | CAM, POST FEED 30 & 40 mm ST  | 47 |
| -   | 1    | 1   | 1    | 1       | 1           | 1       | 1320999-3   | APPLICATOR BASIC SUBASSY      | 46 |
| -   | 1    | 1   | 1    | 1       | 1           | 1       | 690191-1    | PLUG, NYLON                   | 45 |
| -   | 1    | 1   | 1    | 1       | 1           | 1       | 1338660-1   | RAM                           | 44 |
| -   | 1    | 1   | 1    | 1       | 1           | 1       | 690125-1    | WASHER, LAMINATED             | 43 |
| -   | 1    | 1   | 1    | 1       | 1           | 1       | 690124-1    | WASHER, RAM                   | 42 |
| -   | 1    | 1   | 1    | 1       | 1           | 1       | 2-18024-6   | SCR,BHC(M8X25)RAM             | 41 |
| -   | 1    | 1   | 1    | 1       | 1           | 1       | 23241-1     | BALL, STEEL                   | 40 |
| -   | 1    | 1   | 1    | 1       | 1           | 1       | 2-22278-7   | SPRING, COMPRESSION           | 39 |
| -   | 1    | 1   | 1    | 1       | 1           | 1       | 1320922-1   | DISC, INSULATION              | 38 |
| -   | 1    | 1   | 1    | 1       | 1           | 1       | 354777-1    | WIRE DISC, PLASTIC            | 37 |
| -   | 1    | 1   | 1    | 1       | 1           | 1       | 22480-5     | WASHER, SPRING                | 36 |
| -   | 1    | 1   | 1    | 1       | 1           | 1       | 690212-1    | POST, RAM                     | 35 |
| -   |      |     |      |         |             |         |             |                               | 34 |
| -   | 2    | 2   | 2    | 2       | 2           | 2       | 1-18024-0   | SCR,BHC(M4X20)STRIP GUIDE     | 33 |
| -   | 1    | 1   | 1    | 1       | 1           | 1       | 18027-2     | WASHER, FLAT(M4)              | 32 |
| -   | 1    | 1   | 1    | 1       | 1           | 1       | 1-18023-2   | SCR,SKT CAP(M4X12)MOUNT BLOCK | 31 |
| -   | 1    | 1   | 1    | 1       | 1           | 1       | 1320908-9   | SPACER, STRIP GUIDE           | 30 |
| -   | 1    | 1   | 1    | 1       | 1           | 1       | 1633073-1   | STRIP GUIDE PLATE ASSY        | 29 |
| -   |      |     |      |         |             |         |             |                               | 28 |
| -   | 2    | 2   | 2    | 2       | 2           | 2       | 1-22284-0   | SPRING, DRAG                  | 27 |
| -   | 1    | 1   | 1    | 1       | 1           | 1       | 356835-1    | LEVER, DRAG RELEASE           | 26 |
| -   | 1    | 1   | 1    | 1       | 1           | 1       | 240792-1    | DRAG, TERMINAL                | 25 |
| -   | 1    | 1   | 1    | 1       | 1           | 1       | 1320928-1   | PLATE, STRIP GUIDE            | 24 |
| -   | 1    | 1   | 1    | 1       | 1           | 1       | 980371-4    | SCR,SHC SHLD                  | 23 |
| -   | 1    | -   | 1    | -       | 1           | -       | 690472-2    | STRIPPER                      | 22 |
| -   | 1    | 1   | 1    | 1       | 1           | 1       | 1-18023-1   | SCR,SHC(M4X10)STRIPPER        | 21 |
| -   | 4    | 4   | 4    | 4       | 4           | 4       | 18025-2     | WASHER,LOCK(M4)STRIPPER       | 20 |
| -   | -    | 1   | -    | -       | 1           | -       | 690472-1    | STRIPPER                      | 19 |
| -   | 1    | 1   | 1    | 1       | 1           | 1       | 690518-1    | HOLDER, TERMINAL              | 18 |
| -   | 1    | -   | -    | 1       | -           | -       | 1338684-1   | HOLDER, SHEAR, FRONT (NO-CUT) | 17 |
| -   | 2    | 2   | 2    | 2       | 2           | 2       | 18023-2     | SCR,SHC(M3X6)REAR SHEAR PL    | 16 |
| -   | 1    | 1   | 1    | 1       | 1           | 1       | 690691-4    | PLATE, SHEAR (REAR)           | 15 |
| -   | -    | 1   | -    | -       | 1           | -       | 1320920-1   | HOLDER, SHEAR, REAR (CUT)     | 14 |
| -   | 1    | 1   | 1    | 1       | 1           | 1       | 690463-1    | SHEAR, FLOAT (REAR)           | 13 |
| -   | 2    | 2   | 2    | 2       | 2           | 2       | 3-22280-3   | SPRING, SHEAR                 | 12 |
| -   | 2    | 2   | 2    | 2       | 2           | 2       | 356885-4    | STOP, SHEAR                   | 11 |
| -   | -    | 1   | -    | -       | 1           | -       | 1320921-1   | HOLDER, SHEAR, FRONT (CUT)    | 10 |
| -   | 1    | 1   | 1    | 1       | 1           | 1       | 462006-1    | SHEAR, FLOAT (FRONT)          | 9  |
| 1   | 2    | 2   | 2    | 1       | 1           | 1       | 2-1333201-6 | ANVIL                         | 8  |
| -   | 1    | 1   | 1    | 1       | 1           | 1       | 3-240641-0  | SPACER, DEPRESSOR (REAR)      | 7  |
| -   | 1    | 1   | 1    | 1       | 1           | 1       | 690468-2    | DEPRESSOR, SHEAR (REAR)       | 6  |
| -   | 1    | 1   | 1    | 1       | 1           | 1       | 2-455889-0  | DEPRESSOR, SHEAR (FRONT)      | 5  |
| -   | 1    | 1   | 1    | 1       | 1           | 1       | 238011-7    | SPACER, BLOCK CRIMPER         | 4  |
| 1   | 2    | 2   | 2    | 1       | 1           | 1       | 1-730236-9  | CRIMPER, INSULATION           | 3  |
| -   | 1    | 1   | 1    | 1       | 1           | 1       | 455888-1    | SPACER, CRIMPER               | 2  |
| 1   | 2    | 2   | 2    | 1       | 1           | 1       | 3-456402-1  | CRIMPER, WIRE                 | 1  |

|  |              |   |                  |
|--|--------------|---|------------------|
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| DIMENSIONS: INCHES                     |              | APPROV: F. BACKHURST                    | OSJUN01          |
| TOLERANCES UNLESS OTHERWISE SPECIFIED: |              | NAME: Tyco Electronics Corporation      |                  |
| 0 PLC ± .005                           | 1 PLC ± .005 | Harrisburg, PA 17105-3608               |                  |
| 2 PLC ± .005                           | 3 PLC ± .005 | PRODUCT SPEC: SIDE FEED HD-1 APPLICATOR |                  |
| 4 PLC ± .005                           | 5 PLC ± .005 | APPLICATION SPEC: -                     |                  |
| ANGLES ± .005                          | FINISH -     | SIZE: A1                                | CAGE CODE: 00779 |
| MATERIAL: -                            | FINISH: -    | DRAWING NO: C=1426209                   | RESTRICTED TO: - |
| CUSTOMER DRAWING                       |              | SCALE: -                                | SHEET 1 OF 1     |

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- Техническую поддержку проекта.
- Защиту от снятия компонента с производства.
- Оценку стоимости проекта по компонентам.
- Изготовление тестовой платы монтаж и пусконаладочные работы.



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